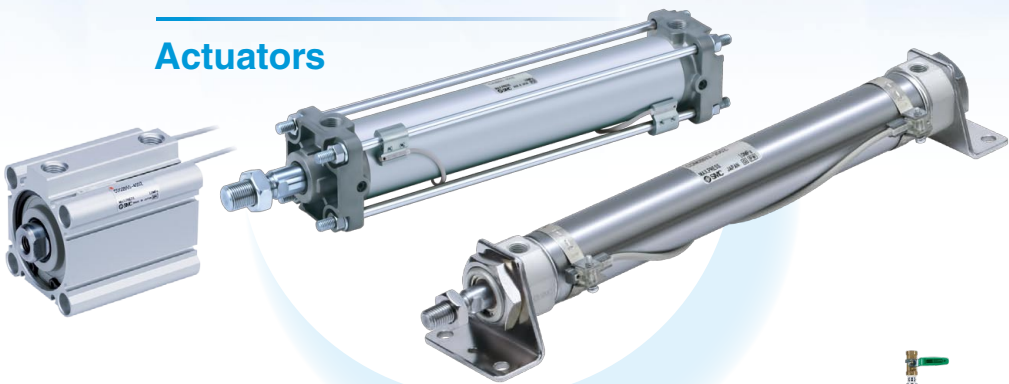


# Maintenance Parts List

Replaceable parts for devices are listed by series.  
You can also refer to the replacement procedures for  
the consumable parts of each series.

## Actuators



## Modular F.R.L. Pressure Control Equipment







## Air Preparation Equipment Industrial Filters



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## Maintenance Parts List

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# Actuators 1

## Search for Seal Kits

You can search for seal kits on the SMC website.

The products marked with a ★ have been discontinued. As they have been replaced by a new series, please check whether the cylinder is a new or a previous model before ordering replacement parts. For details, refer to "Checking Whether your Cylinder is a Current or Previous Model" on pages 563 and 564.

## 1 Cylinder inspection items ..... p. 4

## 2 Troubleshooting ..... p. 5

## 3 Details of replacement parts

|         |  | Replacement Parts | Replacement Procedure |
|---------|--|-------------------|-----------------------|
| CJP2    | Pin Cylinder/Double Acting, Single Rod   | p. 7              | p. 311                |
| CJP     | Pin Cylinder/Single Acting, Spring Return                                      | p. 8              | —                     |
| CM2-Z   | Air Cylinder/Standard Type: Double Acting, Single Rod                          | p. 9              | p. 313                |
| CM2Y-Z  | Smooth Cylinder/Double Acting, Single Rod                                      | p. 9              | p. 313                |
| CM2X-Z  | Low Speed Cylinder/Double Acting, Single Rod                                   | p. 9              | p. 313                |
| CM2W-Z  | Air Cylinder/Standard Type: Double Acting, Double Rod                          | p. 10             | p. 313                |
| CM2-Z   | Air Cylinder/Standard Type: Single Acting, Spring Extend                       | p. 11             | p. 313                |
| CM2K-Z  | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod                  | p. 12             | p. 313                |
| CM2KW-Z | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 13             | p. 313                |
| CM2K-Z  | Air Cylinder/Non-rotating Rod Type: Single Acting, Spring Extend               | p. 14             | p. 313                |
| CM2R-Z  | Air Cylinder/Direct Mount Type: Double Acting, Single Rod                      | p. 15             | p. 313                |
| CM2RK-Z | Air Cylinder/Direct Mount, Non-rotating Rod Type: Double Acting, Single Rod    | p. 16             | p. 313                |
| ★ CM2   | Air Cylinder/Standard Type: Double Acting, Single Rod                          | p. 17             | p. 313                |
| ★ CM2Y  | Smooth Cylinder/Double Acting, Single Rod                                      | p. 17             | p. 313                |
| ★ CM2X  | Low Speed Cylinder/Double Acting, Single Rod                                   | p. 17             | p. 313                |
| ★ CM2W  | Air Cylinder/Standard Type: Double Acting, Double Rod                          | p. 18             | p. 313                |
| ★ CM2   | Air Cylinder/Standard Type: Single Acting, Spring Return/Extend                | p. 19             | p. 313                |
| ★ CM2K  | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod                  | p. 20             | p. 313                |
| ★ CM2KW | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 21             | p. 313                |
| ★ CM2K  | Air Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend        | p. 22             | p. 313                |
| ★ CM2R  | Air Cylinder/Direct Mount Type: Double Acting, Single Rod                      | p. 23             | p. 313                |
| ★ CM2RK | Air Cylinder/Direct Mount, Non-rotating Rod Type: Double Acting, Single Rod    | p. 24             | p. 313                |
| CM2□P   | Air Cylinder/Centralized Piping Type: Double Acting, Single Rod                | p. 25             | p. 313                |
| CBM2    | Air Cylinder/With End Lock   | p. 26             | p. 313                |
| CG1-Z   | Air Cylinder/Standard Type   | p. 27             | p. 314                |
| CG1Y-Z  | Smooth Cylinder  | p. 27             | p. 314                |
| CG1W-Z  | Air Cylinder/Standard Type: Double Acting, Double Rod                          | p. 28             | p. 314                |
| CG1-Z   | Air Cylinder/Standard Type: Single Acting, Spring Return/Extend                | p. 29             | p. 314                |
| CG1K-Z  | Air Cylinder/Non-rotating Rod Type: Double Acting                              | p. 30             | p. 314                |
| CG1KW-Z | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 31             | p. 314                |
| CG1R-Z  | Air Cylinder/Direct Mount Type: Double Acting                                  | p. 32             | p. 314                |
| CG1KR-Z | Air Cylinder/Direct Mount, Non-rotating Rod Type                               | p. 33             | p. 314                |
| ★ CG1   | Air Cylinder/Standard Type: Double Acting, Single Rod                          | p. 34             | p. 314                |
| ★ CG1Y  | Smooth Cylinder/Double Acting, Single Rod                                      | p. 34             | p. 314                |
| ★ CG1W  | Air Cylinder/Standard Type: Double Acting, Double Rod                          | p. 35             | p. 314                |
| ★ CG1   | Air Cylinder/Standard Type: Single Acting, Spring Return/Extend                | p. 36             | p. 314                |
| ★ CG1K  | Air Cylinder/Non-rotating Rod Type: Double Acting                              | p. 37             | p. 314                |
| ★ CG1KW | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 38             | p. 314                |
| ★ CG1R  | Air Cylinder/Direct Mount Type: Double Acting                                  | p. 39             | p. 314                |
| ★ CG1KR | Air Cylinder/Direct Mount, Non-rotating Rod Type                               | p. 40             | p. 314                |
| CBG1    | Air Cylinder/With End Lock   | p. 41             | p. 314                |
| CG3     | Air Cylinder Short Type/Standard: Double Acting, Single Rod                    | p. 42             | p. 314                |
| MB-Z    | Air Cylinder/Standard Type: Double Acting, Single Rod                          | p. 43             | p. 317                |
| MBY-Z   | Smooth Cylinder/Double Acting, Single Rod                                      | p. 43             | p. 317                |
| MBW-Z   | Air Cylinder/Standard Type: Double Acting, Double Rod                          | p. 44             | p. 317                |
| MBK-Z   | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod                  | p. 45             | p. 317                |
| MBKW-Z  | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 46             | p. 317                |
| ★ MB    | Air Cylinder/Single Rod  | p. 47             | p. 317                |
| ★ MBW   | Air Cylinder/Double Rod  | p. 48             | p. 317                |
| ★ MBK   | Air Cylinder/Non-rotating Rod Type   | p. 49             | p. 317                |
| ★ MBKW  | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 50             | p. 317                |
| MB□Q    | Air Cylinder/Low Friction Type   | p. 51             | p. 317                |
| MBB     | Air Cylinder/With End Lock   | p. 52             | p. 317                |
| MB1-Z   | Square Tube Type Air Cylinder/Standard Type: Double Acting, Single Rod         | p. 53             | p. 317                |
| MB1W-Z  | Square Tube Type Air Cylinder/Standard Type: Double Acting, Double Rod         | p. 54             | p. 317                |
| MB1K-Z  | Square Tube Type Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod | p. 55             | p. 317                |

|        |   | Replacement Parts | Replacement Procedure |
|--------|---|-------------------|-----------------------|
| ★ MB1  | Square Tube Type Air Cylinder/Standard Type: Double Acting, Single Rod            | p. 56             | p. 317                |
| ★ MB1W | Square Tube Type Air Cylinder/Standard Type: Double Acting, Double Rod            | p. 57             | p. 317                |
| ★ MB1K | Square Tube Type Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod    | p. 58             | p. 317                |
| CA2-Z  | Air Cylinder/Standard Type: Double Acting, Single Rod                             | p. 59             | p. 317                |
| CA2Y-Z | Smooth Cylinder/Double Acting, Single Rod   | p. 59             | p. 317                |
| CA2W-Z | Air Cylinder/Standard Type: Double Acting, Double Rod                             | p. 60             | p. 317                |
| ★ CA2  | Air Cylinder/Standard Type: Double Acting, Single Rod                             | p. 61             | p. 317                |
| ★ CA2Y | Smooth Cylinder/Double Acting, Single Rod   | p. 61             | p. 317                |
| ★ CA2W | Air Cylinder/Standard Type: Double Acting, Double Rod                             | p. 62             | p. 317                |
| CA2K   | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod                     | p. 63             | p. 317                |
| CA2KW  | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                     | p. 64             | p. 317                |
| CBA2   | Air Cylinder/With End Lock  | p. 65             | p. 317                |
| CA2□H  | Air-hydro Cylinder/Double Acting, Single Rod                                      | p. 66             | —                     |
| CA2W□H | Air-hydro Cylinder/Double Acting, Double Rod                                      | p. 67             | —                     |
| CS1    | Air Cylinder/Standard Type: Lube, Non-lube Type, Air-hydro Type                   | p. 68             | p. 320                |
| CDS1   | Air Cylinder/With Auto Switch   | p. 69             | p. 320                |
| CS1W   | Air Cylinder/Double Rod Type  | p. 70             | p. 320                |
| CS1□IQ | Air Cylinder/Low Friction Type: Non-lube Type                                     | p. 71             | p. 320                |
| CS2    | Air Cylinder  | p. 72             | p. 320                |
| CS2W   | Air Cylinder/Double Rod   | p. 73             | p. 320                |
| CS2Y   | Smooth Cylinder   | p. 74             | p. 320                |
| CUJ    | Mini Free Mount Cylinder  | p. 75             | p. 322                |
| CU     | Free Mount Cylinder/Double Acting, Single Rod                                     | p. 77             | —                     |
| CUW    | Free Mount Cylinder/Double Acting, Double Rod                                     | p. 78             | —                     |
| CU     | Free Mount Cylinder/Single Acting, Spring Return/Extend                           | p. 79             | —                     |
| CUK    | Free Mount Cylinder/Non-rotating Rod Type: Double Acting, Single Rod              | p. 81             | —                     |
| CUKW   | Free Mount Cylinder/Non-rotating Rod Type: Double Acting, Double Rod              | p. 82             | —                     |
| CUK    | Free Mount Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend    | p. 83             | —                     |
| CU     | Free Mount Cylinder/Long Stroke Type: Double Acting, Single Rod                   | p. 85             | —                     |
| CUX    | Low Speed Cylinder/Double Acting, Single Rod                                      | p. 85             | —                     |
| CUK    | Free Mount Cylinder/Long Stroke Type: Non-rotating Rod, Double Acting, Single Rod | p. 86             | —                     |
| CU     | Free Mount Cylinder with Air Cushion  | p. 87             | —                     |
| ZCUK   | Free Mount Cylinder for Vacuum  | p. 88             | —                     |
| CQS    | Compact Cylinder/Standard Type: Double Acting, Single Rod                         | p. 90             | p. 323                |
| CQSY   | Smooth Cylinder/Double Acting, Single Rod   | p. 90             | p. 323                |
| CQSX   | Low Speed Cylinder/Double Acting, Single Rod                                      | p. 90             | p. 323                |
| CQSW   | Compact Cylinder/Standard Type: Double Acting, Double Rod                         | p. 91             | p. 323                |
| CQS    | Compact Cylinder/Standard Type: Single Acting, Single Rod                         | p. 92             | p. 323                |
| CQSK   | Compact Cylinder/Non-rotating Rod Type: Double Acting, Single Rod                 | p. 93             | p. 323                |
| CQSKW  | Compact Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                 | p. 94             | p. 323                |
| CQS□S  | Compact Cylinder/Anti-lateral Load Type   | p. 95             | p. 323                |
| CQ2    | Compact Cylinder/Standard Type: Double Acting, Single Rod                         | p. 96             | p. 323                |
| CQ2Y   | Smooth Cylinder/Double Acting, Single Rod   | p. 96             | p. 323                |
| CQ2X   | Low Speed Cylinder/Double Acting, Single Rod                                      | p. 96             | p. 323                |
| CQ2W   | Compact Cylinder/Standard Type: Double Acting, Double Rod                         | p. 97             | p. 323                |
| CQ2    | Compact Cylinder/Standard Type: Single Acting, Single Rod                         | p. 98             | p. 323                |
| CQ2    | Compact Cylinder/Large Bore Size: Double Acting, Single Rod                       | p. 99             | p. 323                |
| CQ2W   | Compact Cylinder/Large Bore Size: Double Acting, Double Rod                       | p. 100            | p. 323                |
| CQ2    | Compact Cylinder/Long Stroke Type: Double Acting, Single Rod                      | p. 101            | p. 323                |
| CQ2K   | Compact Cylinder/Non-rotating Rod: Double Acting, Single Rod                      | p. 102            | p. 323                |
| CQ2KW  | Compact Cylinder/Non-rotating Rod: Double Acting, Double Rod                      | p. 103            | p. 323                |
| CQP2   | Compact Cylinder/Axial Piping: Double Acting, Single Rod                          | p. 104            | p. 323                |
| CQP2   | Compact Cylinder/Axial Piping: Single Acting, Single Rod                          | p. 105            | p. 323                |
| CQ2    | Compact Cylinder/Anti-lateral Load  | p. 106            | p. 323                |
| CBQ2   | Compact Cylinder/With End Lock  | p. 107            | p. 323                |
| CQ2    | Compact Cylinder/Water Resistant: Double Acting, Single Rod                       | p. 108            | p. 323                |

# Actuators 2

## Search for Seal Kits

You can search for seal kits on the SMC website.

### 3 Details of replacement parts

|                  |  | Replacement Parts | Replacement Procedure |
|------------------|--|-------------------|-----------------------|
| <b>RQ</b>        | Compact Cylinder with Air Cushion  | p. 109            | p. 323                |
| <b>CQU</b>       | Compact Cylinder/Plate Type: Double Acting, Single Rod   | p. 110            | —                     |
| <b>MU</b>        | Plate Cylinder/Double Acting, Single Rod   | p. 111            | —                     |
| <b>MUW</b>       | Plate Cylinder/Double Acting, Double Rod   | p. 112            | —                     |
| <b>MU</b>        | Plate Cylinder/Single Acting, Spring Return/Extend   | p. 113            | —                     |
| <b>CG5-S</b>     | Stainless Steel Cylinder   | p. 114            | p. 314                |
| <b>HYQ</b>       | Hygienic Design Cylinder/Basic Type  | p. 115            | p. 330                |
| <b>HYC</b>       | Hygienic Design Cylinder/ISO Standard Type   | p. 116            | p. 330                |
| <b>HYG</b>       | Hygienic Design Cylinder   | p. 117            | p. 334                |
| <b>MY1B-□Z</b>   | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 118            | p. 336-1              |
| <b>MY1H-□Z</b>   | Mechanically Jointed Rodless Cylinder/Linear Guide Type  | p. 119            | p. 342-1              |
| ★ <b>MY1B</b>    | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 121            | p. 337                |
| <b>MY1M</b>      | Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type   | p. 123            | p. 339                |
| <b>MY1C</b>      | Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type  | p. 124            | p. 339                |
| ★ <b>MY1H</b>    | Mechanically Jointed Rodless Cylinder/Linear Guide Type  | p. 125            | p. 343                |
| <b>MY1□W</b>     | Mechanically Jointed Rodless Cylinder/With Protective Cover: Slide Bearing Guide Type, Cam Follower Guide Type | p. 128            | p. 339                |
| <b>MY2C</b>      | Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type  | p. 129            | p. 344                |
| <b>MY2H</b>      | Mechanically Jointed Rodless Cylinder/Linear Guide/Single Axis Type  | p. 130            | p. 344                |
| <b>MY2HT</b>     | Mechanically Jointed Rodless Cylinder/Linear Guide/Double Axis Type  | p. 130            | p. 344                |
| <b>MY3A</b>      | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 131            | p. 345                |
| <b>MY3B</b>      | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 133            | p. 345                |
| <b>MY3M</b>      | Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type   | p. 135            | p. 345                |
| <b>CY3B</b>      | Magnetically Coupled Rodless Cylinder/Basic Type   | p. 136            | p. 348                |
| <b>CY3R</b>      | Magnetically Coupled Rodless Cylinder/Direct Mount Type  | p. 137            | p. 349                |
| <b>CY1S-Z</b>    | Magnetically Coupled Rodless Cylinder/Slider Type: Slide Bearing   | p. 139            | p. 350                |
| <b>CY1S</b>      | Magnetically Coupled Rodless Cylinder/Slider Type: Slide Bearing   | p. 140            | p. 350                |
| <b>CY1L</b>      | Magnetically Coupled Rodless Cylinder/Slider Type: Ball Bushing Bearing  | p. 141            | p. 351                |
| <b>CY1H</b>      | Magnetically Coupled Rodless Cylinder/Linear Guide Type  | p. 142            | —                     |
| <b>MXS</b>       | Air Slide Table  | p. 144            | p. 352                |
| <b>MXQ</b>       | Air Slide Table  | p. 145            | p. 352                |
| <b>MXQR</b>      | Air Slide Table/Reversible Type  | p. 146            | p. 352                |
| <b>MXF</b>       | Low Profile Slide Table  | p. 147            | p. 357                |
| <b>MXW</b>       | Air Slide Table  | p. 148            | p. 358                |
| <b>MXP</b>       | Air Slide Table  | p. 149            | p. 359                |
| <b>MXY</b>       | Air Slide Table  | p. 151            | p. 362                |
| <b>MGP-□Z</b>    | Compact Guide Cylinder   | p. 152            | p. 366                |
| <b>MGP□-AZ</b>   | Compact Guide Cylinder/With Air Cushion  | p. 153            | p. 366                |
| ★ <b>MGP</b>     | Compact Guide Cylinder   | p. 154            | p. 366                |
| ★ <b>MGP-□A</b>  | Compact Guide Cylinder/With Air Cushion  | p. 155            | p. 366                |
| <b>MGP</b>       | Compact Guide Cylinder/With End Lock   | p. 156            | p. 366                |
| <b>MGPS</b>      | Compact Guide Cylinder/Heavy Duty Guide Rod Type   | p. 157            | p. 366                |
| <b>MGPW</b>      | Compact Guide Cylinder/Wide Type   | p. 158            | p. 366                |
| <b>MGQ</b>       | Compact Guide Cylinder   | p. 159            | p. 366                |
| <b>MGG</b>       | Guide Cylinder   | p. 160            | —                     |
| <b>MGG</b>       | Guide Cylinder/With End Lock   | p. 162            | —                     |
| <b>MGC</b>       | Guide Cylinder/Compact Type  | p. 163            | —                     |
| <b>MGF</b>       | Guide Table  | p. 164            | p. 370                |
| <b>MGZ</b>       | Non-rotating Double Power Cylinder   | p. 165            | —                     |
| <b>MGZ</b>       | Non-rotating Double Power Cylinder/With End Lock on Rod Side   | p. 166            | —                     |
| <b>MGZR</b>      | Double Power Cylinder/Without Non-rotating Mechanism   | p. 167            | —                     |
| <b>CX2</b>       | Slide Unit/Double Rod Type   | p. 168            | —                     |
| <b>CXWM</b>      | Slide Unit/Built-in Shock Absorber   | p. 169            | —                     |
| <b>CXWL</b>      | Slide Unit/Built-in Shock Absorber   | p. 171            | —                     |
| <b>CXT</b>       | Platform Cylinder  | p. 173            | p. 323                |
| <b>CXSJ</b>      | Dual Rod Cylinder/Compact Type   | p. 174            | p. 372                |
| <b>CXS</b>       | Dual Rod Cylinder/Basic Type   | p. 176            | p. 372                |
| <b>CXS</b>       | Dual Rod Cylinder/With Air Cushion   | p. 178            | p. 372                |
| <b>CXS</b>       | Dual Rod Cylinder/With End Lock for Retraction Side  | p. 179            | p. 372                |
| <b>CXSJ</b>      | Dual Rod Cylinder/Double Rod Type  | p. 180            | p. 372                |
| <b>CLG1</b>      | Fine Lock Cylinder/Double Acting, Single Rod   | p. 181            | p. 373                |
| <b>CL1</b>       | Lock-up Cylinder/Double Acting, Single Rod   | p. 182            | p. 376                |
| <b>CNG</b>       | Cylinder with Lock/Double Acting, Single Rod   | p. 183            | p. 381                |
| <b>MNB</b>       | Cylinder with Lock/Double Acting, Single Rod   | p. 184            | p. 384                |
| <b>MNBW</b>      | Cylinder with Lock/Double Acting, Double Rod   | p. 185            | p. 384                |
| <b>CNA2</b>      | Cylinder with Lock/Double Acting, Single Rod   | p. 186            | p. 384                |
| <b>CNA2W</b>     | Cylinder with Lock/Double Acting, Double Rod   | p. 187            | p. 384                |
| <b>CNS</b>       | Cylinder with Lock/Double Acting, Single Rod   | p. 188            | p. 389                |
| <b>CLS</b>       | Cylinder with Lock/Double Acting, Single Rod   | p. 189            | p. 391                |
| <b>REAR</b>      | Sine Rodless Cylinder/Direct Mount Type  | p. 190            | p. 349                |
| <b>REAS</b>      | Sine Rodless Cylinder/Slider Type: Slide Bearing   | p. 192            | p. 394                |
| <b>REAL</b>      | Sine Rodless Cylinder/Slider Type  | p. 194            | —                     |
| <b>REAH</b>      | Sine Rodless Cylinder/Linear Guide Type  | p. 196            | —                     |
| <b>REBR</b>      | Sine Rodless Cylinder/Direct Mount Type  | p. 199            | p. 349                |
| <b>REBH</b>      | Sine Rodless Cylinder/Linear Guide Type  | p. 200            | —                     |
| <b>REC</b>       | Sine Cylinder  | p. 202            | p. 395                |
| <b>RHC</b>       | High Power Cylinder  | p. 203            | p. 397                |
| <b>RZQ</b>       | 3 Position Cylinder  | p. 204            | p. 400                |
| <b>MK</b>        | Rotary Clamp Cylinder/Standard   | p. 205            | p. 404                |
| <b>MK2T</b>      | Rotary Clamp Cylinder/Double Guide Type  | p. 206            | p. 404                |
| <b>CKQG(P)D</b>  | Pin Clamp Cylinder D series  | p. 207            | p. 407                |
| <b>CKQG(P)U</b>  | Pin Clamp Cylinder U series  | p. 208            | p. 407                |
| <b>CKQG(P)K</b>  | Pin Clamp Cylinder K series  | p. 209            | p. 407                |
| <b>CKQG(P)M</b>  | Pin Clamp Cylinder M series  | p. 210            | p. 407                |
| <b>CKQG/CKQP</b> | Guide Pins Assembly/Clamp Arm Assembly Kit Number  | p. 211            | —                     |
| <b>CKQG32</b>    | Pin Clamp Cylinder/Compact Cylinder Type   | p. 212            | —                     |
| <b>CKU32</b>     | Pin Clamp Cylinder/Plate Cylinder Type   | p. 213            | —                     |
| <b>CKG1</b>      | Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting)  | p. 214            | —                     |
| <b>CKP1</b>      | Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting)  | p. 214            | —                     |
| <b>CK1</b>       | Clamp Cylinder/Magnetic Field Resistant Auto Switch (Band Mounting)  | p. 215            | —                     |
| <b>CKG1</b>      | Clamp Cylinder/Magnetic Field Resistant Auto Switch (Band Mounting)  | p. 215            | —                     |
| <b>RSQ</b>       | Stopper Cylinder/Fixed Mounting Height   | p. 216            | p. 418                |
| <b>RSQ</b>       | Stopper Cylinder/Adjustable Mounting Height  | p. 217            | p. 418                |
| <b>RSH</b>       | Heavy Duty Stopper Cylinder  | p. 218            | p. 420                |
| <b>RS2H</b>      | Heavy Duty Stopper Cylinder  | p. 219            | p. 420                |
| <b>MIW</b>       | Escapements/Double Finger Type   | p. 220            | p. 423                |
| <b>MIS</b>       | Escapements/Single Finger Type   | p. 221            | p. 423                |
| <b>CVQ</b>       | Compact Cylinder/With Solenoid Valve   | p. 222            | p. 323                |
| <b>CVM5</b>      | Valve Mounted Cylinder/Double Acting, Single Rod   | p. 223            | p. 313                |
| <b>CVM5K</b>     | Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting  | p. 224            | p. 313                |
| <b>CVM3</b>      | Valve Mounted Cylinder/Single Acting, Spring Return/Extend   | p. 225            | p. 313                |
| <b>CVM3K</b>     | Valve Mounted Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend                              | p. 226            | p. 313                |
| <b>CV3</b>       | Valve Mounted Cylinder/Double Acting   | p. 227            | —                     |
| <b>CV3K</b>      | Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting  | p. 228            | —                     |
| <b>CVS1</b>      | Valve Mounted Cylinder/Double Acting   | p. 229            | —                     |
| <b>CVS1K</b>     | Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting  | p. 230            | —                     |
| <b>CH□QB</b>     | Compact Hydraulic Cylinder/Double Acting, Single Rod   | p. 231            | —                     |
| <b>CH□QWB</b>    | Compact Hydraulic Cylinder/Double Acting, Double Rod   | p. 232            | —                     |
| <b>CH□KD</b>     | JIS Standard Compact Hydraulic Cylinder  | p. 233            | p. 425                |
| <b>CH□KG</b>     | Compact Hydraulic Cylinder   | p. 234            | p. 426                |
| <b>CHN</b>       | Small Bore Hydraulic Cylinder  | p. 235            | p. 427                |
| <b>CHSD</b>      | ISO Standard Hydraulic Cylinder  | p. 236            | p. 428                |
| <b>CHSG</b>      | ISO Standard Hydraulic Cylinder  | p. 237            | p. 428                |
| <b>CH2E</b>      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod  | p. 238            | p. 429                |
| <b>CH2F</b>      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod  | p. 238            | p. 429                |
| <b>CH2G</b>      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod  | p. 238            | p. 429                |
| <b>CH2H</b>      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod  | p. 238            | p. 429                |
| <b>CH2EW</b>     | JIS Standard Hydraulic Cylinder/Double Acting, Double Rod  | p. 239            | p. 429                |
| <b>CH2FW</b>     | JIS Standard Hydraulic Cylinder/Double Acting, Double Rod  | p. 239            | p. 429                |
| <b>CHA</b>       | Tie-rod Type Hydraulic Cylinder/Double Acting, Single Rod  | p. 240            | —                     |
| <b>CHAW</b>      | Tie-rod Type Hydraulic Cylinder/Double Acting, Double Rod  | p. 241            | —                     |
| <b>MGP-□Z</b>    | Common Specifications for Made-to-Order Products (-XB□, -XC□)  | p. 242            | —                     |
| <b>MGP</b>       | Common Specifications for Made-to-Order Products (-XB□, -XC□)  | p. 243            | —                     |

# Actuators

## 1 Cylinder inspection items

The following describes the general contents of the cylinder inspection items.  
Actually, add inspection items suitable for the customer's specifications and perform the inspection work.

### ■ Inspection items

- 1) Check the cylinder mounting bolt or nut for looseness.
- 2) Check the cylinder mounting frame for looseness or unusual deflection.
- 3) Check the rod end bracket, tie rod, or bolt for looseness or rattle.
- 4) Check the rod for dent or sliding scratch.
- 5) Check that the cylinder operates smoothly and that the minimum operating pressure does not increase.
- 6) Check that the piston speed or cycle time does not change.
- 7) Check that any shock does not occur at the operation end or that any unusual noise is not heard.
- 8) Check for eternal leak. In particular, carefully check the rod seal.
- 9) Check that the stroke is correct and that the cylinder operates the specified stroke.
- 10) Check that the auto switch operates correctly, that the switch joint is not loose, and that the switch position does not deviate.

### ■ Trouble judgement from cylinder status (Judgement from appearance)

- 1) **Only one side of the rod surface is contaminated blackly.**  
→ The seal is worn out unevenly by the eccentric load or lateral load.
- 2) **Thin sliding scratch is marked on the entire periphery of the rod in the operation direction.**  
→ The lubrication is faulty due to grease run-out.
- 3) **Sliding scratch is marked on only one side of the rod surface.**  
→ The rod is strongly in contact with the bushing by the eccentric load or lateral load, causing scratch.
- 4) **A part of the rod is scratched in a direction perpendicular to the cylinder operation.**  
→ A large lateral load is applied when the cylinder stops.
- 5) **Air leaks from the rod seal.**  
→ Scratch, dent, eccentric load, or external foreign object (solid or liquid) may be the cause.

### ■ Probable troubles (Reference)

Refer to the cylinder troubleshooting. (p. 5)

# Actuators

## 2 Troubleshooting

The following describes the general contents of the troubleshooting.

### [Cylinder]

| Trouble (Symptom)  | Cause  | Corrective action  |
|--|--|--|
| <b>The operation is not smooth.<br/>The output drops.<br/>The cylinder does not operate.</b> | The grease of the sliding part runs out.   | Apply the grease.<br>The following may be the cause of the trouble. <ul style="list-style-type: none"> <li>• As water content, such as drain enters, the grease flows out.</li> <li>• The lubrication is stopped halfway.</li> <li>• The cylinder is operated in an environment where the fluid splashes.</li> </ul>   |
|  | The center between the workpiece and cylinder shaft or the center between the workpiece guide shaft and cylinder shaft deviates. | Align the center.<br>Check that the cylinder operates smoothly with the air not supplied to the cylinder. Additionally, examine the use of the floating joint.   |
|  | The piston rod deforms.  | Replace the cylinder.<br>The following may be the cause of the trouble. <ul style="list-style-type: none"> <li>• The center between the cylinder and load deviates.</li> <li>• A lateral load exceeding an allowable level is applied.</li> <li>• The kinetic energy exceeds an allowable level.</li> <li>• An excessive force is applied when mounting a load.</li> </ul>     |
|  | The air leaks (seal is worn-out).  | Replace the seal.<br>The following may be the cause of the trouble. <ul style="list-style-type: none"> <li>• The center between the cylinder and load deviates.</li> <li>• A lateral load exceeding an allowable level is applied.</li> <li>• The operating temperature exceeds its range.</li> <li>• The grease runs out.</li> <li>• A foreign object enters.</li> </ul>      |
|  | The air pressure is insufficient.  | Supply an appropriate pressure.<br>The following may be the cause of the trouble. <ul style="list-style-type: none"> <li>• The supply pressure decreases.</li> <li>• The pressure regulator setting deviates.</li> <li>• The piping is clogged.</li> </ul>   |
|  | The cylinder operates at low speed.  | Operate the cylinder within the specification range.   |
|  | The cylinder output is insufficient.   | Increase the operating pressure or use an appropriate cylinder with a large bore size.<br>Since there are cylinder and mechanical resistances, it is necessary to consider the load factor.  |
|  | The system configuration is not appropriate.   | Use piping tube, fitting, directional control valve, and speed controller with proper sizes.   |
|  | Equipment other than the cylinder malfunctions or is faulty.   | Investigate the target system step-by-step.<br>The following may be the cause of the trouble. <ul style="list-style-type: none"> <li>• The directional control valve malfunctions.</li> <li>• The speed controller is not adjusted properly.</li> <li>• The speed controller malfunctions.</li> <li>• The piping is clogged.</li> <li>• The filter is clogged, etc.</li> </ul> |
| <b>The cylinder part is damaged.</b>   | The cylinder operates at high speed.   | Adjust the speed with the speed controller to operate the cylinder within the specification range.   |
|  | Overload   | Operate the cylinder within its allowable kinetic energy range.  |
|  | Lateral load   | Operate the cylinder within its lateral load range.  |
|  | Unusual external force is applied.   | If any mechanical interference, eccentric load, or overload occurs, this may cause the cylinder to deform or break. Remove such adverse factors.   |

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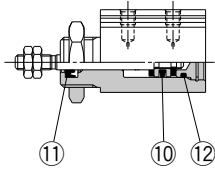
# Pin Cylinder/Double Acting, Single Rod

# CJP2 Series $\varnothing 6, \varnothing 10, \varnothing 16$

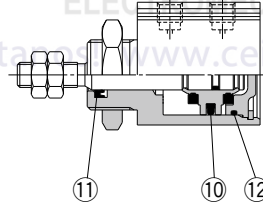
The Replacement Procedure is on p. 311

## Construction

C□JP2B6



C□JP2B10, 16



\* The numbers correspond with those in the "Construction" of the CJP2 series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material  | Note |
|-----|-------------|---|------|
| ⑩   | Piston seal | NBR   |      |
| ⑪   | Rod seal    | NBR   |      |
| ⑫   | Gasket      | $\varnothing 6, \varnothing 10, \varnothing 16$ | NBR  |

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
|----------------|----------|----------|

### Standard

|    |             |                        |
|----|-------------|------------------------|
| 6  | CJP2B6D-PS  | Set of nos.<br>⑩, ⑪, ⑫ |
| 10 | CJP2B10D-PS |                        |
| 16 | CJP2B16D-PS |                        |

\* The seal kit includes a grease pack (5 g).  
Order with the following part number when only the grease pack is required.

**Grease pack part number: GR-L-005 (5 g)**

### XB6/Heat-resistant cylinder (-10 to 150°C)

|    |                 |                        |
|----|-----------------|------------------------|
| 6  | CJP2B6D-XB6-PS  | Set of nos.<br>⑩, ⑪, ⑫ |
| 10 | CJP2B10D-XB6-PS |                        |
| 16 | CJP2B16D-XB6-PS |                        |

\* The seal kit includes a grease pack (5 g).  
Order with the following part number when only the grease pack is required.

**Grease pack part number: GR-F-005 (5 g)**

### XB7/Cold-resistant cylinder

|    |                 |                        |
|----|-----------------|------------------------|
| 6  | CJP2B6D-XB7-PS  | Set of nos.<br>⑩, ⑪, ⑫ |
| 10 | CJP2B10D-XB7-PS |                        |
| 16 | CJP2B16D-XB7-PS |                        |

\* The seal kit includes a grease pack (5 g).  
Order with the following part number when only the grease pack is required.

**Grease pack part number: GR-T-005 (5 g)**

### XC22/Fluororubber seal

|    |                  |                        |
|----|------------------|------------------------|
| 6  | CJP2B6D-XC22-PS  | Set of nos.<br>⑩, ⑪, ⑫ |
| 10 | CJP2B10D-XC22-PS |                        |
| 16 | CJP2B16D-XC22-PS |                        |

\* The seal kit includes a grease pack (5 g).  
Order with the following part number when only the grease pack is required.

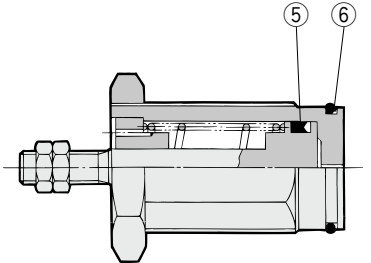
**Grease pack part no.: GR-L-005 (5 g)**

## Pin Cylinder/Single Acting, Spring Return

# CJP Series $\varnothing 4, \varnothing 6, \varnothing 10, \varnothing 15$

**Construction** (Not able to disassemble.)

**Embedded type**



\* The numbers correspond with those in the "Construction" of the CJP series in the Best Pneumatics catalog.

### Seal List

| No. | Description | Material | Note  |
|-----|-------------|----------|---|
| 5   | Piston seal |          | 5 is a non-replaceable part                 |
| ⑥   | Gasket      | NBR      | Special product (O-ring) embedded type only |

### Replacement Parts/Gasket

| Bore size (mm) | Order no. | Contents |
|----------------|-----------|----------|
| 4              | CJPS4-G   | No. ⑥    |
| 6              | CJPS6-G   |          |
| 10             | CJPS10-G  |          |
| 15             | CJPS15-G  |          |

\* For the plug mounting type

\* Since gaskets (10 pcs./set) do not include a grease pack (10 g), it should be ordered separately.

**Grease pack part no.: GR-S-005 (5 g)**

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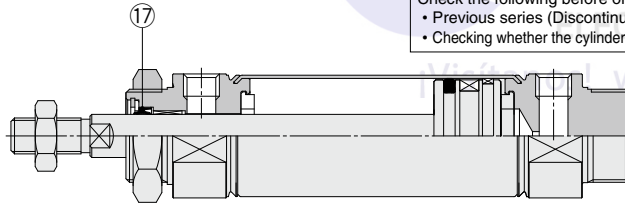
Industrial Filters

# CM2-Z/CM2Y-Z/CM2X-Z Series

The Replacement Procedure is on p. 313

## Construction

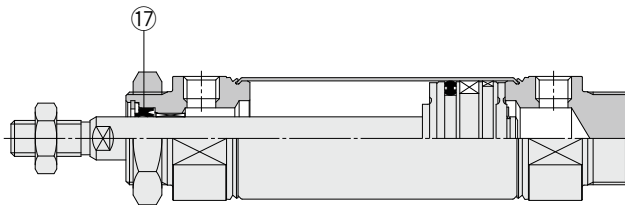
### With rubber bumper



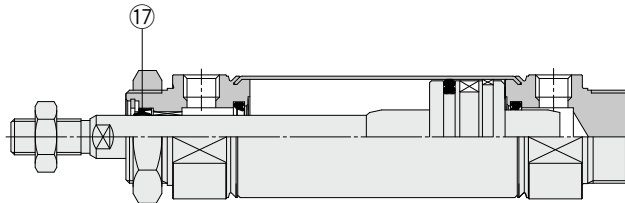
The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2/CM2Y/CM2X → p. 17
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### Air-hydro type



### With air cushion



\* The figures above show the construction of the CM2-Z series. The numbers correspond with those in the "Construction" of the CM2 series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit

| Bore size (mm)   | Part no.  | Contents |
|--|-----------|----------|
| <b>• Standard type (With rubber bumper/With air cushion)</b> |           |          |
| <b>• Smooth cylinder</b>                                     |           |          |
| 20   | CM20Z-PS  |          |
| 25   | CM25Z-PS  |          |
| 32   | CM32Z-PS  |          |
| 40   | CM40Z-PS  |          |
| <b>Air-hydro type</b>  |           |          |
| 20   | CM2H20-PS |          |
| 25   | CM2H25-PS |          |
| 32   | CM2H32-PS |          |
| 40   | CM2H40-PS |          |
| <b>Low speed cylinder</b>                                    |           |          |
| 20   | CM2X20-PS |          |
| 25   | CM2X25-PS |          |
| 32   | CM2X32-PS |          |
| 40   | CM2X40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Standard type

Grease pack part no.: GR-S-010 (10 g)

Smooth/Low speed cylinder

Grease pack part no.: GR-L-005 (5 g)

GR-L-010 (10 g)

GR-L-150 (150 g)

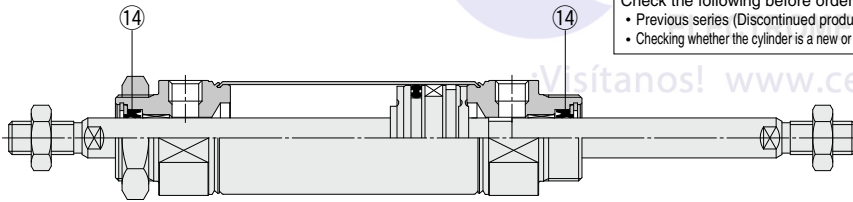
# CM2W-Z Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction

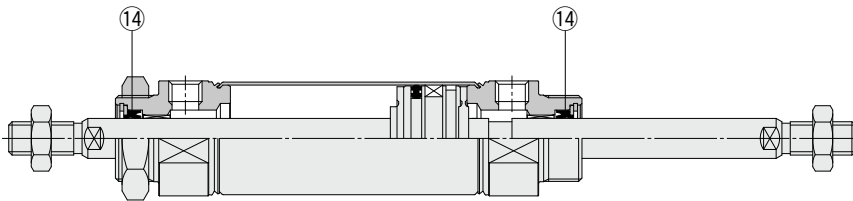
### With rubber bumper



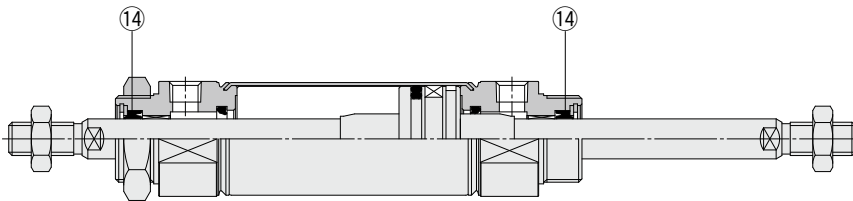
The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2W → p. 18
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### Air-hydro type



### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2W-Z series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit

| Bore size (mm)                             | Part no.  | Contents |
|--|-----------|----------|
| <b>With rubber bumper/With air cushion</b> |           |          |
| 20   | CM20Z-PS  |          |
| 25   | CM25Z-PS  |          |
| 32   | CM32Z-PS  |          |
| 40   | CM40Z-PS  |          |
| <b>Air-hydro type</b>                      |           |          |
| 20   | CM2H20-PS |          |
| 25   | CM2H25-PS |          |
| 32   | CM2H32-PS |          |
| 40   | CM2H40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

\* Order 2 pcs. per cylinder.

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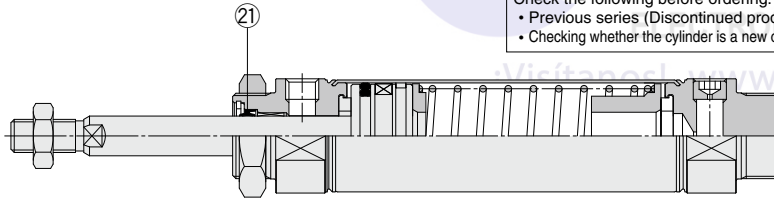
# CM2-Z Series

ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 313

## Construction

### Spring extend



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2 → p. 19
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The number corresponds with that in the "Construction" of the CM2-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 21  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM20Z-PS |          |
| 25             | CM25Z-PS |          |
| 32             | CM32Z-PS |          |
| 40             | CM40Z-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**



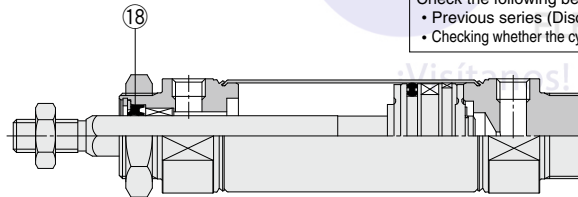
# CM2K-Z Series

∅20, ∅25  
∅32, ∅40

The Replacement Procedure is on p. 313

## Construction

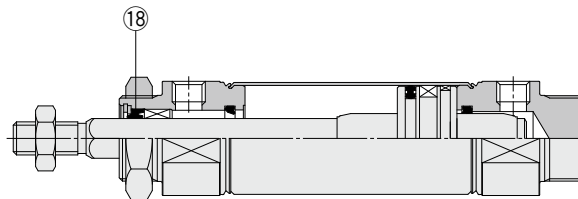
### With rubber bumper



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2K → p. 20
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2K-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

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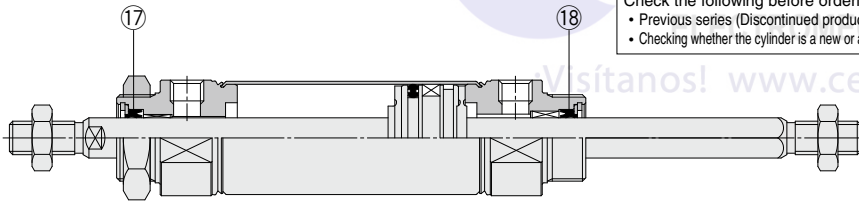
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# CM2KW-Z Series $\varnothing 20, \varnothing 25$ $\varnothing 32, \varnothing 40$

The Replacement Procedure is on p. 313

## Construction

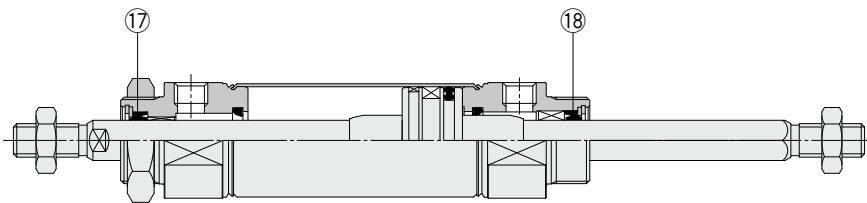
### With rubber bumper



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2KW → p. 21
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2KW-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑰   | Rod seal A  | NBR      |      |
| ⑱   | Rod seal B  |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   |            | Contents |
|----------------|------------|------------|----------|
|                | Rod seal A | Rod seal B |          |
| 20             | CM20Z-PS   | CM2K20-PS  |          |
| 25             | CM25Z-PS   | CM2K25-PS  |          |
| 32             | CM32Z-PS   | CM2K32-PS  |          |
| 40             | CM40Z-PS   | CM2K40-PS  |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

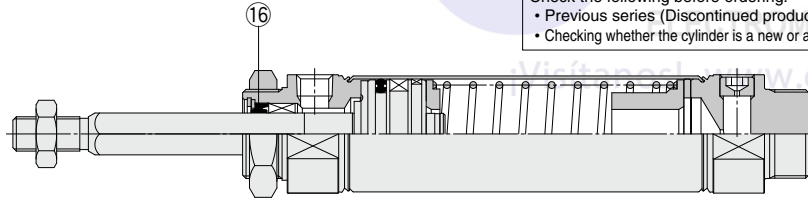
# CM2K-Z Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction

### Spring extend



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2K → p. 22
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The number corresponds with that in the "Construction" of the CM2K-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 16  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

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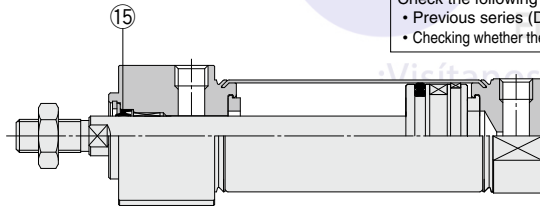
# CM2R-Z Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction

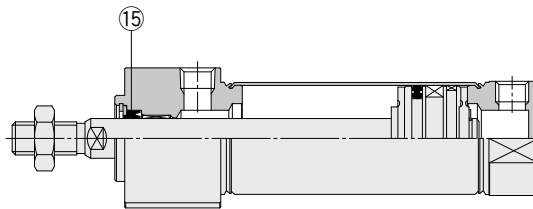
### With rubber bumper



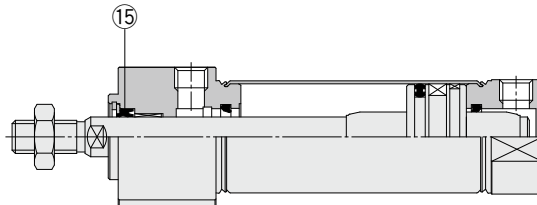
The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2R → p. 23
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### Air-hydro type



### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2R-Z series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 15  | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit

| Bore size (mm)                             | Part no.  | Contents |
|--|-----------|----------|
| <b>With rubber bumper/With air cushion</b> |           |          |
| 20   | CM20Z-PS  |          |
| 25   | CM25Z-PS  |          |
| 32   | CM32Z-PS  |          |
| 40   | CM40Z-PS  |          |
| <b>Air-hydro type</b>                      |           |          |
| 20   | CM2H20-PS |          |
| 25   | CM2H25-PS |          |
| 32   | CM2H32-PS |          |
| 40   | CM2H40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

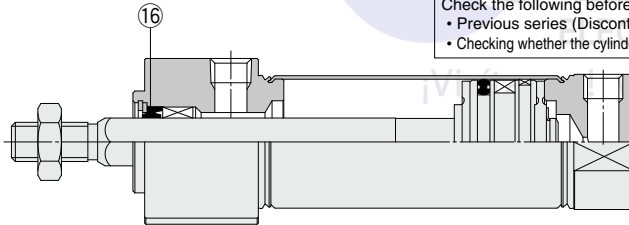
Grease pack part no.: GR-S-010 (10 g)

# CM2RK-Z Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CM2RK → p. 24
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The number corresponds with that in the "Construction" of the CM2RK-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 16  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters



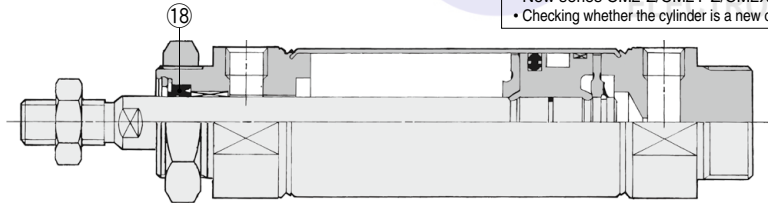
# CM2/CM2Y/CM2X Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction

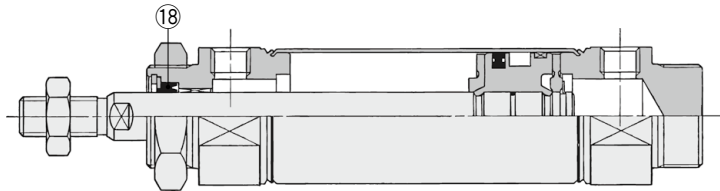
### With rubber bumper



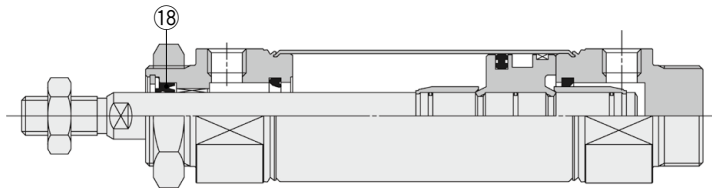
The production of this series has been discontinued. Check the following before ordering.

- New series CM2-Z/CM2Y-Z/CM2X-Z → p. 9
- Checking whether the cylinder is a new or a previous model → p. 563, 564

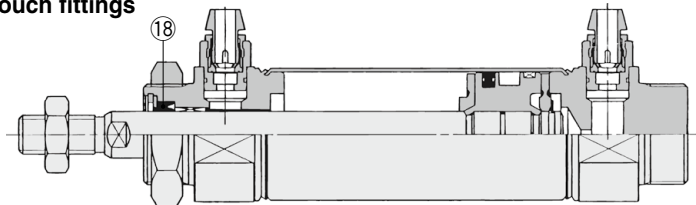
### Air-hydro type



### With air cushion



### With built-in One-touch fittings



- \* The construction of the smooth cylinder CM2Y series and the low speed cylinder CM2X series are the same as the CM2 series.
- \* The numbers correspond with those in the "Construction" of the CM2 series in the **Web Catalog**.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit

| Bore size (mm)  | Part no. | Contents |
|---|----------|----------|
| <b>With rubber bumper/With air cushion/With built-in One-touch fittings</b> |          |          |
| 20  | CM220-PS |          |
| 25  | CM225-PS |          |
| 32  | CM232-PS |          |
| 40  | CM240-PS |          |

## Air-hydro type

|    |           |  |
|----|-----------|--|
| 20 | CM2H20-PS |  |
| 25 | CM2H25-PS |  |
| 32 | CM2H32-PS |  |
| 40 | CM2H40-PS |  |

- \* Since the seal kit does not include a grease pack, it should be ordered separately.
- Grease pack part no.:** GR-S-010 (10 g)

## Replacement Parts: Seal Kit

| Bore size (mm)            | Part no.  | Contents |
|---------------------------|-----------|----------|
| <b>Smooth cylinder</b>    |           |          |
| 20                        | CM220-PS  |          |
| 25                        | CM225-PS  |          |
| 32                        | CM232-PS  |          |
| 40                        | CM240-PS  |          |
| <b>Low speed cylinder</b> |           |          |
| 20                        | CM2X20-PS |          |
| 25                        | CM2X25-PS |          |
| 32                        | CM2X32-PS |          |
| 40                        | CM2X40-PS |          |

- \* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:** GR-L-005 (5 g)  
GR-L-010 (10 g)  
GR-L-150 (150 g)

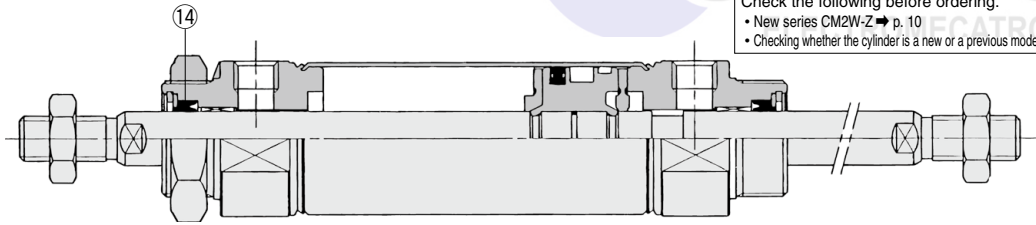
# CM2W Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

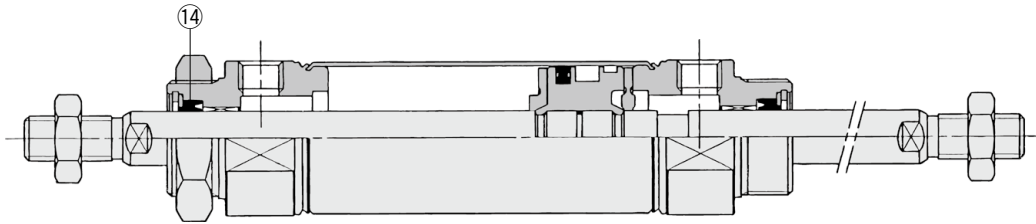
## Construction

### With rubber bumper

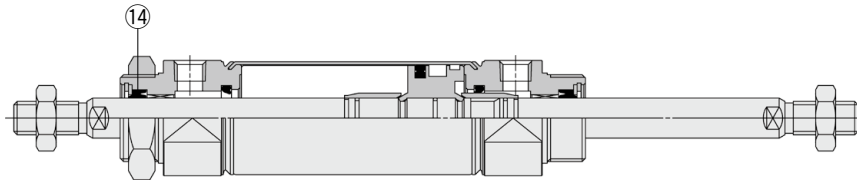


The production of this series has been discontinued. Check the following before ordering.  
 • New series CM2W-Z → p. 10  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

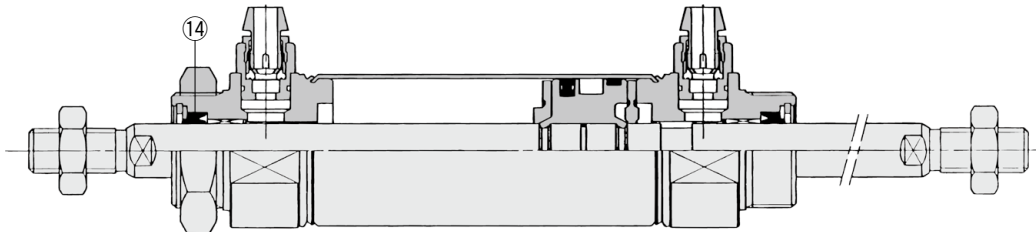
### Air-hydro type



### With air cushion



### With built-in One-touch fittings



\* The numbers correspond with those in the "Construction" of the CM2W series in the **Web Catalog**.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑭   | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit

With rubber bumper, With air cushion, With built-in One-touch fittings

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM220-PS |          |
| 25             | CM225-PS |          |
| 32             | CM232-PS |          |
| 40             | CM240-PS |          |

## Air-hydro type

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2H20-PS |          |
| 25             | CM2H25-PS |          |
| 32             | CM2H32-PS |          |
| 40             | CM2H40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010** (10 g)

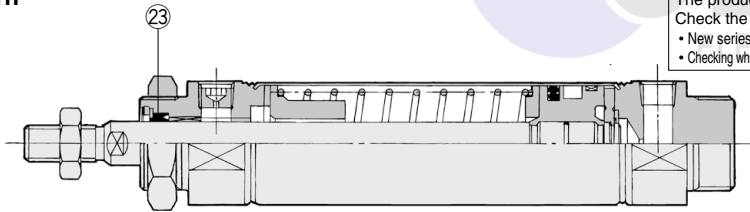
\* 2 pcs. are required per cylinder.

# CM2 Series $\varnothing 20, \varnothing 25, \varnothing 32, \varnothing 40$

The Replacement Procedure is on p. 313

## Construction

### Spring return

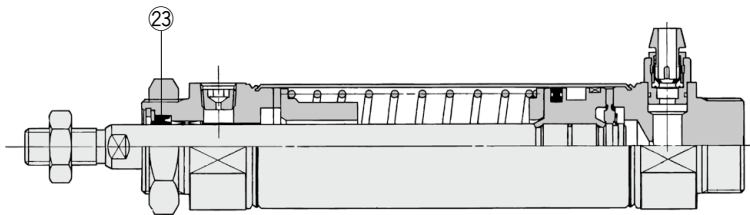


The production of this series has been discontinued. Check the following before ordering.

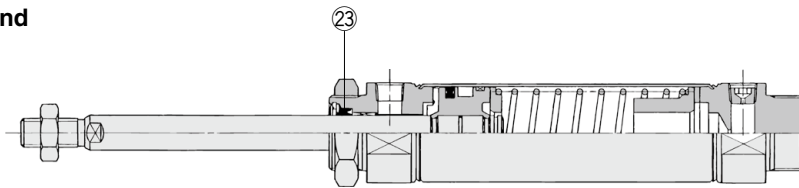
- New series CM2-Z → p. 11
- Checking whether the cylinder is a new or a previous model → p. 563, 564

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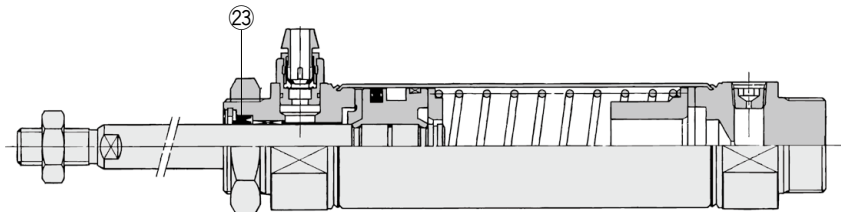
### Spring return, With built-in One-touch fittings



### Spring extend



### Spring extend, With built-in One-touch fittings



\* The numbers correspond with those in the "Construction" of the CM2 series in the **Web Catalog**.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 23  | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit With rubber bumper, With built-in One-touch fittings

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM220-PS |          |
| 25             | CM225-PS |          |
| 32             | CM232-PS |          |
| 40             | CM240-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

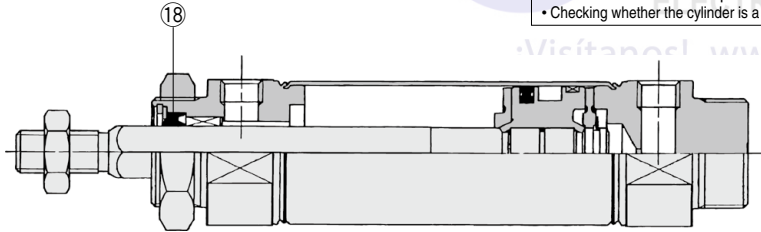
# CM2K Series

ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 313

## Construction

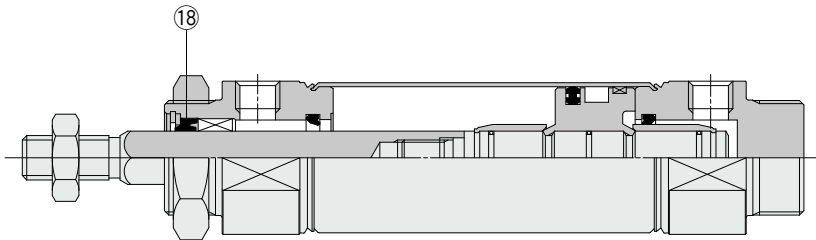
### With rubber bumper



The production of this series has been discontinued. Check the following before ordering.

- New series CM2K-Z → p. 12
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2K series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit With rubber bumper, With air cushion

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:** GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

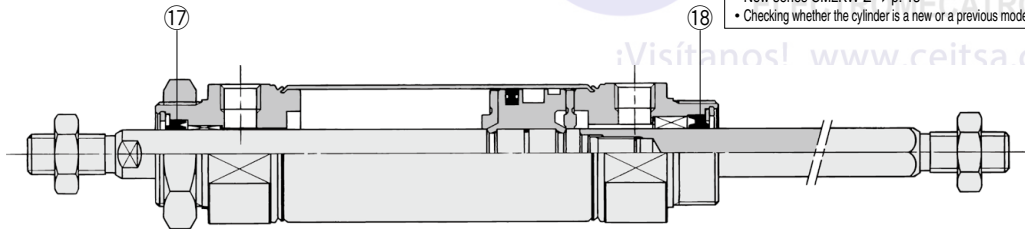
# CM2KW Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction

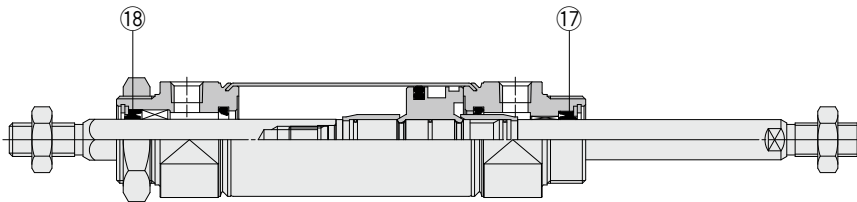
### With rubber bumper



The production of this series has been discontinued. Check the following before ordering.

- New series CM2KW-Z → p. 13
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2KW series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Rod seal A  | NBR      |      |
| 18  | Rod seal B  |          |      |

### Replacement Parts: Seal Kit

With rubber bumper, With air cushion, With built-in One-touch fittings

| Bore size (mm) | Part no.   |            | Contents |
|----------------|------------|------------|----------|
|                | Rod seal A | Rod seal B |          |
| 20             | CM220-PS   | CM2K20-PS  |          |
| 25             | CM225-PS   | CM2K25-PS  |          |
| 32             | CM232-PS   | CM2K32-PS  |          |
| 40             | CM240-PS   | CM2K40-PS  |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**



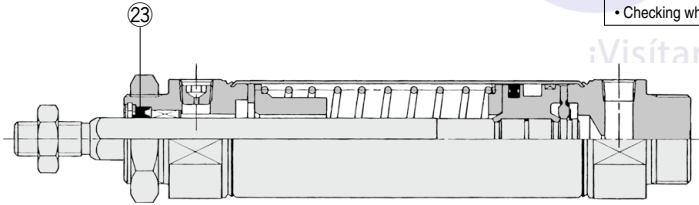
# CM2K Series

ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 313

## Construction

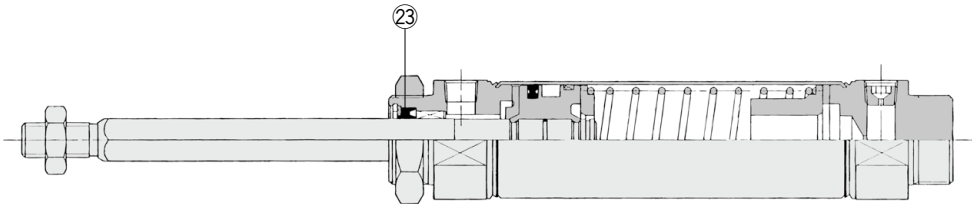
### Spring return



The production of this series has been discontinued. Check the following before ordering.

- New series CM2K-Z → p. 14
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### Spring extend



\* The numbers correspond with those in the "Construction" of the CM2K series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 23  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# CM2R Series $\varnothing 20, \varnothing 25, \varnothing 32, \varnothing 40$

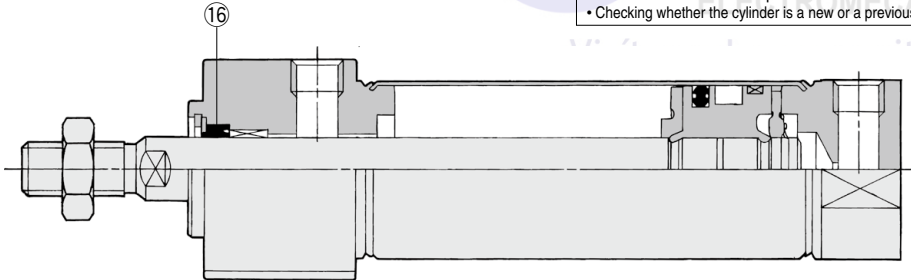
The Replacement Procedure is on p. 313

## Construction

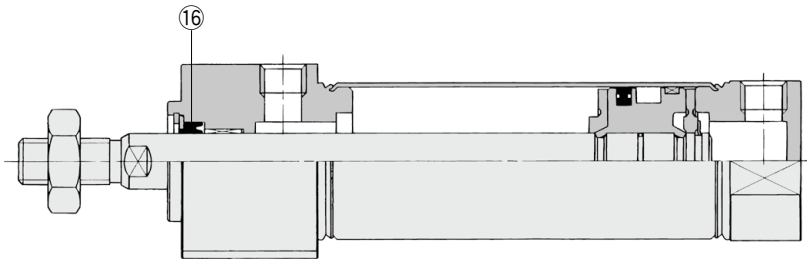
### With rubber bumper

The production of this series has been discontinued. Check the following before ordering.

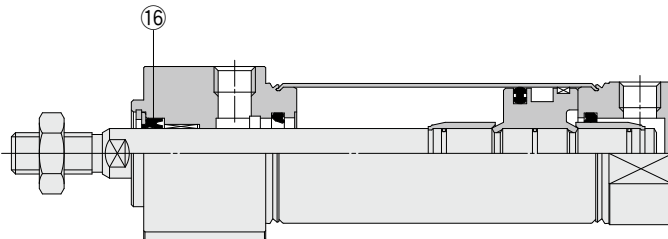
- New series CM2R-Z → p. 15
- Checking whether the cylinder is a new or a previous model → p. 563, 564



### Air-hydro type



### With air cushion



\* The numbers correspond with those in the "Construction" of the CM2R series in the **Web Catalog**.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 16  | Rod seal    | NBR      |      |

## Replacement Parts: Seal Kit With rubber bumper, With air cushion

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM220-PS |          |
| 25             | CM225-PS |          |
| 32             | CM232-PS |          |
| 40             | CM240-PS |          |

## Air-hydro type

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2H20-PS |          |
| 25             | CM2H25-PS |          |
| 32             | CM2H32-PS |          |
| 40             | CM2H40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# CM2RK Series

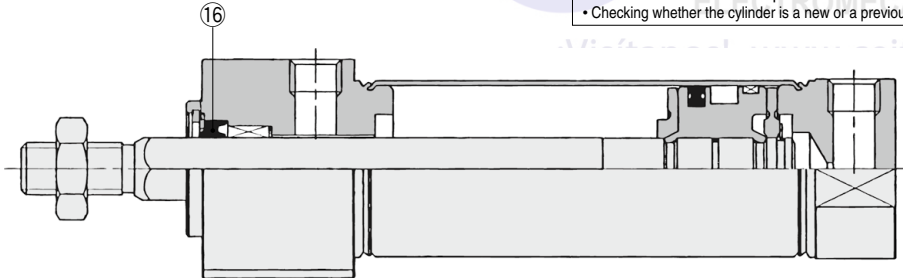
ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series CM2RK-Z → p. 16
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The number corresponds with that in the "Construction" of the CM2RK series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 16  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

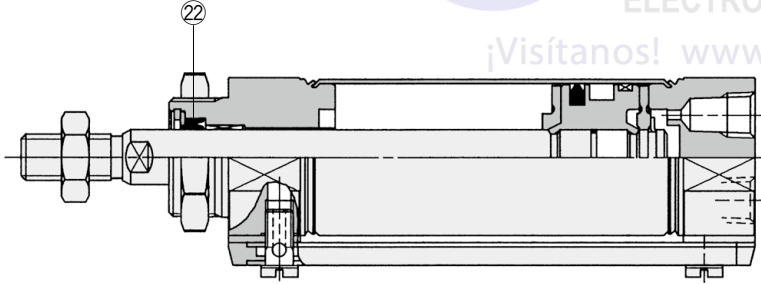
Industrial Filters

# CM2□P Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction



\* The number corresponds with that in the "Construction" of the CM2□P series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 22  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM220-PS |          |
| 25             | CM225-PS |          |
| 32             | CM232-PS |          |
| 40             | CM240-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

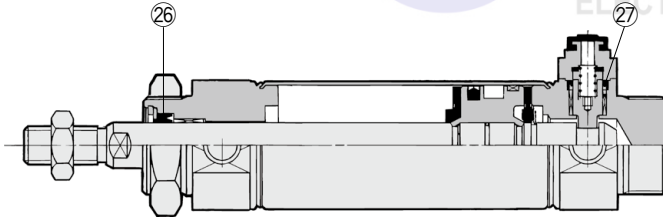
# CBM2 Series

ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 313

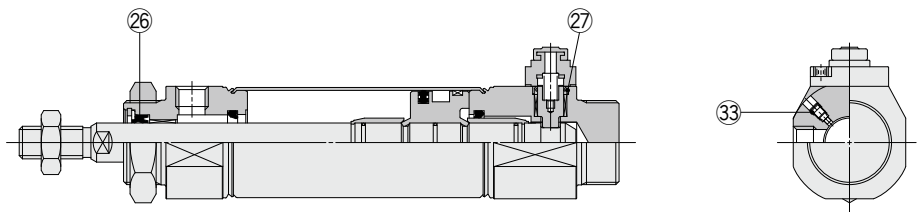
## Construction

### Head end lock



Manual release (Non-lock type): Suffix N

### With air cushion



\* The numbers correspond with those in the "Construction" of the CBM2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description         | Material | Note   |
|-----|---------------------|----------|--|
| 26  | Rod seal            | NBR      | 33 is a non-replaceable part, so it is not included in the seal kit. |
| 27  | Lock piston seal    |          |  |
| 33  | Cushion needle seal |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm)                  | Part no.     | Contents           |
|---------------------------------|--------------|--------------------|
| <b>With lock in single end</b>  |              |                    |
| 20                              | CBM2-20-PS   | Set of nos. 26, 27 |
| 25                              | CBM2-25-PS   |                    |
| 32                              | CBM2-32-PS   |                    |
| 40                              | CBM2-40-PS   |                    |
| <b>With lock at double ends</b> |              |                    |
| 20                              | CBM2-20-PS-W | Set of nos. 26, 27 |
| 25                              | CBM2-25-PS-W |                    |
| 32                              | CBM2-32-PS-W |                    |
| 40                              | CBM2-40-PS-W |                    |

- \* The seal kit includes 26 and 27. Order the seal kit based on each bore size. (Except 33.)
- \* The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.  
Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# Air Cylinder/Standard Type, Smooth Cylinder

## CG1-Z/CG1Y-Z Series

ø20, ø25  
 ø32, ø40  
 ø50, ø63  
 ø80, ø100

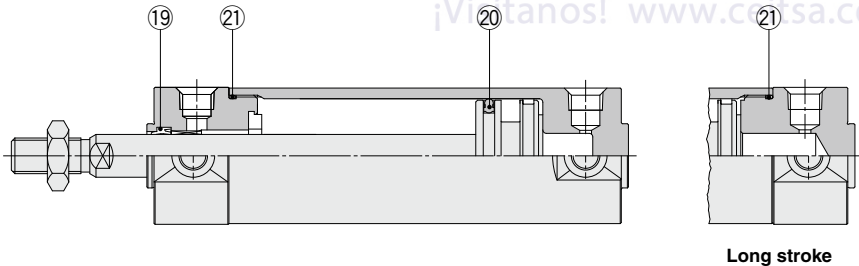
The  
 Replacement  
 Procedure is on  
 p. 314

### Construction

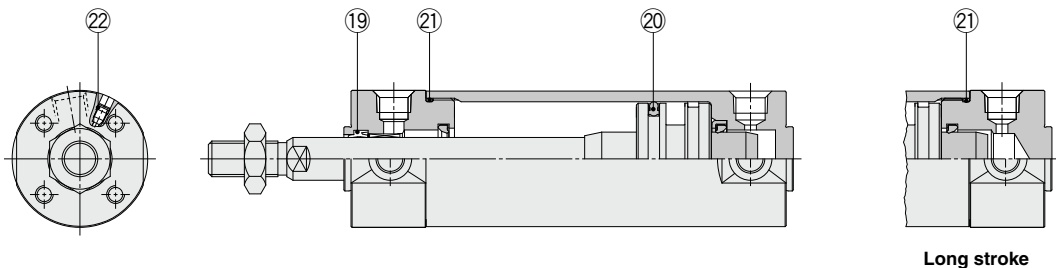
#### With rubber bumper

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CG1/CG1Y → p. 34
- Checking whether the cylinder is a new or a previous model → p. 563, 564



#### With air cushion



\* The figures above show the construction of the CG1-Z series.

The numbers correspond with those in the "Construction" of the CG1-Z series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description | Material | Note   |
|-----|-------------|----------|--|
| 19  | Rod seal    | NBR      | 22 is a non-replaceable part, so it is not included in the seal kit. |
| 20  | Piston seal |          |  |
| 21  | Tube gasket |          |  |
| 22  | Valve seal  |          |  |

#### Disassembly/Replacement

### ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

#### Replacement Parts: Seal Kit

| Bore size (mm)                            | Part no.   | Contents                  |
|---|------------|---------------------------|
| <b>Standard type (With rubber bumper)</b> |            |                           |
| 20  | CG1N20Z-PS | Set of nos.<br>19, 20, 21 |
| 25  | CG1N25Z-PS |                           |
| 32  | CG1N32Z-PS |                           |
| 40  | CG1N40Z-PS |                           |
| <b>Smooth cylinder</b>                    |            |                           |
| 20  | CG1Y20Z-PS | Set of nos.<br>19, 20, 21 |
| 25  | CG1Y25Z-PS |                           |
| 32  | CG1Y32Z-PS |                           |
| 40  | CG1Y40Z-PS |                           |

\* The seal kit includes a grease pack (10 g).

Order with one of the following part numbers when only the grease pack is required.

Standard type

**Grease pack part no.:** GR-S-010 (10 g)

Smooth cylinder

**Grease pack part no.:** GR-L-005 (5 g)

GR-L-010 (10 g)

GR-L-150 (150 g)

# Air Cylinder/Standard Type: Double Acting, Double Rod

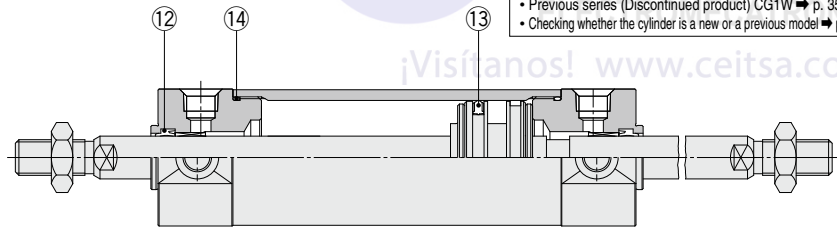
# CG1W-Z Series

ø20, ø25  
ø32, ø40  
ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 314

## Construction

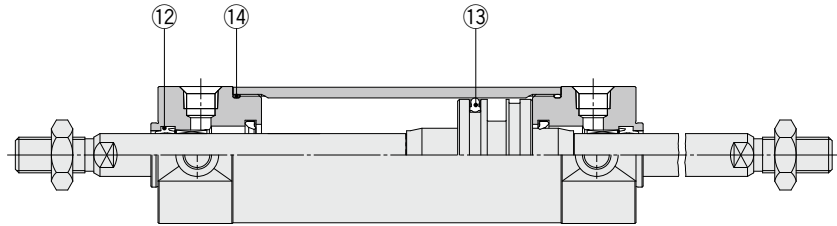
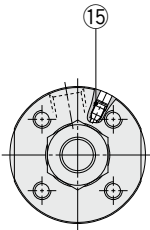
### With rubber bumper



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CG1W → p. 35
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### With air cushion



\* The numbers correspond with those in the "Construction" of the CG1W-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note   |
|-----|-------------|----------|--|
| 12  | Rod seal    | NBR      | 15 is a non-replaceable part, so it is not included in the seal kit. |
| 13  | Piston seal |          |  |
| 14  | Tube gasket |          |  |
| 15  | Valve seal  |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents               |
|----------------|-------------|------------------------|
| 20             | CG1WN20Z-PS | Set of nos. 12, 13, 14 |
| 25             | CG1WN25Z-PS |                        |
| 32             | CG1WN32Z-PS |                        |
| 40             | CG1WN40Z-PS |                        |

\* The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

# CG1-Z Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

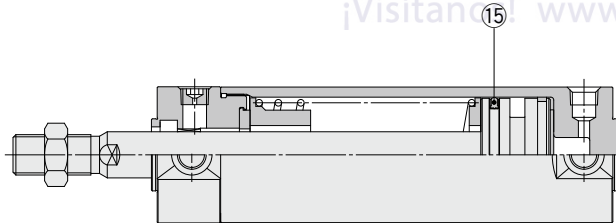
The Replacement Procedure is on p. 314

## Construction

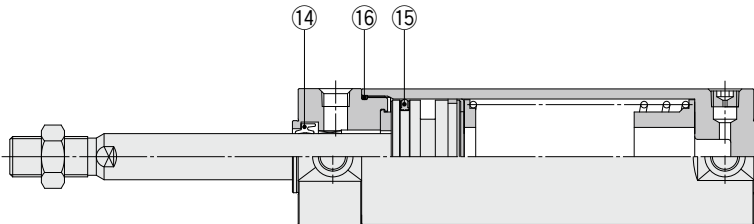
### Single acting, spring return

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CG1 → p. 36
- Checking whether the cylinder is a new or a previous model → p. 563, 564



### Single acting, spring extend



\* The numbers correspond with those in the "Construction" of the CG1-Z series in the Best Pneumatics catalog.

## Seal Kit List

### • Single acting, spring return

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 15  | Piston seal | NBR      |      |

### • Single acting, spring extend

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Rod seal    | NBR      |      |
| 15  | Piston seal |          |      |
| 16  | Tube gasket |          |      |

## Disassembly/Replacement

## ⚠ Caution

### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
|----------------|----------|----------|

### Single acting, spring return

|    |             |        |
|----|-------------|--------|
| 20 | CG1N20-S-PS | No. 15 |
| 25 | CG1N25-S-PS |        |
| 32 | CG1N32-S-PS |        |
| 40 | CG1N40-S-PS |        |

### Single acting, spring extend

|    |            |                        |
|----|------------|------------------------|
| 20 | CG1N20Z-PS | Set of nos. 14, 15, 16 |
| 25 | CG1N25Z-PS |                        |
| 32 | CG1N32Z-PS |                        |
| 40 | CG1N40Z-PS |                        |

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**



# Air Cylinder/Non-rotating Rod Type: Double Acting

# CG1K-Z Series

ø20, ø25  
ø32, ø40  
ø50, ø63

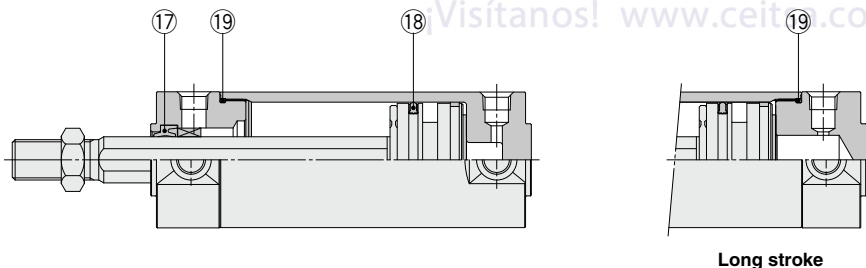
The Replacement Procedure is on p. 314

## Construction

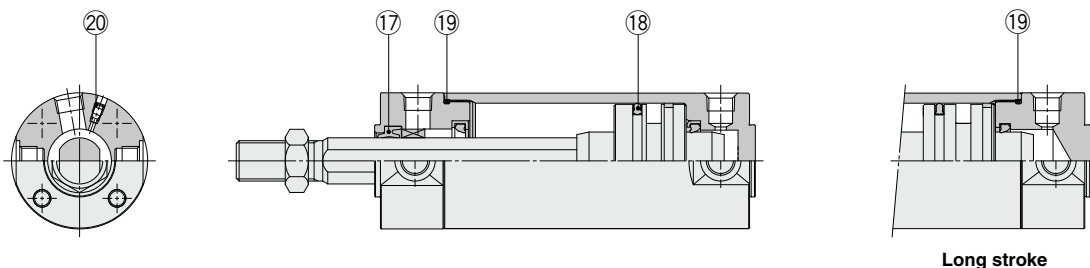
### With rubber bumper

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CG1K → p. 37
- Checking whether the cylinder is a new or a previous model → p. 563, 564



### With air cushion



\* The numbers correspond with those in the "Construction" of the CG1K-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note   |
|-----|-------------|----------|--|
| 17  | Rod seal    | NBR      | 20 is a non-replaceable part, so it is not included in the seal kit. |
| 18  | Piston seal |          |  |
| 19  | Tube gasket |          |  |
| 20  | Valve seal  |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents               |
|----------------|-------------|------------------------|
| 20             | CG1KN20Z-PS | Set of nos. 17, 18, 19 |
| 25             | CG1KN25Z-PS |                        |
| 32             | CG1KN32Z-PS |                        |
| 40             | CG1KN40Z-PS |                        |

\* The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

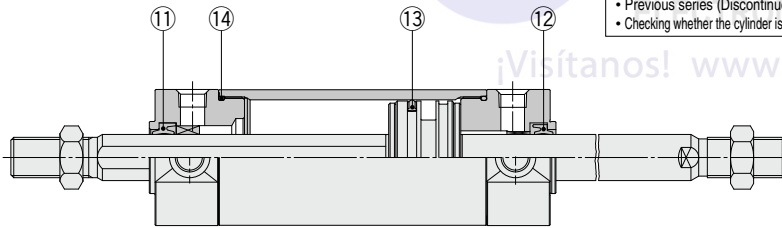
(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

# CG1KW-Z Series

ø20, ø25  
ø32, ø40  
ø50, ø63

The Replacement Procedure is on p. 314

## Construction



The products in this series are refreshed products. Check the following before ordering.  
 • Previous series (Discontinued product) CG1KW → p. 38  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The numbers correspond with those in the "Construction" of the CG1KW-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑪   | Rod seal A  | NBR      |      |
| ⑫   | Rod seal B  |          |      |
| ⑬   | Piston seal |          |      |
| ⑭   | Tube gasket |          |      |

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     | Contents                  |
|----------------|--------------|---------------------------|
| 20             | CG1KWN20Z-PS | Set of nos.<br>⑪, ⑫, ⑬, ⑭ |
| 25             | CG1KWN25Z-PS |                           |
| 32             | CG1KWN32Z-PS |                           |
| 40             | CG1KWN40Z-PS |                           |

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

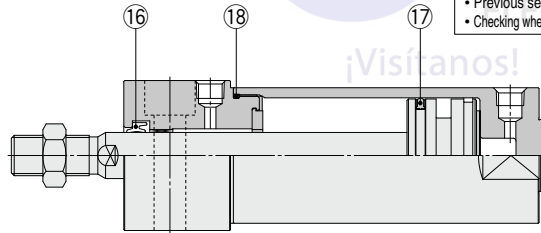
# CG1R-Z Series

ø20, ø25  
ø32, ø40  
ø50, ø63

The Replacement Procedure is on p. 314

## Construction

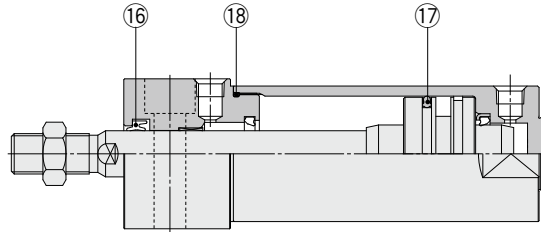
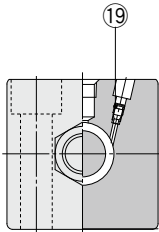
### With rubber bumper



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CG1R → p. 39
- Checking whether the cylinder is a new or a previous model → p. 563, 564

### With air cushion



\* The numbers correspond with those in the "Construction" of the CG1R-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note   |
|-----|-------------|----------|--|
| 16  | Rod seal    | NBR      | 19 is a non-replaceable part, so it is not included in the seal kit. |
| 17  | Piston seal |          |  |
| 18  | Tube gasket |          |  |
| 19  | Valve seal  |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 20             | CG1N20Z-PS | Set of nos. 16, 17, 18 |
| 25             | CG1N25Z-PS |                        |
| 32             | CG1N32Z-PS |                        |
| 40             | CG1N40Z-PS |                        |

\* The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

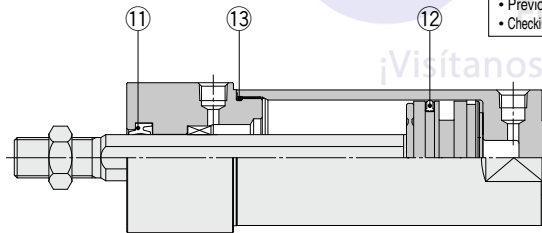
# CG1KR-Z Series

ø20, ø25  
ø32, ø40  
ø50, ø63

The Replacement Procedure is on p. 314

## Construction

### Non-rotating rod, bottom mounting



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CG1KR → p. 40
- Checking whether the cylinder is a new or a previous model → p. 563, 564

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\* The numbers correspond with those in the "Construction" of the CG1KR-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑪   | Rod seal    | NBR      |      |
| ⑫   | Piston seal |          |      |
| ⑬   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents            |
|----------------|-------------|---------------------|
| 20             | CG1KN20Z-PS | Set of nos. ⑪, ⑫, ⑬ |
| 25             | CG1KN25Z-PS |                     |
| 32             | CG1KN32Z-PS |                     |
| 40             | CG1KN40Z-PS |                     |

\* The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

# CG1/CG1Y Series

∅20, ∅25, ∅32, ∅40  
∅50, ∅63, ∅80, ∅100

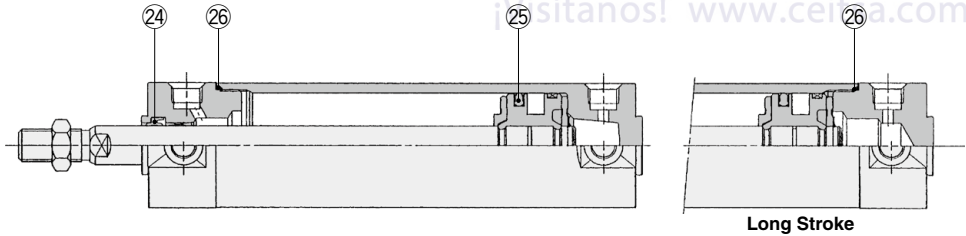
The Replacement Procedure is on p. 314

## Construction

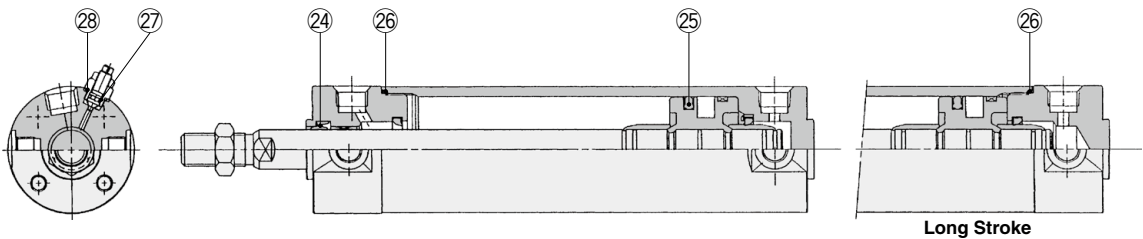
### With rubber bumper

The production of this series has been discontinued. Check the following before ordering.

- New series CG1-Z/CG1Y-Z → p. 27
- Checking whether the cylinder is a new or a previous model → p. 563, 564



### With air cushion



\* The numbers correspond with those in the "Construction" of the CG1 series in the Web Catalog.

### Seal Kit List

| No. | Description           | Material | Note |
|-----|-----------------------|----------|------|
| 24  | Rod seal              | NBR      |      |
| 25  | Piston seal           |          |      |
| 26  | Tube gasket           |          |      |
| 27  | Valve seal            |          |      |
| 28  | Valve retainer gasket |          |      |

### Disassembly/Replacement

## Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ∅50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ∅20 through ∅40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ∅50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm)                           | Part no.  | Contents                          |
|--|-----------|-----------------------------------|
| <b>Standard type: With rubber bumper</b> |           |                                   |
| 20                                       | CG1N20-PS | Set of nos.<br>24, 25, 26         |
| 25                                       | CG1N25-PS |                                   |
| 32                                       | CG1N32-PS |                                   |
| 40                                       | CG1N40-PS |                                   |
| <b>Standard type: With air cushion</b>   |           |                                   |
| 20                                       | CG1A20-PS | Set of nos.<br>24, 25, 26, 27, 28 |
| 25                                       | CG1A25-PS |                                   |
| 32                                       | CG1A32-PS |                                   |
| 40                                       | CG1A40-PS |                                   |
| <b>Smooth cylinder</b>                   |           |                                   |
| 20                                       | CG1Y20-PS | Set of nos.<br>24, 25, 26         |
| 25                                       | CG1Y25-PS |                                   |
| 32                                       | CG1Y32-PS |                                   |
| 40                                       | CG1Y40-PS |                                   |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with one of the following part numbers when only the grease pack is required.

Standard type

**Grease pack part no.: GR-S-010** (10 g)

Smooth cylinder

**Grease pack part no.: GR-L-005** (5 g)

**GR-L-010** (10 g)

**GR-L-150** (150 g)

# Air Cylinder/Standard Type: Double Acting, Double Rod

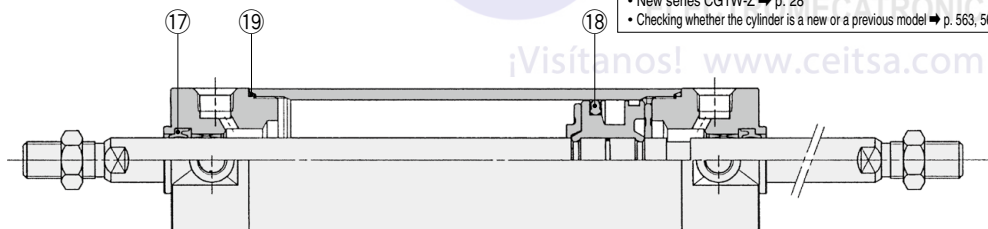
# CG1W Series

ø20, ø25, ø32  
ø40, ø50, ø63  
ø80, ø100

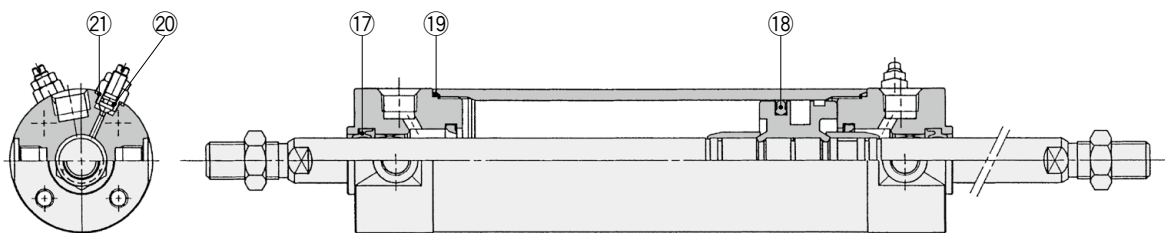
The Replacement Procedure is on p. 314

## Construction

### With rubber bumper



### With air cushion



\* The numbers correspond with those in the "Construction" of the CG1W series in the **Web Catalog**.

## Seal Kit List

| No. | Description           | Material | Note |
|-----|-----------------------|----------|------|
| 17  | Rod seal              | NBR      |      |
| 18  | Piston seal           |          |      |
| 19  | Tube gasket           |          |      |
| 20  | Valve seal            |          |      |
| 21  | Valve retainer gasket |          |      |

## Disassembly/Replacement

### ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

## Replacement Parts: Seal Kit

| Bore size (mm)            | Part no.   | Contents                          |
|---------------------------|------------|-----------------------------------|
| <b>With rubber bumper</b> |            |                                   |
| 20                        | CG1WN20-PS | Set of nos.<br>17, 18, 19         |
| 25                        | CG1WN25-PS |                                   |
| 32                        | CG1WN32-PS |                                   |
| 40                        | CG1WN40-PS |                                   |
| <b>With air cushion</b>   |            |                                   |
| 20                        | CG1WA20-PS | Set of nos.<br>17, 18, 19, 20, 21 |
| 25                        | CG1WA25-PS |                                   |
| 32                        | CG1WA32-PS |                                   |
| 40                        | CG1WA40-PS |                                   |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

# CG1 Series

ø20, ø25, ø32, ø40

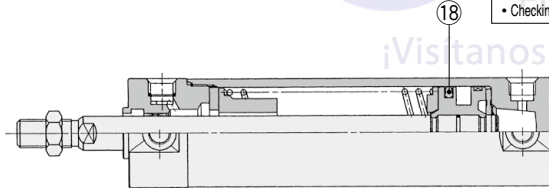
The Replacement Procedure is on p. 314

## Construction

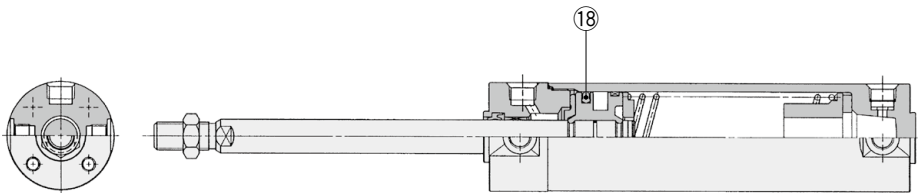
### Single acting, spring return

The production of this series has been discontinued. Check the following before ordering.

- New series CG1-Z → p. 29
- Checking whether the cylinder is a new or a previous model → p. 563, 564



### Single acting, spring extend



\* The numbers correspond with those in the "Construction" of the CG1 series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |

### Disassembly/Replacement

## Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Please note that disassembly by the spring reaction force, because it may cover will pop up. When disassembling cylinders, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents |
|----------------|-------------|----------|
| 20             | CG1N20-S-PS |          |
| 25             | CG1N25-S-PS |          |
| 32             | CG1N32-S-PS |          |
| 40             | CG1N40-S-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:** GR-S-010 (10 g)

### Single acting, spring extend

\* Replacement parts: Seal kit is the same as the case of standard type single rod (with rubber bumper). Refer to page 34.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# Air Cylinder/Non-rotating Rod Type: Double Acting

# CG1K Series

ø20, ø25, ø32  
ø40, ø50, ø63

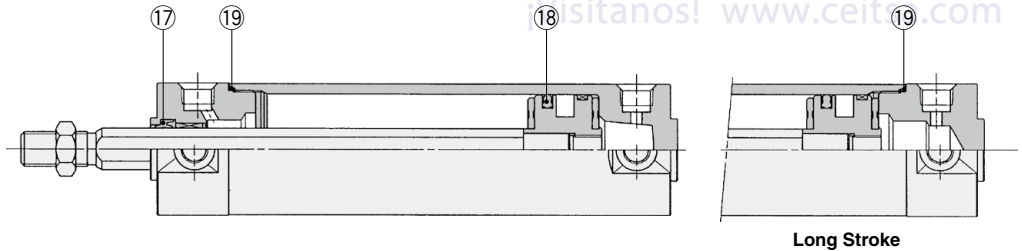
The Replacement Procedure is on p. 314

## Construction

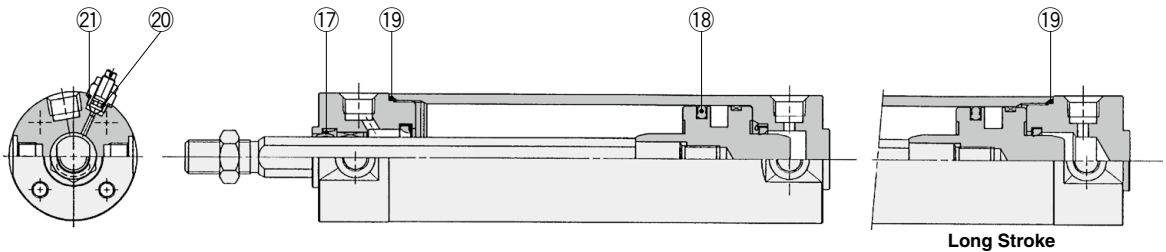
### With rubber bumper

The production of this series has been discontinued. Check the following before ordering.

- New series CG1K-Z → p. 30
- Checking whether the cylinder is a new or a previous model → p. 563, 564



### With air cushion



\* The numbers correspond with those in the "Construction" of the CG1K series in the **Web Catalog**.

### Seal Kit List

| No. | Description           | Material | Note |
|-----|-----------------------|----------|------|
| 17  | Rod seal              | NBR      |      |
| 18  | Piston seal           |          |      |
| 19  | Tube gasket           |          |      |
| 20  | Valve seal            |          |      |
| 21  | Valve retainer gasket |          |      |

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm)            | Part no.   | Contents                       |
|---------------------------|------------|--------------------------------|
| <b>With rubber bumper</b> |            |                                |
| 20                        | CG1KN20-PS | Set of nos. 17, 18, 19         |
| 25                        | CG1KN25-PS |                                |
| 32                        | CG1KN32-PS |                                |
| 40                        | CG1KN40-PS |                                |
| <b>With air cushion</b>   |            |                                |
| 40                        | CG1KA40-PS | Set of nos. 17, 18, 19, 20, 21 |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**



# Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod

# CG1KW Series

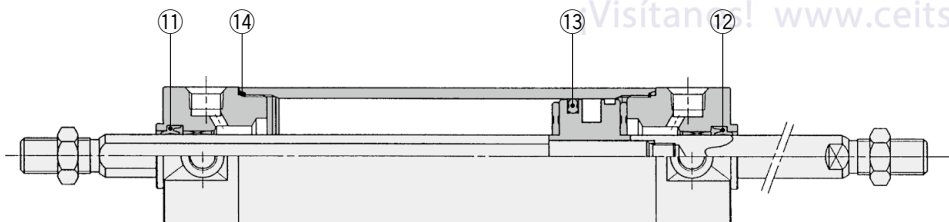
ø20, ø25  
ø32, ø40  
ø50, ø63

The Replacement Procedure is on p. 314

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series CG1KW-Z → p. 31
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the CG1KW series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑪   | Rod seal A  | NBR      |      |
| ⑫   | Rod seal B  |          |      |
| ⑬   | Piston seal |          |      |
| ⑭   | Tube gasket |          |      |

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                  |
|----------------|-------------|---------------------------|
| 20             | CG1KWN20-PS | Set of nos.<br>⑪, ⑫, ⑬, ⑭ |
| 25             | CG1KWN25-PS |                           |
| 32             | CG1KWN32-PS |                           |
| 40             | CG1KWN40-PS |                           |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

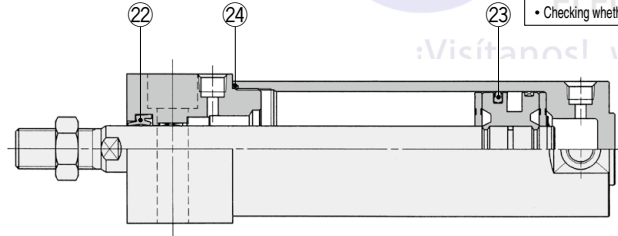
# CG1R Series

ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 314

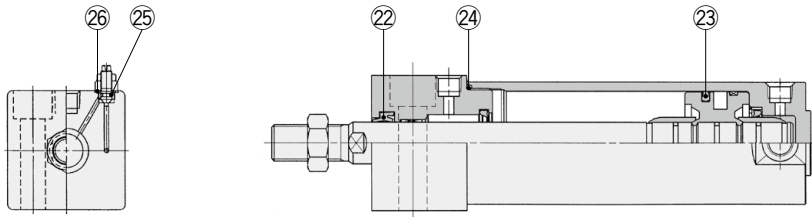
## Construction

Standard, bottom mounting, with rubber bumper



The production of this series has been discontinued. Check the following before ordering.  
 • New series CG1R-Z → p. 32  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

With air cushion



\* The numbers correspond with those in the "Construction" of the CG1R series in the **Web Catalog**.

### Seal Kit List

| No. | Description           | Material | Note |
|-----|-----------------------|----------|------|
| 22  | Rod seal              | NBR      |      |
| 23  | Piston seal           |          |      |
| 24  | Tube gasket           |          |      |
| 25  | Valve seal            |          |      |
| 26  | Valve retainer gasket |          |      |

### Disassembly/Replacement

#### ⚠ Caution

**1. Do not replace the bushings.**

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

**2. To replace a seal, apply grease to the new seal before installing it.**

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

**3. Cylinders with ø50 or larger bore sizes cannot be disassembled.**

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm)            | Part no.  | Contents                          |
|---------------------------|-----------|-----------------------------------|
| <b>With rubber bumper</b> |           |                                   |
| 20                        | CG1N20-PS | Set of nos.<br>22, 23, 24         |
| 25                        | CG1N25-PS |                                   |
| 32                        | CG1N32-PS |                                   |
| 40                        | CG1N40-PS |                                   |
| <b>With air cushion</b>   |           |                                   |
| 20                        | CG1A20-PS | Set of nos.<br>22, 23, 24, 25, 26 |
| 25                        | CG1A25-PS |                                   |
| 32                        | CG1A32-PS |                                   |
| 40                        | CG1A40-PS |                                   |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

# CG1KR Series

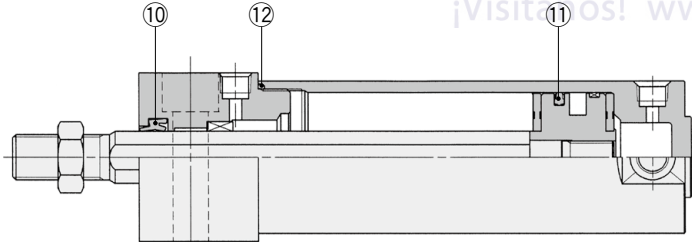
ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 314

## Construction

### Non-rotating rod, bottom mounting

The production of this series has been discontinued. Check the following before ordering.  
 • New series CG1KR-Z → p. 33  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the CG1KR series in the **Web Catalog**.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑩   | Rod seal    | NBR      |      |
| ⑪   | Piston seal |          |      |
| ⑫   | Tube gasket |          |      |

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm)            | Part no.   | Contents            |
|---------------------------|------------|---------------------|
| <b>With rubber bumper</b> |            |                     |
| 20                        | CG1KN20-PS | Set of nos. ⑩, ⑪, ⑫ |
| 25                        | CG1KN25-PS |                     |
| 32                        | CG1KN32-PS |                     |
| 40                        | CG1KN40-PS |                     |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

# Air Cylinder/With End Lock

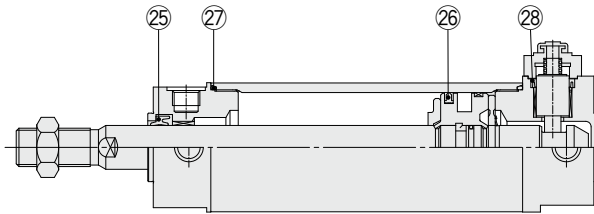
# CBG1 Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

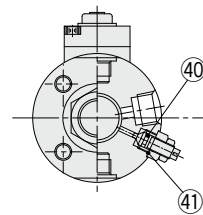
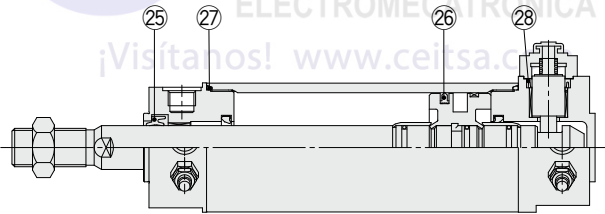
The Replacement Procedure is on p. 314

## Construction

### Head end lock with rubber bumper



### Head end lock with air cushion



\* The numbers correspond with those in the "Construction" of the CBG1 series in the Best Pneumatics catalog.

### Seal Kit List: With Rubber Bumper

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 25  | Rod seal             | NBR      |      |
| 26  | Piston seal          |          |      |
| 27  | Cylinder tube gasket |          |      |
| 28  | Lock piston seal     |          |      |

### Replacement Parts: Seal Kit: With Rubber Bumper

| Series | Bore size (mm) | Part no. | Contents |
|--------|----------------|----------|----------|
|--------|----------------|----------|----------|

#### Locking at head or rod end

|                                 |    |            |  |
|---------------------------------|----|------------|--|
| CBG1□N<br>Rubber bumper<br>type | 20 | CBG1N20-PS | Set of nos.<br>25, 26, 27, 28,<br>and a grease<br>pack |
|                                 | 25 | CBG1N25-PS |  |
|                                 | 32 | CBG1N32-PS |  |
|                                 | 40 | CBG1N40-PS |  |

#### Locking at both ends

|                                 |    |              |  |
|---------------------------------|----|--------------|--|
| CBG1□N<br>Rubber bumper<br>type | 20 | CBG1N20-PS-W | Set of nos.<br>25, 26, 27, 28,<br>and a grease<br>pack |
|                                 | 25 | CBG1N25-PS-W |  |
|                                 | 32 | CBG1N32-PS-W |  |
|                                 | 40 | CBG1N40-PS-W |  |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g)

### Seal Kit List: With Air Cushion

| No. | Description           | Material | Note |
|-----|-----------------------|----------|------|
| 25  | Rod seal              | NBR      |      |
| 26  | Piston seal           |          |      |
| 27  | Cylinder tube gasket  |          |      |
| 28  | Lock piston seal      |          |      |
| 40  | Valve seal            |          |      |
| 41  | Valve retainer gasket |          |      |

### Replacement Parts: Seal Kit: With Air Cushion

| Series | Bore size (mm) | Part no. | Contents |
|--------|----------------|----------|----------|
|--------|----------------|----------|----------|

#### Locking at head or rod end

|                               |    |            |  |
|-------------------------------|----|------------|--|
| CBG1□A<br>Air cushion<br>type | 20 | CBG1A20-PS | Set of nos.<br>25, 26, 27, 28,<br>40, 41, and a<br>grease pack |
|                               | 25 | CBG1A25-PS |  |
|                               | 32 | CBG1A32-PS |  |
|                               | 40 | CBG1A40-PS |  |

#### Locking at both ends

|                               |    |              |  |
|-------------------------------|----|--------------|--|
| CBG1□A<br>Air cushion<br>type | 20 | CBG1A20-PS-W | Set of nos.<br>25, 26, 27, 28,<br>40, 41, and a<br>grease pack |
|                               | 25 | CBG1A25-PS-W |  |
|                               | 32 | CBG1A32-PS-W |  |
|                               | 40 | CBG1A40-PS-W |  |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g)

## Disassembly/Replacement

### ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip

the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

Disassembly in a locked state, may cause damage to the lock parts, it is recommended to work in the unlocked position.

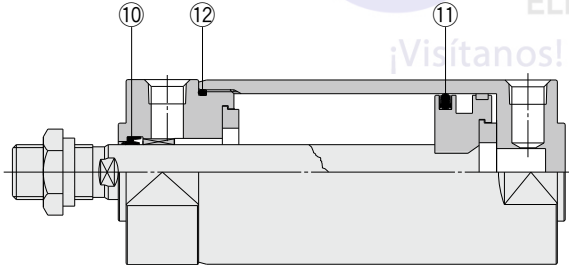
# CG3 Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

The Replacement Procedure is on p. 314

## Construction

With rubber bumper



\* The numbers correspond with those in the "Construction" of the CG3 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑩   | Rod seal    | NBR      |      |
| ⑪   | Piston seal |          |      |
| ⑫   | Tube gasket |          |      |

### Disassembly/Replacement

## ⚠ Caution

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

#### 2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents            |
|----------------|-----------|---------------------|
| 20             | CG3N20-PS | Set of nos. ⑩, ⑪, ⑫ |
| 25             | CG3N25-PS |                     |
| 32             | CG3N32-PS |                     |
| 40             | CG3N40-PS |                     |

Note) Order with a part number for each type and bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

# MB-Z/MBY-Z Series

ø32, ø40, ø50  
ø63, ø80  
ø100, ø125

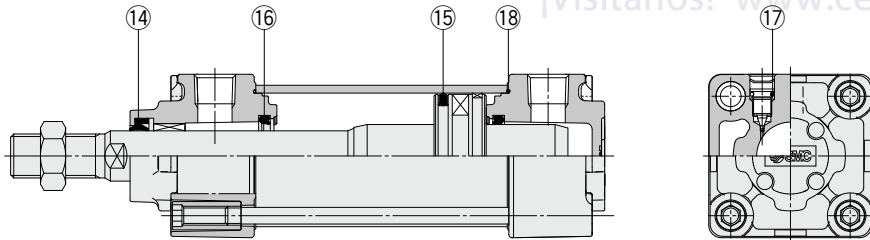
The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products.

Check the following before ordering.

- Previous series (Discontinued product) MB → p. 47
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The figures above show the construction of the MB-Z series.

The numbers correspond with those in the "Construction" of the MB-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note   |
|-----|----------------------|----------|------|--|
| 14  | Rod seal             | NBR      | 1    | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Piston seal          | NBR      | 1    |  |
| 16  | Cushion seal         | Urethane | 2    |  |
| 17  | Cushion valve seal   | NBR      | 2    |  |
| 18  | Cylinder tube gasket | NBR      | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm)         | Part no.    | Contents                   |
|------------------------|-------------|----------------------------|
| <b>Standard type</b>   |             |                            |
| 32                     | MB32Z-PS    | Set of nos. 14, 15, 16, 18 |
| 40                     | CA2-40Z-PS  |                            |
| 50                     | CA2-50Z-PS  |                            |
| 63                     | CA2-63Z-PS  |                            |
| 80                     | CA2-80Z-PS  |                            |
| 100                    | CA2-100Z-PS |                            |
| 125                    | MB125-PS    |                            |
| <b>Smooth cylinder</b> |             |                            |
| 32                     | MBY32Z-PS   | Set of nos. 14, 15, 18     |
| 40                     | CA2Y40Z-PS  |                            |
| 50                     | CA2Y50Z-PS  |                            |
| 63                     | CA2Y63Z-PS  |                            |
| 80                     | CA2Y80Z-PS  |                            |
| 100                    | CA2Y100Z-PS |                            |

\* The seal kit for the standard type includes 14, 15, 16, and 18. Order the seal kit based on each bore size.

\* The center trunnion type should not be disassembled.

\* The seal kit for the standard type includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100, ø125: 30 g). The seal kit for the smooth cylinder also includes a grease pack (10 g).

Order with one of the following part numbers when only the grease pack is required.

Standard type

**Grease pack part no.:** GR-S-010 (10 g)

GR-S-020 (20 g)

Smooth cylinder

**Grease pack part no.:** GR-L-005 (5 g)

GR-L-010 (10 g)

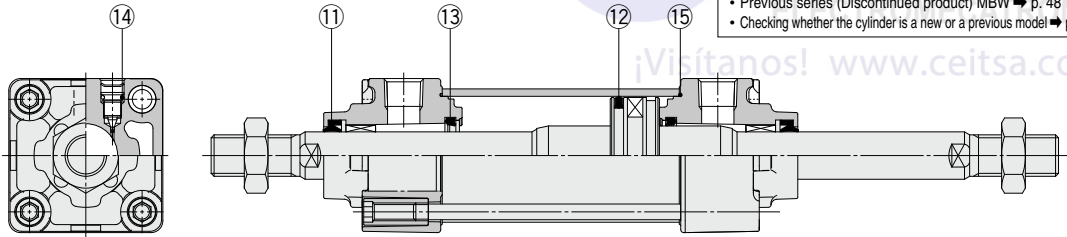
GR-L-150 (150 g)

# MBW-Z Series

ø32, ø40, ø50  
ø63, ø80  
ø100, ø125

The Replacement Procedure is on p. 317

## Construction



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MBW → p. 48
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The numbers correspond with those in the "Construction" of the MBW-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note  |
|-----|----------------------|----------|------|---|
| ⑪   | Rod seal             | NBR      | 2    | <b>14 is a non-replaceable part, so it is not included in the seal kit.</b> |
| ⑫   | Piston seal          | NBR      | 1    |   |
| ⑬   | Cushion seal         | Urethane | 2    |   |
| ⑭   | Cushion valve seal   | NBR      | 2    |   |
| ⑮   | Cylinder tube gasket | NBR      | 2    |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents               |
|----------------|-------------|------------------------|
| 32             | MBW32Z-PS   | Set of nos. ⑪, ⑫, ⑬, ⑮ |
| 40             | CA2W40Z-PS  |                        |
| 50             | CA2W50Z-PS  |                        |
| 63             | CA2W63Z-PS  |                        |
| 80             | CA2W80Z-PS  |                        |
| 100            | CA2W100Z-PS |                        |
| 125            | MBW125-PS   |                        |

\* The seal kit includes ⑪, ⑫, ⑬, and ⑮. Order the seal kit based on each bore size.

\* The trunnion type should not be disassembled.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100, ø125: 30 g).

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)  
GR-S-020 (20 g)

# MBK-Z Series

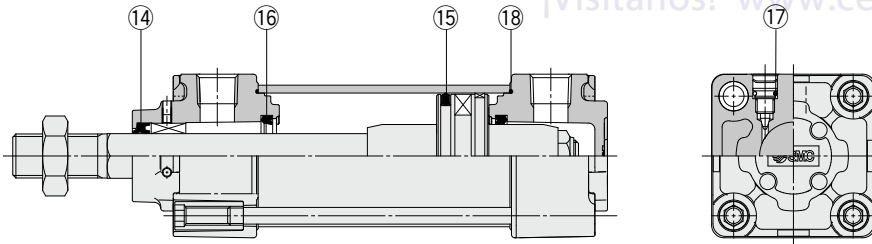
ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MBK → p. 49
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MBK-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note   |
|-----|----------------------|----------|------|--|
| 14  | Rod seal             | NBR      | 1    | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Piston seal          | NBR      | 1    |  |
| 16  | Cushion seal         | Urethane | 2    |  |
| 17  | Cushion valve seal   | NBR      | 2    |  |
| 18  | Cylinder tube gasket | NBR      | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                      |
|----------------|------------|-------------------------------|
| 32             | MBK32Z-PS  | Set of nos.<br>14, 15, 16, 18 |
| 40             | MBK40Z-PS  |                               |
| 50             | MBK50Z-PS  |                               |
| 63             | MBK63Z-PS  |                               |
| 80             | MBK80Z-PS  |                               |
| 100            | MBK100Z-PS |                               |

\* The seal kit includes 14, 15, 16, and 18. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)  
GR-S-020 (20 g)



# MBKW-Z Series

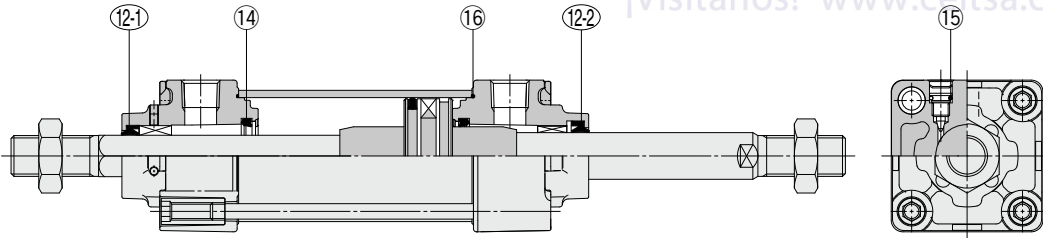
ø32, ø40  
ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MBKW → p. 50
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MBKW-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No.  | Description          | Material | Qty. | Note   |
|------|----------------------|----------|------|--|
| 12-1 | Rod seal             | NBR      | 1    | 15 is a non-replaceable part, so it is not included in the seal kit. |
| 12-2 | Rod seal             | NBR      | 1    |  |
| 13   | Piston seal          | NBR      | 1    |  |
| 14   | Cushion seal         | Urethane | 2    |  |
| 15   | Cushion valve seal   | NBR      | 2    |  |
| 16   | Cylinder tube gasket | NBR      | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                   |
|----------------|-------------|----------------------------|
| 32             | MBKW32Z-PS  | Set of nos. 12, 13, 14, 16 |
| 40             | MBKW40Z-PS  |                            |
| 50             | MBKW50Z-PS  |                            |
| 63             | MBKW63Z-PS  |                            |
| 80             | MBKW80Z-PS  |                            |
| 100            | MBKW100Z-PS |                            |

\* The seal kit includes 12, 13, 14, and 16. Order the seal kit based on each bore size.

\* The trunnion type should not be disassembled.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g)  
GR-S-020 (20 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# MB Series

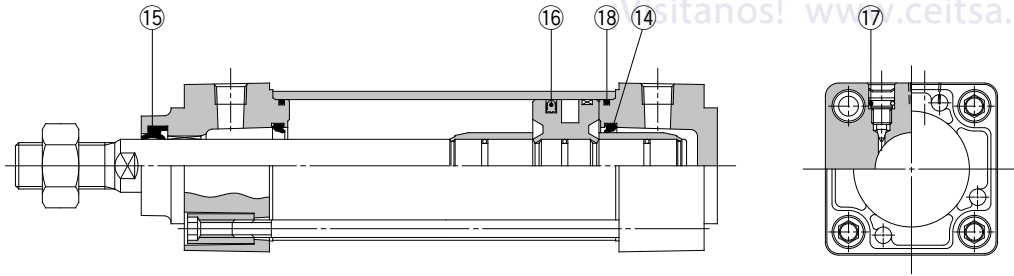
ø32, ø40, ø50, ø63  
ø80, ø100, ø125

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series MB-Z → p. 43
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 14  | Cushion seal         | Urethane | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Rod seal             | NBR      |  |
| 16  | Piston seal          | NBR      |  |
| 17  | Cushion valve seal   | NBR      |  |
| 18  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                   |
|----------------|----------|----------------------------|
| 32             | MB32-PS  | Set of nos. 14, 15, 16, 18 |
| 40             | MB40-PS  |                            |
| 50             | MB50-PS  |                            |
| 63             | MB63-PS  |                            |
| 80             | MB80-PS  |                            |
| 100            | MB100-PS |                            |
| 125            | MB125-PS |                            |

- \* Seal kits consist of items 14, 15, 16 and 18, and can be ordered by using the seal kit number corresponding to each bore size.
- \* The trunnion type should not be disassembled.
- \* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100, ø125: 30 g).  
Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

# MBW Series

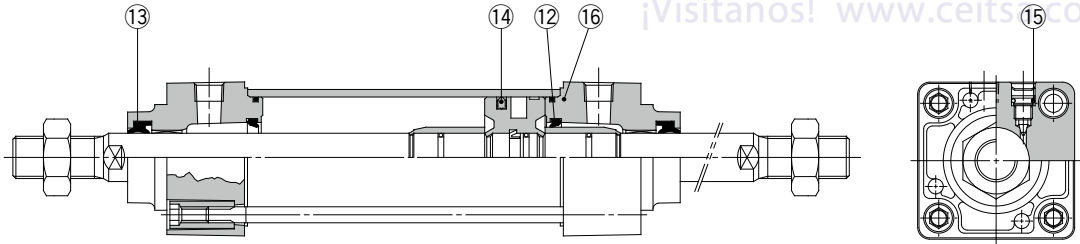
ø32, ø40, ø50, ø63  
ø80, ø100, ø125

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series MBW-Z → p. 44
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MBW series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 12  | Cushion seal         | Urethane | 15 is a non-replaceable part, so it is not included in the seal kit. |
| 13  | Rod seal             | NBR      |  |
| 14  | Piston seal          | NBR      |  |
| 15  | Cushion valve seal   | NBR      |  |
| 16  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 32             | MBW32-PS  | Set of nos. 12, 13, 14, 16 |
| 40             | MBW40-PS  |                            |
| 50             | MBW50-PS  |                            |
| 63             | MBW63-PS  |                            |
| 80             | MBW80-PS  |                            |
| 100            | MBW100-PS |                            |
| 125            | MBW125-PS |                            |

- \* Seal kits consist of items 12, 13, 14 and 16, and can be ordered by using the seal kit number corresponding to each bore size.
- \* The trunnion type should not be disassembled.
- \* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100, ø125: 30 g).  
Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)**

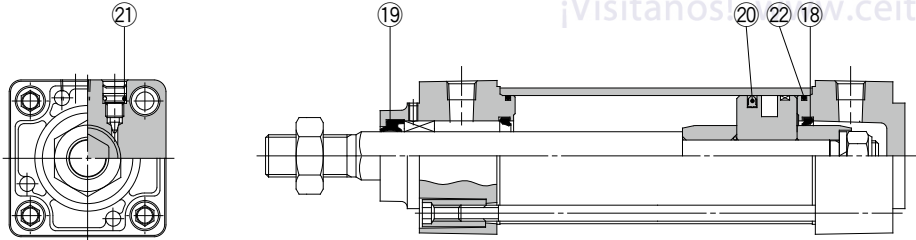
# MBK Series

ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.  
 • New series MBK-Z → p. 45  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MBK series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 18  | Cushion seal         | Urethane | 21 is a non-replaceable part, so it is not included in the seal kit. |
| 19  | Rod seal             | NBR      |  |
| 20  | Piston seal          | NBR      |  |
| 21  | Cushion valve seal   | NBR      |  |
| 22  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                      |
|----------------|-----------|-------------------------------|
| 32             | MBK32-PS  | Set of nos.<br>18, 19, 20, 22 |
| 40             | MBK40-PS  |                               |
| 50             | MBK50-PS  |                               |
| 63             | MBK63-PS  |                               |
| 80             | MBK80-PS  |                               |
| 100            | MBK100-PS |                               |

\* Seal kits consist of items 18, 19, 20 and 22, and can be ordered by using the seal kit number corresponding to each bore size.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

\* Model without air cushion is designed to include rubber bumpers.

# MBKW Series

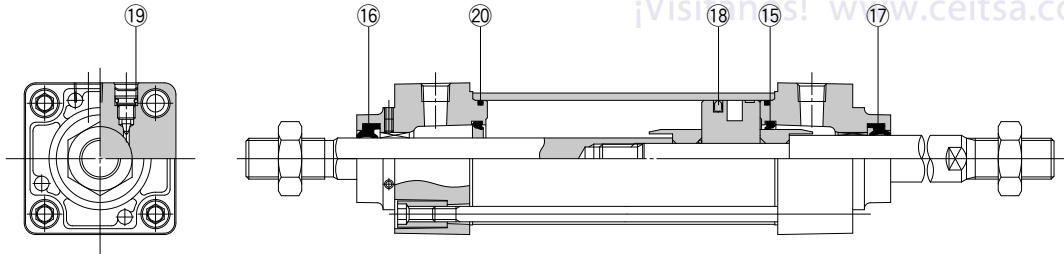
ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series MBKW-Z → p. 46
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MBKW series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 15  | Cushion seal         | Urethane | <b>19 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 16  | Rod seal A           | NBR      |   |
| 17  | Rod seal B           | NBR      |   |
| 18  | Piston seal          | NBR      |   |
| 19  | Cushion valve seal   | NBR      |   |
| 20  | Cylinder tube gasket | NBR      |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                          |
|----------------|------------|-----------------------------------|
| 32             | MBKW32-PS  | Set of nos.<br>15, 16, 17, 18, 20 |
| 40             | MBKW40-PS  |                                   |
| 50             | MBKW50-PS  |                                   |
| 63             | MBKW63-PS  |                                   |
| 80             | MBKW80-PS  |                                   |
| 100            | MBKW100-PS |                                   |

\* The seal kit includes 15, 16, 17, 18, and 20. Order the seal kit based on each bore size.

\* The trunnion type should not be disassembled.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100, ø125: 30 g).

Order with one of the following part numbers when only the grease pack is required.

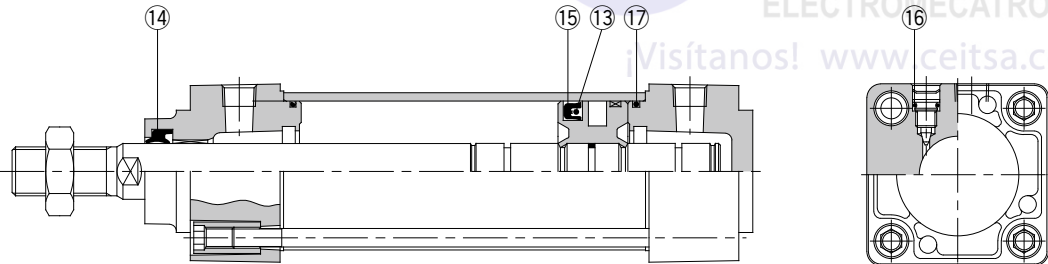
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

# MB□Q Series

∅32, ∅40, ∅50  
∅63, ∅80, ∅100

The Replacement Procedure is on p. 317

## Construction



\* The numbers correspond with those in the "Construction" of the MB□Q series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| ⑬   | Back-up O-ring       | NBR      | 16 is a non-replaceable part, so it is not included in the seal kit. |
| ⑭   | Rod seal             |          |  |
| ⑮   | Piston seal          |          |  |
| ⑯   | Cushion valve seal   |          |  |
| ⑰   | Cylinder tube gasket |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 32             | MBQ32-PS  | Set of nos.<br>⑬, ⑭, ⑮, ⑰ |
| 40             | MBQ40-PS  |                           |
| 50             | MBQ50-PS  |                           |
| 63             | MBQ63-PS  |                           |
| 80             | MBQ80-PS  |                           |
| 100            | MBQ100-PS |                           |

\* Seal kits consist of items ⑬, ⑭, ⑮ and ⑰, and can be ordered by using the seal kit number corresponding to each bore size.

\* The trunnion type should not be disassembled.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:** GR-L-005 (5 g), GR-L-010 (10 g), GR-L-150 (150 g)

# MBB Series

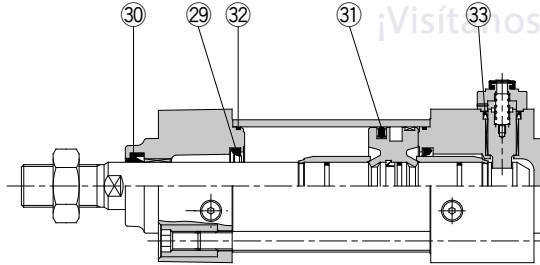
ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 317

## Construction

Locking at head end

Manual release non-locking type: N



\* The numbers correspond with those in the "Construction" of the MBB series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 29  | Cushion seal         | Urethane |      |
| 30  | Rod seal             | NBR      |      |
| 31  | Piston seal          | NBR      |      |
| 32  | Cylinder tube gasket | NBR      |      |
| 33  | Lock piston seal     | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm)                    | Part no.    | Contents                       |
|-----------------------------------|-------------|--------------------------------|
| <b>Locking at head or rod end</b> |             |                                |
| 32                                | MBB32-PS    | Set of nos. 29, 30, 31, 32, 33 |
| 40                                | MBB40-PS    |                                |
| 50                                | MBB50-PS    |                                |
| 63                                | MBB63-PS    |                                |
| 80                                | MBB80-PS    |                                |
| 100                               | MBB100-PS   |                                |
| <b>Locking at both ends</b>       |             |                                |
| 32                                | MBB32-PS-W  | Set of nos. 29, 30, 31, 32, 33 |
| 40                                | MBB40-PS-W  |                                |
| 50                                | MBB50-PS-W  |                                |
| 63                                | MBB63-PS-W  |                                |
| 80                                | MBB80-PS-W  |                                |
| 100                               | MBB100-PS-W |                                |

- \* Seal kits consist of items 29 to 33, and can be ordered by using the seal kit number corresponding to each bore size.
- \* The trunnion type should not be disassembled.
- \* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

# MB1-Z Series

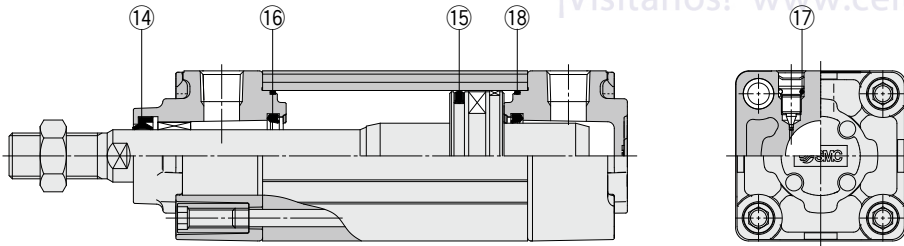
ø32, ø40, ø50, ø63  
ø80, ø100, ø125

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MB1 → p. 56
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB1-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note   |
|-----|----------------------|----------|------|--|
| 14  | Rod seal             | NBR      | 1    | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Piston seal          | NBR      | 1    |  |
| 16  | Cushion seal         | Urethane | 2    |  |
| 17  | Cushion valve seal   | NBR      | 2    |  |
| 18  | Cylinder tube gasket | NBR      | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                   |
|----------------|-------------|----------------------------|
| 32             | MB32Z-PS    | Set of nos. 14, 15, 16, 18 |
| 40             | MB1-40Z-PS  |                            |
| 50             | MB1-50Z-PS  |                            |
| 63             | MB1-63Z-PS  |                            |
| 80             | MB1-80Z-PS  |                            |
| 100            | MB1-100Z-PS |                            |
| 125            | MB125-PS    |                            |

\* The seal kit includes 14 to 16, 18. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø32 to ø50 : 10 g, ø63, ø80 : 20 g, ø100 : 30g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no. : GR-S-010 (10g), GR-S-020 (20g)**



# MB1W-Z Series

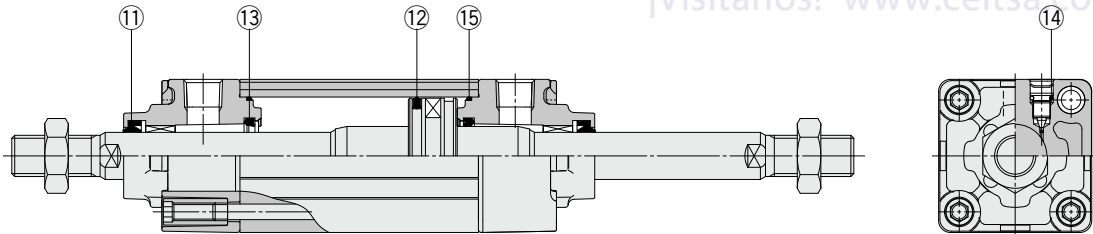
ø32, ø40  
ø50, ø63  
ø80, ø100  
ø125

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MB1W → p. 57
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB1W-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note   |
|-----|----------------------|----------|------|--|
| ⑪   | Rod seal             | NBR      | 2    | 14 is a non-replaceable part, so it is not included in the seal kit. |
| ⑫   | Piston seal          | NBR      | 1    |  |
| ⑬   | Cushion seal         | Urethane | 2    |  |
| 14  | Cushion valve seal   | NBR      | 2    |  |
| ⑮   | Cylinder tube gasket | NBR      | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents               |
|----------------|-------------|------------------------|
| 32             | MBW32Z-PS   | Set of nos. ⑪, ⑫, ⑬, ⑮ |
| 40             | MB1W40Z-PS  |                        |
| 50             | MB1W50Z-PS  |                        |
| 63             | MB1W63Z-PS  |                        |
| 80             | MB1W80Z-PS  |                        |
| 100            | MB1W100Z-PS |                        |
| 125            | MBW125-PS   |                        |

\* The seal kit includes ⑪ to ⑬, ⑮. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g). Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation Equipment

Industrial Filters

Replacement Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# MB1K-Z Series

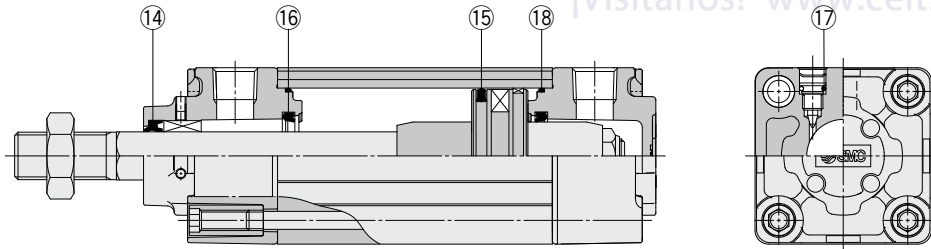
ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MB1K → p. 58
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB1K-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note   |
|-----|----------------------|----------|------|--|
| 14  | Rod seal             | NBR      | 1    | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Piston seal          | NBR      | 1    |  |
| 16  | Cushion seal         | Urethane | 2    |  |
| 17  | Cushion valve seal   | NBR      | 2    |  |
| 18  | Cylinder tube gasket | NBR      | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                      |
|----------------|------------|-------------------------------|
| 32             | MBK32Z-PS  | Set of nos.<br>14, 15, 16, 18 |
| 40             | MBK40Z-PS  |                               |
| 50             | MBK50Z-PS  |                               |
| 63             | MBK63Z-PS  |                               |
| 80             | MBK80Z-PS  |                               |
| 100            | MBK100Z-PS |                               |

\* The seal kit includes 14 to 16, 18. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø32 to ø50 : 10 g, ø63, ø80 : 20 g, ø100 : 30 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

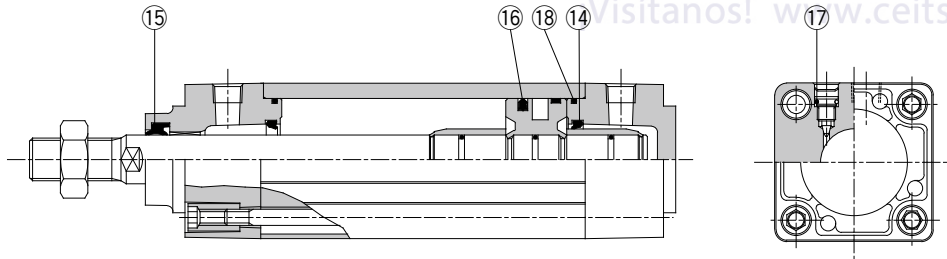
# MB1 Series

ø32, ø40, ø50, ø63  
ø80, ø100, ø125

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.  
 • New series MB1-Z → p. 53  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB1 series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 14  | Cushion seal         | Urethane | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Rod seal             | NBR      |  |
| 16  | Piston seal          | NBR      |  |
| 17  | Cushion valve seal   | NBR      |  |
| 18  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                   |
|----------------|----------|----------------------------|
| 32             | MB32-PS  | Set of nos. 14, 15, 16, 18 |
| 40             | MB40-PS  |                            |
| 50             | MB50-PS  |                            |
| 63             | MB63-PS  |                            |
| 80             | MB80-PS  |                            |
| 100            | MB100-PS |                            |

\* The seal kit includes 14 to 16, 18. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø32 to ø50 : 10 g, ø63, ø80 : 20 g, ø100 : 30g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no. : GR-S-010 (10g), GR-S-020 (20g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation Equipment

Industrial Filters

Replacement Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# MB1W Series

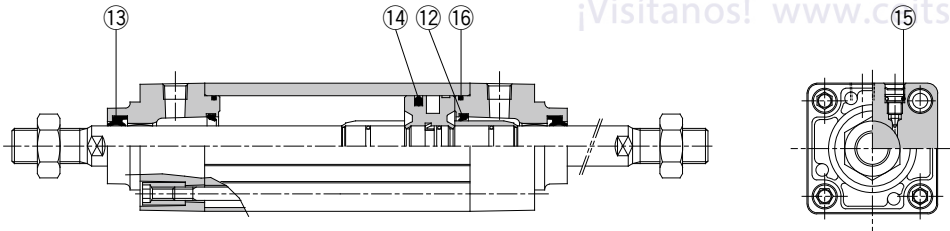
ø32, ø40, ø50  
ø63, ø80, ø100  
ø125

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series MB1W-Z → p. 54
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB1W series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 12  | Cushion seal         | Urethane | 15 is a non-replaceable part, so it is not included in the seal kit. |
| 13  | Rod seal             | NBR      |  |
| 14  | Piston seal          | NBR      |  |
| 15  | Cushion valve seal   | NBR      |  |
| 16  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 32             | MBW32-PS  | Set of nos. 12, 13, 14, 16 |
| 40             | MBW40-PS  |                            |
| 50             | MBW50-PS  |                            |
| 63             | MBW63-PS  |                            |
| 80             | MBW80-PS  |                            |
| 100            | MBW100-PS |                            |

\* The seal kit includes 12 to 14, 16. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

# MB1K Series

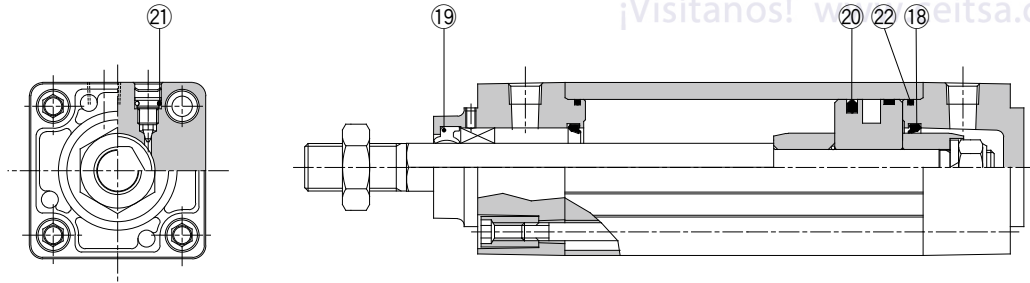
ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series MB1K-Z → p. 55
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MB1K series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 18  | Cushion seal         | Urethane | 21 is a non-replaceable part, so it is not included in the seal kit. |
| 19  | Rod seal             | NBR      |  |
| 20  | Piston seal          | NBR      |  |
| 21  | Cushion valve seal   | NBR      |  |
| 22  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 32             | MBK32-PS  | Set of nos. 18, 19, 20, 22 |
| 40             | MBK40-PS  |                            |
| 50             | MBK50-PS  |                            |
| 63             | MBK63-PS  |                            |
| 80             | MBK80-PS  |                            |
| 100            | MBK100-PS |                            |

- \* The seal kit includes 18 to 20, 22. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (ø32 to ø50 : 10 g, ø63, ø80 : 20 g, ø100 : 30 g). Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)
- \* In the case of w/o air cushion, it comes with rubber bumper.

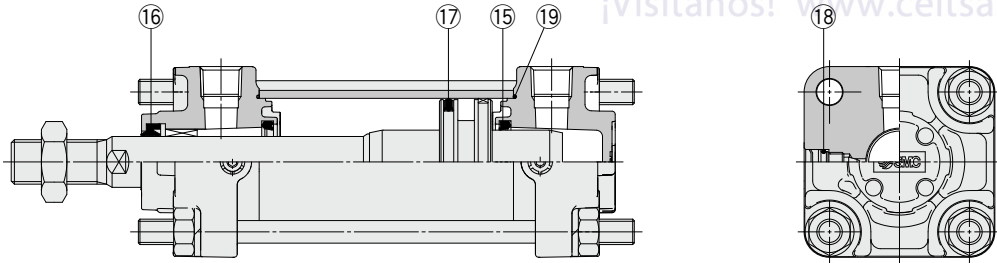
# CA2-Z/CA2Y-Z Series

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CA2/CA2Y → p. 61
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The figures above show the construction of the CA2-Z series. The numbers correspond with those in the "Construction" of the CA2-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 15  | Cushion seal         | Urethane | 18 is a non-replaceable part, so it is not included in the seal kit. |
| 16  | Rod seal             | NBR      |  |
| 17  | Piston seal          | NBR      |  |
| 18  | Cushion valve seal   | NBR      |  |
| 19  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm)         | Part no.    | Contents                   |
|------------------------|-------------|----------------------------|
| <b>Standard type</b>   |             |                            |
| 40                     | CA2-40Z-PS  | Set of nos. 15, 16, 17, 19 |
| 50                     | CA2-50Z-PS  |                            |
| 63                     | CA2-63Z-PS  |                            |
| 80                     | CA2-80Z-PS  |                            |
| 100                    | CA2-100Z-PS |                            |
| <b>Smooth cylinder</b> |             |                            |
| 40                     | CA2Y40Z-PS  | Set of nos. 16, 17, 19     |
| 50                     | CA2Y50Z-PS  |                            |
| 63                     | CA2Y63Z-PS  |                            |
| 80                     | CA2Y80Z-PS  |                            |
| 100                    | CA2Y100Z-PS |                            |

\* The seal kit for the standard type includes 15, 16, 17, and 19. Order the seal kit based on each bore size.

\* Do not disassemble the trunnion type.

\* The seal kit for the standard type includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g). The seal kit for the smooth cylinder also includes a grease pack (10 g). Order with one of the following part numbers when only the grease pack is required.

Standard type  
**Grease pack part no.:** GR-S-010 (10 g)  
 GR-S-020 (20 g)

Smooth cylinder  
**Grease pack part no.:** GR-L-005 (5 g)  
 GR-L-010 (10 g)  
 GR-L-150 (150 g)

# CA2W-Z Series

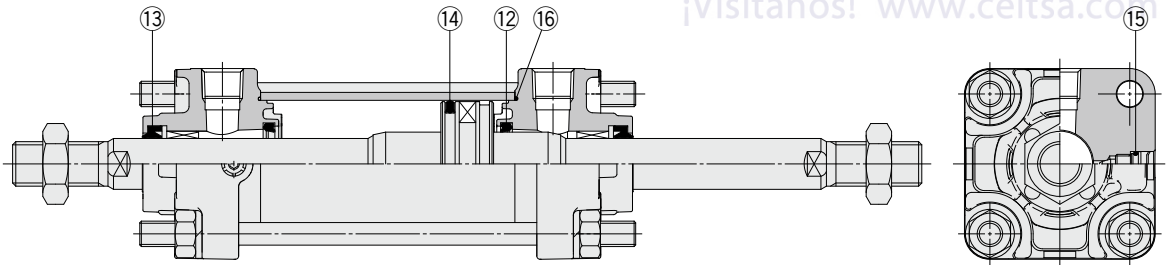
ø40, ø50  
ø63, ø85  
ø100

The Replacement Procedure is on p. 317

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CA2W → p. 62
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the CA2W-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 12  | Cushion seal         | Urethane | 15 is a non-replaceable part, so it is not included in the seal kit. |
| 13  | Rod seal             | NBR      |  |
| 14  | Piston seal          | NBR      |  |
| 15  | Cushion valve seal   | NBR      |  |
| 16  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                   |
|----------------|-------------|----------------------------|
| 40             | CA2W40Z-PS  | Set of nos. 12, 13, 14, 16 |
| 50             | CA2W50Z-PS  |                            |
| 63             | CA2W63Z-PS  |                            |
| 80             | CA2W80Z-PS  |                            |
| 100            | CA2W100Z-PS |                            |

- \* Do not disassemble the trunnion type.
- \* The seal kit includes 12, 13, 14 and 16. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# CA2/CA2Y Series

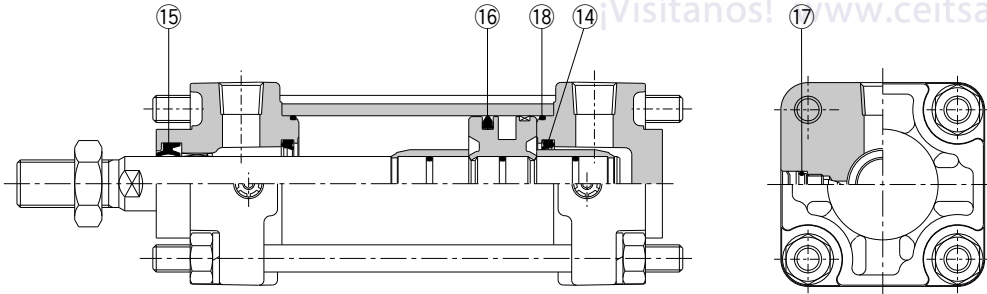
ø40, ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.

- New series CA2-Z/CA2Y-Z → p. 59
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The figures above show the construction of the CA2 series. The numbers correspond with those in the "Construction" of the CA2 series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 14  | Cushion seal         | Urethane | 17 is a non-replaceable part, so it is not included in the seal kit. |
| 15  | Rod seal             | NBR      |  |
| 16  | Piston seal          | NBR      |  |
| 17  | Cushion valve seal   | NBR      |  |
| 18  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm)         | Part no.   | Contents                   |
|------------------------|------------|----------------------------|
| <b>Standard type</b>   |            |                            |
| 40                     | MB40-PS    | Set of nos. 14, 15, 16, 18 |
| 50                     | MB50-PS    |                            |
| 63                     | MB63-PS    |                            |
| 80                     | MB80-PS    |                            |
| 100                    | MB100-PS   |                            |
| <b>Smooth cylinder</b> |            |                            |
| 40                     | CA2Y40-PS  | Set of nos. 15, 16, 18     |
| 50                     | CA2Y50-PS  |                            |
| 63                     | CA2Y63-PS  |                            |
| 80                     | CA2Y80-PS  |                            |
| 100                    | CA2Y100-PS |                            |

\* The seal kit for the standard type includes 14, 15, 16, and 18. Order the seal kit based on each bore size.

\* Do not disassemble the trunnion type.

\* The seal kit for the standard type includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g). The seal kit for the smooth cylinder also includes a grease pack (10 g). Order with one of the following part numbers when only the grease pack is required.

Standard type  
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

Smooth cylinder  
**Grease pack part no.:** GR-L-005 (5 g)  
 GR-L-010 (10 g)  
 GR-L-150 (150 g)



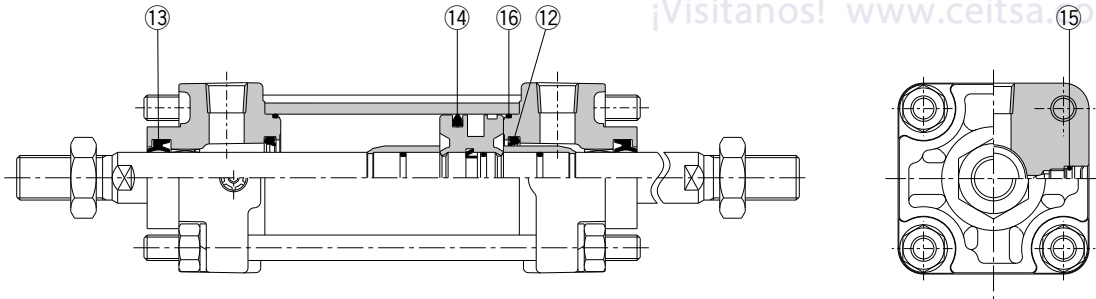
# CA2W Series

ø40, ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 317

## Construction

The production of this series has been discontinued. Check the following before ordering.  
 • New series CA2W-Z → p. 60  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the CA2W series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 12  | Cushion seal         | Urethane | 15 is a non-replaceable part, so it is not included in the seal kit. |
| 13  | Rod seal             | NBR      |  |
| 14  | Piston seal          | NBR      |  |
| 15  | Cushion valve seal   | NBR      |  |
| 16  | Cylinder tube gasket | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 40             | MBW40-PS  | Set of nos. 12, 13, 14, 16 |
| 50             | MBW50-PS  |                            |
| 63             | MBW63-PS  |                            |
| 80             | MBW80-PS  |                            |
| 100            | MBW100-PS |                            |

- \* Do not disassemble the trunnion type.
- \* The seal kit includes 12, 13, 14 and 16. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g). Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation Equipment

Industrial Filters

Replacement Procedure

Actuators

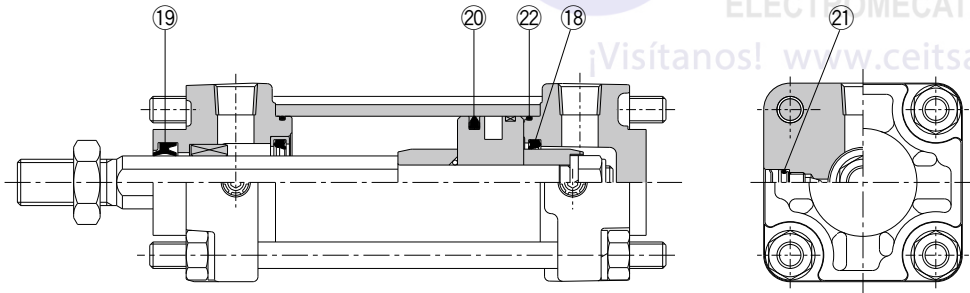
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# CA2K Series ø40, ø50, ø63

The Replacement Procedure is on p. 317

## Construction



\* The numbers correspond with those in the "Construction" of the CA2K series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 18  | Cushion seal         | Urethane | <b>21 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 19  | Rod seal             | NBR      |   |
| 20  | Piston seal          | NBR      |   |
| 21  | Cushion valve seal   | NBR      |   |
| 22  | Cylinder tube gasket | NBR      |   |

### Disassembly/Replacement

#### 1. Please consult with SMC when the rod seal is to be replaced.

When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide. A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is to be replaced.

#### 2. Do not replace the non-rotating guide.

Since the non-rotating guide is press fitted, the entire cover assembly needs to be replaced instead of a single part.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 40             | CA2K40-PS | Set of nos. 18, 19, 20, 22 |
| 50             | CA2K50-PS |                            |
| 63             | CA2K63-PS |                            |

\* The seal kit includes 18, 19, 20 and 22. Order the seal kit based on each bore size.

\* Do not disassemble the trunnion type.

\* The seal kit includes a grease pack (ø40, ø50: 10 g, over ø63: 20 g).

Order with one of the following part numbers when only the grease pack is required.

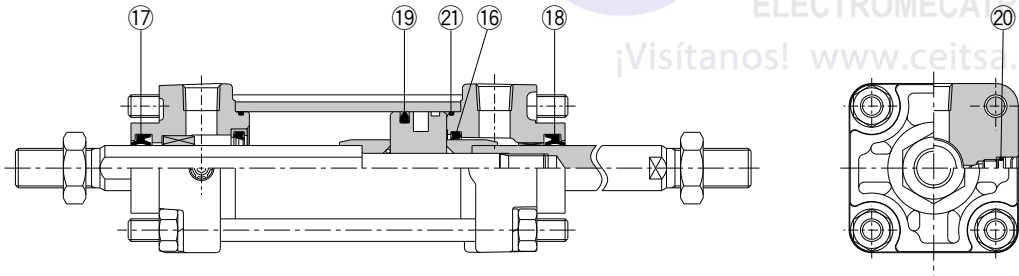
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

# CA2KW Series

ø40, ø50  
ø63

The Replacement Procedure is on p. 317

## Construction



\* The numbers correspond with those in the "Construction" of the CA2KW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 16  | Cushion seal         | Urethane | 20 is a non-replaceable part, so it is not included in the seal kit. |
| 17  | Rod seal A           | NBR      |  |
| 18  | Rod seal B           | NBR      |  |
| 19  | Piston seal          | NBR      |  |
| 20  | Cushion valve seal   | NBR      |  |
| 21  | Cylinder tube gasket | NBR      |  |

### Disassembly/Replacement

#### 1. Please consult with SMC when the rod seal is to be replaced.

When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide.

A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is to be replaced.

#### 2. Do not replace the non-rotating guide.

Since the non-rotating guide is press fitted, the entire cover assembly needs to be replaced instead of a single part.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                          |
|----------------|------------|-----------------------------------|
| 40             | CA2KW40-PS | Set of nos.<br>16, 17, 18, 19, 21 |
| 50             | CA2KW50-PS |                                   |
| 63             | CA2KW63-PS |                                   |

\* The seal kit includes 16, 17, 18, 19, and 21. Order the seal kit based on each bore size.

\* Do not disassemble the trunnion type.

\* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

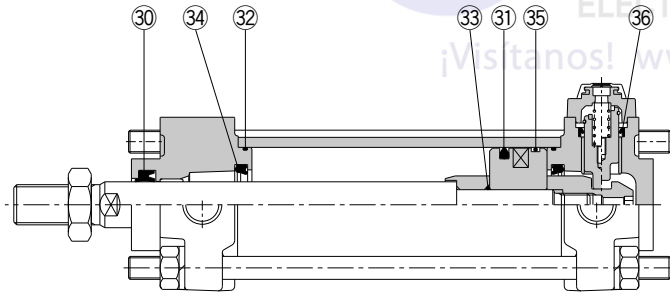
# CBA2 Series

ø40, ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 317

## Construction

### Head side end lock



Manual release non-lock type: Suffix N

\* The numbers correspond with those in the "Construction" of the CBA2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 30  | Rod seal             | NBR      | 33 and 35 are non-replaceable parts, so they are not included in the seal kit. |
| 31  | Piston seal          | NBR      |  |
| 32  | Cylinder tube gasket | NBR      |  |
| 33  | Piston gasket        | NBR      |  |
| 34  | Cushion seal         | NBR      |  |
| 35  | Wear ring            | Resin    |  |
| 36  | Lock piston seal     | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm)         | Part no.    | Contents                       |
|------------------------|-------------|--------------------------------|
| <b>Single end lock</b> |             |                                |
| 40                     | MBB40-PS    | Set of nos. 30, 31, 32, 34, 36 |
| 50                     | MBB50-PS    |                                |
| 63                     | MBB63-PS    |                                |
| 80                     | MBB80-PS    |                                |
| 100                    | MBB100-PS   |                                |
| <b>Double end lock</b> |             |                                |
| 40                     | MBB40-PS-W  | Set of nos. 30, 31, 32, 34, 36 |
| 50                     | MBB50-PS-W  |                                |
| 63                     | MBB63-PS-W  |                                |
| 80                     | MBB80-PS-W  |                                |
| 100                    | MBB100-PS-W |                                |

\* The seal kit includes 30, 31, 32, 34 and 36. Order the seal kit based on each bore size.

\* Do not disassemble the trunnion type.

\* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

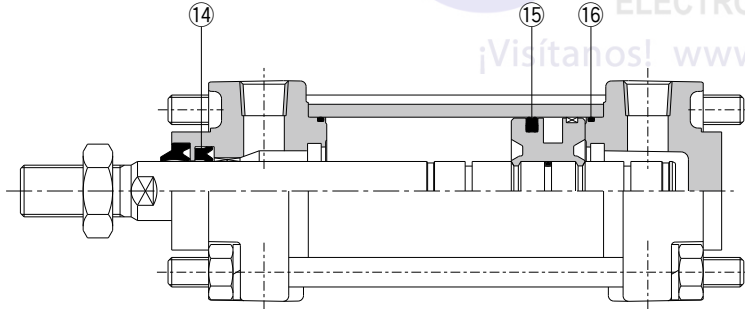
Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# CA2□H Series

ø40, ø50, ø63  
ø80, ø100

## Construction



\* The numbers correspond with those in the "Construction" of the CA2□H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 14  | Rod seal             | NBR      |      |
| 15  | Piston seal          |          |      |
| 16  | Cylinder tube gasket |          |      |

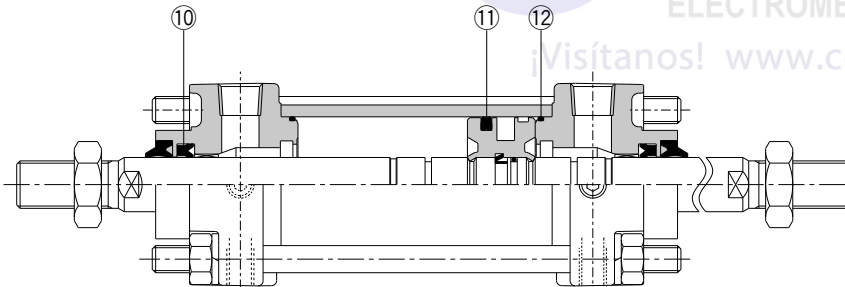
### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                  |
|----------------|-------------|---------------------------|
| 40             | CA2H40A-PS  | Set of nos.<br>14, 15, 16 |
| 50             | CA2H50A-PS  |                           |
| 63             | CA2H63A-PS  |                           |
| 80             | CA2H80A-PS  |                           |
| 100            | CA2H100A-PS |                           |

- \* Do not disassemble the trunnion type.
- \* The seal kit includes 14, 15 and 16. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63: 20 g). Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)**

# CA2W□H Series ø40, ø50, ø63 ø80, ø100

## Construction



\* The numbers correspond with those in the "Construction" of the CA2W□H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| ⑩   | Rod seal             | NBR      |      |
| ⑪   | Piston seal          |          |      |
| ⑫   | Cylinder tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     | Contents               |
|----------------|--------------|------------------------|
| 40             | CA2WH40A-PS  | Set of nos.<br>⑩, ⑪, ⑫ |
| 50             | CA2WH50A-PS  |                        |
| 63             | CA2WH63A-PS  |                        |
| 80             | CA2WH80A-PS  |                        |
| 100            | CA2WH100A-PS |                        |

\* Do not disassemble the trunnion type.

\* The seal kit includes ⑩, ⑪ and ⑫. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63 or more: 20 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

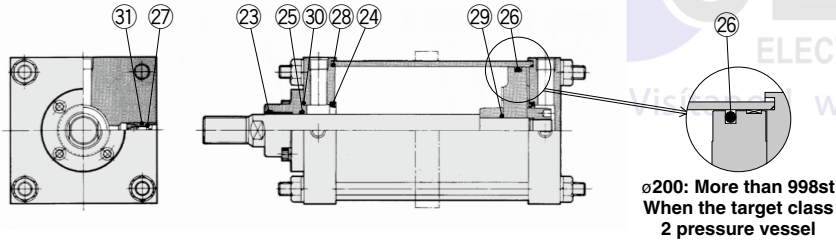
# CS1 Series

**Lube, Non-lube Type:**  
 ø125, ø140, ø160, ø180  
 ø200, ø250, ø300  
**Air-hydro Type:**  
 ø125, ø140, ø160

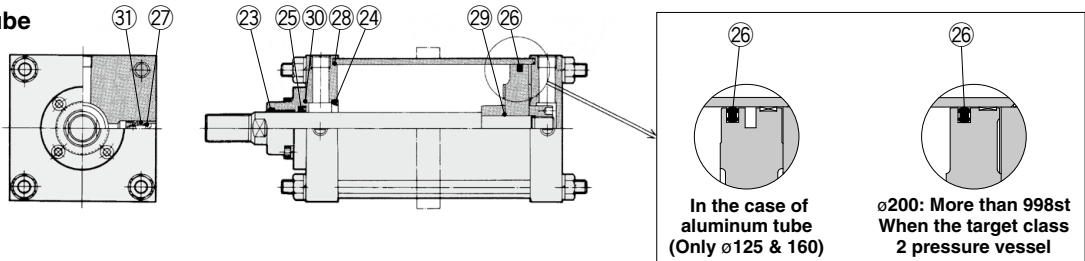
The Replacement Procedure is on p. 320

## Construction

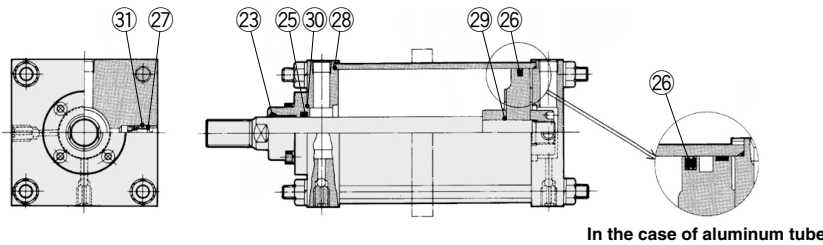
### Lube



### Non-lube



### Air-hydro



\* The numbers correspond with those in the "Construction" of the CS1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description            | Material | Note   |
|-----|------------------------|----------|--|
| 23  | Wiper ring             | NBR      | 24, 29 and 31 are non-replaceable parts, so they are not included in the seal kit. |
| 24  | Cushion seal           |          |  |
| 25  | Rod seal               |          |  |
| 26  | Piston seal            |          |  |
| 27  | Valve seal             |          |  |
| 28  | Tube gasket            |          |  |
| 29  | Piston gasket          |          |  |
| 30  | Retaining plate gasket |          |  |
| 31  | Guide gasket           |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm)             | Part no.    | Contents                                       |
|----------------------------|-------------|--|
| <b>Standard (lube)</b>     |             |  |
| 125                        | CS1-125A-PS | Component part numbers: 23, 25, 26, 27, 28, 30 |
| 140                        | CS1-140A-PS |  |
| 160                        | CS1-160A-PS |  |
| 180                        | CS1-180A-PS |  |
| 200                        | CS1-200A-PS |  |
| 250                        | CS1-250A-PS |  |
| 300                        | CS1-300A-PS |  |
| <b>Standard (non-lube)</b> |             |  |
| 125                        | CS1N125A-PS | Component part numbers: 23, 25, 26, 27, 28, 30 |
| 140                        | CS1N140A-PS |  |
| 160                        | CS1N160A-PS |  |
| 180                        | CS1N180A-PS |  |
| 200                        | CS1N200A-PS |  |
| 250                        | CS1N250A-PS |  |
| 300                        | CS1N300A-PS |  |

\* The seal kit includes a grease pack (ø125 to ø160: 40 g, ø180 and ø200: 50 g, ø250 and ø300: 60 g).  
 Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

### Air-hydro type

| Bore size (mm) | Part no.    | Contents                                       |
|----------------|-------------|--|
| 125            | CS1H125A-PS | Component part numbers: 23, 25, 26, 27, 28, 30 |
| 140            | CS1H140A-PS |  |
| 160            | CS1H160A-PS |  |

# Air Cylinder/With Auto Switch

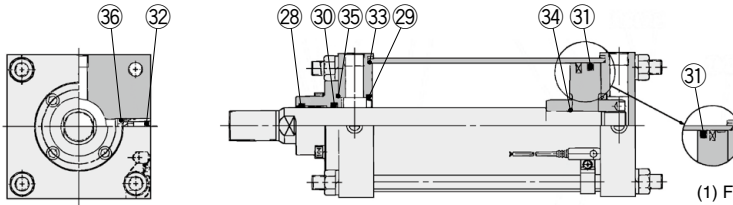
# CDS1 Series

ø125, ø140, ø160  
ø180, ø200

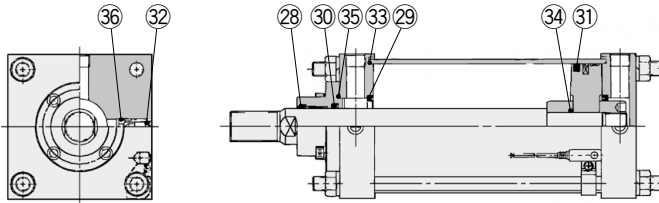
The Replacement Procedure is on p. 320

## Construction

### Lube 1, 2

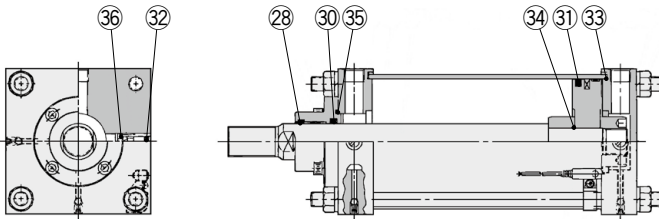


### Non-lube



- (1) Foot type: Rod side flange type  
In the case of ø125, ø140  
1001 to 1400 st  
In the case of ø160  
1201 to 1400 st  
(2) In the case of ø180, ø200  
(1), (2): Non-lube type is used.

### Air-hydro: ø125, ø140, ø160 only



\* The numbers correspond with those in the "Construction" of the CS1 series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description            | Material | Note   |
|-----|------------------------|----------|--|
| 28  | Wiper ring             | NBR      | 29, 34 and 36 are non-replaceable parts, so they are not included in the seal kit. |
| 29  | Cushion seal           |          |  |
| 30  | Rod seal               |          |  |
| 31  | Piston seal            |          |  |
| 32  | Valve seal             |          |  |
| 33  | Tube gasket            |          |  |
| 34  | Piston gasket          |          |  |
| 35  | Retaining plate gasket |          |  |
| 36  | Guide gasket           |          |  |

## Replacement Parts: Seal Kit

| Bore size (mm)                   | Part no.     | Contents  |
|----------------------------------|--------------|---|
| <b>Lube (1)</b>                  |              |   |
| 125                              | CS1-125A-PS  | Component part numbers:<br>28, 30, 31, 32, 33, 35 |
| 140                              | CS1-140A-PS  |   |
| 160                              | CS1-160A-PS  |   |
| 180                              | CDS1-180A-PS |   |
| 200                              | CDS1-200A-PS |   |
| <b>Non-lube</b>                  |              |   |
| 125                              | CS1N125A-PS  | Component part numbers:<br>28, 30, 31, 32, 33, 35 |
| 140                              | CS1N140A-PS  |   |
| 160                              | CS1N160A-PS  |   |
| 180                              | CS1N180A-PS  |   |
| 200                              | CS1N200A-PS  |   |
| <b>Lube (2)</b> <sup>Note)</sup> |              |   |
| 125                              | CDS1L125A-PS | Component part numbers:<br>28, 30, 31, 32, 33, 35 |
| 140                              | CDS1L140A-PS |   |
| 160                              | CDS1L160A-PS |   |

\* The seal kit includes a grease pack (ø125 to ø160: 40 g, ø180 and ø200: 50 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

Note) Foot type, Rod side flange type: ø125, ø140: 1001 to 1400 stroke, ø160: 1201 to 1400 stroke.

## Air-hydro

| Bore size (mm) | Part no.    | Contents  |
|----------------|-------------|---|
| 125            | CS1H125A-PS | Component part numbers:<br>28, 30, 31, 32, 33, 35 |
| 140            | CS1H140A-PS |   |
| 160            | CS1H160A-PS |   |



# Air Cylinder/Double Rod Type

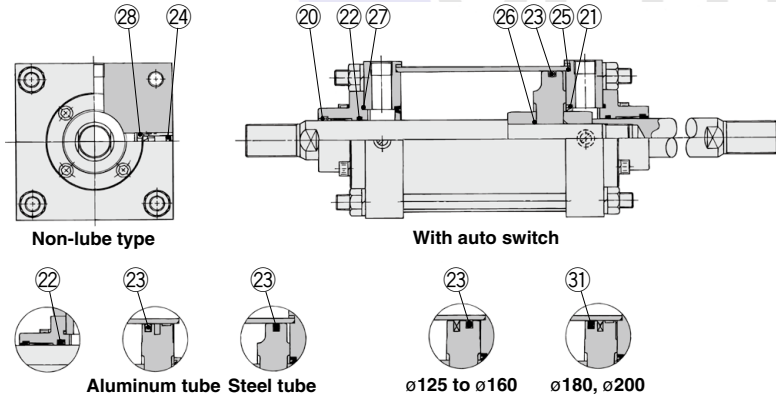
# CS1W Series

**Lube, Non-lube Type:**  
 ø125, ø140, ø160, ø180  
 ø200, ø250, ø300  
**Air-hydro Type:**  
 ø125, ø140, ø160

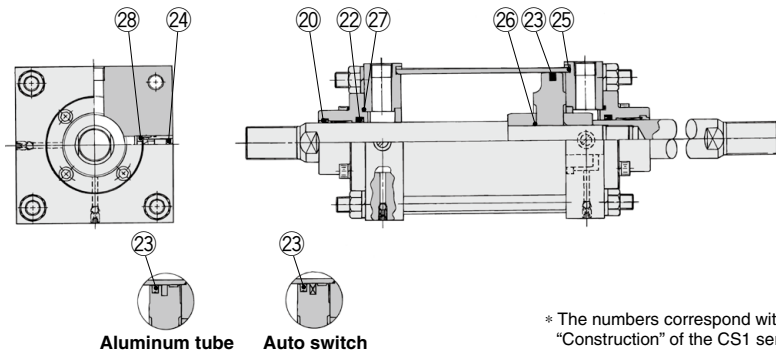
The Replacement Procedure is on p. 320

## Construction

### Lube, non-lube with auto switch



### Air-hydro



\* The numbers correspond with those in the "Construction" of the CS1 series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description            | Material | Note   |
|-----|------------------------|----------|--|
| 20  | Wiper ring             | NBR      | 21, 26 and 28 are non-replaceable parts, so they are not included in the seal kit. |
| 21  | Cushion seal           |          |  |
| 22  | Rod seal               |          |  |
| 23  | Piston seal            |          |  |
| 31  | Valve seal             |          |  |
| 24  | Tube gasket            |          |  |
| 25  | Piston gasket          |          |  |
| 27  | Retaining plate gasket |          |  |
| 28  | Guide gasket           |          |  |

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     | Contents  |
|----------------|--------------|---|
| 125            | CS1W-125A-PS | Component part numbers:<br>20, 22, 23, 24, 25, 27 |
| 140            | CS1W-140A-PS |   |
| 160            | CS1W-160A-PS |   |
| 180            | CS1W-180A-PS |   |
| 200            | CS1W-200A-PS |   |
| 250            | CS1W-250A-PS |   |
| 300            | CS1W-300A-PS |   |

\* The seal kit includes a grease pack (ø125 to ø160: 40 g, ø180 and ø200: 50 g, ø250 and ø300: 60 g). Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

## Replacement Parts: Seal Kit

| Bore size (mm)                   | Part no.     | Contents  |
|----------------------------------|--------------|---|
| <b>Non-lube with auto switch</b> |              |   |
| 125                              | CS1WN125A-PS | Component part numbers:<br>20, 22, 23, 24, 25, 27 |
| 140                              | CS1WN140A-PS |   |
| 160                              | CS1WN160A-PS |   |
| 180                              | CS1WN180A-PS |   |
| 200                              | CS1WN200A-PS |   |
| 250 <sup>Note)</sup>             | CS1WN250A-PS |   |
| 300 <sup>Note)</sup>             | CS1WN300A-PS |   |
| <b>Lube with auto switch</b>     |              |   |
| 125                              | CS1W-125A-PS | Component part numbers:<br>20, 22, 24, 25, 27, 31 |
| 140                              | CS1W-140A-PS |   |
| 160                              | CS1W-160A-PS |   |
| 180                              | CDS1W180A-PS |   |
| 200                              | CDS1W200A-PS |   |

Note) It is not available with auto switch.

\* The seal kit includes a grease pack (ø125 to ø160: 40 g, ø180 and ø200: 50 g, ø250 and ø300: 60 g). Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

## Air-hydro

| Bore size (mm) | Part no.     | Contents  |
|----------------|--------------|---|
| 125            | CS1WH125A-PS | Component part numbers:<br>20, 22, 23, 24, 25, 27 |
| 140            | CS1WH140A-PS |   |
| 160            | CS1WH160A-PS |   |

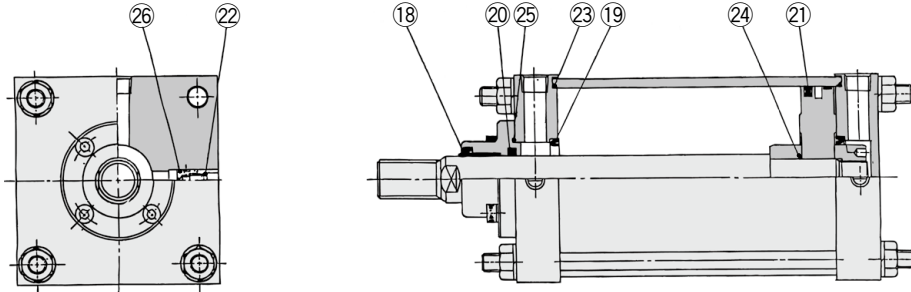
# CS1□Q Series

∅125, ∅140  
∅160

The Replacement Procedure is on p. 320

## Construction

### Non-lube



\* The numbers correspond with those in the "Construction" of the CS1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description            | Material | Note   |
|-----|------------------------|----------|--|
| 18  | Wiper ring             | NBR      | 19, 24 and 26 are non-replaceable parts, so they are not included in the seal kit. |
| 19  | Cushion seal *         |          |  |
| 20  | Rod seal               |          |  |
| 21  | Piston seal            |          |  |
| 22  | Valve seal             |          |  |
| 23  | Tube gasket            |          |  |
| 24  | Piston gasket          |          |  |
| 25  | Retaining plate gasket |          |  |
| 26  | Guide gasket           |          |  |

\* Used with cushion only.

### Replacement Parts/Seal Kit

| Bore size (mm) | Part no.    | Contents  |
|----------------|-------------|---|
| 125            | CS1Q125A-PS | Component part numbers:<br>18, 20, 21, 22, 23, 25 |
| 140            | CS1Q140A-PS |   |
| 160            | CS1Q160A-PS |   |

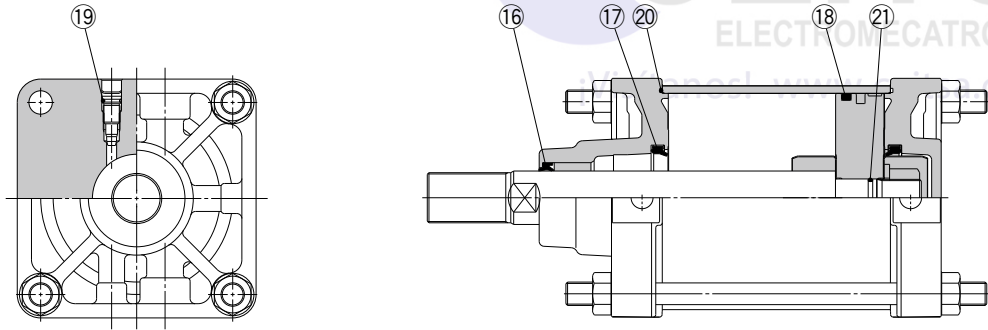
\* Since the seal kit does not include a grease pack, please arrange with the part numbers listed below only the grease pack separately. In that case, the amount of grease, please refer to the standard type.  
Grease pack part no.: GR-L-005 (5 g), GR-L-010 (10 g), GR-L-150 (150 g)

# CS2 Series

ø125, ø140, ø160

The Replacement Procedure is on p. 320

## Construction



\* The numbers correspond with those in the "Construction" of the CS2 series in the Best Pneumatics catalog.

### Seal Kit List

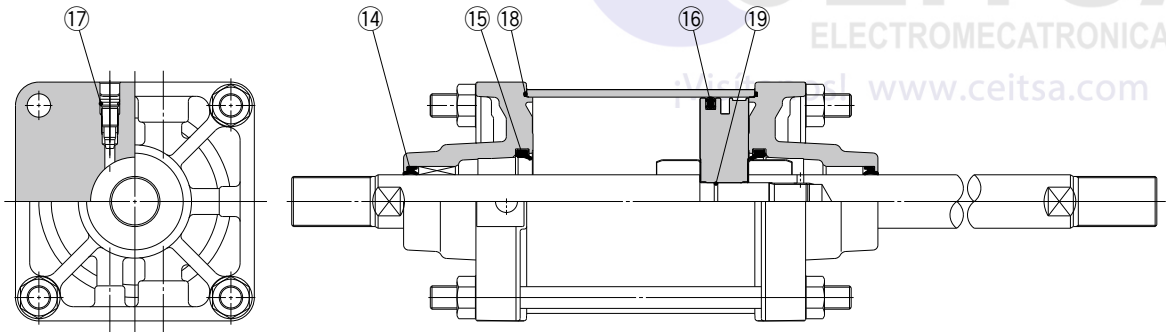
| No. | Description   | Material | Note  |
|-----|---------------|----------|---|
| 16  | Rod seal      | NBR      | <b>19 and 21 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 17  | Cushion seal  | Urethane |   |
| 18  | Piston seal   | NBR      |   |
| 19  | Valve seal    | NBR      |   |
| 20  | Tube gasket   | NBR      |   |
| 21  | Piston gasket | NBR      |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                                  |
|----------------|-------------|---|
| 125            | CS2-125A-PS | Component part numbers:<br>16, 17, 18, 20 |
| 140            | CS2-140A-PS |   |
| 160            | CS2-160A-PS |   |

\* The seal kit includes a grease pack (40 g).  
Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

**Construction**

\* The numbers correspond with those in the "Construction" of the CS2 series in the Best Pneumatics catalog.

**Seal Kit List**

| No. | Description   | Material | Note   |
|-----|---------------|----------|--|
| 14  | Rod seal      | NBR      | 17 and 19 are non-replaceable parts, so they are not included in the seal kit. |
| 15  | Cushion seal  | Urethane |  |
| 16  | Piston seal   | NBR      |  |
| 17  | Valve seal    | NBR      |  |
| 18  | Tube gasket   | NBR      |  |
| 19  | Piston gasket | NBR      |  |

**Replacement Parts: Seal Kit**

| Bore size (mm) | Part no.    | Contents                                  |
|----------------|-------------|---|
| 125            | CS2W125A-PS | Component part numbers:<br>14, 15, 16, 18 |
| 140            | CS2W140A-PS |   |
| 160            | CS2W160A-PS |   |

\* The seal kit includes a grease pack (40 g).  
Order with one of the following part numbers when only the grease pack is required.

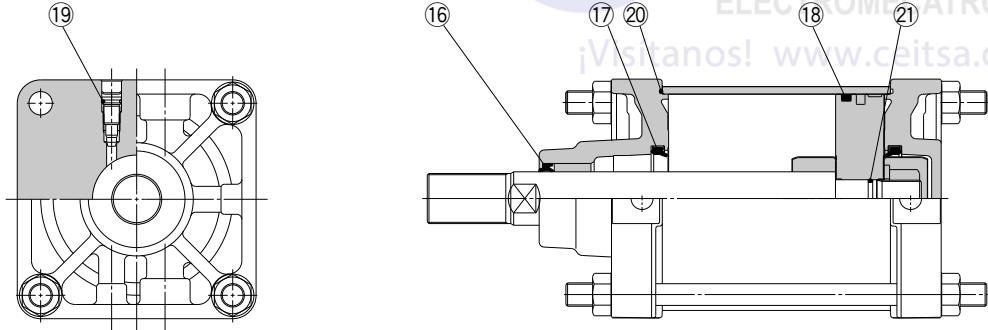
Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# Smooth Cylinder CS2Y Series

ø125, ø140, ø160

The Replacement Procedure is on p. 320

## Construction



\* The numbers correspond with those in the "Construction" of the CS2Y series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description    | Material | Note   |
|-----|----------------|----------|--|
| 16  | Rod seal       | NBR      | 19 and 21 are non-replaceable parts, so they are not included in the seal kit. |
| 17  | Cushion seal * | Urethane |  |
| 18  | Piston seal    | NBR      |  |
| 19  | Valve seal     | NBR      |  |
| 20  | Tube gasket    | NBR      |  |
| 21  | Piston gasket  | NBR      |  |

\* Used with cushion only.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     | Contents  |
|----------------|--------------|---|
| 125            | CS2Y125A-PS  | Without cushion   |
| 140            | CS2Y140A-PS  | Consists of component part numbers 16, 18, and 20           |
| 160            | CS2Y160A-PS  | Consists of component part numbers 16, 18, and 20           |
| 125            | CS2Y125AA-PS | With single-side cushion                                    |
| 140            | CS2Y140AA-PS | Consists of component part numbers 16, 17 (two), 18, and 20 |
| 160            | CS2Y160AA-PS | Consists of component part numbers 16, 17 (two), 18, and 20 |
| 125            | CS2Y125AR-PS | With single-side cushion                                    |
| 140            | CS2Y140AR-PS | Consists of component part numbers 16, 17 (one), 18 and 20  |
| 160            | CS2Y160AR-PS | Consists of component part numbers 16, 17 (one), 18 and 20  |

\* The seal kit does not include a grease pack.  
Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-L-005 (5 g), GR-S-010 (10 g), GR-L-150 (150g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

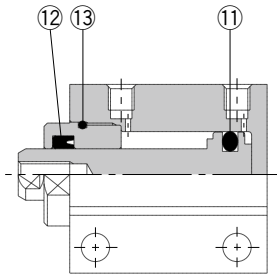
# Mini Free Mount Cylinder

# CUJ Series $\varnothing 4, \varnothing 6, \varnothing 8, \varnothing 10$

The Replacement Procedure is on p. 322

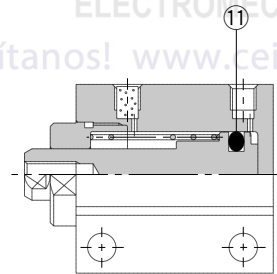
## Construction

### Double acting



Without magnet

### Single acting, spring return



Without magnet

\* The numbers correspond with those in the "Construction" of the CUJ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Piston seal | NBR      |      |
| ⑫   | Rod seal    |          |      |
| ⑬   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)       | Part no.  | Contents                               |
|----------------------|-----------|--|
| <b>Double acting</b> |           |  |
| 4                    | CUJB4-PS  | Set of nos. ①, ⑫, ⑬, and a grease pack |
| 6                    | CUJB6-PS  |  |
| 8                    | CUJB8-PS  |  |
| 10                   | CUJB10-PS |  |

\* The seal kit ① to ⑬ comes as a set. Use the kit number for each bore size.

### Single acting, spring return

| Bore size (mm) | Part no.    | Contents                       |
|----------------|-------------|--------------------------------|
| 4              | CUJB4-S-PS  | Set of no. ① and a grease pack |
| 6              | CUJB6-S-PS  |                                |
| 8              | CUJB8-S-PS  |                                |
| 10             | CUJB10-S-PS |                                |

\* Use the following part number for ordering a grease pack only.

**Grease pack part no.: GR-L-005 (5 g)**

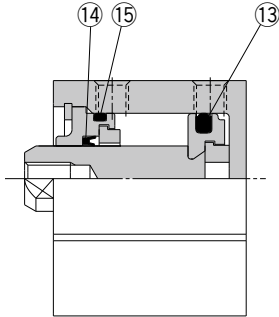
# CUJ Series

ø12, ø16, ø20

The Replacement Procedure is on p. 322

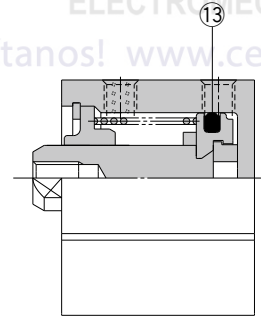
## Construction

### Double acting



Without magnet

### Single acting, spring return



Without magnet

\* The numbers correspond with those in the "Construction" of the CUJ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 13  | Piston seal | NBR      |      |
| 14  | Rod seal    |          |      |
| 15  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)       | Part no.  | Contents                                  |
|----------------------|-----------|---|
| <b>Double acting</b> |           |   |
| 12                   | CUJB12-PS | Set of nos. 13, 14, 15, and a grease pack |
| 16                   | CUJB16-PS |   |
| 20                   | CUJB20-PS |   |

\* The seal kit 13 to 15 comes as a set. Use the kit number for each bore size.

### Single acting, spring return

|    |             |                                 |
|----|-------------|---------------------------------|
| 12 | CUJB12-S-PS | Set of no. 13 and a grease pack |
| 16 | CUJB16-S-PS |                                 |
| 20 | CUJB20-S-PS |                                 |

\* Use the following part number for ordering a grease pack only.

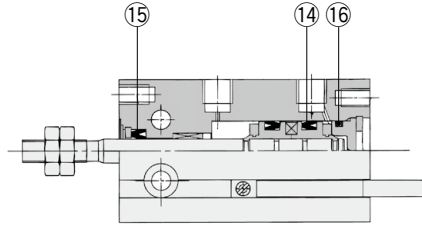
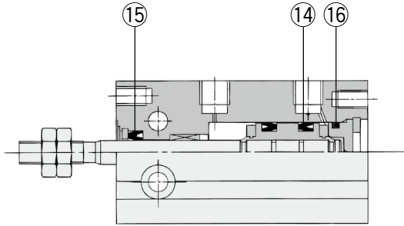
**Grease pack part no.: GR-L-005 (5 g)**

# CU Series ø10, ø16, ø20, ø25, ø32

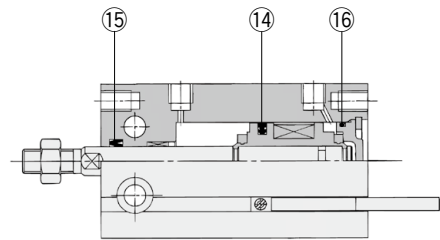
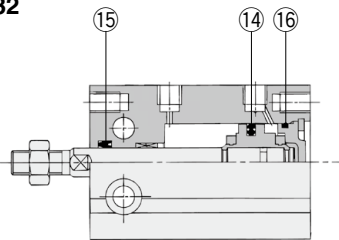
## Construction

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Piston seal | NBR      |      |
| 15  | Rod seal    |          |      |
| 16  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 10             | CU10D-PS | Set of nos.<br>14, 15, 16 |
| 16             | CU16D-PS |                           |
| 20             | CU20D-PS |                           |
| 25             | CU25D-PS |                           |
| 32             | CU32D-PS |                           |

\* ø6 cannot be repaired.

\* The seal kit includes 14, 15, 16. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

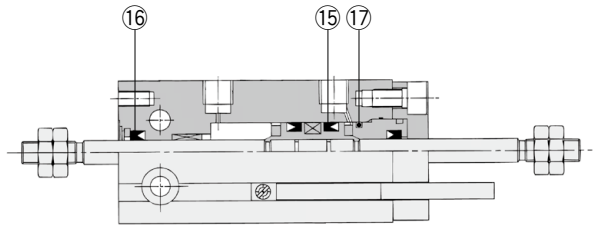
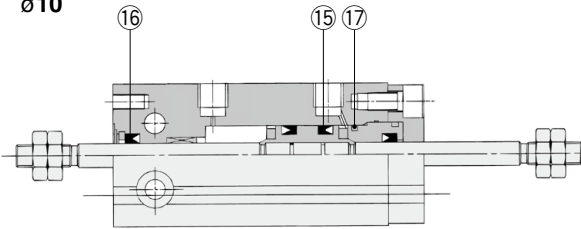


# CUW Series ø10, ø16, ø20, ø25, ø32

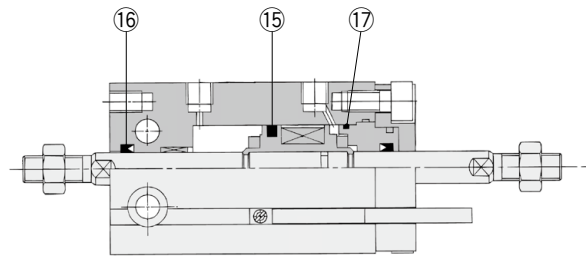
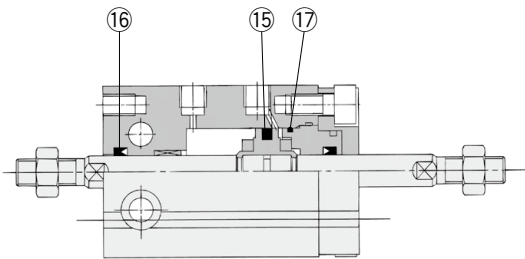
## Construction

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CUW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 15  | Piston seal | NBR      |      |
| 16  | Rod seal    |          |      |
| 17  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 10             | CUW10D-PS | Set of nos.<br>15, 16, 17 |
| 16             | CUW16D-PS |                           |
| 20             | CUW20D-PS |                           |
| 25             | CUW25D-PS |                           |
| 32             | CUW32D-PS |                           |

\* ø6 cannot be repaired.

\* The seal kit includes 15, 16, 17. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

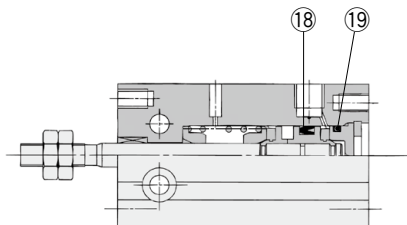
Industrial Filters

# CU Series ø10, ø16, ø20, ø25, ø32

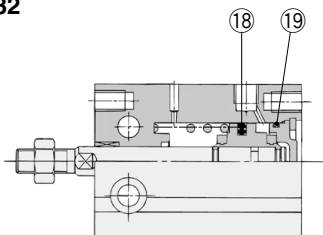
## Construction

### Single acting, spring return

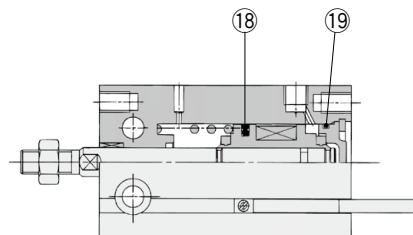
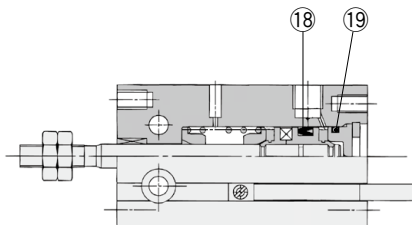
ø10



ø16 to ø32



### With auto switch



\* The numbers correspond with those in the "Construction" of the CU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |
| 19  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents           |
|----------------|----------|--------------------|
| 10             | CU10S-PS | Set of nos. 18, 19 |
| 16             | CU16S-PS |                    |
| 20             | CU20S-PS |                    |
| 25             | CU25S-PS |                    |
| 32             | CU32S-PS |                    |

- \* ø6 cannot be repaired.
  - \* The seal kit includes 18, 19. Order the seal kit based on each bore size.
  - \* The seal kit includes a grease pack (10 g).
- Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

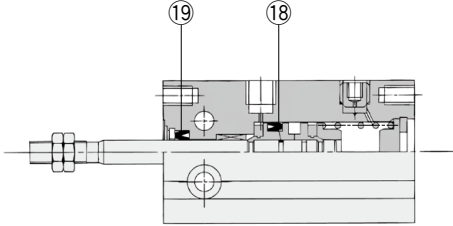
# CU Series

ø10, ø16, ø20, ø25, ø32

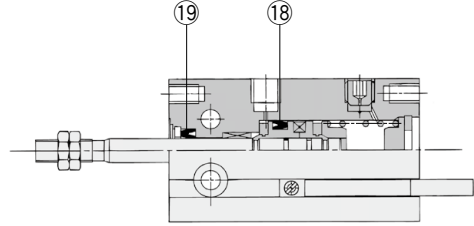
## Construction

### Single acting, spring extend

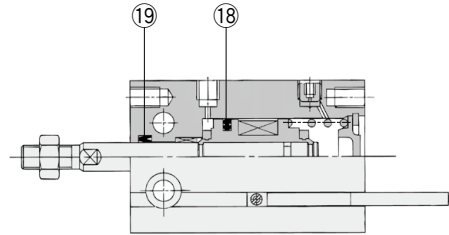
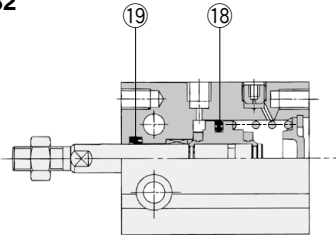
ø10



### With auto switch



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |
| 19  | Rod seal    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents           |
|----------------|----------|--------------------|
| 10             | CU10T-PS | Set of nos. 18, 19 |
| 16             | CU16T-PS |                    |
| 20             | CU20T-PS |                    |
| 25             | CU25T-PS |                    |
| 32             | CU32T-PS |                    |

\* ø6 cannot be repaired.

\* The seal kit includes 18, 19. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

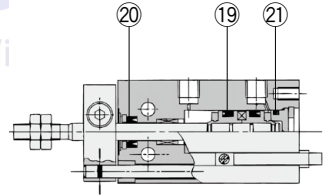
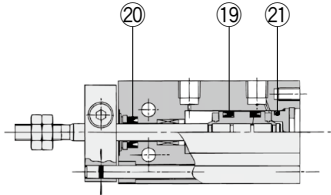
# CUK Series

ø10, ø16, ø20, ø25, ø32

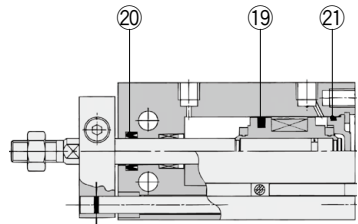
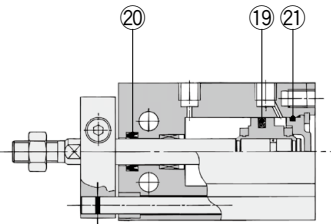
## Construction

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CUK series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 19  | Piston seal | NBR      |      |
| 20  | Rod seal    |          |      |
| 21  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 10             | CU10D-PS | Set of nos.<br>19, 20, 21 |
| 16             | CU16D-PS |                           |
| 20             | CU20D-PS |                           |
| 25             | CU25D-PS |                           |
| 32             | CU32D-PS |                           |

\* ø6 cannot be repaired.

\* The seal kit includes 19, 20, 21. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

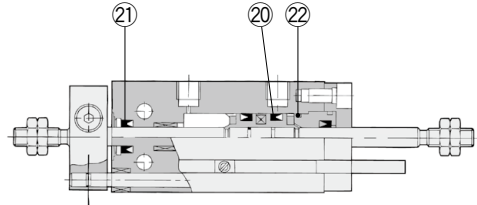
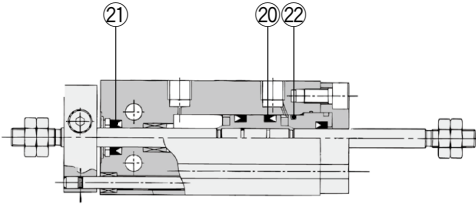
# CUKW Series

ø10, ø16, ø20, ø25, ø32

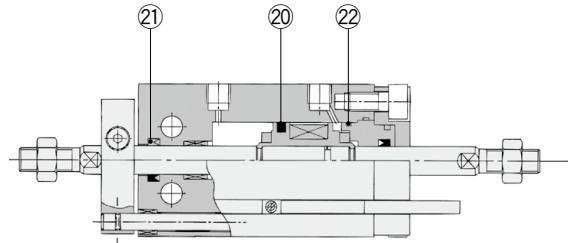
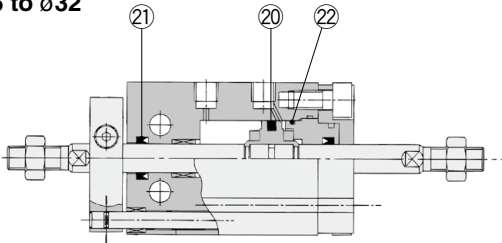
## Construction

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CUKW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 20  | Piston seal | NBR      |      |
| 21  | Rod seal    |          |      |
| 22  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 10             | CUW10D-PS | Set of nos.<br>20, 21, 22 |
| 16             | CUW16D-PS |                           |
| 20             | CUW20D-PS |                           |
| 25             | CUW25D-PS |                           |
| 32             | CUW32D-PS |                           |

\* ø6 cannot be repaired.

\* The seal kit includes 20, 21, 22. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

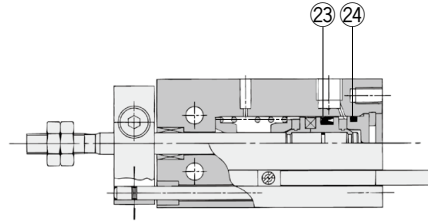
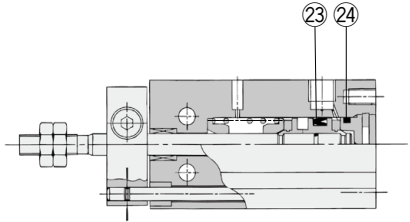
# CUK Series ø10, ø16, ø20, ø25, ø32

## Construction

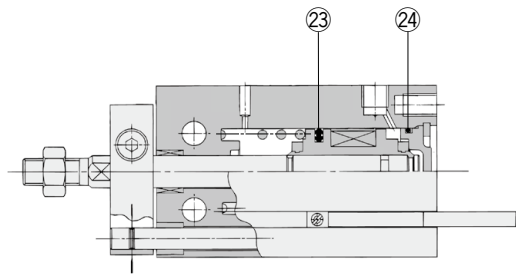
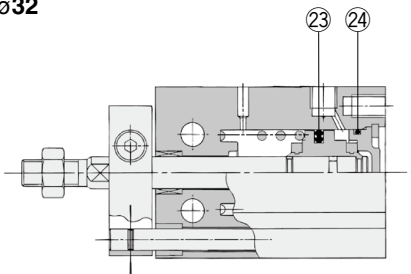
Single acting, spring return

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CUK series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 23  | Piston seal | NBR      |      |
| 24  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents           |
|----------------|----------|--------------------|
| 10             | CU10S-PS | Set of nos. 23, 24 |
| 16             | CU16S-PS |                    |
| 20             | CU20S-PS |                    |
| 25             | CU25S-PS |                    |
| 32             | CU32S-PS |                    |

- \* ø6 cannot be repaired.
- \* The seal kit includes 23, 24. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (10 g).
- Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

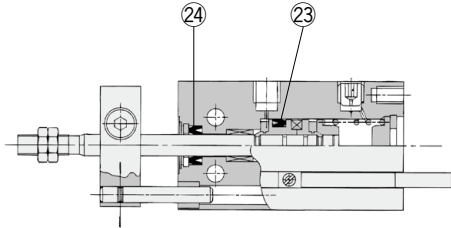
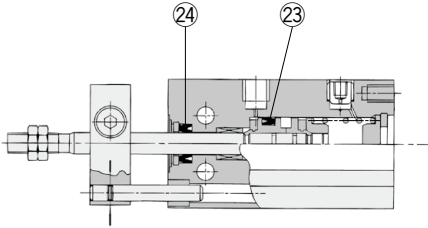
# CUK Series ø10, ø16, ø20, ø25, ø32

## Construction

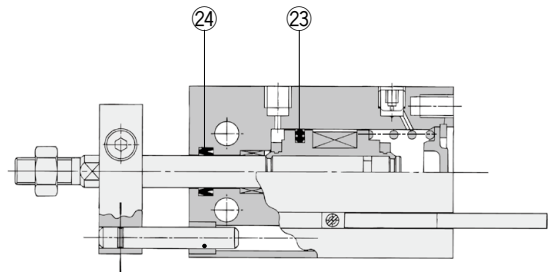
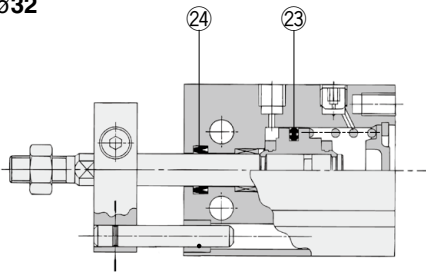
Single acting, spring extend

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CUK series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 23  | Piston seal | NBR      |      |
| 24  | Rod seal    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents           |
|----------------|----------|--------------------|
| 10             | CU10T-PS | Set of nos. 23, 24 |
| 16             | CU16T-PS |                    |
| 20             | CU20T-PS |                    |
| 25             | CU25T-PS |                    |
| 32             | CU32T-PS |                    |

\* ø6 cannot be repaired.

\* The seal kit includes 23, 24. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

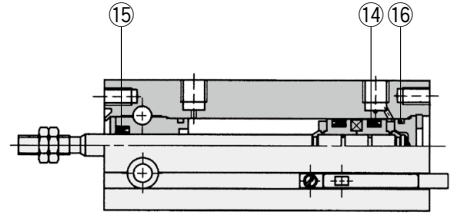
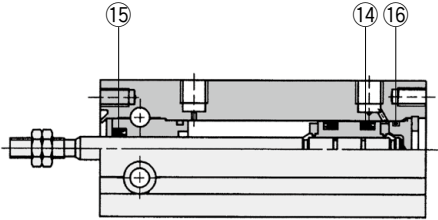
Industrial Filters

# CU/CUX Series ø10, ø16, ø20, ø25, ø32

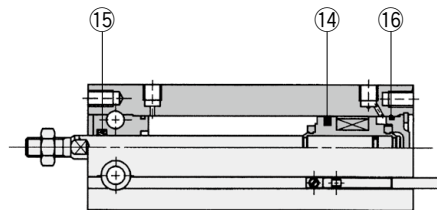
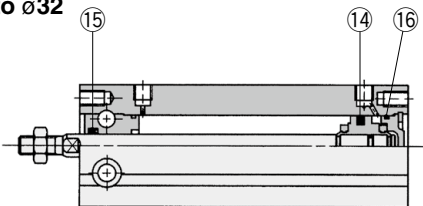
## Construction

With auto switch

ø10



ø16 to ø32



- \* The construction of the low speed cylinder CUX series is the same as the CU series.
- \* The numbers correspond with those in the "Construction" of the CU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Piston seal | NBR      |      |
| 15  | Rod seal    |          |      |
| 16  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)            | Part no. | Contents                  |
|---------------------------|----------|---------------------------|
| <b>Long stroke type</b>   |          |                           |
| 10                        | CU10D-PS | Set of nos.<br>14, 15, 16 |
| 16                        | CU16D-PS |                           |
| 20                        | CU20D-PS |                           |
| 25                        | CU25D-PS |                           |
| 32                        | CU32D-PS |                           |
| <b>Low speed cylinder</b> |          |                           |
| 16                        | CUX16-PS | Set of nos.<br>14, 15, 16 |
| 20                        | CUX20-PS |                           |
| 25                        | CUX25-PS |                           |
| 32                        | CUX32-PS |                           |

- \* ø6 cannot be repaired.
- \* The seal kit for the long stroke type and low speed cylinders includes 14, 15, and 16. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (10 g).  
Order with one of the following part numbers when only the grease pack is required.
- Long stroke type  
**Grease pack part no.: GR-S-010** (10 g)
- Low speed cylinder  
**Grease pack part no.: GR-L-005** (5 g)  
**GR-L-010** (10 g)  
**GR-L-150** (150 g)

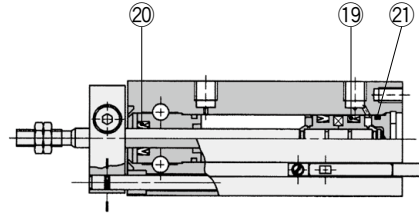
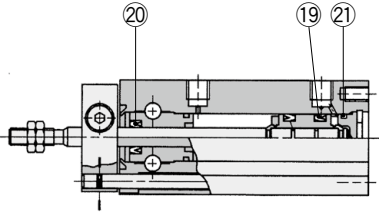


# CUK Series ø10, ø16, ø20, ø25, ø32

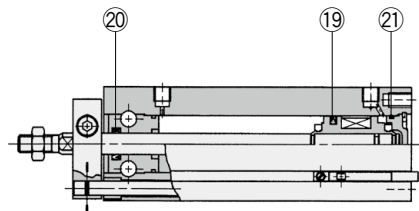
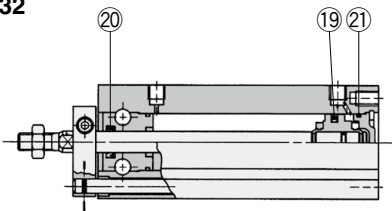
## Construction

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the CUK series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 19  | Piston seal | NBR      |      |
| 20  | Rod seal    |          |      |
| 21  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 10             | CU10D-PS | Set of nos.<br>19, 20, 21 |
| 16             | CU16D-PS |                           |
| 20             | CU20D-PS |                           |
| 25             | CU25D-PS |                           |
| 32             | CU32D-PS |                           |

\* ø6 cannot be repaired.

\* The seal kit includes 19, 20, 21. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

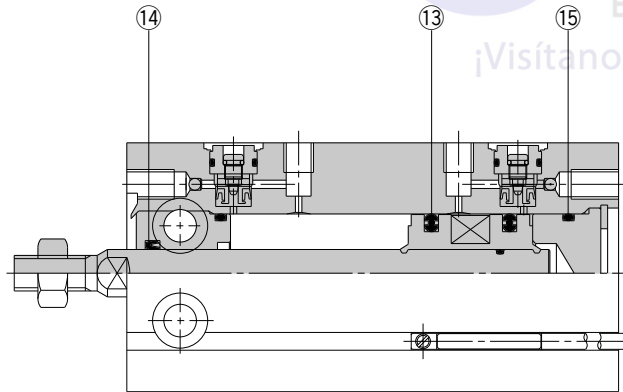
Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# CU Series ø20, ø25, ø32

## Construction



\* The numbers correspond with those in the "Construction" of the CU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | No. of pcs. | Note |
|-----|-------------|----------|-------------|------|
| 13  | Piston seal | NBR      | 2           |      |
| 14  | Rod seal    |          | 1           |      |
| 15  | Gasket      |          | 1           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| ø20            | CU20A-PS | Set of nos.<br>13, 14, 15 |
| ø25            | CU25A-PS |                           |
| ø32            | CU32A-PS |                           |

\* The seal kit includes 13, 14, 15. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

# Free Mount Cylinder for Vacuum

# ZCUK Series

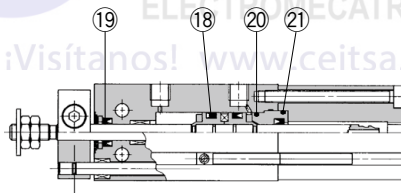
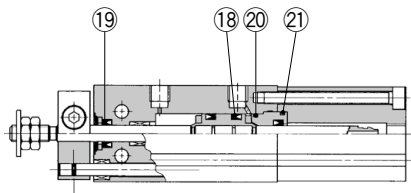
ø10, ø16, ø20, ø25, ø32

## Construction

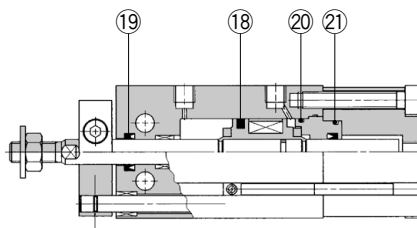
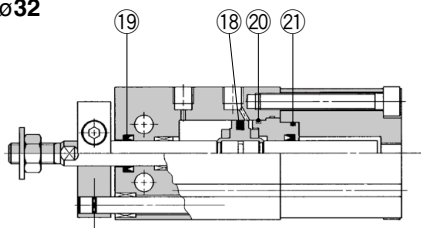
Cap piping, male thread: ZC(D)UKC

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the ZCUK series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description    | Material | Note |
|-----|----------------|----------|------|
| 18  | Piston seal    | NBR      |      |
| 19  | Rod seal       |          |      |
| 20  | Gasket         |          |      |
| 21  | Gasket for cap |          |      |

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                      |
|----------------|----------|-------------------------------|
| 10             | ZCU10-PS | Set of nos.<br>18, 19, 20, 21 |
| 16             | ZCU16-PS |                               |
| 25             | ZCU25-PS |                               |
| 32             | ZCU32-PS |                               |

\* The seal kit includes 18, 19, 20 and 21. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Free Mount Cylinder for Vacuum

# ZCUK Series

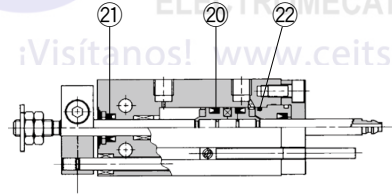
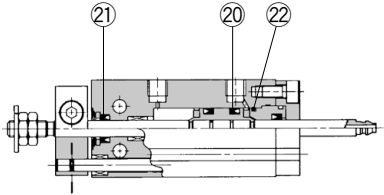
ø10, ø16, ø20, ø25, ø32

## Construction

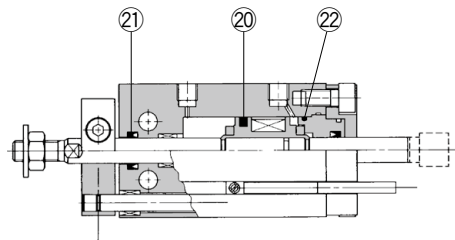
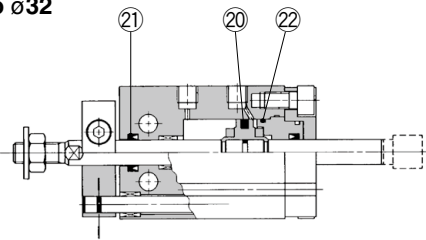
Rod piping, male thread: ZC(D)UKQ

With auto switch

ø10



ø16 to ø32



\* The numbers correspond with those in the "Construction" of the ZCUK series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 20  | Piston seal | NBR      |      |
| 21  | Rod seal    |          |      |
| 22  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 10             | CUW10D-PS | Set of nos.<br>20, 21, 22 |
| 16             | CUW16D-PS |                           |
| 20             | CUW20D-PS |                           |
| 25             | CUW25D-PS |                           |
| 32             | CUW32D-PS |                           |

\* The seal kit includes 20, 21 and 22. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

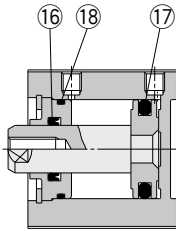
# CQS/CQSY/CQSX Series

ø12  
ø16  
ø20  
ø25

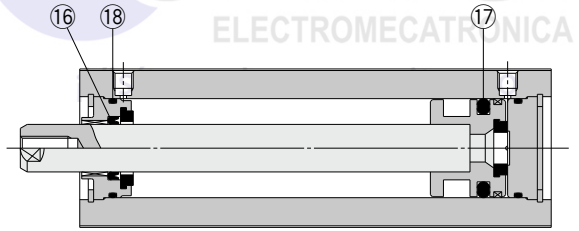
The Replacement Procedure is on p. 323

## Construction

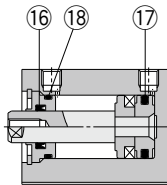
### Basic type



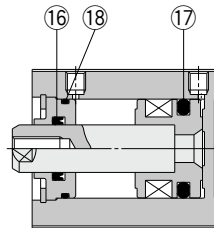
### Long stroke type



### With auto switch (built-in magnet)



ø12, ø16



ø20, ø25

\* The figures above show the construction of the CQS series.  
The numbers correspond with those in the "Construction" of the CQS series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 16  | Rod seal    | NBR      |      |
| 17  | Piston seal |          |      |
| 18  | Tube gasket |          |      |

## Replacement Parts: Seal Kit

| Bore size (mm)            | Part no.    | Contents   |
|---------------------------|-------------|--|
| <b>Basic type</b>         |             |  |
| 12                        | CQSB12-PS   | Set of nos. 16, 17, 18                           |
| 16                        | CQSB16-PS   |  |
| 20                        | CQSB20-PS   |  |
| 25                        | CQSB25-PS   |  |
| <b>Long stroke type</b>   |             |  |
| 12                        | CQSB12-L-PS | Set of nos. 16, 17, 18                           |
| 16                        | CQSB16-L-PS |  |
| 20                        | CQSB20-L-PS |  |
| 25                        | CQSB25-L-PS |  |
| <b>Smooth cylinder</b>    |             |  |
| 12                        | CQSY12-PS   | Set of nos. 16, 17, 18, and a grease pack (10 g) |
| 16                        | CQSY16-PS   |  |
| 20                        | CQSY20-PS   |  |
| 25                        | CQSY25-PS   |  |
| <b>Low speed cylinder</b> |             |  |
| 12                        | CQSX12-PS   | Set of nos. 16, 17, 18, and a grease pack (10 g) |
| 16                        | CQSX16-PS   |  |
| 20                        | CQSX20-PS   |  |
| 25                        | CQSX25-PS   |  |

\* Order the seal kit based on each bore size. (The long stroke type includes 2 tube gaskets.)  
\* The seal kit for the standard type and long stroke type does not include a grease pack. It should be ordered separately.  
**Grease pack part no.: GR-S-010** (10 g)

\* The seal kit for smooth/low speed cylinders includes a grease pack (10 g).

Order with the one of following part numbers when only the maintenance grease for smooth/low speed cylinders is required.

**Grease pack part no.:** GR-L-005 (5 g)  
GR-L-010 (10 g)  
GR-L-150 (150 g)

# Compact Cylinder/Standard Type: Double Acting, Double Rod

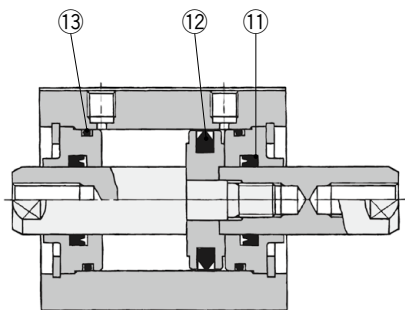
# CQSW Series

ø12, ø16  
ø20, ø25

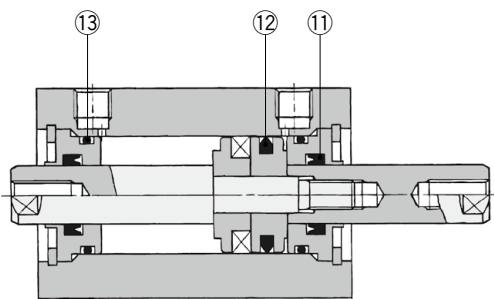
The Replacement Procedure is on p. 323

## Construction

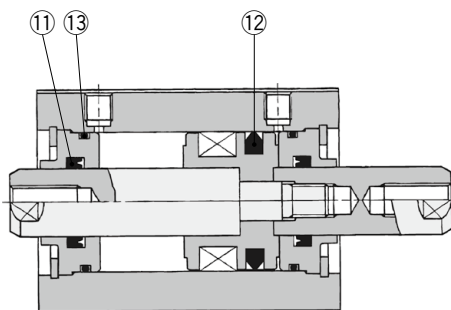
### Basic type



### With auto switch (built-in magnet)



ø12, ø16



ø20, ø25

\* The numbers correspond with those in the "Construction" of the CQSW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Rod seal    | NBR      |      |
| ②   | Piston seal |          |      |
| ③   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 12             | CQSWB12-PS | Set of nos.<br>①, ②, ③ |
| 16             | CQSWB16-PS |                        |
| 20             | CQSWB20-PS |                        |
| 25             | CQSWB25-PS |                        |

\* The seal kit includes ①, ②, ③. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# Compact Cylinder/Standard Type: Single Acting, Single Rod

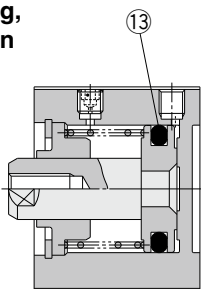
# CQS Series

ø12, ø16, ø20, ø25

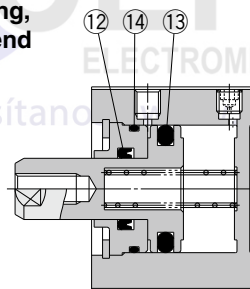
The Replacement Procedure is on p. 323

## Construction

Single acting, spring return

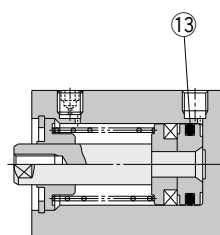


Single acting, spring extend



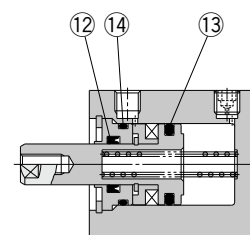
Single acting, spring return/ with auto switch (built-in magnet)

ø12, ø16

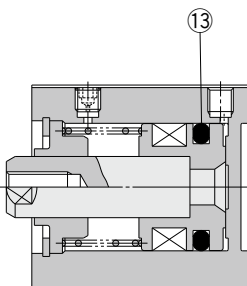


Single acting, spring extend/ with auto switch (built-in magnet)

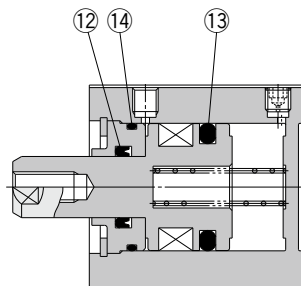
ø12, ø16



ø20, ø25



ø20, ø25



\* The numbers correspond with those in the "Construction" of the CQS series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 12  | Rod seal    | NBR      |      |
| 13  | Piston seal |          |      |
| 14  | Tube gasket |          |      |

## Replacement Parts: Seal Kit

| Bore size (mm)                      | Part no.    | Contents |
|-------------------------------------|-------------|----------|
| <b>Single acting, spring return</b> |             |          |
| 12                                  | CQSB12-S-PS | No. 13   |
| 16                                  | CQSB16-S-PS |          |
| 20                                  | CQSB20-S-PS |          |
| 25                                  | CQSB25-S-PS |          |

\* The seal kit includes 13. Order the seal kit based on each bore size.  
 \* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

## Single acting, spring extend

|    |             |                        |
|----|-------------|------------------------|
| 12 | CQSB12-T-PS | Set of nos. 12, 13, 14 |
| 16 | CQSB16-T-PS |                        |
| 20 | CQSB20-T-PS |                        |
| 25 | CQSB25-T-PS |                        |

\* The seal kit includes 12, 13, 14. Order the seal kit based on each bore size.  
 \* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# Compact Cylinder/Non-rotating Rod Type: Double Acting, Single Rod

# CQSK Series

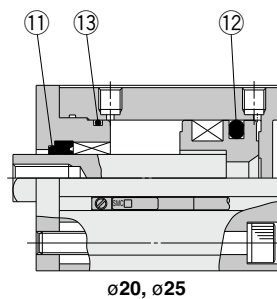
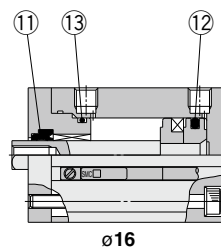
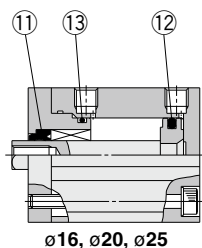
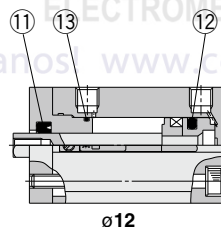
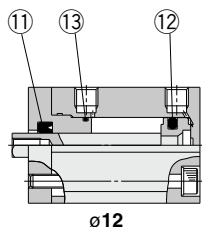
ø12, ø16, ø20, ø25

The Replacement Procedure is on p. 323

## Construction

### Basic type

### With auto switch (built-in magnet)



\* The numbers correspond with those in the "Construction" of the CQSK series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Rod seal    | NBR      |      |
| ②   | Piston seal |          |      |
| ③   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 12             | CQSKB12-PS | Set of nos.<br>①, ②, ③ |
| 16             | CQSKB16-PS |                        |
| 20             | CQSKB20-PS |                        |
| 25             | CQSKB25-PS |                        |

\* The seal kit includes ①, ②, ③. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)



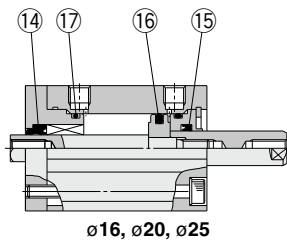
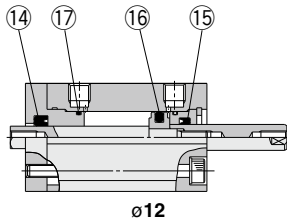
# CQSKW Series

ø12, ø16  
ø20, ø25

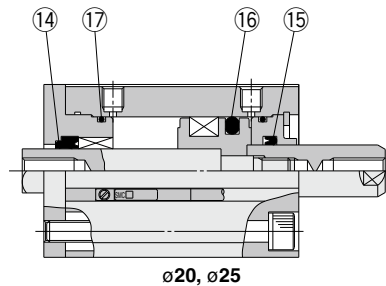
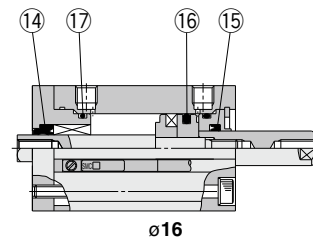
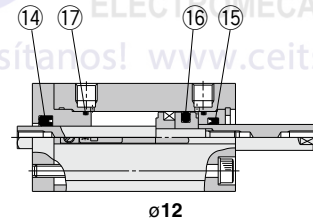
The Replacement Procedure is on p. 323

## Construction

### Basic type



### With auto switch (built-in magnet)



\* The numbers correspond with those in the "Construction" of the CQSKW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description               | Material | Note |
|-----|---------------------------|----------|------|
| 14  | Rod seal for non-rotating | NBR      |      |
| 15  | Rod seal                  |          |      |
| 16  | Piston seal               |          |      |
| 17  | Tube gasket               |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                      |
|----------------|-------------|-------------------------------|
| 12             | CQSKWB12-PS | Set of nos.<br>14, 15, 16, 17 |
| 16             | CQSKWB16-PS |                               |
| 20             | CQSKWB20-PS |                               |
| 25             | CQSKWB25-PS |                               |

\* The seal kit includes 14, 15, 16, 17. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# Compact Cylinder/Anti-lateral Load Type

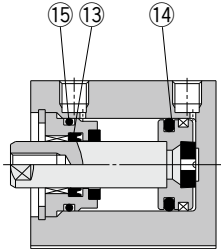
# CQS□S Series

ø12, ø16  
ø20, ø25

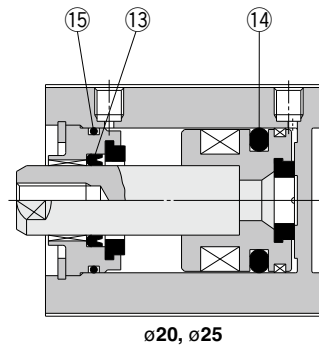
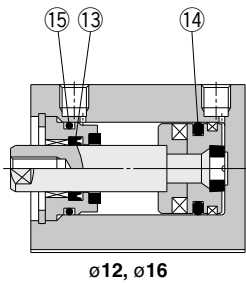
The Replacement Procedure is on p. 323

## Construction

### Basic type



### With auto switch (built-in magnet)



\* The numbers correspond with those in the "Construction" of the CQS□S series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑬   | Rod seal    | NBR      |      |
| ⑭   | Piston seal |          |      |
| ⑮   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents               |
|----------------|-----------|------------------------|
| 12             | CQSB12-PS | Set of nos.<br>⑬, ⑭, ⑮ |
| 16             | CQSB16-PS |                        |
| 20             | CQSB20-PS |                        |
| 25             | CQSB25-PS |                        |

\* The seal kit includes ⑬, ⑭, ⑮. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

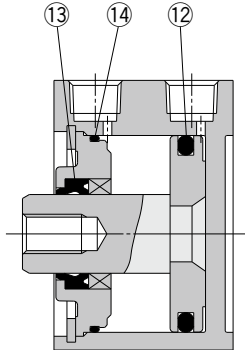
Grease pack part no.: GR-S-010 (10 g)

# CQ2/CQ2Y/CQ2X Series

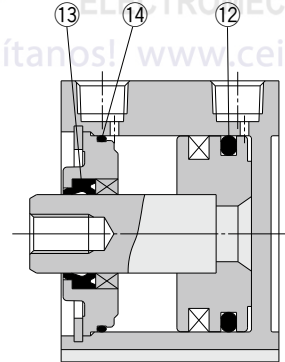
ø12, ø16, ø20  
ø25, ø32, ø40  
ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 323

## Construction



Without auto switch



With auto switch

\* The figures above show the construction of the CQ2 series.

The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 12  | Piston seal | NBR      |      |
| 13  | Rod seal    |          |      |
| 14  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
|----------------|----------|----------|

#### Pneumatic type

|     |            |                        |
|-----|------------|------------------------|
| 12  | CQ2B12-PS  | Set of nos. 12, 13, 14 |
| 16  | CQ2B16-PS  |                        |
| 20  | CQ2B20-PS  |                        |
| 25  | CQ2B25-PS  |                        |
| 32  | CQ2B32-PS  |                        |
| 40  | CQ2B40-PS  |                        |
| 50  | CQ2B50-PS  |                        |
| 63  | CQ2B63-PS  |                        |
| 80  | CQ2B80-PS  |                        |
| 100 | CQ2B100-PS |                        |

#### Air-hydro type

|     |             |                        |
|-----|-------------|------------------------|
| 20  | CQ2BH20-PS  | Set of nos. 12, 13, 14 |
| 25  | CQ2BH25-PS  |                        |
| 32  | CQ2BH32-PS  |                        |
| 40  | CQ2BH40-PS  |                        |
| 50  | CQ2BH50-PS  |                        |
| 63  | CQ2BH63-PS  |                        |
| 80  | CQ2BH80-PS  |                        |
| 100 | CQ2BH100-PS |                        |

\* The seal kit includes 12, 13, and 14. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### Replacement Parts: Seal Kit

| Bore size (mm)         | Part no.   | Contents   |
|------------------------|------------|--|
| <b>Smooth cylinder</b> |            |  |
| 32                     | CQ2Y32-PS  | Set of nos. 12, 13, 14, and a grease pack (10 g) |
| 40                     | CQ2Y40-PS  |  |
| 50                     | CQ2Y50-PS  |  |
| 63                     | CQ2Y63-PS  |  |
| 80                     | CQ2Y80-PS  |  |
| 100                    | CQ2Y100-PS |  |

#### Low speed cylinder

|     |            |  |
|-----|------------|--|
| 32  | CQ2X32-PS  | Set of nos. 12, 13, 14, and a grease pack (10 g) |
| 40  | CQ2X40-PS  |  |
| 50  | CQ2X50-PS  |  |
| 63  | CQ2X63-PS  |  |
| 80  | CQ2X80-PS  |  |
| 100 | CQ2X100-PS |  |

\* The seal kit includes 12, 13, and 14. Order the seal kit based on each bore size.

\* The seal kit for smooth/low speed cylinders includes a grease pack (10 g).

Order with one of the following part numbers when only the maintenance grease is required.

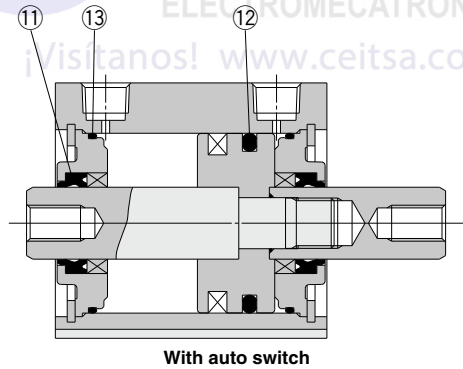
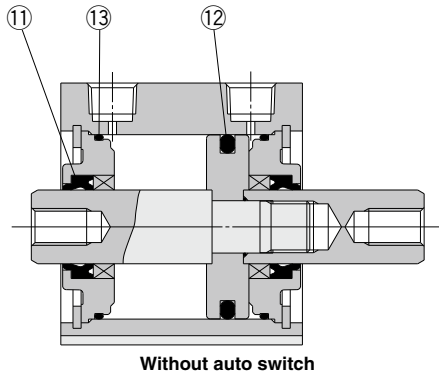
Grease pack part no.: GR-L-005 (5 g)  
GR-L-010 (10 g)  
GR-L-150 (150 g)

# CQ2W Series

Ø12, Ø16, Ø20  
 Ø25, Ø32, Ø40  
 Ø50, Ø63, Ø80  
 Ø100

The  
 Replacement  
 Procedure is on  
 p. 323

## Construction



\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Rod seal    | NBR      |      |
| ②   | Piston seal |          |      |
| ③   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)        | Part no.     | Contents               |
|-----------------------|--------------|------------------------|
| <b>Pneumatic type</b> |              |                        |
| 12                    | CQ2WB12-PS   | Set of nos.<br>①, ②, ③ |
| 16                    | CQ2WB16-PS   |                        |
| 20                    | CQ2WB20-PS   |                        |
| 25                    | CQ2WB25-PS   |                        |
| 32                    | CQ2WB32-PS   |                        |
| 40                    | CQ2WB40-PS   |                        |
| 50                    | CQ2WB50-PS   |                        |
| 63                    | CQ2WB63-PS   |                        |
| 80                    | CQ2WB80-PS   |                        |
| 100                   | CQ2WB100-PS  |                        |
| <b>Air-hydro type</b> |              |                        |
| 20                    | CQ2WBH20-PS  | Set of nos.<br>①, ②, ③ |
| 25                    | CQ2WBH25-PS  |                        |
| 32                    | CQ2WBH32-PS  |                        |
| 40                    | CQ2WBH40-PS  |                        |
| 50                    | CQ2WBH50-PS  |                        |
| 63                    | CQ2WBH63-PS  |                        |
| 80                    | CQ2WBH80-PS  |                        |
| 100                   | CQ2WBH100-PS |                        |

\* The seal kit includes ①, ②, ③. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

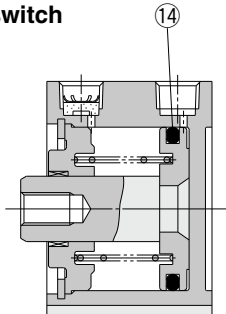
# CQ2 Series

ø12, ø16, ø20, ø25  
ø32, ø40, ø50

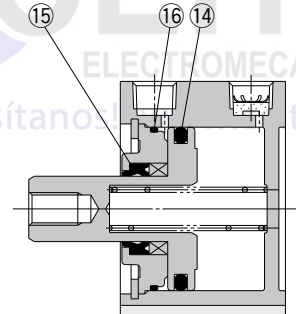
The Replacement Procedure is on p. 323

## Construction

### Without auto switch

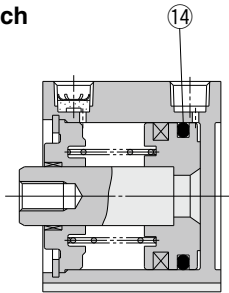


Spring return

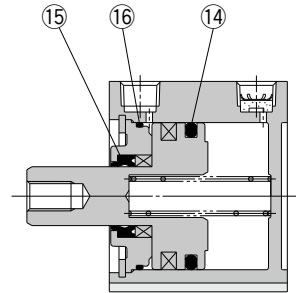


Spring extend

### With auto switch



Spring return



Spring extend

\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Piston seal | NBR      |      |
| 15  | Rod seal    |          |      |
| 16  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)                      | Part no.    | Contents               |
|-------------------------------------|-------------|------------------------|
| <b>Single acting, spring return</b> |             |                        |
| 12                                  | CQ2B12-S-PS | No. 14                 |
| 16                                  | CQ2B16-S-PS |                        |
| 20                                  | CQ2B20-S-PS |                        |
| 25                                  | CQ2B25-S-PS |                        |
| 32                                  | CQ2B32-S-PS |                        |
| 40                                  | CQ2B40-S-PS |                        |
| 50                                  | CQ2B50-S-PS |                        |
| <b>Single acting, spring extend</b> |             |                        |
| 12                                  | CQ2B12-T-PS | Set of nos. 14, 15, 16 |
| 16                                  | CQ2B16-T-PS |                        |
| 20                                  | CQ2B20-T-PS |                        |
| 25                                  | CQ2B25-T-PS |                        |
| 32                                  | CQ2B32-T-PS |                        |
| 40                                  | CQ2B40-T-PS |                        |
| 50                                  | CQ2B50-T-PS |                        |

\* The seal kit includes 14, 15, 16. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

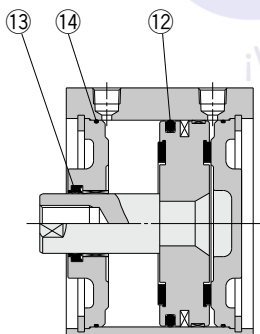
# CQ2 Series

∅125, ∅140, ∅160  
∅180, ∅200

The Replacement Procedure is on p. 323

## Construction

### Standard



\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 12  | Piston seal | NBR      |      |
| 13  | Rod seal    |          |      |
| 14  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                  |
|----------------|------------|---------------------------|
| 125            | CQ2B125-PS | Set of nos.<br>12, 13, 14 |
| 140            | CQ2B140-PS |                           |
| 160            | CQ2B160-PS |                           |
| 180            | CQ2B180-PS |                           |
| 200            | CQ2B200-PS |                           |

\* The seal kit includes 12, 13, 14. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:** GR-S-010 (10 g)

### Retaining Ring Installation/Removal

#### Caution

- For installation and removal, use an appropriate pair of pliers (tool for installing a C retaining ring).
- Even if a proper plier (tool for installing a C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

# Compact Cylinder/Large Bore Size: Double Acting, Double Rod

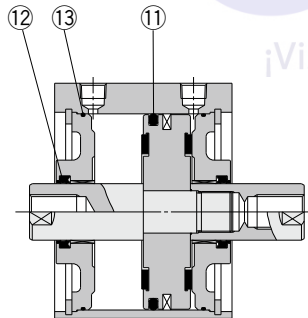
# CQ2W Series

∅125, ∅140, ∅160  
∅180, ∅200

The Replacement Procedure is on p. 323

## Construction

### Standard



\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Piston seal | NBR      |      |
| ②   | Rod seal    |          |      |
| ③   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents               |
|----------------|-------------|------------------------|
| 125            | CQ2WB125-PS | Set of nos.<br>①, ②, ③ |
| 140            | CQ2WB140-PS |                        |
| 160            | CQ2WB160-PS |                        |
| 180            | CQ2WB180-PS |                        |
| 200            | CQ2WB200-PS |                        |

\* The seal kit includes ①, ②, ③. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

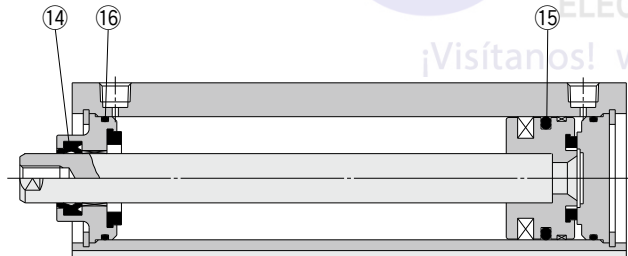
# CQ2 Series

ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 323

## Construction

### Standard



\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Rod seal    | NBR      |      |
| 15  | Piston seal |          |      |
| 16  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     | Contents                  |
|----------------|--------------|---------------------------|
| 32             | CQ2A32-L-PS  | Set of nos.<br>14, 15, 16 |
| 40             | CQ2A40-L-PS  |                           |
| 50             | CQ2A50-L-PS  |                           |
| 63             | CQ2A63-L-PS  |                           |
| 80             | CQ2A80-L-PS  |                           |
| 100            | CQ2A100-L-PS |                           |

\* The seal kit includes 14, 15, 16. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:** GR-S-010 (10 g)

### Retaining Ring Installation/Removal

#### ⚠ Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a C retaining ring).
2. Even if a proper plier (tool for installing a C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.



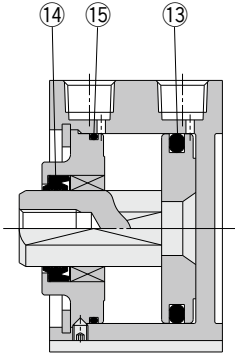
# CQ2K Series

ø12, ø16, ø20, ø25  
ø32, ø40, ø50, ø63

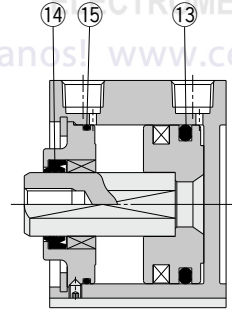
The Replacement Procedure is on p. 323

## Construction

Standard (ø40 to ø63)



Without auto switch



With auto switch

\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 13  | Piston seal | NBR      |      |
| 14  | Rod seal    |          |      |
| 15  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                  |
|----------------|------------|---------------------------|
| 12             | CQ2KB12-PS | Set of nos.<br>13, 14, 15 |
| 16             | CQ2KB16-PS |                           |
| 20             | CQ2KB20-PS |                           |
| 25             | CQ2KB25-PS |                           |
| 32             | CQ2KB32-PS |                           |
| 40             | CQ2KB40-PS |                           |
| 50             | CQ2KB50-PS |                           |
| 63             | CQ2KB63-PS |                           |

\* The seal kit includes 13, 14, 15. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

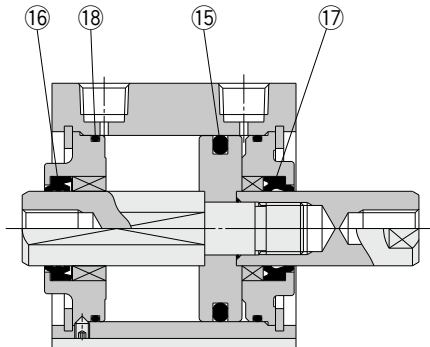
# CQ2KW Series

∅12, ∅16  
∅20, ∅25  
∅32, ∅40  
∅50, ∅63

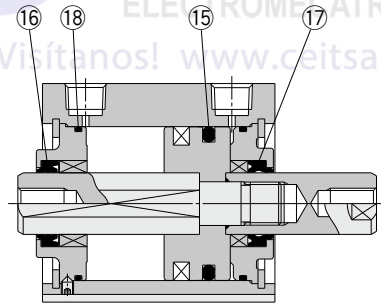
The Replacement Procedure is on p. 323

## Construction

Standard (∅40 to ∅63)



Without auto switch



With auto switch

\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description               | Material | Note |
|-----|---------------------------|----------|------|
| 15  | Piston seal               | NBR      |      |
| 16  | Rod seal for non-rotating |          |      |
| 17  | Rod seal                  |          |      |
| 18  | Gasket                    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                      |
|----------------|-------------|-------------------------------|
| 12             | CQ2KWB12-PS | Set of nos.<br>15, 16, 17, 18 |
| 16             | CQ2KWB16-PS |                               |
| 20             | CQ2KWB20-PS |                               |
| 25             | CQ2KWB25-PS |                               |
| 32             | CQ2KWB32-PS |                               |
| 40             | CQ2KWB40-PS |                               |
| 50             | CQ2KWB50-PS |                               |
| 63             | CQ2KWB63-PS |                               |

\* The seal kit includes 15, 16, 17, 18. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

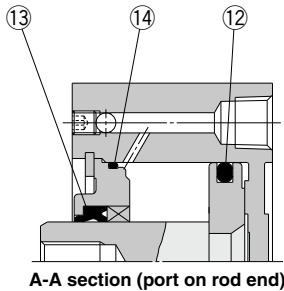
# CQP2 Series

ø12, ø16, ø20, ø25  
ø32, ø40, ø50, ø63  
ø80, ø100

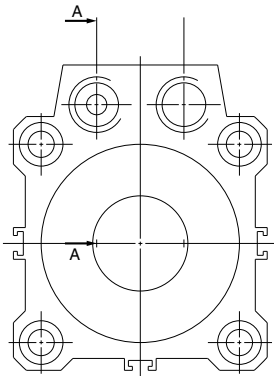
The Replacement Procedure is on p. 323

## Construction

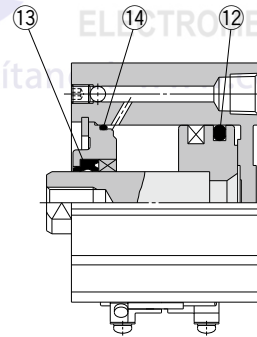
### Without auto switch



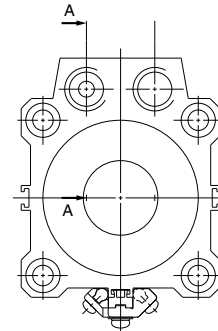
A-A section (port on rod end)



### With auto switch



A-A section (port on rod end)



\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑫   | Piston seal | NBR      |      |
| ⑬   | Rod seal    |          |      |
| ⑭   | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)                   | Part no.    | Contents            |
|----------------------------------|-------------|---------------------|
| <b>Pneumatic type (non-lube)</b> |             |                     |
| 12                               | CQ2B12-PS   | Set of nos. ⑫, ⑬, ⑭ |
| 16                               | CQ2B16-PS   |                     |
| 20                               | CQ2B20-PS   |                     |
| 25                               | CQ2B25-PS   |                     |
| 32                               | CQ2B32-PS   |                     |
| 40                               | CQ2B40-PS   |                     |
| 50                               | CQ2B50-PS   |                     |
| 63                               | CQ2B63-PS   |                     |
| 80                               | CQ2B80-PS   |                     |
| 100                              | CQ2B100-PS  |                     |
| <b>Air-hydro type</b>            |             |                     |
| 20                               | CQ2BH20-PS  | Set of nos. ⑫, ⑬, ⑭ |
| 25                               | CQ2BH25-PS  |                     |
| 32                               | CQ2BH32-PS  |                     |
| 40                               | CQ2BH40-PS  |                     |
| 50                               | CQ2BH50-PS  |                     |
| 63                               | CQ2BH63-PS  |                     |
| 80                               | CQ2BH80-PS  |                     |
| 100                              | CQ2BH100-PS |                     |

\* The seal kit includes ⑫, ⑬, ⑭. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# Compact Cylinder/Axial Piping: Single Acting, Single Rod

## CQP2 Series

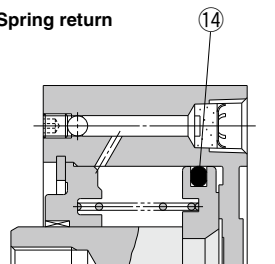
ø12, ø16, ø20, ø25  
ø32, ø40, ø50

The Replacement Procedure is on p. 323

### Construction

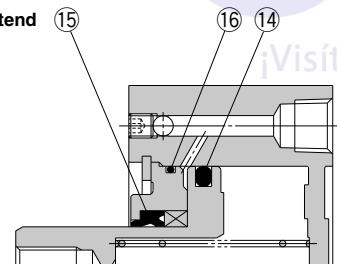
#### Without auto switch

Spring return

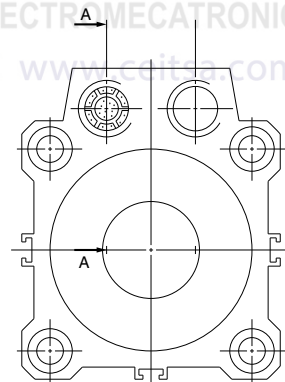


A-A section (port on rod end)

Spring extend

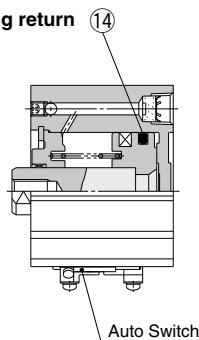


A-A section (port on rod end)



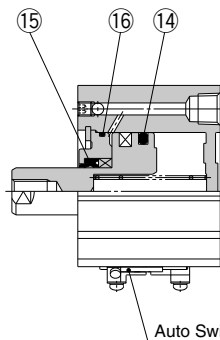
#### With auto switch

Spring return

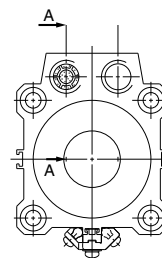


A-A section (port on rod end)

Spring extend



A-A section (port on rod end)



\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 14  | Piston seal | NBR      |      |
| 15  | Rod seal    |          |      |
| 16  | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm)                      | Part no.    | Contents |
|-------------------------------------|-------------|----------|
| <b>Single acting, spring return</b> |             |          |
| 12                                  | CQ2B12-S-PS | No. 14   |
| 16                                  | CQ2B16-S-PS |          |
| 20                                  | CQ2B20-S-PS |          |
| 25                                  | CQ2B25-S-PS |          |
| 32                                  | CQ2B32-S-PS |          |
| 40                                  | CQ2B40-S-PS |          |
| 50                                  | CQ2B50-S-PS |          |

\* The seal kit includes 14. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.  
**Grease pack part no.: GR-S-010 (10 g)**

### Replacement Parts: Seal Kit

| Bore size (mm)                      | Part no.    | Contents               |
|-------------------------------------|-------------|------------------------|
| <b>Single acting, spring extend</b> |             |                        |
| 12                                  | CQ2B12-T-PS | Set of nos. 14, 15, 16 |
| 16                                  | CQ2B16-T-PS |                        |
| 20                                  | CQ2B20-T-PS |                        |
| 25                                  | CQ2B25-T-PS |                        |
| 32                                  | CQ2B32-T-PS |                        |
| 40                                  | CQ2B40-T-PS |                        |
| 50                                  | CQ2B50-T-PS |                        |

\* The seal kit includes 14, 15, 16. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.  
**Grease pack part no.: GR-S-010 (10 g)**

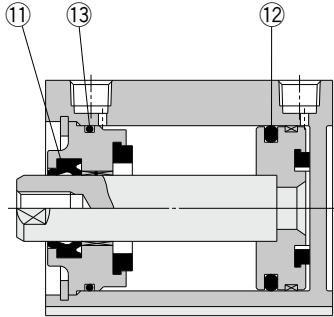
# CQ2 Series

ø32, ø40, ø50  
ø63, ø80, ø100

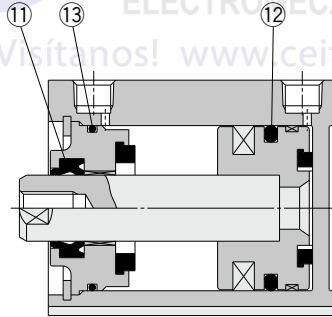
The Replacement Procedure is on p. 323

## Construction

### Standard



Without auto switch



With auto switch

\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Rod seal    | NBR      |      |
| ②   | Piston seal |          |      |
| ③   | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 32             | CQ2B32-PS  | Set of nos.<br>①, ②, ③ |
| 40             | CQ2B40-PS  |                        |
| 50             | CQ2B50-PS  |                        |
| 63             | CQ2B63-PS  |                        |
| 80             | CQ2B80-PS  |                        |
| 100            | CQ2B100-PS |                        |

\* The seal kit includes ①, ②, ③. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

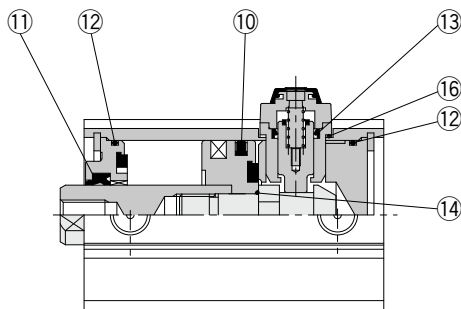
# CBQ2 Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

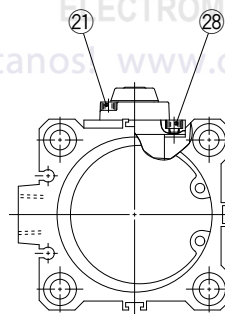
The Replacement Procedure is on p. 323

## Construction

ø32 to ø63



Head end lock



Cylinder tube form ø32 to ø63

\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                   | Material    | Note                       |
|-----|-------------------------------|-------------|----------------------------|
| 10  | Piston seal                   | NBR         |                            |
| 11  | Rod seal                      | NBR         |                            |
| 12  | Tube gasket                   | NBR         | Using 4 pcs. for ø80, ø100 |
| 13  | Lock piston seal              | NBR         |                            |
| 14  | Piston gasket                 | NBR         | Nothing for ø20, ø25       |
| 16  | Gasket                        | NBR         |                            |
| 21  | Hexagon socket head cap screw | Alloy steel | Black zinc chromated       |
| 28  | Hexagon socket head cap screw | Alloy steel | Nickel plated              |

14 is a non-replaceable part, so it is not included in the seal kit.

### Replacement Parts: Seal Kit

| Bore size (mm)       | Part no.    | Contents   |
|----------------------|-------------|--|
| <b>End lock type</b> |             |  |
| 20                   | CBQ2B20-PS  | Set of nos.<br>10, 11, 12, 13,<br>16, 21, 28,<br>and a grease pack |
| 25                   | CBQ2B25-PS  |  |
| 32                   | CBQ2B32-PS  |  |
| 40                   | CBQ2B40-PS  |  |
| 50                   | CBQ2B50-PS  |  |
| 63                   | CBQ2B63-PS  |  |
| 80                   | CBQ2B80-PS  |  |
| 100                  | CBQ2B100-PS |  |

\* The seal kit includes 10, 11, 12, 13, 16, 21, 28. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

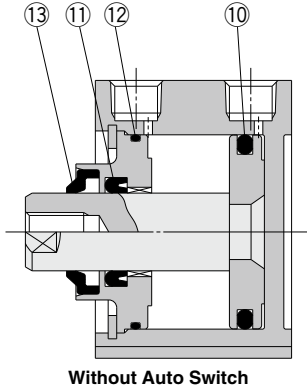
# CQ2 Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

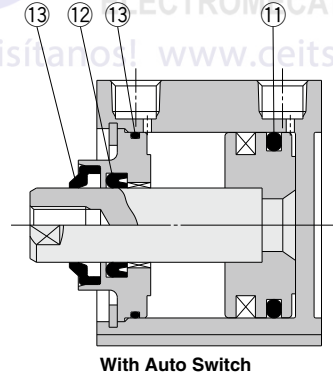
The Replacement Procedure is on p. 323

## Construction

### Standard (ø40 to ø100)



Without Auto Switch



With Auto Switch

\* The numbers correspond with those in the "Construction" of the CQ2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note   |
|-----|-------------|----------|--|
| ⑩   | Piston seal | R: NBR   | 13 is a non-replaceable part, so it is not included in the seal kit. |
|     |             | V: FKM   |  |
| ⑪   | Rod seal    | R: NBR   |  |
|     |             | V: FKM   |  |
| ⑫   | Tube gasket | R: NBR   |  |
|     |             | V: FKM   |  |
| 13  | Rod scraper | R: NBR   |  |
|     |             | V: FKM   |  |

\* R: NBR seal (Nitrile rubber)  
V: FKM seal (Fluororubber)

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    |             | Contents            |
|----------------|-------------|-------------|---------------------|
|                | R: NBR      | V: FKM      |                     |
| 20             | CQ2B20R-PS  | CQ2B20V-PS  | Set of nos. ⑩, ⑪, ⑫ |
| 25             | CQ2B25R-PS  | CQ2B25V-PS  |                     |
| 32             | CQ2B32R-PS  | CQ2B32V-PS  |                     |
| 40             | CQ2B40R-PS  | CQ2B40V-PS  |                     |
| 50             | CQ2B50R-PS  | CQ2B50V-PS  |                     |
| 63             | CQ2B63R-PS  | CQ2B63V-PS  |                     |
| 80             | CQ2B80R-PS  | CQ2B80V-PS  |                     |
| 100            | CQ2B100R-PS | CQ2B100V-PS |                     |

\* The seal kit includes ⑩, ⑪, ⑫. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

# Compact Cylinder with Air Cushion

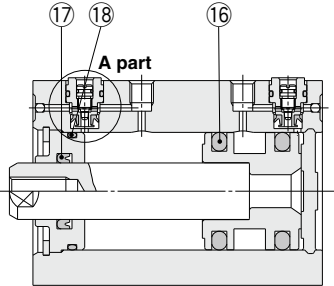
# RQ Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

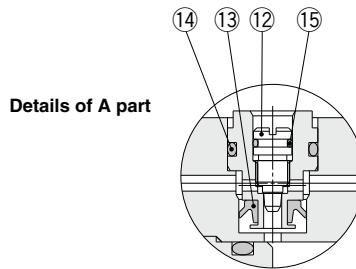
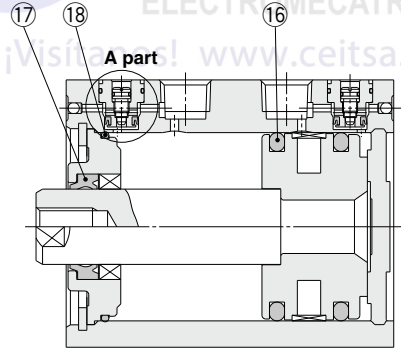
The Replacement Procedure is on p. 323

## Construction

ø20 to ø40



ø50 to ø100



\* The numbers correspond with those in the "Construction" of the RQ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description    | Material        | Note  |
|-----|----------------|-----------------|---|
| 12  | Cushion needle | Stainless steel | 12 to 15 are non-replaceable parts, so they are not included in the seal kit. |
| 13  | Check seal     | NBR             |   |
| 14  | Check gasket   | NBR             |   |
| 15  | Needle gasket  | NBR             |   |
| 16  | Piston seal    | NBR             |   |
| 17  | Rod seal       | NBR             |   |
| 18  | Tube gasket    | NBR             |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents               |
|----------------|-----------|------------------------|
| 20             | RQB20-PS  | Set of nos. 16, 17, 18 |
| 25             | RQB25-PS  |                        |
| 32             | RQB32-PS  |                        |
| 40             | RQB40-PS  |                        |
| 50             | RQB50-PS  |                        |
| 63             | RQB63-PS  |                        |
| 80             | RQB80-PS  |                        |
| 100            | RQB100-PS |                        |

\* The seal kit includes 16, 17, 18. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

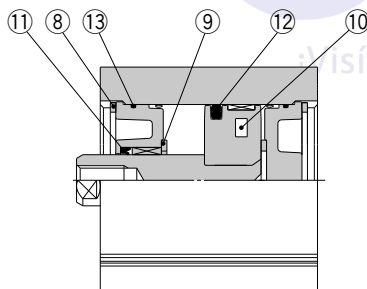
Grease pack part no.: GR-S-010 (10 g)



# Compact Cylinder/Plate Type: Double Acting, Single Rod

## CQU Series $\varnothing 20, \varnothing 25, \varnothing 32, \varnothing 40$

### Construction



\* The numbers correspond with those in the "Construction" of the CQU series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description                  | Material          | Note   |
|-----|------------------------------|-------------------|--|
| ⑧   | <b>N-type retaining ring</b> | Carbon tool steel | <b>9 and 10 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 9   | <b>Bumper</b>                | Urethane          |  |
| 10  | <b>Magnet</b>                | —                 |  |
| ⑪   | <b>Rod seal</b>              | NBR               |  |
| ⑫   | <b>Piston seal</b>           | NBR               |  |
| ⑬   | <b>O-ring</b>                | NBR               |  |

#### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 20             | CQUB20-PS | Set of nos.<br>⑧, ⑪, ⑫, ⑬ |
| 25             | CQUB25-PS |                           |
| 32             | CQUB32-PS |                           |
| 40             | CQUB40-PS |                           |

\* The seal kit includes ⑧, ⑪, ⑫, ⑬. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

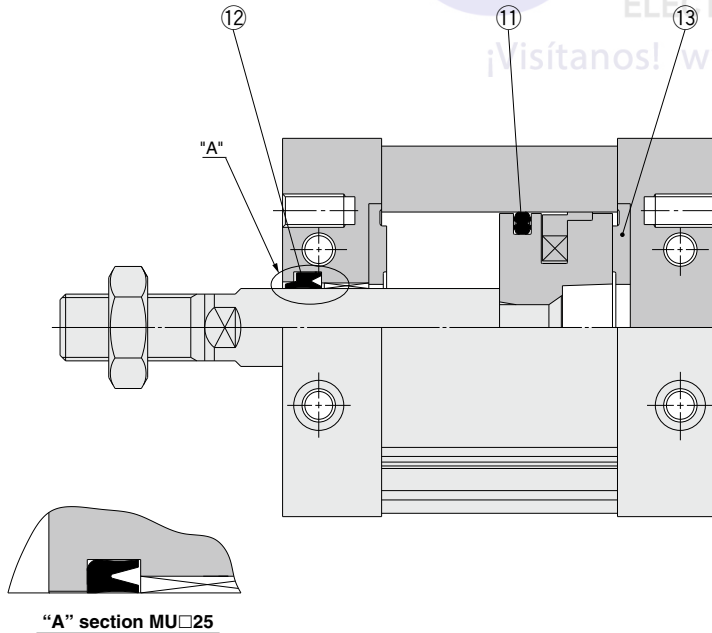
Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# MU Series ø25, ø32, ø40, ø50, ø63

## Construction



\* The numbers correspond with those in the "Construction" of the MU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Piston seal | NBR      |      |
| ②   | Rod seal    | NBR      |      |
| ③   | Bumper      | Urethane |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents               |
|----------------|----------|------------------------|
| 25             | MUB25-PS | Set of nos.<br>①, ②, ③ |
| 32             | MUB32-PS |                        |
| 40             | MUB40-PS |                        |
| 50             | MUB50-PS |                        |
| 63             | MUB63-PS |                        |

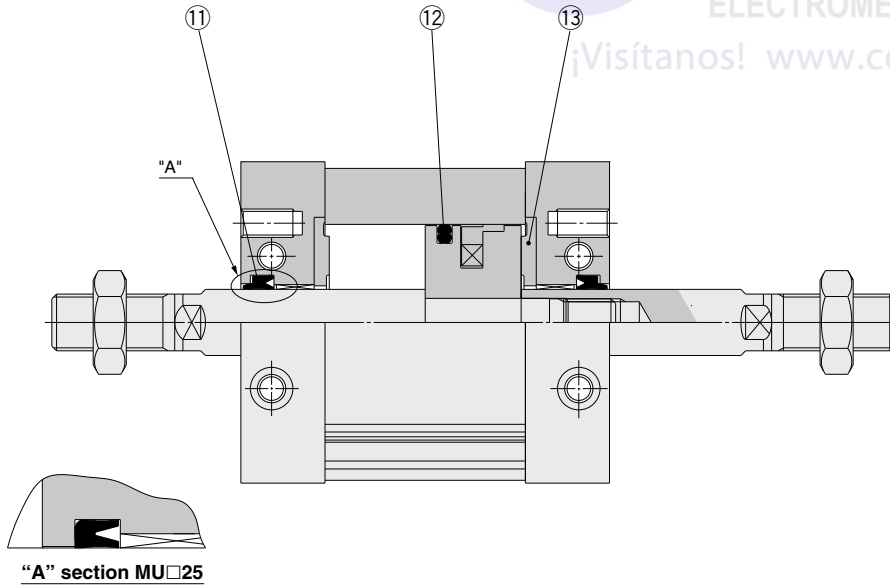
- \* The seal kit includes ① to ③. Order the seal kit based on each bore size.
- \* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

# MUW Series

ø25, ø32, ø40, ø50, ø63

## Construction



"A" section MUW25

\* The numbers correspond with those in the "Construction" of the MU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Rod seal    | NBR      |      |
| ②   | Piston seal |          |      |
| ③   | Bumper      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents               |
|----------------|----------|------------------------|
| 25             | MUW25-PS | Set of nos.<br>①, ②, ③ |
| 32             | MUW32-PS |                        |
| 40             | MUW40-PS |                        |
| 50             | MUW50-PS |                        |
| 63             | MUW63-PS |                        |

- \* The seal kit includes ① to ③. Order the seal kit based on each bore size.
- \* Since the seal kit does not include a grease pack, it should be ordered separately.

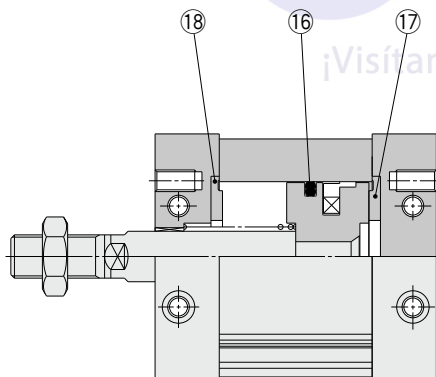
**Grease pack part no.: GR-S-010 (10 g)**

# MU Series

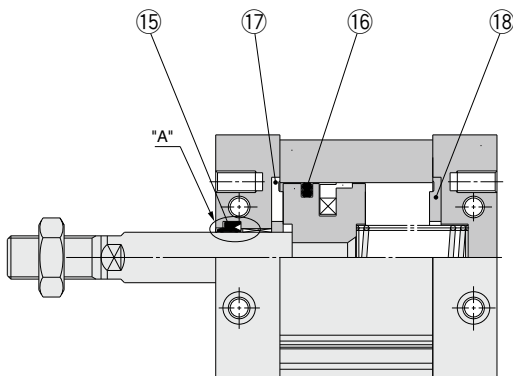
ø25, ø32, ø40, ø50, ø63

## Construction

### Spring return



### Spring extend



"A" section MU□25

\* The numbers correspond with those in the "Construction" of the MU series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 15  | Rod seal    | NBR      |      |
| 16  | Piston seal | NBR      |      |
| 17  | Bumper      | Urethane |      |
| 18  | Bumper B    | Urethane |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.      |               | Contents   |
|----------------|---------------|---------------|--|
|                | Spring return | Spring extend |  |
| 25             | MU25S-PS      | MU25T-PS      | For spring return type:<br>16, 17, 18 as a set     |
| 32             | MU32S-PS      | MU32T-PS      |  |
| 40             | MU40S-PS      | MU40T-PS      | For spring extend type:<br>15, 16, 17, 18 as a set |
| 50             | MU50S-PS      | MU50T-PS      |  |
| 63             | MU63S-PS      | MU63T-PS      |  |

\* The seal kit includes 15, 16, 17, 18 (excluding 15 for spring return type). Order them with a part number for each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

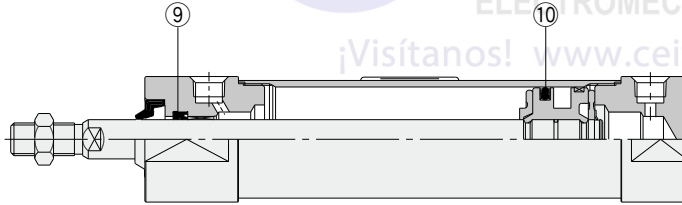
# CG5-S Series

ø20, ø25, ø32  
ø40, ø50, ø63  
ø80, ø100

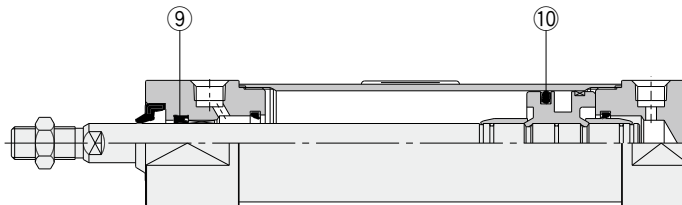
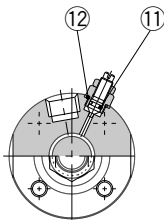
The Replacement Procedure is on p. 314

## Construction

With rubber bumper



With air cushion



\* The numbers correspond with those in the "Construction" of the CG5-S series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description           | Material |          |
|-----|-----------------------|----------|----------|
|     |                       | CG5□□□SR | CG5□□□SV |
| ⑨   | Rod seal              | NBR      | FKM      |
| ⑩   | Piston seal           |          |          |
| ⑪   | Valve seal            |          |          |
| ⑫   | Valve retainer gasket |          |          |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. |          | Contents |
|----------------|----------|----------|----------|
|                | CG5□□□SR | CG5□□□SV |          |

#### Rubber bumper

|    |             |             |                  |
|----|-------------|-------------|------------------|
| 20 | CG5N20SR-PS | CG5N20SV-PS | Set of nos. ⑨, ⑩ |
| 25 | CG5N25SR-PS | CG5N25SV-PS |                  |
| 32 | CG5N32SR-PS | CG5N32SV-PS |                  |
| 40 | CG5N40SR-PS | CG5N40SV-PS |                  |

| Bore size (mm) | Part no. |          | Contents |
|----------------|----------|----------|----------|
|                | CG5□□□SR | CG5□□□SV |          |

#### Air cushion

|    |             |             |                        |
|----|-------------|-------------|------------------------|
| 20 | CG5A20SR-PS | CG5A20SV-PS | Set of nos. ⑨, ⑩, ⑪, ⑫ |
| 25 | CG5A25SR-PS | CG5A25SV-PS |                        |
| 32 | CG5A32SR-PS | CG5A32SV-PS |                        |
| 40 | CG5A40SR-PS | CG5A40SV-PS |                        |

\* Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-R-010 (10 g)**

## ⚠ Caution

When disassembling cylinders with bore sizes of ø20 through ø40, grip the double flat part of either the tube cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When retightening, tighten approximately 2 degrees more than the original position. (Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled.)

# Hygienic Design Cylinder/Basic Type

# HYQ Series

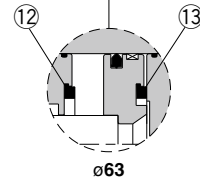
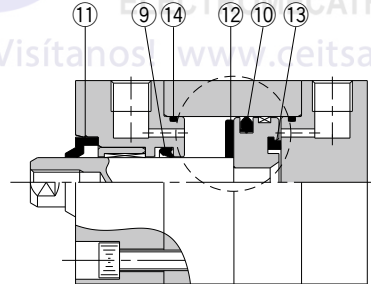
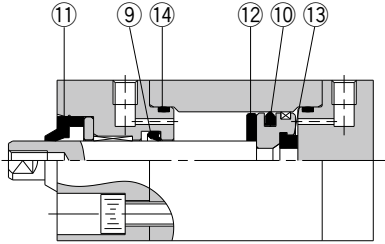
ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 330

## Construction

ø20, ø25

ø32 to ø63



\* The numbers correspond with those in the "Construction" of the HYQ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note                   |
|-----|-------------|----------|------------------------|
| ⑨   | Rod seal    | NBR      | (FKM can be selected.) |
| ⑩   | Piston seal | NBR      |                        |
| 11  | Rod scraper | NBR      | (FKM can be selected.) |
| 12  | Bumper A    | Resin    |                        |
| 13  | Bumper B    | Resin    |                        |
| ⑭   | Tube gasket | NBR      | (FKM can be selected.) |

11, 12 and 13 are non-replaceable parts, so they are not included in the seal kit.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents    |
|----------------|------------|-------------|
| 20             | HYQB20□-PS | Set of nos. |
| 25             | HYQB25□-PS | ⑨, ⑩, ⑭     |

Place the seal material symbol in □.

| Symbol | Material      |
|--------|---------------|
| R      | NBR           |
| H      | External FKM* |

- \* External seal: Rod seal and the tube gasket are made from FKM.
- \* The seal kit includes ⑨, ⑩ and ⑭. Order the seal kit based on each bore size.
- \* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease for food part no.: GR-H-010 (10 g)  
Standard grease part no.: GR-S-010 (10 g)

### Seal Kit List

| No. | Description | Material | Note                                  |
|-----|-------------|----------|---------------------------------------|
| ⑨   | Rod seal    | NBR      | (FKM can be selected.)                |
| ⑩   | Piston seal | NBR      |                                       |
| 11  | Rod scraper | NBR      | (FKM can be selected.)                |
| 12  | Bumper A    | Resin    |                                       |
| 13  | Bumper B    | Resin    | (Only ø63 is common to the bumper A.) |
| ⑭   | Tube gasket | NBR      | (FKM can be selected.)                |

11, 12 and 13 are non-replaceable parts, so they are not included in the seal kit.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 32             | HYQB32□-PS | Set of nos.<br>⑨, ⑩, ⑭ |
| 40             | HYQB40□-PS |                        |
| 50             | HYQB50□-PS |                        |
| 63             | HYQB63□-PS |                        |

Place the seal material symbol in □.

| Symbol | Material      |
|--------|---------------|
| R      | NBR           |
| H      | External FKM* |

- \* External seal: Rod seal and the tube gasket are made from FKM.
- \* The seal kit includes ⑨, ⑩ and ⑭. Order the seal kit based on each bore size.
- \* Since the seal kit does not include a grease pack, it should be ordered separately.

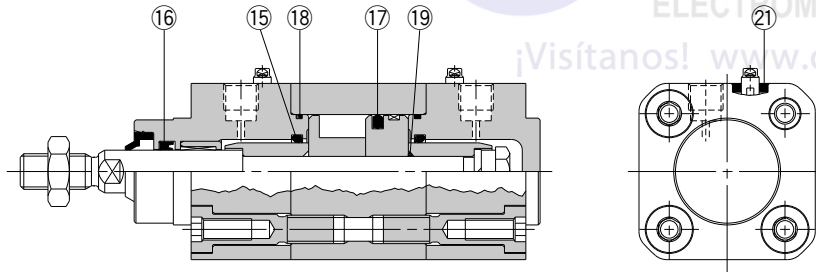
Grease for food part no.: GR-H-010 (10 g)  
Standard grease part no.: GR-S-010 (10 g)

# HYC Series

ø32, ø40, ø50, ø63

The Replacement Procedure is on p. 330

## Construction



\* The numbers correspond with those in the "Construction" of the HYC series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Qty. | Note                   |
|-----|----------------------|----------|------|------------------------|
| 15  | Cushion seal         | Resin    | 2    |                        |
| 16  | Rod seal             | NBR      | 1    | (FKM can be selected.) |
| 17  | Piston seal          | NBR      | 1    |                        |
| 18  | Cylinder tube gasket | NBR      | 2    | (FKM can be selected.) |
| 19  | Piston gasket        | NBR      | 1    |                        |
| 21  | Needle scraper       | NBR      | 2    | (FKM can be selected.) |

19 is a non-replaceable part, so it is not included in the seal kit.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                          |
|----------------|------------|-----------------------------------|
| 32             | HYCB32□-PS | Set of nos.<br>15, 16, 17, 18, 21 |
| 40             | HYCB40□-PS |                                   |
| 50             | HYCB50□-PS |                                   |
| 63             | HYCB63□-PS |                                   |

Place the seal material symbol in □.

| Symbol | Material      |
|--------|---------------|
| R      | NBR           |
| H      | External FKM* |

\* External seal: Rod seal, the tube gasket and needle scraper are made from FKM.

\* The seal kit includes 15, 16, 17, 18 and 21. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease for food part no.: GR-H-010 (10 g)

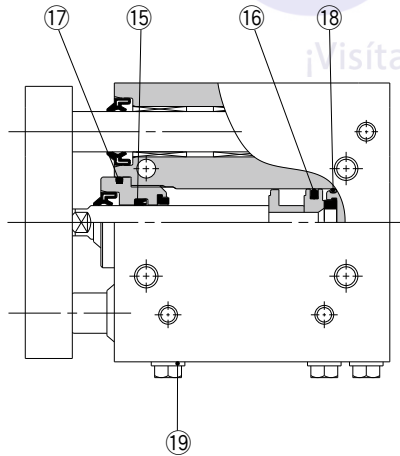
Standard grease part no.: GR-S-010 (10 g)

# HYG Series

ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 334

## Construction



\* The numbers correspond with those in the "Construction" of the HYG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description       | Material              | Note                   |
|-----|-------------------|-----------------------|------------------------|
| 15  | Rod seal          | NBR                   | (FKM can be selected.) |
| 16  | Piston seal       | NBR                   |                        |
| 17  | O-ring (Rod end)  | NBR                   | (FKM can be selected.) |
| 18  | O-ring (Head end) | NBR                   |                        |
| 19  | Seal washer       | Stainless steel + NBR | (FKM can be selected.) |

18 is a non-replaceable part, so it is not included in the seal kit.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                      |
|----------------|-----------|-------------------------------|
| 20             | HYG20□-PS | Set of nos.<br>15, 16, 17, 19 |
| 25             | HYG25□-PS |                               |
| 32             | HYG32□-PS |                               |

Place the seal material symbol in □.

| Symbol | Material      |
|--------|---------------|
| R      | NBR           |
| H      | External FKM* |

\* External seal: Rod seal, O-ring (Rod side) and seal washer are made from FKM.

\* The seal kit includes 15, 16, 17 and 19. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease for food part no.: GR-H-010 (10 g)

Standard grease part no.: GR-S-010 (10 g)

### ⚠ Caution

Please contact SMC to repair or replace seals of cylinder bore size 40 mm and above.

Please contact SMC when the cylinder has to be disassembled for the purpose of replacing seals, etc.



# Mechanically Jointed Rodless Cylinder/Basic Type

# MY1B- Z Series

ø25  
ø32  
ø40

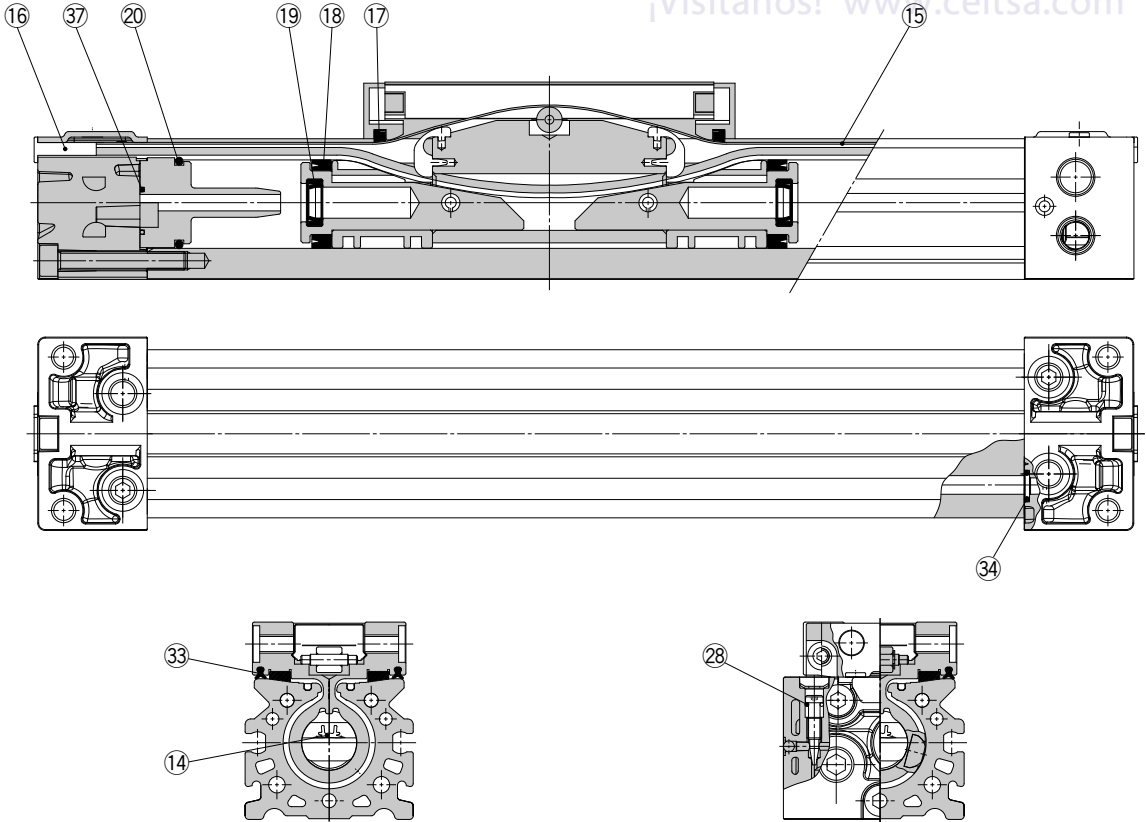
The Replacement Procedure is on p. 336-1

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MY1B → p. 122
- Checking whether the cylinder is a new or a previous model → p. 563, 564

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY1B series in the Best Pneumatics catalog.

## Replacement Parts: Seal Kit

| No. | Description         | Material                   | Qty. | MY1B25                         | MY1B32                            | MY1B40                            | Note   |
|-----|---------------------|----------------------------|------|--------------------------------|-----------------------------------|-----------------------------------|--|
| 14  | Seal belt           | Urethane                   | 1    | MY25-16C-Stroke                | MY32-16C-Stroke                   | MY40-16C-Stroke                   | 14, 15, 16, 28, 33, and 37 are not included in the seal kit. Order them as required with the individual part numbers provided. |
| 15  | Dust seal band      | Stainless steel            | 1    | MY1B25-16B-Stroke              | MY1B32-16B-Stroke                 | MY1B40-16B-Stroke                 |  |
| 16  | Belt clamp          | Polybutylene terephthalate | 2    | MYC25-31-29449B                | MYC25-31-29449B                   | MYC40-31-29451B                   |  |
| 28  | O-ring              | NBR                        | 2    | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) |  |
| 33  | Side scraper        | Polyamide                  | 2    | MYB25-15BA5900B                | MYB32-15BA5901B                   | MYB40-15BA5902B                   |  |
| 37  | Cushion boss gasket | NBR                        | 2    | MYB25-16GA5900                 | MYB32-16GA5901                    | MYB40-16GA5902                    |  |
| 17  | Scraper             | NBR                        | 2    | MY1B25-PS                      | MY1B32-PS                         | MY1B40-PS                         |  |
| 18  | Piston seal         | NBR                        | 2    |                                |                                   |                                   |  |
| 19  | Cushion seal        | NBR                        | 2    |                                |                                   |                                   |  |
| 20  | Tube gasket         | NBR                        | 2    |                                |                                   |                                   |  |
| 34  | O-ring              | NBR                        | 2    |                                |                                   |                                   |  |

\* The seal kit includes 17, 18, 19, 20 and 34. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 14 and 15 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# Mechanically Jointed Rodless Cylinder/Linear Guide Type

# MY1H-Z Series

ø25  
ø32  
ø40

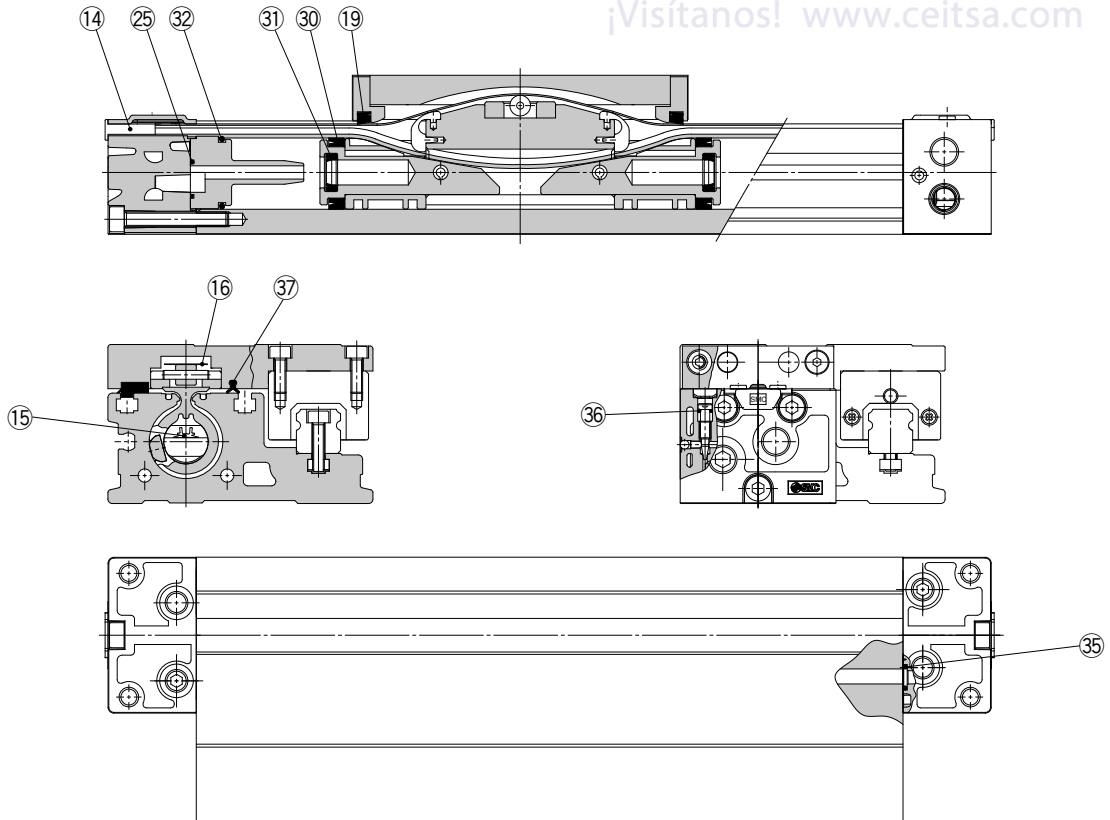
The Replacement Procedure is on p. 342-1

## Construction

The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MY1H → p. 126
- Checking whether the cylinder is a new or a previous model → p. 563, 564

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp in the table below. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY1H series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (14, 15, 16, 25, 36, and 37 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description         | Material        | Qty. | MY1H25                         | MY1H32                            | MY1H40                          |
|-----|---------------------|-----------------|------|--------------------------------|-----------------------------------|---------------------------------|
| 14  | Belt clamp          | Special resin   | 2    | MYC25-31-29449B                | MYC25-31-29449B                   | MYC40-31-29451B                 |
| 15  | Seal belt           | Urethane        | 1    | MY25-16C- <u>Stroke</u>        | MY32-16C- <u>Stroke</u>           | MY40-16C- <u>Stroke</u>         |
| 16  | Dust seal band      | Stainless steel | 1    | MY1B25-16B- <u>Stroke</u>      | MY1B32-16B- <u>Stroke</u>         | MY1B40-16B- <u>Stroke</u>       |
| 25  | Cushion boss gasket | NBR             | 2    | MYB25-16GA5900                 | MYB32-16GA5901                    | MYB40-16GA5902                  |
| 36  | O-ring              | NBR             | 2    | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00320<br>ø7.15 x ø3.75 x ø1.7 |
| 37  | Side scraper        | Special resin   | 2    | MYH25-15BK2902B                | MYH32-15BK2903B                   | MYH40-15BK2904B                 |
| 19  | Scraper             | NBR             | 2    | MY1H25-PS                      | MY1H32-PS                         | MY1H40-PS                       |
| 30  | Piston seal         | NBR             | 2    |                                |                                   |                                 |
| 31  | Cushion seal        | NBR             | 2    |                                |                                   |                                 |
| 32  | Tube gasket         | NBR             | 2    |                                |                                   |                                 |
| 35  | O-ring              | NBR             | 2    |                                |                                   |                                 |

\* The seal kit includes 19, 30, 31, 32, and 35. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 15 and 16 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# Mechanically Jointed Rodless Cylinder/Linear Guide Type

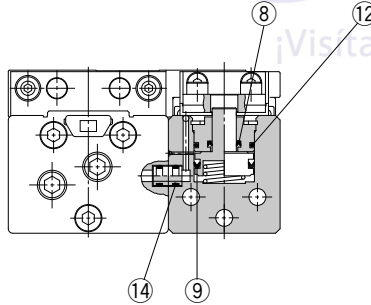
# MY1H-  Z Series

ø25  
ø32  
ø40

The Replacement Procedure is on p. 342-1

## Construction

With end lock: ø25 to ø40



The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) MY1H → p. 127
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The numbers correspond with those in the "Construction" of the MY1H series in the Best Pneumatics catalog.

## Replacement Parts: Seal Kit

| No. | Description | Material | Qty. | MY1H25  | MY1H32  | MY1H40  |
|-----|-------------|----------|------|---------|---------|---------|
| 8   | Rod seal    | NBR      | 1    | KB00267 | KB00267 | KB00267 |
| 9   | Piston seal | NBR      | 1    | KB00217 | KB00217 | KB00217 |
| 12  | O-ring      | NBR      | 1    | KA00037 | KA00037 | KA00037 |
| 14  | O-ring      | NBR      | 2    | KA00048 | KA00048 | KA00048 |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010** (10 g)

\* Replacement parts other than those shown above are the same as those for the standard type. Refer to page 119.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

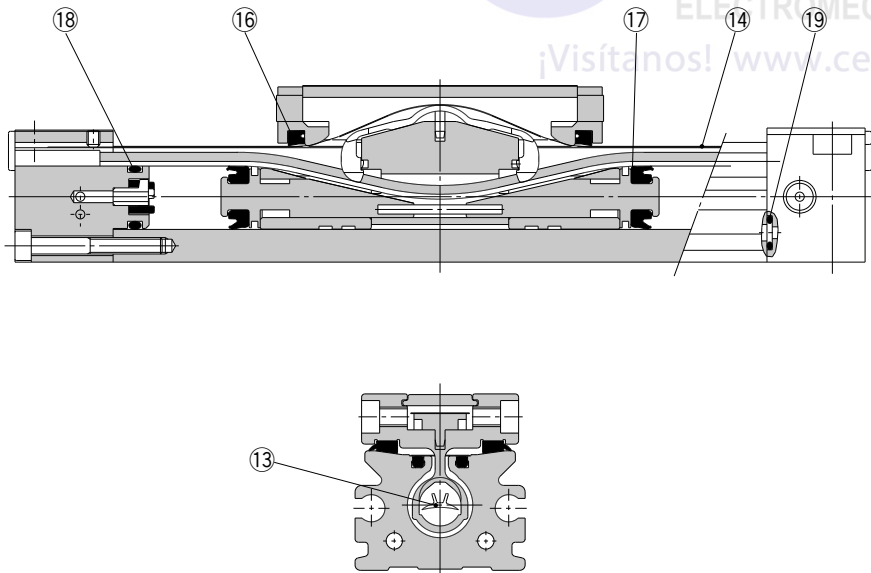
Industrial Filters

# MY1B Series $\phi 10$

The Replacement Procedure is on p. 337

## Construction

Centralized piping type:  $\phi 10$



\* The numbers correspond with those in the "Construction" of the MY1B series in the Best Pneumatics catalog.

## Replacement Parts: Seal Kit

| No. | Description    | Qty. | MY1B10          | Note  |
|-----|----------------|------|-----------------|---|
| 13  | Seal belt      | 1    | MY10-16A-Stroke | 13 and 14 are not included in the seal kit. Order them as required with the individual part numbers provided. |
| 14  | Dust seal band | 1    | MY10-16B-Stroke |   |
| 16  | Scraper        | 2    | MY1B10-PS       |   |
| 17  | Piston seal    | 2    |                 |   |
| 18  | Tube gasket    | 2    |                 |   |
| 19  | O-ring         | 4    |                 |   |

\* The seal kit includes 16, 17, 18, and 19.

The seal kit includes a grease pack (10 g).

When 13 and 14 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# Mechanically Jointed Rodless Cylinder/Basic Type

# MY1B Series

ø16, ø20, ø25, ø32  
ø40, ø50, ø63, ø80  
ø100

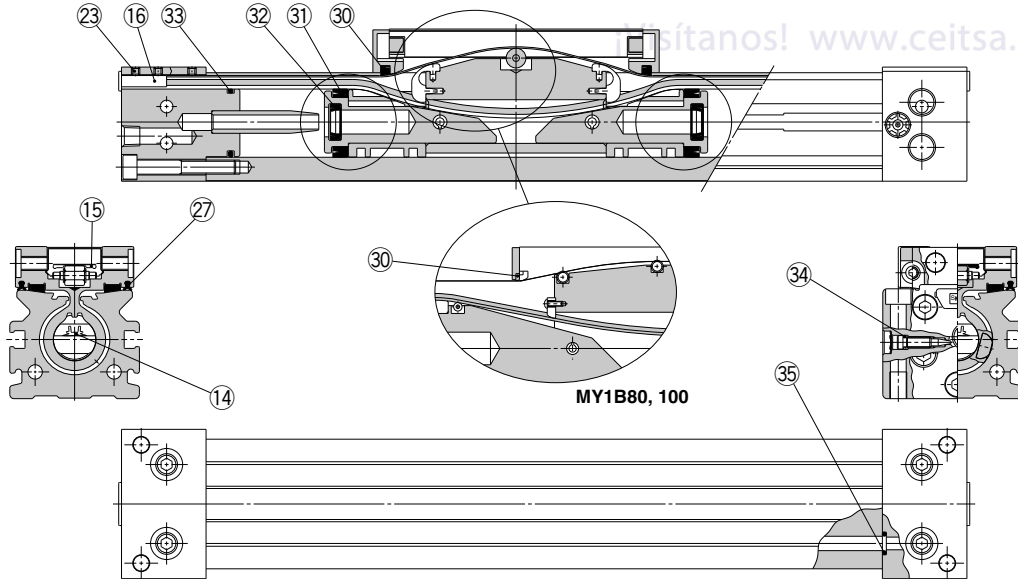
The Replacement Procedure is on p. 337

## Construction

ø16 to ø100

The production of this series has been discontinued. Check the following before ordering.  
• New series MY1B-□Z → p. 118  
• Checking whether the cylinder is a new or a previous model → p. 563, 564

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø25, ø32, and ø40 sizes. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY1B series in the Best Pneumatics catalog (Web Catalog for ø25 to ø40 sizes).

## Replacement Parts: Seal Kit

| No. | Description    | Qty. | MY1B16                        | MY1B20                        | MY1B25                         | MY1B32                            | MY1B40                            |
|-----|----------------|------|-------------------------------|-------------------------------|--------------------------------|-----------------------------------|-----------------------------------|
| 14  | Seal belt      | 1    | MY16-16C-Stroke               | MY20-16C-Stroke               | MY25-16C-Stroke                | MY32-16C-Stroke                   | MY40-16C-Stroke                   |
| 15  | Dust seal band | 1    | MY16-16B-Stroke               | MY20-16B-Stroke               | MY25-16B-Stroke                | MY32-16B-Stroke                   | MY40-16B-Stroke                   |
| 16  | Belt clamp     | 2    | —                             | —                             | MYC25-31-29449B                | MYC25-31-29449B                   | MYC40-31-29451B                   |
| 27  | Side scraper   | 2    | —                             | MYB20-15CA7164B               | MYB25-15BA5900B                | MYB32-15BA5901B                   | MYB40-15BA5902B                   |
| 34  | O-ring         | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) |
| 30  | Scraper        | 2    |                               |                               |                                |                                   |                                   |
| 31  | Piston seal    | 2    |                               |                               |                                |                                   |                                   |
| 32  | Cushion seal   | 2    | MY1B16-PS                     | MY1B20-PS                     | MY1B25-PS                      | MY1B32-PS                         | MY1B40-PS                         |
| 33  | Tube gasket    | 2    |                               |                               |                                |                                   |                                   |
| 35  | O-ring         | 4    |                               |                               |                                |                                   |                                   |

| No. | Description    | Qty. | MY1B50                          | MY1B63          | MY1B80          | MY1B100          | Note   |
|-----|----------------|------|---------------------------------|-----------------|-----------------|------------------|--|
| 14  | Seal belt      | 1    | MY50-16C-Stroke                 | MY63-16A-Stroke | MY80-16A-Stroke | MY100-16A-Stroke |  |
| 15  | Dust seal band | 1    | MY50-16B-Stroke                 | MY63-16B-Stroke | MY80-16B-Stroke | MY100-16B-Stroke |  |
| 16  | Belt clamp     | 1    | —                               | —               | —               | —                |  |
| 27  | Side scraper   | 2    | MYB50-15CA7165B                 | MYB63-15CA7166B | MYB80-15CK2470B | MY100-15CK2471B  |  |
| 34  | O-ring         | 2    | KA00402<br>(ø8.3 x ø4.5 x ø1.9) | KA00777         | KA00050         | KA00050          | 14, 15, 16, 27, and 34 are not included in the seal kit. Order them as required with the individual part numbers provided. |
| 30  | Scraper        | 2    |                                 |                 |                 |                  |  |
| 31  | Piston seal    | 2    |                                 |                 |                 |                  |  |
| 32  | Cushion seal   | 2    | MY1B50-PS                       | MY1B63-PS       | MY1B80-PS       | MY1B100-PS       |  |
| 33  | Tube gasket    | 2    |                                 |                 |                 |                  |  |
| 35  | O-ring         | 4    |                                 |                 |                 |                  |  |

\* The seal kit includes 30, 31, 32, 33, and 35. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 14 and 15 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Note) Two kinds of dust seal bands are available. Since the part number varies depending on the treatment of the hexagon socket head set screw 23, confirm before ordering.

A: Black zinc chromated → MY□□-16B-stroke, B: Nickel plated → MY□□-16BW-stroke

# Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type

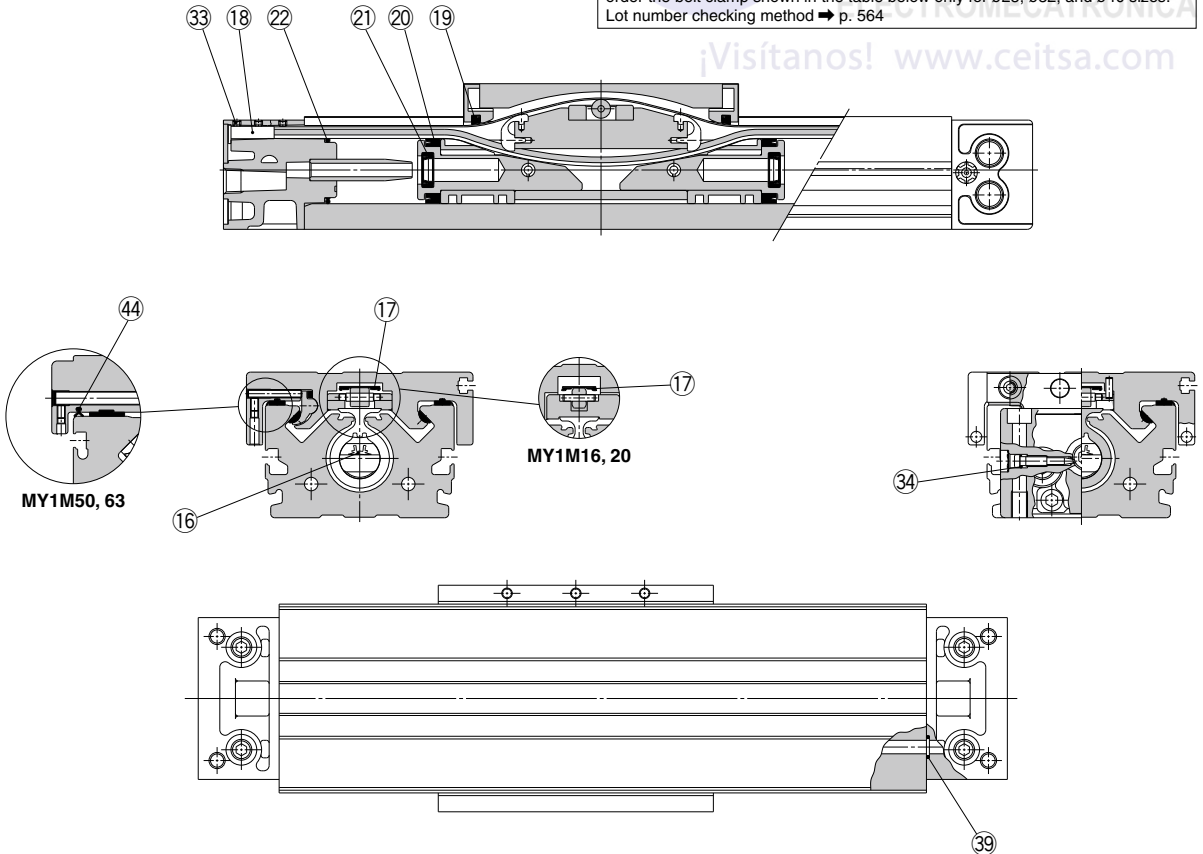
# MY1M Series

ø16, ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 339

## Construction

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø25, ø32, and ø40 sizes. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY1M series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (16, 17, 18, 34, and 44 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Qty. | MY1M16                        | MY1M20                         | MY1M25                         | MY1M32                            | MY1M40                          | MY1M50          | MY1M63          |
|-----|----------------|------|-------------------------------|--------------------------------|--------------------------------|-----------------------------------|---------------------------------|-----------------|-----------------|
| 16  | Seal belt      | 1    | MY16-16C-Stroke               | MY20-16C-Stroke                | MY25-16C-Stroke                | MY32-16C-Stroke                   | MY40-16C-Stroke                 | MY50-16C-Stroke | MY63-16A-Stroke |
| 17  | Dust seal band | 1    | MY16-16B-Stroke               | MY20-16B-Stroke                | MY25-16B-Stroke                | MY32-16B-Stroke                   | MY40-16B-Stroke                 | MY50-16B-Stroke | MY63-16B-Stroke |
| 18  | Belt clamp     | 2    | —                             | —                              | MYC25-31-29449B                | MYC32-31-29449B                   | MYC40-31-29451B                 | —               | —               |
| 34  | O-ring         | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00402<br>(ø8.3 x ø4.5 x ø1.9) | KA00777         | KA00777         |
| 44  | Side scraper   | 2    | —                             | —                              | —                              | —                                 | —                               | MYM50-15CK0502B | MYM63-15CK0503B |
| 19  | Scraper        | 2    | —                             | —                              | —                              | —                                 | —                               | —               | —               |
| 20  | Piston seal    | 2    | —                             | —                              | —                              | —                                 | —                               | —               | —               |
| 21  | Cushion seal   | 2    | MY1M16-PS                     | MY1M20-PS                      | MY1M25-PS                      | MY1M32-PS                         | MY1M40-PS                       | MY1M50-PS       | MY1M63-PS       |
| 22  | Tube gasket    | 2    | —                             | —                              | —                              | —                                 | —                               | —               | —               |
| 39  | O-ring         | 4    | —                             | —                              | —                              | —                                 | —                               | —               | —               |

\* The seal kit includes 19, 20, 21, 22, and 39. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 16 and 17 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Note) Two kinds of dust seal bands are available. Since the part number varies depending on the treatment of the hexagon socket head set screw 33, confirm before ordering.

A: Black zinc chromated → MY□□-16B-stroke, B: Nickel plated → MY□□-16BW-stroke

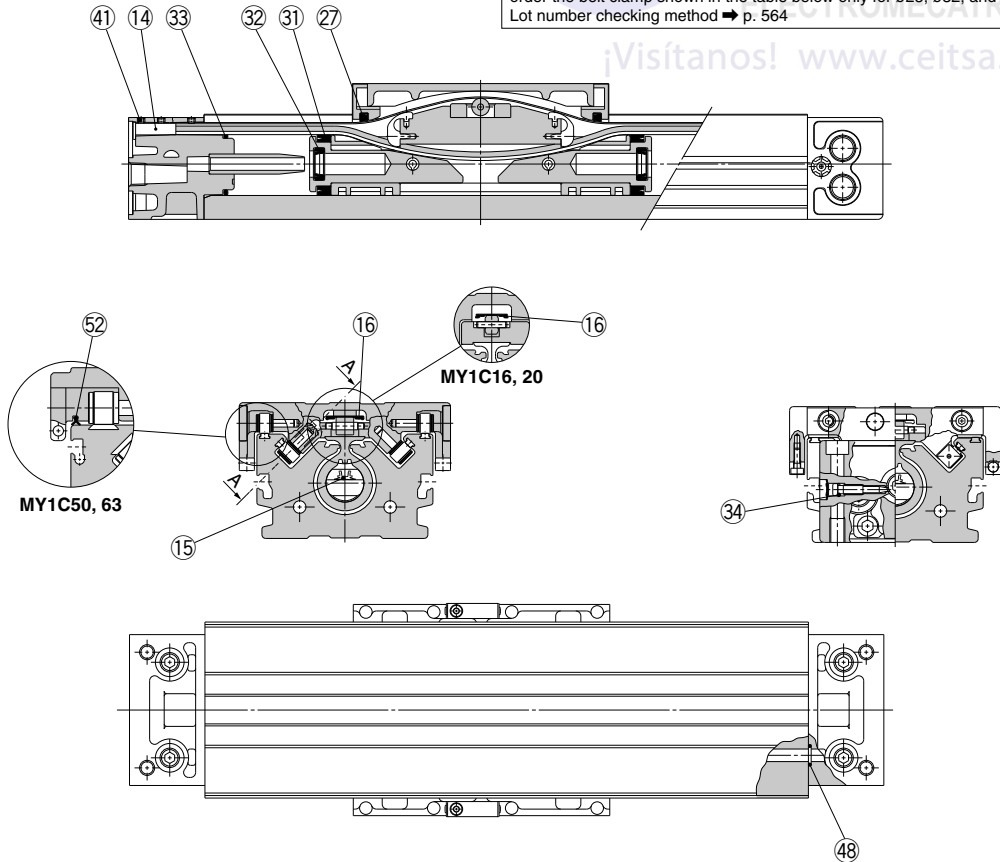
# MY1C Series

ø16, ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 339

## Construction

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø25, ø32, and ø40 sizes. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY1C series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (14, 15, 16, 34, and 52 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Qty. | MY1C16                        | MY1C20                         | MY1C25                         | MY1C32                            | MY1C40                          | MY1C50          | MY1C63          |
|-----|----------------|------|-------------------------------|--------------------------------|--------------------------------|-----------------------------------|---------------------------------|-----------------|-----------------|
| 14  | Belt clamp     | 2    | —                             | —                              | MYC25-31-29449B                | MYC25-31-29449B                   | MYC40-31-29451B                 | —               | —               |
| 15  | Seal belt      | 1    | MY16-16C-Stroke               | MY20-16C-Stroke                | MY25-16C-Stroke                | MY32-16C-Stroke                   | MY40-16C-Stroke                 | MY50-16C-Stroke | MY63-16A-Stroke |
| 16  | Dust seal band | 1    | MY16-16B-Stroke               | MY20-16B-Stroke                | MY25-16B-Stroke                | MY32-16B-Stroke                   | MY40-16B-Stroke                 | MY50-16B-Stroke | MY63-16B-Stroke |
| 34  | O-ring         | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00402<br>(ø8.3 x ø4.5 x ø1.9) | KA00777         | KA00777         |
| 52  | Side scraper   | 2    | —                             | —                              | —                              | —                                 | —                               | MYM50-15CK0502B | MYM63-15CK0503B |
| 27  | Scraper        | 2    | —                             | —                              | —                              | —                                 | —                               | —               | —               |
| 31  | Piston seal    | 2    | —                             | —                              | —                              | —                                 | —                               | —               | —               |
| 32  | Cushion seal   | 2    | MY1M16-PS                     | MY1M20-PS                      | MY1M25-PS                      | MY1M32-PS                         | MY1M40-PS                       | MY1M50-PS       | MY1M63-PS       |
| 33  | Tube gasket    | 2    | —                             | —                              | —                              | —                                 | —                               | —               | —               |
| 48  | O-ring         | 4    | —                             | —                              | —                              | —                                 | —                               | —               | —               |

\* The seal kit includes 27, 31, 32, 33, and 48. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 15 and 16 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Note) Two kinds of dust seal bands are available. Since the part number varies depending on the treatment of the hexagon socket head set screw 41, confirm before ordering.

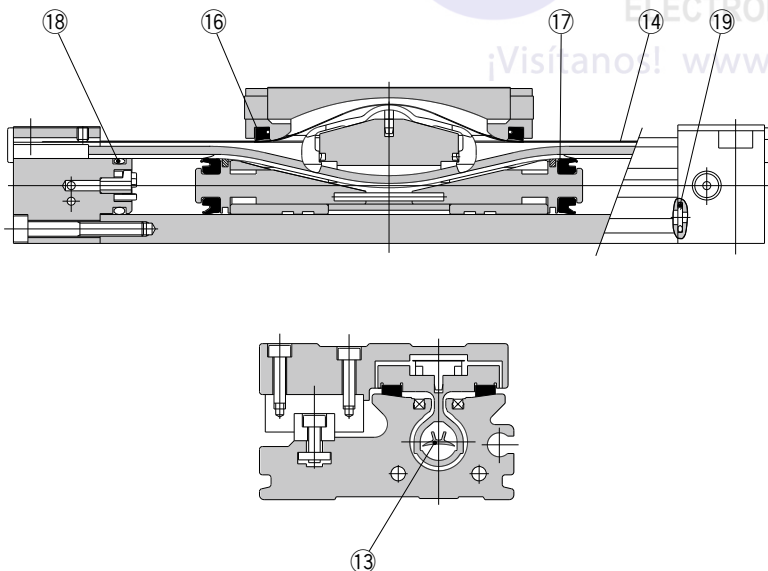
A: Black zinc chromated → MY□□-16B-stroke, B: Nickel plated → MY□□-16BW-stroke

# MY1H Series $\phi 10$

The Replacement Procedure is on p. 343

## Construction

Centralized piping type:  $\phi 10$



\* The numbers correspond with those in the "Construction" of the MY1H series in the Best Pneumatics catalog.

## Replacement Parts: Seal Kit

| No. | Description    | Qty. | MY1H10          | Note  |
|-----|----------------|------|-----------------|---|
| 13  | Seal belt      | 1    | MY10-16A-Stroke | 13 and 14 are not included in the seal kit. Order them as required with the individual part numbers provided. |
| 14  | Dust seal band | 1    | MY10-16B-Stroke |   |
| 16  | Scraper        | 2    | MY1B10-PS       |   |
| 17  | Piston seal    | 2    |                 |   |
| 18  | Tube gasket    | 2    |                 |   |
| 19  | O-ring         | 4    |                 |   |

\* The seal kit includes 16, 17, 18 and 19.

The seal kit includes a grease pack (10 g).

When 13 and 14 are shipped independently, a grease pack is included.

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)



# Mechanically Jointed Rodless Cylinder/Linear Guide Type

# MY1H Series

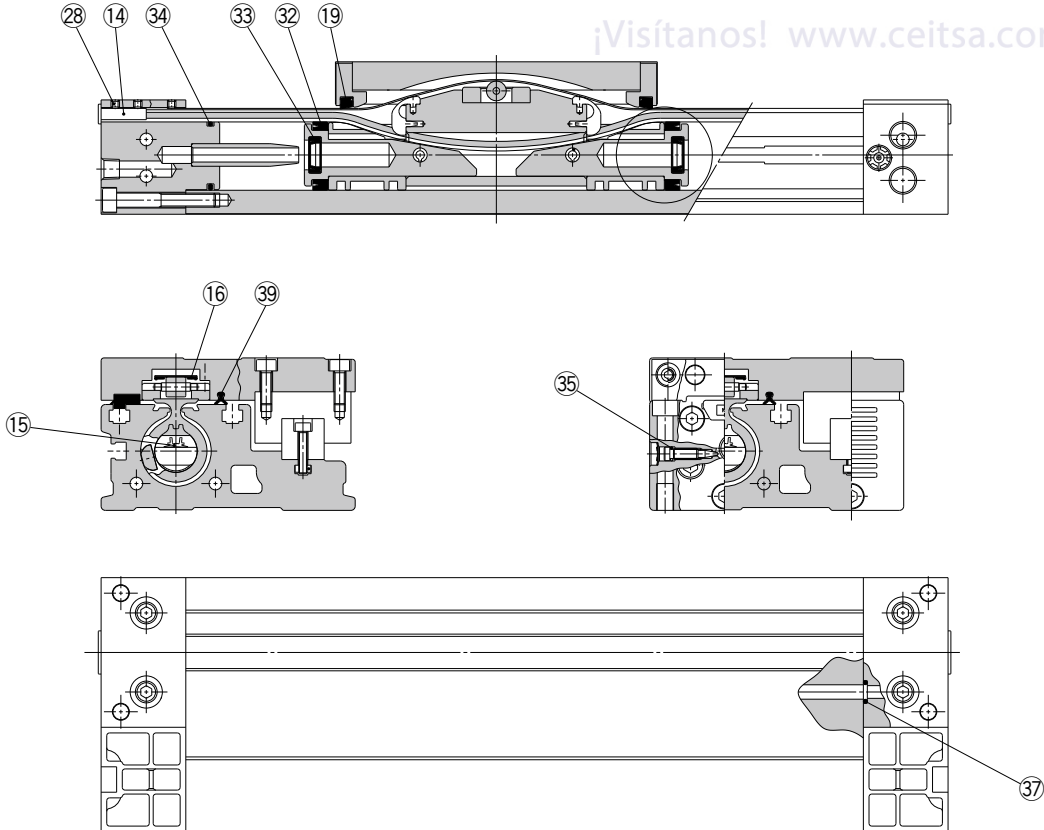
∅16, ∅20, ∅25  
∅32, ∅40

The Replacement Procedure is on p. 343

## Construction

The production of this series has been discontinued. Check the following before ordering.  
 • New series MY1H-□Z → p. 119  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ∅25, ∅32, and ∅40 sizes. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY1H series in the Best Pneumatics catalog (Web Catalog for ∅25 to ∅40 sizes).

### Replacement Parts: Seal Kit (14, 15, 16, 35, and 39 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Qty. | MY1H16                        | MY1H20                        | MY1H25                         | MY1H32                            | MY1H40                            |
|-----|----------------|------|-------------------------------|-------------------------------|--------------------------------|-----------------------------------|-----------------------------------|
| 14  | Belt clamp     | 2    | —                             | —                             | MYC25-31-29449B                | MYC25-31-29449B                   | MYC40-31-29451B                   |
| 15  | Seal belt      | 1    | MY16-16C-[Stroke]             | MY20-16C-[Stroke]             | MY25-16C-[Stroke]              | MY32-16C-[Stroke]                 | MY40-16C-[Stroke]                 |
| 16  | Dust seal band | 1    | MY16-16B-[Stroke]             | MY20-16B-[Stroke]             | MY25-16B-[Stroke]              | MY32-16B-[Stroke]                 | MY40-16B-[Stroke]                 |
| 35  | O-ring         | 2    | KA00309<br>(∅4 x ∅1.8 x ∅1.1) | KA00309<br>(∅4 x ∅1.8 x ∅1.1) | KA00311<br>(∅5.1 x ∅3 x ∅1.05) | KA00320<br>(∅7.15 x ∅3.75 x ∅1.7) | KA00320<br>(∅7.15 x ∅3.75 x ∅1.7) |
| 39  | Side scraper   | 1    | MYH16-15BK2900B               | MYH20-15BK2901B               | MYH25-15BK2902B                | MYH32-15BK2903B                   | MYH40-15BK2904B                   |
| 19  | Scraper        | 2    |                               |                               |                                |                                   |                                   |
| 32  | Piston seal    | 2    |                               |                               |                                |                                   |                                   |
| 33  | Cushion seal   | 2    | MY1H16-PS                     | MY1H20-PS                     | MY1H25-PS                      | MY1H32-PS                         | MY1H40-PS                         |
| 34  | Tube gasket    | 2    |                               |                               |                                |                                   |                                   |
| 37  | O-ring         | 4    |                               |                               |                                |                                   |                                   |

\* The seal kit includes 19, 32, 33, 34, and 37. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 15 and 16 are shipped independently, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Note) Two kinds of dust seal bands are available. Since the part number varies depending on the treatment of the hexagon socket head set screw 28, confirm before ordering.

A: Black zinc chromated → MY□□-16B-stroke, B: Nickel plated → MY□□-16BW-stroke

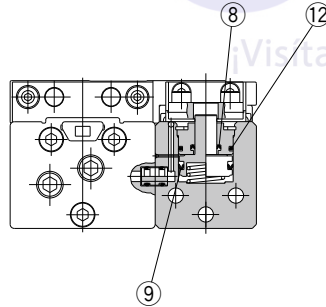
# MY1H Series

∅16, ∅20, ∅25  
∅32, ∅40

The Replacement Procedure is on p. 343

## Construction

With End Lock: ∅16 to ∅40



The production of this series has been discontinued. Check the following before ordering.

- New series MY1H-□Z → p. 120
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The numbers correspond with those in the "Construction" of the MY1H series in the Best Pneumatics catalog (**Web Catalog** for ∅25 to ∅40 sizes).

## Replacement Parts: Seal Kit

| No. | Description | Material | Qty. | MY1H16  | MY1H20  | MY1H25  | MY1H32  | MY1H40  |
|-----|-------------|----------|------|---------|---------|---------|---------|---------|
| 8   | Rod seal    | NBR      | 1    | KB00257 | KB00257 | KB00267 | KB00267 | KB00267 |
| 9   | Piston seal |          | 1    | KB00202 | KB00202 | KB00217 | KB00217 | KB00217 |
| 12  | O-ring      |          | 1    | KA00057 | KA00057 | KA00037 | KA00037 | KA00037 |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010** (10 g)

\* Replacement parts other than those shown above are the same as those for the standard type. Refer to page 126.

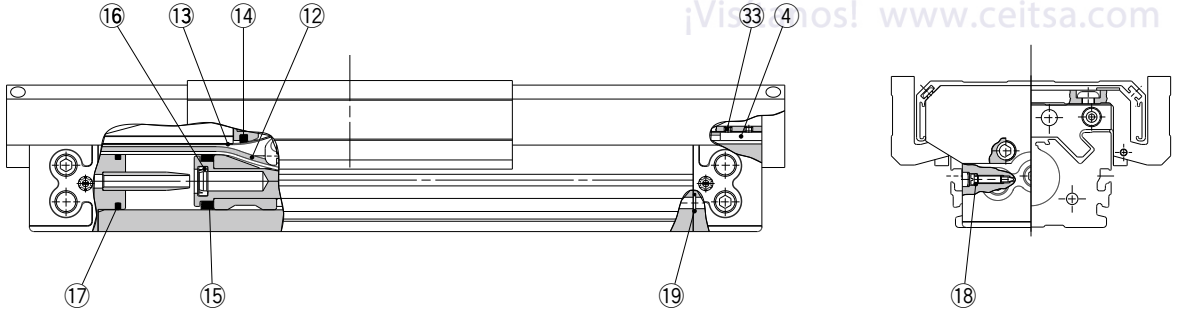
# MY1□W Series

ø16, ø20, ø25  
ø32, ø40, ø50  
ø63

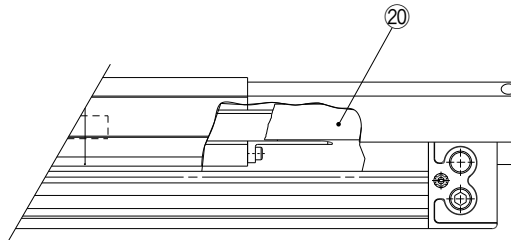
The Replacement Procedure is on p. 339

## Construction

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø25, ø32, and ø40 sizes. Lot number checking method → p. 564



## With side seal



\* The numbers correspond with those in the "Construction" of the MY1□W series in the Best Pneumatics catalog.

## Replacement Parts: Seal Kit (4, 12, 13, 18, and 20 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description           | Qty. | ø16                           | ø20                            | ø25                            | ø32                               | ø40                             | ø50             | ø63             |
|-----|-----------------------|------|-------------------------------|--------------------------------|--------------------------------|-----------------------------------|---------------------------------|-----------------|-----------------|
| 4   | Belt clamp            | 2    | —                             | —                              | MYC25-31-29449B                | MYC25-31-29449B                   | MYC40-31-29451B                 | —               | —               |
| 12  | Seal belt             | 1    | MY16-16C-Stroke               | MY20-16C-Stroke                | MY25-16C-Stroke                | MY32-16C-Stroke                   | MY40-16C-Stroke                 | MY50-16C-Stroke | MY63-16A-Stroke |
| 13  | Dust seal band (Note) | 1    | MY16-16B-Stroke               | MY20-16B-Stroke                | MY25-16B-Stroke                | MY32-16B-Stroke                   | MY40-16B-Stroke                 | MY50-16B-Stroke | MY63-16B-Stroke |
| 18  | O-ring                | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00311<br>(ø5.1 x ø3 x ø1.05) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00402<br>(ø8.3 x ø4.5 x ø1.9) | KA00777         | KA00777         |
| 20  | Side seal assembly    | 2    | MYMK-16-Stroke                | MYMK-20-Stroke                 | MYMK-25-Stroke                 | MYMK-32-Stroke                    | MYMK-40-Stroke                  | —               | —               |
| 14  | Scraper               | 2    |                               |                                |                                |                                   |                                 |                 |                 |
| 15  | Piston seal           | 2    |                               |                                |                                |                                   |                                 |                 |                 |
| 16  | Cushion seal          | 2    | MY1M16-PS                     | MY1M20-PS                      | MY1M25-PS                      | MY1M32-PS                         | MY1M40-PS                       | MY1M50-PS       | MY1M63-PS       |
| 17  | Tube gasket           | 2    |                               |                                |                                |                                   |                                 |                 |                 |
| 19  | O-ring                | 4    |                               |                                |                                |                                   |                                 |                 |                 |

Note) Two kinds of dust seal bands are available. Since the part number varies depending on the treatment of the hexagon socket head set screw 33, confirm before ordering (Refer to the Construction of MY1M.).

A Black zinc chromated → MY□□-16B-Stroke B Nickel plated → MY□□-16BW-Stroke

\* The seal kit includes 14, 15, 16, 17, and 19. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 12 and 13 are shipped as single units, a grease pack (10 g per 1000 strokes) is included.

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type

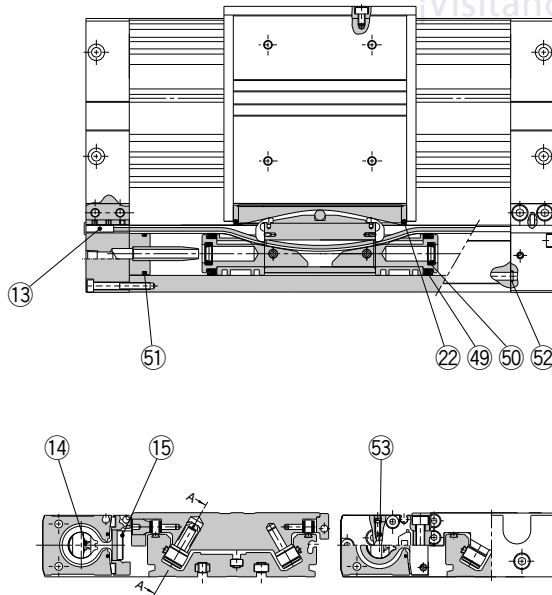
# MY2C Series

ø16, ø25, ø40

The Replacement Procedure is on p. 344

## Construction

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø25 and ø40 sizes. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY2C series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit

| No. | Description    | Qty. | MY2C16G                       | MY2C25G                       | MY2C40G                           | Note   |
|-----|----------------|------|-------------------------------|-------------------------------|-----------------------------------|--|
| 13  | Belt clamp     | 2    | —                             | MYC25-31-29449B               | MYC40-31-29451B                   | 13, 14, 15, and 53 are not included in the seal kit. Order them as required with the individual part numbers provided. |
| 14  | Seal belt      | 1    | MY16-16C-Stroke               | MY25-16C-Stroke               | MY40-16C-Stroke                   |  |
| 15  | Dust seal band | 1    | MY2H16-16B-Stroke             | MY2H25-16B-Stroke             | MY2H40-16B-Stroke                 |  |
| 53  | O-ring         | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) |  |
| 22  | Scraper        | 2    |                               |                               |                                   |  |
| 49  | Piston seal    | 2    |                               |                               |                                   |  |
| 50  | Cushion seal   | 2    | MY2B16-PS                     | MY2B25-PS                     | MY2B40-PS                         |  |
| 51  | Tube gasket    | 2    |                               |                               |                                   |  |
| 52  | O-ring         | 4    |                               |                               |                                   |  |

\* The seal kit includes 22, 49, 50, 51, and 52. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 14 and 15 are shipped as single units, a grease pack (10 g per 1000 strokes) is included.

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

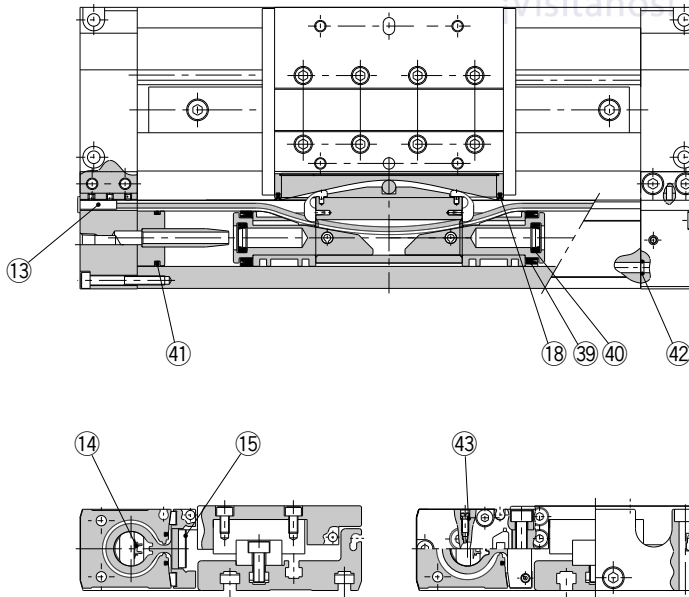
# MY2H/HT Series

ø16  
ø25  
ø40

The Replacement Procedure is on p. 344

## Construction

The seal belt has been changed since October 2015 (Lot no. TX). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø25 and ø40 sizes. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY2H/HT series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit

| No. | Description    | Qty. | MY2H16G/MY2HT16G              | MY2H25G/MY2HT25G              | MY2H40G/MY2HT40G                  | Note   |
|-----|----------------|------|-------------------------------|-------------------------------|-----------------------------------|--|
| 13  | Belt clamp     | 2    | —                             | MYC25-31-29449B               | MYC40-31-29451B                   | 13, 14, 15, and 43 are not included in the seal kit. Order them as required with the individual part numbers provided. |
| 14  | Seal belt      | 1    | MY16-16C-Stroke               | MY25-16C-Stroke               | MY40-16C-Stroke                   |  |
| 15  | Dust seal band | 1    | MY2H16-16B-Stroke             | MY2H25-16B-Stroke             | MY2H40-16B-Stroke                 |  |
| 43  | O-ring         | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) |  |
| 18  | Scraper        | 2    |                               |                               |                                   |  |
| 39  | Piston seal    | 2    |                               |                               |                                   |  |
| 40  | Cushion seal   | 2    | MY2B16-PS                     | MY2B25-PS                     | MY2B40-PS                         |  |
| 41  | Tube gasket    | 2    |                               |                               |                                   |  |
| 42  | O-ring         | 4    |                               |                               |                                   |  |

\* The seal kit includes 18, 39, 40, 41, and 42. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

When 14 and 15 are shipped as single units, a grease pack is included. (10 g per 1000 strokes)

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g) , GR-S-020 (20 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

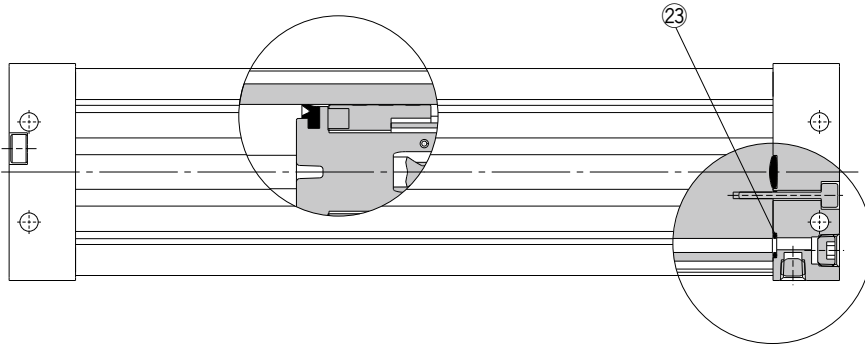
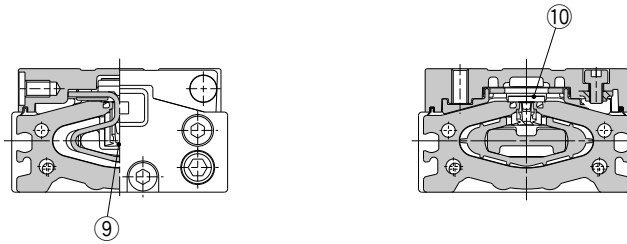
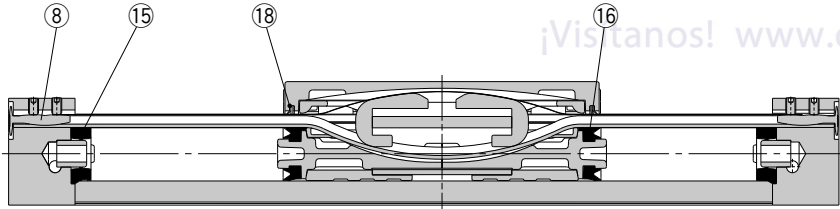
# MY3A Series

ø16, ø25, ø40, ø63

The Replacement Procedure is on p. 345

## Construction

The seal belt has been changed since June 2015 (Lot no. TT). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø40 size. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY3 series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (8, 9, 10, and 18 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Material                   | Qty. | MY3A16            | MY3A25            | MY3A40            | MY3A63            |
|-----|----------------|----------------------------|------|-------------------|-------------------|-------------------|-------------------|
| 8   | Belt clamp     | Polybutylene terephthalate | 1    | —                 | —                 | MYA40-31-R6658B   | —                 |
| 9   | Seal belt      | Urethane Polyamide         | 1    | MY3A16-16C-Stroke | MY3A25-16C-Stroke | MY3A40-16C-Stroke | MY3A63-16A-Stroke |
| 10  | Dust seal band | Stainless steel            | 1    | MY3A16-16B-Stroke | MY3A25-16B-Stroke | MY3A40-16B-Stroke | MY3A63-16B-Stroke |
| 18  | Scraper        | Polyamide                  | 1    | MYA16-15-R6656    | MYA25-15-R6657    | MYA40-15-R6658    | MYA63-15-R6659    |
| 15  | Gasket bumper  | NBR                        | 2    | MY3A16-PS         | MY3A25-PS         | MY3A40-PS         | MY3A63-PS         |
| 16  | Piston seal    | NBR                        | 2    |                   |                   |                   |                   |
| 23  | O-ring         | NBR                        | 4    |                   |                   |                   |                   |

\* When 9 and 10 are shipped as single units, a grease pack is included (10 g per 1000 strokes).

Order with one of the following part numbers when only the grease pack is required.

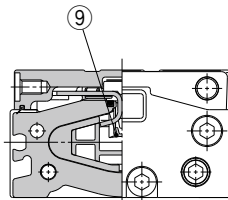
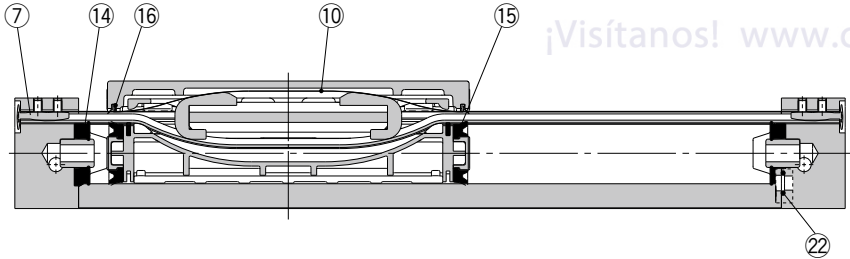
Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# MY3A Series ø20, ø32, ø50

The Replacement Procedure is on p. 345

## Construction

The seal belt has been changed since June 2015 (Lot no. TT). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø50 size. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY3 series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (7, 9, 10, and 16 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Material                   | Qty. | MY3A20            | MY3A32            | MY3A50            |
|-----|----------------|----------------------------|------|-------------------|-------------------|-------------------|
| 7   | Belt clamp     | Polybutylene terephthalate | 1    | —                 | —                 | MYA40-31-R6658B   |
| 9   | Seal belt      | Urethane                   | 1    | MY3A20-16C-Stroke | MY3A32-16C-Stroke | MY3A50-16C-Stroke |
| 10  | Dust seal band | Stainless steel            | 1    | MY3A20-16B-Stroke | MY3A32-16B-Stroke | MY3A50-16B-Stroke |
| 16  | Scraper        | Polyamide                  | 1    | MYA20-15-AC594    | MYA32-15-AC595    | MYA50-15-AC596    |
| 14  | Gasket bumper  | NBR                        | 2    | MY3A20-PS         | MY3A32-PS         | MY3A50-PS         |
| 15  | Piston seal    | NBR                        | 2    |                   |                   |                   |
| 22  | O-ring         | NBR                        | 4    |                   |                   |                   |

\* When 9 and 10 are shipped as single units, a grease pack is included (10 g per 1000 strokes).

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

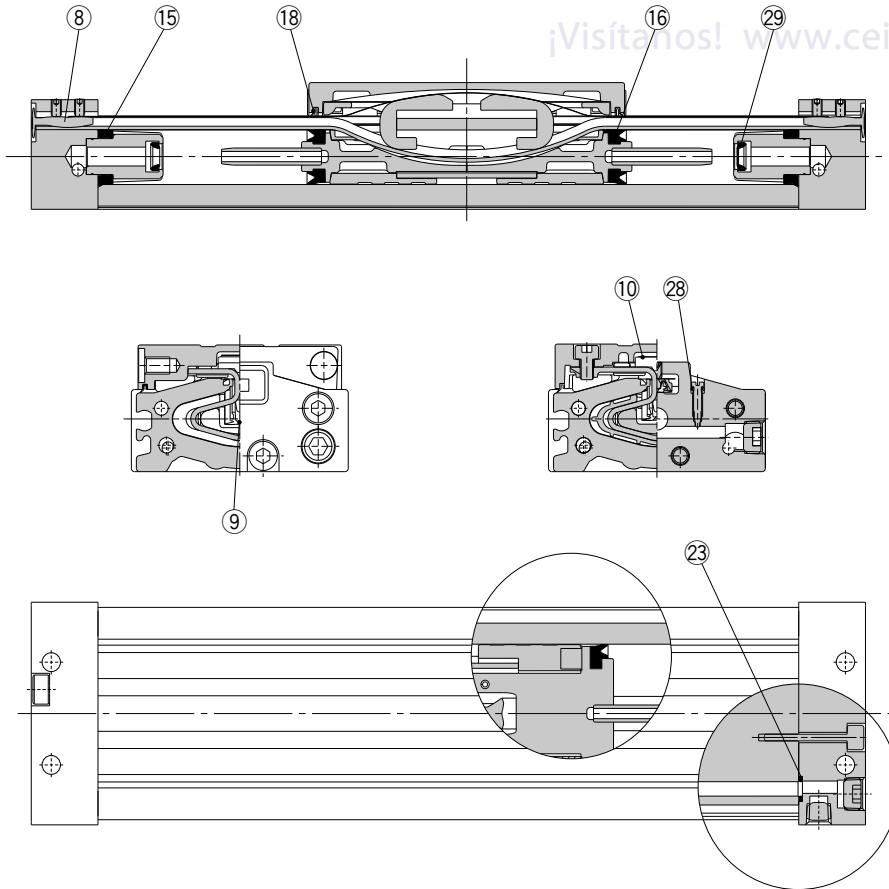
# MY3B Series

ø16, ø25, ø40, ø63

The Replacement Procedure is on p. 345

## Construction

The seal belt has been changed since June 2015 (Lot no. TT). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø40 size. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY3 series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (8, 9, 10, 18, and 28 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Material                   | Qty. | MY3B16                        | MY3B25                        | MY3B40                            | MY3B63                          |
|-----|----------------|----------------------------|------|-------------------------------|-------------------------------|-----------------------------------|---------------------------------|
| 8   | Belt clamp     | Polybutylene terephthalate | 1    | —                             | —                             | MYA40-31-R6658B                   | —                               |
| 9   | Seal belt      | Urethane Polyamide         | 1    | MY3B16-16C-[Stroke]           | MY3B25-16C-[Stroke]           | MY3B40-16C-[Stroke]               | MY3B63-16A-[Stroke]             |
| 10  | Dust seal band | Stainless steel            | 1    | MY3B16-16B-[Stroke]           | MY3B25-16B-[Stroke]           | MY3B40-16B-[Stroke]               | MY3B63-16B-[Stroke]             |
| 18  | Scraper        | Polyamide                  | 1    | MYA16-15-R6656                | MYA25-15-R6657                | MYA40-15-R6658                    | MYA63-15-R6659                  |
| 28  | O-ring         | NBR                        | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00402<br>(ø8.3 x ø4.5 x ø1.9) |
| 15  | Tube gasket    | NBR                        | 2    | MY3B16-PS                     | MY3B25-PS                     | MY3B40-PS                         | MY3B63-PS                       |
| 16  | Piston seal    | NBR                        | 2    |                               |                               |                                   |                                 |
| 23  | O-ring         | NBR                        | 4    |                               |                               |                                   |                                 |
| 29  | Cushion seal   | NBR                        | 2    |                               |                               |                                   |                                 |

\* When ⑨ and ⑩ are shipped as single units, a grease pack is included (10 g per 1000 strokes).

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)



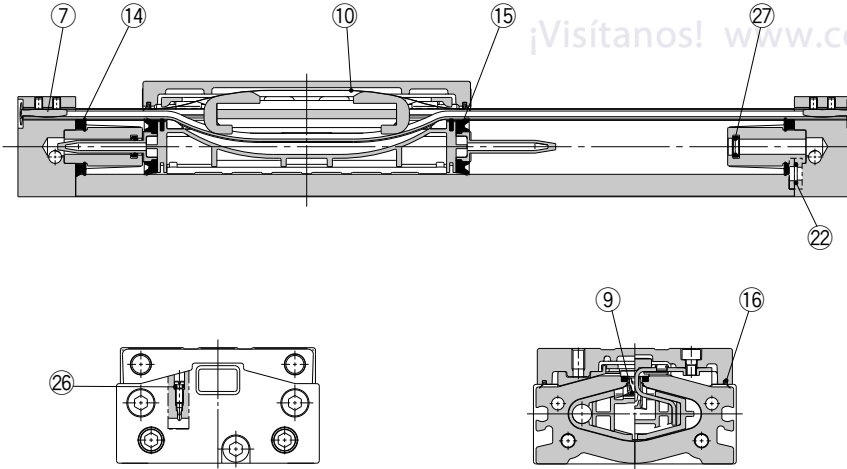
# MY3B Series

ø20, ø32, ø50

The Replacement Procedure is on p. 345

## Construction

The seal belt has been changed since June 2015 (Lot no. TT). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø50 size. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY3 series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (7, 9, 10, 16, and 26 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Material                   | Qty. | MY3B20                        | MY3B32                        | MY3B50                            |
|-----|----------------|----------------------------|------|-------------------------------|-------------------------------|-----------------------------------|
| 7   | Belt clamp     | Polybutylene terephthalate | 1    | —                             | —                             | MYA40-31-R6658B                   |
| 9   | Seal belt      | Urethane                   | 1    | MY3B20-16C- <u>Stroke</u>     | MY3B32-16C- <u>Stroke</u>     | MY3B50-16C- <u>Stroke</u>         |
| 10  | Dust seal band | Stainless steel            | 1    | MY3B20-16B- <u>Stroke</u>     | MY3B32-16B- <u>Stroke</u>     | MY3B50-16B- <u>Stroke</u>         |
| 16  | Scraper        | Polyamide                  | 1    | MYA20-15-AC594                | MYA32-15-AC595                | MYA50-15-AC596                    |
| 26  | O-ring         | NBR                        | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) |
| 14  | Tube gasket    | NBR                        | 2    | MY3B20-PS                     | MY3B32-PS                     | MY3B50-PS                         |
| 15  | Piston seal    | NBR                        | 2    |                               |                               |                                   |
| 22  | O-ring         | NBR                        | 4    |                               |                               |                                   |
| 27  | Cushion seal   | NBR                        | 2    |                               |                               |                                   |

\* When ⑨ and ⑩ are shipped as single units, a grease pack is included (10 g per 1000 strokes).  
 Order with one of the following part numbers when only the grease pack is required.  
 Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

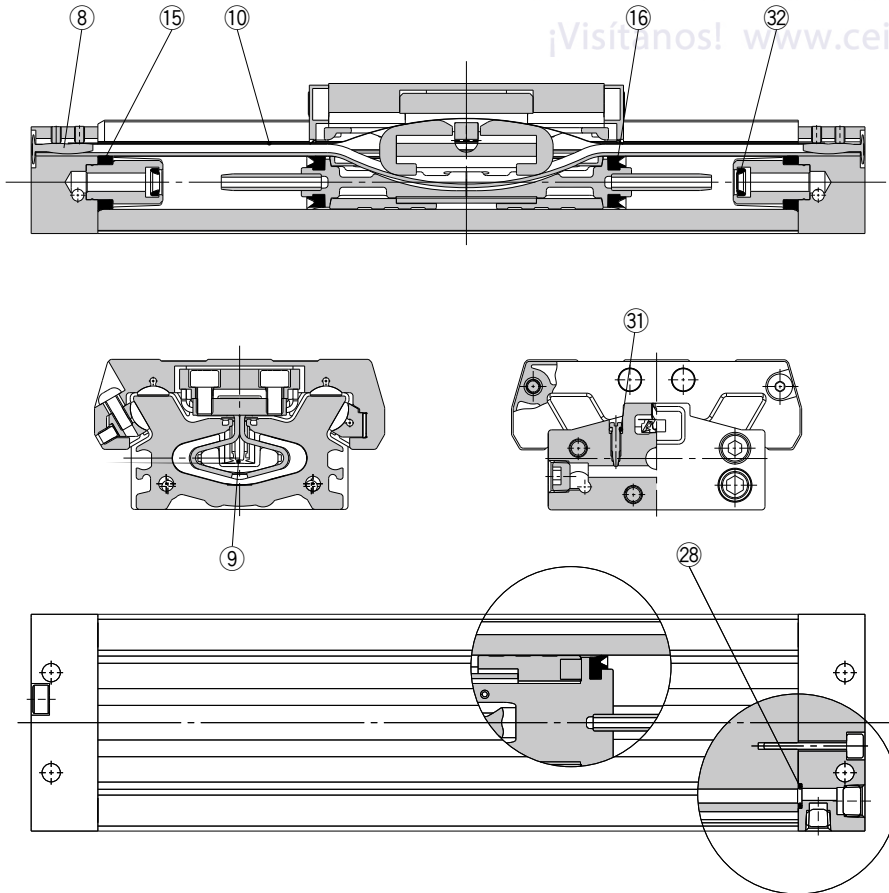
# MY3M Series

ø16, ø25, ø40, ø63

The Replacement Procedure is on p. 345

## Construction

The seal belt has been changed since June 2015 (Lot no. TT). When replacing the seal belt of a cylinder that was purchased before the change, order the belt clamp shown in the table below only for ø40 size. Lot number checking method → p. 564



\* The numbers correspond with those in the "Construction" of the MY3 series in the Best Pneumatics catalog.

### Replacement Parts: Seal Kit (8, 9, 10, and 31 are not included in the seal kit. Order them as required with the individual part numbers provided.)

| No. | Description    | Material                   | Qty. | MY3M16                        | MY3M25                        | MY3M40                            | MY3M63                          |
|-----|----------------|----------------------------|------|-------------------------------|-------------------------------|-----------------------------------|---------------------------------|
| 8   | Belt clamp     | Polybutylene terephthalate | 1    | —                             | —                             | MYA40-31-R6658B                   | —                               |
| 9   | Seal belt      | Urethane Polyamide         | 1    | MY3B16-16C-Stroke             | MY3B25-16C-Stroke             | MY3B40-16C-Stroke                 | MY3B63-16A-Stroke               |
| 10  | Dust seal band | Stainless steel            | 1    | MY3B16-16B-Stroke             | MY3B25-16B-Stroke             | MY3B40-16B-Stroke                 | MY3B63-16B-Stroke               |
| 31  | O-ring         | NBR                        | 2    | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00309<br>(ø4 x ø1.8 x ø1.1) | KA00320<br>(ø7.15 x ø3.75 x ø1.7) | KA00402<br>(ø8.3 x ø4.5 x ø1.9) |
| 15  | Tube gasket    | NBR                        | 2    | MY3B16-PS                     | MY3B25-PS                     | MY3B40-PS                         | MY3B63-PS                       |
| 16  | Piston seal    | NBR                        | 2    |                               |                               |                                   |                                 |
| 28  | O-ring         | NBR                        | 4    |                               |                               |                                   |                                 |
| 32  | Cushion seal   | NBR                        | 2    |                               |                               |                                   |                                 |

\* Since the seal kit does not include a grease pack, it should be ordered separately.  
Grease pack part no.: GR-S-010 (10 g)

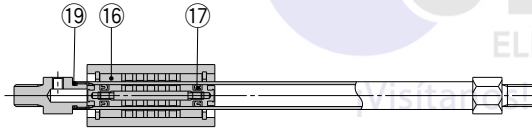
# CY3B Series

ø6, ø10, ø15, ø20, ø25  
ø32, ø40, ø50, ø63

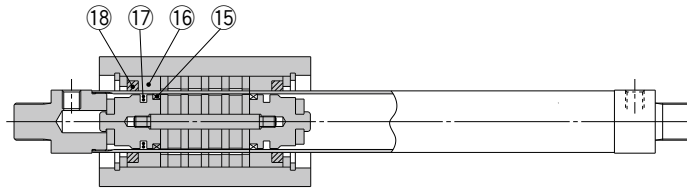
The Replacement Procedure is on p. 348

## Construction

### Basic type CY3B6

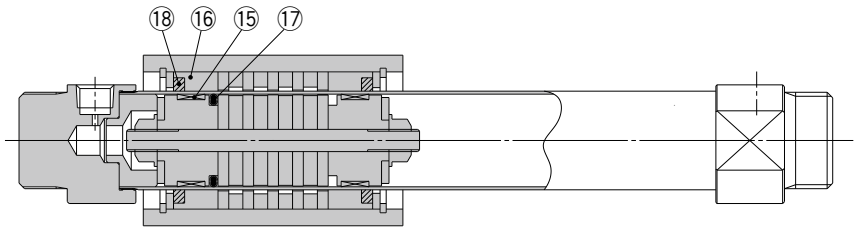


### CY3B10, 15

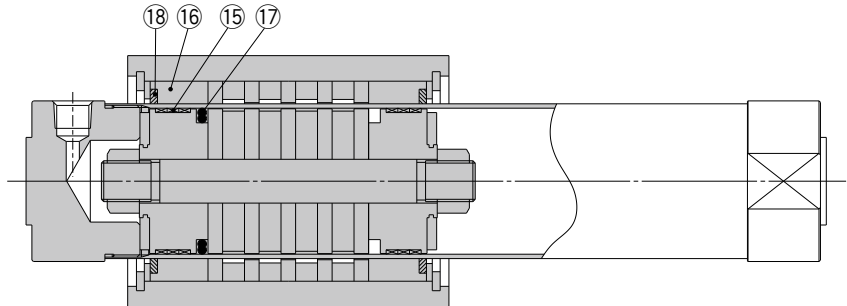


\* The above drawing is ø15. (3 magnets are used in ø10.)

### CY3B20 to 40



### CY3B50, 63



\* The numbers correspond with those in the "Construction" of the CY3B series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 15  | Wear ring A          | Special resin |      |
| 16  | Wear ring B          | Special resin |      |
| 17  | Piston seal          | NBR           |      |
| 18  | Lube-retainer        | Special resin |      |
| 19  | Cylinder tube gasket | NBR           |      |

\* The seal kit includes a grease pack (ø6, ø10: 5 and 10 g, ø15 to ø63: 10 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no. for ø6, ø10: GR-F-005** (5 g) for external sliding sections  
**GR-S-010** (10 g) for tubing interior

**Grease pack part no. for ø15 to ø63: GR-S-010** (10 g)

## Replacement Parts/Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 6              | CY3B6-PS  | Set of nos. 16, 17, 19     |
|                |           |                            |
| 10             | CY3B10-PS | Set of nos. 16, 17, 18, 19 |
|                |           |                            |
| 15             | CY3B15-PS | Set of nos. 15, 16, 17, 18 |
| 20             | CY3B20-PS |                            |
| 25             | CY3B25-PS |                            |
| 32             | CY3B32-PS |                            |
| 40             | CY3B40-PS |                            |
| 50             | CY3B50-PS |                            |
| 63             | CY3B63-PS |                            |

Note 1) Seal kits are sets consisting of numbers 15 through 19. Order the seal kit based on each bore size.

Note 2) Adhesive glue is applied to the thread fixed section of the head cover and cylinder tube. Contact SMC if the head cover removal is difficult.

Note 3) For wear ring A, ø10, please consult with SMC.

# CY3R Series

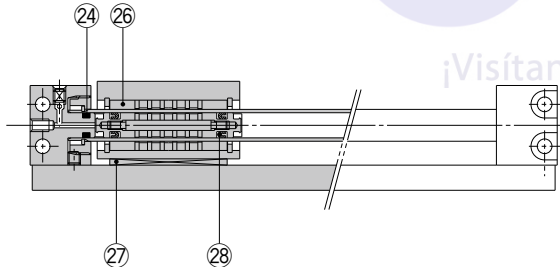
ø6, ø10, ø15, ø20  
ø25, ø32, ø40, ø50  
ø63

The Replacement Procedure is on p. 349

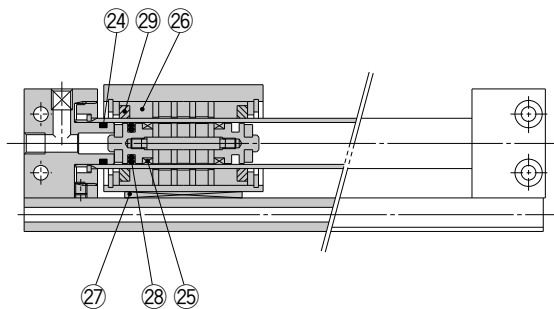
## Construction

### Both sides piping type

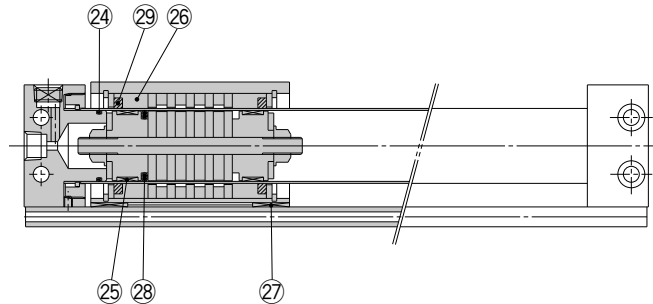
#### CY3R6



#### CY3R10



#### CY3R15 to 63



\* The numbers correspond with those in the "Construction" of the CY3R series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Note  |
|-----|----------------------|---------------|---|
| 24  | Cylinder tube gasket | NBR           | For the both sides piping type, 30 is not included in the seal kit. |
| 25  | Wear ring A          | Special resin |   |
| 26  | Wear ring B          | Special resin |   |
| 27  | Wear ring C          | Special resin |   |
| 28  | Piston seal          | NBR           |   |
| 29  | Lube-retainer        | Special resin |   |
| 30  | Switch rail gasket   | NBR           |   |

### Replacement Parts/Seal Kit

| Bore size (mm) | Part no.  | Contents                               |
|----------------|-----------|--|
| 6              | CY3R6-PS  | Set of nos. 24, 26, 27, 28             |
| 10             | CY3R10-PS | Set of nos. 24, 26, 27, 28, 29, 30     |
| 15             | CY3R15-PS | Set of nos. 24, 25, 26, 27, 28, 29, 30 |
| 20             | CY3R20-PS |  |
| 25             | CY3R25-PS |  |
| 32             | CY3R32-PS |  |
| 40             | CY3R40-PS |  |
| 50             | CY3R50-PS |  |
| 63             | CY3R63-PS |  |

\* The seal kit includes a grease pack (ø6, ø10: 5 and 10 g, ø15 to ø63: 10 g).  
Order with one of the following part numbers when only the grease pack is required.

Grease pack part no. for ø6, ø10: **GR-F-005** (5 g) for external sliding sections  
**GR-S-010** (10 g) for tubing interior

Grease pack part no. for ø15 to ø63: **GR-S-010** (10 g)

Note 1) Seal kits are the same for both the both sides piping type and the centralized piping type.

Note 2) Seal kits are sets consisting of numbers 24 through 30. Order the seal kit based on each bore size.

Note 3) For wear ring A, ø10, please consult with SMC.

# CY3R Series

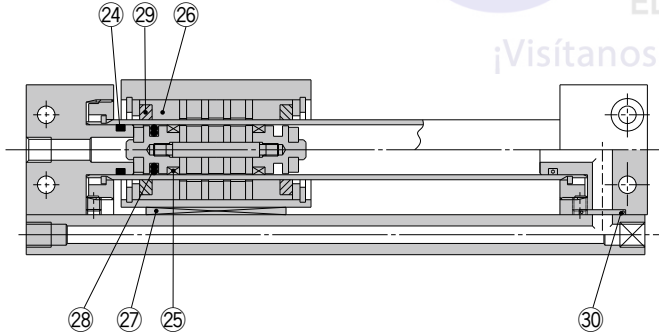
ø6, ø10, ø15, ø20  
ø25, ø32, ø40, ø50  
ø63

The Replacement Procedure is on p. 349

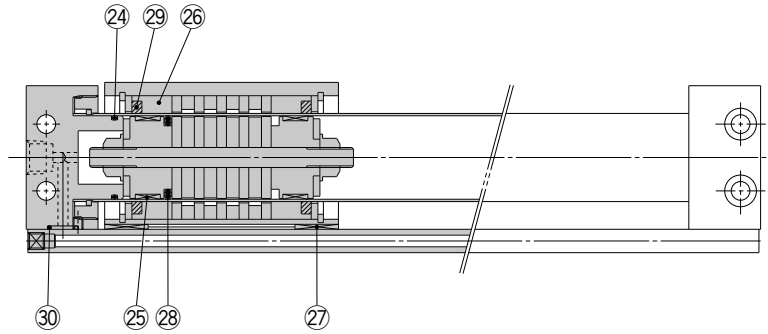
## Construction

### Centralized piping type

#### CY3RG10



#### CY3RG15 to 63



\* The numbers correspond with those in the "Construction" of the CY3R series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Note  |
|-----|----------------------|---------------|---|
| 24  | Cylinder tube gasket | NBR           | For the both sides piping type, 30 is not included in the seal kit. |
| 25  | Wear ring A          | Special resin |   |
| 26  | Wear ring B          | Special resin |   |
| 27  | Wear ring C          | Special resin |   |
| 28  | Piston seal          | NBR           |   |
| 29  | Lube-retainer        | Special resin |   |
| 30  | Switch rail gasket   | NBR           |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                               |
|----------------|-----------|--|
| 10             | CY3R10-PS | Set of nos. 24, 26, 27, 28, 29, 30     |
|                | CY3R15-PS | Set of nos. 24, 25, 26, 27, 28, 29, 30 |
|                | CY3R20-PS |  |
|                | CY3R25-PS |  |
| CY3R32-PS      |           |  |
| 40             | CY3R40-PS | Set of nos. 24, 25, 26, 27, 28, 29, 30 |
| 50             | CY3R50-PS |  |
| 63             | CY3R63-PS |  |

Note 1) Seal kits are the same for both the both sides piping type and the centralized piping type.

Note 2) Seal kits are sets consisting of numbers 24 through 30. Order the seal kit based on each bore size.

Note 3) For wear ring A, ø10, please consult with SMC.

\* The seal kit includes a grease pack (ø6, ø10: 5 and 10 g, ø15 to ø63: 10 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no. for ø6, ø10: GR-F-005 (5 g) for external sliding sections**  
**GR-S-010 (10 g) for tubing interior**

**Grease pack part no. for ø15 to ø63: GR-S-010 (10 g)**

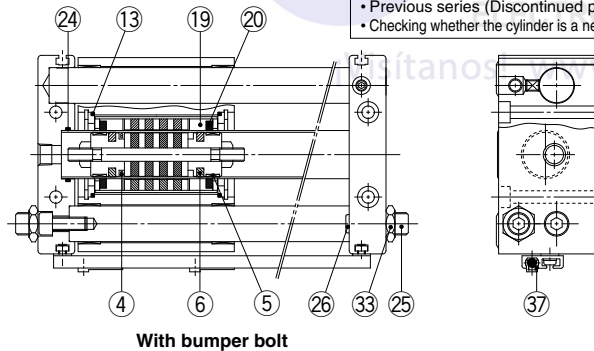
# CY1S-Z Series

ø6, ø10, ø15  
ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 350

## Construction

### CY1S: Bilateral piping type

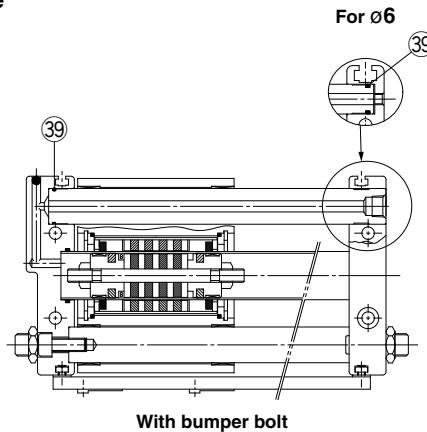


The products in this series are refreshed products. Check the following before ordering.

- Previous series (Discontinued product) CY1S → p. 140
- Checking whether the cylinder is a new or a previous model → p. 563, 564

With bumper bolt

### CY1SG: Centralized piping type



For ø6

With bumper bolt

\* The numbers correspond with those in the "Construction" of the CY1S-Z series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description     | Material      | Note |
|-----|-----------------|---------------|------|
| ④   | Piston seal     | NBR           |      |
| ⑤   | Wear ring A     | Special resin |      |
| ⑥   | Lube-retainer A | Special resin |      |
| ⑬   | Slider gasket   | NBR           |      |
| ⑱   | Wear ring B     | Special resin |      |
| ⑳   | Lube-retainer B | Special resin |      |

| No. | Description          | Material                  | Note |
|-----|----------------------|---------------------------|------|
| ⑳   | Cylinder tube gasket | NBR                       |      |
| ㉕   | Bumper bolt          | Chromium molybdenum steel |      |
| ㉖   | Bumper               | Urethane rubber           |      |
| ㉓   | Hexagon nut          | Chromium molybdenum steel |      |
| ㉗   | Switch spacer        | Special resin             |      |
| ㉙   | Guide shaft gasket   | NBR                       |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Seal kit    |                                 | Bumper bolt assembly |                     | Switch spacer |          |
|----------------|-------------|---------------------------------|----------------------|---------------------|---------------|----------|
|                | Part no.    | Contents                        | Part no.             | Contents            | Part no.      | Contents |
| 6              | CY1S6-Z-PS  | Set of nos. ④, ⑤, ⑬, ⑱, ㉔, ㉙    | CYS06-37-AJ024-R     | Set of nos. ㉕, ㉖, ㉓ | BMY3-016      | No. ㉗    |
| 10             | CY1S10-Z-PS | Set of nos. ④, ⑬, ⑱, ㉔, ㉙       | CYS10-37-AJ025-R     |                     |               |          |
| 15             | CY1S15-Z-PS | Set of nos. ④, ⑤, ⑥, ⑬, ⑱, ㉔, ㉙ | CYS20-37-AJ027-R     |                     |               |          |
| 20             | CY1S20-Z-PS |                                 | CYS25-37-AJ028-R     |                     |               |          |
| 25             | CY1S25-Z-PS |                                 | CYS32-37-AJ029-R     |                     |               |          |
| 32             | CY1S32-Z-PS |                                 |                      |                     |               |          |
| 40             | CY1S40-Z-PS |                                 |                      |                     |               |          |

Note 1) The seal kit includes ④, ⑤, ⑬, ⑱, ㉔, ㉙ for ø6. ④, ⑬, ⑱, ㉔, ㉙, ㉓ are for ø10. ④, ⑤, ⑥, ⑬, ⑱, ㉔, ㉙, ㉓ are for ø15 to ø40. Order the seal kit based on each bore size.

Note 2) The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.  
Grease pack part no.: GR-S-010

Note 3) A switch spacer, as specified in the table above will be required if an auto switch is mounted afterward. When ordering an additional auto switch, also order an additional switch spacer. Refer to "Auto Switch Mounting" for details.

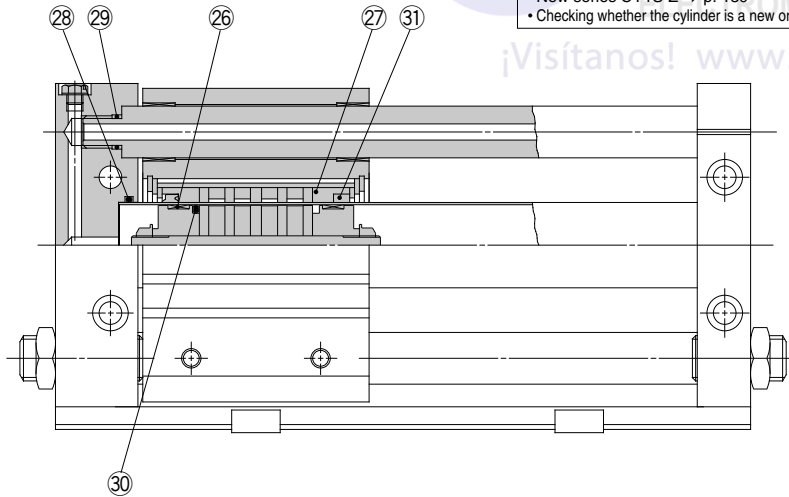
# CY1S Series

ø6, ø10, ø15, ø20  
ø25, ø32, ø40

The Replacement Procedure is on p. 350

## Construction

### Slider type, slide bearing



The production of this series has been discontinued. Check the following before ordering.  
 • New series CY1S-Z → p. 139  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

\* This figure is for a representative cylinder CDY1S25H

\* The numbers correspond with those in the "Construction" of the CY1S series in the **Web Catalog**.

### Seal Kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 26  | Wear ring A          | Special resin |      |
| 27  | Wear ring B          | Special resin |      |
| 28  | Cylinder tube gasket | NBR           |      |
| 29  | Guide shaft gasket   | NBR           |      |
| 30  | Piston seal          | NBR           |      |
| 31  | Scraper              | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                           |
|----------------|-------------|------------------------------------|
| 6              | CY1S6-PS-N  | Set of nos. 27, 28, 29, 30         |
| 10             | CY1S10-PS-N | Set of nos. 27, 28, 29, 30, 31     |
| 15             | CY1S15-PS-N | Set of nos. 26, 27, 28, 29, 30, 31 |
| 20             | CY1S20-PS-N |                                    |
| 25             | CY1S25-PS-N |                                    |
| 32             | CY1S32-PS-N |                                    |
| 40             | CY1S40-PS-N |                                    |

Note 1) The seal kit includes 27 to 30 for ø6. 27 to 31 are for ø10. 26 to 31 are for ø15 to ø40. Order the seal kit based on each bore size.

Note 2) For wear ring A, ø10, please consult with SMC.

\* The seal kit includes a grease pack (ø6, ø10: 5 and 10 g, ø15 to ø40: 10 g). Order with one of the following part numbers when only the grease pack is required.

Grease pack part no. for ø6, ø10: GR-F-005 (5 g) for external sliding parts,

GR-S-010 (10 g) for tube interior

Grease pack part no. for ø15 to ø40: GR-S-010 (10 g)

# CY1L Series

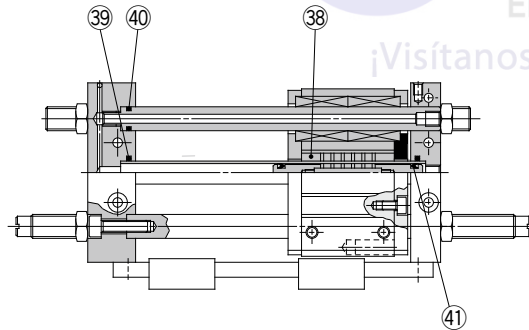
ø6, ø10, ø15, ø20  
ø25, ø32, ø40

The Replacement Procedure is on p. 351

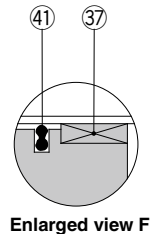
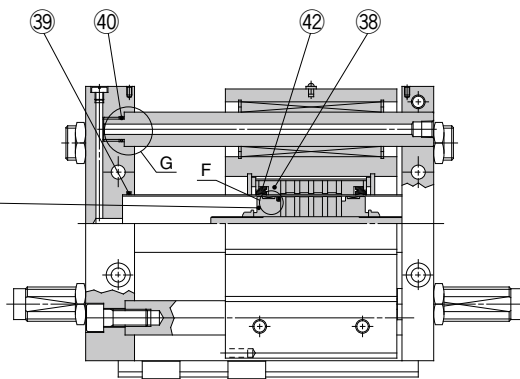
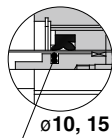
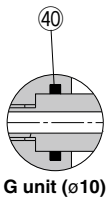
## Construction

Slider type, ball bushing bearing

CY1L6



CY1L10 to 40



Enlarged view F

\* The numbers correspond with those in the "Construction" of the CY1L series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 37  | Wear ring A          | Special resin |      |
| 38  | Wear ring B          | Special resin |      |
| 39  | Cylinder tube gasket | NBR           |      |
| 40  | Guide shaft gasket   | NBR           |      |
| 41  | Piston seal          | NBR           |      |
| 42  | Scraper              | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                           |
|----------------|-------------|------------------------------------|
| 6              | CY1S6-PS-N  | Set of nos. 38, 39, 40, 41         |
| 10             | CY1L10-PS-N | Set of nos. 38, 39, 40, 41, 42     |
| 15             | CY1L15-PS-N | Set of nos. 37, 38, 39, 40, 41, 42 |
| 20             | CY1L20-PS-N |                                    |
| 25             | CY1L25-PS-N |                                    |
| 32             | CY1L32-PS-N |                                    |
| 40             | CY1L40-PS-N |                                    |

Note 1) The seal kit includes 38 to 41 for ø6. 38 to 42 are for ø10. 37 to 42 are for ø15 to ø40. Order the seal kit based on each bore size.

Note 2) ø6 are the same as for CY1S6.

Note 3) For wear ring A, ø10, please consult with SMC.

\* The seal kit includes a grease pack (ø6, ø10: 5 and 10 g, ø15 to ø40: 10 g). Order with one of the following part numbers when only the grease pack is required.

Grease pack part no. for ø6, ø10: GR-F-005 (5 g) for external sliding parts,  
GR-S-010 (10 g) for tube interior  
Grease pack part no. for ø15 to ø40: GR-S-010 (10 g)

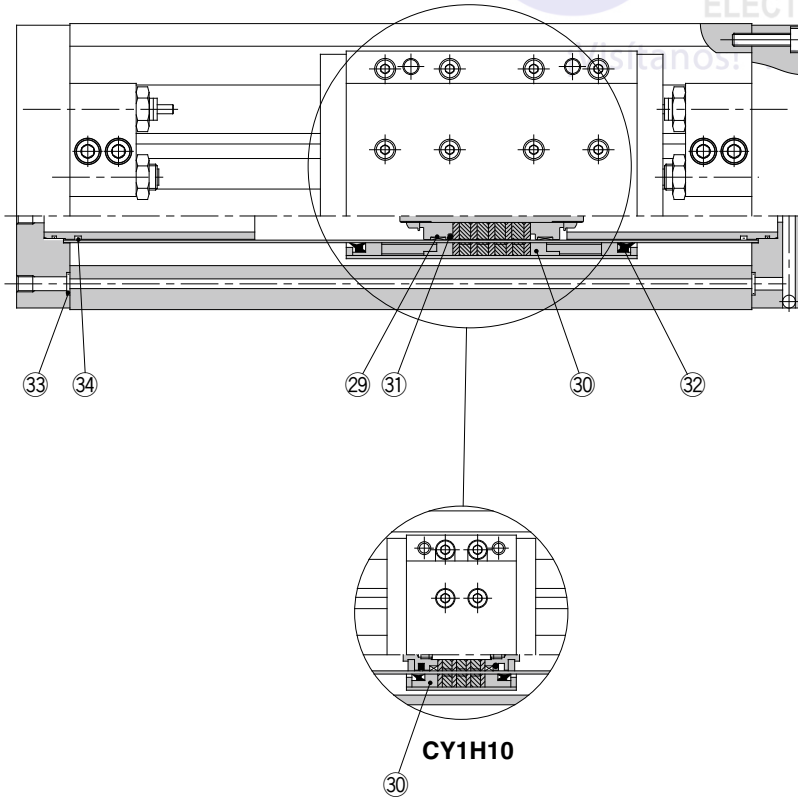


# CY1H Series

Single Axis Type:  
 $\varnothing 10, \varnothing 15, \varnothing 20, \varnothing 25$

## Construction

### Single axis type



\* The numbers correspond with those in the "Construction" of the CY1H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description        | Material      | Note |
|-----|--------------------|---------------|------|
| 29  | <b>Wear ring A</b> | Special resin |      |
| 30  | <b>Wear ring B</b> | Special resin |      |
| 31  | <b>Piston seal</b> | NBR           |      |
| 32  | <b>Scraper</b>     | NBR           |      |
| 33  | <b>O-ring</b>      | NBR           |      |
| 34  | <b>O-ring</b>      | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                              |
|----------------|-----------|---------------------------------------|
| 10             | CY1H10-PS | Set of nos.<br>30, 31, 32, 33, 34     |
| 15             | CY1H15-PS | Set of nos.<br>29, 30, 31, 32, 33, 34 |
| 20             | CY1H20-PS |                                       |
| 25             | CY1H25-PS |                                       |

Note 1) The seal kit includes 30 to 34 for  $\varnothing 10$ . 29 to 34 are for  $\varnothing 15$  to  $\varnothing 25$ .  
 Order the seal kit based on each bore size.

Note 2) For wear ring A,  $\varnothing 10$ , please consult with SMC.

\* The seal kit includes a grease pack ( $\varnothing 10$ : 5 and 10 g,  $\varnothing 15$  to  $\varnothing 25$ : 10 g).  
 Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no. for  $\varnothing 10$ : GR-F-005** (5 g) for external sliding parts,  
**GR-S-010** (10 g) for tube interior

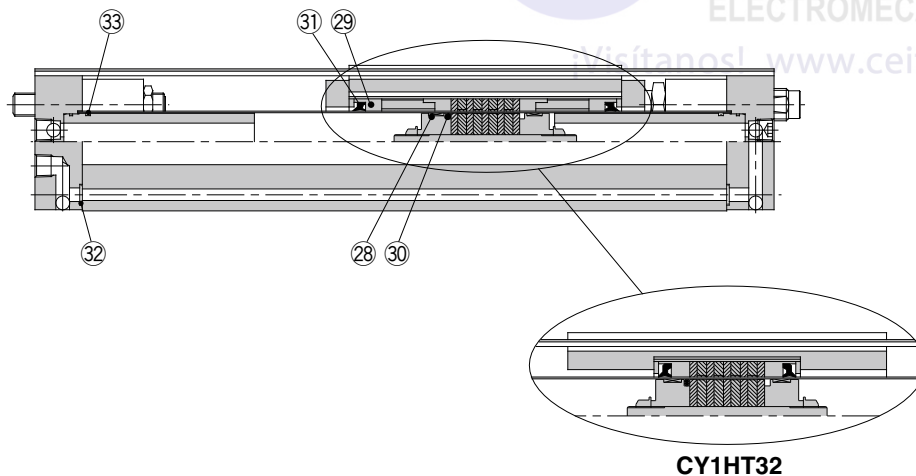
**Grease pack part no. for  $\varnothing 15$  to  $\varnothing 25$ : GR-S-010** (10 g)

# CY1H Series

Double Axis Type:  $\varnothing 25, \varnothing 32$

## Construction

### Double axes type



\* The numbers correspond with those in the "Construction" of the CY1H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material      | Material |
|-----|-------------|---------------|----------|
| 28  | Wear ring A | Special resin |          |
| 29  | Wear ring B | Special resin |          |
| 30  | Piston seal | NBR           |          |
| 31  | Scraper     | NBR           |          |
| 32  | O-ring      | NBR           |          |
| 33  | O-ring      | NBR           |          |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 25             | CY1HT25-PS | Set of nos.            |
| 32             | CY1HT32-PS | 28, 29, 30, 31, 32, 33 |

Note 1) The seal kit includes 28 to 33. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

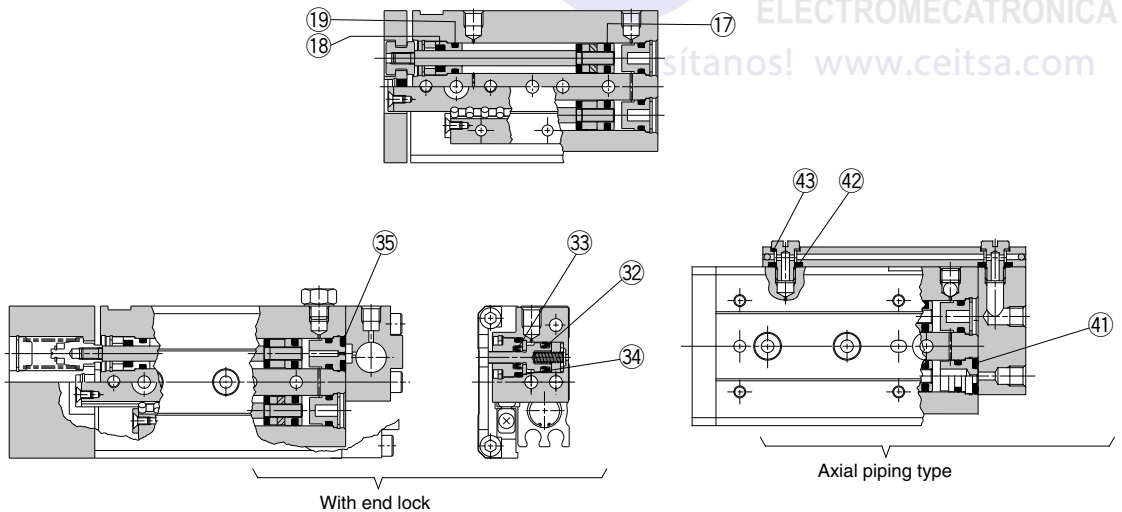
**Grease pack part no.: GR-S-010 (10 g)**

# MXS Series

ø6, ø8, ø12, ø16  
ø20, ø25

The Replacement Procedure is on p. 352

## Construction



\* The numbers correspond with those in the "Construction" of the MXS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Piston seal | NBR      |      |
| 18  | Rod seal    |          |      |
| 19  | O-ring      |          |      |

### With end lock

|    |             |     |  |
|----|-------------|-----|--|
| 32 | Piston seal | NBR |  |
| 33 | Rod seal    |     |  |
| 34 | O-ring      |     |  |
| 35 | O-ring      |     |  |

### Axial piping type

|    |        |     |  |
|----|--------|-----|--|
| 41 | O-ring | NBR |  |
| 42 | O-ring | NBR |  |
| 43 | Gasket |     |  |

\* The seal kit includes 1 set of numbered seals in the table on the right. Order the appropriate seal kit depending on the cylinder bore size.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 6              | MXS6-PS  | Set of nos.<br>17, 18, 19 |
| 8              | MXS8-PS  |                           |
| 12             | MXS12-PS |                           |
| 16             | MXS16-PS |                           |
| 20             | MXS20-PS |                           |
| 25             | MXS25-PS |                           |

### Replacement Parts: Seal Kit for with End Lock

| Bore size (mm) | Part no.  | Contents                                  |
|----------------|-----------|---|
| 8              | MXS8R-PS  | Set of nos.<br>17, 18, 19, 32, 33, 34, 35 |
| 12             | MXS12R-PS |   |
| 16             | MXS16R-PS |   |
| 20             | MXS20R-PS |   |
| 25             | MXS25R-PS |   |

### Replacement Parts: Seal Kit for Axial Piping Type

| Bore size (mm) | Part no.  | Contents                              |
|----------------|-----------|---------------------------------------|
| 6              | MXS6P-PS  | Set of nos.<br>17, 18, 19, 41, 42, 43 |
| 8              | MXS8P-PS  |                                       |
| 12             | MXS12P-PS |                                       |
| 16             | MXS16P-PS |                                       |
| 20             | MXS20P-PS |                                       |
| 25             | MXS25P-PS |                                       |

### Replacement Parts: Grease Pack

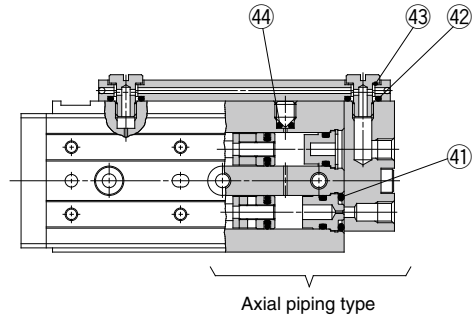
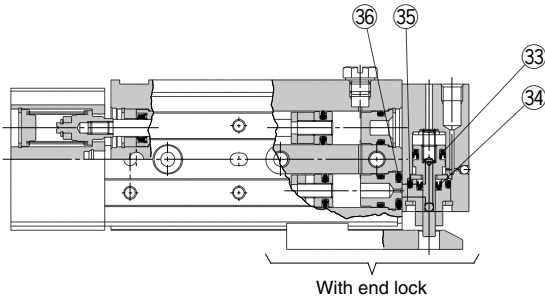
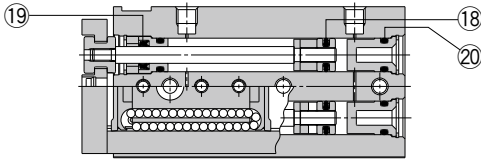
| Applied unit  | Grease pack part no.               |
|---------------|------------------------------------|
| Guide unit    | GR-S-010 (10 g)<br>GR-S-020 (20 g) |
| Cylinder unit | GR-L-005 (5 g)<br>GR-L-010 (10 g)  |

# MXQ Series

ø6, ø8, ø12, ø16  
ø20, ø25

The Replacement Procedure is on p. 352

## Construction



\* The numbers correspond with those in the "Construction" of the MXQ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |
| 19  | Rod seal    |          |      |
| 20  | O-ring      |          |      |

### With end lock

|    |             |     |  |
|----|-------------|-----|--|
| 33 | Piston seal | NBR |  |
| 34 | Rod seal    |     |  |
| 35 | O-ring      |     |  |
| 36 | O-ring      |     |  |

### Axial piping type

|    |        |                      |  |
|----|--------|----------------------|--|
| 41 | O-ring | NBR                  |  |
| 42 | O-ring | NBR                  |  |
| 43 | Gasket | NBR, Stainless steel |  |
| 44 | O-ring | NBR                  |  |

\* The seal kit includes these seals to provide as a set. Order the seal kit based on each bore size.

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 6              | MXQ6-PS  | Set of nos.<br>18, 19, 20 |
| 8              | MXQ8-PS  |                           |
| 12             | MXQ12-PS |                           |
| 16             | MXQ16-PS |                           |
| 20             | MXQ20-PS |                           |
| 25             | MXQ25-PS |                           |

### Replacement Parts: Seal Kit for with End Lock

| Bore size (mm) | Part no.  | Contents                                  |
|----------------|-----------|---|
| 8              | MXQ8R-PS  | Set of nos.<br>18, 19, 20, 33, 34, 35, 36 |
| 12             | MXQ12R-PS |   |
| 16             | MXQ16R-PS |   |
| 20             | MXQ20R-PS |   |
| 25             | MXQ25R-PS |   |

### Replacement Parts: Seal Kit for Axial Piping Type

| Bore size (mm) | Part no.  | Contents                                  |
|----------------|-----------|---|
| 6              | MXQ6P-PS  | Set of nos.<br>18, 19, 20, 41, 42, 43, 44 |
| 8              | MXQ8P-PS  |   |
| 12             | MXQ12P-PS |   |
| 16             | MXQ16P-PS |   |
| 20             | MXQ20P-PS | Set of nos.<br>18, 19, 20, 41, 42, 43     |
| 25             | MXQ25P-PS |   |

### Replacement Parts: Grease Pack

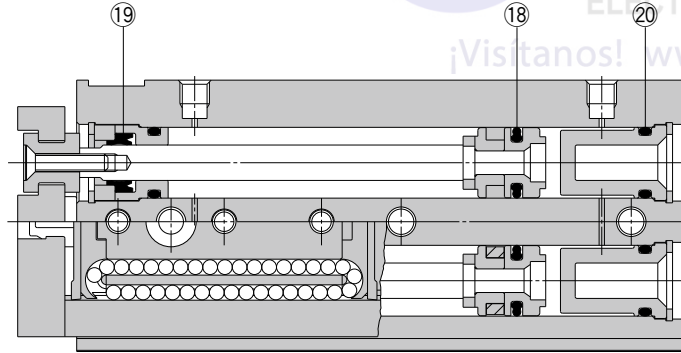
| Applied section | Grease pack part no. |
|-----------------|----------------------|
| Guide           | GR-S-010 (10 g)      |
|                 | GR-S-020 (20 g)      |
| Cylinder        | GR-L-005 (5 g)       |
|                 | GR-L-010 (10 g)      |

# MXQR Series

ø6, ø8, ø12  
ø16, ø20, ø25

The Replacement Procedure is on p. 352

## Construction



\* The numbers correspond with those in the "Construction" of the MXQR series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |
| 19  | Rod seal    |          |      |
| 20  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents               |
|----------------|----------|------------------------|
| 6              | MXQ6-PS  | Set of nos. 18, 19, 20 |
| 8              | MXQ8-PS  |                        |
| 12             | MXQ12-PS |                        |
| 16             | MXQ16-PS |                        |
| 20             | MXQ20-PS |                        |
| 25             | MXQ25-PS |                        |

\* The seal kit includes these seals to provide as a set. Order the seal kit based on each bore size.

### Replacement Parts: Grease Pack

| Applied part  | Grease pack part no. |
|---------------|----------------------|
| Guide unit    | GR-S-010 (10 g)      |
|               | GR-S-020 (20 g)      |
| Cylinder unit | GR-L-005 (5 g)       |
|               | GR-L-010 (10 g)      |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

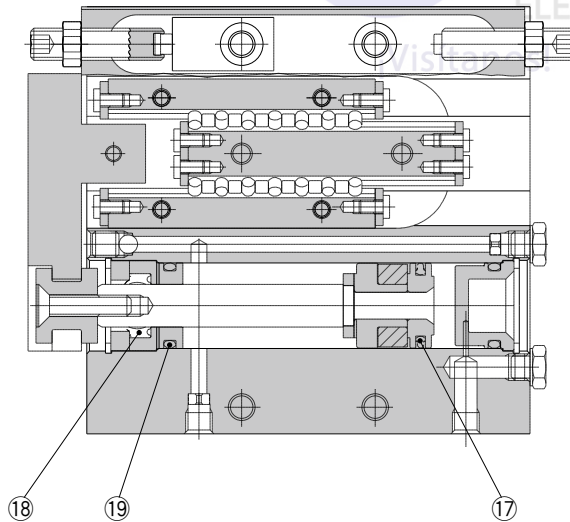
Industrial Filters

# MXF Series

ø8, ø12, ø16, ø20

The Replacement Procedure is on p. 357

## Construction



\* The numbers correspond with those in the "Construction" of the MXF series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Piston seal | NBR      |      |
| 18  | Rod seal    |          |      |
| 19  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 8              | MXF8-PS  | Set of nos.<br>17, 18, 19 |
| 12             | MXF12-PS |                           |
| 16             | MXF16-PS |                           |
| 20             | MXF20-PS |                           |

\* The seal kit includes 17, 18, 19. Order the seal kit based on each bore size.

### Replacement Parts: Grease Pack

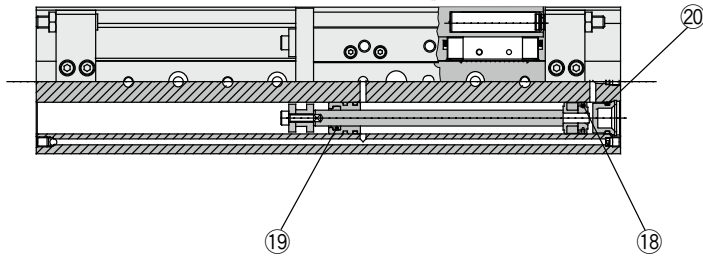
| Applied part | Grease pack part no. |
|--------------|----------------------|
| Guide        | GR-S-010 (10 g)      |
|              | GR-S-020 (20 g)      |
| Cylinder     | GR-L-005 (5 g)       |
|              | GR-L-010 (10 g)      |

# MXW Series

ø8, ø12, ø16  
ø20, ø25

The Replacement Procedure is on p. 358

## Construction



\* The numbers correspond with those in the "Construction" of the MXW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |
| 19  | Rod seal    |          |      |
| 20  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                  |
|----------------|----------|---------------------------|
| 8              | MXW8-PS  | Set of nos.<br>18, 19, 20 |
| 12             | MXW12-PS |                           |
| 16             | MXW16-PS |                           |
| 20             | MXW20-PS |                           |
| 25             | MXW25-PS |                           |

\* The seal kit includes 18, 19, 20. Order the seal kit based on each bore size.

### Replacement Parts: Grease Pack

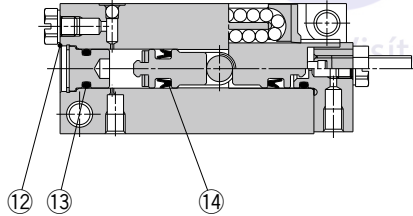
| Applied part | Grease pack part no. |
|--------------|----------------------|
| Guide        | GR-S-010 (10 g)      |
|              | GR-S-020 (20 g)      |
| Cylinder     | GR-L-005 (5 g)       |
|              | GR-L-010 (10 g)      |

# MXP Series $\varnothing 6$

The Replacement Procedure is on p. 359

## Construction

### MXP6



\* The numbers correspond with those in the "Construction" of the MXP series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description       | Material | Note |
|-----|-------------------|----------|------|
| 12  | Gasket (for plug) | PVC      |      |
| 13  | O-ring            | NBR      |      |
| 14  | Piston seal       |          |      |

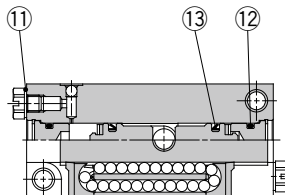
#### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                           |
|----------------|----------|------------------------------------|
| 6              | MXP6-PS  | A set of two of 12, 13 and 14 each |

#### Replacement Parts: Grease Pack

| Applied unit  | Grease pack part no. |
|---------------|----------------------|
| Guide unit    | GR-S-010 (10 g)      |
|               | GR-S-020 (20 g)      |
| Cylinder unit | GR-L-005 (5 g)       |
|               | GR-L-010 (10 g)      |

### MXPJ6



\* The numbers correspond with those in the "Construction" of the MXP series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description       | Material | Note |
|-----|-------------------|----------|------|
| 11  | Gasket (for plug) | PVC      |      |
| 12  | O-ring            | NBR      |      |
| 13  | Piston seal       |          |      |

#### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                       |
|----------------|----------|--------------------------------|
| 6              | MXPJ6-PS | 2 pieces of nos. 11, 12 and 13 |

#### Replacement Parts: Grease Pack

| Applied unit  | Grease pack part no. |
|---------------|----------------------|
| Guide unit    | GR-S-010 (10 g)      |
|               | GR-S-020 (20 g)      |
| Cylinder unit | GR-L-005 (5 g)       |
|               | GR-L-010 (10 g)      |

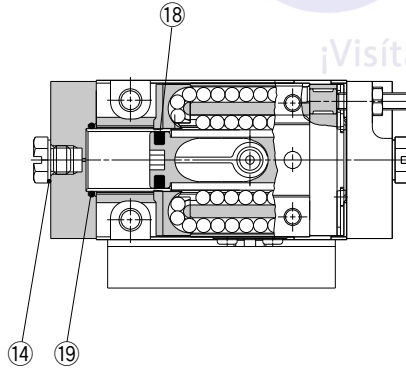


# MXP Series

ø8, ø10, ø12, ø16

The Replacement Procedure is on p. 359

## Construction



\* The numbers correspond with those in the "Construction" of the MXP series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description              | Material             | Note |
|-----|--------------------------|----------------------|------|
| 14  | <b>Gasket (for plug)</b> | NBR, stainless steel |      |
| 18  | <b>Piston seal</b>       | NBR                  |      |
| 19  | <b>O-ring</b>            |                      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                           |
|----------------|----------|------------------------------------|
| 8              | MXP8-PS  | A set of two of 14, 18 and 19 each |
| 10             | MXP10-PS |                                    |
| 12             | MXP12-PS |                                    |
| 16             | MXP16-PS |                                    |

### Replacement Parts: Grease Pack

| Applied unit  | Grease pack part no. |
|---------------|----------------------|
| Guide unit    | GR-S-010 (10 g)      |
|               | GR-S-020 (20 g)      |
| Cylinder unit | GR-L-005 (5 g)       |
|               | GR-L-010 (10 g)      |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

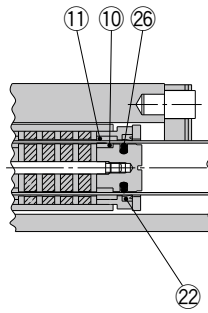
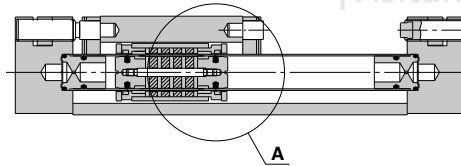
Industrial Filters

# MXY Series

ø6, ø8, ø12

The Replacement Procedure is on p. 362

## Construction



Detail drawing of part A

\* The numbers correspond with those in the "Construction" of the MXY series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description      | Material | Note |
|-----|------------------|----------|------|
| ⑩   | Wear ring A      | Resin    |      |
| ⑪   | Wear ring B      | Resin    |      |
| ⑫   | Cylinder scraper | NBR      |      |
| ⑫   | Piston seal      | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                           |
|----------------|----------|------------------------------------|
| 6              | MXY6-PS  | A set of two of ⑩, ⑪, ⑫ and ⑫ each |
| 8              | MXY8-PS  |                                    |
| 12             | MXY12-PS |                                    |

\* As for MXY12, only one piston seal ⑫ is included.

### Replacement Parts: Grease Pack

| Grease pack part no. |
|----------------------|
| GR-S-010 (10 g)      |
| GR-S-020 (20 g)      |

# Compact Guide Cylinder

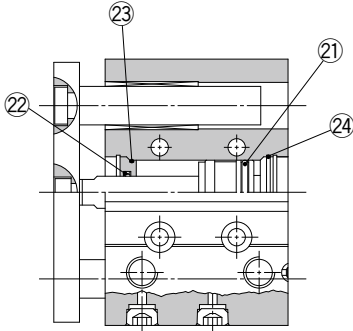
# MGP-Z Series

ø12, ø16, ø20, ø25  
ø32, ø40, ø50  
ø63, ø80, ø100

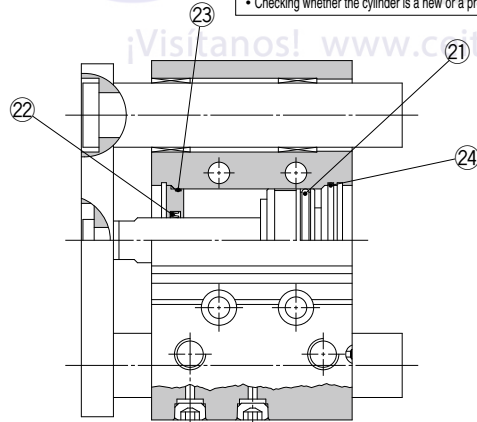
The Replacement Procedure is on p. 366

## Construction: MGPM, MGPL, MGPA Series

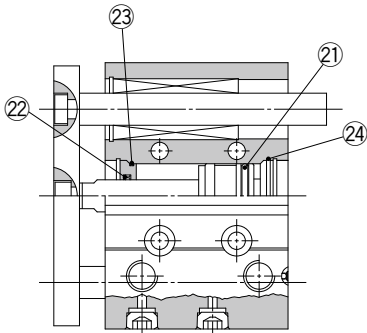
### MGPM12 to 25



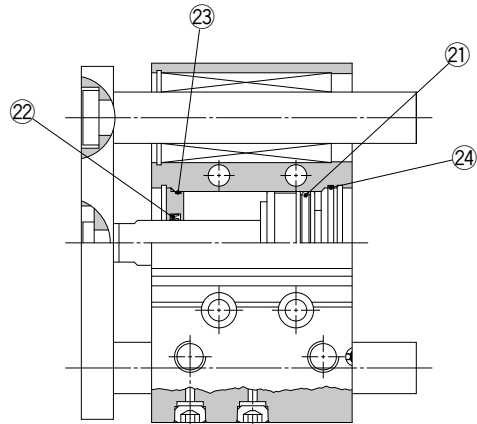
### MGPM32 to 100



### MGPL12 to 25 MGPA12 to 25



### MGPL32 to 100 MGPA32 to 100



\* The numbers correspond with those in the "Construction" of the MGP series in the Best Pneumatics catalog.  
\* Refer to page 242 for replacement parts/seal kit and grease pack part numbers of Made-to-Order common specifications (-XB□, -XC□).

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ①   | Piston seal | NBR      |      |
| ②   | Rod seal    |          |      |
| ③   | Gasket A    |          |      |
| ④   | Gasket B    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               | Bore size (mm) | Part no.    | Contents               |
|----------------|------------|------------------------|----------------|-------------|------------------------|
| 12             | MGP12-Z-PS | Set of nos. ①, ②, ③, ④ | 40             | MGP40-Z-PS  | Set of nos. ①, ②, ③, ④ |
| 16             | MGP16-Z-PS |                        | 50             | MGP50-Z-PS  |                        |
| 20             | MGP20-Z-PS |                        | 63             | MGP63-Z-PS  |                        |
| 25             | MGP25-Z-PS |                        | 80             | MGP80-Z-PS  |                        |
| 32             | MGP32-Z-PS |                        | 100            | MGP100-Z-PS |                        |

\* The seal kit includes ① to ④. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# Compact Guide Cylinder/With Air Cushion

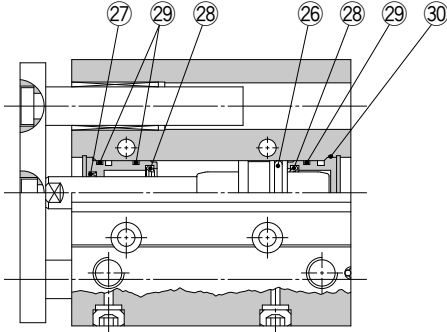
# MGP- -AZ Series

ø16, ø20, ø25  
 ø32, ø40, ø50  
 ø63, ø80, ø100

The  
 Replacement  
 Procedure is on  
 p. 366

## Construction: MGPM-A, MGPL-A, MGPA-A Series

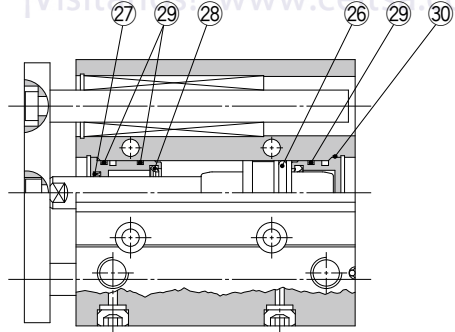
### MGPM



### MGPL MGPA

The products in this series are refreshed products.  
 Check the following before ordering.

- Previous series (Discontinued product) MGP-□A → p. 155
- Checking whether the cylinder is a new or a previous model → p. 563, 564



\* The numbers correspond with those in the "Construction" of the MGP series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description  | Material | Note |
|-----|--------------|----------|------|
| 26  | Piston seal  | NBR      |      |
| 27  | Rod seal     | NBR      |      |
| 28  | Cushion seal | Urethane |      |
| 29  | Gasket A     | NBR      |      |
| 30  | Gasket B     | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                             | Bore size (mm) | Part no.     | Contents                             |
|----------------|-------------|--------------------------------------|----------------|--------------|--------------------------------------|
| 16             | MGP16-AZ-PS | Set of nos.<br>26, 27, 28,<br>29, 30 | 50             | MGP50-AZ-PS  | Set of nos.<br>26, 27, 28,<br>29, 30 |
| 20             | MGP20-AZ-PS |                                      | 63             | MGP63-AZ-PS  |                                      |
| 25             | MGP25-AZ-PS |                                      | 80             | MGP80-AZ-PS  |                                      |
| 32             | MGP32-AZ-PS |                                      | 100            | MGP100-AZ-PS |                                      |
| 40             | MGP40-AZ-PS |                                      |                |              |                                      |

\* The seal kit includes 26 to 30. Order the seal kit based on each bore size.  
 \* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

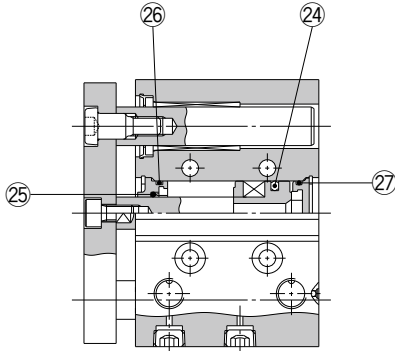
# MGP Series

ø12, ø16, ø20, ø25, ø32  
ø40, ø50, ø63, ø80, ø100

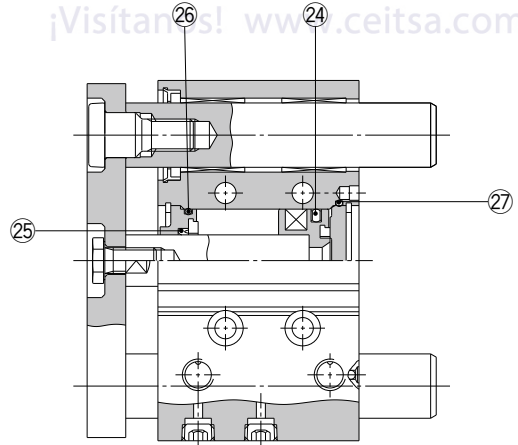
The Replacement Procedure is on p. 366

## Construction

### MGPM12 to 25



### MGPM32 to 100



The production of this series has been discontinued. Check the following before ordering.

- New series MGP-□Z → p. 152
- Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The numbers correspond with those in the "Construction" of the MGP series in the **Web Catalog**.  
\* Refer to page 243 for replacement parts/seal kit and grease pack part numbers of Made-to-Order common specifications (-XB□, -XC□).

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 24  | Piston seal | NBR      |      |
| 25  | Rod seal    |          |      |
| 26  | Gasket A    |          |      |
| 27  | Gasket B    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 12             | MGP12-PS  | Set of nos. 24, 25, 26, 27 |
| 16             | MGP16-PS  |                            |
| 20             | MGP20-PS  |                            |
| 25             | MGP25-PS  |                            |
| 32             | MGP32-PS  |                            |
| 40             | MGP40-PS  |                            |
| 50             | MGP50-PS  |                            |
| 63             | MGP63-PS  |                            |
| 80             | MGP80-PS  |                            |
| 100            | MGP100-PS |                            |

\* The seal kit includes 24 to 27. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# Compact Guide Cylinder/With Air Cushion

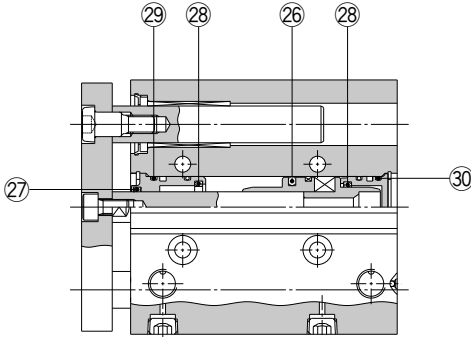
# MGP-□A Series

ø16, ø20, ø25  
 ø32, ø40, ø50  
 ø63, ø80, ø100

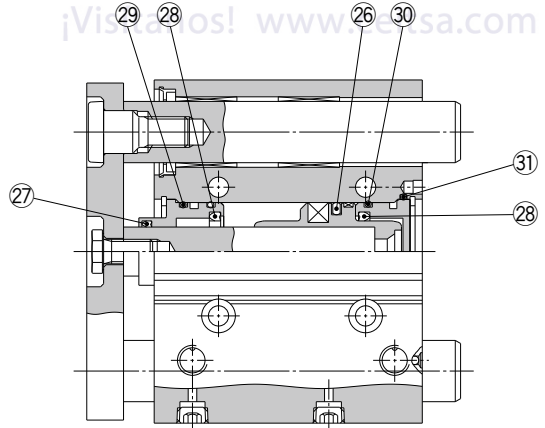
The  
 Replacement  
 Procedure is on  
 p. 366

## Construction

### MGPM16 to 25



### MGPM32 to 100



The production of this series has been discontinued.  
 Check the following before ordering.  
 • New series MGP-□AZ → p. 153  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

\* The numbers correspond with those in the "Construction" of the MGP series in the **Web Catalog**.

### Seal Kit List

| No. | Description  | Material | Note |
|-----|--------------|----------|------|
| 26  | Piston seal  | NBR      |      |
| 27  | Rod seal     | NBR      |      |
| 28  | Cushion seal | Urethane |      |
| 29  | Gasket A     | NBR      |      |
| 30  | Gasket B     | NBR      |      |
| 31  | Gasket C     | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                              |
|----------------|-------------|---------------------------------------|
| 16             | MGP16-A-PS  | Set of nos.<br>26, 27, 28, 29, 30, 31 |
| 20             | MGP20-A-PS  |                                       |
| 25             | MGP25-A-PS  |                                       |
| 32             | MGP32-A-PS  |                                       |
| 40             | MGP40-A-PS  |                                       |
| 50             | MGP50-A-PS  |                                       |
| 63             | MGP63-A-PS  |                                       |
| 80             | MGP80-A-PS  |                                       |
| 100            | MGP100-A-PS |                                       |

\* The seal kit includes 26 to 31. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

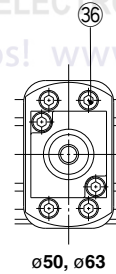
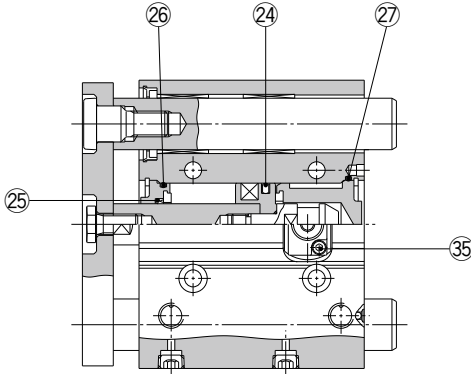
# Compact Guide Cylinder/With End Lock

# MGP Series

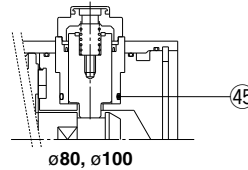
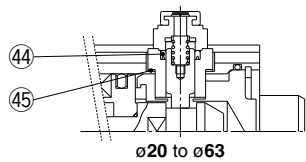
ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

The Replacement Procedure is on p. 366

## Construction



## Non-locking type (Head end lock)



\* The numbers correspond with those in the "Construction" of the MGP series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description                   | Material     | Note |
|-----|-------------------------------|--------------|------|
| 24  | Piston seal                   | NBR          |      |
| 25  | Rod seal                      | NBR          |      |
| 26  | Gasket A                      | NBR          |      |
| 27  | Gasket B                      | NBR          |      |
| 35  | Hexagon socket head cap screw | Carbon steel |      |
| 36  | Hexagon socket head cap screw | Carbon steel |      |
| 44  | Lock piston seal              | NBR          |      |
| 45  | Lock holder gasket            | NBR          |      |

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                                   |
|----------------|-------------|--|
| 20             | MGP20-B-PS  | Set of nos. 24, 25, 26, 27, 35, 44, 45     |
| 25             | MGP25-B-PS  |  |
| 32             | MGP32-B-PS  |  |
| 40             | MGP40-B-PS  | Set of nos. 24, 25, 26, 27, 35, 36, 44, 45 |
| 50             | MGP50-B-PS  |  |
| 63             | MGP63-B-PS  | Set of nos. 24, 25, 26, 27, 35, 44, 45     |
| 80             | MGP80-B-PS  |  |
| 100            | MGP100-B-PS |  |

\* Each seal kit includes the parts listed above. Order the seal kit based on each bore size.

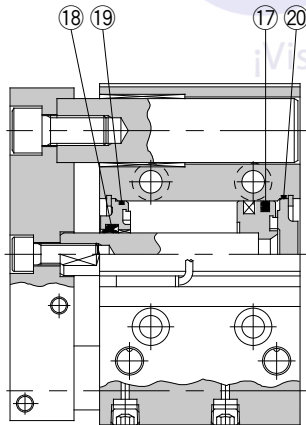
\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# MGPS Series ø50, ø80

The Replacement Procedure is on p. 366

## Construction



\* The numbers correspond with those in the "Construction" of the MGPS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Piston seal | NBR      |      |
| 18  | Rod seal    |          |      |
| 19  | Gasket A    |          |      |
| 20  | Gasket B    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                   |
|----------------|----------|----------------------------|
| 50             | MGP50-PS | Set of nos. 17, 18, 19, 20 |
| 80             | MGP80-PS |                            |

\* The seal kit includes 17 to 20. Order the seal kit based on each bore size.  
 \* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**



# MGPW Series

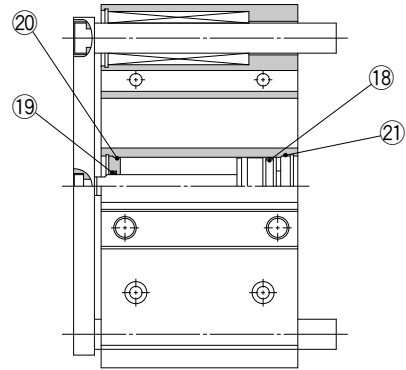
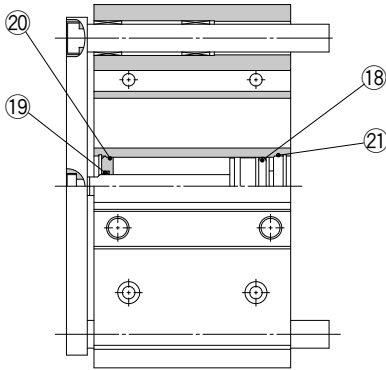
ø20, ø25, ø32  
ø40, ø50, ø63

The Replacement Procedure is on p. 366

**Construction: MGPWM, MGPWL, MGPWA Series**

MGPWM20 to 63

MGPWL20 to 63  
MGPWA20 to 63



\* The numbers correspond with those in the "Construction" of the MGPW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Piston seal | NBR      |      |
| 19  | Rod seal    |          |      |
| 20  | Gasket A    |          |      |
| 21  | Gasket B    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                   | Bore size (mm) | Part no.   | Contents                   |
|----------------|------------|----------------------------|----------------|------------|----------------------------|
| 20             | MGP20-Z-PS | Set of nos. 18, 19, 20, 21 | 40             | MGP40-Z-PS | Set of nos. 18, 19, 20, 21 |
| 25             | MGP25-Z-PS | 18, 19, 20, 21             | 50             | MGP50-Z-PS | 18, 19, 20, 21             |
| 32             | MGP32-Z-PS | 18, 19, 20, 21             | 63             | MGP63-Z-PS | 18, 19, 20, 21             |

\* The seal kit includes 18 to 21. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

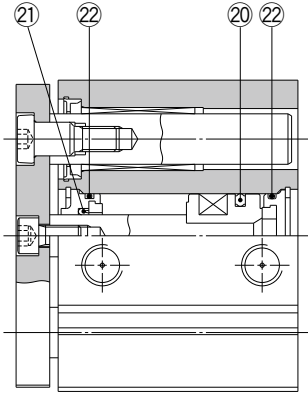
# MGQ Series

ø12, ø16, ø20, ø25  
ø32, ø40, ø50, ø63  
ø80, ø100

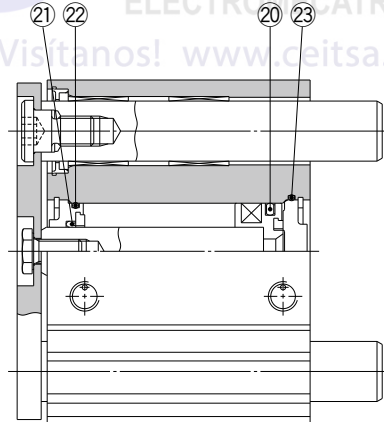
The Replacement Procedure is on p. 366

## Construction

MGQM12 to 25



MGQM32 to 100



\* The numbers correspond with those in the "Construction" of the MGQ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑳   | Piston seal | NBR      |      |
| ㉑   | Rod seal    |          |      |
| ㉒   | Gasket A    |          |      |
| ㉓   | Gasket B    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Description               |
|----------------|-----------|---------------------------|
| 12             | MGQ12-PS  | Set of nos.<br>㉑, ㉒, ㉓, ㉔ |
| 16             | MGQ16-PS  |                           |
| 20             | MGQ20-PS  |                           |
| 25             | MGQ25-PS  |                           |
| 32             | MGQ32-PS  |                           |
| 40             | MGQ40-PS  |                           |
| 50             | MGQ50-PS  |                           |
| 63             | MGQ63-PS  |                           |
| 80             | MGQ80-PS  |                           |
| 100            | MGQ100-PS |                           |

\* The seal kit includes ㉑ to ㉓. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

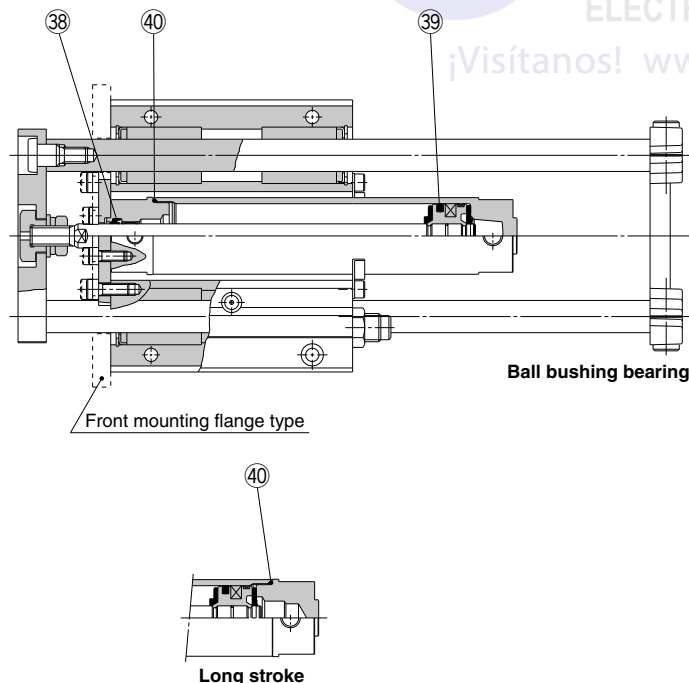
# Guide Cylinder

# MGG Series

ø20, ø25, ø32, ø40, ø50

## Construction

ø20 to ø50/MGG□□



\* The numbers correspond with those in the "Construction" of the MGG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 38  | Rod seal    | NBR      |      |
| 39  | Piston seal |          |      |
| 40  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 20             | CG1N20-PS | Set of nos.<br>38, 39, 40 |
| 25             | CG1N25-PS |                           |
| 32             | CG1N32-PS |                           |
| 40             | CG1N40-PS |                           |

\* The seal kit includes 38 to 40. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### ⚠ Caution

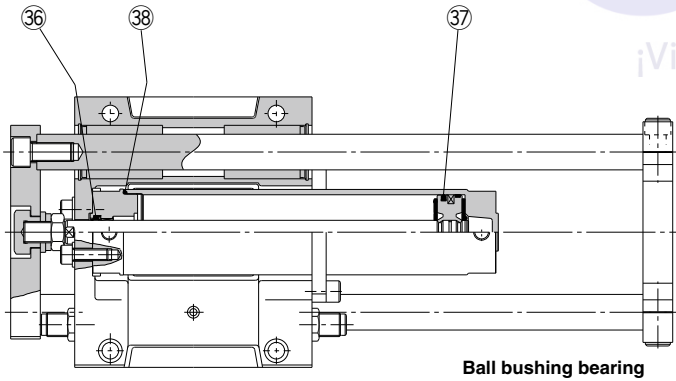
When disassembling cylinders with bore sizes of ø20 through ø40, grip the double flat part of either the tube cover or the rod cover with a vise and loosen the other side with a wrench or an adjustable angle wrench, and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.  
(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. Please contact SMC when disassemble is required.)

# MGG Series

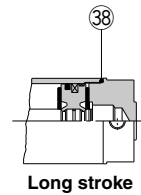
ø63, ø80, ø100

## Construction

ø63 to ø100/MGG□B

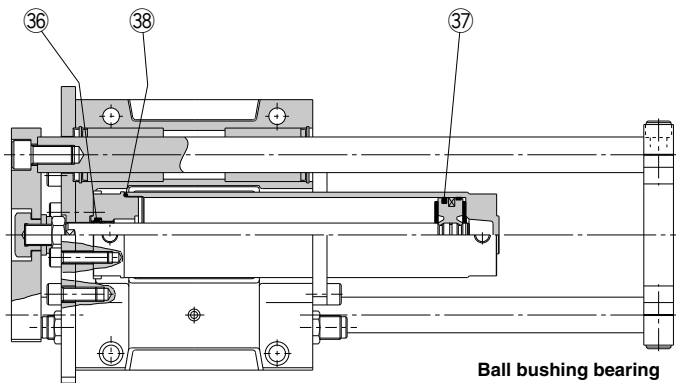


Ball bushing bearing

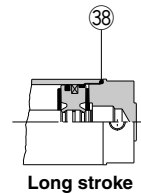


Long stroke

ø63 to ø100/MGG□F



Ball bushing bearing



Long stroke

\* The numbers correspond with those in the "Construction" of the MGG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 36  | Rod seal    | NBR      |      |
| 37  | Piston seal |          |      |
| 38  | Tube gasket |          |      |

### Caution

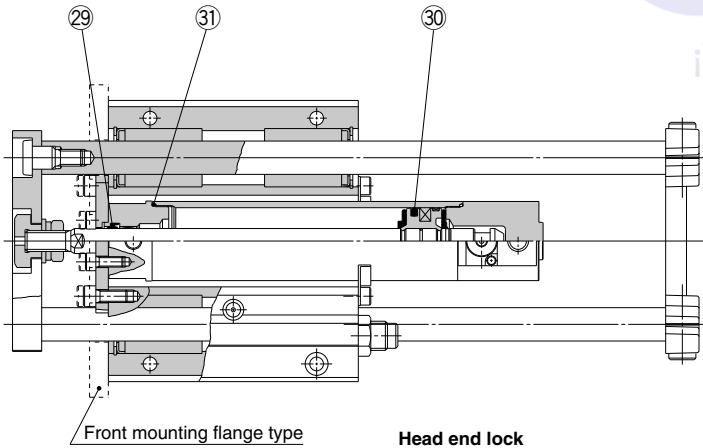
Basic cylinders with a bore size of ø50 cannot be disassembled. (Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. Please contact SMC when disassemble is required.)

# MGG Series

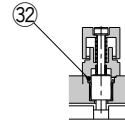
ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

## Construction

ø20 to ø100/MGG□□



Manual release (Lock type)



ø20 to ø63

\* The numbers correspond with those in the "Construction" of the MGG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description      | Material | Note |
|-----|------------------|----------|------|
| 29  | Rod seal         | NBR      |      |
| 30  | Piston seal      |          |      |
| 31  | Tube gasket      |          |      |
| 32  | Lock piston seal |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                      |
|----------------|------------|-------------------------------|
| 20             | CBG1N20-PS | Set of nos.<br>29, 30, 31, 32 |
| 25             | CBG1N25-PS |                               |
| 32             | CBG1N32-PS |                               |
| 40             | CBG1N40-PS |                               |

\* The seal kit includes 29 to 32. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### ⚠ Caution

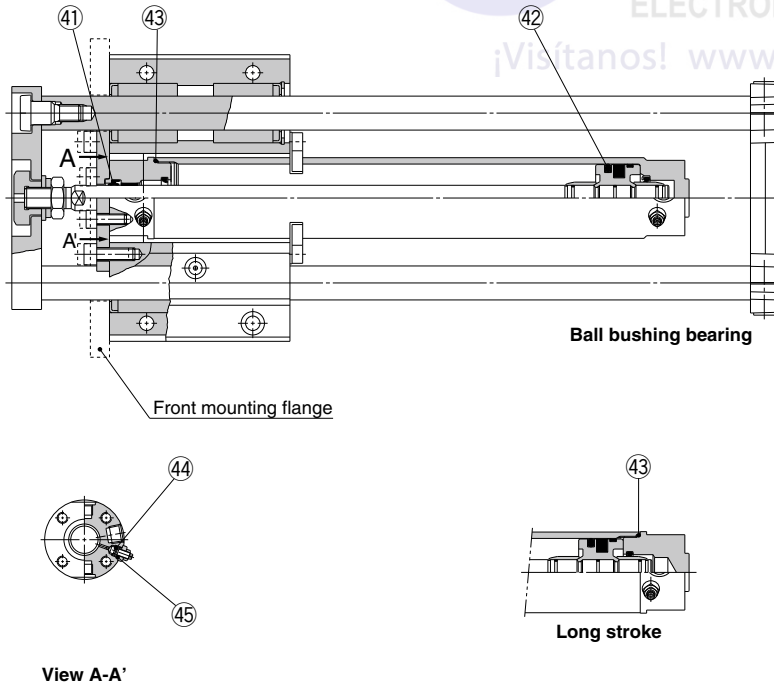
Basic cylinders with a bore size of ø50 cannot be disassembled.

(Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. Please contact SMC when disassemble is required.)

# MGC Series

ø20, ø25, ø32, ø40, ø50

**Construction: With Rear Plate**



\* The numbers correspond with those in the "Construction" of the MGC series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description           | Material | Note |
|-----|-----------------------|----------|------|
| 41  | Rod seal              | NBR      |      |
| 42  | Piston seal           |          |      |
| 43  | Tube gasket           |          |      |
| 44  | Valve seal            |          |      |
| 45  | Valve retainer gasket |          |      |

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                          |
|----------------|-----------|-----------------------------------|
| 20             | CG1A20-PS | Set of nos.<br>41, 42, 43, 44, 45 |
| 25             | CG1A25-PS |                                   |
| 32             | CG1A32-PS |                                   |
| 40             | CG1A40-PS |                                   |

\* The seal kit includes 41) to 45). Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g)

## ⚠ Caution

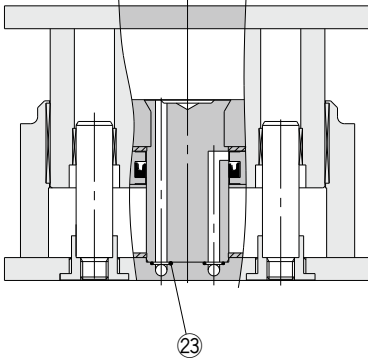
When disassembling base cylinders with bore sizes of ø20 through ø40, grip the double flat part of either the tube cover or the rod cover with a vise and loosen the other side with a wrench or an adjustable angle wrench, and then remove the cover. When retightening, tighten approximately 2 degrees more than the original position. (Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. Please contact SMC when disassembly is required.)

# MGF Series

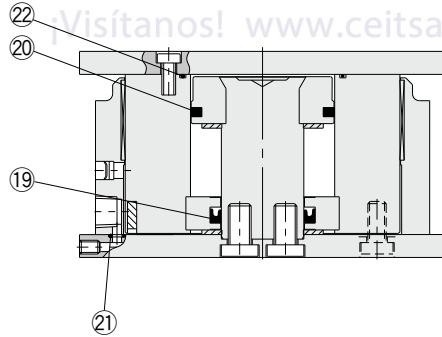
ø40, ø63, ø100

The Replacement Procedure is on p. 370

## Construction



When the cylinder is extended



When the cylinder is retracted

\* The numbers correspond with those in the "Construction" of the MGF series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 19  | Rod seal    | NBR      |      |
| 20  | Piston seal |          |      |
| 21  | O-ring A    |          |      |
| 22  | O-ring B    |          |      |
| 23  | O-ring C    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                          |
|----------------|-----------|-----------------------------------|
| 40             | MGF40-PS  | Set of nos.<br>19, 20, 21, 22, 23 |
| 63             | MGF63-PS  |                                   |
| 100            | MGF100-PS |                                   |

\* The seal kit is not compatible with the clean series.  
The seal kit includes 19 to 23. Order the seal kit based on each bore size.  
\* Since the seal kit does not include a grease pack, it should be ordered separately.

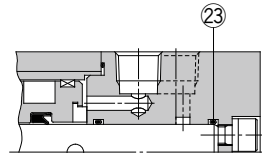
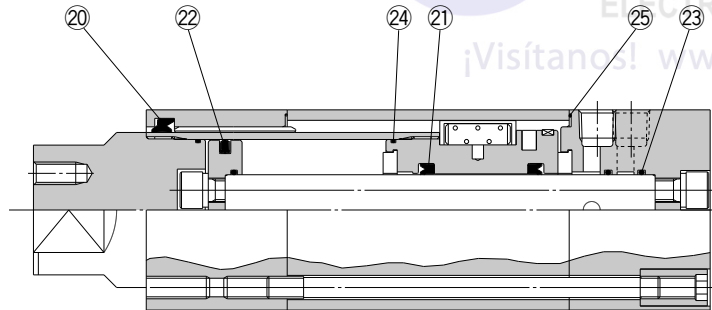
**Grease pack part no.: GR-L-010 (10g)**

## Non-rotating Double Power Cylinder

# MGZ Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80

### Construction



ø20, ø25

\* The numbers correspond with those in the "Construction" of the MGZ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 20  | Rod seal A           | NBR      | 21, 22, 23 and 24 are non-replaceable parts, so they are not included in the seal kit. |
| 21  | Rod seal B           |          |  |
| 22  | Piston seal          |          |  |
| 23  | Piston gasket        |          |  |
| 24  | Tube rod gasket      |          |  |
| 25  | Cylinder tube gasket |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents           |
|----------------|----------|--------------------|
| 20             | MGZ20-PS | Set of nos. 20, 25 |
| 25             | MGZ25-PS |                    |
| 32             | MGZ32-PS |                    |
| 40             | MGZ40-PS |                    |
| 50             | MGZ50-PS |                    |
| 63             | MGZ63-PS |                    |
| 80             | MGZ80-PS |                    |

\* Seal kits consist of items 20 and 25, and can be ordered by using the seal kit number corresponding to each bore size.

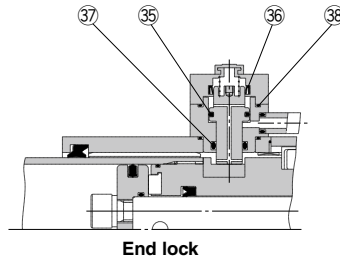
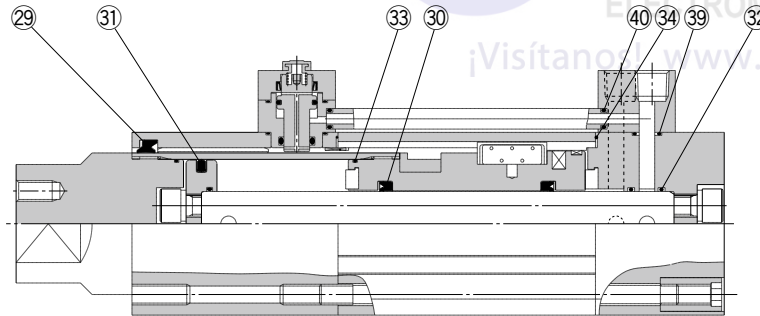
\* The seal kit includes a grease pack (ø20 to ø50: 10 g, ø63, ø80: 20 g). Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)**



# MGZ Series ø40, ø50, ø63

## Construction



\* The numbers correspond with those in the "Construction" of the MGZ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description           | Material | Note  |
|-----|-----------------------|----------|---|
| 29  | Rod seal A            | NBR      | <b>30, 31, 32 and 33 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 30  | Rod seal B            |          |   |
| 31  | Piston seal           |          |   |
| 32  | Piston gasket         |          |   |
| 33  | Tube rod gasket       |          |   |
| 34  | Cylinder tube gasket  |          |   |
| 35  | Locking piston seal A |          |   |
| 36  | Locking piston seal B |          |   |
| 37  | Locking piston seal C |          |   |
| 38  | Lock holder gasket    |          |   |
| 39  | Port block gasket     |          |   |
| 40  | Pipe gasket           |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                                   |
|----------------|-----------|--|
| 40             | MGZ40R-PS | Set of nos. 29, 34, 35, 36, 37, 38, 39, 40 |
| 50             | MGZ50R-PS |  |
| 63             | MGZ63R-PS |  |

\* Seal kits consist of items 29 and 34 to 40, and can be ordered by using the seal kit number corresponding to each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

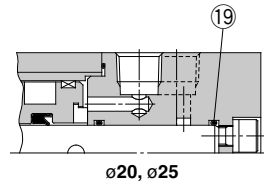
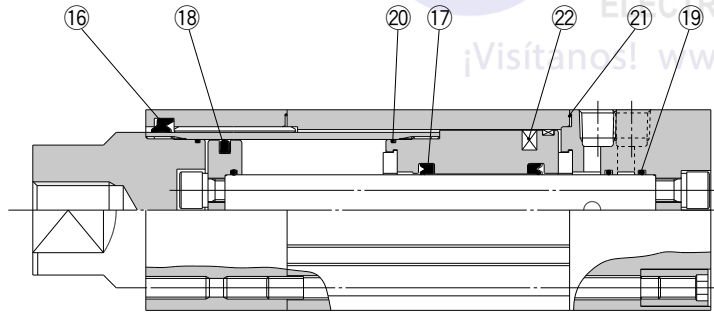
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# MGZR Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80

## Construction



\* The numbers correspond with those in the "Construction" of the MGZR series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 16  | Rod seal A           | NBR      | 17, 18, 19 and 20 are non-replaceable parts, so they are not included in the seal kit. |
| 17  | Rod seal B           |          |  |
| 18  | Piston seal          |          |  |
| 19  | Piston gasket        |          |  |
| 20  | Tube rod gasket      |          |  |
| 21  | Cylinder tube gasket |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents           |
|----------------|----------|--------------------|
| 20             | MGZ20-PS | Set of nos. 16, 21 |
| 25             | MGZ25-PS |                    |
| 32             | MGZ32-PS |                    |
| 40             | MGZ40-PS |                    |
| 50             | MGZ50-PS |                    |
| 63             | MGZ63-PS |                    |
| 80             | MGZ80-PS |                    |

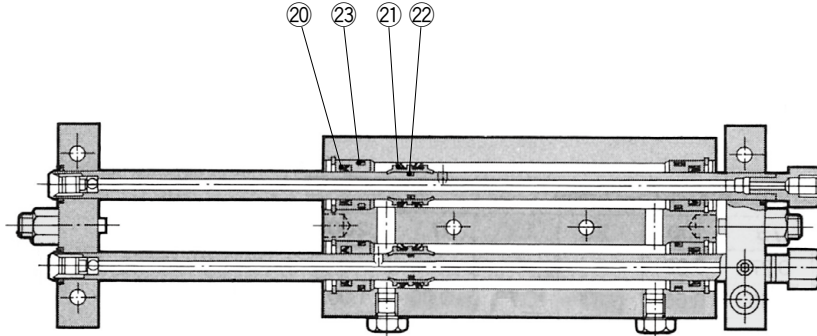
- \* Seal kits consist of items 16 and 21, and can be ordered by using the seal kit number corresponding to each bore size.
- \* The seal kit includes a grease pack (ø20 to ø50: 10 g, ø63, ø80: 20 g). Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)**

# CX2 Series

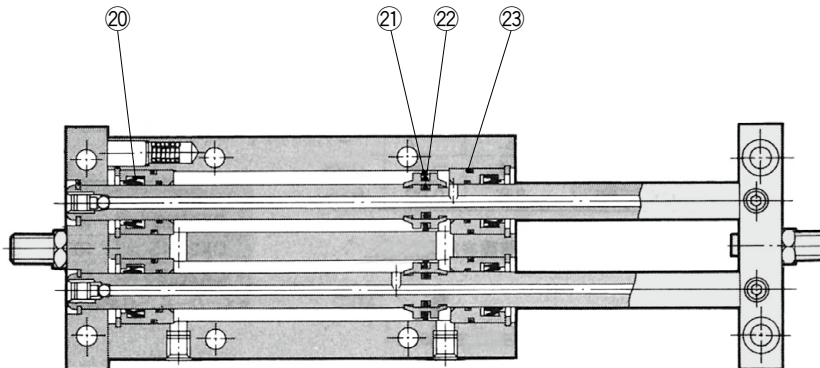
Slide bearing:  $\varnothing 10$ ,  $\varnothing 15$ ,  $\varnothing 25$

## Construction

### CX2N10



### CX2N15, 25



\* The numbers correspond with those in the "Construction" of the CX2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| ②①  | Rod seal             | NBR      | <b>22 is a non-replaceable part, so it is not included in the seal kit.</b> |
| ②②  | Piston seal          |          |   |
| ②③  | Piston gasket        |          |   |
| ②④  | Cylinder tube gasket |          |   |

### Replacement Parts: Seal Kit

| Model  | Part no.  | Contents                  |
|--------|-----------|---------------------------|
| CX2N10 | CX2N10-PS | Set of nos.<br>②①, ②②, ②③ |
| CX2N15 | CX2N15-PS |                           |
| CX2N25 | CX2N25-PS |                           |

\* The seal kit includes ②①, ②②, ②③. Order the seal kit based on each bore size. (The piston gasket ②③ is not replaceable.)

\* Since the seal kit does not include a grease pack, it should be ordered separately.

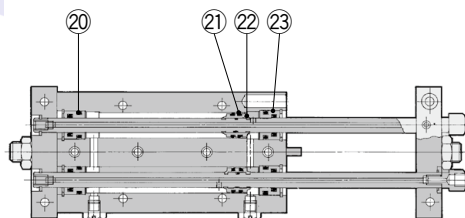
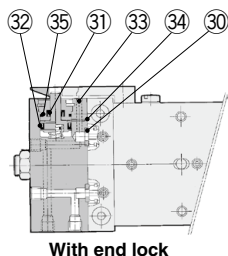
**Grease pack part no.: GR-S-010 (10 g)**

# CXWM Series

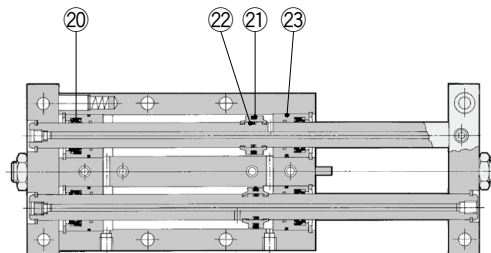
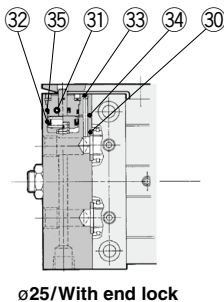
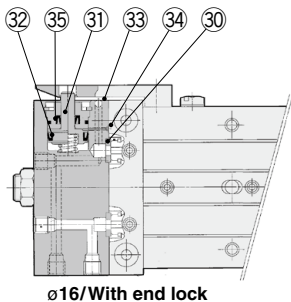
ø10, ø16, ø25

## Construction

ø10



ø16, ø25



\* The numbers correspond with those in the "Construction" of the CXWM series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 20  | Rod seal             | NBR      | 22 is a non-replaceable part, so it is not included in the seal kit. |
| 21  | Piston seal          | NBR      |  |
| 22  | Piston gasket        | NBR      |  |
| 23  | Cylinder tube gasket | NBR      |  |

### With End Lock

|    |             |                                  |  |
|----|-------------|----------------------------------|--|
| 30 | Body gasket | NBR                              | 33 and 34 are non-replaceable parts, so they are not included in the seal kit. |
| 31 | Rod seal    | NBR                              |  |
| 32 | Piston seal | NBR                              |  |
| 33 | Steel ball  | High carbon chrome bearing steel |  |
| 34 | Steel ball  | High carbon chrome bearing steel |  |
| 35 | O-ring      | NBR                              |  |

### Replacement Parts: Seal Kit

| Model                | Part no.  | Contents               |
|----------------------|-----------|------------------------|
| <b>Cylinder body</b> |           |                        |
| CXWM10               | CXWM10-PS | Set of nos. 20, 21, 23 |
| CXWM16               | CXWM16-PS |                        |
| CXWM25               | CXWM25-PS |                        |

\* The seal kit includes 20, 21, 23. Order the seal kit based on each bore size. (The piston gasket 22 is not replaceable.)

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### End lock

|        |            |                            |
|--------|------------|----------------------------|
| CXWM10 | CXWM10R-PS | Set of nos. 30, 31, 32, 35 |
| CXWM16 | CXWM16R-PS |                            |
| CXWM25 | CXWM25R-PS |                            |

\* The seal kit includes 30, 31, 32, 35. Order the seal kit based on each bore size.

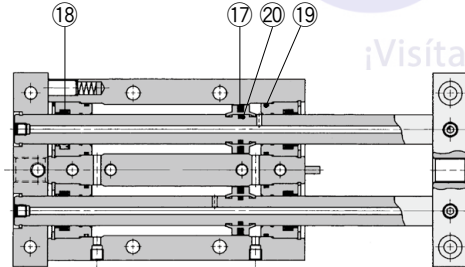
\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

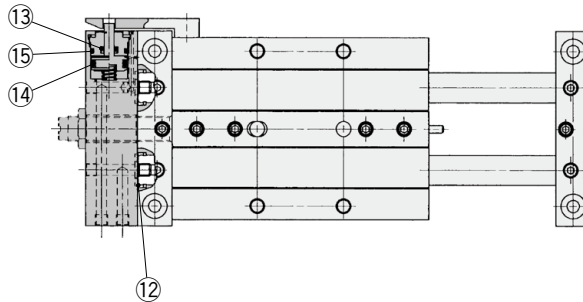
# CXWM Series ø20, ø32

## Construction

ø20, ø32



With end lock



\* The numbers correspond with those in the "Construction" of the CXWM series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 17  | Piston seal          | NBR      | <b>20 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 18  | Rod seal             |          |   |
| 19  | Cylinder tube gasket |          |   |
| 20  | Piston gasket        |          |   |

### With End Lock

|    |             |     |
|----|-------------|-----|
| 12 | Body gasket | NBR |
| 13 | Rod seal    |     |
| 14 | Piston seal |     |
| 15 | O-ring      |     |

### Replacement Parts: Seal Kit

| Model                | Part no.  | Contents               |
|----------------------|-----------|------------------------|
| <b>Cylinder body</b> |           |                        |
| CXWM20               | CXWM20-PS | Set of nos. 17, 18, 19 |
| CXWM32               | CXWM32-PS | 17, 18, 19             |

\* The seal kit includes 17, 18, 19. Order the seal kit based on each bore size. (The piston gasket 20 is not replaceable.)

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

### End lock

|        |            |                            |
|--------|------------|----------------------------|
| CXWM20 | CXWM20R-PS | Set of nos. 12, 13, 14, 15 |
| CXWM32 | CXWM32R-PS | 12, 13, 14, 15             |

\* The seal kit includes 12, 13, 14, 15. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

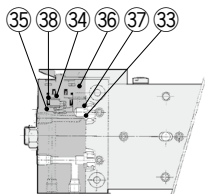
# Slide Unit/Built-in Shock Absorber: Ball Bushing Bearing Type

# CXWL Series

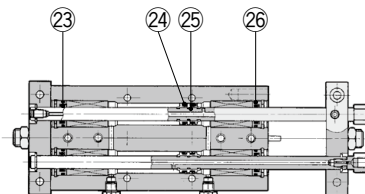
Ball Bushing Bearing Type:  
 $\varnothing 10$ ,  $\varnothing 16$ ,  $\varnothing 25$

## Construction

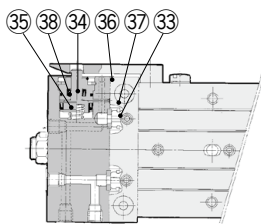
$\varnothing 10$



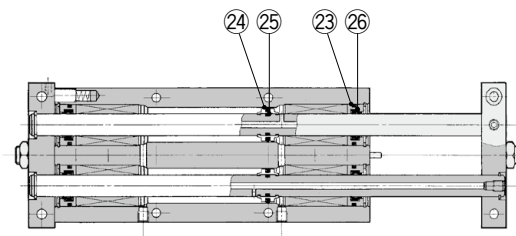
With end lock



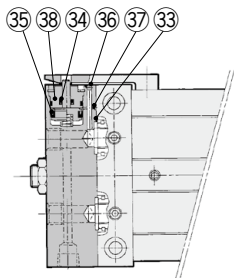
$\varnothing 16$



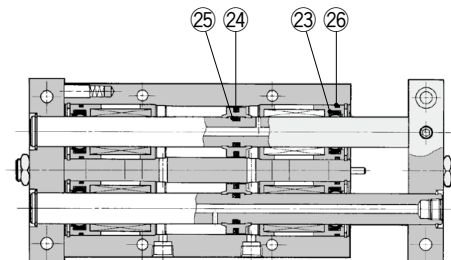
With end lock



$\varnothing 25$



With end lock



\* The numbers correspond with those in the "Construction" of the CXWL series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 23  | Rod seal             | NBR      | 25 is a non-replaceable part, so it is not included in the seal kit. |
| 24  | Piston seal          |          |  |
| 25  | Piston gasket        |          |  |
| 26  | Cylinder tube gasket |          |  |

### With End Lock

|    |             |                                  |  |
|----|-------------|----------------------------------|--|
| 33 | Body gasket | NBR                              | 36 and 37 are non-replaceable parts, so they are not included in the seal kit. |
| 34 | Rod seal    | NBR                              |  |
| 35 | Piston seal | NBR                              |  |
| 36 | Steel ball  | High carbon chrome bearing steel |  |
| 37 | Steel ball  | High carbon chrome bearing steel |  |
| 38 | O-ring      | NBR                              |  |

### Replacement Parts: Seal Kit

| Model                | Part no.  | Contents                  |
|----------------------|-----------|---------------------------|
| <b>Cylinder body</b> |           |                           |
| CXWL10               | CXWL10-PS | Set of nos.<br>23, 24, 26 |
| CXWL16               | CXWL16-PS |                           |
| CXWL25               | CXWL25-PS |                           |

\* The seal kit includes 23, 24 and 26. Order the seal kit with the part number for each model.

\* 25 is not replaceable.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### End lock

|        |            |                               |
|--------|------------|-------------------------------|
| CXWL10 | CXWL10R-PS | Set of nos.<br>33, 34, 35, 38 |
| CXWL16 | CXWL16R-PS |                               |
| CXWL25 | CXWL25R-PS |                               |

\* The seal kit includes 33, 34, 35 and 38. Order the seal kit with the part number for each model.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

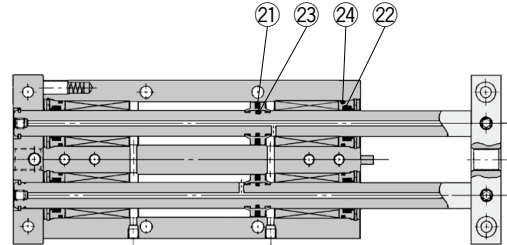
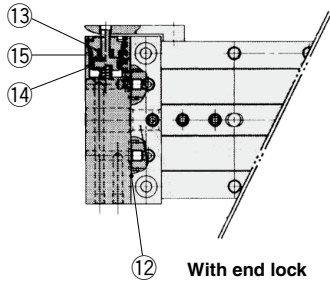
Grease pack part no.: GR-S-010 (10 g)

# CXWL Series

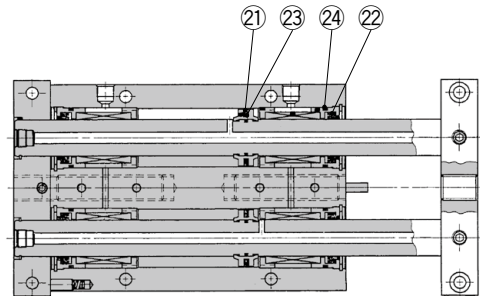
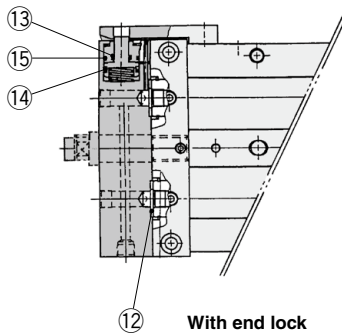
Ball Bushing Bearing Type:  
 $\varnothing 20, \varnothing 32$

## Construction

$\varnothing 20$



$\varnothing 32$



\* The numbers correspond with those in the "Construction" of the CXWL series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 21  | Piston seal          | NBR      | <b>23 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 22  | Rod seal             |          |   |
| 23  | Piston gasket        |          |   |
| 24  | Cylinder tube gasket |          |   |

### With end lock

|    |             |     |
|----|-------------|-----|
| 12 | Body gasket | NBR |
| 13 | Rod seal    |     |
| 14 | Piston seal |     |
| 15 | O-ring      |     |

### Replacement Parts: Seal Kit

| Model  | Part no.  | Contents               |
|--------|-----------|------------------------|
| CXWL20 | CXWL20-PS | Set of nos. 21, 22, 24 |
| CXWL32 | CXWL32-PS |                        |

\* The seal kit includes 21, 22 and 24. Order the seal kit with the part number for each model.

\* 23 is not replaceable.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### End lock

|        |            |                            |
|--------|------------|----------------------------|
| CXWL20 | CXWL20R-PS | Set of nos. 12, 13, 14, 15 |
| CXWL32 | CXWL32R-PS |                            |

\* The seal kit includes 12, 13, 14 and 15. Order the seal kit with the part number for each model.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# CXT Series

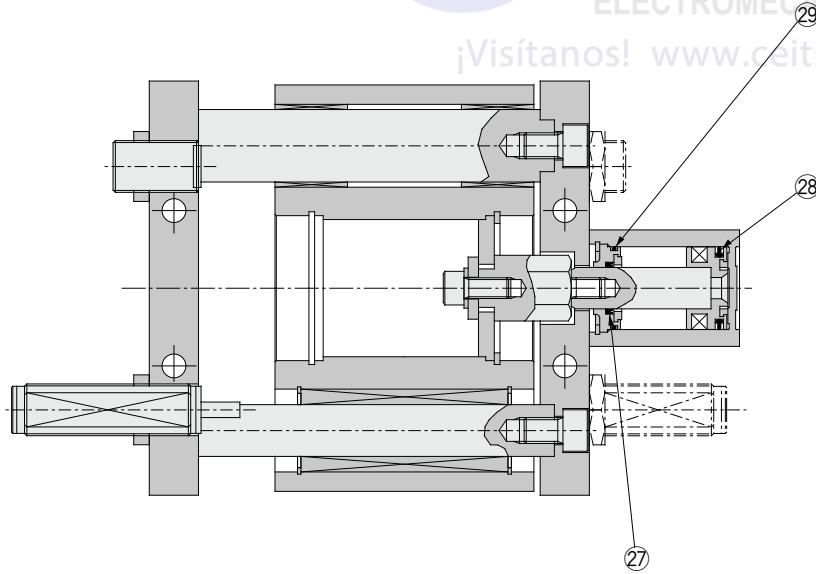
ø12, ø16, ø20,  
ø25, ø32, ø40

The  
Replacement  
Procedure is on  
p. 323

## Construction

CXTM  
Guide rod/bearing

CXTL  
Guide rod/bearing



\* The numbers correspond with those in the "Construction" of the CXT series in the Best Pneumatics catalog.

### Seal Kit List

| No.                 | Description | Material | Note |
|---------------------|-------------|----------|------|
| 27                  | Rod seal    | NBR      |      |
| 28                  | Piston seal |          |      |
| 29 <sup>Note)</sup> | Tube gasket |          |      |

Note) The same type of the part is equipped to the head side for the long stroke type.

### Replacement Parts: Seal Kit

| Model                  | Cylinder | Part no   |
|------------------------|----------|-----------|
| <b>Standard stroke</b> |          |           |
| CXT□12                 | CDQSB12  | CQSB12-PS |
| CXT□16                 | CDQSB16  | CQSB16-PS |
| CXT□20                 | CDQSB20  | CQSB20-PS |
| CXT□25                 | CDQSB25  | CQSB25-PS |
| CXT□32                 | CDQ2A32  | CQ2B32-PS |
| CXT□40                 | CDQ2A40  | CQ2B40-PS |

### Long stroke

|        |         |             |
|--------|---------|-------------|
| CXT□12 | CDQSB12 | CQSB12-L-PS |
| CXT□16 | CDQSB16 | CQSB16-L-PS |
| CXT□20 | CDQSB20 | CQSB20-L-PS |
| CXT□25 | CDQSB25 | CQSB25-L-PS |
| CXT□32 | CDQ2A32 | CQ2A32-L-PS |
| CXT□40 | CDQ2A40 | CQ2A40-L-PS |

\* The seal kit includes 27, 28 and 29. Order the seal kit with the kit number.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)



# Dual Rod Cylinder/Compact Type: Slide Bearing

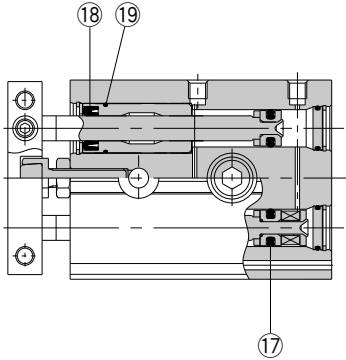
# CXSJ Series

ø6, ø10, ø15, ø20  
ø25, ø32

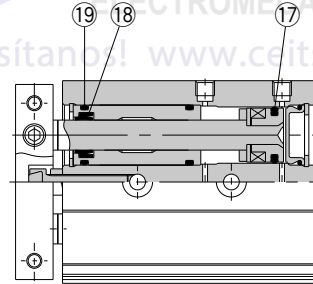
The Replacement Procedure is on p. 372

## Construction

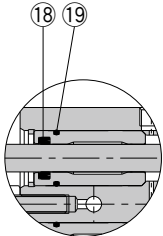
CXSJM (Slide bearing)  
CXSJM6



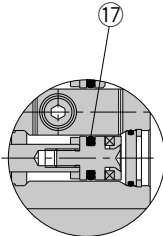
CXSJM15



CXSJM10

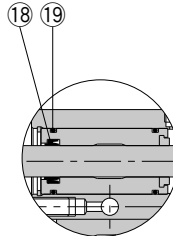


Rod cover

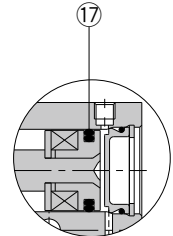


Piston rod B-side piston

CXSJM20 to 32



Rod cover



Head cover

\* The numbers correspond with those in the "Construction" of the CXSJ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Piston seal | NBR      |      |
| 18  | Rod seal    |          |      |
| 19  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Model   | Part no.   | Contents                  |
|---------|------------|---------------------------|
| CXSJM6  | CXSJM6-PS  | Set of nos.<br>17, 18, 19 |
| CXSJM10 | CXSJM10-PS |                           |
| CXSJM15 | CXSM15-PS  |                           |
| CXSJM20 | CXSM20-PS  |                           |
| CXSJM25 | CXSM25-PS  |                           |
| CXSJM32 | CXSM32-PS  |                           |

\* The seal kit includes 17, 18, and 19. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# Dual Rod Cylinder/Compact Type: Ball Bushing Bearing

# CXSJ Series

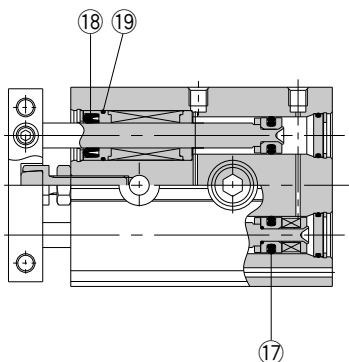
∅6, ∅10, ∅15, ∅20  
∅25, ∅32

The Replacement Procedure is on p. 372

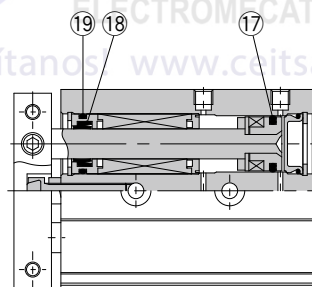
## Construction

### CXSJL (Ball bushing bearing)

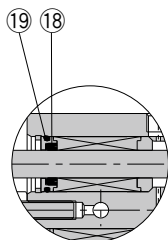
CXSJL6



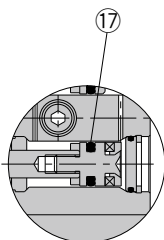
CXSJL15



CXSJL10

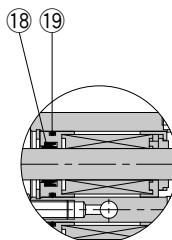


Rod cover

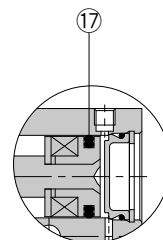


Piston rod B-side piston

CXSJL20 to 32



Rod cover



Head cover

\* The numbers correspond with those in the "Construction" of the CXSJ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Piston seal | NBR      |      |
| 18  | Rod seal    |          |      |
| 19  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Model   | Part no.   | Contents                  |
|---------|------------|---------------------------|
| CXSJL6  | CXSJL6-PS  | Set of nos.<br>17, 18, 19 |
| CXSJL10 | CXSJL10-PS |                           |
| CXSJL15 | CXSL15APS  |                           |
| CXSJL20 | CXSL20APS  |                           |
| CXSJL25 | CXSL25APS  |                           |
| CXSJL32 | CXSL32APS  |                           |

\* The seal kit includes 17, 18, and 19. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

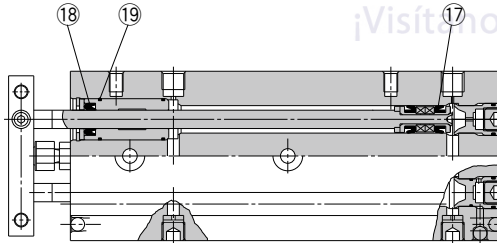
# CXS Series

ø6, ø10, ø15, ø20, ø25, ø32

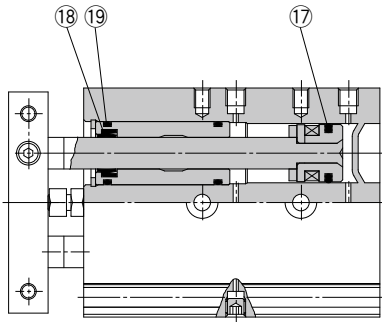
The Replacement Procedure is on p. 372

## Construction

### CXSM6



### CXSM10 to 32



\* The numbers correspond with those in the "Construction" of the CXS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 17  | Piston seal | NBR      |      |
| 18  | Rod seal    |          |      |
| 19  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents               |
|----------------|-----------|------------------------|
| 6              | CXSM6-PS  | Set of nos. 17, 18, 19 |
| 10             | CXSM10APS |                        |
| 15             | CXSM15-PS |                        |
| 20             | CXSM20-PS |                        |
| 25             | CXSM25-PS |                        |
| 32             | CXSM32-PS |                        |

\* The seal kit includes 17, 18 and 19. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

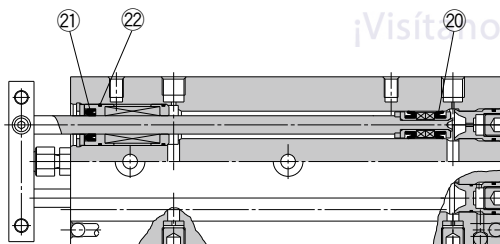
# CXS Series

ø6, ø10, ø15, ø20, ø25, ø32

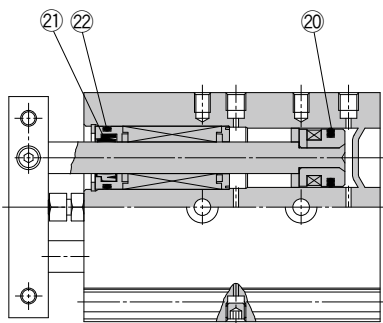
The Replacement Procedure is on p. 372

## Construction

### CXSL6



### CXSL10 to 32



\* The numbers correspond with those in the "Construction" of the CXS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 20  | Piston seal | NBR      |      |
| 21  | Rod seal    |          |      |
| 22  | O-ring      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 6              | CXSL6-PS  | Set of nos.<br>20, 21, 22 |
| 10             | CXSL10BPS |                           |
| 15             | CXSL15APS |                           |
| 20             | CXSL20APS |                           |
| 25             | CXSL25APS |                           |
| 32             | CXSL32APS |                           |

\* The seal kit includes 20, 21 and 22. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

# Dual Rod Cylinder/With Air Cushion

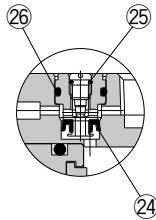
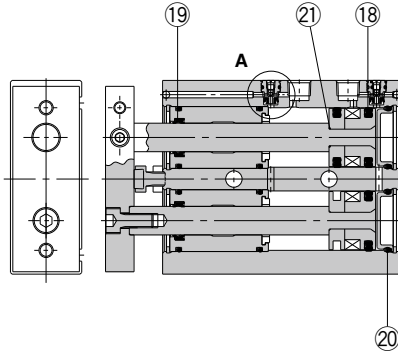
# CXS Series

ø20, ø25, ø32

The Replacement Procedure is on p. 372

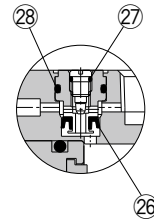
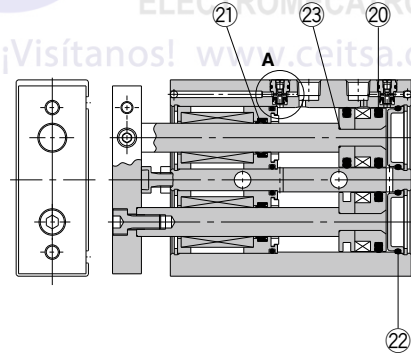
## Construction

### CXSM/With air cushion



Close-up of A

### CXSL/With air cushion



Close-up of A

\* The numbers correspond with those in the "Construction" of the CXS series in the Best Pneumatics catalog.

### Seal Kit List (CXSM)

| No. | Description   | Material | Note   |
|-----|---------------|----------|--|
| 18  | Piston seal   | NBR      | 21 and 24 to 26 are non-replaceable parts, so they are not included in the seal kit. |
| 19  | Rod seal      |          |  |
| 20  | O-ring        |          |  |
| 21  | O-ring        |          |  |
| 24  | Check seal    |          |  |
| 25  | Needle gasket |          |  |
| 26  | Check gasket  |          |  |

### Replacement Parts: Seal Kit (CXSM)

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 20             | CXSM20A-PS | Set of nos. 18, 19, 20 |
| 25             | CXSM25A-PS |                        |
| 32             | CXSM32A-PS |                        |

- \* The seal kit includes 18, 19 and 20. Order the seal kit based on each bore size.
- \* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### Seal Kit List (CXSL)

| No. | Description   | Material | Note   |
|-----|---------------|----------|--|
| 20  | Piston seal   | NBR      | 23 and 26 to 28 are non-replaceable parts, so they are not included in the seal kit. |
| 21  | Rod seal      |          |  |
| 22  | O-ring        |          |  |
| 23  | O-ring        |          |  |
| 26  | Check seal    |          |  |
| 27  | Needle gasket |          |  |
| 28  | Check gasket  |          |  |

### Replacement Parts: Seal Kit (CXSL)

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 20             | CXSL20A-PS | Set of nos. 20, 21, 22 |
| 25             | CXSL25A-PS |                        |
| 32             | CXSL32A-PS |                        |

- \* The seal kit includes 20, 21 and 22. Order the seal kit based on each bore size.
- \* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

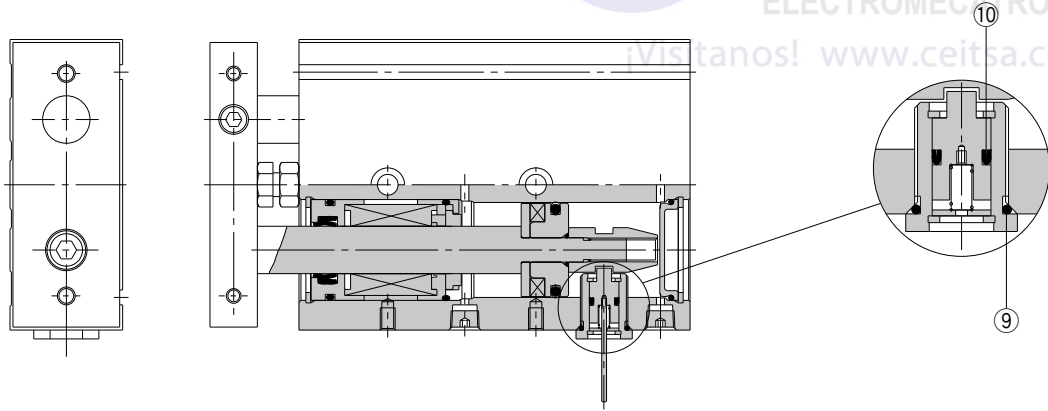
# CXS Series

ø6, ø10, ø15, ø20, ø25, ø32

The Replacement Procedure is on p. 372

## Construction

### CXSM6



\* The numbers correspond with those in the "Construction" of the CXS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑨   | O-ring      | NBR      |      |
| ⑩   | Rod seal    |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents  |
|----------------|------------|---|
| 6              | CXSRM6-PS  | Includes the kit components of the seal kit featured on page 177 plus items ⑨ and ⑩ from the left parts list. |
|                | CXSRL6APS  |   |
| 10             | CXSRM10-PS |   |
|                | CXSRL10APS |   |
| 15             | CXSRM15-PS |   |
|                | CXSRL15APS |   |
| 20             | CXSRM20-PS |   |
|                | CXSRL20APS |   |
| 25             | CXSRM25-PS |   |
|                | CXSRL25APS |   |
| 32             | CXSRM32-PS |   |
|                | CXSRL32APS |   |

\* Seal kits includes the basic type seal (page 177), ⑨ and ⑩. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.:**GR-S-010 (10 g)

# Dual Rod Cylinder/Double Rod Type

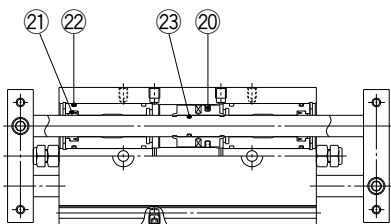
# CXSW Series

ø6, ø10, ø15  
ø20, ø25, ø32

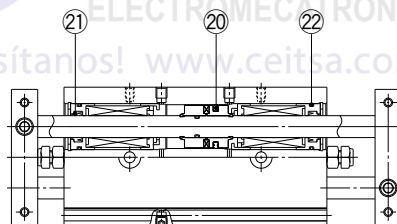
The Replacement Procedure is on p. 372

## Construction

### CXSWM/Slide bearing



### CXSWL/Ball bushing bearing



\* The numbers correspond with those in the "Construction" of the CXSW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note  |
|-----|-------------|----------|---|
| ②0  | Piston seal | NBR      | <b>23 is a non-replaceable part, so it is not included in the seal kit.</b> |
| ②1  | Rod seal    |          |   |
| ②2  | O-ring      |          |   |
| 23  | O-ring      |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents               |
|----------------|------------|------------------------|
| 6              | CXSWM6-PS  | Set of nos. ②0, ②1, ②2 |
|                | CXSWL6-PS  |                        |
| 10             | CXSWM10-PS |                        |
|                | CXSWL10APS |                        |
| 15             | CXSWM15-PS |                        |
|                | CXSWL15APS |                        |
| 20             | CXSWM20-PS |                        |
|                | CXSWL20APS |                        |
| 25             | CXSWM25-PS |                        |
|                | CXSWL25APS |                        |
| 32             | CXSWM32-PS |                        |
|                | CXSWL32APS |                        |

\* The seal kit includes ②0 to ②2. To order them, use the order number given in the above table.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

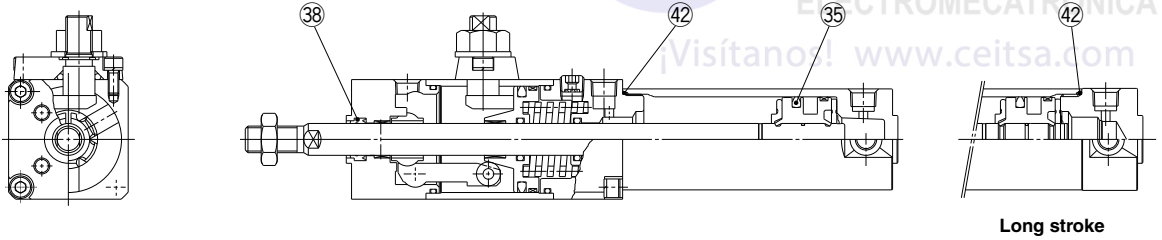
# CLG1 Series

ø20, ø25, ø32, ø40

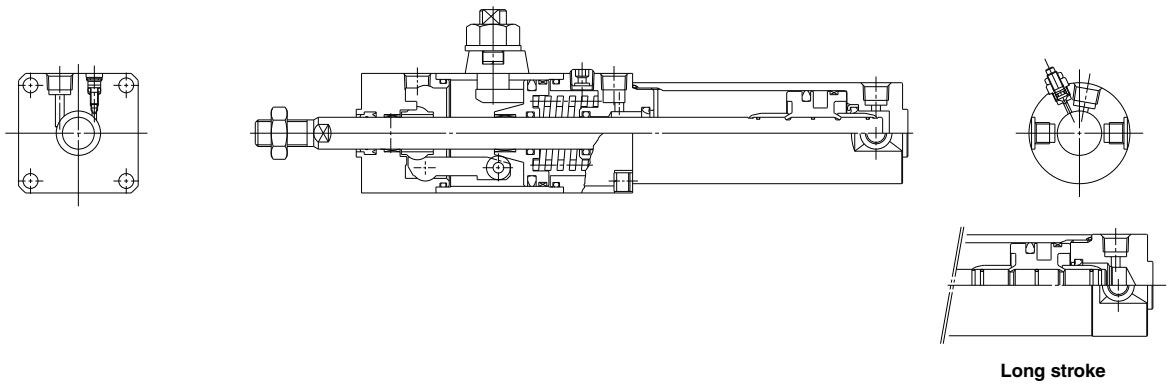
The Replacement Procedure is on p. 373

## Construction

With rubber bumper: CLG1BN



With air cushion: CLG1BA



\* The numbers correspond with those in the "Construction" of the CLG1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 35  | Piston seal          | NBR      |      |
| 38  | Rod seal B           |          |      |
| 42  | Cylinder tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents               |
|----------------|-----------|------------------------|
| 20             | CG1N20-PS | Set of nos. 35, 38, 42 |
| 25             | CG1N25-PS |                        |
| 32             | CG1N32-PS |                        |
| 40             | CG1N40-PS |                        |

\* The since the lock section for the CLG1 series is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### Replacement Parts: Lock Unit

CLG1B **N** 40 **TN** - **E**

Cushion Type

|   |               |
|---|---------------|
| N | Rubber bumper |
| A | Air cushion   |

Bore size (mm)

Lock operation

|   |                                      |
|---|--------------------------------------|
| E | Spring locking (Exhaust locking)     |
| P | Pneumatic locking (Pressure locking) |
| D | Spring and pneumatic locking         |

Port thread type

|     |     |
|-----|-----|
| Nil | Rc  |
| TN  | NPT |



# Lock-up Cylinder/Double Acting, Single Rod

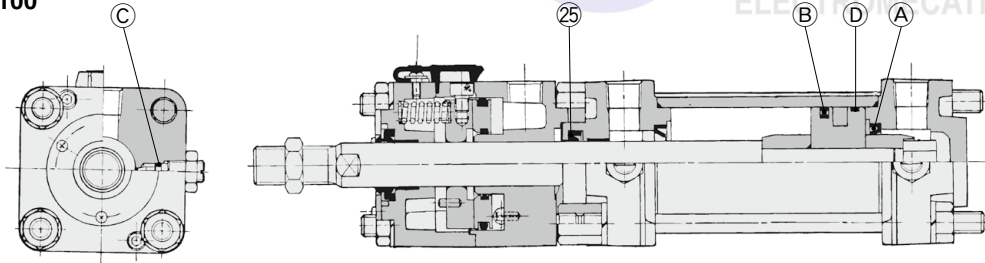
# CL1 Series

ø40, ø50, ø63, ø80, ø100  
ø125, ø140, ø160

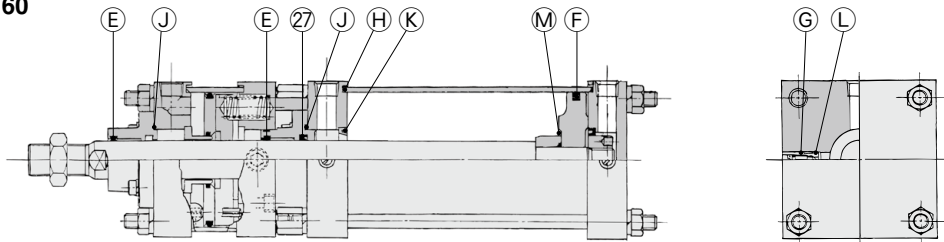
The Replacement Procedure is on p. 376

## Construction

ø40 to ø100



ø125 to ø160



\* The numbers correspond with those in the "Construction" of the CL1 series in the Best Pneumatics catalog.

### Seal Kit List

| No.                 | Description            | Material | Note   |
|---------------------|------------------------|----------|--|
| <b>ø40 to ø100</b>  |                        |          |  |
| 25                  | Rod seal               | NBR      |  |
| A                   | Cushion seal           |          |  |
| B                   | Piston seal            |          |  |
| C                   | Cushion valve seal     |          |  |
| D                   | Cylinder tube gasket   |          |  |
| <b>ø125 to ø160</b> |                        |          |  |
| 27                  | Rod seal               | NBR      | <b>K, L and M are non-replaceable parts, so they are not included in the seal kit.</b> |
| E                   | Wiper ring             |          |  |
| F                   | Piston seal            |          |  |
| G                   | Valve seal             |          |  |
| H                   | Tube gasket            |          |  |
| J                   | Retaining plate gasket |          |  |
| K                   | Cushion seal           |          |  |
| L                   | Guide gasket           |          |  |
| M                   | Piston gasket          |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 40             | CL40-PS  |          |
| 50             | CL50-PS  |          |
| 63             | CL63-PS  |          |
| 80             | CL80-PS  |          |
| 100            | CL100-PS |          |
| 125            | CL125-PS |          |
| 140            | CL140-PS |          |
| 160            | CL160-PS |          |

\* Since the lock section for the CL1 series is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g, ø125 to ø160: 40 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

\* As for the center trunnion type, it is very difficult to adjust the position of the trunnion bracket and the center of the axis. Therefore repair at SMC is recommended.

### Replacement Parts: Lock-up Unit

CL - 40 TN

Bore size (mm)

Port thread type

|     |     |
|-----|-----|
| Nil | Rc  |
| TN  | NPT |
| TF  | G   |

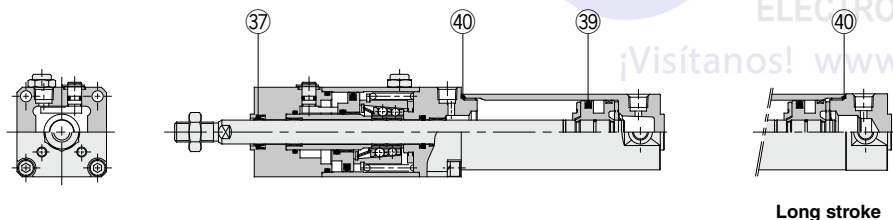
\* Consult with SMC when replacing the lock-up unit with a bore size of ø125 to ø160.

# CNG Series $\varnothing 20, \varnothing 25, \varnothing 32, \varnothing 40$

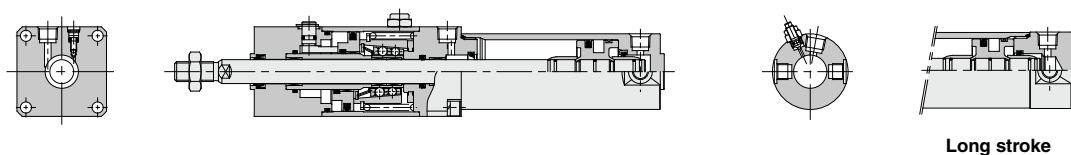
The Replacement Procedure is on p. 381

## Construction

With rubber bumper: CNGBN



With air cushion: CNGBA



\* The numbers correspond with those in the "Construction" of the CNG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 37  | Rod seal A           | NBR      |      |
| 39  | Piston seal          |          |      |
| 40  | Cylinder tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 20             | CG1N20-PS | Set of nos.<br>37, 39, 40 |
| 25             | CG1N25-PS |                           |
| 32             | CG1N32-PS |                           |
| 40             | CG1N40-PS |                           |

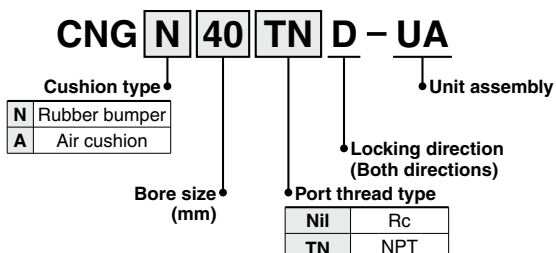
\* Since the lock section for the CNG series is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### Replacement Parts: Lock Unit



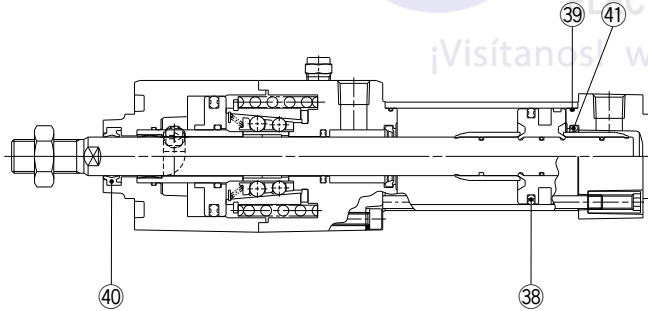
# Cylinder with Lock/Double Acting, Single Rod

# MNB Series

ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 384

## Construction



\* The numbers correspond with those in the "Construction" of the MNB series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 38  | Piston seal          | NBR      |      |
| 39  | Cylinder tube gasket |          |      |
| 40  | Rod seal A           |          |      |
| 41  | Cushion seal         |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                   |
|----------------|-------------|----------------------------|
| 32             | MB32Z-PS    | Set of nos. 38, 39, 40, 41 |
| 40             | MB1-40Z-PS  |                            |
| 50             | MB1-50Z-PS  |                            |
| 63             | MB1-63Z-PS  |                            |
| 80             | MB1-80Z-PS  |                            |
| 100            | MB1-100Z-PS |                            |

\* Since the lock section for the MNB series is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63 and ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

### Replacement Parts: Lock Unit

**MNB 40 TN D - UA**

Bore size (mm)      Unit assembly

Port thread type      Locking direction (Both directions)

|     |     |
|-----|-----|
| Nil | Rc  |
| TN  | NPT |

### G Port

**C95N 40 D - UA**

Bore size (mm)      Unit assembly

Locking direction (Both directions)

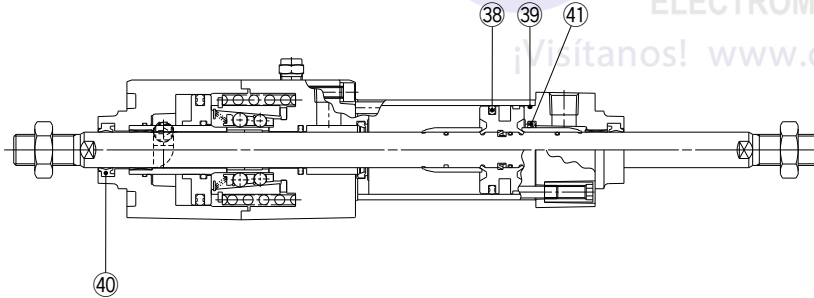
## Cylinder with Lock/Double Acting, Double Rod

# MNBW Series

ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 384

### Construction



\* The numbers correspond with those in the "Construction" of the MNBW series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description          | Material | Note |
|-----|----------------------|----------|------|
| 38  | Piston seal          | NBR      |      |
| 39  | Cylinder tube gasket |          |      |
| 40  | Rod seal A           |          |      |
| 41  | Cushion seal         |          |      |

#### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                      |
|----------------|-----------|-------------------------------|
| 32             | MBW32-PS  | Set of nos.<br>38, 39, 40, 41 |
| 40             | MBW40-PS  |                               |
| 50             | MBW50-PS  |                               |
| 63             | MBW63-PS  |                               |
| 80             | MBW80-PS  |                               |
| 100            | MBW100-PS |                               |

\* As a general rule, the lock section of the MNBW series is replaced as a unit, and therefore, the replacement seal kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes a grease pack (ø32 to ø50: 10 g, ø63 and ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

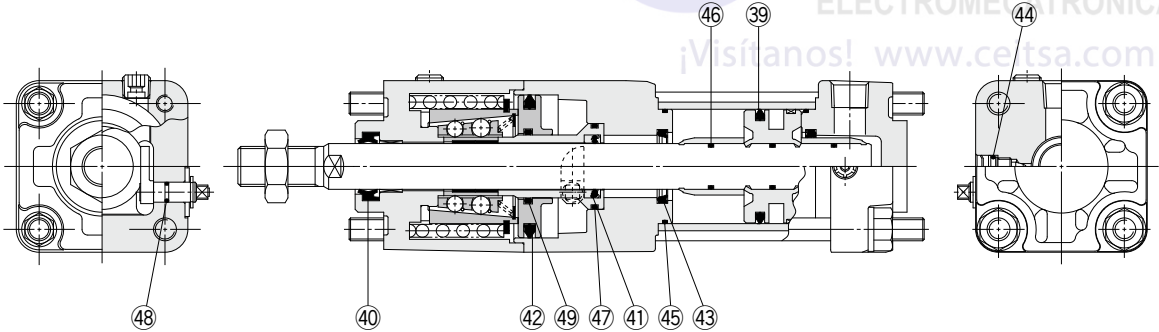
# Cylinder with Lock/Double Acting, Single Rod

# CNA2 Series

∅40, ∅50, ∅63  
∅80, ∅100

The Replacement Procedure is on p. 384

## Construction



\* The numbers correspond with those in the "Construction" of the CNA2 series in the Best Pneumatics catalog.

### Seal Kit List

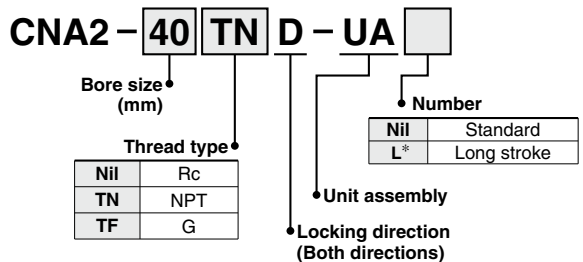
| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 39  | Piston seal          | NBR      | 41, 42, 44 and 46 to 49 are non-replaceable parts, so they are not included in the seal kit. |
| 40  | Rod seal A           | NBR      |  |
| 41  | Rod seal B           | NBR      |  |
| 42  | Release piston seal  | NBR      |  |
| 43  | Cushion seal         | Urethane |  |
| 44  | Cushion valve seal   | NBR      |  |
| 45  | Tube gasket          | NBR      |  |
| 46  | Piston gasket        | NBR      |  |
| 47  | Piston guide gasket  | NBR      |  |
| 48  | Unlocking cam gasket | NBR      |  |
| 49  | O-ring               | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                      |
|----------------|-------------|-------------------------------|
| 40             | MB1-40Z-PS  | Set of nos.<br>39, 40, 43, 45 |
| 50             | MB1-50Z-PS  |                               |
| 63             | MB1-63Z-PS  |                               |
| 80             | MB1-80Z-PS  |                               |
| 100            | MB1-100Z-PS |                               |

- \* Since the lock of the CNA2 series cannot be disassembled and is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.
- \* The seal kit includes a grease pack (∅40 and ∅50: 10 g, ∅63 and ∅80: 20 g, ∅100: 30 g). Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)
- \* As for the center trunnion type, it is very difficult to adjust the position of the trunnion bracket and the center of the axis. Therefore repair at SMC is recommended.

### Replacement Parts: Lock Unit



\* The lock unit for a long-stroke cylinder is only applicable for flange type with bore size ∅50 to ∅100 and stroke 1001 or more. (Example: CNA2-100D-UAL)

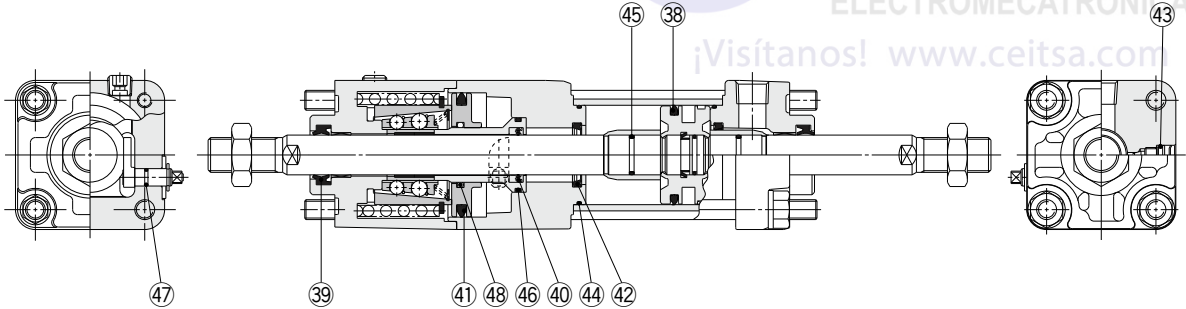
# Cylinder with Lock/Double Acting, Double Rod

# CNA2W Series

ø40, ø50  
ø63, ø80  
ø100

The Replacement Procedure is on p. 384

## Construction



\* The numbers correspond with those in the "Construction" of the CNA2 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 38  | Piston seal          | NBR      | 40, 41, 43 and 45 to 48 are non-replaceable parts, so they are not included in the seal kit. |
| 39  | Rod seal A           | NBR      |  |
| 40  | Rod seal B           | NBR      |  |
| 41  | Release piston seal  | NBR      |  |
| 42  | Cushion seal         | Urethane |  |
| 43  | Cushion valve seal   | NBR      |  |
| 44  | Tube gasket          | NBR      |  |
| 45  | Piston gasket        | NBR      |  |
| 46  | Piston guide gasket  | NBR      |  |
| 47  | Unlocking cam gasket | NBR      |  |
| 48  | O-ring               | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                      |
|----------------|-----------|-------------------------------|
| 40             | MBW40-PS  | Set of nos.<br>38, 39, 42, 44 |
| 50             | MBW50-PS  |                               |
| 63             | MBW63-PS  |                               |
| 80             | MBW80-PS  |                               |
| 100            | MBW100-PS |                               |

\* Since the lock of the CNA2 series cannot be disassembled and is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes a grease pack (ø40 and ø50: 10 g, ø63 and ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

\* As for the center trunnion type, it is very difficult to adjust the position of the trunnion bracket and the center of the axis. Therefore repair at SMC is recommended.

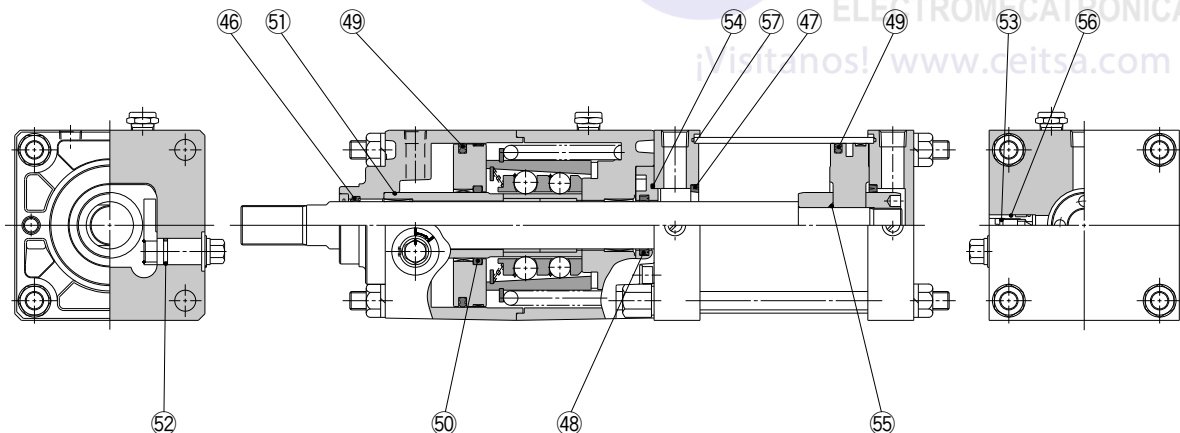
# Cylinder with Lock/Double Acting, Single Rod

# CNS Series

ø125, ø140, ø160

The Replacement Procedure is on p. 389

## Construction



\* The numbers correspond with those in the "Construction" of the CNS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                 | Material | Note   |
|-----|-----------------------------|----------|--|
| 46  | Wiper ring                  | NBR      | 47, 50 to 52, 55 and 56 are non-replaceable parts, so they are not included in the seal kit. |
| 47  | Cushion seal                | NBR      |  |
| 48  | Rod seal                    | NBR      |  |
| 49  | Piston seal                 | NBR      |  |
| 50  | O-ring (for release piston) | NBR      |  |
| 51  | O-ring (for piston guide)   | NBR      |  |
| 52  | O-ring (for unlocking cam)  | NBR      |  |
| 53  | Valve seal                  | NBR      |  |
| 54  | Retaining plate gasket      | NBR      |  |
| 55  | Piston gasket               | NBR      |  |
| 56  | Guide gasket                | NBR      |  |
| 57  | Tube gasket                 | NBR      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                           |
|----------------|-------------|------------------------------------|
| 125            | CS1N125A-PS | Set of nos. 46, 48, 49, 53, 54, 57 |
| 140            | CS1N140A-PS |                                    |
| 160            | CS1N160A-PS |                                    |

\* Since the lock section for the CNS series is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

\* The seal kit includes 46, 48, 49, 53, 54, 57. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (40 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

\* As for the center trunnion type, it is very difficult to adjust the position of the trunnion bracket and the center of the axis. Therefore repair at SMC is recommended.

### Replacement Parts: Lock Unit

**CNS 125 TN D - UA**

Bore size (mm)      Unit assembly

Thread type      Locking direction (Both directions)

|     |     |
|-----|-----|
| Nil | Rc  |
| TN  | NPT |
| TF  | G   |

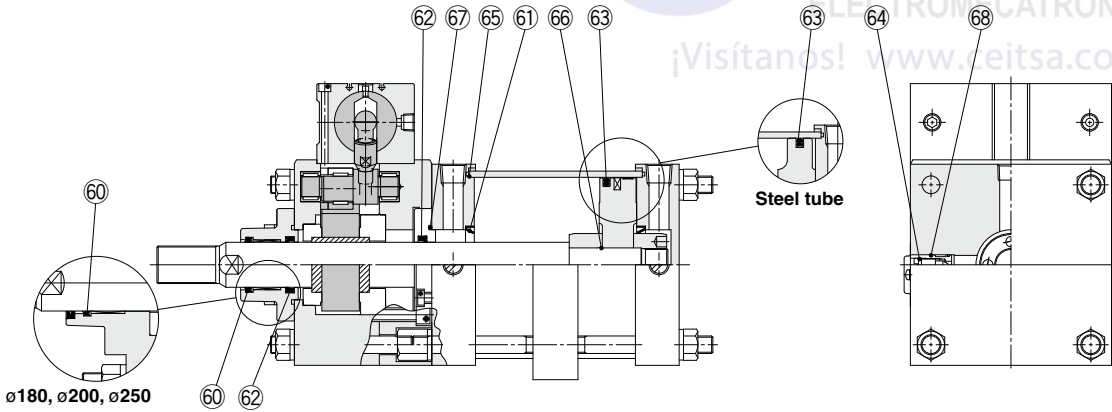
# Cylinder with Lock/Double Acting, Single Rod

# CLS Series

ø125, ø140, ø160  
ø180, ø200, ø250

The Replacement Procedure is on p. 391

## Construction



\* The numbers correspond with those in the "Construction" of the CLS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description            | Material | Note   |
|-----|------------------------|----------|--|
| 60  | Wiper ring             | NBR      | 61, 66 and 68 are non-replaceable parts, so they are not included in the seal kit. |
| 61  | Cushion seal           |          |  |
| 62  | Rod seal               |          |  |
| 63  | Piston seal            |          |  |
| 64  | Valve seal             |          |  |
| 65  | Tube gasket            |          |  |
| 66  | Piston gasket          |          |  |
| 67  | Retaining plate gasket |          |  |
| 68  | Guide gasket           |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.    | Contents                              |
|----------------|-------------|---------------------------------------|
| 125            | CS1N125A-PS | Set of nos.<br>60, 62, 63, 64, 65, 67 |
| 140            | CS1N140A-PS |                                       |
| 160            | CS1N160A-PS |                                       |
| 180            | CS1N180A-PS |                                       |
| 200            | CS1N200A-PS |                                       |
| 250            | CS1N250A-PS |                                       |

- \* Since the lock section for the CLS series is normally replaced as a unit, replacement seal kits are for the cylinder section only.
- \*\* Seal kits are sets consisting of items 60, 62, 63, 64, 65 and 67, which can be ordered using the order number for each cylinder bore size.
- \* The seal kit includes a grease pack (ø125 to ø160: 40 g, ø180, ø200: 50 g, ø250: 60 g).  
Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)
- \* As for the center trunnion type, it is very difficult to adjust the position of the trunnion bracket and the center of the axis.  
Therefore repair at SMC is recommended.

### Replacement Parts: Lock Unit

**CLS 125 TN - UA - D A93**

Bore size (mm)

Port thread type

|     |     |
|-----|-----|
| Nil | Rc  |
| TN  | NPT |
| TF  | G   |

Lock unit auto switch

Nil Without auto switch

Lock unit built-in magnet

|     |                                      |
|-----|--------------------------------------|
| Nil | Without magnet (Without auto switch) |
| D   | Built-in magnet                      |

\* Refer to the table below for applicable auto switch models.

### Cylinder Unit/Applicable Auto Switches

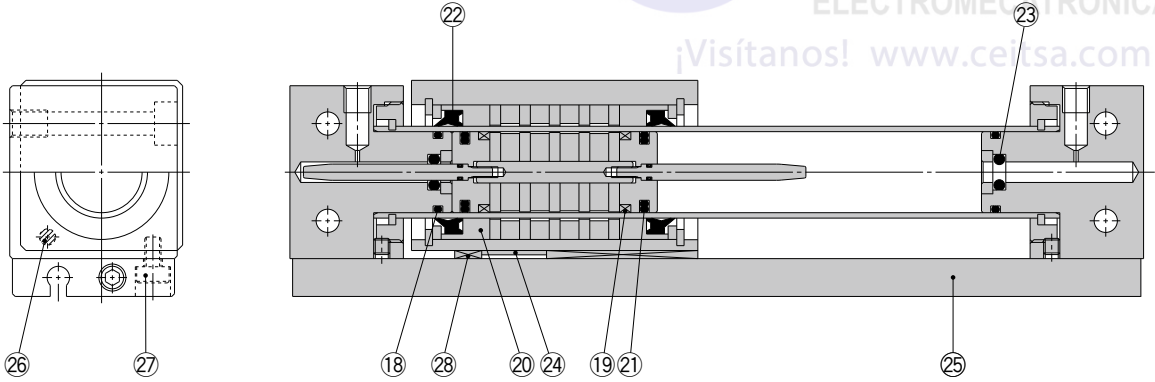
| Type               | Special function | Electrical entry | Indicator light | Wiring (output) | Load voltage |                   | Auto switch model      | Lead wire length (m) |       |       | Applicable load |            |
|--------------------|------------------|------------------|-----------------|-----------------|--------------|-------------------|------------------------|----------------------|-------|-------|-----------------|------------|
|                    |                  |                  |                 |                 | DC           | AC                |                        | 0.5 (Nil)            | 3 (L) | 5 (Z) |                 |            |
| Solid state switch | —                | Grommet          | Yes             | 3-wire (NPN)    | 24 V         | 5 V, 12 V         | —                      | M9N                  | ●     | ●     | ○               | —          |
|                    |                  |                  |                 | 3-wire (PNP)    |              |                   |                        | M9P                  | ●     | ●     | ○               |            |
|                    |                  |                  |                 | 2-wire          |              |                   |                        | M9B                  | ●     | ●     | ○               |            |
| Reed switch        | —                | Grommet          | No<br>Yes       | 2-wire          | 24 V         | 5 V, 12 V<br>12 V | 100 V or less<br>100 V | A90                  | ●     | ●     | —               | IC circuit |
|                    |                  |                  |                 |                 |              |                   |                        | A93                  | ●     | ●     | ●               |            |



# REAR Series $\phi 10, \phi 15$

The Replacement Procedure is on p. 349

## Construction



- \* The numbers correspond with those in the "Construction" of the REAR series in the Best Pneumatics catalog.
- \* The figure is for  $\phi 15$ . (The magnet for  $\phi 10$ : 3 pcs.)

### Seal Kit List

| No. | Description                   | Material           | Note   |
|-----|-------------------------------|--------------------|--|
| 18  | Cylinder tube gasket          | NBR                | <b>24 to 27 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 19  | Wear ring A                   | Special resin      |  |
| 20  | Wear ring B                   | Special resin      |  |
| 21  | Piston seal                   | NBR                |  |
| 22  | Scraper                       | NBR                |  |
| 23  | Cushion seal                  | NBR                |  |
| 24  | Magnetic shielding plate      | Rolled steel plate |  |
| 25  | Switch rail                   | Aluminum alloy     |  |
| 26  | Magnet                        | —                  |  |
| 27  | Hexagon socket head cap screw | Chromium steel     |  |
| 28  | Wear ring C                   | Special resin      |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents  |
|----------------|-----------|---|
| 10             | REAR10-PS | Set of nos. 18, 20, 21, 22, 23, 28 <small>Note 1) 2)</small>  |
| 15             | REAR15-PS | Set of nos. 18, 19, 20, 21, 22, 23, 28 <small>Note 1)</small> |

Note 1) It may be difficult to replace the cushion seal 23.

Note 2) For wear ring A,  $\phi 10$ , please consult with SMC.

\* The seal kit includes a grease pack ( $\phi 10$ : 5 g and 10 g,  $\phi 15$ : 10 g).

Order with one of the following part numbers when only the grease pack is required.

For  $\phi 10$  grease pack part no.: GR-F-005 (5 g) for external sliding part

GR-S-010 (10 g) for tube interior

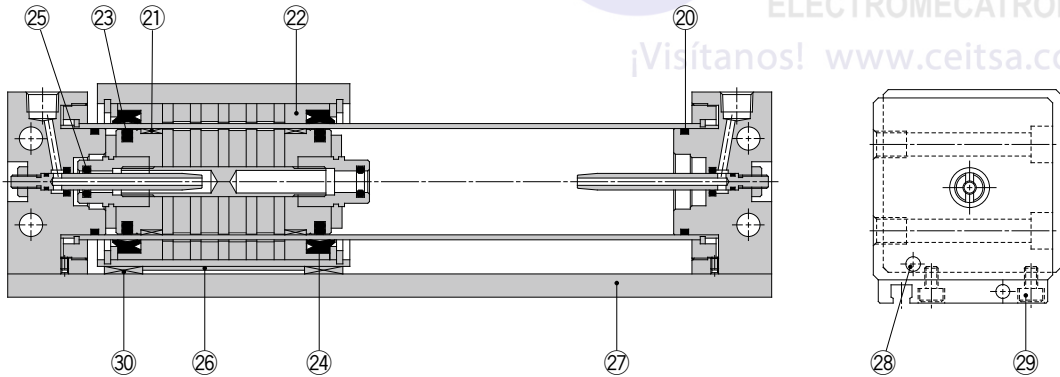
For  $\phi 15$  grease pack part no.: GR-S-010 (10 g)

# REAR Series

ø20, ø25, ø32, ø40

The  
Replacement  
Procedure is on  
p. 349

## Construction



\* The numbers correspond with those in the "Construction" of the REAR series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                   | Material           | Note  |
|-----|-------------------------------|--------------------|---|
| 20  | Cylinder tube gasket          | NBR                | 26 to 29 are non-replaceable parts, so they are not included in the seal kit. |
| 21  | Wear ring A                   | Special resin      |   |
| 22  | Wear ring B                   | Special resin      |   |
| 23  | Piston seal                   | NBR                |   |
| 24  | Scraper                       | NBR                |   |
| 25  | Cushion seal                  | NBR                |   |
| 26  | Magnetic shielding plate      | Rolled steel plate |   |
| 27  | Switch rail                   | Aluminum alloy     |   |
| 28  | Magnet                        | —                  |   |
| 29  | Hexagon socket head cap screw | Chromium steel     |   |
| 30  | Wear ring C                   | Special resin      |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents   |
|----------------|-----------|--|
| 20             | REAR20-PS | Set of nos.<br>20, 21, 22, 23, 24, 25, 30 (Note) |
| 25             | REAR25-PS |  |
| 32             | REAR32-PS |  |
| 40             | REAR40-PS |  |

Note) Cushion seal 25 may be difficult to be replaced.

\* The seal kit includes 20 to 25, 30. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (10 g).

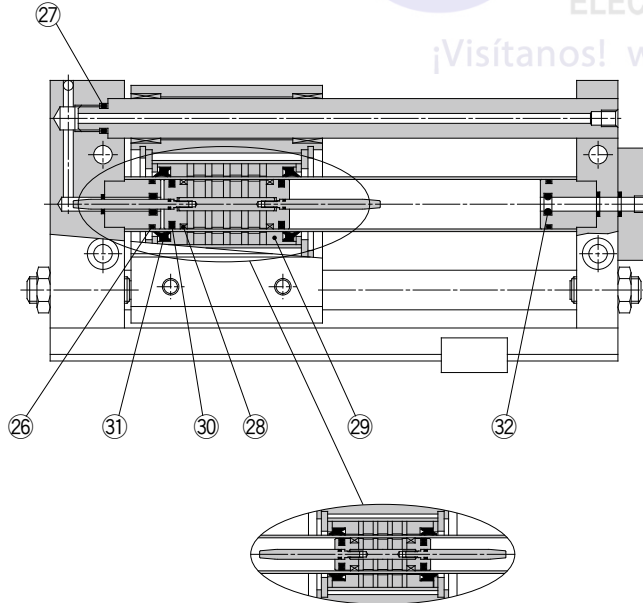
Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

# REAS Series ø10, ø15

The Replacement Procedure is on p. 394

## Construction



**REAS10**

\* The numbers correspond with those in the "Construction" of the REAS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 26  | Cylinder tube gasket | NBR           |      |
| 27  | Guide shaft gasket   | NBR           |      |
| 28  | Wear ring A          | Special resin |      |
| 29  | Wear ring B          | Special resin |      |
| 30  | Piston seal          | NBR           |      |
| 31  | Scraper              | NBR           |      |
| 32  | Cushion seal         | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents  |
|----------------|-----------|---|
| 10             | REAS10-PS | Set of nos. 26, 27, 29, 30, 31, 32 (Note 1) 2)  |
| 15             | REAS15-PS | Set of nos. 26, 27, 28, 29, 30, 31, 32 (Note 1) |

Note) The seal kit includes 26 to 32. Order the seal kit based on each bore size.

Note 1) It may be difficult to replace the cushion seal 32.

Note 2) For wear ring A, ø10, please consult with SMC.

\* The seal kit includes a grease pack (ø10: 5 g and 10 g, ø15: 10 g).

Order with one of the following part numbers when only the grease pack is required.

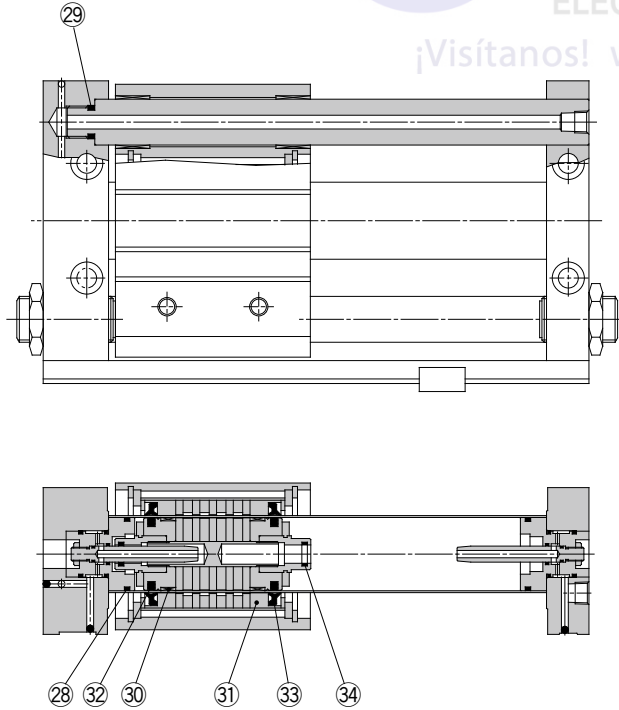
For ø10 grease pack part no.: GR-F-005 (5 g) for external sliding part  
GR-S-010 (10 g) for tube interior

For ø15 grease pack part no.: GR-S-010 (10 g)

# REAS Series ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 394

## Construction



\* The numbers correspond with those in the "Construction" of the REAS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 28  | Cylinder tube gasket | NBR           |      |
| 29  | Guide shaft gasket   | NBR           |      |
| 30  | Wear ring A          | Special resin |      |
| 31  | Wear ring B          | Special resin |      |
| 32  | Piston seal          | NBR           |      |
| 33  | Scraper              | NBR           |      |
| 34  | Cushion seal         | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents  |
|----------------|-----------|---|
| 20             | REAS20-PS | Set of nos. 28, 29, 30, 31, 32, 33, 34 <sup>Note 1)</sup> |
| 25             | REAS25-PS |   |
| 32             | REAS32-PS |   |
| 40             | REAS40-PS |   |

Note) The seal kit includes 28 to 34. Order the seal kit based on each bore size.

Note 1) Cushion seal 34 may be difficult to be replaced.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

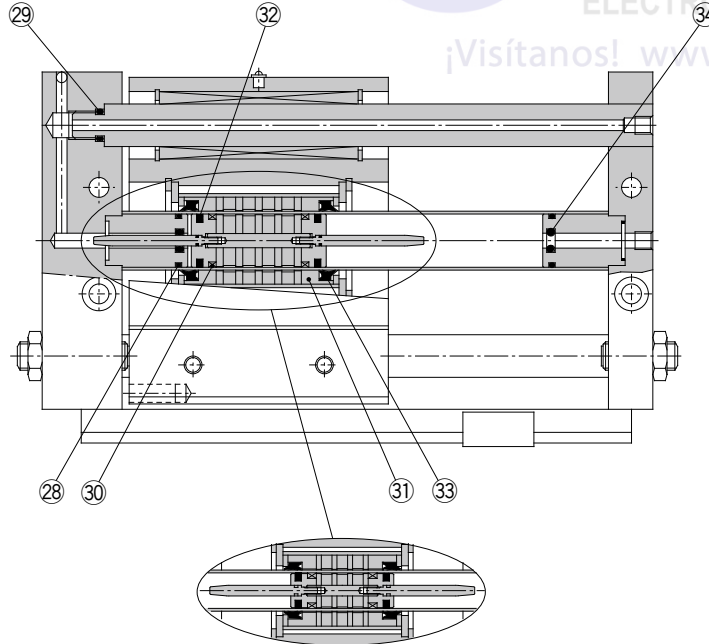
**Grease pack part no.: GR-S-010 (10 g)**

# REAL Series

Ball Bushing Bearing:  $\phi 10, \phi 15$

## Construction

$\phi 10, \phi 15$



**REAL10**

\* The numbers correspond with those in the "Construction" of the REAL series in the Best Pneumatics catalog.

### Seal kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 28  | Cylinder tube gasket | NBR           |      |
| 29  | Guide shaft gasket   | NBR           |      |
| 30  | Wear ring A          | Special resin |      |
| 31  | Wear ring B          | Special resin |      |
| 32  | Piston seal          | NBR           |      |
| 33  | Scraper              | NBR           |      |
| 34  | Cushion seal         | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                               |
|----------------|-----------|--|
| 10             | REAL10-PS | Set of nos. 28, 29, 31, 32, 33, 34     |
| 15             | REAS15-PS | Set of nos. 28, 29, 30, 31, 32, 33, 34 |

Note) The seal kit includes 28 to 34. Order the seal kit based on each bore size.

Note) It may be difficult to replace the cushion seal 34.

Note) For wear ring A,  $\phi 10$ , please consult with SMC.

\* The seal kit includes a grease pack ( $\phi 10$ : 5 g and 10 g,  $\phi 15$ : 10 g).

Order with one of the following part numbers when only the grease pack is required.

For  $\phi 10$  grease pack part no.: GR-F-005 (5 g) for external sliding part  
GR-S-010 (10 g) for tube interior

For  $\phi 15$  grease pack part no.: GR-S-010 (10 g)

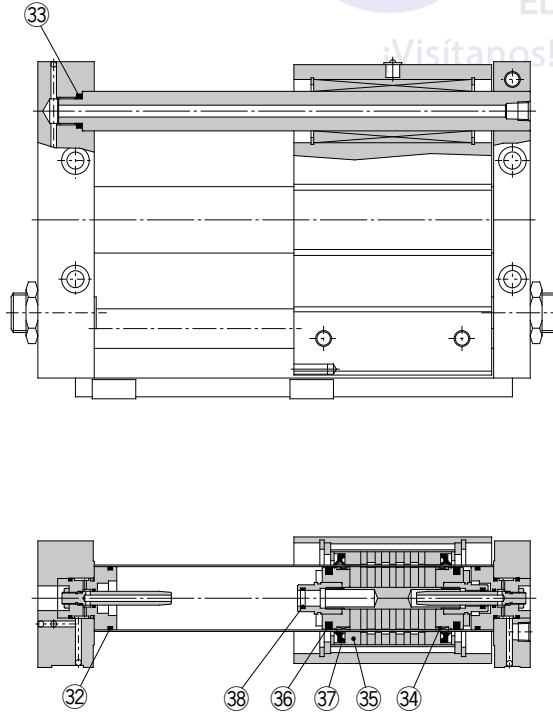
# Sine Rodless Cylinder/Slider Type: Ball Bushing Bearing

# REAL Series

Ball Bushing Bearing:  $\varnothing 20$ ,  $\varnothing 25$   
 $\varnothing 32$ ,  $\varnothing 40$

## Construction

$\varnothing 20$  to  $\varnothing 40$



\* The numbers correspond with those in the "Construction" of the REAL series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Note |
|-----|----------------------|---------------|------|
| 32  | Cylinder tube gasket | NBR           |      |
| 33  | Guide shaft gasket   | NBR           |      |
| 34  | Wear ring A          | Special resin |      |
| 35  | Wear ring B          | Special resin |      |
| 36  | Piston seal          | NBR           |      |
| 37  | Scraper              | NBR           |      |
| 38  | Cushion seal         | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                                  |
|----------------|-----------|---|
| 20             | REAS20-PS | Set of nos. 32, 33,<br>34, 35, 36, 37, 38 |
| 25             | REAS25-PS |   |
| 32             | REAS32-PS |   |
| 40             | REAS40-PS |   |

Note) The seal kit includes 32 to 38. Order the seal kit based on each bore size.

Note) It may be difficult to replace the cushion seal 38.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

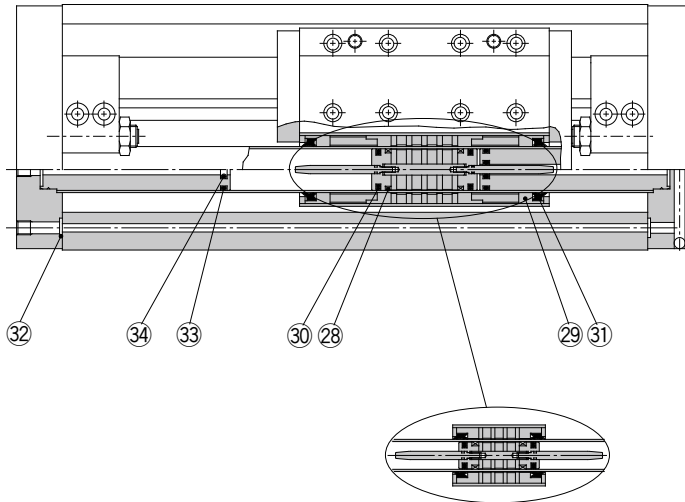
**Grease pack part no.: GR-S-010 (10 g)**

# REAH Series

Single axis type:  $\varnothing 10$ ,  $\varnothing 15$

## Construction

Single axis type:  $\varnothing 10$ ,  $\varnothing 15$



REAH10

\* The numbers correspond with those in the "Construction" of the REAH series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description         | Material      | Note |
|-----|---------------------|---------------|------|
| 28  | <b>Wear ring A</b>  | Special resin |      |
| 29  | <b>Wear ring B</b>  | Special resin |      |
| 30  | <b>Piston seal</b>  | NBR           |      |
| 31  | <b>Scraper</b>      | NBR           |      |
| 32  | <b>O-ring</b>       | NBR           |      |
| 33  | <b>O-ring</b>       | NBR           |      |
| 34  | <b>Cushion seal</b> | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                               |
|----------------|-----------|--|
| 10             | REAH10-PS | Set of nos. 29, 30, 31, 32, 33, 34     |
| 15             | REAH15-PS | Set of nos. 28, 29, 30, 31, 32, 33, 34 |

Note) The seal kit includes 28 to 34. Order the seal kit based on each bore size.

Note) It may be difficult to replace the cushion seal 34.

Note) For wear ring A,  $\varnothing 10$ , please consult with SMC.

\* The seal kit includes a grease pack ( $\varnothing 10$ : 5 g and 10 g,  $\varnothing 15$ : 10 g).

Order with one of the following part numbers when only the grease pack is required.

**For  $\varnothing 10$  grease pack part no.: GR-F-005 (5 g) for external sliding part  
GR-S-010 (10 g) for tube interior**

**For  $\varnothing 15$  grease pack part no.: GR-S-010 (10 g)**

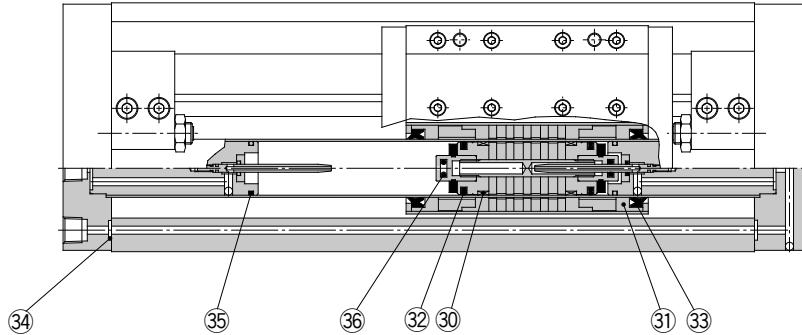
## Sine Rodless Cylinder/Linear Guide Type

# REAH Series

Single axis type:  $\varnothing 20$ ,  $\varnothing 25$

### Construction

Single axis type:  $\varnothing 20$ ,  $\varnothing 25$



\* The numbers correspond with those in the "Construction" of the REAH series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description  | Material      | Note |
|-----|--------------|---------------|------|
| 30  | Wear ring A  | Special resin |      |
| 31  | Wear ring B  | Special resin |      |
| 32  | Piston seal  | NBR           |      |
| 33  | Scraper      | NBR           |      |
| 34  | O-ring       | NBR           |      |
| 35  | O-ring       | NBR           |      |
| 36  | Cushion seal | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                   |
|----------------|-----------|----------------------------|
| 20             | REAH20-PS | Set of nos.                |
| 25             | REAH25-PS | 30, 31, 32, 33, 34, 35, 36 |

Note) The seal kit includes 30 to 36. Order the seal kit based on each bore size.

Note) It may be difficult to replace the cushion seal 36.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

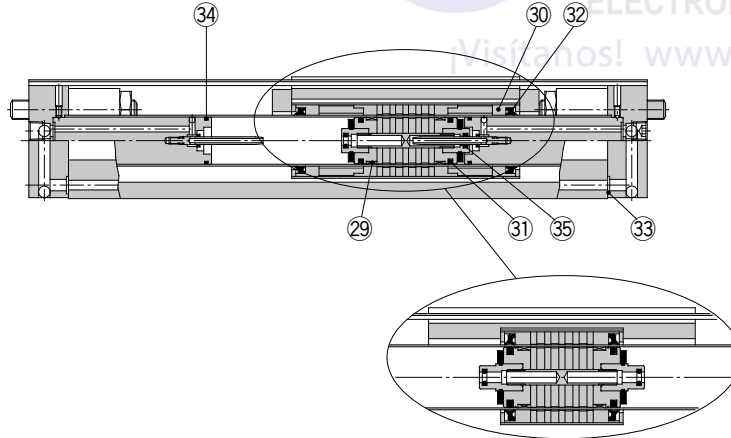


# REAH Series

Double axis type:  $\varnothing 25$ ,  $\varnothing 32$

## Construction

Double axis type:  $\varnothing 25$ ,  $\varnothing 32$



REAHT32

\* The numbers correspond with those in the "Construction" of the REAH series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description         | Material      | Note |
|-----|---------------------|---------------|------|
| 29  | <b>Wear ring A</b>  | Special resin |      |
| 30  | <b>Wear ring B</b>  | Special resin |      |
| 31  | <b>Piston seal</b>  | NBR           |      |
| 32  | <b>Scraper</b>      | NBR           |      |
| 33  | <b>O-ring</b>       | NBR           |      |
| 34  | <b>O-ring</b>       | NBR           |      |
| 35  | <b>Cushion seal</b> | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents            |
|----------------|------------|---------------------|
| 25             | REAHT25-PS | Set of nos. 29, 30, |
| 32             | REAHT32-PS | 31, 32, 33, 34, 35  |

Note) The seal kit includes 29 to 35. Order the seal kit based on each bore size.

Note) It may be difficult to replace the cushion seal 35.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

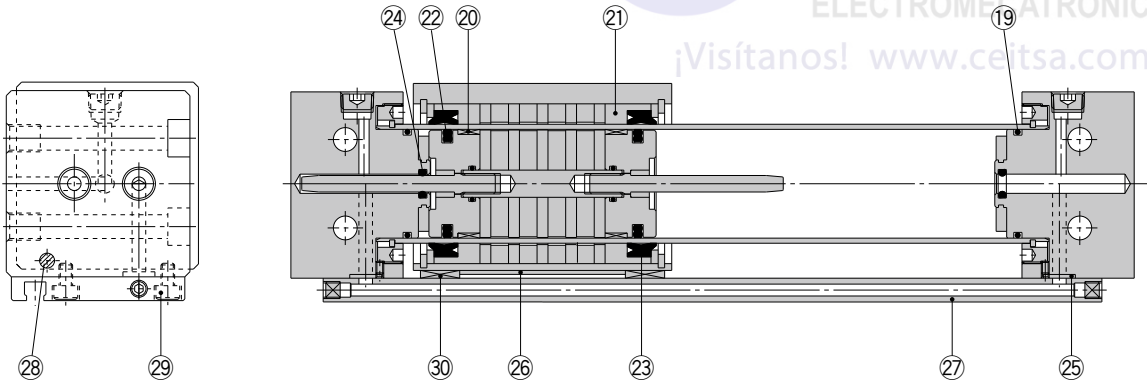
**Grease pack part no.: GR-S-010 (10 g)**

# REBR Series

ø15, ø25, ø32

The Replacement Procedure is on p. 349

## Construction



\* The numbers correspond with those in the "Construction" of the REBR series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                   | Material                      | Note  |
|-----|-------------------------------|-------------------------------|---|
| 19  | Cylinder tube gasket          | NBR                           | 26 to 29 are non-replaceable parts, so they are not included in the seal kit. |
| 20  | Wear ring A                   | Special resin                 |   |
| 21  | Wear ring B                   | Special resin                 |   |
| 22  | Piston seal                   | NBR                           |   |
| 23  | Scraper                       | NBR                           |   |
| 24  | Cushion seal                  | NBR                           |   |
| 25  | Switch rail gasket            | NBR                           |   |
| 26  | Magnetic shielding plate      | Rolled steel plate/Chromated  |   |
| 27  | Switch rail                   | Aluminum alloy/Clear anodized |   |
| 28  | Magnet                        | —                             |   |
| 29  | Hexagon socket head cap screw | Chromium steel/Nickel plated  |   |
| 30  | Wear ring C                   | Special resin                 |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                                   |
|----------------|-----------|--|
| 15             | REBR15-PS | Set of nos. 19, 20, 21, 22, 23, 24, 25, 30 |
| 25             | REBR25-PS |  |
| 32             | REBR32-PS |  |

Note) Cushion seal 24 may be difficult to be replaced.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

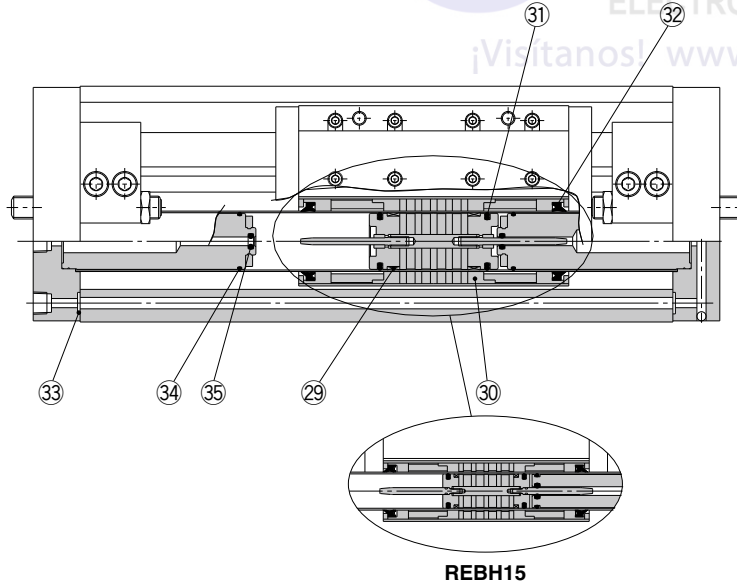
Grease pack part no.: GR-S-010 (10 g)

# REBH Series

Single axis type:  $\varnothing 15, \varnothing 25$

## Construction

Single axis type:  $\varnothing 15, \varnothing 25$



\* The numbers correspond with those in the "Construction" of the REBH series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description         | Material      | Note |
|-----|---------------------|---------------|------|
| 29  | <b>Wear ring A</b>  | Special resin |      |
| 30  | <b>Wear ring B</b>  | Special resin |      |
| 31  | <b>Piston seal</b>  | NBR           |      |
| 32  | <b>Scraper</b>      | NBR           |      |
| 33  | <b>O-ring</b>       | NBR           |      |
| 34  | <b>O-ring</b>       | NBR           |      |
| 35  | <b>Cushion seal</b> | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents            |
|----------------|-----------|---------------------|
| 15             | REBH15-PS | Set of nos. 29, 30, |
| 25             | REBH25-PS | 31, 32, 33, 34, 35  |

Note) Cushion seal 35 may be difficult to be replaced.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

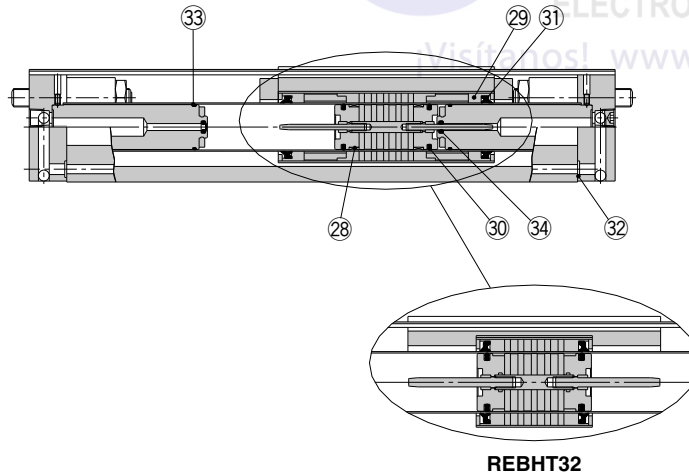
**Grease pack part no.: GR-S-010 (10 g)**

# REBH Series

Double axis type:  $\varnothing 25$ ,  $\varnothing 32$

## Construction

Double axis type:  $\varnothing 25$ ,  $\varnothing 32$



\* The numbers correspond with those in the "Construction" of the REBH series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description         | Material      | Note |
|-----|---------------------|---------------|------|
| 28  | <b>Wear ring A</b>  | Special resin |      |
| 29  | <b>Wear ring B</b>  | Special resin |      |
| 30  | <b>Piston seal</b>  | NBR           |      |
| 31  | <b>Scraper</b>      | NBR           |      |
| 32  | <b>O-ring</b>       | NBR           |      |
| 33  | <b>O-ring</b>       | NBR           |      |
| 34  | <b>Cushion seal</b> | NBR           |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                   |
|----------------|------------|----------------------------|
| 25             | REBHT25-PS | Set of nos.                |
| 32             | REBHT32-PS | 28, 29, 30, 31, 32, 33, 34 |

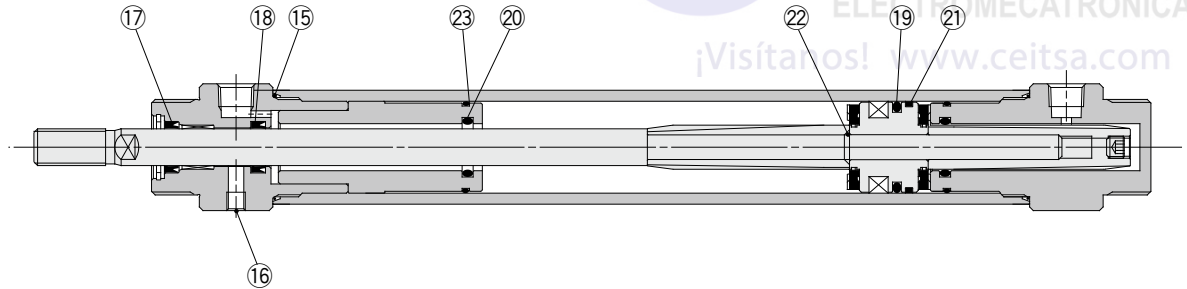
Note) Cushion seal 34 may be difficult to be replaced.

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

**Grease pack part no.: GR-S-010 (10 g)**

## Construction



\* The numbers correspond with those in the "Construction" of the REC series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                   | Material     | Qty. | Note  |
|-----|-------------------------------|--------------|------|---|
| 15  | Cylinder tube gasket          | NBR          | 2    | <b>16, 18 and 22 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 16  | Hexagon socket head set screw | Carbon steel | 1    |   |
| 17  | Rod seal A                    | NBR          | 1    |   |
| 18  | Rod seal B                    | NBR          | 1    |   |
| 19  | Piston seal                   | NBR          | 1    |   |
| 20  | Cushion seal                  | NBR          | 2    |   |
| 21  | Wear ring                     | Resin        | 1    |   |
| 22  | Piston gasket                 | NBR          | 1    |   |
| 23  | Holder gasket                 | NBR          | 2    |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                              |
|----------------|----------|---------------------------------------|
| 20             | REC20-PS | Set of nos.<br>15, 17, 19, 20, 21, 23 |
| 25             | REC25-PS |                                       |
| 32             | REC32-PS |                                       |
| 40             | REC40-PS |                                       |

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### ⚠ Caution

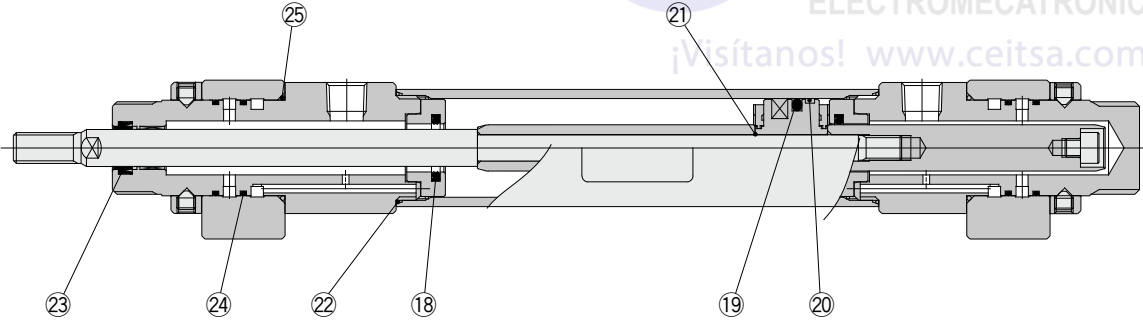
When disassembling cylinders with bore sizes of  $\varnothing 20$  to  $\varnothing 40$ , grip the double flat part of either the tube cover or the rod cover with a vise and loosen the other side with a wrench or an adjustable angle wrench, and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.

# RHC Series

ø20, ø25, ø32, ø40  
ø50, ø63, ø80, ø100

The Replacement Procedure is on p. 397

## Construction



\* The numbers correspond with those in the "Construction" of the RHC series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material      | Qty. | Note   |
|-----|----------------------|---------------|------|--|
| 18  | Cushion seal         | Special resin | 2    | 21 is a non-replaceable part, so it is not included in the seal kit. |
| 19  | Piston seal          | NBR           | 1    |  |
| 20  | Wear ring            | Resin         | 1    |  |
| 21  | Piston gasket        | NBR           | —    |  |
| 22  | Cylinder tube gasket | NBR           | 2    |  |
| 23  | Rod seal             | NBR           | 1    |  |
| 24  | O-ring               | NBR           | 4    |  |
| 25  | O-ring               | NBR           | 2    |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                               |
|----------------|----------|--|
| 20             | RHC20-PS | Set of nos. 18, 19, 20, 22, 23, 24, 25 |
| 25             | RHC25-PS |  |
| 32             | RHC32-PS |  |
| 40             | RHC40-PS |  |

\* The seal kit includes a grease pack (10 g).  
Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### ⚠ Caution

When disassembling cylinders with bore sizes of ø20 through ø40, grip the double flat part of either the rod cover or the head cover with a vise and loosen the other side with a wrench or an adjustable angle wrench, and then remove the cover. When retightening, tighten approximately 2 degrees more than the original position.

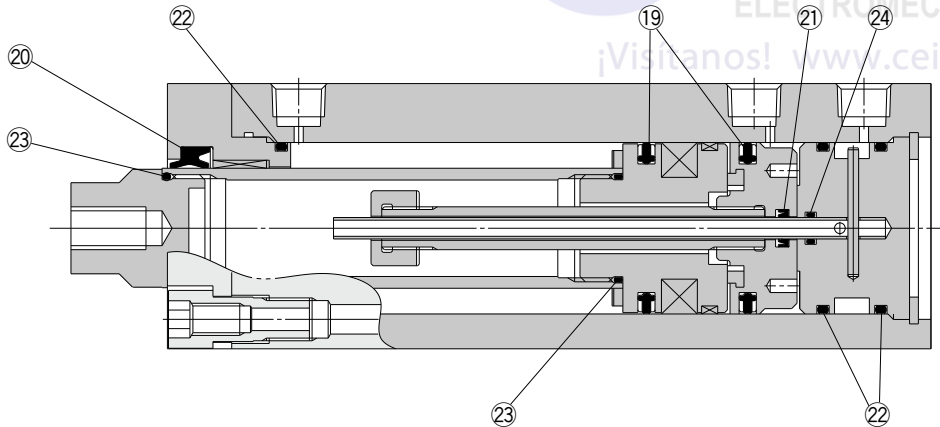
## 3 Position Cylinder

# RZQ Series

ø32, ø40, ø50, ø63

The Replacement Procedure is on p. 400

### Construction



\* The numbers correspond with those in the "Construction" of the RZQ series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description | Material | Note   |
|-----|-------------|----------|--|
| 19  | Piston seal | NBR      | 23 is a non-replaceable part, so it is not included in the seal kit. |
| 20  | Rod seal A  |          |  |
| 21  | Rod seal B  |          |  |
| 22  | Gasket A    |          |  |
| 23  | Gasket B    |          |  |
| 24  | Gasket C    |          |  |

#### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents                          |
|----------------|----------|-----------------------------------|
| 32             | RZQ32-PS | Set of nos.<br>19, 20, 21, 22, 24 |
| 40             | RZQ40-PS |                                   |
| 50             | RZQ50-PS |                                   |
| 63             | RZQ63-PS |                                   |

\* Seal kits are sets consisting of items 19, 20, 21, 22 and 24 and can be ordered using the seal kit number for each cylinder bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no. GR-L-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
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Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# Rotary Clamp Cylinder/Standard

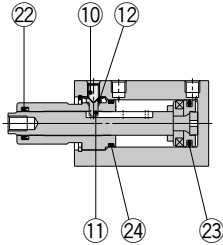
# MK Series

∅12, ∅16, ∅20, ∅25  
∅32, ∅40, ∅50, ∅63

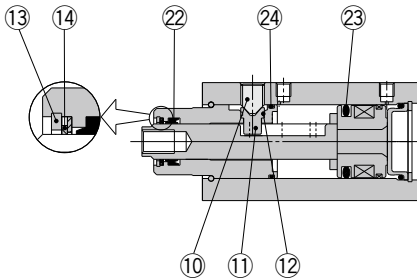
The Replacement Procedure is on p. 404

## Construction

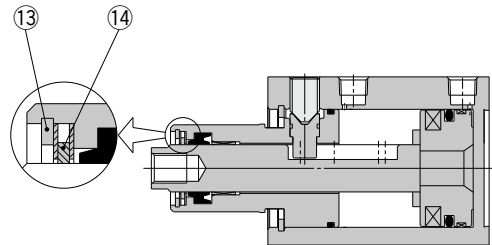
### MK12, 16



### MK20 to 32



### MK40 to 63



\* The numbers correspond with those in the "Construction" of the MK series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description                   | Material                  | Note  |
|-----|-------------------------------|---------------------------|---|
| ⑩   | Hexagon socket head set screw | Chromium molybdenum steel | <b>13 is a non-replaceable part, so it is not included in the seal kit.</b> |
| ⑪   | Guide pin                     | Stainless steel           |   |
| ⑫   | O-ring                        | NBR                       |   |
| ⑬   | Round R-type retaining ring   | Carbon tool steel         |   |
| ⑭   | Coil scraper                  | Phosphor bronze           |   |
| ⑳   | Rod seal                      | NBR                       |   |
| ㉓   | Piston seal                   | NBR                       |   |
| ㉔   | Gasket                        | NBR                       |   |

## Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents               |
|----------------|-----------|------------------------|
| 12             | CQSB12-PS | Set of nos. ㉒, ㉓, ㉔    |
| 16             | CQSB16-PS |                        |
| 20             | MK20Z-PS  | Set of nos. ⑭, ㉒, ㉓, ㉔ |
| 25             | MK25Z-PS  |                        |
| 32             | MK32Z-PS  |                        |
| 40             | MK2T40-PS |                        |
| 50             | MK2T50-PS |                        |
| 63             | MK63Z-PS  |                        |

\* The seal kit includes numbers in the table. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

## Replacement Parts: Guide Pin Kit

| Bore size (mm) | Part no. | Contents            |
|----------------|----------|---------------------|
| 12             | MK12Z-GS | Set of nos. ⑩, ⑪, ⑫ |
| 16             | MK16Z-GS |                     |
| 20             | MK20Z-GS |                     |
| 25             | MK25Z-GS |                     |
| 32             | MK32Z-GS |                     |
| 40             | MK40Z-GS |                     |
| 50             | MK50Z-GS |                     |
| 63             | MK63Z-GS |                     |

\* The guide pin kit includes numbers in the table. Order the guide pin kit based on each bore size.

\* For the replacement procedure of the replacement parts/seal and guide pin kits, refer to the Operation Manual.



## Rotary Clamp Cylinder/Double Guide Type

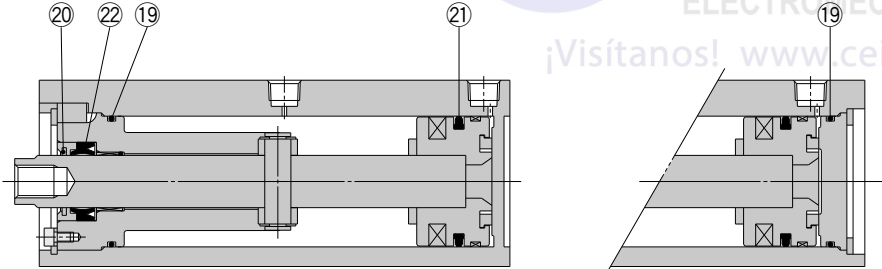
# MK2T Series

∅20, ∅25, ∅32  
∅40, ∅50, ∅63

The Replacement Procedure is on p. 404

### Construction

MK2T□20 to 63



In case of clamp stroke 50 mm

\* The numbers correspond with those in the "Construction" of the MK2T series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description  | Material | Note |
|-----|--------------|----------|------|
| 19  | Gasket       | NBR      |      |
| 20  | Coil scraper | Bronze   |      |
| 21  | Piston seal  | NBR      |      |
| 22  | Rod seal     | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Content                    |
|----------------|-----------|----------------------------|
| 20             | MK2T20-PS | Set of nos. 19, 20, 21, 22 |
| 25             | MK2T25-PS |                            |
| 32             | MK2T32-PS |                            |
| 40             | MK2T40-PS |                            |
| 50             | MK2T50-PS |                            |
| 63             | MK2T63-PS |                            |

\* The seal kit includes 19, 20, 21, 22. Order the seal kit based on each bore size.

Actuators

Modular F.R.L.  
Pressure Control Equipment

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Industrial Filters

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Pressure Control Equipment

Industrial Filters



# CKQGD/CKQPD Series

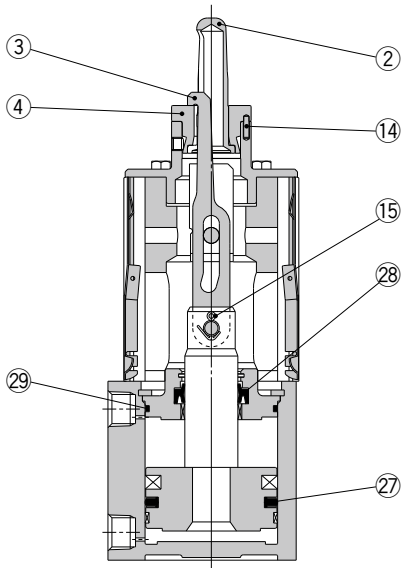
ø50

The Replacement Procedure is on p. 407

## Construction

### CKQGDA50

\* The below figures indicate the CKQGDA50-□RAL.

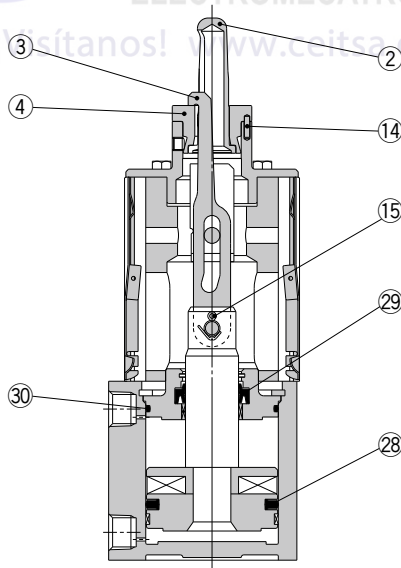


\* There's no seal kit for CLKQGDA50.

\* The numbers correspond with those in the "Construction" of the CKQ□D/CLKQ□D series in the Best Pneumatics catalog.

### CKQPDA50

\* The below figures indicate the CKQPDA50-□RAL.



\* There's no seal kit for CLKQPDA50.

\* The numbers correspond with those in the "Construction" of the CKQ□D/CLKQ□D series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 27  | Piston seal | NBR      |      |
| 28  | Rod seal    |          |      |
| 29  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 27, 28, 29 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 28  | Piston seal | NBR      |      |
| 29  | Rod seal    |          |      |
| 30  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 28, 29, 30 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

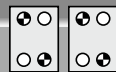
### Guide Pins Assembly List

| No.  | Description         | Material        | Note |
|------|---------------------|-----------------|------|
| 2, 4 | Guide pins assembly | Stainless steel |      |
| 14   | Parallel pin        | Tool steel      |      |

\* Refer to page 211 for the guide pins assembly.

### Clamp Arm Assembly List

| No. | Description | Material         | Note |
|-----|-------------|------------------|------|
| 3   | Clamp arm   | Structural steel |      |
| 15  | Cotter pin  | Stainless steel  |      |



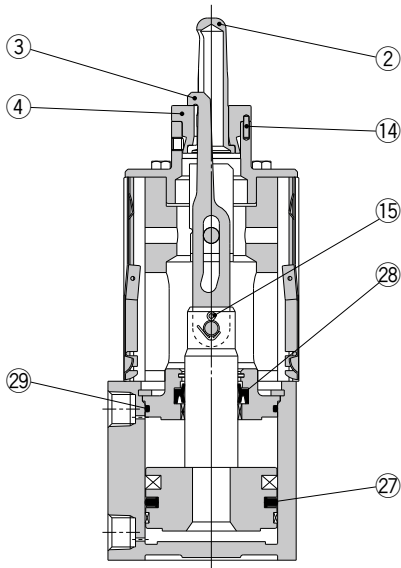
# CKQGU/CKQPU Series $\phi 50$

The Replacement Procedure is on p. 407

## Construction

### CKQGUA50

\* The below figures indicate the CKQGUA50-□RAL.



\* There's no seal kit for CLKQGUA50.

\* The numbers correspond with those in the "Construction" of the CKQ□U/CLKQ□U series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 27  | Piston seal | NBR      |      |
| 28  | Rod seal    |          |      |
| 29  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 27, 28, 29 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

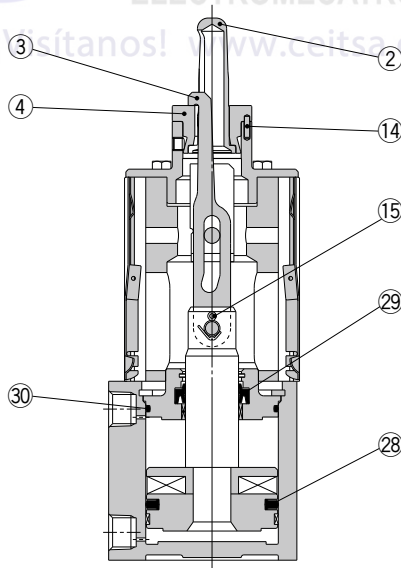
### Guide Pins Assembly List

| No.  | Description         | Material        | Note |
|------|---------------------|-----------------|------|
| 2, 4 | Guide pins assembly | Stainless steel |      |
| 14   | Parallel pin        | Tool steel      |      |

\* Refer to page 211 for the guide pins assembly.

### CKQPUA50

\* The below figures indicate the CKQPUA50-□RAL.



\* There's no seal kit for CLKQPUA50.

\* The numbers correspond with those in the "Construction" of the CKQ□U/CLKQ□U series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 28  | Piston seal | NBR      |      |
| 29  | Rod seal    |          |      |
| 30  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 28, 29, 30 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

### Clamp Arm Assembly List

| No. | Description | Material         | Note |
|-----|-------------|------------------|------|
| 3   | Clamp arm   | Structural steel |      |
| 15  | Cotter pin  | Stainless steel  |      |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

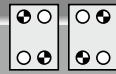
Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters



# CKQGK/CKQPK Series

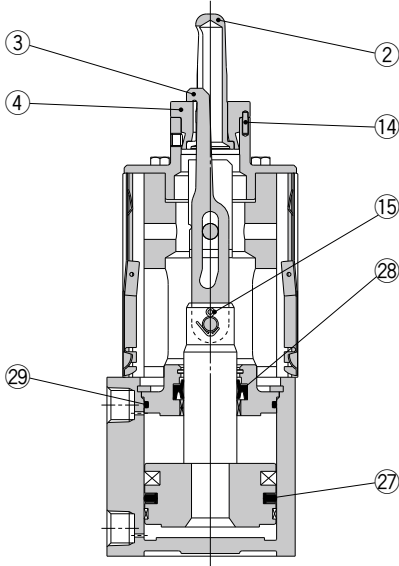
ø50

The Replacement Procedure is on p. 407

## Construction

### CKQGK50

\* The below figures indicate the CKQGK50-□RAL.

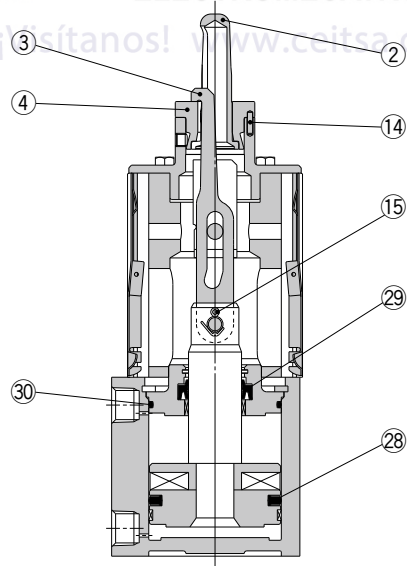


\* There's no seal kit for CLKQGK50.

\* The numbers correspond with those in the "Construction" of the CKQ□K/CLKQ□K series in the Best Pneumatics catalog.

### CKQPK50

\* The below figures indicate the CKQPK50-□RAL.



\* There's no seal kit for CLKQPK50.

\* The numbers correspond with those in the "Construction" of the CKQ□K/CLKQ□K series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 27  | Piston seal | NBR      |      |
| 28  | Rod seal    |          |      |
| 29  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 27, 28, 29 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 28  | Piston seal | NBR      |      |
| 29  | Rod seal    |          |      |
| 30  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 28, 29, 30 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

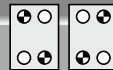
### Guide Pins Assembly List

| No.  | Description         | Material        | Note |
|------|---------------------|-----------------|------|
| 2, 4 | Guide pins assembly | Stainless steel |      |
| 14   | Parallel pin        | Tool steel      |      |

\* Refer to page 211 for the guide pins assembly.

### Clamp Arm Assembly List

| No. | Description | Material         | Note |
|-----|-------------|------------------|------|
| 3   | Clamp arm   | Structural steel |      |
| 15  | Cotter pin  | Stainless steel  |      |



# CKQGM/CKQPM Series

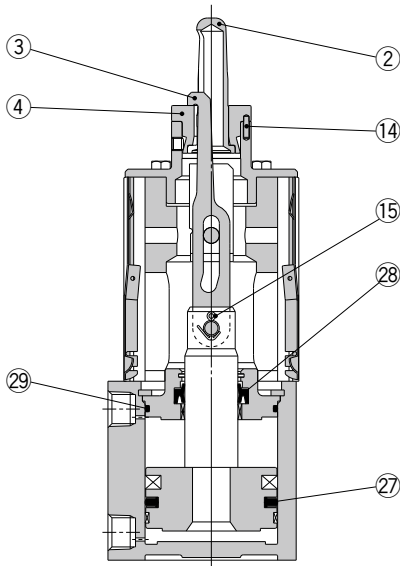
ø50

The Replacement Procedure is on p. 407

## Construction

### CKQGM50

\* The below figures indicate the CKQGM50-□RAL.



\* There's no seal kit for CKQGM50.

\* The numbers correspond with those in the "Construction" of the CKQ□M/CLKQ□M series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 27  | Piston seal | NBR      |      |
| 28  | Rod seal    |          |      |
| 29  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 27, 28, 29 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

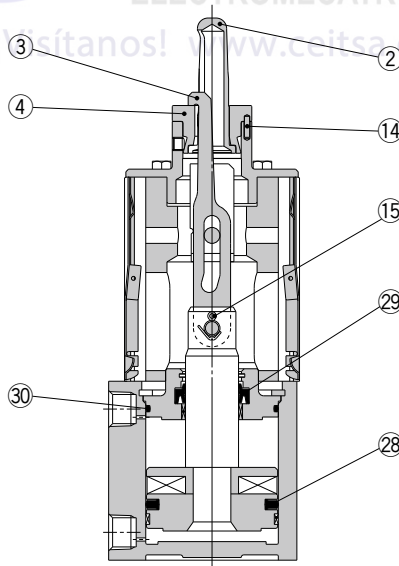
### Guide Pins Assembly List

| No.  | Description         | Material        | Note |
|------|---------------------|-----------------|------|
| 2, 4 | Guide pins assembly | Stainless steel |      |
| 14   | Parallel pin        | Tool steel      |      |

\* Refer to page 211 for the guide pins assembly.

### CKQPM50

\* The below figures indicate the CKQPM50-□RAL.



\* There's no seal kit for CKQPM50.

\* The numbers correspond with those in the "Construction" of the CKQ□M/CLKQ□M series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 28  | Piston seal | NBR      |      |
| 29  | Rod seal    |          |      |
| 30  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Part no.  | Content                |
|-----------|------------------------|
| CQ2B50-PS | Set of nos. 28, 29, 30 |

\* Consult SMC for maintenance service. Seal kit for maintenance of the CLKQ□ series with lock is not available.

### Replacement Parts: Grease Pack

| Grease pack part no. | Content               |
|----------------------|-----------------------|
| GR-S-010             | Grease 10 g (Lithium) |

\* Consult SMC when replacing the actuating cylinders.

### Clamp Arm Assembly List

| No. | Description | Material         | Note |
|-----|-------------|------------------|------|
| 3   | Clamp arm   | Structural steel |      |
| 15  | Cotter pin  | Stainless steel  |      |

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## Guide Pins Assembly

| Kit no.    | Content and quantity |              | Applicable hole diameter and type            |
|------------|----------------------|--------------|--|
|            | Guide pins assembly  | Parallel pin |  |
| CKQG-R125  | 1                    | 1            | For $\phi$ 13 hole<br>(Round/Without Shim)   |
| CKQG-R127  | 1                    | 1            |  |
| CKQG-R128  | 1                    | 1            |  |
| CKQG-R129  | 1                    | 1            |  |
| CKQG-R130  | 1                    | 1            |  |
| CKQG-R125S | 1                    | 1            | For $\phi$ 13 hole<br>(Round/With Shim)      |
| CKQG-R127S | 1                    | 1            |  |
| CKQG-R128S | 1                    | 1            |  |
| CKQG-R129S | 1                    | 1            |  |
| CKQG-R130S | 1                    | 1            |  |
| CKQG-R145  | 1                    | 1            | For $\phi$ 15 hole<br>(Round/Without Shim)   |
| CKQG-R147  | 1                    | 1            |  |
| CKQG-R148  | 1                    | 1            |  |
| CKQG-R149  | 1                    | 1            |  |
| CKQG-R150  | 1                    | 1            |  |
| CKQG-R145S | 1                    | 1            | For $\phi$ 15 hole<br>(Round/With Shim)      |
| CKQG-R147S | 1                    | 1            |  |
| CKQG-R148S | 1                    | 1            |  |
| CKQG-R149S | 1                    | 1            |  |
| CKQG-R150S | 1                    | 1            |  |
| CKQG-R155  | 1                    | 1            | For $\phi$ 16 hole<br>(Round/Without Shim)   |
| CKQG-R157  | 1                    | 1            |  |
| CKQG-R158  | 1                    | 1            |  |
| CKQG-R159  | 1                    | 1            |  |
| CKQG-R160  | 1                    | 1            |  |
| CKQG-R155S | 1                    | 1            | For $\phi$ 16 hole<br>(Round/With Shim)      |
| CKQG-R157S | 1                    | 1            |  |
| CKQG-R158S | 1                    | 1            |  |
| CKQG-R159S | 1                    | 1            |  |
| CKQG-R160S | 1                    | 1            |  |
| CKQG-R175  | 1                    | 1            | For $\phi$ 18 hole<br>(Round/Without Shim)   |
| CKQG-R177  | 1                    | 1            |  |
| CKQG-R178  | 1                    | 1            |  |
| CKQG-R179  | 1                    | 1            |  |
| CKQG-R180  | 1                    | 1            |  |
| CKQG-R175S | 1                    | 1            | For $\phi$ 18 hole<br>(Round/With Shim)      |
| CKQG-R177S | 1                    | 1            |  |
| CKQG-R178S | 1                    | 1            |  |
| CKQG-R179S | 1                    | 1            |  |
| CKQG-R180S | 1                    | 1            |  |
| CKQG-D175  | 1                    | 1            | For $\phi$ 18 hole<br>(Diamond/Without Shim) |
| CKQG-D177  | 1                    | 1            |  |
| CKQG-D178  | 1                    | 1            |  |
| CKQG-D179  | 1                    | 1            |  |
| CKQG-D180  | 1                    | 1            |  |
| CKQG-D175S | 1                    | 1            | For $\phi$ 18 hole<br>(Diamond/With Shim)    |
| CKQG-D177S | 1                    | 1            |  |
| CKQG-D178S | 1                    | 1            |  |
| CKQG-D179S | 1                    | 1            |  |
| CKQG-D180S | 1                    | 1            |  |
| CKQG-R195  | 1                    | 1            | For $\phi$ 20 hole<br>(Round/Without Shim)   |
| CKQG-R197  | 1                    | 1            |  |
| CKQG-R198  | 1                    | 1            |  |
| CKQG-R199  | 1                    | 1            |  |
| CKQG-R200  | 1                    | 1            |  |
| CKQG-R195S | 1                    | 1            | For $\phi$ 20 hole<br>(Round/With Shim)      |
| CKQG-R197S | 1                    | 1            |  |
| CKQG-R198S | 1                    | 1            |  |
| CKQG-R199S | 1                    | 1            |  |
| CKQG-R200S | 1                    | 1            |  |

| Kit no.    | Content and quantity |              | Applicable hole diameter and type            |
|------------|----------------------|--------------|--|
|            | Guide pins assembly  | Parallel pin |  |
| CKQG-D195  | 1                    | 1            | For $\phi$ 20 hole<br>(Diamond/Without Shim) |
| CKQG-D197  | 1                    | 1            |  |
| CKQG-D198  | 1                    | 1            |  |
| CKQG-D199  | 1                    | 1            |  |
| CKQG-D200  | 1                    | 1            |  |
| CKQG-D195S | 1                    | 1            | For $\phi$ 20 hole<br>(Diamond/With Shim)    |
| CKQG-D197S | 1                    | 1            |  |
| CKQG-D198S | 1                    | 1            |  |
| CKQG-D199S | 1                    | 1            |  |
| CKQG-D200S | 1                    | 1            |  |
| CKQG-R245  | 1                    | 1            | For $\phi$ 25 hole<br>(Round/Without Shim)   |
| CKQG-R247  | 1                    | 1            |  |
| CKQG-R248  | 1                    | 1            |  |
| CKQG-R249  | 1                    | 1            |  |
| CKQG-R250  | 1                    | 1            |  |
| CKQG-R245S | 1                    | 1            | For $\phi$ 25 hole<br>(Round/With Shim)      |
| CKQG-R247S | 1                    | 1            |  |
| CKQG-R248S | 1                    | 1            |  |
| CKQG-R249S | 1                    | 1            |  |
| CKQG-R250S | 1                    | 1            |  |
| CKQG-D245  | 1                    | 1            | For $\phi$ 25 hole<br>(Diamond/Without Shim) |
| CKQG-D247  | 1                    | 1            |  |
| CKQG-D248  | 1                    | 1            |  |
| CKQG-D249  | 1                    | 1            |  |
| CKQG-D250  | 1                    | 1            |  |
| CKQG-D245S | 1                    | 1            | For $\phi$ 25 hole<br>(Diamond/With Shim)    |
| CKQG-D247S | 1                    | 1            |  |
| CKQG-D248S | 1                    | 1            |  |
| CKQG-D249S | 1                    | 1            |  |
| CKQG-D250S | 1                    | 1            |  |
| CKQG-R295  | 1                    | 1            | For $\phi$ 30 hole<br>(Round/Without Shim)   |
| CKQG-R297  | 1                    | 1            |  |
| CKQG-R298  | 1                    | 1            |  |
| CKQG-R299  | 1                    | 1            |  |
| CKQG-R300  | 1                    | 1            |  |
| CKQG-R295S | 1                    | 1            | For $\phi$ 30 hole<br>(Round/With Shim)      |
| CKQG-R297S | 1                    | 1            |  |
| CKQG-R298S | 1                    | 1            |  |
| CKQG-R299S | 1                    | 1            |  |
| CKQG-R300S | 1                    | 1            |  |
| CKQG-D295  | 1                    | 1            | For $\phi$ 30 hole<br>(Diamond/Without Shim) |
| CKQG-D297  | 1                    | 1            |  |
| CKQG-D298  | 1                    | 1            |  |
| CKQG-D299  | 1                    | 1            |  |
| CKQG-D300  | 1                    | 1            |  |
| CKQG-D295S | 1                    | 1            | For $\phi$ 30 hole<br>(Diamond/With Shim)    |
| CKQG-D297S | 1                    | 1            |  |
| CKQG-D298S | 1                    | 1            |  |
| CKQG-D299S | 1                    | 1            |  |
| CKQG-D300S | 1                    | 1            |  |

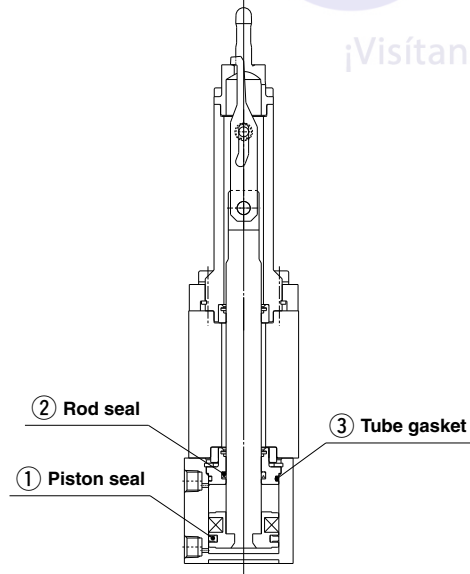
## Clamp Arm Assembly

| Kit no.  | Content and quantity |            | Applicable hole diameter |
|----------|----------------------|------------|--------------------------|
|          | Clamp arm            | Cotter pin |                          |
| CKQG-13A | 1                    | 1          | For $\phi$ 13 hole       |
| CKQG-15A | 1                    | 1          | For $\phi$ 15 hole       |
| CKQG-16A | 1                    | 1          | For $\phi$ 16 hole       |
| CKQG-18A | 1                    | 1          | For $\phi$ 18 hole       |
| CKQG-20A | 1                    | 1          | For $\phi$ 20 hole       |
| CKQG-25A | 1                    | 1          | For $\phi$ 25 hole       |
| CKQG-30A | 1                    | 1          | For $\phi$ 30 hole       |

# CKQG32 Series ø32

## Construction

CKQG□32-100R□H-X2082



### Replacement Parts: Seal Kit

| Part no.  | Contents                                     |
|-----------|--|
| CQ2B32-PS | ① Piston seal<br>② Rod seal<br>③ Tube gasket |

\* The seal kit includes ①, ②, ③. Since the seal kit does not include a grease pack, order the "Grease Pack" separately.

### Replacement Parts: Grease Pack

| Part no. | Contents    |
|----------|-------------|
| GR-S-010 | Grease 10 g |

\* Consult with SMC when replacing the actuating cylinders.

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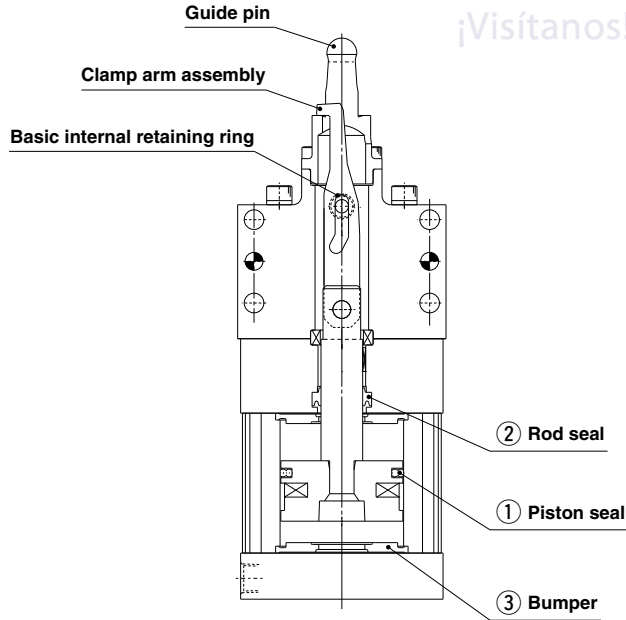
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# CKU32 Series ø32

## Construction

CKU32-120R□L-X2091



### Replacement Parts: Seal Kit

| Part no. | Contents                                |
|----------|---|
| MUB32-PS | ① Piston seal<br>② Rod seal<br>③ Bumper |

\* The seal kit includes ①, ②, ③. Since the seal kit does not include a grease pack, order the "Grease Pack" separately.

### Replacement Parts: Grease Pack

| Part no. | Contents    |
|----------|-------------|
| GR-S-010 | Grease 10 g |

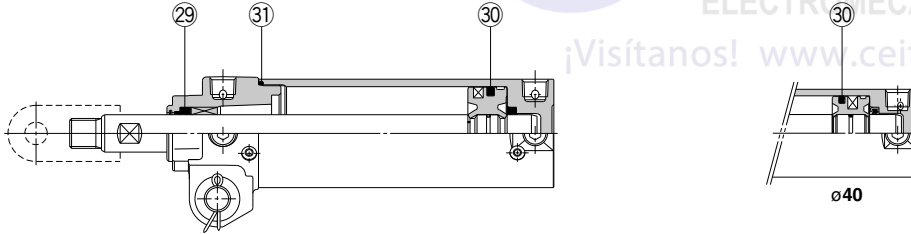
\* Consult with SMC when replacing the actuating cylinders.



# CKG1/CKP1 Series ø40, ø50, ø63

## Construction

CKG1□40, 50, 63 Built-in standard magnet type/With magnetic field resistant auto switch



\* The numbers correspond with those in the "Construction" of the CKG1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 29  | Rod seal    | NBR      |      |
| 30  | Piston seal |          |      |
| 31  | Tube gasket |          |      |

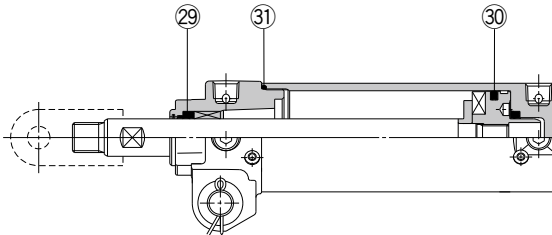
### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 40             | CK1A40-PS | Set of nos.<br>29, 30, 31 |
| 50             | CK1A50-PS |                           |
| 63             | CK1A63-PS |                           |

Note) Since the seal kit does not come with a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (compatible with all sizes)

CKP1□40, 50, 63 Built-in strong magnet type/With magnetic field resistant auto switch



\* The numbers correspond with those in the "Construction" of the CKP1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 29  | Rod seal    | NBR      |      |
| 30  | Piston seal |          |      |
| 31  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 40             | CK1A40-PS | Set of nos.<br>29, 30, 31 |
| 50             | CK1A50-PS |                           |
| 63             | CK1A63-PS |                           |

Note) Since the seal kit does not come with a grease pack, it should be ordered separately.

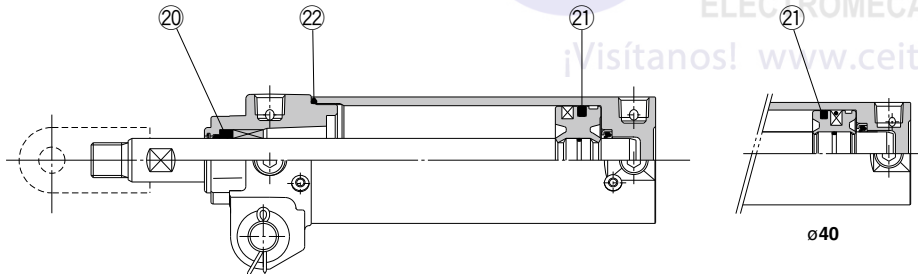
Grease pack part no.: GR-S-010 (compatible with all sizes)

Clamp Cylinder/Basic Type: Built-in Standard Magnet Type  
Magnetic Field Resistant Auto Switch (Band Mounting)

# CK1/CKG1 Series ø40, ø50, ø63

## Construction

CK1□40, 50, 63 Basic type/CKG1□40, 50, 63 Built-in standard magnet type



\* The numbers correspond with those in the "Construction" of the CK□1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 20  | Rod seal    | NBR      |      |
| 21  | Piston seal |          |      |
| 22  | Tube gasket |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                  |
|----------------|-----------|---------------------------|
| 40             | CK1A40-PS | Set of nos.<br>20, 21, 22 |
| 50             | CK1A50-PS |                           |
| 63             | CK1A63-PS |                           |

Note) Since the seal kit does not come with a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (compatible with all sizes)

## Stopper Cylinder/Fixed Mounting Height

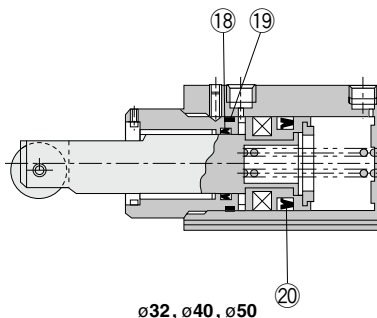
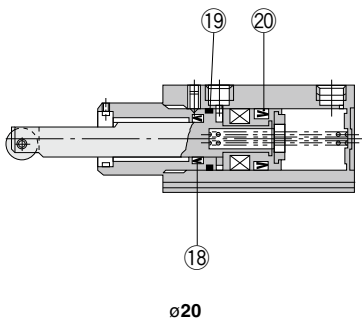
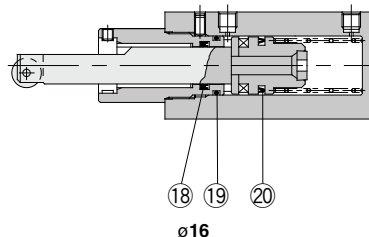
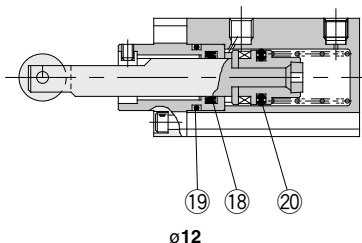
# RSQ Series

ø12, ø16, ø20,  
ø32, ø40, ø50

The  
Replacement  
Procedure is on  
p. 418

### Construction

#### Roller rod end



\* The numbers correspond with those in the "Construction" of the RSQ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Rod seal    | NBR      |      |
| 19  | Gasket      |          |      |
| 20  | Piston seal |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.      |                                  |               | Contents               |
|----------------|---------------|----------------------------------|---------------|------------------------|
|                | Double acting | Double acting with spring loaded | Single acting |                        |
| 12             | RSQ12D-PS     | RSQ12T-PS                        |               | Set of nos. 18, 19, 20 |
| 16             | RSQ16D-PS     | RSQ16B-PS                        | RSQ16T-PS     |                        |
| 20             | RSQ20D-PS     | RSQ20B-PS                        | RSQ20T-PS     |                        |
| 32             | RSQ32D-PS     | RSQ32B-PS                        | RSQ32T-PS     |                        |
| 40             | RSQ40D-PS     | RSQ40B-PS                        | RSQ40T-PS     |                        |
| 50             | RSQ50D-PS     | RSQ50B-PS                        | RSQ50T-PS     |                        |

\* The seal kit includes 18, 19, 20. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### Replacement Parts: Shock Absorber

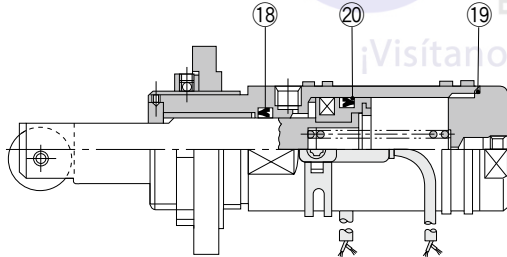
| Bore size (mm) | Part no.    |
|----------------|-------------|
| 32             | RB1007-X225 |
| 40, 50         | RB1407-X552 |

# RSG Series $\varnothing 40, \varnothing 50$

The Replacement Procedure is on p. 418

## Construction

### Roller rod end



\* The numbers correspond with those in the "Construction" of the RSG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 18  | Rod seal    | NBR      |      |
| 19  | Gasket      |          |      |
| 20  | Piston seal |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.      |                                  |               | Contents               |
|----------------|---------------|----------------------------------|---------------|------------------------|
|                | Double acting | Double acting with spring loaded | Single acting |                        |
| 40             | RSG40D-PS     | RSG40B-PS                        | RSG40T-PS     | Set of nos. 18, 19, 20 |
| 50             | RSG50D-PS     | RSG50B-PS                        | RSG50T-PS     |                        |

\* The seal kit includes 18, 19, 20. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

### Replacement Parts: Shock Absorber

| Bore size (mm) | Part no.    |
|----------------|-------------|
| 40, 50         | RB1407-X552 |

# Heavy Duty Stopper Cylinder

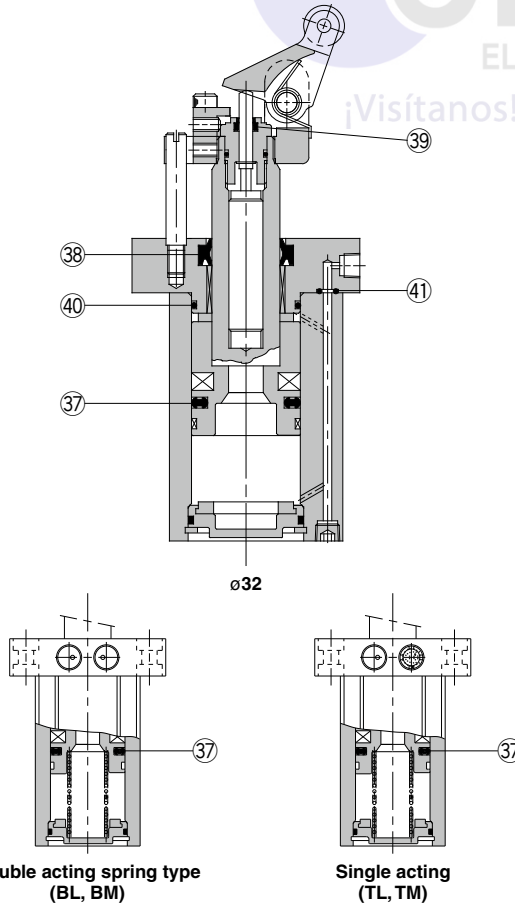
# RSH Series $\varnothing 20, \varnothing 32$

The Replacement Procedure is on p. 420

## Construction

$\varnothing 20, \varnothing 32$

Double acting (DL, DM)



\* The numbers correspond with those in the "Construction" of the RSH/RS1H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note  |
|-----|-------------|----------|---|
| 37  | Piston seal | NBR      | <b>38 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 38  | Rod seal    |          |   |
| 39  | Scraper     |          |   |
| 40  | Tube gasket |          |   |
| 41  | O-ring      |          |   |

### Replacement Parts: Shock Absorber

| Bore size (mm) | Part no. |
|----------------|----------|
| 20             | RSH-R20  |
| 32             | RSH-R32  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.      |                           |               | Contents                   |
|----------------|---------------|---------------------------|---------------|----------------------------|
|                | Double acting | Double acting spring type | Single acting |                            |
| 20             | RSH20D-PS     | RSH20T-PS                 |               | Set of nos. 37, 39, 40, 41 |
| 32             | RSH32D-PS     | RSH32T-PS                 |               |                            |

\* The seal kit includes 37, 39, 40, 41 for  $\varnothing 20$  to  $\varnothing 32$ . Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

# Heavy Duty Stopper Cylinder

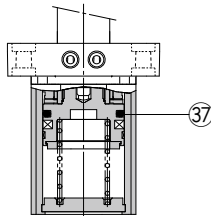
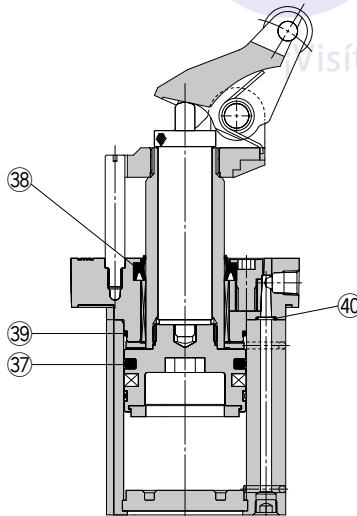
# RS2H Series

ø50, ø63, ø80

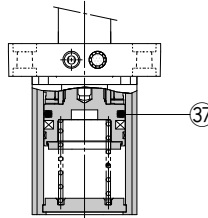
The Replacement Procedure is on p. 420

## Construction

Double acting (DL, DM)



Double acting spring type (BL, BM)



Single acting (TL, TM)

\* The numbers correspond with those in the "Construction" of the RS2H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note  |
|-----|-------------|----------|---|
| 37  | Piston seal | NBR      | <b>38 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 38  | Rod seal    |          |   |
| 39  | Tube gasket |          |   |
| 40  | O-ring      |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.      |                           |               | Contents               |
|----------------|---------------|---------------------------|---------------|------------------------|
|                | Double acting | Double acting spring type | Single acting |                        |
| 50             | RS2H50D-PS    | RS2H50T-PS                |               | Set of nos. 37, 39, 40 |
| 63             | RS2H63D-PS    | RS2H63T-PS                |               |                        |
| 80             | RS2H80D-PS    | RS2H80T-PS                |               |                        |

\* The seal kit includes 37, 39, 40 for ø50 to ø80. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

### Replacement Parts: Shock Absorber

| Bore size (mm) | Part no. |
|----------------|----------|
| 50             | RS2H-R50 |
| 63             | RS2H-R63 |
| 80             | RS2H-R80 |

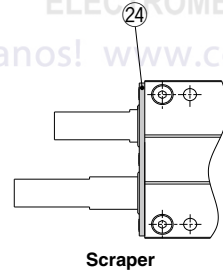
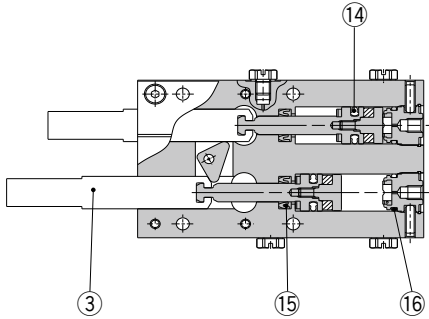
# MIW Series

ø8, ø12, ø20, ø25, ø32

The Replacement Procedure is on p. 423

## Construction

## Option



\* The numbers correspond with those in the "Construction" of the MIW/MIS series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material     | Note                               |
|-----|-------------|--------------|------------------------------------|
| 3   | Finger      | Carbon steel | Heat treatment/Special treatment   |
| 14  | Piston seal | NBR          | 3 is not included in the seal kit. |
| 15  | Rod seal    | NBR          | Order it as required with the      |
| 16  | Gasket      | NBR          | individual part number provided.   |

### Option: Scraper

| No. | Description | Material              | Note |
|-----|-------------|-----------------------|------|
| 24  | Scraper     | Stainless steel + NBR |      |

### Replacement Parts: Seal Kit

| Model                 | Description | Finger      |                                 |                     | Seal kit  | Scraper assembly                   | Grease pack |
|-----------------------|-------------|-------------|---------------------------------|---------------------|-----------|------------------------------------|-------------|
|                       |             | Standard    | Tapped on upper and lower faces | Tapped on all faces |           |                                    |             |
| MIW8-8D               | MI-A0801-8  | MI-A0802-8  | MI-A0803-8                      | MIW8-PS             | MIW-A0804 | MH-G01<br>(contents quantity 30 g) |             |
| MIW12-12D             | MI-A1201-12 | MI-A1202-12 | MI-A1203-12                     | MIW12-PS            | MIW-A1204 |                                    |             |
| MIW20-20D             | MI-A2001-20 | MI-A2002-20 | MI-A2003-20                     | MIW20-PS            | MIW-A2004 |                                    |             |
| MIW25-25D             | MI-A2501-25 | MI-A2502-25 | MI-A2503-25                     | MIW25-PS            | MIW-A2504 |                                    |             |
| MIW32-32D             | MI-A3201-32 | MI-A3202-32 | MI-A3203-32                     | MIW32-PS            | MIW-A3204 |                                    |             |
| <b>Main parts No.</b> |             | ③ (1 pc.)   |                                 |                     | ⑭, ⑮, ⑯   | ⑳                                  |             |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

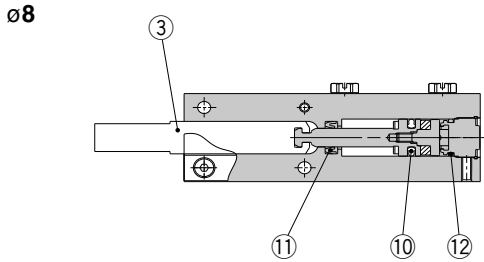
Industrial Filters

# MIS Series

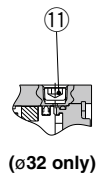
ø8, ø12, ø20, ø25, ø32

The Replacement Procedure is on p. 423

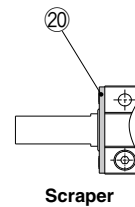
## Construction



ø25, ø32



## Option



\* The numbers correspond with those in the "Construction" of the MIW/MIS series in the Best Pneumatics catalog.

## Seal Kit List

| No. | Description | Material     | Note   |
|-----|-------------|--------------|--|
| 3   | Finger      | Carbon steel | Heat treatment/Special treatment   |
| 10  | Piston seal | NBR          | 3 is not included in the seal kit.<br>Order it as required with the individual part number provided. |
| 11  | Rod seal    | NBR          |  |
| 12  | Gasket      | NBR          |  |

## Option: Scraper

| No. | Description | Material              | Note |
|-----|-------------|-----------------------|------|
| 20  | Scraper     | Stainless steel + NBR |      |

## Replacement Parts: Seal Kit

| Model          | Description | Finger      |                                 |                     | Seal kit   | Scraper assembly | Grease pack                        |
|----------------|-------------|-------------|---------------------------------|---------------------|------------|------------------|------------------------------------|
|                |             | Standard    | Tapped on upper and lower faces | Tapped on all faces |            |                  |                                    |
| MIS8-10D       |             | MI-A0801-10 | MI-A0802-10                     | MI-A0803-10         | MIS8-PS    | MIS-A0804        | MH-G01<br>(contents quantity 30 g) |
| MIS8-20D       |             | MI-A0801-20 | MI-A0802-20                     | MI-A0803-20         |            |                  |                                    |
| MIS12-10D      |             | MI-A1201-10 | MI-A1202-10                     | MI-A1203-10         |            |                  |                                    |
| MIS12-20D      |             | MI-A1201-20 | MI-A1202-20                     | MI-A1203-20         | MIS12-PS   | MIS-A1204        |                                    |
| MIS12-30D      |             | MI-A1201-30 | MI-A1202-30                     | MI-A1203-30         |            |                  |                                    |
| MIS20-10D      |             | MI-A2001-10 | MI-A2002-10                     | MI-A2003-10         |            |                  |                                    |
| MIS20-20D      |             | MI-A2001-20 | MI-A2002-20                     | MI-A2003-20         | MIS20-PS   | MIS-A2004        |                                    |
| MIS20-30D      |             | MI-A2001-30 | MI-A2002-30                     | MI-A2003-30         |            |                  |                                    |
| MIS25-30D      |             | MI-A2501-30 | MI-A2502-30                     | MI-A2503-30         |            |                  |                                    |
| MIS25-50D      |             | MI-A2501-50 | MI-A2502-50                     | MI-A2503-50         | MIS25-PS   | MIS-A2504        |                                    |
| MIS32-30D      |             | MI-A3201-30 | MI-A3202-30                     | MI-A3203-30         |            |                  |                                    |
| MIS32-50D      |             | MI-A3201-50 | MI-A3202-50                     | MI-A3203-50         |            |                  |                                    |
| Main parts No. |             | 3 (1 pc.)   |                                 |                     | 10, 11, 12 | 20               |                                    |



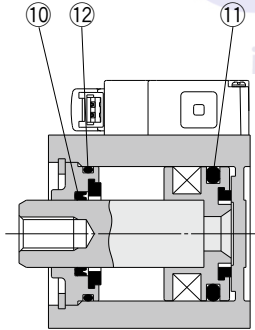
# CVQ Series

ø32, ø40, ø50, ø63

The Replacement Procedure is on p. 323

## Construction

### Basic type



\* The numbers correspond with those in the "Construction" of the CVQ series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| ⑩   | Rod seal    | NBR      |      |
| ⑪   | Piston seal |          |      |
| ⑫   | Gasket      |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents               |
|----------------|-----------|------------------------|
| 32             | CQ2B32-PS | Set of nos.<br>⑩, ⑪, ⑫ |
| 40             | CQ2B40-PS |                        |
| 50             | CQ2B50-PS |                        |
| 63             | CQ2B63-PS |                        |

\* The seal kit includes ⑩, ⑪, ⑫. Order the seal kit based on each bore size.

\* Grease pack should be ordered separately as it is not included in the seal kit.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

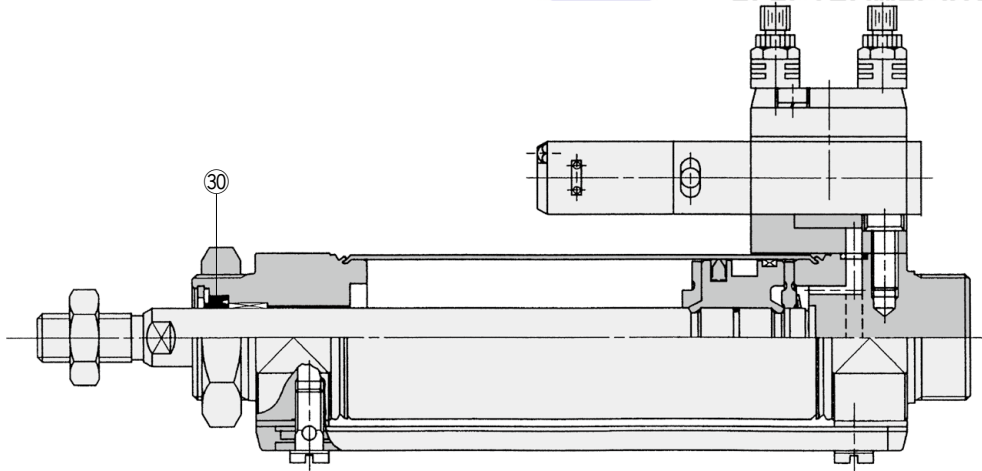
Industrial Filters

# CVM5 Series

ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 313

## Construction



\* The number corresponds with that in the "Construction" of the CVM5 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 30  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM220-PS |          |
| 25             | CM225-PS |          |
| 32             | CM232-PS |          |
| 40             | CM240-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

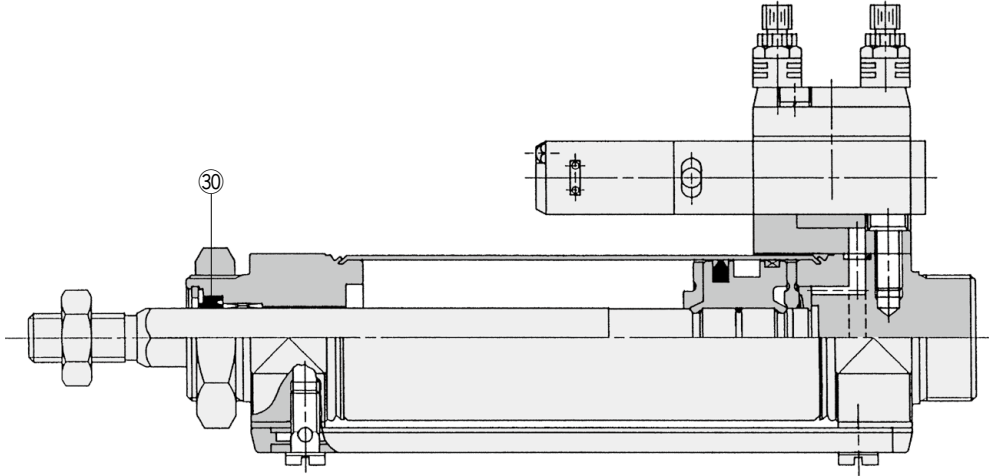
**Grease pack part no.: GR-S-010 (10 g)**

# CVM5K Series

ø20, ø25  
ø32, ø40

The Replacement Procedure is on p. 313

## Construction



\* The number corresponds with that in the "Construction" of the CVM5K series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 30  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

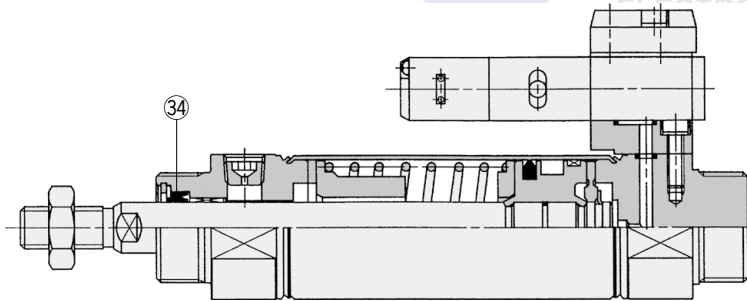
Industrial Filters

# CVM3 Series ø20, ø25, ø32, ø40

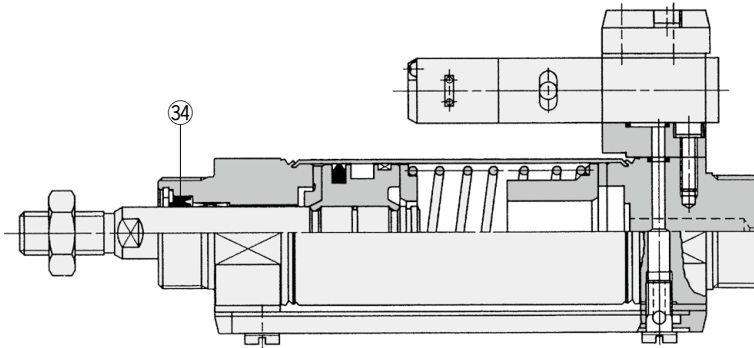
The Replacement Procedure is on p. 313

## Construction

### Spring return



### Spring extend



\* The numbers correspond with those in the "Construction" of the CVM3 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 34  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Contents |
|----------------|----------|----------|
| 20             | CM220-PS |          |
| 25             | CM225-PS |          |
| 32             | CM232-PS |          |
| 40             | CM240-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

Grease pack part no.: GR-S-010 (10 g)

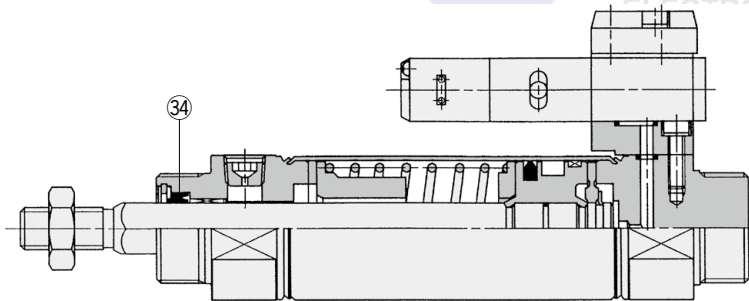
# CVM3K Series

ø20, ø25  
ø32, ø40

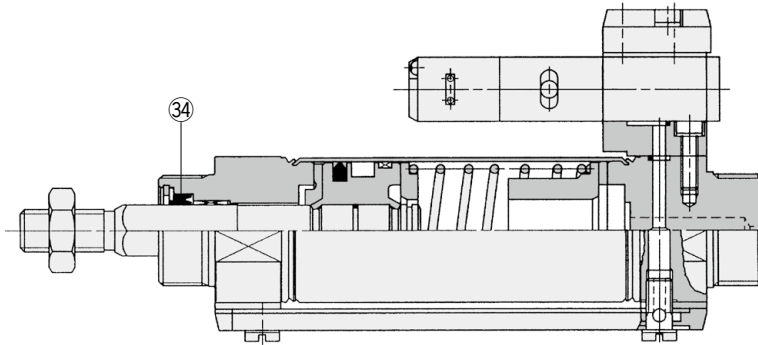
The Replacement Procedure is on p. 313

## Construction

### Spring return



### Spring extend



\* The numbers correspond with those in the "Construction" of the CVM3K series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description | Material | Note |
|-----|-------------|----------|------|
| 34  | Rod seal    | NBR      |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents |
|----------------|-----------|----------|
| 20             | CM2K20-PS |          |
| 25             | CM2K25-PS |          |
| 32             | CM2K32-PS |          |
| 40             | CM2K40-PS |          |

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease pack part no.: GR-S-010 (10 g)**

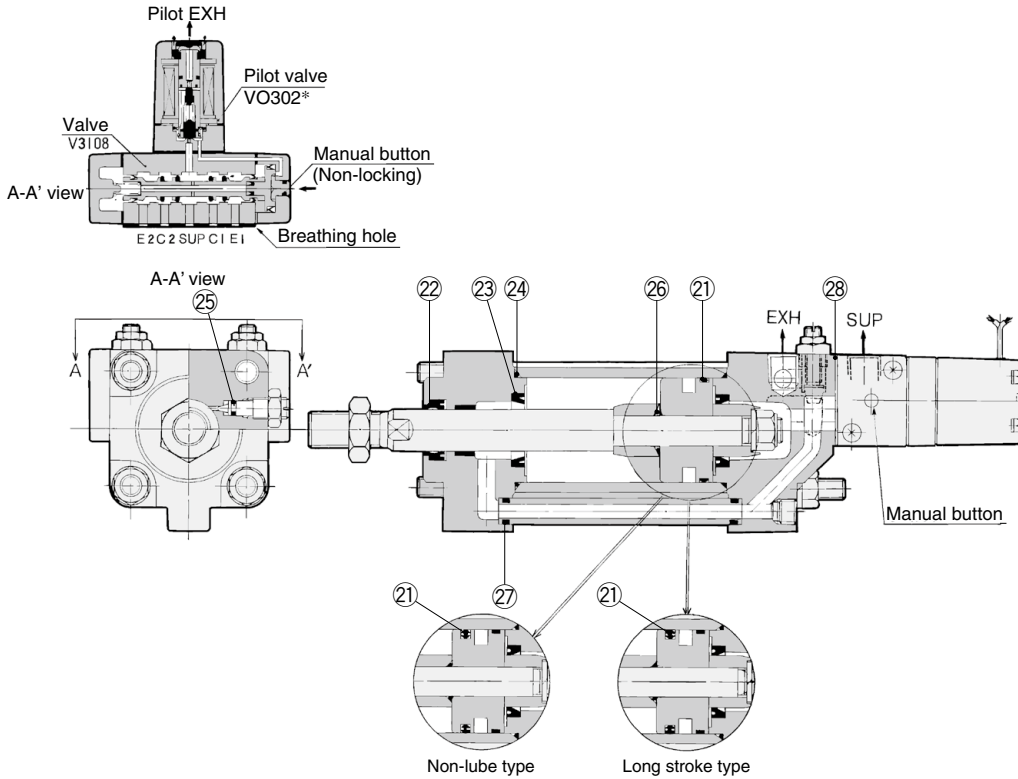
# Valve Mounted Cylinder/Double Acting

# CV3 Series

Lube, Non-lube type:  
 ø40, ø50, ø63, ø80, ø100

## Construction

### Lube type



\* The numbers correspond with those in the "Construction" of the CV3 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| ①   | Piston seal          | NBR      | 23 and 26 are non-replaceable parts, so they are not included in the seal kit. |
| ②   | Rod seal             |          |  |
| ③   | Cushion seal         |          |  |
| ④   | Cylinder tube gasket |          |  |
| ⑤   | Cushion valve seal   |          |  |
| ⑥   | Piston gasket        |          |  |
| ⑦   | Pipe gasket          |          |  |
| ⑧   | Head cover gasket    |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm)       | Part no.   | Contents                        |
|----------------------|------------|---------------------------------|
| <b>Lube type</b>     |            |                                 |
| 40                   | CV3-40-PS  | Set of nos.<br>①, ②, ④, ⑤, ⑦, ⑧ |
| 50                   | CV3-50-PS  |                                 |
| 63                   | CV3-63-PS  |                                 |
| 80                   | CV3-80-PS  |                                 |
| 100                  | CV3-100-PS |                                 |
| <b>Non-lube type</b> |            |                                 |
| 40                   | CV3N40-PS  | Set of nos.<br>①, ②, ④, ⑤, ⑦, ⑧ |
| 50                   | CV3N50-PS  |                                 |
| 63                   | CV3N63-PS  |                                 |
| 80                   | CV3N80-PS  |                                 |
| 100                  | CV3N100-PS |                                 |

\* The seal kit includes ①, ②, ④, ⑤, ⑦, ⑧. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g).

Order with one of the following part numbers when only the grease pack is required.

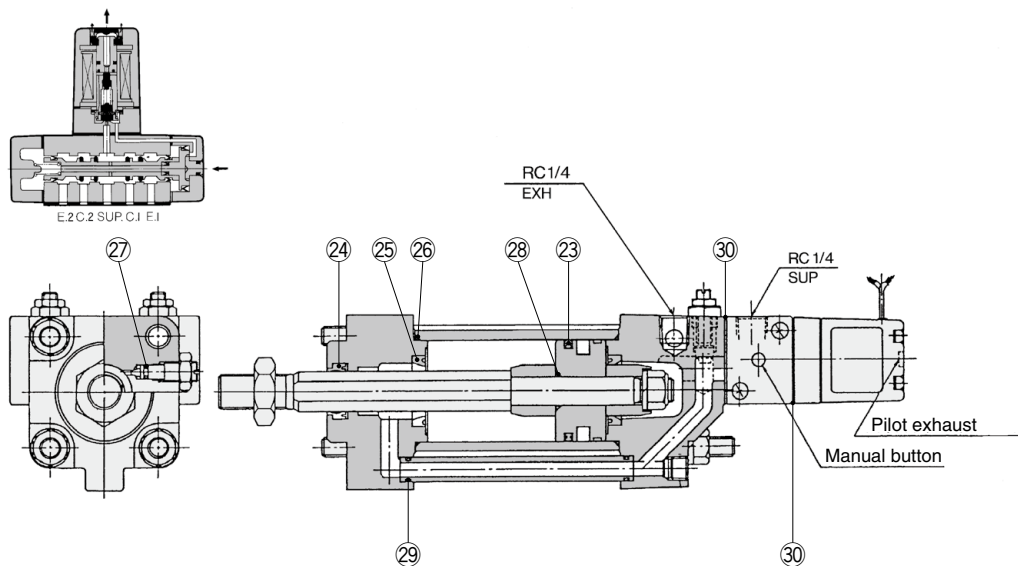
Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

# Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting

# CV3K Series

Non-lube Type:  $\varnothing 40$ ,  $\varnothing 50$ ,  $\varnothing 63$

## Construction



\* The numbers correspond with those in the "Construction" of the CV3K series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 23  | Piston seal          | NBR      | <b>25 and 28 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 24  | Rod seal             |          |   |
| 25  | Cushion seal         |          |   |
| 26  | Cylinder tube gasket |          |   |
| 27  | Cushion valve seal   |          |   |
| 28  | Piston gasket        |          |   |
| 29  | Pipe gasket          |          |   |
| 30  | Head cover gasket    |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Contents                              |
|----------------|-----------|---------------------------------------|
| 40             | CV3K40-PS | Set of nos.<br>23, 24, 26, 27, 29, 30 |
| 50             | CV3K50-PS |                                       |
| 63             | CV3K63-PS |                                       |

\* The seal kit includes 23, 24, 26, 27, 29, 30. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack ( $\varnothing 40$ ,  $\varnothing 50$ : 10 g,  $\varnothing 63$  or more: 20 g). Order with one of the following part numbers when only the grease pack is required.

**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)

### Disassembly/Replacement

#### 1. Please consult with SMC when the rod seal is to be replaced.

When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide.

A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is to be replaced.

#### 2. Do not replace the non-rotating guide.

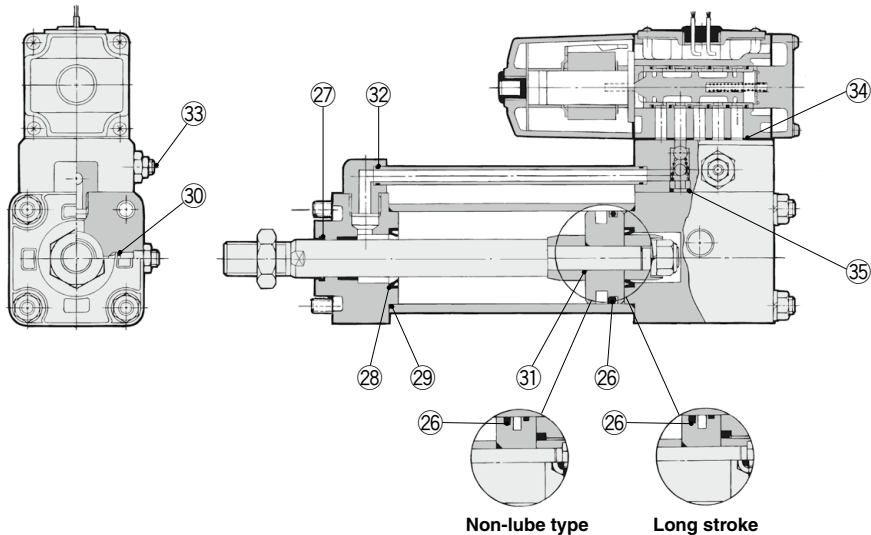
Since the non-rotating guide is press fitted, the entire cover assembly needs to be replaced instead of a single part.

## Valve Mounted Cylinder/Double Acting

# CVS1 Series

Lube, Non-lube Type:  $\varnothing 40, \varnothing 50$   
 $\varnothing 63, \varnothing 80, \varnothing 100$

### Construction



\* The numbers correspond with those in the "Construction" of the CVS1 series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                 | Material | Note   |
|-----|-----------------------------|----------|--|
| ②⑥  | Piston seal                 | NBR      | 28, 31, 33 and 34 are non-replaceable parts, so they are not included in the seal kit. |
| ②⑦  | Rod seal                    |          |  |
| 28  | Cushion seal                |          |  |
| ②⑨  | Cylinder tube gasket        |          |  |
| ③⑩  | Cushion valve seal          |          |  |
| 31  | Piston gasket               |          |  |
| ③②  | Pipe gasket                 |          |  |
| 33  | Speed adjustment valve seal |          |  |
| 34  | Gasket                      |          |  |
| ③⑤  | Valve port gasket           |          |  |

### Replacement Parts: Seal Kit

| Bore size (mm)       | Part no.    | Contents                              |
|----------------------|-------------|---------------------------------------|
| <b>Lube type</b>     |             |                                       |
| 40                   | CVS1-40-PS  | Set of nos.<br>②⑥, ②⑦, ②⑨, ③⑩, ③②, ③⑤ |
| 50                   | CVS1-50-PS  |                                       |
| 63                   | CVS1-63-PS  |                                       |
| 80                   | CVS1-80-PS  |                                       |
| 100                  | CVS1-100-PS |                                       |
| <b>Non-lube type</b> |             |                                       |
| 40                   | CVS1N40-PS  | Set of nos.<br>②⑥, ②⑦, ②⑨, ③⑩, ③②, ③⑤ |
| 50                   | CVS1N50-PS  |                                       |
| 63                   | CVS1N63-PS  |                                       |
| 80                   | CVS1N80-PS  |                                       |
| 100                  | CVS1N100-PS |                                       |

\* The seal kit includes ②⑥, ②⑦, ②⑨, ③⑩, ③②, ③⑤. Order the seal kit based on each bore size.

\* The seal kit includes a grease pack ( $\varnothing 40, \varnothing 50$ : 10 g,  $\varnothing 63, \varnothing 80$ : 20 g,  $\varnothing 100$ : 30 g).

Order with one of the following part numbers when only the grease pack is required.

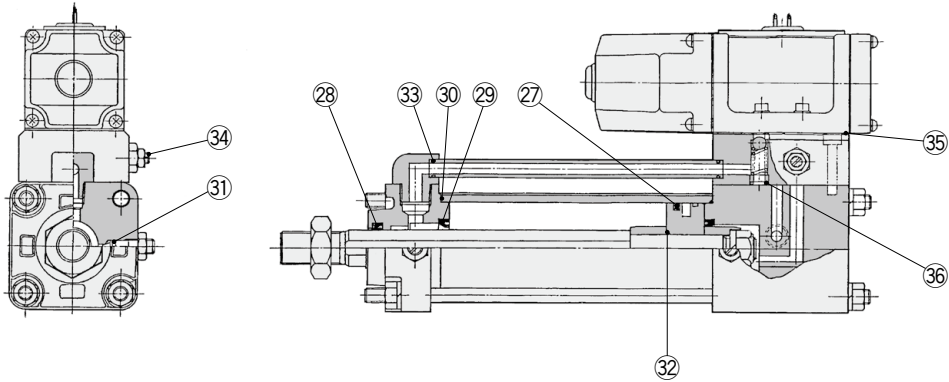
**Grease pack part no.:** GR-S-010 (10 g), GR-S-020 (20 g)



# CVS1K Series

Non-lube Type:  
ø40, ø50, ø63

## Construction



\* The numbers correspond with those in the "Construction" of the CVS1K series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description                 | Material | Note  |
|-----|-----------------------------|----------|---|
| 27  | Piston seal                 | NBR      | <b>29, 32, 34 and 35 are non-replaceable parts, so they are not included in the seal kit.</b> |
| 28  | Rod seal                    |          |   |
| 29  | Cushion seal                |          |   |
| 30  | Cylinder tube gasket        |          |   |
| 31  | Cushion valve seal          |          |   |
| 32  | Piston gasket               |          |   |
| 33  | Pipe gasket                 |          |   |
| 34  | Speed adjustment valve seal |          |   |
| 35  | Gasket                      |          |   |
| 36  | Valve port gasket           |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                              |
|----------------|------------|---------------------------------------|
| 40             | CVS1K40-PS | Set of nos.<br>27, 28, 30, 31, 33, 36 |
| 50             | CVS1K50-PS |                                       |
| 63             | CVS1K63-PS |                                       |

- \* The seal kit includes 27, 28, 30, 31, 33, 36. Order the seal kit based on each bore size.
- \* The seal kit includes a grease pack (ø40, ø50: 10 g, ø63 or more: 20 g). Order with one of the following part numbers when only the grease pack is required.  
**Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)**

### Disassembly/Replacement

#### 1. Please consult with SMC when the rod seal is to be replaced.

When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide. A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is to be replaced.

#### 2. Do not replace the non-rotating guide.

Since the non-rotating guide is press fitted, the entire cover assembly needs to be replaced instead of a single part.

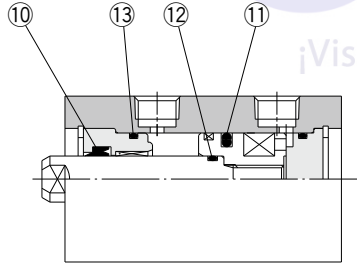
# Compact Hydraulic Cylinder/Double Acting, Single Rod

# CH□QB Series

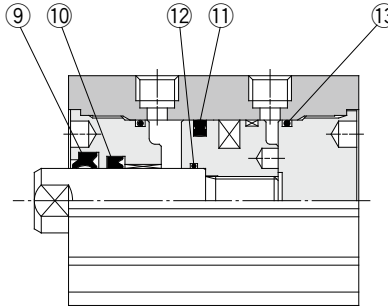
ø20, ø32, ø40  
ø50, ø63, ø80, ø100

## Construction

### CH□QB20



### CH□QB32 to CH□QB100



\* The numbers correspond with those in the "Construction" of the CH□QB series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description   | Material | Note  |
|-----|---------------|----------|---|
| ⑨   | Scraper       | NBR      | <b>12 is a non-replaceable part, so it is not included in the seal kit.</b> |
| ⑩   | Rod seal      |          |   |
| ⑪   | Piston seal   |          |   |
| ⑫   | Piston gasket |          |   |
| ⑬   | Tube gasket   |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Content                   |
|----------------|-----------|---------------------------|
| 20             | CHQ20-PS  | Set of nos.<br>⑨, ⑩, ⑪, ⑬ |
| 32             | CHQ32-PS  |                           |
| 40             | CHQ40-PS  |                           |
| 50             | CHQ50-PS  |                           |
| 63             | CHQ63-PS  |                           |
| 80             | CHQ80-PS  |                           |
| 100            | CHQ100-PS |                           |

\* The seal kit consists of items ⑨, ⑩, ⑪ and ⑬ and can be ordered by using the seal kit number for each bore size.

\* Special tool required for disassembly. Contact SMC for recommended tool designs and dimensions.

### Cover Tightening Torque

| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 32             | 12.5 ± 1.2              |
| 40             | 74.5 ± 7.4              |
| 50             | 100 ± 10                |
| 63             |                         |
| 80             |                         |
| 100            | 411 ± 41                |

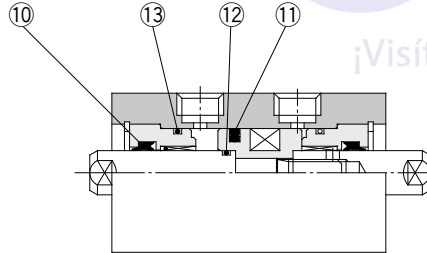
\* Reassemble the cover with the above tightening torques.

# CH□QWB Series

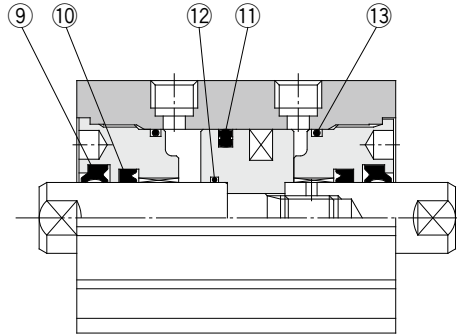
ø20, ø32, ø40  
ø50, ø63, ø80, ø100

## Construction

### CH□QWB20



### CH□QWB32 to CH□QWB100



\* The numbers correspond with those in the "Construction" of the CH□QWB series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description   | Material | Note  |
|-----|---------------|----------|---|
| ⑨   | Scraper       | NBR      | <b>12 is a non-replaceable part, so it is not included in the seal kit.</b> |
| ⑩   | Rod seal      |          |   |
| ⑪   | Piston seal   |          |   |
| 12  | Piston gasket |          |   |
| ⑬   | Tube gasket   |          |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Content                   |
|----------------|------------|---------------------------|
| 20             | CHQW20-PS  | Set of nos.<br>⑨, ⑩, ⑪, ⑬ |
| 32             | CHQW32-PS  |                           |
| 40             | CHQW40-PS  |                           |
| 50             | CHQW50-PS  |                           |
| 63             | CHQW63-PS  |                           |
| 80             | CHQW80-PS  |                           |
| 100            | CHQW100-PS |                           |

\* The seal kit consists of items ⑨, ⑩, ⑪ and ⑬ and can be ordered by using the seal kit number for each bore size.

\* Special tool required for disassembly. Contact SMC for recommended tool designs and dimensions.

### Cover Tightening Torque

| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 32             | 12.5 ± 1.2              |
| 40             | 74.5 ± 7.4              |
| 50             | 100 ± 10                |
| 63             |                         |
| 80             |                         |
| 100            | 411 ± 41                |

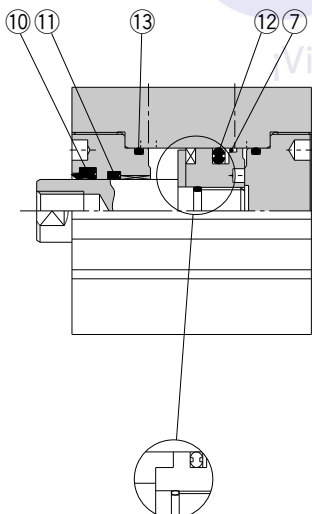
\* Reassemble the cover with the above tightening torques.

# CH□KD Series

ø20, ø25  
ø32, ø40  
ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 425

## Construction



Without auto switch

\* The numbers correspond with those in the "Construction" of the CH□KD series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description  | Material | Note |
|-----|--------------|----------|------|
| ⑦   | Back-up ring | Resin    |      |
| ⑩   | Scraper      | NBR      |      |
| ⑪   | Rod seal     |          |      |
| ⑫   | Piston seal  |          |      |
| ⑬   | Tube gasket  |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Content                      |
|----------------|------------|------------------------------|
| 20             | CHKD20-PS  | Set of nos.<br>⑦, ⑩, ⑪, ⑫, ⑬ |
| 25             | CHKD25-PS  |                              |
| 32             | CHKD32-PS  |                              |
| 40             | CHKD40-PS  |                              |
| 50             | CHKD50-PS  |                              |
| 63             | CHKD63-PS  |                              |
| 80             | CHKD80-PS  |                              |
| 100            | CHKD100-PS |                              |

\* The seal kit consists of items ⑦, ⑩, ⑪, ⑫ and ⑬, and can be ordered by using the seal kit number for each bore size.

\* Special tools are necessary for disassembly. Contact SMC for recommended tool designs and dimensions. Furthermore, ø80 and ø100 are tightened with a large tightening torque, so disassembly will be difficult. Contact SMC if disassembly is required.

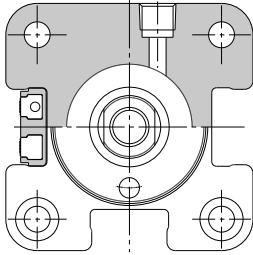
# Compact Hydraulic Cylinder

# CH□KG Series

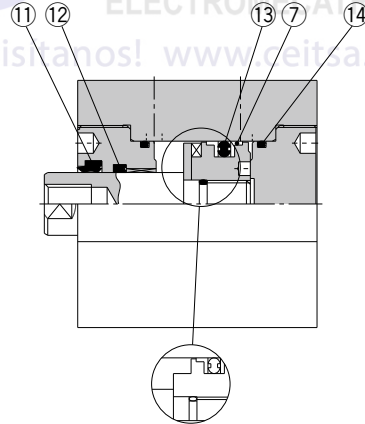
ø20, ø25  
 ø32, ø40  
 ø50, ø63  
 ø80, ø100

The  
 Replacement  
 Procedure is on  
 p. 426

## Construction



ø32 to ø100



Without auto switch

\* The numbers correspond with those in the "Construction" of the CH□KG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description  | Material | Note |
|-----|--------------|----------|------|
| ⑦   | Back-up ring | Resin    |      |
| ⑪   | Scraper      | NBR      |      |
| ⑫   | Rod seal     |          |      |
| ⑬   | Piston seal  |          |      |
| ⑭   | Tube gasket  |          |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Content                      |
|----------------|------------|------------------------------|
| 20             | CHKG20-PS  | Set of nos.<br>⑦, ⑪, ⑫, ⑬, ⑭ |
| 25             | CHKG25-PS  |                              |
| 32             | CHKG32-PS  |                              |
| 40             | CHKG40-PS  |                              |
| 50             | CHKG50-PS  |                              |
| 63             | CHKG63-PS  |                              |
| 80             | CHKG80-PS  |                              |
| 100            | CHKG100-PS |                              |

\* The seal kit consists of items ⑦, ⑪, ⑫, ⑬ and ⑭ and can be ordered by using the seal kit number for each bore size.

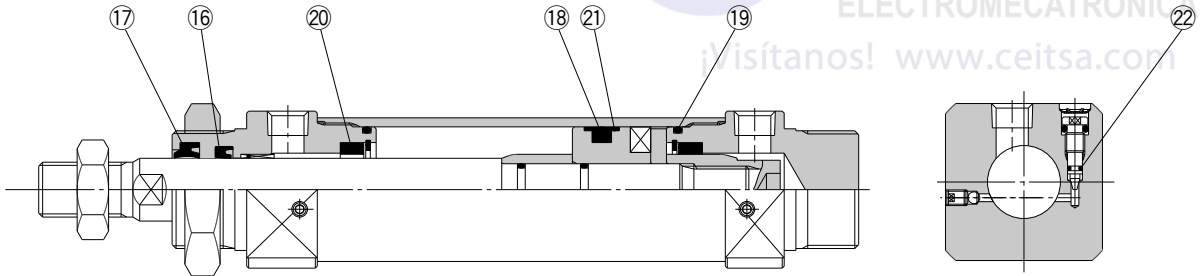
\* Special tools are necessary for disassembly. Contact SMC for recommended tool designs and dimensions. Furthermore, ø80 and ø100 are tightened with a large tightening torque, so disassembly will be difficult. Contact SMC if disassembly is required.

# CHN Series

ø20, ø25, ø32, ø40

The Replacement Procedure is on p. 427

## Construction



\* The numbers correspond with those in the "Construction" of the CHN series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 16  | Rod seal             | NBR      | <b>21 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 17  | Scraper              | NBR      |   |
| 18  | Piston seal          | NBR      |   |
| 19  | Tube gasket          | NBR      |   |
| 20  | Cushion seal         | —        |   |
| 21  | Back-up ring         | Resin    |   |
| 22  | Cushion valve seal A | NBR      |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no. | Content                               |
|----------------|----------|---------------------------------------|
| 20             | CHN20-PS | Set of nos.<br>16, 17, 18, 19, 20, 22 |
| 25             | CHN25-PS |                                       |
| 32             | CHN32-PS |                                       |
| 40             | CHN40-PS |                                       |

\* The seal kit consists of items 16 to 20 and 22 and can be ordered by using the seal kit number for each bore size.

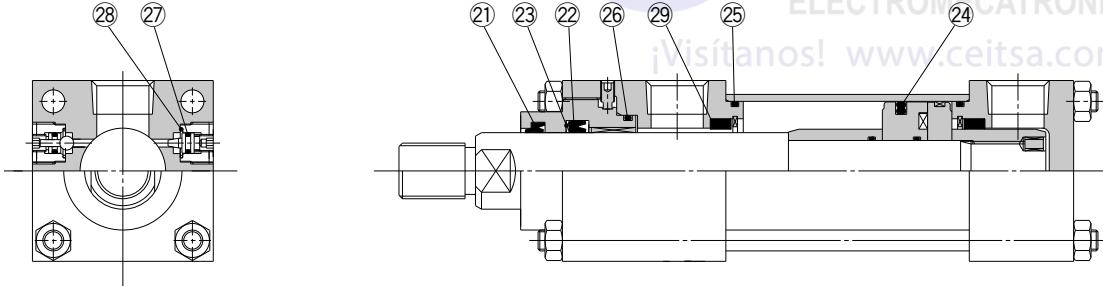
# CHSD Series

∅40, ∅50, ∅63  
∅80, ∅100

The Replacement Procedure is on p. 428

## Construction

CH□SDB



\* The numbers correspond with those in the "Construction" of the CHSD series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| ①   | Scraper              | NBR      | 26, 27 and 28 are non-replaceable parts, so they are not included in the seal kit. |
| ②   | Rod seal             | NBR      |  |
| ③   | Back-up ring         | Resin    |  |
| ④   | Piston seal          | NBR      |  |
| ⑤   | Cylinder tube gasket | NBR      |  |
| ⑥   | Holder gasket        | NBR      |  |
| ⑦   | Valve seal           | NBR      |  |
| ⑧   | Valve holder gasket  | NBR      |  |
| ⑨   | Cushion seal         | —        |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                        |
|----------------|------------|---------------------------------|
| 40             | CHSD40-PS  | Set of nos.<br>①, ②, ③, ④, ⑤, ⑨ |
| 50             | CHSD50-PS  |                                 |
| 63             | CHSD63-PS  |                                 |
| 80             | CHSD80-PS  |                                 |
| 100            | CHSD100-PS |                                 |

\* The seal kit consists of items ① to ⑤ and ⑨, and can be ordered by using the seal kit number for each bore size.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

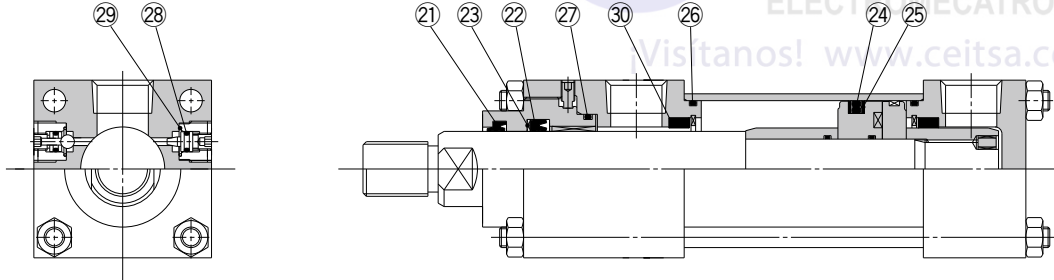
# CHSG Series

ø32, ø40, ø50  
ø63, ø80, ø100

The Replacement Procedure is on p. 428

## Construction

CH□SGB



\* The numbers correspond with those in the "Construction" of the CHSG series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note   |
|-----|----------------------|----------|--|
| 21  | Scraper              | NBR      | 27, 28 and 29 are non-replaceable parts, so they are not included in the seal kit. |
| 22  | Rod seal             | NBR      |  |
| 23  | Back-up ring         | Resin    |  |
| 24  | Piston seal          | NBR      |  |
| 25  | Back-up ring         | Resin    |  |
| 26  | Cylinder tube gasket | NBR      |  |
| 27  | Holder gasket        | NBR      |  |
| 28  | Valve seal           | NBR      |  |
| 29  | Valve holder gasket  | NBR      |  |
| 30  | Cushion seal         | —        |  |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Contents                                  |
|----------------|------------|---|
| 32             | CHSG32-PS  | Set of nos.<br>21, 22, 23, 24, 25, 26, 30 |
| 40             | CHSG40-PS  |   |
| 50             | CHSG50-PS  |   |
| 63             | CHSG63-PS  |   |
| 80             | CHSG80-PS  |   |
| 100            | CHSG100-PS |   |

\* The seal kit consists of items 21 to 26 and 30, and can be ordered by using the seal kit number for each bore size.



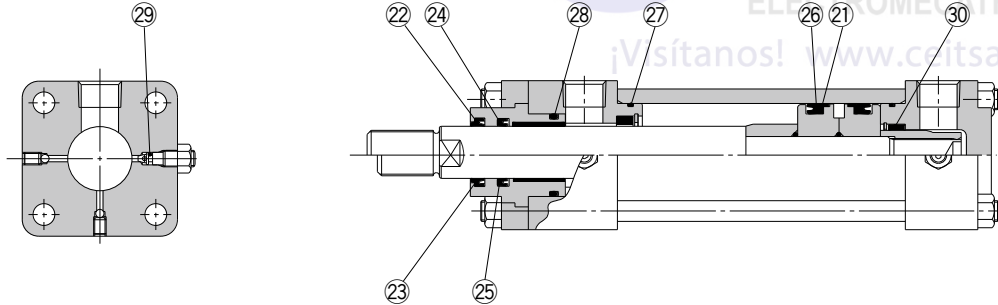
# JIS Standard Hydraulic Cylinder/Double Acting, Single Rod

## CH2E/CH2F/CH2G/CH2H Series

ø32, ø40  
ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 429

### Construction



\* The numbers correspond with those in the "Construction" of the CH2E/CH2F/CH2G/CH2H series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description             | Material | Note |
|-----|-------------------------|----------|------|
| ①   | Back-up ring            | Resin    |      |
| ②   | Scraper (B-series rod)  | NBR      |      |
| ③   | Scraper (C-series rod)  | NBR      |      |
| ④   | Rod seal (B-series rod) | NBR      |      |
| ⑤   | Rod seal (C-series rod) | NBR      |      |
| ⑥   | Piston seal             | NBR      |      |
| ⑦   | Cylinder tube gasket    | NBR      |      |
| ⑧   | Holder gasket           | NBR      |      |
| ⑨   | Cushion valve seal      | NBR      |      |
| ⑩   | Cushion seal            | —        |      |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     |              | Content   |
|----------------|--------------|--------------|---|
|                | B-series rod | C-series rod |   |
| 32             | CH2E32B-PS   | /            |   |
|                | CH2F32B-PS   |              |   |
|                | CH2G32B-PS   |              |   |
|                | CH2H32B-PS   |              |   |
| 40             | CH2E40B-PS   | CH2E40C-PS   |   |
|                | CH2F40B-PS   | CH2F40C-PS   |   |
|                | CH2G40B-PS   | CH2G40C-PS   |   |
|                | CH2H40B-PS   | CH2H40C-PS   |   |
| 50             | CH2E50B-PS   | CH2E50C-PS   | B-series rod:<br>Set of nos.<br>①, ②, ④, ⑥,<br>⑦, ⑧, ⑨, ⑩ |
|                | CH2F50B-PS   | CH2F50C-PS   |   |
|                | CH2G50B-PS   | CH2G50C-PS   |   |
|                | CH2H50B-PS   | CH2H50C-PS   |   |
| 63             | CH2E63B-PS   | CH2E63C-PS   | C-series rod:<br>Set of nos.<br>①, ③, ⑤, ⑥,<br>⑦, ⑧, ⑨, ⑩ |
|                | CH2F63B-PS   | CH2F63C-PS   |   |
|                | CH2G63B-PS   | CH2G63C-PS   |   |
|                | CH2H63B-PS   | CH2H63C-PS   |   |
| 80             | CH2E80B-PS   | CH2E80C-PS   |   |
|                | CH2F80B-PS   | CH2F80C-PS   |   |
|                | CH2G80B-PS   | CH2G80C-PS   |   |
|                | CH2H80B-PS   | CH2H80C-PS   |   |
| 100            | CH2E100B-PS  | CH2E100C-PS  |   |
|                | CH2F100B-PS  | CH2F100C-PS  |   |
|                | CH2G100B-PS  | CH2G100C-PS  |   |
|                | CH2H100B-PS  | CH2H100C-PS  |   |

\* The seal kit consists of items ① through ⑩ and can be ordered by using the seal kit number for each bore size.

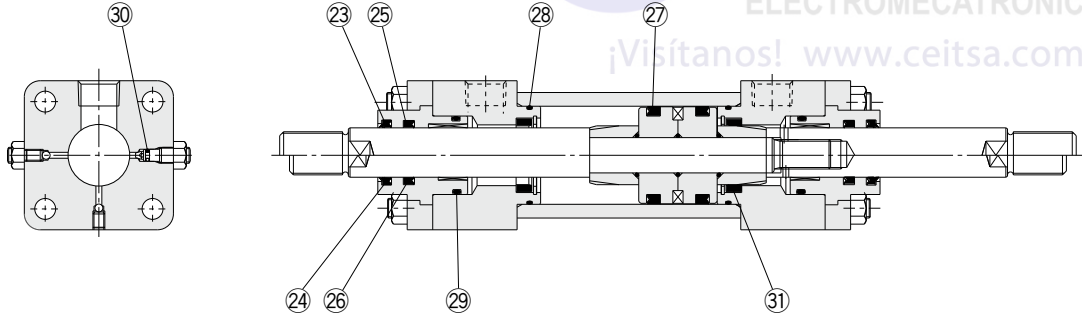
# JIS Standard Hydraulic Cylinder/Double Acting, Double Rod

## CH2EW/CH2FW Series

ø32, ø40  
ø50, ø63  
ø80, ø100

The Replacement Procedure is on p. 429

### Construction



\* The numbers correspond with those in the "Construction" of the CH2EW/CH2FW series in the Best Pneumatics catalog.

#### Seal Kit List

| No. | Description             | Material | Note |
|-----|-------------------------|----------|------|
| 23  | Scraper (B-series rod)  | NBR      |      |
| 24  | Scraper (C-series rod)  | NBR      |      |
| 25  | Rod seal (B-series rod) | NBR      |      |
| 26  | Rod seal (C-series rod) | NBR      |      |
| 27  | Piston seal             | NBR      |      |
| 28  | Cylinder tube gasket    | NBR      |      |
| 29  | Holder gasket           | NBR      |      |
| 30  | Cushion valve seal      | NBR      |      |
| 31  | Cushion seal            | —        |      |

#### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.     |              | Content   |
|----------------|--------------|--------------|---|
|                | B-series rod | C-series rod |   |
| 40             | CH2EW40B-PS  | CH2EW40C-PS  | B-series rod:<br>Set of nos.<br>23, 25, 27, 28,<br>29, 30, 31 |
|                | CH2FW40B-PS  | CH2FW40C-PS  |   |
| 50             | CH2EW50B-PS  | CH2EW50C-PS  | C-series rod:<br>Set of nos.<br>24, 26, 27, 28,<br>29, 30, 31 |
|                | CH2FW50B-PS  | CH2FW50C-PS  |   |
| 63             | CH2EW63B-PS  | CH2EW63C-PS  |   |
|                | CH2FW63B-PS  | CH2FW63C-PS  |   |
| 80             | CH2EW80B-PS  | CH2EW80C-PS  |   |
|                | CH2FW80B-PS  | CH2FW80C-PS  |   |
| 100            | CH2EW100B-PS | CH2EW100C-PS |   |
|                | CH2FW100B-PS | CH2FW100C-PS |   |

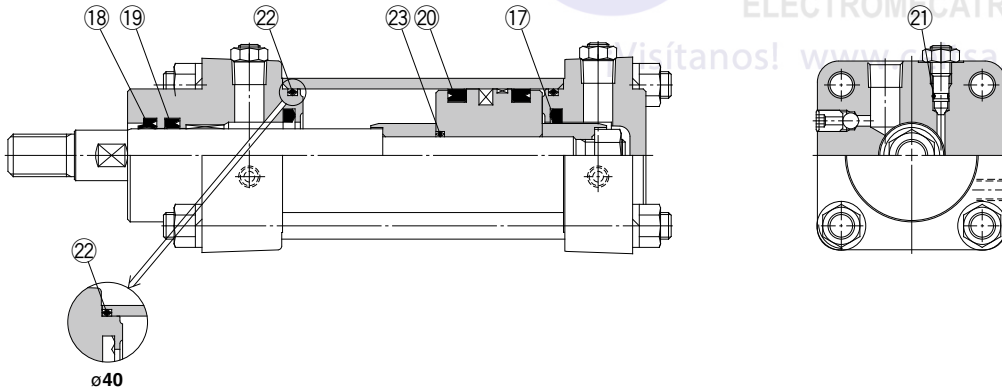
\* The seal kit consists of items 23 through 31 and can be ordered using the seal kit number for each bore size.

# Tie-rod Type Hydraulic Cylinder/Double Acting, Single Rod

# CHA Series

ø40, ø50, ø63, ø80  
ø100, ø125, ø160

## Construction



\* The numbers correspond with those in the "Construction" of the CHA series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 17  | Cushion seal         | —        | <b>23 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 18  | Wiper ring           | NBR      |   |
| 19  | Rod seal             | NBR      |   |
| 20  | Piston seal          | NBR      |   |
| 21  | Needle valve seal    | NBR      |   |
| 22  | Cylinder tube gasket | NBR      |   |
| 23  | Piston gasket        | NBR      |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.  | Content                               |
|----------------|-----------|---------------------------------------|
| 40             | CHA40-PS  | Set of nos.<br>17, 18, 19, 20, 21, 22 |
| 50             | CHA50-PS  |                                       |
| 63             | CHA63-PS  |                                       |
| 80             | CHA80-PS  |                                       |
| 100            | CHA100-PS |                                       |
| 125            | CHA125-PS |                                       |
| 160            | CHA160-PS |                                       |

\* The seal kit consists of items 17 through 22 and can be ordered using the seal kit number for each bore size.

### Tie-rod Nut Tightening Torque

| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 40             | 10.8 ± 1.1              |
| 50             | 24.5 ± 2.4              |
| 63             | 24.5 ± 2.4              |
| 80             | 38.2 ± 3.8              |
| 100            | 38.2 ± 3.8              |
| 125            | 68.6 ± 6.8              |
| 160            | 107.8 ± 10.7            |

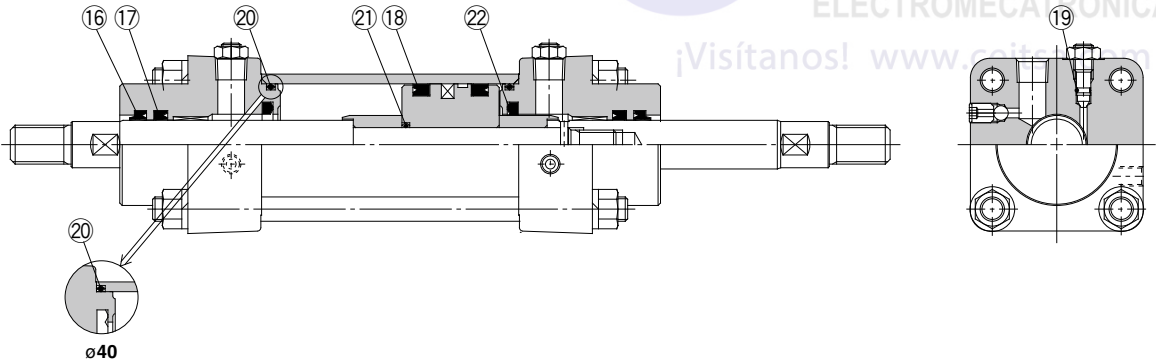
\* Gradually tighten the tie-rod nuts equally from opposing corners so that the tightening torques become the same as those listed above.

# Tie-rod Type Hydraulic Cylinder/Double Acting, Double Rod

# CHAW Series

ø40, ø50, ø63, ø80  
ø100, ø125, ø160

## Construction



\* The numbers correspond with those in the "Construction" of the CHAW series in the Best Pneumatics catalog.

### Seal Kit List

| No. | Description          | Material | Note  |
|-----|----------------------|----------|---|
| 16  | Wiper ring           | NBR      | <b>21 is a non-replaceable part, so it is not included in the seal kit.</b> |
| 17  | Rod seal             | NBR      |   |
| 18  | Piston seal          | NBR      |   |
| 19  | Needle valve seal    | NBR      |   |
| 20  | Cylinder tube gasket | NBR      |   |
| 21  | Piston gasket        | NBR      |   |
| 22  | Cushion seal         | —        |   |

### Replacement Parts: Seal Kit

| Bore size (mm) | Part no.   | Content                               |
|----------------|------------|---------------------------------------|
| 40             | CHAW40-PS  | Set of nos.<br>16, 17, 18, 19, 20, 22 |
| 50             | CHAW50-PS  |                                       |
| 63             | CHAW63-PS  |                                       |
| 80             | CHAW80-PS  |                                       |
| 100            | CHAW100-PS |                                       |
| 125            | CHAW125-PS |                                       |
| 160            | CHAW160-PS |                                       |

\* The seal kit consists of items of 16 through 20 and 22 and can be ordered by using the seal kit number for each bore size.

### Tie-rod Nut Tightening Torque

| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 40             | 10.8 ± 1.1              |
| 50             | 24.5 ± 2.4              |
| 63             | 24.5 ± 2.4              |
| 80             | 38.2 ± 3.8              |
| 100            | 38.2 ± 3.8              |
| 125            | 68.6 ± 6.8              |
| 160            | 107.8 ± 10.7            |

\* Gradually tighten the tie-rod nuts equally from opposing corners so that the tightening torques become the same as those listed above.

# Common Specifications for Made-to-Order Products (-XB□, -XC□)

## MGP-□Z Series

The products in this series are refreshed products.  
Check the following before ordering.  
• Previous series (Discontinued product) MGP → p. 243  
• Checking whether the cylinder is a new or a previous model → p. 563, 564

### Replacement Parts: Seal Kit

\* Seal kit part numbers other than those below are the same as those for the standard type.

\* Since the seal kit does not include a grease pack, it should be ordered separately. For details, refer to page 152.

| Bore size (mm) | MGP□R(NBR)/MGP□V(FKM)<br>(Water resistant) |              | XB6<br>(Heat resistant cylinder -10 to 150°C) | XB13<br>(Low speed cylinder 5 to 50 mm/s) |
|----------------|--|--------------|---|---|
|                | 12   | —            | —   | MGP12-Z-XB6-PS                            |
| 16             | —  | —            | MGP16-Z-XB6-PS                                | MGP16-Z-XB13-PS                           |
| 20             | MGP20R-Z-PS                                | MGP20V-Z-PS  | MGP20-Z-XB6-PS                                | MGP20-Z-XB13-PS                           |
| 25             | MGP25R-Z-PS                                | MGP25V-Z-PS  | MGP25-Z-XB6-PS                                | MGP25-Z-XB13-PS                           |
| 32             | MGP32R-Z-PS                                | MGP32V-Z-PS  | MGP32-Z-XB6-PS                                | MGP32-Z-XB13-PS                           |
| 40             | MGP40R-Z-PS                                | MGP40V-Z-PS  | MGP40-Z-XB6-PS                                | MGP40-Z-XB13-PS                           |
| 50             | MGP50R-Z-PS                                | MGP50V-Z-PS  | MGP50-Z-XB6-PS                                | MGP50-Z-XB13-PS                           |
| 63             | MGP63R-Z-PS                                | MGP63V-Z-PS  | MGP63-Z-XB6-PS                                | MGP63-Z-XB13-PS                           |
| 80             | MGP80R-Z-PS                                | MGP80V-Z-PS  | MGP80-Z-XB6-PS                                | MGP80-Z-XB13-PS                           |
| 100            | MGP100R-Z-PS                               | MGP100V-Z-PS | MGP100-Z-XB6-PS                               | MGP100-Z-XB13-PS                          |

| Bore size (mm) | XC4<br>(With heavy duty scraper) | XC6<br>(Made of stainless steel) | XC8<br>(Adjustable stroke cylinder/Adjustable extension type) |
|----------------|----------------------------------|----------------------------------|---|
|                | 12                               | —                                | MGP12-Z-PS  |
| 16             | —                                | MGP16-Z-PS                       | MGP16-Z-XC8-PS  |
| 20             | MGP20-Z-PS                       | MGP20-Z-PS                       | MGP20-Z-XC8-PS  |
| 25             | MGP25-Z-PS                       | MGP25-Z-PS                       | MGP25-Z-XC8-PS  |
| 32             | MGP32-Z-PS                       | MGP32-Z-PS                       | MGP32-Z-XC8-PS  |
| 40             | MGP40-Z-PS                       | MGP40-Z-PS                       | MGP40-Z-XC8-PS  |
| 50             | MGP50-Z-XC4-PS                   | MGP50-Z-XC6-PS                   | MGP50-Z-XC8-PS  |
| 63             | MGP63-Z-XC4-PS                   | MGP63-Z-XC6-PS                   | MGP63-Z-XC8-PS  |
| 80             | MGP80-Z-XC4-PS                   | MGP80-Z-XC6-PS                   | MGP80-Z-XC8-PS  |
| 100            | MGP100-Z-XC4-PS                  | MGP100-Z-XC6-PS                  | MGP100-Z-XC8-PS   |

| Bore size (mm) | XC9<br>(Adjustable stroke cylinder/Adjustable retraction type) | XC22<br>(Fluororubber seal) | XC35<br>(With coil scraper) |
|----------------|--|-----------------------------|-----------------------------|
|                | 12   | MGP12-Z-XC9-PS              | MGP12-Z-XC22-PS             |
| 16             | MGP16-Z-XC9-PS   | MGP16-Z-XC22-PS             | —                           |
| 20             | MGP20-Z-XC9-PS   | MGP20-Z-XC22-PS             | MGP20-Z-PS                  |
| 25             | MGP25-Z-XC9-PS   | MGP25-Z-XC22-PS             | MGP25-Z-PS                  |
| 32             | MGP32-Z-XC9-PS   | MGP32-Z-XC22-PS             | MGP32-Z-PS                  |
| 40             | MGP40-Z-XC9-PS   | MGP40-Z-XC22-PS             | MGP40-Z-PS                  |
| 50             | MGP50-Z-XC9-PS   | MGP50-Z-XC22-PS             | MGP50-Z-XC35-PS             |
| 63             | MGP63-Z-XC9-PS   | MGP63-Z-XC22-PS             | MGP63-Z-XC35-PS             |
| 80             | MGP80-Z-XC9-PS   | MGP80-Z-XC22-PS             | MGP80-Z-XC35-PS             |
| 100            | MGP100-Z-XC9-PS  | MGP100-Z-XC22-PS            | MGP100-Z-XC35-PS            |

### Grease Pack Part No.

\* Grease pack part numbers other than those below are the same as those for the standard type.

| Symbol | Specifications                         | Grease pack part no. |
|--------|--|----------------------|
| 25A-   | Copper and zinc-free                   | GR-D-010 (10 g)      |
| XB6    | Heat resistant cylinder (-10 to 150°C) | GR-F-005 (5 g)       |
| XB13   | Low speed cylinder (5 to 50 mm/s)      | GR-L-010 (10 g)      |
| XC85   | Grease for food processing equipment   | GR-H-010 (10 g)      |

# Common Specifications for Made-to-Order Products (-XB□, -XC□)

## MGP Series

The production of this series has been discontinued.  
Check the following before ordering.  
• New series MGP-□Z → p. 242  
• Checking whether the cylinder is a new or a previous model → p. 563, 564

### Replacement Parts: Seal Kit

\* Seal kit part numbers other than those below are the same as those for the standard type.

\* Since the seal kit does not include a grease pack, it should be ordered separately. For details, refer to page 154.

| Bore size (mm) | MGP□R(NBR)/MGP□V(FKM)<br>(Water resistant) |            | XB6<br>(Heat resistant cylinder -10 to 150°C) | XB9<br>(Low speed cylinder 10 to 50 mm/s) |
|----------------|--|------------|---|---|
| 12             | —  | —          | MGP12-XB6-PS                                  | MGP12-XB9-PS                              |
| 16             | —  | —          | MGP16-XB6-PS                                  | MGP16-XB9-PS                              |
| 20             | MGP20R-PS                                  | MGP20V-PS  | MGP20-XB6-PS                                  | MGP20-XB9-PS                              |
| 25             | MGP25R-PS                                  | MGP25V-PS  | MGP25-XB6-PS                                  | MGP25-XB9-PS                              |
| 32             | MGP32R-PS                                  | MGP32V-PS  | MGP32-XB6-PS                                  | MGP32-XB9-PS                              |
| 40             | MGP40R-PS                                  | MGP40V-PS  | MGP40-XB6-PS                                  | MGP40-XB9-PS                              |
| 50             | MGP50R-PS                                  | MGP50V-PS  | MGP50-XB6-PS                                  | MGP50-XB9-PS                              |
| 63             | MGP63R-PS                                  | MGP63V-PS  | MGP63-XB6-PS                                  | MGP63-XB9-PS                              |
| 80             | MGP80R-PS                                  | MGP80V-PS  | MGP80-XB6-PS                                  | MGP80-XB9-PS                              |
| 100            | MGP100R-PS                                 | MGP100V-PS | MGP100-XB6-PS                                 | MGP100-XB9-PS                             |

| Bore size (mm) | XB13<br>(Low speed cylinder 5 to 50 mm/s) | XC8<br>(Adjustable stroke cylinder/Adjustable extension type) | XC9<br>(Adjustable stroke cylinder/Adjustable retraction type) |
|----------------|---|---|--|
| 12             | MGP12-XB13-PS                             | MGP12-XC8-PS  | MGP12-XC9-PS   |
| 16             | MGP16-XB13-PS                             | MGP16-XC8-PS  | MGP16-XC9-PS   |
| 20             | MGP20-XB13-PS                             | MGP20-XC8-PS  | MGP20-XC9-PS   |
| 25             | MGP25-XB13-PS                             | MGP25-XC8-PS  | MGP25-XC9-PS   |
| 32             | MGP32-XB13-PS                             | MGP32-XC8-PS  | MGP32-XC9-PS   |
| 40             | MGP40-XB13-PS                             | MGP40-XC8-PS  | MGP40-XC9-PS   |
| 50             | MGP50-XB13-PS                             | MGP50-XC8-PS  | MGP50-XC9-PS   |
| 63             | MGP63-XB13-PS                             | MGP63-XC8-PS  | MGP63-XC9-PS   |
| 80             | MGP80-XB13-PS                             | MGP80-XC8-PS  | MGP80-XC9-PS   |
| 100            | MGP100-XB13-PS                            | MGP100-XC8-PS   | MGP100-XC9-PS  |

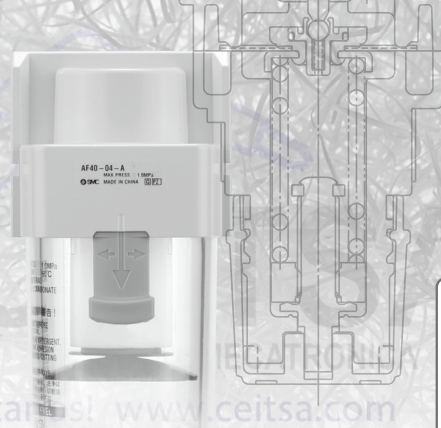
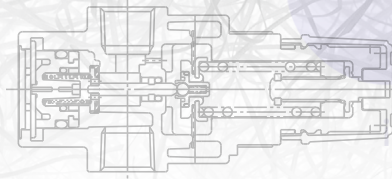
| Bore size (mm) | XC22<br>(Fluororubber seal) |
|----------------|-----------------------------|
| 12             | MGP12-XC22-PS               |
| 16             | MGP16-XC22-PS               |
| 20             | MGP20-XC22-PS               |
| 25             | MGP25-XC22-PS               |
| 32             | MGP32-XC22-PS               |
| 40             | MGP40-XC22-PS               |
| 50             | MGP50-XC22-PS               |
| 63             | MGP63-XC22-PS               |
| 80             | MGP80-XC22-PS               |
| 100            | MGP100-XC22-PS              |

### Grease Pack Part No.

\* Grease pack part numbers other than those below are the same as those for the standard type.

| Symbol | Specifications                         | Grease pack part no. |
|--------|--|----------------------|
| 25A-   | Copper and zinc-free                   | GR-D-010 (10 g)      |
| XB6    | Heat resistant cylinder (-10 to 150°C) | GR-F-005 (5 g)       |
| XB9    | Low speed cylinder (10 to 50 mm/s)     | GR-F-005 (5 g)       |
| XB13   | Low speed cylinder (5 to 50 mm/s)      | GR-L-010 (10 g)      |
| XC85   | Grease for food processing equipment   | GR-H-010 (10 g)      |

# Modular F.R.L. Pressure Control Equipment



**1** Indication of replacement of elements, inspection items ..... p. 245

**2** Troubleshooting ..... p. 246

**3** Details of replacement parts

|                      |  | Replacement Parts | Replacement Procedure |
|----------------------|--|-------------------|-----------------------|
| AC-A                 | Air Combination  | p. 249            | p. 431                |
| AC-B                 | Air Combination  | p. 250            | —                     |
| ACG                  | Air Combination  | p. 251            | —                     |
| AF10-A to AF60-A     | Air Filter   | p. 253            | p. 434                |
| AFM20-A to AFM40-A   | Mist Separator   | p. 254            | p. 445                |
| AFD20-A to AFD40-A   | Micro Mist Separator   | p. 254            | p. 447                |
| AR10-A to AR40-A     | Regulator  | p. 255            | p. 449                |
| AR20-B to AR60-B     | Regulator  | p. 256            | p. 454                |
| AR20K-B to AR60K-B   | Regulator with Backflow Function                                     | p. 256            | p. 456                |
| AL10-A to AL60-A     | Lubricator   | p. 257            | p. 461                |
| AW10-A to AW40-A     | Filter Regulator   | p. 258            | p. 469                |
| AW20-B to AW60-B     | Filter Regulator   | p. 259            | p. 485                |
| AW20K-B to AW60K-B   | Filter Regulator with Backflow Function                              | p. 259            | p. 488                |
| AWM20 to AWM40       | Mist Separator Regulator   | p. 260            | p. 497                |
| AWD20 to AWD40       | Micro Mist Separator Regulator                                       | p. 260            | p. 503                |
| ARG20(K)/30(K)/40(K) | Regulator with Built-in Pressure Gauge                               | p. 261            | p. 509                |
| AWG20/30/40          | Filter Regulator with Built-in Pressure Gauge                        | p. 262            | p. 515                |
| AWG20K/30K/40K       | Filter Regulator with Built-in Pressure Gauge with Backflow Function | p. 263            | —                     |
| AR425 to 935         | Pilot Operated Regulator   | p. 264            | p. 522                |
| AMR3000 to 6000      | MR Unit (Regulator with Mist Separator)                              | p. 265            | p. 526                |
| ARM5A                | Compact Manifold Regulator/Centralized Supply Type                   | p. 266            | p. 527                |
| ARM5B                | Compact Manifold Regulator/Individual Supply Type                    | p. 267            | p. 527                |
| ARM5S                | Regulator/Single Unit Type   | p. 268            | p. 527                |
| ARM10                | Regulator/Single Unit Type   | p. 269            | p. 531                |
| ARM11A               | Compact Manifold Regulator/Common Supply Type                        | p. 270            | p. 531                |
| ARM11B               | Compact Manifold Regulator/Individual Supply Type                    | p. 271            | p. 531                |
| ARM11A/B             | Compact Manifold Regulator/Options                                   | p. 272            | p. 531                |

Actuators  
Modular F.R.L. Pressure Control Equipment  
Air Preparation Equipment  
Industrial Filters  
Replacement Procedure  
Actuators  
Modular F.R.L. Pressure Control Equipment  
Industrial Filters



# Modular F.R.L. Pressure Control Equipment

## 1 Indication of replacement of elements, inspection items

The following describes the general contents of the element replacement and regular check.

### Indication of replacement of air filter, inspection items

#### ■ Replacement standards

##### <Element replacement>

The differential pressure (pressure drop) between the primary side and secondary side reaches 0.1 MPa. Even when any pressure differential does not occur, replace the element every two years.

#### ■ Inspection items

##### 1) Checking of external leak or case crack.

If the case is cracked, this may lead to a serious accident, such as case rupture. So, replace the case immediately and locate the cause. If the case is contaminated significantly and the internal status cannot be checked, clean the case with neutral detergent. At this time, never use solvent or machine cleaning solution.

##### 2) Functional inspection of drain discharge mechanism

Check that the drain mechanism functions correctly without fail and that the drain is discharged periodically for manual type.

If the drain is produced excessively, a trouble may occur in the purification equipment on the upstream side.

#### ■ Probable troubles (Reference)

Refer to the "Troubleshooting" for air filter/auto drain. (p. 246)

### Regulator inspection items

#### ■ Inspection items

Check the set pressure level before starting up the equipment. If the set pressure level is beyond the specified range, locate the cause.

(Be sure to locate the cause before starting the readjustment.) Additionally, check the following points during periodic inspection.

##### 1) Functional inspection and grease-up of the valve body (including the valve guide)

##### 2) Functional inspection and grease-up of the valve spring

Check for rust, breakage, or permanent settling.

##### 3) Checking of setting function and relief function (Check the functions by increasing or decreasing the setting.)

#### ■ Probable troubles (Reference)

Refer to the "Troubleshooting" for regulator. (p. 247)

### Lubricator inspection items

#### ■ Inspection items

① Inspection of dripping volume: Inspect this item when starting the equipment operation.

② Check the oil status inside the case. Check for drain entry.

③ Check for air leak inside the case or air backflow on the secondary side.

#### ■ Probable troubles (Reference)

Refer to the "Troubleshooting" for lubricator. (p. 248)



## 2 Troubleshooting

The following describes the general contents of the troubleshooting.

### [Air filter/Auto drain]

| Trouble (Symptom)  | Cause   | Corrective action   |
|--|---|---|
| The pressure drop is large and the specified flow rate cannot be obtained. | 1. The element is clogged.  | 1. Replace the element.   |
| The air leaks from the portion between the bowl and body.                  | 1. The bowl O-ring is damaged.  | 1. Replace the bowl O-ring.<br>Apply the grease to the bowl O-ring, and then assemble it into the bowl. |
| The air leaks from the bowl.   | 1. The bowl is damaged.   | 1. Replace the bowl assembly or replace the bowl with a metallic bowl.                                  |
| The air leaks from the drain cock.   | 1. A foreign object is caught in the valve of the drain cock.                 | 1. Open the drain cock for several seconds to blow out the foreign object.                              |
|  | 2. The drain cock seat is damaged.  | 2. Replace the bowl assembly.   |
| The drain is not discharged even when the drain cock is opened.            | 1. The discharge port of the drain cock is clogged with solid foreign object. | 1. Replace the bowl assembly.   |
| An excessive amount of drain is discharged to the pipe at the outlet.      | 1. The drain level exceeds the baffle.  | 1. Open the drain cock to discharge the drain, and then replace the element.                            |



# Modular F.R.L. Pressure Control Equipment

## 2 Troubleshooting

The following describes the general contents of the troubleshooting.

### [Regulator]

| Trouble (Symptom)  | Cause   | Corrective action  |
|--|---|--|
| <b>The pressure cannot be regulated.</b>   | 1. The regulator is installed in a direction opposite to the flow direction.            | 1. Check the flow direction. If the installation direction is opposite to the flow direction, reinstall the regulator.   |
|  | 2. The spring is broken.  | 2. Replace the spring.   |
|  | 3. The valve spring is broken.  | 3. Replace the valve spring.   |
|  | 4. A foreign object is caught in the valve seat or valve O-ring.                        | 4. Remove the valve guide, and then clean the valve, valve seat, and valve O-ring. At this time, apply the grease to the valve O-ring and sliding part after cleaning. |
|  | 5. The rubber lining surface of the valve is damaged.                                   | 5. Replace the valve.  |
|  | 6. A foreign object is caught in the check valve seat. (AR20K to AR60K)                 | 6. Replace the check valve assembly.   |
| <b>The set pressure level does not become zero (0) even when the knob is loosened.</b> | 1. A foreign object is caught in the valve seat or valve O-ring.                        | 1. Remove the valve guide, and then clean the valve, valve seat, and valve O-ring. At this time, apply the grease to the valve O-ring and sliding part after cleaning. |
|  | 2. The rubber seat surface of the valve is damaged.                                     | 2. Replace the valve.  |
|  | 3. The valve spring is broken.  | 3. Replace the valve spring.   |
|  | 4. The valve is locked.   | 4. Clean the sliding surface of the valve O-ring and apply the grease.   |
|  | 5. A foreign object is caught in the check valve seat. (AR20K to AR60K)                 | 5. Replace the check valve assembly.   |
| <b>The air leaks from the exhaust port in the bonnet.</b>                              | 1. The diaphragm is damaged.  | 1. Replace the diaphragm assembly.   |
|  | 2. The piston seal is damaged.  | 2. Replace the piston assembly or clean it. At this time, apply the grease to the piston seal and sliding surface.   |
|  | 3. A foreign object is caught in the exhaust valve seat.                                | 3. Clean the exhaust valve seat or replace the diaphragm assembly.   |
|  | 4. A foreign object is caught in the valve seat or valve O-ring.                        | 4. Remove the valve guide, and then clean the valve, valve seat, and valve O-ring. At this time, apply the grease to the valve O-ring and sliding part after cleaning. |
|  | 5. The rubber sheet surface of the valve is damaged.                                    | 5. Replace the valve.  |
|  | 6. The back pressure exceeding the set pressure level is applied to the secondary side. | 6. Review the air circuit so that the back pressure exceeding the set pressure level is not applied.   |
|  | 7. A foreign object is caught in the check valve seat. (AR20K to AR60K)                 | 7. Replace the check valve assembly.   |

## [Regulator]

| Trouble (Symptom)   | Cause   | Corrective action                    |
|---|---|--------------------------------------|
| The air leaks from the portion between the bonnet and body. | 1. The bonnet screw is loose.   | 1. Retighten the bonnet screw.       |
|   | 2. The diaphragm is damaged.  | 2. Replace the diaphragm assembly.   |
| The air does not flow backward.                             | 1. A foreign object is caught in the sliding part of the check valve, causing malfunction. (AR20K to AR60K) | 1. Replace the check valve assembly. |
|   | 2. The check valve is locked. (AR20K to AR60K)  | 2. Replace the check valve assembly. |

## [Lubricator]

| Trouble (Symptom)   | Cause   | Corrective action  |
|---|---|--|
| The oil does not drop even when the air flows.            | 1. The equipment is not connected correctly.        | 1. Check the "IN", "OUT", and arrow marks on the equipment. If any incorrect connection is found, connect the equipment again. |
|   | 2. The oil volume inside the bowl is insufficient.  | 2. Supply the oil.   |
|   | 3. The air consumption flow rate is insufficient.   | 3. Select an appropriate lubricator with a minimum dripping flow rate suitable for the flow rate to be used.                   |
|   | 4. The damper is damaged.                           | 4. Replace the damper (assembly).  |
|   | 5. The oil adjustment valve is closed.              | 5. Open the oil adjustment valve.  |
|   | 6. The air leaks from the bowl or lubrication plug. | 6. Replace the case O-ring or lubrication plug assembly.   |
|   | 7. The element is clogged.                          | 7. Replace the damper pushing air assembly.  |
|   | 8. The air leaks from the sight dome.               | 8. Replace the sight dome assembly.  |
| Air bubbles are mixed in the oil drop.                    | 1. The oil passage pipe seal is damaged.            | 1. Replace the damper retainer air assembly.   |
|   | 2. The oil volume inside the bowl is insufficient.  | 2. Supply the oil.   |
| The air or oil leaks from the sight glass.                | 1. The sight dome is damaged.                       | 1. Replace the sight dome assembly.  |
|   | 2. The O-ring is damaged.                           | 2. Replace the sight dome assembly.  |
| The air leaks from the lubrication plug.                  | 1. The O-ring is damaged.                           | 1. Replace the lubrication plug assembly.  |
| The air leaks from the portion between the bowl and body. | 1. The bowl O-ring is damaged.                      | 1. Replace the bowl O-ring. Apply the grease to the bowl O-ring and assemble it into the bowl.                                 |
| The air leaks from the bowl                               | 1. The bowl is damaged.                             | 1. Replace the bowl assembly or replace the bowl with a metallic bowl.   |

# AC-A Series



## Air Filter + Regulator + Lubricator AC10-A to AC40-A

### Options/Attachments Part No.

| Section    | Model   |                         | Options/Attachments part no.     |                                 |  |                       |              |            |
|------------|---|-------------------------|----------------------------------|---------------------------------|--|-----------------------|--------------|------------|
|            |   |                         | AC10-A                           | AC20-A                          | AC25-A                                   | AC30-A                | AC40-A       | AC40-06-A  |
|            |   |                         | AC10A-A                          | AC20A-A                         | —  | AC30A-A               | AC40A-A      | AC40A-06-A |
| Option     | Type  | Standard                | G27-10-R1                        | —                               | G36-10-□01                               | —                     | G46-10-□01   |            |
|            |   | 0.02 to 0.2 MPa setting | G27-10-R1 <small>Note 2)</small> | —                               | G36-4-□01                                | —                     | G46-4-□01    |            |
| Option     | Type  | Standard                | —                                | —                               | G36-10-□01-L                             | —                     | G46-10-□01-L |            |
|            |   | 0.02 to 0.2 MPa setting | —                                | —                               | G36-4-□01-L                              | —                     | G46-4-□01-L  |            |
| Attachment | Spacer  | Y100-A                  | Y200-A                           | Y300-A                          | Y400-A                                   | Y500-A                |              |            |
|            | Spacer with bracket   | Y100T-A                 | Y200T-A                          | Y300T-A                         | Y400T-A                                  | Y500T-A               |              |            |
|            | Check valve <small>Note 3, 4)</small>                         | —                       | AKM2000-□01-A<br>(□02)-A         | AKM3000-(□01)-A<br>□02-A        | AKM4000-(□02)-A<br>□03-A                 | —                     |              |            |
|            | Pressure switch <small>Note 4)</small>                        | —                       | IS10M-20-A                       | IS10M-30-A                      | IS10M-40-A                               | IS10M-50-A            |              |            |
|            | T-spacer <small>Note 3, 4)</small>                            | Y110-M5-A               | Y210-□01-A<br>(□02)-A            | Y310-(□01)-A<br>□02-A           | Y410-(□02)-A<br>□03-A                    | Y510-(□02)-A<br>□03-A |              |            |
|            | Pressure relief<br>3 port valve <small>Note 4)</small>        | —                       | VHS20-□01A<br>□02A               | VHS30-□02A<br>□03A              | VHS40-□03A<br>□04A                       | VHS40-□06A            |              |            |
|            | Piping adapter <small>Note 4)</small>                         | E100-M5-A               | □01-A<br>E200-□02-A<br>□03-A     | □02-A<br>E300-□03-A<br>□04-A    | □02-A<br>E400-□03-A<br>□04-A<br>□06-A    | E500-□06-A            |              |            |
|            | Pressure switch with<br>piping adapter <small>Note 4)</small> | —                       | □01-A<br>IS10E-20□02-A<br>□03-A  | □02-A<br>IS10E-30□03-A<br>□04-A | □02-A<br>IS10E-40□03-A<br>□04-A<br>□06-A | —                     |              |            |
|            | Cross spacer <small>Note 4)</small>                           | Y14-M5-A                | Y24-□01-A<br>□02-A               | Y34-□01-A<br>□02-A              | Y44-□02-A<br>□03-A                       | Y54-□03-A<br>□04-A    |              |            |

Note 1) □ in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 2) Standard pressure gauge

Note 3) For F.R.L. units, port sizes without ( ) are standard specifications.

Note 4) Separate spacers are required for modular unit.

# AC-B Series

Air Filter + Regulator + Lubricator  
**AC20-B to AC60-B**

**Options/Attachments Part No.**

| Section                        | Model  |                                 | Options/Attachments part no.                              |         |         |  |                       |                       |                       |         |  |
|--------------------------------|--|---------------------------------|---|---------|---------|--|-----------------------|-----------------------|-----------------------|---------|--|
|                                |  |                                 | AC20-B  | AC25-B  | AC30-B  | AC40-B                                   | AC40-06-B             | AC50-B                | AC55-B                | AC60-B  |  |
| Type                           |  | AC20A-B                         | AC25B-B   | AC30B-B | AC40B-B | AC40B-06-B                               | AC50B-B               | AC55B-B               | AC60A-B               | AC60B-B |  |
| Option                         | Pressure gauge (Note 1)                      | Round type                      | Standard  |         |         | G36-10-□01                               |                       |                       | G46-10-□01            |         |  |
|                                |  | 0.02 to 0.2 MPa setting         | G36-4-□01   |         |         | G46-4-□01                                |                       |                       | G46-10-□01-L          |         |  |
|                                | Round type (with color zone)                 | Standard                        | G36-10-□01-L  |         |         | G46-10-□01-L                             |                       |                       | G46-4-□01-L           |         |  |
|                                |  | 0.02 to 0.2 MPa setting         | G36-4-□01-L   |         |         | G46-4-□01-L                              |                       |                       | G46-10-□01-L          |         |  |
|                                | Square embedded type (Note 2)                | Standard                        | GC3-10AS [GC3P-010AS (Pressure gauge cover only)]         |         |         |  |                       |                       |                       |         |  |
|                                |  | 0.02 to 0.2 MPa setting         | GC3-4AS [GC3P-010AS (Pressure gauge cover only)]          |         |         |  |                       |                       |                       |         |  |
|                                | Digital pressure switch                      | NPN output, Wiring bottom entry | ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)] (Note 3) |         |         |  |                       |                       |                       |         |  |
|                                |  | NPN output, Wiring top entry    | ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)] (Note 3) |         |         |  |                       |                       |                       |         |  |
|                                |  | PNP output, Wiring bottom entry | ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)] (Note 3) |         |         |  |                       |                       |                       |         |  |
|                                |  | PNP output, Wiring top entry    | ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] (Note 3) |         |         |  |                       |                       |                       |         |  |
| Float type auto drain (Note 4) | N.O.   | —                               | AD38-A  |         |         | AD48-A                                   |                       |                       | —                     |         |  |
|                                | N.C.   | AD27-A                          | AD37-A  |         |         | AD47-A                                   |                       |                       | —                     |         |  |
| Attachment                     | Spacer                                       | Y200-A                          | Y300-A  |         |         | Y400-A                                   | Y500-A                | Y600-A                |                       |         |  |
|                                | Spacer with bracket                          | Y200T-A                         | Y300T-A   |         |         | Y400T-A                                  | Y500T-A               | Y600T-A               |                       |         |  |
|                                | Check valve (Note 5, 6)                      | AKM2000-□01-A<br>(□02)-A        | AKM3000-(□01)-A<br>□02-A                                  |         |         | AKM4000-(□02)-A<br>□03-A                 | —                     | —                     | —                     | —       |  |
|                                | Pressure switch (Note 6)                     | IS10M-20-A                      | IS10M-30-A  |         |         | IS10M-40-A                               | IS10M-50-A            | IS10M-60-A            |                       |         |  |
|                                | T-spacer (Note 5, 6)                         | Y210-□01-A<br>(□02)-A           | Y310-(□01)-A<br>□02-A                                     |         |         | Y410-(□02)-A<br>□03-A                    | Y510-(□02)-A<br>□03-A | Y610-□03-A<br>(□04)-A | Y610-(□03)-A<br>□04-A |         |  |
|                                | Pressure relief 3 port valve (Note 6)        | VHS20-□01A<br>□02A              | VHS30-□02A<br>□03A  |         |         | □02A<br>VHS40-□03A<br>□04A               | VHS40-□06A            | VHS50-□06A<br>□10A    | —                     | —       |  |
|                                | Piping adapter (Note 6)                      | □01-A<br>E200-□02-A<br>□03-A    | □02-A<br>E300-□03-A<br>□04-A                              |         |         | □02-A<br>E400-□03-A<br>□04-A<br>□06-A    | E500-□06-A            | E600-□06-A<br>□10-A   |                       |         |  |
|                                | Pressure switch with piping adapter (Note 6) | □01-A<br>IS10E-20□02-A<br>□03-A | □02-A<br>IS10E-30□03-A<br>□04-A                           |         |         | □02-A<br>IS10E-40□03-A<br>□04-A<br>□06-A | —                     | —                     | —                     | —       |  |
|                                | Cross spacer (Note 6)                        | Y24-□01-A<br>□02-A              | Y34-□01-A<br>□02-A  |         |         | Y44-□02-A<br>□03-A                       | Y54-□03-A<br>□04-A    | —                     | —                     | —       |  |

Note 1) □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.  
 Note 2) Including one O-ring and 2 mounting screws  
 Note 3) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. [ ]: Switch body only.  
 Also, regarding how to order the digital pressure switch, refer to the **Web Catalog**.

Note 4) Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A). Please consult with SMC separately for psi and °F unit display specifications.  
 Note 5) For F.R.L. units, port sizes without ( ) are standard specifications.  
 Note 6) Separate spacers are required for modular unit.

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Industrial Filters

# Air Combination

# ACG Series

## Air Filter + Regulator + Lubricator ACG20/30/40

### Options/Attachments Part No.

| Description   |   |              | Options/Attachments part no. |                    |                     |
|---|---|--------------|------------------------------|--------------------|---------------------|
|   |   | Model        | ACG20                        | ACG30              | ACG40               |
| <b>Pressure gauge</b> <small>Note 1)</small>        | Standard  | 0 to 1.0 MPa | GB2-10AS                     | GB3-10AS           | GB4-10AS            |
|   | Optional  | 0 to 0.3 MPa | GB2-3AS                      | GB3-3AS            | GB4-3AS             |
| <b>Float type auto drain</b> <small>Note 2)</small> |   | N.C.         | AD27                         | AD37               | AD47                |
|   |   | N.O.         | —                            | AD38               | AD48                |
| <b>Attachments</b>                                  | <b>Spacer</b>   |              | Y200                         | Y300               | Y400                |
|   | <b>Spacer with bracket</b>  |              | Y200T                        | Y300T              | Y400T               |
|   | <b>Check valve</b> <small>Note 3, 4)</small>                        |              | AKM2000-□01, (□02)           | AKM3000-(□01), □02 | AKM4000-(□02), □03  |
|   | <b>Pressure switch</b> <small>Note 4, 5)</small>                    |              | IS10M-20                     | IS10M-30           | IS10M-40            |
|   | <b>Residual pressure relief 3 port valve</b> <small>Note 4)</small> |              | VHS20-□01, □02               | VHS30-□02, □03     | VHS40-□02, □03, □04 |

Note 1) Contact SMC regarding pressure gauge supply for psi unit specifications.

Note 2) Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27) and 0.15 MPa for N.C. type (AD37 and 47). Contact SMC for psi and °F specifications.

Note 3) For F.R.L. units, port sizes not in ( ) are for standard application.

Note 4) Separate spacers are required for modular unit.

Note 5) Pressure switch cannot be mounted on the inlet and outlet sides of an ARG with an upward facing knob (optional specification: -Y).

## Filter Regulator + Lubricator ACG20A/30A/40A

### Options/Attachments Part No.

| Description   |   |              | Options/Attachments part no. |                    |                     |
|---|---|--------------|------------------------------|--------------------|---------------------|
|   |   | Model        | ACG20A                       | ACG30A             | ACG40A              |
| <b>Pressure gauge</b> <small>Note 1)</small>        | Standard  | 0 to 1.0 MPa | GB2-10AS                     | GB3-10AS           | GB4-10AS            |
|   | Optional  | 0 to 0.3 MPa | GB2-3AS                      | GB3-3AS            | GB4-3AS             |
| <b>Float type auto drain</b> <small>Note 2)</small> |   | N.C.         | AD27                         | AD37               | AD47                |
|   |   | N.O.         | —                            | AD38               | AD48                |
| <b>Attachments</b>                                  | <b>Spacer</b> <small>Note 3, 4)</small>                             |              | Y200                         | Y300               | Y400                |
|   | <b>Spacer with bracket</b>  |              | Y200T                        | Y300T              | Y400T               |
|   | <b>Check valve</b>  |              | AKM2000-□01, (□02)           | AKM3000-(□01), □02 | AKM4000-(□02), □03  |
|   | <b>Residual pressure relief 3 port valve</b> <small>Note 4)</small> |              | VHS20-□01, □02               | VHS30-□02, □03     | VHS40-□02, □03, □04 |

Note 1) Contact SMC regarding pressure gauge supply for psi unit specifications.

Note 2) Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27) and 0.15 MPa for N.C. type (AD37 and 47). Contact SMC for psi and °F specifications.

Note 3) For F.R.L. units, port sizes not in ( ) are for standard application.

Note 4) Separate spacers are required for modular unit.

## Air Filter + Regulator ACG20B/30B/40B

### Options/Attachments Part No.

| Description   |   |              | Options/Attachments part no. |                |                     |
|---|---|--------------|------------------------------|----------------|---------------------|
|   |   | Model        | ACG20B                       | ACG30B         | ACG40B              |
| <b>Pressure gauge</b> <small>Note 1)</small>        | Standard  | 0 to 1.0 MPa | GB2-10AS                     | GB3-10AS       | GB4-10AS            |
|   | Optional  | 0 to 0.3 MPa | GB2-3AS                      | GB3-3AS        | GB4-3AS             |
| <b>Float type auto drain</b> <small>Note 2)</small> |   | N.C.         | AD27                         | AD37           | AD47                |
|   |   | N.O.         | —                            | AD38           | AD48                |
| <b>Attachments</b>                                  | <b>Spacer</b>   |              | Y200                         | Y300           | Y400                |
|   | <b>Spacer with bracket</b>  |              | Y200T                        | Y300T          | Y400T               |
|   | <b>Pressure switch</b> <small>Note 3, 4)</small>                    |              | IS10M-20                     | IS10M-30       | IS10M-40            |
|   | <b>Residual pressure relief 3 port valve</b> <small>Note 3)</small> |              | VHS20-□01, □02               | VHS30-□02, □03 | VHS40-□02, □03, □04 |

Note 1) Contact SMC regarding pressure gauge supply for psi unit specifications.

Note 2) Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27) and 0.15 MPa for N.C. type (AD37 and 47). Contact SMC for psi and °F specifications.

Note 3) Separate spacers are required for modular unit.

Note 4) Pressure switch cannot be mounted on the inlet and outlet sides of an ARG with an upward facing knob (optional specification: -Y).

# ACG Series

## Air Filter + Mist Separator + Regulator ACG20C/30C/40C

### Options/Attachments Part No.

| Description  |   |              | Options/Attachments part no. |                |                     |
|--|---|--------------|------------------------------|----------------|---------------------|
|  |   | Model        | ACG20C                       | ACG30C         | ACG40C              |
| <b>Pressure gauge</b> <sup>Note 1)</sup>                   | Standard  | 0 to 1.0 MPa | GB2-10AS                     | GB3-10AS       | GB4-10AS            |
|  | Optional  | 0 to 0.3 MPa | GB2-3AS                      | GB3-3AS        | GB4-3AS             |
| <b>Options</b><br>Float type auto drain <sup>Note 2)</sup> |   | N.C.         | AD27                         | AD37           | AD47                |
|  |   | N.O.         | —                            | AD38           | AD48                |
| <b>Attachments</b>   | <b>Spacer</b>   |              | Y200                         | Y300           | Y400                |
|  | <b>Spacer with bracket</b>                                      |              | Y200T                        | Y300T          | Y400T               |
|  | <b>Pressure switch</b> <sup>Note 3, 4)</sup>                    |              | IS10M-20                     | IS10M-30       | IS10M-40            |
|  | <b>Residual pressure relief 3 port valve</b> <sup>Note 3)</sup> |              | VHS20-□01, □02               | VHS30-□02, □03 | VHS40-□02, □03, □04 |

Note 1) Contact SMC regarding pressure gauge supply for psi unit specifications.

Note 2) Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27) and 0.15 MPa for N.C. type (AD37 and 47). Contact SMC for psi and °F specifications.

Note 3) Separate spacers are required for modular unit.

Note 4) Pressure switch cannot be mounted on the inlet and outlet sides of an ARG with an upward facing knob (optional specification: -Y).

## Filter Regulator + Mist Separator ACG20D/30D/40D

### Options/Attachments Part No.

| Description  |   |              | Options/Attachments part no. |                |                     |
|--|---|--------------|------------------------------|----------------|---------------------|
|  |   | Model        | ACG20D                       | ACG30D         | ACG40D              |
| <b>Pressure gauge</b> <sup>Note 1)</sup>                   | Standard  | 0 to 1.0 MPa | GB2-10AS                     | GB3-10AS       | GB4-10AS            |
|  | Optional  | 0 to 0.3 MPa | GB2-3AS                      | GB3-3AS        | GB4-3AS             |
| <b>Options</b><br>Float type auto drain <sup>Note 2)</sup> |   | N.C.         | AD27                         | AD37           | AD47                |
|  |   | N.O.         | —                            | AD38           | AD48                |
| <b>Attachments</b>   | <b>Spacer</b>   |              | Y200                         | Y300           | Y400                |
|  | <b>Spacer with bracket</b>                                      |              | Y200T                        | Y300T          | Y400T               |
|  | <b>Residual pressure relief 3 port valve</b> <sup>Note 3)</sup> |              | VHS20-□01, □02               | VHS30-□02, □03 | VHS40-□02, □03, □04 |

Note 1) Contact SMC regarding pressure gauge supply for psi unit specifications.

Note 2) Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27) and 0.15 MPa for N.C. type (AD37 and 47). Contact SMC for psi and °F specifications.

Note 3) Separate spacers are required for modular unit.

Actuators

Modular F.R.L.  
Pressure Control EquipmentAir Preparation  
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Modular F.R.L.  
Pressure Control Equipment

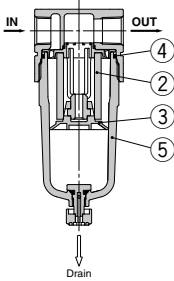
Industrial Filters

# AF10-A to AF60-A

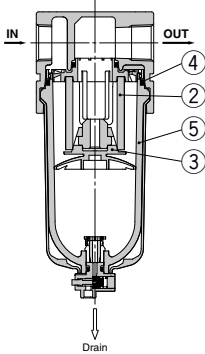
The Replacement Procedure is on p. 434

## Construction

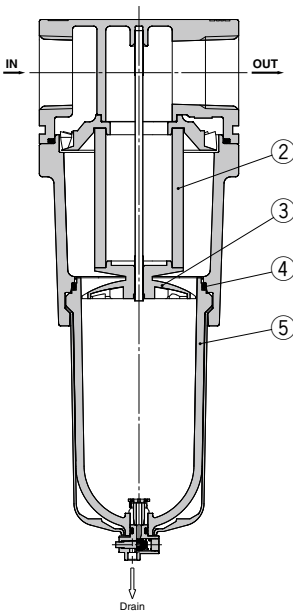
AF10-A/AF20-A



AF30-A to AF40-6-A



AF50-A/AF60-A



## Replacement Parts

| No. | Description                      | Material         | Part no.                      |            |            |            |            |            |
|-----|----------------------------------|------------------|-------------------------------|------------|------------|------------|------------|------------|
|     |                                  |                  | AF10-A                        | AF20-A     | AF30-A     | AF40-A     | AF40-6-A   | AF50-A     |
| ②   | Filter element                   | Non-woven fabric | AF10P-060S                    | AF20P-060S | AF30P-060S | AF40P-060S | AF50P-060S | AF60P-060S |
| ③   | Baffle                           | PBT              | AF10P-040S <sup>Note 2)</sup> | AF22P-040S | AF32P-040S | AF42P-040S | AF50P-040S | AF60P-040S |
| ④   | Bowl seal                        | NBR              | C1SFP-260S                    | C2SFP-260S | C32FP-260S | C42FP-260S |            |            |
| ⑤   | Bowl assembly <sup>Note 1)</sup> | Polycarbonate    | C1SF-A                        | C2SF-A     | C3SF-A     | C4SF-A     |            |            |

Note 1) Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

Note 2) The baffle material for the AF10-A (AF10P-040S) only is polyacetal.

## Options/Part No.

| Optional specifications           | Model  |             |             |             |             |             |        |
|-----------------------------------|--------|-------------|-------------|-------------|-------------|-------------|--------|
|                                   | AF10-A | AF20-A      | AF30-A      | AF40-A      | AF40-6-A    | AF50-A      | AF60-A |
| Bracket assembly <sup>Note)</sup> | —      | AF22P-050AS | AF32P-050AS | AF42P-050AS | AF42P-070AS | AF52P-050AS |        |

Note) Assembly of a bracket and 2 mounting screws

## Bowl Assembly Part No.

| Bowl material                                     | Drain discharge mechanism                         | Drain port                                | Other            | Model    |             |            |            |            |        |        |
|---|---|---|------------------|----------|-------------|------------|------------|------------|--------|--------|
|   |   |   |                  | AF10-A   | AF20-A      | AF30-A     | AF40-A     | AF40-6-A   | AF50-A | AF60-A |
| Polycarbonate                                     | Manual discharge                                  | With drain cock                           | —                | C1SF-A   | C2SF-A      | —          | —          | —          | —      |        |
|   |   | Drain cock with barb fitting              | With bowl guard  | —        | C2SF-C-A    | C3SF-A     | C4SF-A     |            |        |        |
|   |   | Drain cock with barb fitting              | With bowl guard  | —        | —           | C3SF-W-A   | C4SF-W-A   |            |        |        |
|   | Automatic discharge (Auto drain) <sup>Note)</sup> | With drain guide (without valve function) | —                | —        | C2SF□-J-A   | —          | —          |            |        |        |
|   |   | With drain guide (without valve function) | With bowl guard  | —        | C2SF□-CJ-A  | C3SF□-J-A  | C4SF□-J-A  |            |        |        |
|   |   | Normally closed (N.C.)                    | With bowl guard  | —        | AD17-A      | AD27-A     | —          |            |        |        |
| Nylon   | Manual discharge                                  | Normally open (N.O.)                      | With bowl guard  | —        | AD27-C-A    | AD37□-A    | AD47□-A    |            |        |        |
|   |   | Normally open (N.O.)                      | With bowl guard  | —        | —           | AD38□-A    | AD48□-A    |            |        |        |
|   |   | With drain cock                           | —                | C1SF-6-A | C2SF-6-A    | —          | —          |            |        |        |
|   | Automatic discharge (Auto drain) <sup>Note)</sup> | With drain cock                           | With bowl guard  | —        | C2SF-6C-A   | C3SF-6-A   | C4SF-6-A   |            |        |        |
|   |   | With drain cock with barb fitting         | With bowl guard  | —        | —           | C3SF-6W-A  | C4SF-6W-A  |            |        |        |
|   |   | With drain guide (without valve function) | —                | —        | C2SF□-6J-A  | —          | —          |            |        |        |
| Metal   | Manual discharge                                  | With drain guide (without valve function) | With bowl guard  | —        | C2SF□-6CJ-A | C3SF□-6J-A | C4SF□-6J-A |            |        |        |
|   |   | Normally closed (N.C.)                    | With bowl guard  | —        | AD17-6-A    | AD27-6-A   | —          |            |        |        |
|   |   | Normally open (N.O.)                      | With bowl guard  | —        | AD27-6C-A   | AD37□-6-A  | AD47□-6-A  |            |        |        |
| Metal   | Manual discharge                                  | Normally open (N.O.)                      | With bowl guard  | —        | AD38□-6-A   | AD48□-6-A  |            |            |        |        |
|   |   | With drain cock                           | —                | C1SF-2-A | C2SF-2-A    | C3SF-2-A   | C4SF-2-A   |            |        |        |
|   |   | With drain guide (without valve function) | With level gauge | —        | —           | C3LF-8-A   | C4LF-8-A   |            |        |        |
|   | Automatic discharge (Auto drain) <sup>Note)</sup> | With drain guide (without valve function) | With level gauge | —        | —           | C2SF□-2J-A | C3SF□-2J-A | C4SF□-2J-A |        |        |
|   |   | Normally closed (N.C.)                    | With level gauge | —        | —           | C3LF□-8J-A | C4LF□-8J-A |            |        |        |
|   |   | Normally open (N.O.)                      | With level gauge | —        | AD17-2-A    | AD27-2-A   | AD47□-2-A  |            |        |        |
| Automatic discharge (Auto drain) <sup>Note)</sup> | Normally open (N.O.)                              | With level gauge                          | —                | —        | AD37□-8-A   | AD47□-8-A  |            |            |        |        |
|   | Normally open (N.O.)                              | With level gauge                          | —                | —        | AD38□-2-A   | AD48□-2-A  |            |            |        |        |
|   | Normally open (N.O.)                              | With level gauge                          | —                | —        | AD38□-8-A   | AD48□-8-A  |            |            |        |        |

Note) Minimum operating pressure: N.O. type—0.1 MPa (AD38-A, AD48-A); N.C. type—0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A).

Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread.

(For auto drain, Nil: ø10, N: ø3/8")

Please consult with SMC separately for psi and °F unit display specifications.

\* The numbers correspond with those in the "Construction" of the AF series in the Best Pneumatics catalog.

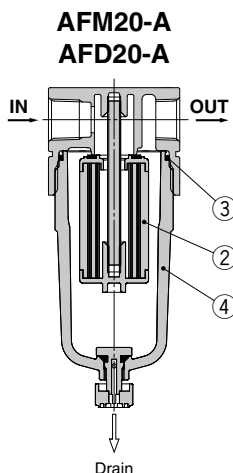


# Mist Separator / Micro Mist Separator

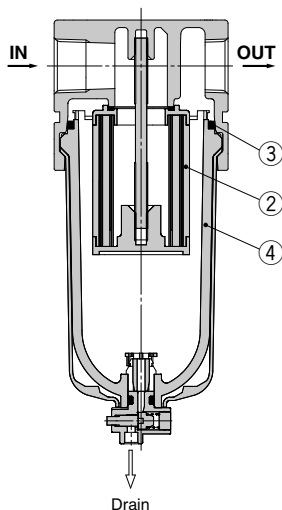
## AFM20-A to AFM40-A / AFD20-A to AFD40-A

The Replacement Procedure is on p. 445

### Construction



### AFM30-A to AFM40-06-A / AFD30-A to AFD40-06-A



\* The numbers correspond with those in the "Construction" of the AFM/AFD series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description                    | Material                   | Part no.           |                              |                              |                              |
|-----|--------------------------------|----------------------------|--------------------|------------------------------|------------------------------|------------------------------|
|     |                                |                            | AFM20-A<br>AFD20-A | AFM30-A<br>AFD30-A           | AFM40-A<br>AFD40-A           | AFM40-06-A<br>AFD40-06-A     |
| ②   | Element assembly               | AFM20 to 40<br>AFD20 to 40 | —<br>—             | AFM20P-060AS<br>AFD20P-060AS | AFM30P-060AS<br>AFD30P-060AS | AFM40P-060AS<br>AFD40P-060AS |
| ③   | Bowl seal                      | NBR                        | C2SFP-260S         | C32FP-260S                   | C42FP-260S                   |                              |
| ④   | Bowl assembly <sup>Note)</sup> | Polycarbonate              | C2SF-A             | C3SF-A                       | C4SF-A                       |                              |

Note) Bowl seal is included. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

### Options/Part No.

| Optional specifications                     | Model              |                    |                    |                          |
|---|--------------------|--------------------|--------------------|--------------------------|
|   | AFM20-A<br>AFD20-A | AFM30-A<br>AFD30-A | AFM40-A<br>AFD40-A | AFM40-06-A<br>AFD40-06-A |
| Bracket assembly <sup>Note 1)</sup>         | AF22P-050AS        | AF32P-050AS        | AF42P-050AS        | AF42P-070AS              |
| Float type auto drain <sup>Note 2, 3)</sup> | N.C.               | AD27-A             | AD37-A             | AD47-A                   |
|   | N.O.               | —                  | AD38-A             | AD48-A                   |

Note 1) Assembly of a bracket and 2 mounting screws

Note 2) Minimum operating pressure: N.O. type—0.1 MPa; N.C. type—0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A).

Please consult with SMC separately for psi and °F unit display specifications.

Note 3) Please consult with SMC for details on drain piping to fit NPT or G port sizes.

### Bowl Assembly Part No.

| Bowl material        | Drain discharge mechanism                         | Drain port                                | Other            | Model              |                    |                    |                          |           |
|----------------------|---|---|------------------|--------------------|--------------------|--------------------|--------------------------|-----------|
|                      |   |   |                  | AFM20-A<br>AFD20-A | AFM30-A<br>AFD30-A | AFM40-A<br>AFD40-A | AFM40-06-A<br>AFD40-06-A |           |
| Polycarbonate        | Manual discharge                                  | With drain cock                           | —                | C2SF-A             | —                  | —                  | —                        |           |
|                      |   | Drain cock with barb fitting              | With bowl guard  | C2SF-C-A           | C3SF-A             | C4SF-A             | C4SF-W-A                 |           |
|                      |   | With drain guide (without valve function) | With bowl guard  | —                  | C3SF-W-A           | C4SF-W-A           | —                        |           |
|                      | <sup>Note)</sup> Automatic discharge (Auto drain) | Normally closed (N.C.)                    | With bowl guard  | —                  | C2SF□-J-A          | —                  | —                        | —         |
|                      |   | Normally open (N.O.)                      | With bowl guard  | C2SF□-CJ-A         | C3SF□-J-A          | C4SF□-J-A          | —                        |           |
|                      |   | Normally closed (N.C.)                    | With bowl guard  | —                  | AD27-A             | —                  | —                        | —         |
| Nylon                | Manual discharge                                  | With drain cock                           | —                | AD27-C-A           | AD37□-A            | AD47□-A            | —                        |           |
|                      |   | Drain cock with barb fitting              | With bowl guard  | —                  | AD38□-A            | AD48□-A            | —                        |           |
|                      |   | With drain guide (without valve function) | With bowl guard  | —                  | AD27-6-A           | —                  | —                        | —         |
|                      | <sup>Note)</sup> Automatic discharge (Auto drain) | Normally closed (N.C.)                    | With bowl guard  | —                  | C2SF-6-A           | —                  | —                        | —         |
|                      |   | Normally open (N.O.)                      | With bowl guard  | C2SF-6C-A          | C3SF-6-A           | C4SF-6-A           | C4SF-6W-A                |           |
|                      |   | Normally closed (N.C.)                    | With bowl guard  | —                  | C2SF□-6J-A         | —                  | —                        | —         |
| Metal                | Manual discharge                                  | With drain cock                           | With bowl guard  | C2SF□-6CJ-A        | C3SF□-6J-A         | C4SF□-6J-A         | —                        |           |
|                      |   | With drain guide (without valve function) | With bowl guard  | —                  | AD27-6-A           | —                  | —                        | —         |
|                      |   | With level gauge                          | With bowl guard  | —                  | AD27-6C-A          | AD37□-6-A          | AD47□-6-A                | AD47□-6-A |
|                      | <sup>Note)</sup> Automatic discharge (Auto drain) | Normally closed (N.C.)                    | With bowl guard  | —                  | AD38□-6-A          | AD48□-6-A          | —                        | —         |
|                      |   | Normally open (N.O.)                      | With bowl guard  | —                  | AD38□-6-A          | AD48□-6-A          | —                        | —         |
|                      |   | Normally closed (N.C.)                    | With level gauge | —                  | C2SF-2-A           | C3SF-2-A           | C4SF-2-A                 | —         |
| Metal                | Manual discharge                                  | With drain cock                           | With level gauge | —                  | C3LF-8-A           | C4LF-8-A           | —                        |           |
|                      |   | With drain guide (without valve function) | With level gauge | —                  | C2SF□-2J-A         | C3SF□-2J-A         | C4SF□-2J-A               | —         |
|                      |   | With level gauge                          | With level gauge | —                  | C3LF□-8J-A         | C4LF□-8J-A         | —                        |           |
|                      | <sup>Note)</sup> Automatic discharge (Auto drain) | Normally closed (N.C.)                    | With level gauge | —                  | AD27-2-A           | AD37□-2-A          | AD47□-2-A                | —         |
|                      |   | Normally open (N.O.)                      | With level gauge | —                  | AD37□-2-A          | AD47□-2-A          | —                        |           |
|                      |   | Normally closed (N.C.)                    | With level gauge | —                  | AD38□-2-A          | AD48□-2-A          | —                        |           |
| Normally open (N.O.) | With level gauge                                  | —   | AD38□-2-A        | AD48□-2-A          | —                  |                    |                          |           |

Note) Minimum operating pressure: N.O. type—0.1 MPa (AD38-A, AD48-A); N.C. type—0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A).

Bowl assembly for the AFM20-A to AFM40-06-A, AFD20-A to AFD40-06-A models comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

Please consult with SMC separately for psi and °F unit display specifications.

Actuators

Modular FRL  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular FRL  
Pressure Control Equipment

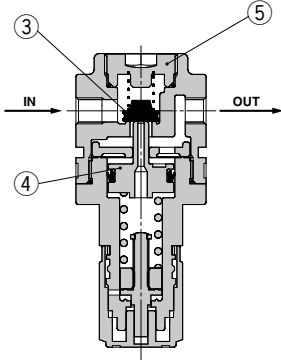
Industrial Filters

# AR10-A to AR40-A

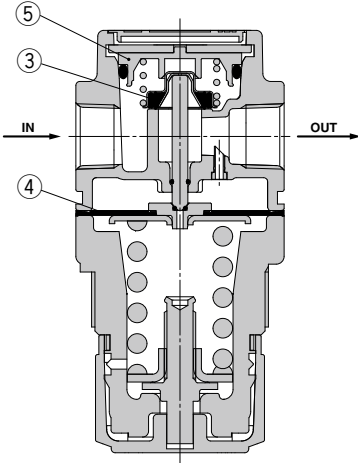


## Construction

AR10-A



AR20-A to 40-06-A



\* The numbers correspond with those in the "Construction" of the AR series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description          | Material             | Part no.                     |             |             |             |        |           |
|-----|----------------------|----------------------|------------------------------|-------------|-------------|-------------|--------|-----------|
|     |                      |                      | AR10-A                       | AR20-A      | AR25-A      | AR30-A      | AR40-A | AR40-06-A |
| ③   | Valve assembly       | Stainless steel/HNBR | AR10P-090S                   | AR22P-060AS | AR32P-060AS | AR42P-060AS |        |           |
| ④   | Diaphragm assembly   | Weatherable NBR      | AR10P-150AS <sup>Note)</sup> | AR22P-150AS | AR32P-150AS | AR42P-150AS |        |           |
| ⑤   | Valve guide assembly | Polyacetal           | 131329                       | AR22P-050AS | AR32P-050AS | AR42P-050AS |        |           |

Note) The AR10-A is a piston type. Assembly of a piston and a seal (KSYP-13).

## Options/Part No.

| Optional specifications             |   | Model                   |                              |              |             |              |             |
|-------------------------------------|---|-------------------------|------------------------------|--------------|-------------|--------------|-------------|
|                                     |   | AR10-A                  | AR20-A                       | AR25-A       | AR30-A      | AR40-A       | AR40-06-A   |
| Bracket assembly <sup>Note 1)</sup> |   | AR12P-270AS             | AR22P-270AS                  | AR27P-270AS  | AR32P-270AS | AR42P-270AS  | AR42P-270AS |
| Set nut                             |   | AR12P-260S              | AR22P-260S                   | AR22P-260S   | AR32P-260S  | AR42P-260S   | AR42P-260S  |
| Pressure gauge                      | Round type <sup>Note 2)</sup>                   | Standard                | G27-10-R1                    | G36-10-□01   |             | G46-10-□01   |             |
|                                     |   | 0.02 to 0.2 MPa setting | G27-10-R1 <sup>Note 3)</sup> | G36-4-□01    |             | G46-4-□01    |             |
|                                     | Round type (with color zone) <sup>Note 2)</sup> | Standard                | —                            | G36-10-□01-L |             | G46-10-□01-L |             |
|                                     |   | 0.02 to 0.2 MPa setting | —                            | G36-4-□01-L  |             | G46-4-□01-L  |             |

Note 1) Assembly of a bracket and set nuts

Note 2) □ in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 3) Standard pressure gauge

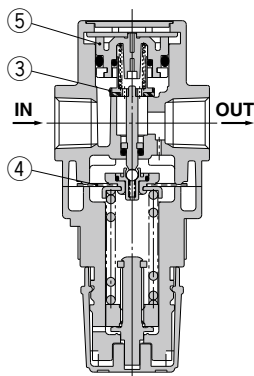
# Regulator      Regulator with Backflow Function

## AR20-B to AR60-B / AR20K-B to AR60K-B

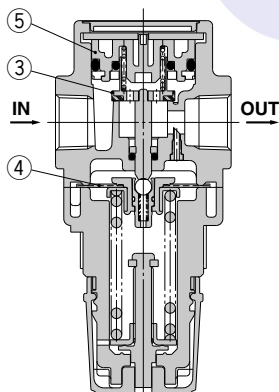
The Replacement Procedure is on p. 454

### Construction

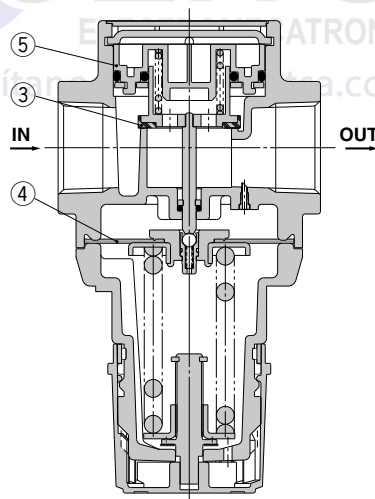
**AR20(K)-B/AR25(K)-B**



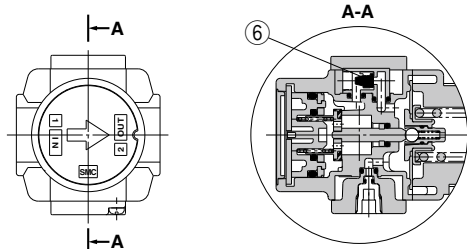
**AR30(K)-B/AR40(K)-B**



**AR50(K)-B/AR60(K)-B**



### AR20K-B to AR60K-B (Regulator with Backflow Function)



\* The numbers correspond with those in the "Construction" of the AR series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description                           | Material        | Part no.     |             |             |             |              |             |
|-----|---------------------------------------|-----------------|--------------|-------------|-------------|-------------|--------------|-------------|
|     |                                       |                 | AR20(K)-B    | AR25(K)-B   | AR30(K)-B   | AR40(K)-B   | AR40(K)-06-B | AR50(K)-B   |
| ③   | Valve                                 | Brass/HNBR      | AR20P-410S   | AR25P-410S  | AR30P-410S  | AR40P-410S  | AR50P-410S   | AR60P-410S  |
| ④   | Diaphragm assembly                    | Weatherable NBR | AR20P-150AS  | AR25P-150AS | AR30P-150AS | AR40P-150AS | AR50P-150AS  |             |
| ⑤   | Valve guide assembly                  | Polyacetal      | AR20P-050AS  | AR25P-050AS | AR30P-050AS | AR40P-050AS | AR50P-050AS  | AR60P-050AS |
| ⑥   | Check valve assembly <sup>Note)</sup> | —               | AR23KP-020AS |             |             |             |              |             |

Note) Check valve assembly is applicable for a regulator with backflow function (AR20K-B to AR60K-B) only. Assembly of a check valve cover, check valve body assembly and 2 mounting screws

### Options/Part No.

| Option                                     |                                      | Model                   | AR20(K)-B   | AR25(K)-B    | AR30(K)-B   | AR40(K)-B   | AR40(K)-06-B | AR50(K)-B            | AR60(K)-B |
|--|--------------------------------------|-------------------------|---|--------------|-------------|-------------|--------------|----------------------|-----------|
| Bracket assembly <sup>Note 1)</sup>        |                                      |                         | AR23P-270AS                                       | AR28P-270AS  | AR33P-270AS | AR43P-270AS |              | AR52P-270AS          |           |
| Set nut                                    |                                      |                         | AR23P-260S  | AR28P-260S   | AR33P-260S  | AR43P-260S  |              | — <sup>Note 2)</sup> |           |
| Pressure gauge                             | Round type <sup>Note 3)</sup>        | Standard                |   | G36-10-□01   |             |             | G46-10-□01   |                      |           |
|  |                                      | 0.02 to 0.2 MPa setting |   | G36-4-□01    |             |             | G46-4-□01    |                      |           |
|  | (with color zone) <sup>Note 3)</sup> | Standard                |   | G36-10-□01-L |             |             | G46-10-□01-L |                      |           |
|  |                                      | 0.02 to 0.2 MPa setting |   | G36-4-□01-L  |             |             | G46-4-□01-L  |                      |           |
| Square embedded type <sup>Note 4)</sup>    | Standard                             |                         | GC3-10AS [GC3P-010AS (Pressure gauge cover only)] |              |             |             |              |                      |           |
|  | 0.02 to 0.2 MPa setting              |                         | GC3-4AS [GC3P-010AS (Pressure gauge cover only)]  |              |             |             |              |                      |           |
| Digital pressure switch <sup>Note 5)</sup> | NPN output, Wiring bottom entry      |                         | ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]  |              |             |             |              |                      |           |
|  |                                      |                         | ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]  |              |             |             |              |                      |           |
|  | PNP output, Wiring bottom entry      |                         | ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)]  |              |             |             |              |                      |           |
|  |                                      |                         | ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]  |              |             |             |              |                      |           |

Note 1) Assembly of a bracket and set nuts. Including 2 mounting screws for the AR50(K)-B and AR60(K)-B

Note 2) Please consult with SMC regarding the set nuts for the AR50(K)-B and AR60(K)-B.

Note 3) □ in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pressure gauge supply for psi unit specifications.

Note 4) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only

Note 5) In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.

[ ]: Switch body only. (Regarding how to order the digital pressure switch, refer to the **Web Catalog**.)

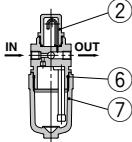
Actuators  
 Modular FRL  
 Pressure Control Equipment  
 Air Preparation Equipment  
 Industrial Filters  
 Replacement Procedure  
 Actuators  
 Modular FRL  
 Pressure Control Equipment  
 Industrial Filters

# AL10-A to AL60-A

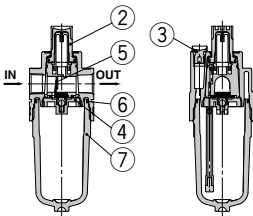


## Construction

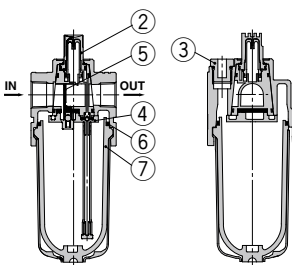
AL10-A



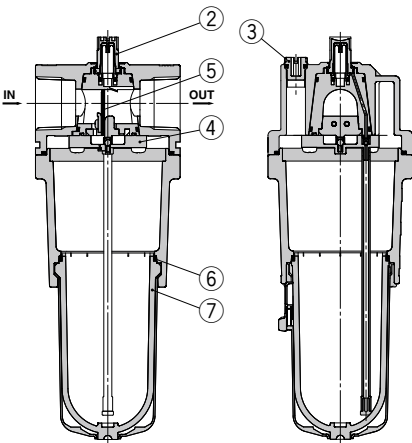
AL20-A



AL30-A/AL40-A



AL50-A/AL60-A



## Replacement Parts

| No. | Description                     | Material        | Part no.    |             |             |             |             |             |        |
|-----|---------------------------------|-----------------|-------------|-------------|-------------|-------------|-------------|-------------|--------|
|     |                                 |                 | AL10-A      | AL20-A      | AL30-A      | AL40-A      | AL40-06-A   | AL50-A      | AL60-A |
| ②   | Sight dome assembly             | Polycarbonate   | AL10P-080AS | AL20P-080AS |             |             |             |             |        |
| ③   | Lubrication plug assembly       | —               | —           | AL22P-060AS | AL32P-060AS | AL42P-060AS |             |             |        |
| ④   | Bumper retainer assembly        | —               | —           | AL20P-030AS | AL30P-030AS | AL40P-030AS | AL50P-030AS | AL60P-030AS |        |
| ⑤   | Bumper (assembly)               | Synthetic resin | —           | AL20P-040S  | AL30P-040S  | AL40P-040S  | AL50P-040AS | AL60P-040AS |        |
| ⑥   | Bowl seal                       | NBR             | C1SFP-260S  | C2SFP-260S  | C32FP-260S  | C42FP-260S  |             |             |        |
| ⑦   | Bowl assembly <sup>(Note)</sup> | Polycarbonate   | C1SL-A      | C2SL-A      | C3SL-A      | C4SL-A      |             |             |        |

Note) · Bowl seal is included for the AL20-A to AL60-A. Please consult with SMC separately for psi and °F unit display specifications.  
 · Bowl assembly for the AL30-A to AL60-A models comes with a bowl guard (Material: Polycarbonate).

## Options/Part No.

| Optional specifications            | Model  |             |             |             |             |             |        |
|------------------------------------|--------|-------------|-------------|-------------|-------------|-------------|--------|
|                                    | AL10-A | AL20-A      | AL30-A      | AL40-A      | AL40-06-A   | AL50-A      | AL60-A |
| Bracket assembly <sup>(Note)</sup> | —      | AF22P-050AS | AF32P-050AS | AF42P-050AS | AF42P-070AS | AF52P-050AS |        |

Note) Assembly of a bracket and 2 mounting screws

## Bowl Assembly Part No.

| Bowl material | Lubricant exhaust port | Other               | Model    |           |           |           |           |        |
|---------------|------------------------|---------------------|----------|-----------|-----------|-----------|-----------|--------|
|               |                        |                     | AL10-A   | AL20-A    | AL30-A    | AL40-A    | AL40-06-A | AL50-A |
| Polycarbonate | Without drain cock     | —                   | C1SL-A   | C2SL-A    | —         | —         |           |        |
|               | With drain cock        | With bowl guard     | —        | C2SL-C-A  | C3SL-A    | C4SL-A    |           |        |
|               |                        | Without bowl guard  | —        | C1SL-3-A  | C2SL-3-A  | —         | —         |        |
| Nylon         | Without drain cock     | —                   | C1SL-6-A | C2SL-6-A  | —         | —         |           |        |
|               | With drain cock        | With bowl guard     | —        | C2SL-6C-A | C3SL-6-A  | C4SL-6-A  |           |        |
|               |                        | Without bowl guard  | —        | C1SL-36-A | C2SL-36-A | —         | —         |        |
| Metal         | Without drain cock     | —                   | C1SL-2-A | C2SL-2-A  | C3SL-2-A  | C4SL-2-A  |           |        |
|               | With drain cock        | With level gauge    | —        | —         | C3LL-8-A  | C4LL-8-A  |           |        |
|               |                        | Without level gauge | —        | C1SL-23-A | C2SL-23-A | C3SL-23-A | C4SL-23-A |        |

Note) · Bowl seal is included for the AL20-A to AL60-A.  
 · Please consult with SMC separately for psi and °F unit display specifications.

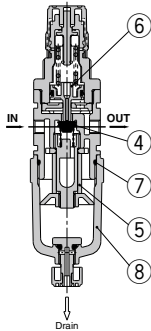
\* The numbers correspond with those in the "Construction" of the AL series in the Best Pneumatics catalog.

# AW10-A to AW40-A

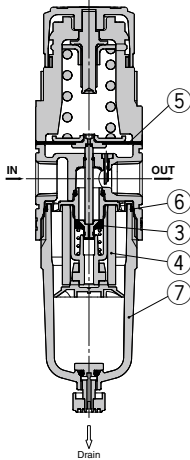
The Replacement Procedure is on p. 469

## Construction

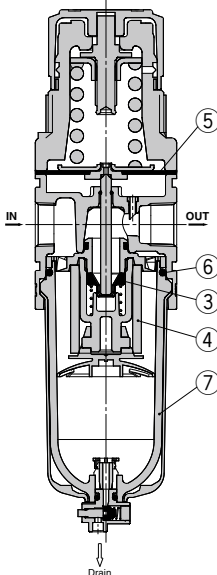
AW10-A



AW20-A



AW30-A to AW40-06-A



## Replacement Parts

| No. | Description                      | Material             | Part no.                       |             |             |             |           |
|-----|----------------------------------|----------------------|--------------------------------|-------------|-------------|-------------|-----------|
|     |                                  |                      | AW10-A                         | AW20-A      | AW30-A      | AW40-A      | AW40-06-A |
| ③   | Valve assembly                   | Stainless steel/HNBR | AR10P-090S                     | AW22P-060AS | AW32P-060AS | AW42P-060AS |           |
| ④   | Filter element                   | Non-woven fabric     | AF10P-060S                     | AF20P-060S  | AF30P-060S  | AF40P-060S  |           |
| ⑤   | Diaphragm assembly               | Weatherable NBR      | AR10P-150AS <sup>Note 1)</sup> | AR22P-150AS | AR32P-150AS | AR42P-150AS |           |
| ⑥   | Bowl seal                        | NBR                  | C1SFP-260S                     | C2SFP-260S  | C32FP-260S  | C42FP-260S  |           |
| ⑦   | Bowl assembly <sup>Note 2)</sup> | Polycarbonate        | C1SF-A                         | C2SF-A      | C3SF-A      | C4SF-A      |           |

Note 1) The AW10-A is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2) Bowl seal is included for the AW20-A to AW40-06-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

## Options/Part No.

| Optional specifications             | Model                   |                         |                              |              |           |
|-------------------------------------|-------------------------|-------------------------|------------------------------|--------------|-----------|
|                                     | AW10-A                  | AW20-A                  | AW30-A                       | AW40-A       | AW40-06-A |
| Bracket assembly <sup>Note 1)</sup> | AR12P-270AS             | AR22P-270AS             | AR32P-270AS                  | AR42P-270AS  |           |
| Set nut                             | AR12P-260S              | AR22P-260S              | AR32P-260S                   | AR42P-260S   |           |
| Round type <sup>Note 2)</sup>       | Standard                | G27-10-R1               | G36-10-□01                   | G46-10-□01   |           |
|                                     | Pressure gauge          | 0.02 to 0.2 MPa setting | G27-10-R1 <sup>Note 3)</sup> | G36-4-□01    | G46-4-□01 |
| Round type (with color zone)        | Standard                | —                       | G36-10-□01-L                 | G46-10-□01-L |           |
|                                     | 0.02 to 0.2 MPa setting | —                       | G36-4-□01-L                  | G46-4-□01-L  |           |

Note 1) Assembly of a bracket and set nuts

Note 2) □ in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 3) Standard pressure gauge

## Bowl Assembly Part No.

| Bowl material        | Drain discharge mechanism        | Drain port                                | Other            | Model     |             |            |            |            |  |  |
|----------------------|----------------------------------|---|------------------|-----------|-------------|------------|------------|------------|--|--|
|                      |                                  |   |                  | AW10-A    | AW20-A      | AW30-A     | AW40-A     | AW40-06-A  |  |  |
| Polycarbonate        | Manual discharge                 | With drain cock                           | —                | C1SF-A    | C2SF-A      | —          | —          |            |  |  |
|                      |                                  | With bowl guard                           | —                | C2SF-C-A  | C3SF-A      | C4SF-A     |            |            |  |  |
|                      |                                  | Drain cock with barb fitting              | With bowl guard  | —         | —           | C3SF-W-A   | C4SF-W-A   |            |  |  |
|                      | Automatic discharge (Auto drain) | With drain guide (without valve function) | With bowl guard  | —         | —           | C2SF□-J-A  | —          | —          |  |  |
|                      |                                  | Normally closed (N.C.)                    | With bowl guard  | —         | AD17-A      | AD27-A     | —          | —          |  |  |
|                      |                                  | Normally open (N.O.)                      | With bowl guard  | —         | —           | AD37□-A    | AD47□-A    |            |  |  |
| Nylon                | Manual discharge                 | With drain cock                           | —                | C1SF-6-A  | C2SF-6-A    | —          | —          |            |  |  |
|                      |                                  | With bowl guard                           | —                | C2SF-6C-A | C3SF-6-A    | C4SF-6-A   |            |            |  |  |
|                      |                                  | Drain cock with barb fitting              | With bowl guard  | —         | —           | C3SF-6W-A  | C4SF-6W-A  |            |  |  |
|                      | Automatic discharge (Auto drain) | With drain guide (without valve function) | With bowl guard  | —         | —           | C2SF□-6J-A | —          | —          |  |  |
|                      |                                  | With bowl guard                           | —                | —         | C2SF□-6CJ-A | C3SF□-6J-A | C4SF□-6J-A |            |  |  |
|                      |                                  | Normally closed (N.C.)                    | With bowl guard  | —         | AD17-6-A    | AD27-6-A   | —          | —          |  |  |
| Metal                | Manual discharge                 | Normally open (N.O.)                      | With bowl guard  | —         | AD27-6C-A   | AD37□-6-A  | AD47□-6-A  |            |  |  |
|                      |                                  | With bowl guard                           | —                | —         | AD38□-6-A   | AD48□-6-A  |            |            |  |  |
|                      |                                  | With drain cock                           | With level gauge | —         | —           | C3LF-8-A   | C4LF-8-A   |            |  |  |
|                      | Automatic discharge (Auto drain) | With drain guide (without valve function) | With level gauge | —         | —           | C2SF□-2J-A | C3SF□-2J-A | C4SF□-2J-A |  |  |
|                      |                                  | With level gauge                          | —                | —         | C3LF□-8J-A  | C4LF□-8J-A |            |            |  |  |
|                      |                                  | Normally closed (N.C.)                    | With level gauge | —         | AD17-2-A    | AD27-2-A   | AD37□-2-A  | AD47□-2-A  |  |  |
| Normally open (N.O.) | With level gauge                 | —   | —                | AD37□-8-A | AD47□-8-A   |            |            |            |  |  |
|                      | With level gauge                 | —   | —                | AD38□-2-A | AD48□-2-A   |            |            |            |  |  |

Note) Minimum operating pressure: N.O. type—0.1 MPa (AD38-A, AD48-A); N.C. type—0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A).

Bowl assembly for the AW10-A to AW40-06-A models comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

Please consult with SMC separately for psi and °F unit display specifications.

\* The numbers correspond with those in the "Construction" of the AW series in the Best Pneumatics catalog.

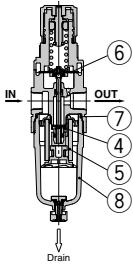
# Filter Regulator Filter Regulator with Backflow Function

## AW20-B to AW60-B / AW20K-B to AW60K-B

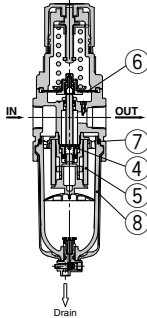
The Replacement Procedure is on p. 485

### Construction

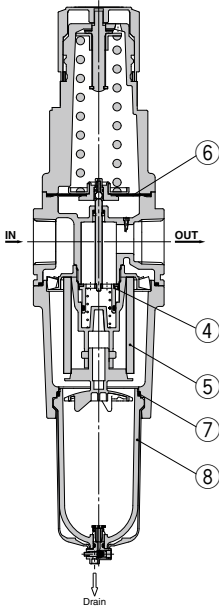
AW20(K)-B



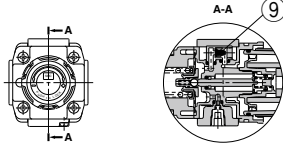
AW30(K)-B/AW40(K)-B



AW60(K)-B



AW20K-B to AW60K-B  
(Filter Regulator with Backflow Function)



\* The numbers correspond with those in the "Construction" of the AW series in the Best Pneumatics catalog.

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD27-A) and 0.15 MPa (AD37-A, AD47-A).  
Bowl assembly comes with a bowl seal.  
□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).  
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")  
Please consult with SMC separately for psi and °F unit display specifications.

### Replacement Parts

| No. | Description                             | Material         | Part no.     |                           |                           |              |           |
|-----|---|------------------|--------------|---------------------------|---------------------------|--------------|-----------|
|     |   |                  | AW20(K)-B    | AW30(K)-B                 | AW40(K)-B                 | AW40(K)-06-B | AW60(K)-B |
| 4   | Valve assembly                          | Brass/HNBR       | AW20P-340AS  | AW30P-340AS               | AW40P-340AS               | AW60P-090AS  |           |
| 5   | Filter element                          | Non-woven fabric | AF20P-060S   | AF30P-060S                | AF40P-060S                | AW60P-060S   |           |
| 6   | Diaphragm assembly                      | Weatherable NBR  | AR20P-150AS  | AR30P-150AS               | AR40P-150AS               | AR50P-150AS  |           |
| 7   | Bowl seal                               | NBR              | C2SFP-260S   | C32FP-260S                | C42FP-260S                |              |           |
| 8   | Bowl assembly <sup>Note 1)</sup>        | Polycarbonate    | C2SF-A       | C3SF-A <sup>Note 2)</sup> | C4SF-A <sup>Note 2)</sup> |              |           |
| 9   | Check valve assembly <sup>Note 3)</sup> | —                | AR23KP-020AS |                           |                           |              |           |

Note 1) Bowl assembly comes with a bowl seal. Please consult with SMC separately for psi and °F unit display specifications.

Note 2) Bowl assembly for the AW30(K)-B to AW60(K)-B models comes with a bowl guard (Material: Polycarbonate).

Note 3) Check valve assembly is applicable for a filter regulator with backflow function (AW20K to 60K-B) only. Assembly of a check valve cover, check valve body assembly and 2 mounting screws

### Options/Part No.

| Optional specifications                    |   | Model   |              |             |              |                      |
|--|---|---|--------------|-------------|--------------|----------------------|
|  |   | AW20(K)-B   | AW30(K)-B    | AW40(K)-B   | AW40(K)-06-B | AW60(K)-B            |
| Bracket assembly <sup>Note 1)</sup>        |   | AW23P-270AS                                       | AR33P-270AS  | AR43P-270AS |              | AW62P-270AS          |
| Set nut                                    |   | AR23P-260S  | AR33P-260S   | AR43P-260S  |              | — <sup>Note 2)</sup> |
| Pressure gauge                             | Round type <sup>Note 3)</sup>                   | Standard  | G36-10-□01   |             | G46-10-□01   |                      |
|  |   | 0.02 to 0.2 MPa setting                           | G36-4-□01    |             | G46-4-□01    |                      |
|  | Round type <sup>Note 3)</sup> (with color zone) | Standard  | G36-10-□01-L |             | G46-10-□01-L |                      |
|  |   | 0.02 to 0.2 MPa setting                           | G36-4-□01-L  |             | G46-4-□01-L  |                      |
| Square embedded type <sup>Note 4)</sup>    | Standard  | GC3-10AS [GC3P-010AS (Pressure gauge cover only)] |              |             |              |                      |
|  | 0.02 to 0.2 MPa setting                         | GC3-4AS [GC3P-010AS (Pressure gauge cover only)]  |              |             |              |                      |
| Digital pressure switch <sup>Note 5)</sup> | NPN output, Wiring bottom entry                 | ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]  |              |             |              |                      |
|  | NPN output, Wiring top entry                    | ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]  |              |             |              |                      |
|  | PNP output, Wiring bottom entry                 | ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)]  |              |             |              |                      |
|  | PNP output, Wiring top entry                    | ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]  |              |             |              |                      |

Note 1) Assembly of a bracket and set nuts. Including 2 mounting screws for the AW60(K)-B

Note 2) Please consult with SMC regarding the set nuts for the AW60(K)-B.

Note 3) □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pressure gauge supply for psi unit specifications.

Note 4) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only

Note 5) In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.

[ ]: Switch body only. (Regarding how to order the digital pressure switch, refer to the [Web Catalog](#).)

A pressure switch can be mounted on the AW60(K)-B, with a special mounting adapter (Pressure switch adapter assembly: AW63P-310AS) and mounting screws (M3 x 0.5 x 14) which are delivered with the mounting adapter.

### Bowl Assembly Part No.

| Bowl material                                     | Drain discharge mechanism                         | Drain port                                | Other            | Model       |            |            |            |            |
|---|---|---|------------------|-------------|------------|------------|------------|------------|
|   |   |   |                  | AW20-B      | AW30-B     | AW40-B     | AW40-06-B  | AW60-B     |
| Polycarbonate                                     | Manual discharge                                  | With drain cock                           | —                | C2SF-A      | —          | —          | —          | —          |
|   |   | With bowl guard                           | With bowl guard  | C2SF-C-A    | C3SF-A     | —          | C4SF-A     | —          |
|   |   | Drain cock with barb fitting              | With bowl guard  | —           | C3SF-W-A   | —          | C4SF-W-A   | —          |
|   | Automatic discharge (Auto drain) <sup>Note)</sup> | With drain guide (without valve function) | With bowl guard  | —           | C2SF□-J-A  | —          | —          | —          |
|   |   | With bowl guard                           | With bowl guard  | —           | C2SF□-CJ-A | C3SF□-J-A  | —          | C4SF□-J-A  |
|   |   | Normally closed (N.C.)                    | With bowl guard  | —           | AD27-A     | —          | —          | —          |
| Nylon   | Manual discharge                                  | Normally open (N.O.)                      | With bowl guard  | —           | AD37□-A    | —          | AD47□-A    | —          |
|   |   | With bowl guard                           | With bowl guard  | —           | AD37□-A    | —          | AD47□-A    | —          |
|   |   | With bowl guard                           | With bowl guard  | —           | AD38□-A    | —          | AD48□-A    | —          |
|   | Automatic discharge (Auto drain) <sup>Note)</sup> | With drain cock                           | With bowl guard  | —           | C2SF-6-A   | —          | —          | —          |
|   |   | With bowl guard                           | With bowl guard  | —           | C2SF-6C-A  | C3SF-6-A   | —          | C4SF-6-A   |
|   |   | Drain cock with barb fitting              | With bowl guard  | —           | C3SF-6W-A  | —          | C4SF-6W-A  | —          |
| Automatic discharge (Auto drain) <sup>Note)</sup> | With drain guide (without valve function)         | With bowl guard                           | —                | C2SF□-6J-A  | —          | —          | —          |            |
|   | With bowl guard                                   | With bowl guard                           | —                | C2SF□-6CJ-A | C3SF□-6J-A | —          | C4SF□-6J-A |            |
|   | Normally closed (N.C.)                            | With bowl guard                           | —                | AD27-6-A    | —          | —          | —          |            |
| Metal   | Manual discharge                                  | Normally open (N.O.)                      | With bowl guard  | —           | AD37□-6-A  | —          | AD47□-6-A  | —          |
|   |   | With bowl guard                           | With bowl guard  | —           | AD38□-6-A  | —          | AD48□-6-A  | —          |
|   |   | With bowl guard                           | With bowl guard  | —           | C2SF-2-A   | C3SF-2-A   | —          | C4SF-2-A   |
|   | Automatic discharge (Auto drain) <sup>Note)</sup> | With drain cock                           | With level gauge | —           | C3LF-8-A   | —          | C4LF-8-A   | —          |
|   |   | With bowl guard                           | With level gauge | —           | C2SF□-2J-A | C3SF□-2J-A | —          | C4SF□-2J-A |
|   |   | With level gauge                          | With level gauge | —           | C3LF□-8J-A | —          | C4LF□-8J-A | —          |
| Automatic discharge (Auto drain) <sup>Note)</sup> | Normally closed (N.C.)                            | With level gauge                          | —                | AD37□-2-A   | —          | AD47□-2-A  | —          |            |
|   | With level gauge                                  | With level gauge                          | —                | AD37□-8-A   | —          | AD47□-8-A  | —          |            |
|   | Normally open (N.O.)                              | With level gauge                          | —                | AD38□-2-A   | —          | AD48□-2-A  | —          |            |



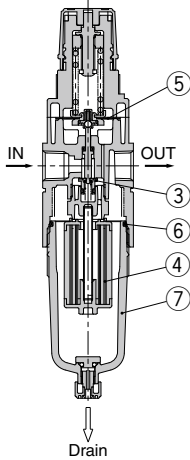
# Mist Separator Regulator/Micro Mist Separator Regulator

# AWM(D)20 to AWM(D)40

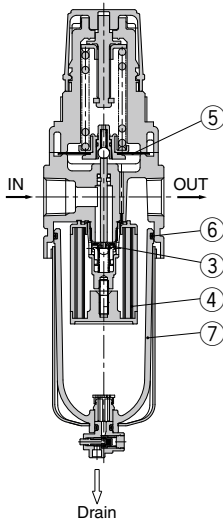
The Replacement Procedure is on p. 497, 503

## Construction

**AWM20  
AWD20**



**AWM30/40  
AWD30/40**



\* The numbers correspond with those in the "Construction" of the AW□ series in the Best Pneumatics catalog.

- Note 1) Assembly of a bracket and set nuts  
 Note 2) □ in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.  
 Note 3) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only  
 Note 4) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.  
 Note 5) Switch body only. Also, regarding how to order the digital pressure switch, refer to the Best Pneumatics catalog. A separate pressure switch adapter assembly (AW60P-310AS) is required only for AW60(K). For mounting, please use the included mounting screws (M3 x 0.5 x 14).  
 The mounting screw (M3 x 0.5 x 7)

## Replacement Parts

| No. | Description                             | Material              | Part no.                |                         |                         |
|-----|---|-----------------------|-------------------------|-------------------------|-------------------------|
|     |   |                       | AWM20<br>AWD20          | AWM30<br>AWD30          | AWM40<br>AWD40          |
| ③   | <b>Valve assembly</b>                   | Brass, HNBR           | AWM20P-090AS            | AWM30P-090AS            | AWM40P-090AS            |
| ④   | <b>Element assembly</b>                 | AWM20 to AWM40        | AFM20P-060AS            | AFM30P-060AS            | AFM40P-060AS            |
|     |   | AWD20 to AWD40        | AFD20P-060AS            | AFD30P-060AS            | AFD40P-060AS            |
| ⑤   | <b>Diaphragm assembly</b>               | Weather resistant NBR | AR20P-150AS             | AR30P-150AS             | AR40P-150AS             |
| ⑥   | <b>Bowl O-ring</b>                      | NBR                   | C2SFP-260S              | C3SFP-260S              | C4SFP-260S              |
| ⑦   | <b>Bowl assembly</b> <sup>Note 1)</sup> | Polycarbonate         | C2SF <sup>Note 2)</sup> | C3SF <sup>Note 2)</sup> | C4SF <sup>Note 2)</sup> |

Note 1) Bowl O-ring is included. Please contact SMC regarding the bowl assembly supply for psi and "F" unit specifications.

Note 2) Bowl assembly for the AWM30/40, AWD30/40 comes with a bowl guard (steel band material).

## Options/Part No.

| Optional specifications                                 |  | Model                          |   |  |
|---|--|--------------------------------|---|--|
|   |  | AWM20<br>AWD20                 | AWM30<br>AWD30                                    | AWM40<br>AWD40                                   |
| <b>Bracket assembly</b> <sup>Note 1)</sup>              |  | AW20P-270AS                    | AR30P-270AS                                       | AR40P-270AS                                      |
| <b>Set nut</b>  |  | AR20P-260S                     | AR30P-260S  | AR40P-260S                                       |
| <b>Pressure gauge</b>                                   | <b>Round type</b> <sup>Note 2)</sup>           | <b>Standard</b>                | G36-10-□01  | G46-10-□02                                       |
|   |  | 0.02 to 0.2 MPa setting        | G36-2-□01   | G46-2-□02  |
|   | <b>Round type</b> <sup>Note 2)</sup>           | <b>Standard</b>                | G36-10-□01-L                                      | G46-10-□02-L                                     |
|   | <b>(with color zone)</b>                       | 0.02 to 0.2 MPa setting        | G36-2-□01-L                                       | G46-2-□02-L                                      |
|   | <b>Square embedded type</b> <sup>Note 3)</sup> | <b>Standard</b>                | GC3-10AS [GC3P-010AS (Pressure gauge cover only)] | GC3-2AS [GC3P-010AS (Pressure gauge cover only)] |
|   |  | 0.02 to 0.2 MPa setting        | GC3-2AS [GC3P-010AS (Pressure gauge cover only)]  | GC3-2AS [GC3P-010AS (Pressure gauge cover only)] |
| <b>Digital pressure switch</b> <sup>Note 4)</sup>       |  | NPN output/Wiring bottom entry | ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]  | ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)] |
|   |  | NPN output/Wiring top entry    | ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]  | ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)] |
|   |  | PNP output/Wiring bottom entry | ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)]  | ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)] |
|   |  | PNP output/Wiring top entry    | ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]  | ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] |
| <b>Float type auto drain</b> <sup>Note 5) Note 6)</sup> |  | N.C.                           | AD27  | AD37   |
|   |  | N.O.                           | —   | AD38   |

## Semi-standard/Bowl Assembly Part No.

| Semi-standard specifications |                       |                  |                  |                   | Model           |                |                |                |
|------------------------------|-----------------------|------------------|------------------|-------------------|-----------------|----------------|----------------|----------------|
| Bowl material                | Note 5) Note 6)       | Note 6)          | With drain guide | With barb fitting | With bowl guard | AWM20<br>AWD20 | AWM30<br>AWD30 | AWM40<br>AWD40 |
|                              | Float type auto drain | With drain guide |                  |                   |                 |                |                |                |
| Polycarbonate                | —                     | —                | —                | —                 | ●               | C2SF-C         | —              | —              |
|                              | ●                     | —                | —                | —                 | ●               | AD27-C         | —              | —              |
|                              | —                     | —                | ●                | —                 | —               | C2SF-J         | C3SF-J         | C4SF-J         |
|                              | —                     | —                | —                | ●                 | —               | —              | C3SF-W         | C4SF-W         |
|                              | —                     | —                | ●                | —                 | ●               | C2SF-CJ        | —              | —              |
|                              | —                     | —                | —                | —                 | —               | C2SF-6         | C3SF-6         | C4SF-6         |
| Nylon                        | —                     | —                | —                | —                 | ●               | C2SF-6C        | —              | —              |
|                              | ●                     | —                | —                | —                 | —               | AD27-6         | AD37-6         | AD47-6         |
|                              | —                     | ●                | —                | —                 | —               | —              | AD38-6         | AD48-6         |
|                              | ●                     | —                | —                | —                 | ●               | AD27-6C        | —              | —              |
| Metal                        | —                     | —                | —                | —                 | —               | C2SF-6J        | C3SF-6J        | C4SF-6J        |
|                              | —                     | —                | ●                | —                 | —               | —              | C3SF-6W        | C4SF-6W        |
|                              | —                     | —                | —                | —                 | ●               | C2SF-6CJ       | —              | —              |
|                              | —                     | —                | —                | —                 | —               | C2SF-2         | C3SF-2         | C4SF-2         |
| Metal bowl with level gauge  | ●                     | —                | —                | —                 | —               | AD27-2         | AD37-2         | AD47-2         |
|                              | —                     | ●                | —                | —                 | —               | —              | AD38-2         | AD48-2         |
|                              | —                     | —                | ●                | —                 | —               | C2SF-2J        | C3SF-2J        | C4SF-2J        |
|                              | —                     | —                | —                | —                 | —               | —              | C3LF-8         | C4LF-8         |
|                              | ●                     | —                | —                | —                 | —               | —              | AD37-8         | AD47-8         |
|                              | —                     | ●                | —                | —                 | —               | —              | AD38-8         | AD48-8         |
|                              | —                     | —                | ●                | —                 | —               | —              | C3LF-8J        | C4LF-8J        |

attached to the digital pressure switch assembly will not be required.

Note 5) Minimum operating pressure: N.O. type—0.1 MPa; N.C. type—0.1 MPa (AD27) and 0.15 MPa (AD37/47). Please contact SMC for psi and "F" unit specifications.

Note 6) Please consult SMC for details on drain piping to fit NPT or G port sizes.

Note 7) Including O-ring.

- Bowl assembly for the AWM30/40, AWD30/40 comes with a bowl guard (steel band material). (except when the bowl material is metal)

# Regulator with Built-in Pressure Gauge

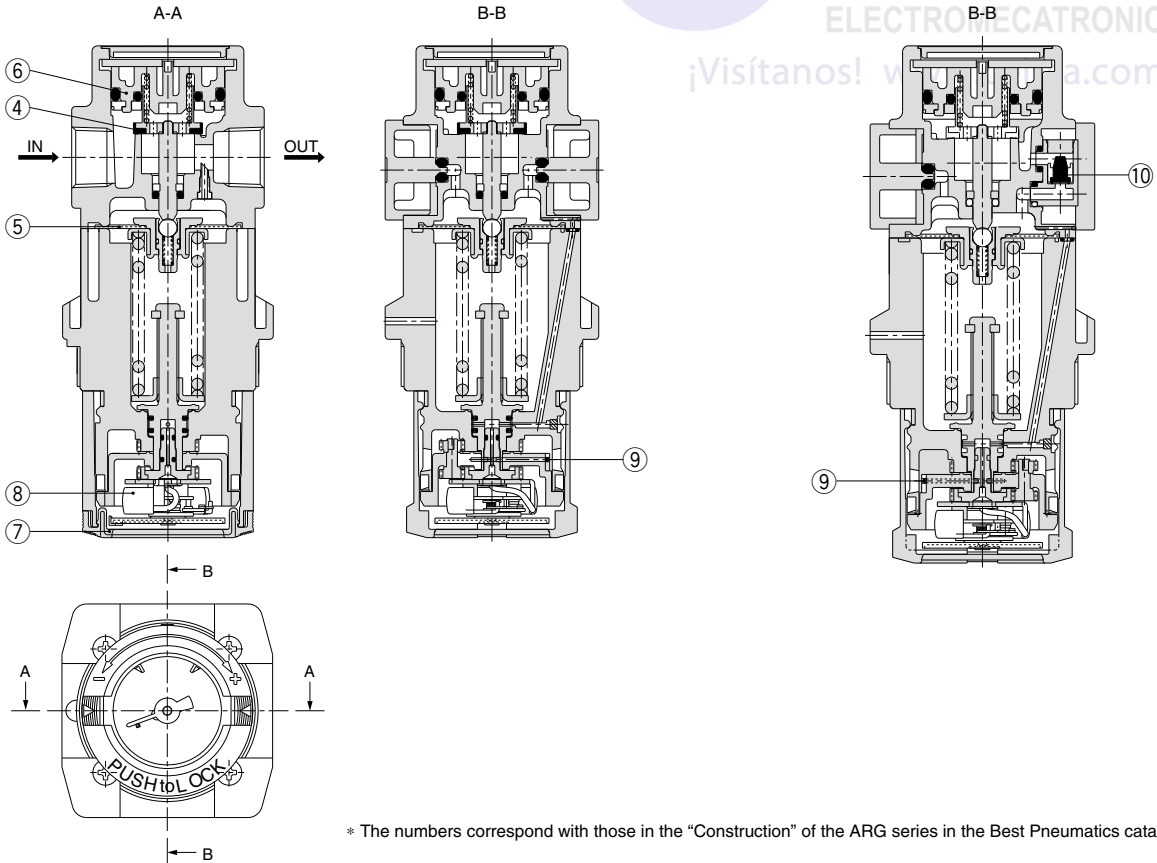
# ARG20(K)/30(K)/40(K)

The Replacement Procedure is on p. 509

## Construction

ARG20/30/40

ARG20K/30K/40K



\* The numbers correspond with those in the "Construction" of the ARG series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description                             | Material              | Qty. | Part no.     |             |             | Note             |
|-----|---|-----------------------|------|--------------|-------------|-------------|------------------|
|     |   |                       |      | ARG20(K)     | ARG30(K)    | ARG40(K)    |                  |
| 4   | Valve                                   | Brass, HNBR           | 1    | AR20P-410S   | AR30P-410S  | AR40P-410S  |                  |
| 5   | Diaphragm assembly                      | Weather resistant NBR | 1    | AR20P-150AS  | AR30P-150AS | AR40P-150AS |                  |
| 6   | Valve guide assembly                    | POM, NBR              | 1    | AR20P-050AS  | AR30P-050AS | AR40P-050AS |                  |
| 7   | Pressure gauge cover                    | PC                    | 1    | ARG20P-400S  | ARG30P-400S | ARG40P-400S |                  |
| 8   | Pressure gauge <sup>Note 1)</sup>       | —                     | 1    | GB2-10AS     | GB3-10AS    | GB4-10AS    |                  |
| 9   | Clip                                    | Stainless steel       | 1    | ARG20P-420S  | ARG30P-420S | ARG40P-420S |                  |
| 10  | Check valve assembly <sup>Note 2)</sup> | —                     | 1    | AR20KP-020AS |             |             | ARG20K, 30K, 40K |

Note 1) Only the standard part numbers are listed for the pressure gauges.

Note 2) Check valve assembly contains check valve, check valve cover and its screws (2 pcs).

## Options/Part No.

|                                     |                              | Applicable model |              | ARG20(K)     | ARG30(K)     | ARG40(K)     |
|-------------------------------------|------------------------------|------------------|--------------|--------------|--------------|--------------|
| Option                              |                              |                  |              |              |              |              |
| Bracket assembly <sup>Note 1)</sup> |                              |                  |              | ARG20P-270AS | ARG30P-270AS | ARG40P-270AS |
| Set nut                             |                              |                  |              | ARG20P-260S  | ARG30P-260S  | ARG40P-260S  |
| Pressure gauge                      | Pressure gauge display range | Standard         | 0 to 1.0 MPa | GB2-10AS     | GB3-10AS     | GB4-10AS     |
|                                     |                              |                  | 0 to 0.3 MPa | GB2-3AS      | GB3-3AS      | GB4-3AS      |
|                                     |                              | Optional         | 0 to 150 psi | GB2-P10AS    | GB3-P10AS    | GB4-P10AS    |
|                                     |                              |                  | 0 to 45 psi  | GB2-P3AS     | GB3-P3AS     | GB4-P3AS     |

Note 1) Assembly includes a bracket and set nuts.



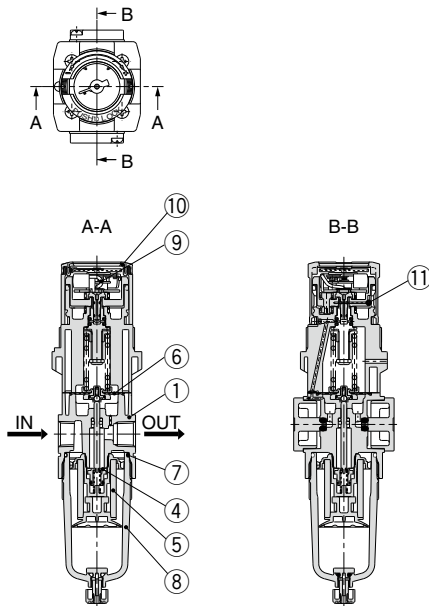
# Filter Regulator with Built-in Pressure Gauge

# AWG20/30/40

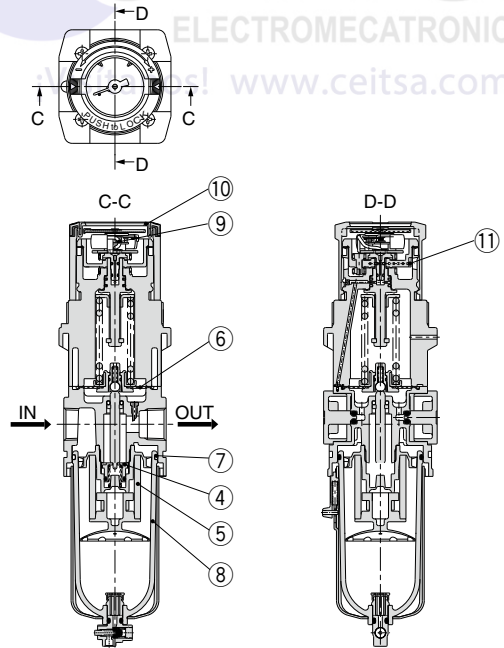
The Replacement Procedure is on p. 515

## Construction

### AWG20



### AWG30/40



\* The numbers correspond with those in the "Construction" of the AWG series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description                       | Material              | Qty. | Part no.    |                         |                         | Note |
|-----|-----------------------------------|-----------------------|------|-------------|-------------------------|-------------------------|------|
|     |                                   |                       |      | AWG20       | AWG30                   | AWG40                   |      |
| 4   | Valve assembly                    | Brass, HNBR           | 1    | AW20P-340AS | AW30P-340AS             | AW40P-340AS             |      |
| 5   | Filter element                    | Non-woven fabric      | 1    | AF20P-060S  | AF30P-060S              | AF40P-060S              |      |
| 6   | Diaphragm assembly                | Weather resistant NBR | 1    | AR20P-150AS | AR30P-150AS             | AR40P-150AS             |      |
| 7   | Bowl O-ring                       | NBR                   | 1    | C2SFP-260S  | C3SFP-260S              | C4SFP-260S              |      |
| 8   | Bowl assembly <sup>Note 1)</sup>  | PC                    | 1    | C2SF        | C3SF <sup>Note 2)</sup> | C4SF <sup>Note 2)</sup> |      |
| 9   | Pressure gauge <sup>Note 3)</sup> | —                     | 1    | GB2-10AS    | GB3-10AS                | GB4-10AS                |      |
| 10  | Pressure gauge cover              | PC                    | 1    | ARG20P-400S | ARG30P-400S             | ARG40P-400S             |      |
| 11  | Clip                              | Stainless steel       | 1    | ARG20P-420S | ARG30P-420S             | ARG40P-420S             |      |

Note 1) Including O-ring. Contact SMC regarding the bowl assembly supply for psi and °F unit specifications.

Note 2) Bowl assembly for AWG30/40 includes a bowl guard (steel band material).

Note 3) Only the standard part numbers are listed in the pressure gauges. For the semi-standard part numbers, refer to the optional part numbers.

## Options/Part No.

| Option                                   |                              | Applicable model |              | AWG20        | AWG30        | AWG40        |
|--|------------------------------|------------------|--------------|--------------|--------------|--------------|
| Bracket assembly <sup>Note 1)</sup>      |                              |                  |              | ARG20P-270AS | ARG30P-270AS | ARG40P-270AS |
| Set nut                                  |                              |                  |              | ARG20P-260S  | ARG30P-260S  | ARG40P-260S  |
| Pressure gauge                           | Pressure gauge display range | Standard         | 0 to 1.0 MPa | GB2-10AS     | GB3-10AS     | GB4-10AS     |
|  |                              |                  | 0 to 0.3 MPa | GB2-3AS      | GB3-3AS      | GB4-3AS      |
|  |                              | Optional         | 0 to 150 psi | GB2-P10AS    | GB3-P10AS    | GB4-P10AS    |
|  |                              |                  | 0 to 45 psi  | GB2-P3AS     | GB3-P3AS     | GB4-P3AS     |
| Float type auto drain <sup>Note 2)</sup> |                              |                  |              | N.O.<br>—    | AD38         | AD48         |
|  |                              |                  |              | N.C.<br>AD27 | AD37         | AD47         |

Note 1) Assembly includes a bracket and set nuts.

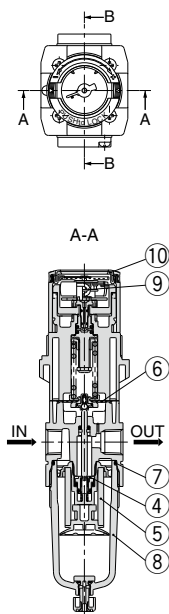
Note 2) Minimum operating pressure: N.O. type—0.1 MPa; N.C. type—0.1 MPa (AD27) and 0.15 MPa (AD37/47). Contact SMC regarding the specifications for psi unit and °F.

# Filter Regulator with Built-in Pressure Gauge with Backflow Function

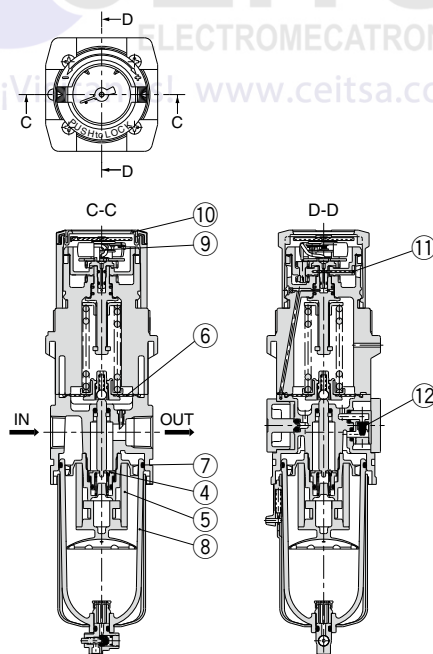
# AWG20K/30K/40K

## Construction

### AWG20K



### AWG30K/40K



\* The numbers correspond with those in the "Construction" of the AWG series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description                       | Material              | Qty. | Part no.     |                         |                         | Note |
|-----|-----------------------------------|-----------------------|------|--------------|-------------------------|-------------------------|------|
|     |                                   |                       |      | AWG20K       | AWG30K                  | AWG40K                  |      |
| 4   | Valve assembly                    | Brass, HNBR           | 1    | AW20P-340AS  | AW30P-340AS             | AW40P-340AS             |      |
| 5   | Filter element                    | Non-woven fabric      | 1    | AF20P-060S   | AF30P-060S              | AF40P-060S              |      |
| 6   | Diaphragm assembly                | Weather resistant NBR | 1    | AR20P-150AS  | AR30P-150AS             | AR40P-150AS             |      |
| 7   | Bowl O-ring                       | NBR                   | 1    | C2SFP-260S   | C3SFP-260S              | C4SFP-260S              |      |
| 8   | Bowl assembly <sup>Note 1)</sup>  | PC                    | 1    | C2SF         | C3SF <sup>Note 2)</sup> | C4SF <sup>Note 2)</sup> |      |
| 9   | Pressure gauge <sup>Note 3)</sup> | —                     | 1    | GB2-10AS     | GB3-10AS                | GB4-10AS                |      |
| 10  | Pressure gauge cover              | PC                    | 1    | ARG20P-400S  | ARG30P-400S             | ARG40P-400S             |      |
| 11  | Clip                              | Stainless steel       | 1    | ARG20P-420S  | ARG30P-420S             | ARG40P-420S             |      |
| 12  | Check valve assembly              | —                     | 1    | AR20KP-020AS |                         |                         |      |

Note 1) Including O-ring. Contact SMC regarding the bowl assembly supply for psi and °F unit specifications.

Note 2) Bowl assembly (AWG30K/40K) includes a bowl guard (steel band material).

Note 3) Only the standard part numbers are listed for the pressure gauges. For the semi-standard part numbers, refer to the optional part numbers.

## Options/Part No.

| Option                                   |                              | Applicable model |              | AWG20K       | AWG30K       | AWG40K       |
|--|------------------------------|------------------|--------------|--------------|--------------|--------------|
| Bracket assembly <sup>Note 1)</sup>      |                              |                  |              | ARG20P-270AS | ARG30P-270AS | ARG40P-270AS |
| Set nut                                  |                              |                  |              | ARG20P-260S  | ARG30P-260S  | ARG40P-260S  |
| Pressure gauge                           | Pressure gauge display range | Standard         | 0 to 1.0 MPa | GB2-10AS     | GB3-10AS     | GB4-10AS     |
|  |                              |                  | 0 to 0.3 MPa | GB2-3AS      | GB3-3AS      | GB4-3AS      |
|  |                              | Optional         | 0 to 150 psi | GB2-P10AS    | GB3-P10AS    | GB4-P10AS    |
|  |                              |                  | 0 to 45 psi  | GB2-P3AS     | GB3-P3AS     | GB4-P3AS     |
| Float type auto drain <sup>Note 2)</sup> |                              | N.O.             | —            | AD38         | AD48         |              |
|  |                              | N.C.             | AD27         | AD37         | AD47         |              |

Note 1) Assembly includes a bracket and set nuts.

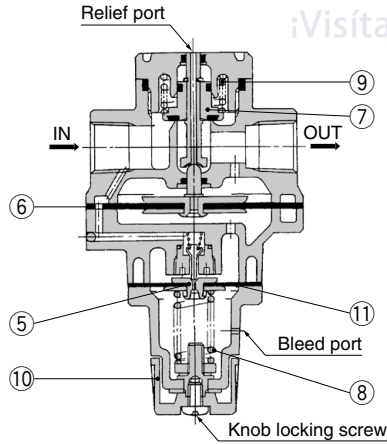
Note 2) Minimum operating pressure: N.O. type—0.1 MPa; N.C. type—0.1 MPa (AD27) and 0.15 MPa (AD37/47). Contact SMC regarding the specifications for psi unit and °F.

# Pilot Operated Regulator

# AR425 to 935

The Replacement Procedure is on p. 522

## Construction



\* The numbers correspond with those in the "Construction" of the AR series in the Best Pneumatics catalog.

## Replacement Parts

| No.   | Description                               | Material        | Qty. | Part no.                       |                                |                                |                                | Note |
|-------|---|-----------------|------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|------|
|       |   |                 |      | AR425/435                      | AR625/635                      | AR825/835                      | AR925/935                      |      |
| 5, 11 | Exhaust valve assembly <sup>Note 1)</sup> | —               | 1    | 132586A                        | 132586A                        | 132586A                        | 132586A                        |      |
| 6     | Main valve side diaphragm assembly        | —               | 1    | 132581A                        | 132659A                        | 13275A                         | 13285A                         |      |
| 7     | Valve assembly                            | —               | 1    | 132572A                        | 132653A                        | 132752A                        | 132829A                        |      |
| 8     | Adjusting spring                          | Steel wire      | 1    | 135053(AR425)<br>135025(AR435) | 135053(AR625)<br>135025(AR635) | 135053(AR825)<br>135025(AR835) | 135053(AR925)<br>135025(AR935) |      |
| 9     | Valve spring                              | Stainless steel | 1    | 135211                         | 132656                         | 132713                         | 13289                          |      |
| 10    | Knob                                      | ABS             | 1    | 13414                          |                                |                                |                                |      |

Note 1) Diaphragm is included.

## Options/Part No.

| Description  | Model | Part no.  |       |       |       |
|--|-------|---|-------|-------|-------|
|  |       | AR4□5   | AR6□5 | AR8□5 | AR9□5 |
| Bracket  |       | B24P  | B25P  | —     | —     |
| Pressure gauge with limit indicator <sup>Note 1)</sup> |       | G46-10-□02 (Max. 1.0 MPa), G46-2-□02 (Max. 0.2 MPa) |       |       |       |

Note 1) • In the gauge part no. (e.g. G46-10-□02), □ indicate kind of the connecting thread. Put nothing for Rc and "N" for NPT thread.

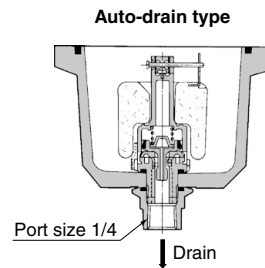
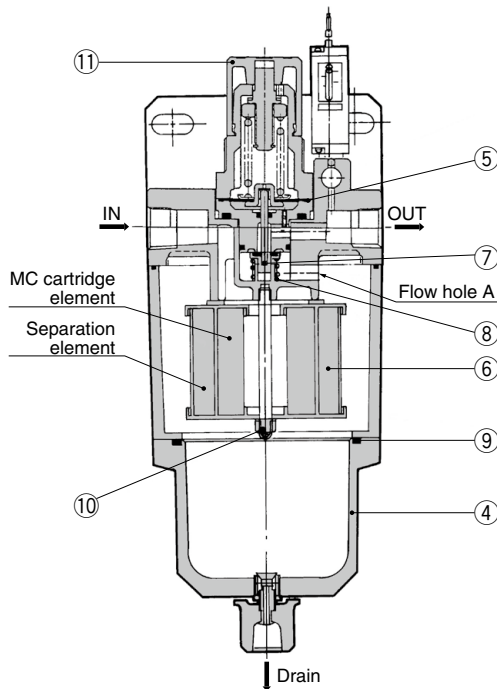
• Please consult with SMC for NPT pressure gauge.

Note 2) Use caution not to tighten excessively when mounting a pressure gauge, otherwise it may result in a breakdown. Use a pipe tape for sealing.  
Recommended torque: 12 to 14 N·m.

# AMR3000 to 6000

The Replacement Procedure is on p. 526

## Construction



\* The numbers correspond with those in the "Construction" of the AMR series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description                     | Material              | Qty | Part no. |         |         |           | Note |
|-----|---------------------------------|-----------------------|-----|----------|---------|---------|-----------|------|
|     |                                 |                       |     | AMR3000  | AMR4000 | AMR5000 | AMR6000   |      |
| 4   | <b>Bowl assembly</b>            | Aluminum die-casted   | 1   | 13573A   | 13553A  | 13583A  | 13563A    |      |
| 5   | <b>Diaphragm assembly</b>       | Weather resistant NBR | 1   | 1349161A | 131515A | 131515A | 131614A   |      |
| 6   | <b>Element</b> <sup>Note)</sup> | —                     | 1   | 13579    | 135511  | 13589   | 13569     |      |
| 7   | <b>Valve assembly</b>           | Brass, HNBR           | 1   | 135711A  | 13154A  | 135811A | 135614-1A |      |
| 8   | <b>Valve spring</b>             | Stainless steel       | 1   | 135011   | 131514  | 131613  | 135413    |      |
| 9   | <b>O-ring</b>                   | NBR                   | 1   | KA00064  | KA00466 | KA00452 | KA00455   |      |
| 10  | <b>Gasket</b>                   | Fiber                 | 1   | 135714   | 635327  | 635327  | 63555     |      |
| 11  | <b>Knob</b>                     | POM                   | 1   | 1349167  | 131534  | 131534  | 131634    |      |

Note) The MC cartridge element and the separation element are integrated.

## Accessory (Standard)/Part No.

| Model name                                  | Model  | AMR3000    | AMR4000 | AMR5000    | AMR6000 |
|---|--------|------------|---------|------------|---------|
| <b>Bracket</b>                              |        | 13576      | 13556   | 13587      | 13568   |
| <b>Pressure gauge</b> <sup>Note 5, 6)</sup> | 1.0MPa | G36-10-□01 |         | G46-10-□02 |         |

## Accessory (Option)/Part No.

| Model name  | Model | AMR3000                    | AMR4000                                   | AMR5000                    | AMR6000                  |
|---|-------|----------------------------|---|----------------------------|--------------------------|
| <b>Adapter assembly</b> <sup>Note 7)</sup>                |       | 1/4: E3-02□<br>3/8: E3-03□ | 1/4: E4-02□<br>3/8: E4-03□<br>1/2: E4-04□ | 1/2: E5-04□<br>3/4: E5-06□ | 3/4: E6-06□<br>1: E6-10□ |
| <b>Float type auto drain (AMR□100)</b> <sup>Note 8)</sup> |       | AD33-X203                  | AD33-X202                                 | AD33-X210                  | AD33-X201                |
| <b>Compact pressure switch</b>                            |       | IS10-01 (0.4 MPa setting)  |   |                            |                          |
| <b>Elbow (R x Rc)</b> <sup>Note 9)</sup>                  |       | 135510                     |   | 135613                     |                          |

Note 5) □ in the gauge part number (e.g. G36-10-□01) indicates thread. Specify no symbol for "Rc", and "N" for "NPT".

• Please consult with SMC if "NPT" gauge is required.

Note 6) Use caution not to tighten excessively when mounting a pressure gauge, otherwise it may result in a breakdown. Use a pipe tape for sealing. Recommended tightening torque for pressure regulator: R 1/8 = 7 to 9 N·m, R 1/4 = 12 to 14 N·m

Note 7) Piping adapter, O-ring, Hexagon socket bolt, Hexagon socket bolt assembly. These are shipped together with products. "□" in the gauge part number indicates thread type. Specify no symbol for "Rc", "N" for "NPT", and "G" for "F".

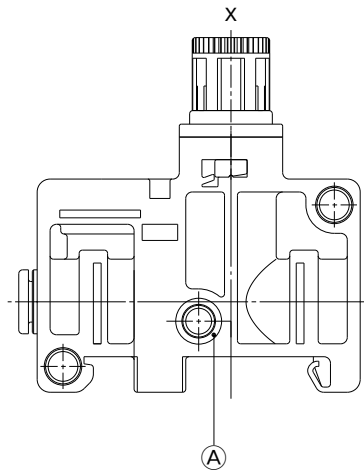
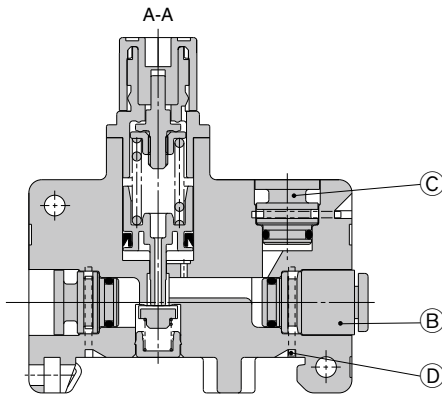
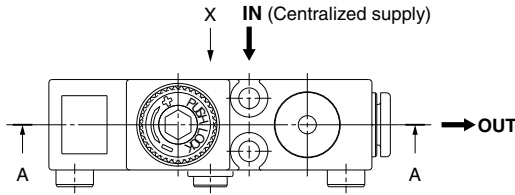
Note 8) Min. operating pressure = 0.1 MPa

Note 9) If a compact pressure switch is mounted later on, an elbow (R x Rc) is necessary.

# ARM5A Series

The Replacement Procedure is on p. 527

## Construction



## Replacement Parts

| No. | Description      | Material        | Qty. | Part no.  |
|-----|------------------|-----------------|------|-----------|
| A   | O-ring           | NBR             | 1    | 136019    |
| B   | Fitting assembly | —               | 1    | See below |
| C   | Port plug        | PBT, HNBR       | 1    | See below |
| D   | Clip             | Stainless steel | 3    | 136010    |

\* The numbers correspond with those in the "Construction" of the ARM5A series in the Best Pneumatics catalog.

## One-touch Fittings for Centralized Supply Block

VVQ1000-51A - [ ] C6

One-touch fittings for centralized supply block

Fitting type

|     |          |
|-----|----------|
| Nil | Straight |
| L1  | Elbow    |

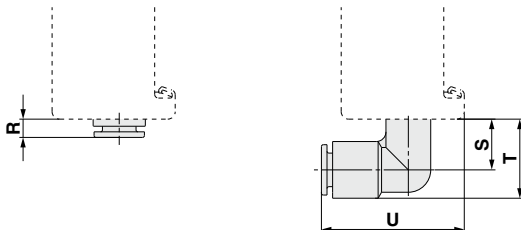
Fitting size

| Symbol | Size  |
|--------|-------|
| C6     | ø6    |
| C8     | ø8    |
| N7     | ø1/4  |
| N9     | ø5/16 |



Straight type

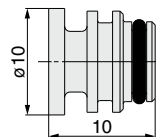
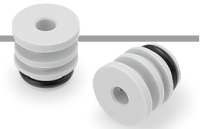
Elbow type



## Port Plug

VVQ0000-58A

Single unit regulator/  
Port plug for regulator block



Note) The O-ring is attached. Refer to page 527 for details of the replacement.

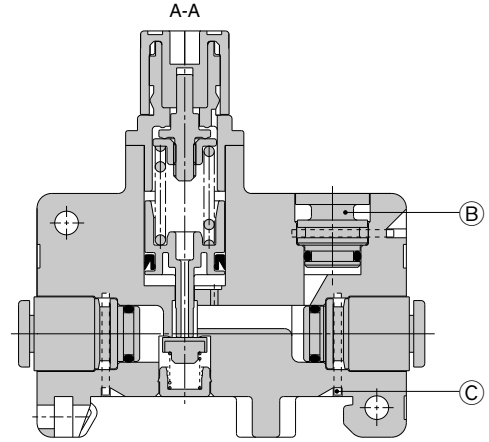
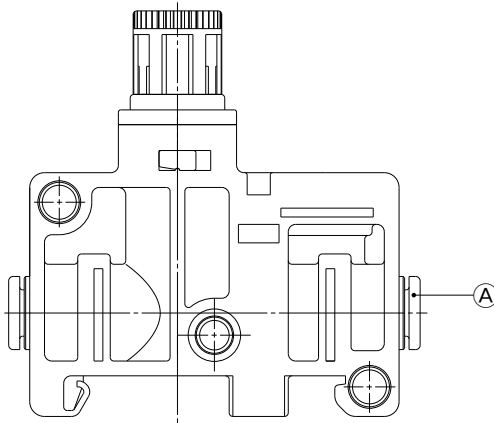
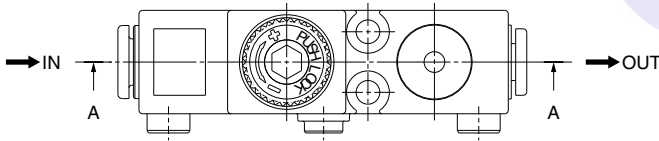
| Fitting size | One-touch fittings for centralized supply block |       |       |       |
|--------------|---|-------|-------|-------|
|              | Straight  | Elbow | Elbow | Elbow |
|              | R   | S     | T     | U     |
| ø4, ø5/32    | —   | —     | —     | —     |
| ø6           | 3   | 12.5  | 19    | 35.5  |
| ø1/4         | 3   | 12.5  | 19    | 35.5  |
| ø8, ø5/16    | 5   | 13.5  | 21    | 38.5  |

Note) The O-ring is attached. Refer to page 528 for details of the replacement.

# ARM5B Series

The Replacement Procedure is on p. 527

## Construction



## Replacement Parts

| No. | Description      | Material        | Qty. | Part no.  |
|-----|------------------|-----------------|------|-----------|
| A   | Fitting assembly | —               | 2    | See below |
| B   | Port plug        | PBT, HNBR       | 1    | See below |
| C   | Clip             | Stainless steel | 3    | 136010    |

\* The numbers correspond with those in the "Construction" of the ARM5B series in the Best Pneumatics catalog.

## One-touch Fittings for Regulator Block

VVQ1000-50A - [ ] C4

One-touch fittings for regulator block

Fitting type

|     |          |
|-----|----------|
| Nil | Straight |
| L1  | Elbow    |

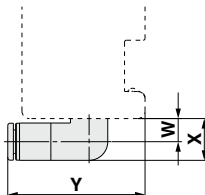
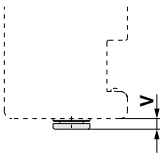
Fitting size

| Symbol | Size  |
|--------|-------|
| C4     | ø4    |
| C6     | ø6    |
| N3     | ø5/32 |
| N7     | ø1/4  |



Straight type

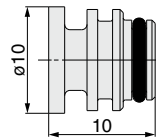
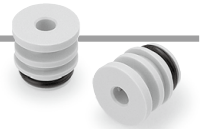
Elbow type



## Port Plug

VVQ0000-58A

Single unit regulator/  
Port plug for regulator block



Note) The O-ring is attached. Refer to page 527 for details of the replacement.

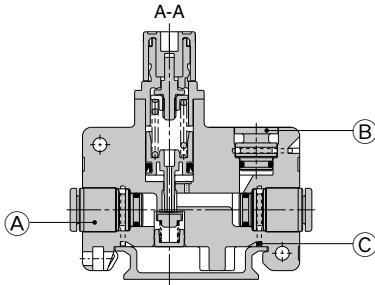
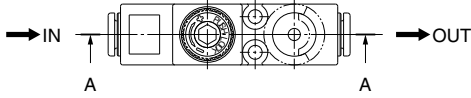
| Fitting size | One-touch fittings for regulator block |       |       |       |
|--------------|--|-------|-------|-------|
|              | Straight                               | Elbow | Elbow | Elbow |
|              | V                                      | W     | X     | Y     |
| ø4, ø5/32    | 2.5                                    | 6     | 11    | 35.5  |
| ø6           | 3                                      | 6.5   | 11    | 36    |
| ø1/4         | 6.5                                    | 6     | 11.5  | 38.5  |
| ø8, ø5/16    | —                                      | —     | —     | —     |

Note) The O-ring is attached. Refer to page 528 for details of the replacement.

# ARM5S Series

The Replacement Procedure is on p. 527

## Construction



\* The numbers correspond with those in the "Construction" of the ARM5S series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description      | Material        | Qty. | Part no.  |
|-----|------------------|-----------------|------|-----------|
| A   | Fitting assembly | —               | 2    | See below |
| B   | Port plug        | PBT, HNBR       | 1    | See below |
| C   | Clip             | Stainless steel | 3    | 136010    |

## One-touch Fittings for Regulator

VVQ1000-50A - [ ] C4

One-touch fittings for regulator

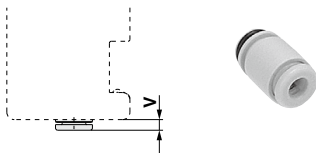
Fitting type

|     |          |
|-----|----------|
| Nil | Straight |
| L1  | Elbow    |

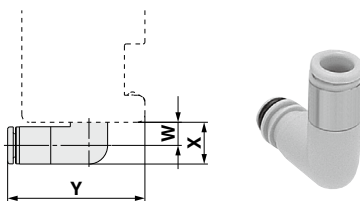
Fitting size

|    |       |
|----|-------|
| C4 | ø4    |
| C6 | ø6    |
| N3 | ø5/32 |
| N7 | ø1/4  |

Straight type



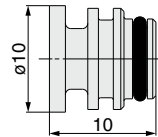
Elbow type



## Port Plug

VVQ0000-58A

Single unit regulator/  
Port plug for regulator block



Note) The O-ring is attached.  
Refer to page 527 for details of the replacement.

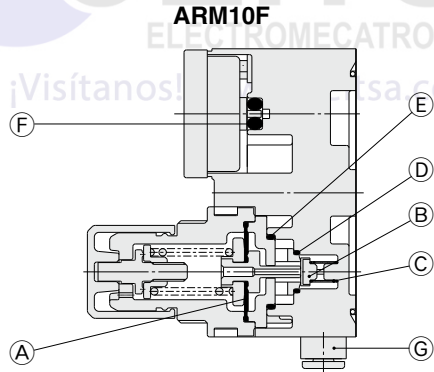
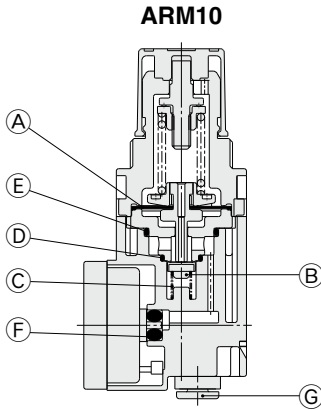
| Fitting size | One-touch fittings for regulator |       |       |       |
|--------------|----------------------------------|-------|-------|-------|
|              | Straight                         | Elbow | Elbow | Elbow |
|              | V                                | W     | X     | Y     |
| ø4, ø5/32    | 2.5                              | 6     | 11    | 35.5  |
| ø6           | 3                                | 6.5   | 11    | 36    |
| ø1/4         | 6.5                              | 6     | 11.5  | 38.5  |
| ø8, ø5/16    | —                                | —     | —     | —     |

Note) The O-ring is attached.  
Refer to page 528 for details of the replacement.

# ARM10 Series

The Replacement Procedure is on p. 531

## Construction

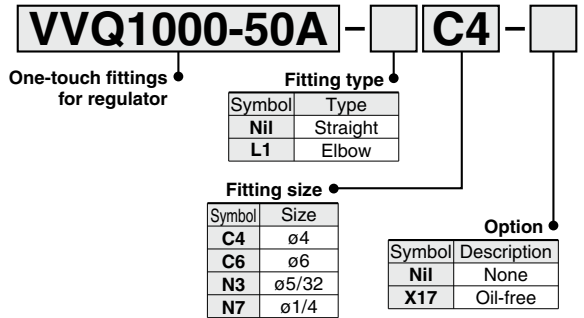


### Replacement Parts

| No. | Description        | Material             | Part no.            | Note                                       |
|-----|--------------------|----------------------|---------------------|--|
| A   | Diaphragm assembly | Weather resistant    | 136126A             | Relieving type                             |
|     |                    | NBR, POM             | 136126-1A           | Non-relieving type                         |
| B   | Valve              | HNBR, Aluminum alloy | 136127-30#1         |  |
| C   | Valve spring       | Stainless steel      | 136131              |  |
| D   | O-ring             | NBR                  | 136146              | Standard model                             |
|     |                    | HNBR                 | 136146-30           | Oil-free specification                     |
| E   | O-ring             | NBR                  | 136147              | Standard model                             |
|     |                    | HNBR                 | 136147-30           | Oil-free specification                     |
| F   | O-ring             | NBR                  | 136148              | Standard model                             |
|     |                    | HNBR                 | 136148-30           | Oil-free specification                     |
|     |                    | NBR                  | KA01731             | Standard model for digital pressure switch |
|     |                    | HNBR                 | KA01613             | Oil-free spec. for digital pressure switch |
| G   | Fitting assembly   | —                    | The right reference |  |

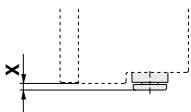
\* The numbers correspond with those in the "Construction" of the ARM10 series in the Best Pneumatics catalog.

### One-touch Fittings for Regulator



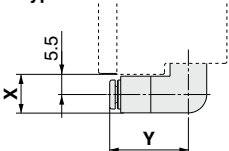
### ARM10

Straight type



| Fitting size | X |
|--------------|---|
| ø4, ø5/32    | 2 |
| ø6           | 2 |
| ø1/4         | 6 |

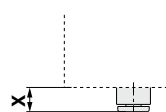
Elbow type



| Fitting size | X    | Y    |
|--------------|------|------|
| ø4, ø5/32    | 10.5 | 21.5 |
| ø6           | 10.5 | 22   |
| ø1/4         | 10.5 | 24.5 |

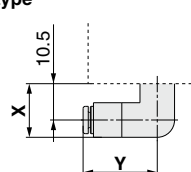
### ARM10F

Straight type



| Fitting size | X  |
|--------------|----|
| ø4, ø5/32    | 7  |
| ø6           | 7  |
| ø1/4         | 11 |

Elbow type



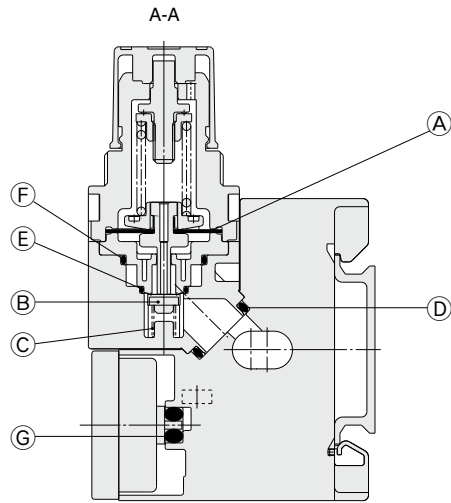
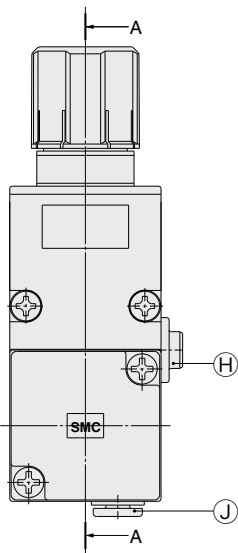
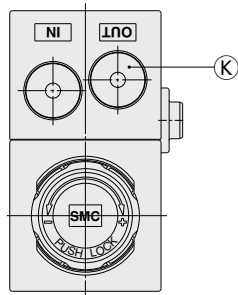
| Fitting size | X    | Y    |
|--------------|------|------|
| ø4, ø5/32    | 15.5 | 21.5 |
| ø6           | 15.5 | 22   |
| ø1/4         | 15.5 | 24.5 |



# ARM11A Series

The Replacement Procedure is on p. 531

## Construction



\* The numbers correspond with those in the "Construction" of the ARM11A series in the Best Pneumatics catalog.

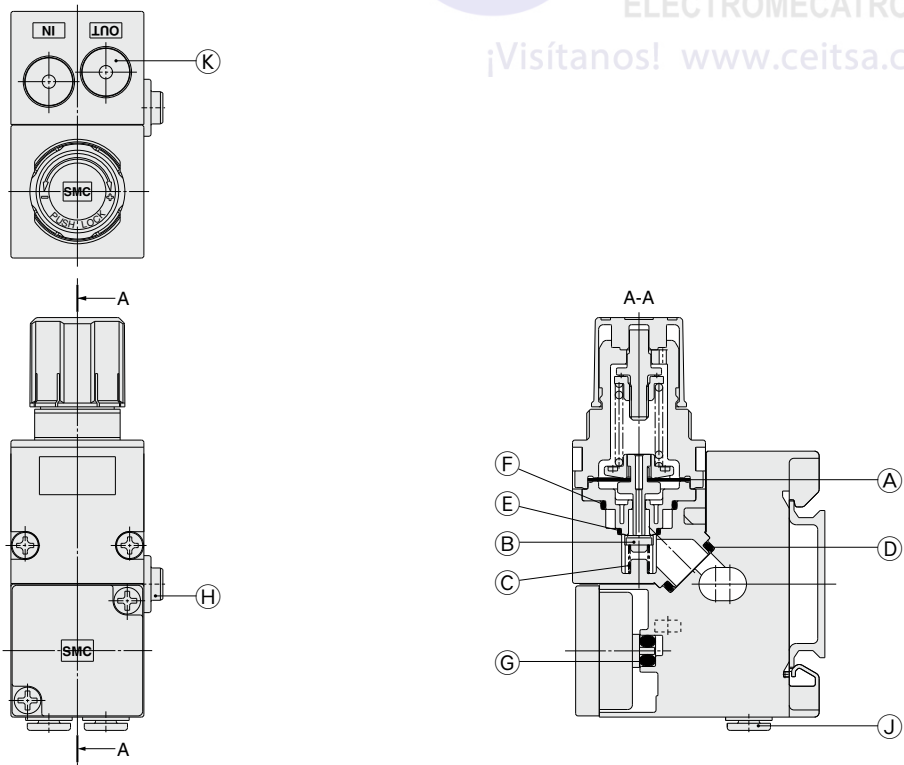
## Replacement Parts

| No. | Description        | Material                   | Part no.           | Note                                       |
|-----|--------------------|----------------------------|--------------------|--|
| A   | Diaphragm assembly | Weather resistant NBR, POM | 136126A            | Relieving type                             |
|     |                    |                            | 136126-1A          | Non-relieving type                         |
| B   | Valve              | HNBR, Aluminum alloy       | 136127-30#1        |  |
| C   | Valve spring       | Stainless steel            | 136131             |  |
| D   | Gasket             | HNBR                       | 136137-30          |  |
| E   | O-ring             | NBR                        | 136146             | Standard model                             |
|     |                    | HNBR                       | 136146-30          | Oil-free specification                     |
| F   | O-ring             | NBR                        | 136147             | Standard model                             |
|     |                    | HNBR                       | 136147-30          | Oil-free specification                     |
|     |                    | NBR                        | 136148             | Standard model                             |
| G   | O-ring             | HNBR                       | 136148-30          | Oil-free specification                     |
|     |                    | NBR                        | KA01731            | Standard model for digital pressure switch |
|     |                    | HNBR                       | KA01613            | Oil-free spec. for digital pressure switch |
| H   | O-ring             | NBR                        | 136149             | Standard model                             |
|     |                    | HNBR                       | 136149-30          | Oil-free specification                     |
| J   | Fitting assembly   | —                          | Refer to page 272. |  |
| K   | Port plug          | PBT/HNBR                   | Refer to page 272. |  |

# ARM11B Series

The Replacement Procedure is on p. 531

## Construction



\* The numbers correspond with those in the "Construction" of the ARM11B series in the Best Pneumatics catalog.

## Replacement Parts

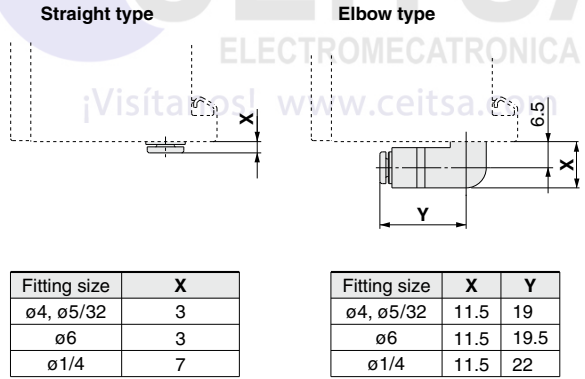
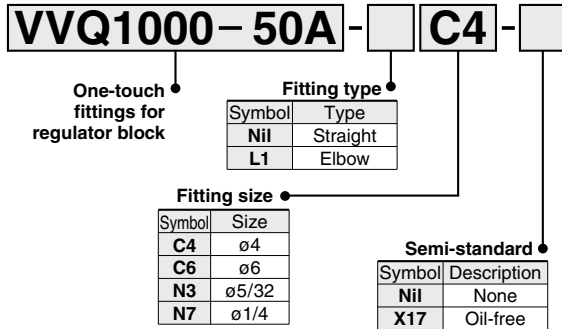
| No.      | Description               | Material                   | Part no.           | Note                                       |
|----------|---------------------------|----------------------------|--------------------|--|
| <b>A</b> | <b>Diaphragm assembly</b> | Weather resistant NBR, POM | 136126A            | Relieving type                             |
|          |                           |                            | 136126-1A          | Non-relieving type                         |
| <b>B</b> | <b>Valve</b>              | HNBR, Aluminum alloy       | 136127-30#1        |  |
| <b>C</b> | <b>Valve spring</b>       | Stainless steel            | 136131             |  |
| <b>D</b> | <b>Gasket</b>             | HNBR                       | 136137-30          |  |
|          |                           | NBR                        | 136146             | Standard model                             |
| <b>E</b> | <b>O-ring</b>             | HNBR                       | 136146-30          | Oil-free specification                     |
|          |                           | NBR                        | 136147             | Standard model                             |
| <b>F</b> | <b>O-ring</b>             | HNBR                       | 136147-30          | Oil-free specification                     |
|          |                           | NBR                        | 136148             | Standard model                             |
| <b>G</b> | <b>O-ring</b>             | HNBR                       | 136148-30          | Oil-free specification                     |
|          |                           | NBR                        | KA01731            | Standard model for digital pressure switch |
| <b>H</b> | <b>O-ring</b>             | HNBR                       | KA01613            | Oil-free spec. for digital pressure switch |
|          |                           | NBR                        | 136149             | Standard model                             |
| <b>J</b> | <b>Fitting assembly</b>   | HNBR                       | 136149-30          | Oil-free specification                     |
|          |                           |                            | —                  | Refer to page 272.                         |
| <b>K</b> | <b>Port plug</b>          | PBT/HNBR                   | Refer to page 272. |  |

# Compact Manifold Regulator *ARM11A/B Series*

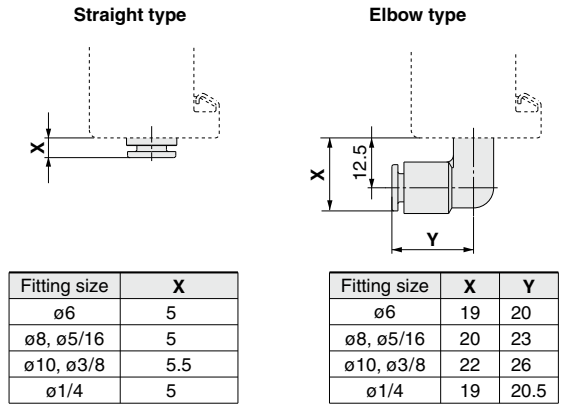
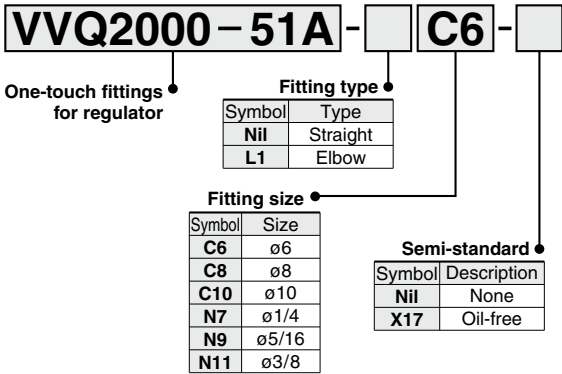
# Options

The Replacement Procedure is on p. 531

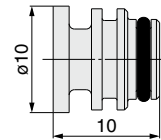
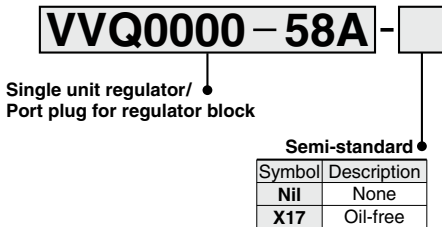
## One-touch Fittings for Regulator Block



## One-touch Fittings for Common Supply Block



## Port Plug





# Air Preparation Equipment Industrial Filters

## Air Preparation Equipment

**1** Indication of replacement of elements, inspection items ..... p. 275

**2** Troubleshooting ..... p. 276

### 3 Details of replacement parts

|     |                                      | Replacement Parts | Replacement Procedure |
|-----|--------------------------------------|-------------------|-----------------------|
| AMJ | Drain Separator for Vacuum           | p. 277            | p. 277                |
| AMG | Water Separator                      | p. 278            | p. 278                |
| AFF | Main Line Filter                     | p. 279            | p. 279                |
| AM  | Mist Separator                       | p. 280            | p. 280                |
| AMD | Micro Mist Separator                 | p. 281            | p. 281                |
| AMH | Micro Mist Separator with Pre-filter | p. 282            | p. 282                |
| AME | Super Mist Separator                 | p. 283            | p. 283                |
| AMF | Odor Removal Filter                  | p. 284            | p. 284                |

## Industrial Filters

**1** Indication of replacement of elements, inspection items ..... p. 286

### 2 How to select element order number for replacement

|   |               |
|---|---------------|
| <b>How to Select Element Order Number for Replacement</b> | <b>p. 287</b> |
| Elements: Sintered Metal/Fiber                            | p. 289        |
| Standard Elements: Paper/Micromesh                        | p. 290        |

### 3 Details of replacement parts

|     |                                   | Replacement Parts | Replacement Procedure |
|-----|-----------------------------------|-------------------|-----------------------|
| FGD | Industrial Filter: Vessel Series  | p. 291            | p. 537                |
| FGE | Industrial Filter: Vessel Series  | p. 293            | p. 538, 540           |
| FGG | Industrial Filter: Vessel Series  | p. 295            | p. 543                |
| FGA | Industrial Filter: Vessel Series  | p. 297            | p. 545                |
| FGB | Industrial Filter: Vessel Series  | p. 298            | p. 549                |
| FGC | Industrial Filter: Vessel Series  | p. 299            | p. 553                |
| FGF | Bag Filter                        | p. 300            | p. 555                |
| FGH | High Precision Filter for Liquids | p. 302            | p. 557                |
| FQ1 | Quick Change Filter               | p. 304            | p. 559                |
| FN1 | Low Maintenance Filter            | p. 306            | p. 560                |
| FN4 | Low Maintenance Filter            | p. 306            | p. 560                |

# Air Preparation Equipment

## 1 Indication of replacement of elements, inspection items

The following describes the general contents of the element replacement and regular check.

### Main line filter/mist separator/micro mist separator replacement standards and inspection items

#### ■ Replacement standards

##### <Element replacement timing>

- a. For AFF2C to 22C, 37B, 75B, AM□150C to 550C, 650, and 850

The pressure drop reaches 0.1 MPa or two years have elapsed after operation start, whichever comes earlier. [The pressure drop can be checked using the equipment with the element service indicator (-T) or differential pressure gauge (made to order specifications).]

- b. For AFF75A to 220A, AMD8□□ to AMD10□□ (Free standing type)

The pressure drop reaches 0.1 MPa or one year has elapsed after operation start, whichever comes earlier. Check the pressure drop using the pressure gauge. (Equipment with pressure gauge: -G)

- c. For AME

If red spots appear on the element surface before the standards (a) shown above are satisfied, replace the element.

- d. For AMF

If oil odor is found at the outlet before the standards (a) or (b) shown above are satisfied, replace the element.

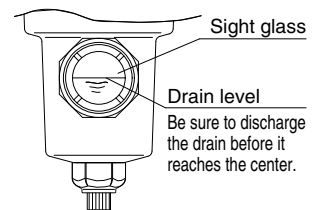
- When replacing the element, replace also the O-ring and gasket with new ones. For details about how to replace the O-ring and gasket, Refer to relevant pages that describe the replacement parts in detail.

#### ■ Inspection items

- ① If the element reaches the replacement timing, immediately replace the element with a new one. If the element is used continuously without replacement, the element may be damaged.

- ② Be sure to discharge the drain accumulated in the filter container.

If the drain is not discharged, the accumulated drain flows to the outlet. When using the AFF2C to 22C, 37B, 75B, AM□150C to 550C, 650, or 850 with the drain cock, drain guide, or ball valve, discharge the drain before the drain level reaches the center of the sight glass. If the drain is not discharged, the drain flows to the outlet. Be sure to discharge the drain and check the discharge status while referring to the figure on the right.

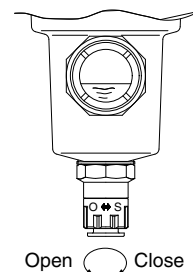


- ③ With auto drain

- This auto drain functions to discharge the drain when the drain level reaches the upper portion of the sight glass.
- For the AFF2C to 22C, 37B, AM□150C to 550C, and 650 with the auto drain, the drain is automatically discharged with the knob tightened to the "S" side during normal operation. Additionally, the drain can also be discharged manually.

##### <Manual operation procedure>

A manual knob is provided at the end of the auto drain. This knob is tightened to the "S" side during normal operation. When the knob is loosened to the "O" side, the drain can be discharged. (Note that the drain gushes from the drain port if the pressure remains inside the filter.)



#### ■ Probable troubles (Reference)

Refer to the "Troubleshooting". (p. 276)

## 2 Troubleshooting

The following describes the general contents of the troubleshooting.

| Trouble (Symptom)  | Cause  | Corrective action  |
|--|--|--|
| <b>The pressure drop is large.</b>                                       | The flow rate is excessive.  | Use the equipment at a flow rate that is lower than the maximum flow rate diagram stated on the catalog or review the filter size.   |
|  | The element is used continuously even after its service life has expired.                                | Replace the element.   |
| <b>Oily content or solid foreign object comes to the secondary side.</b> | The flow rate is excessive.  | Use the equipment at a flow rate that is lower than the maximum flow rate diagram stated on the catalog or review the filter size.   |
|  | The element is used continuously even after its service life has expired.                                | Replace the element.   |
|  | The drain discharge is faulty.   | [Manual drain]<br>Discharge the drain before it reaches the center of the sight glass.<br>[Auto drain]<br>Clean the inside or replace the auto drain.  |
|  | Oily content, such as grease flows out from the equipment installed on the secondary side of the filter. | Install the AM series at the end of the pipe.  |
|  | Ambient air is entangled.<br>(When used for the air blow.)   | Perform the air blow in a clean environment. The nozzle becomes negative pressure and the ambient air is entangled. This may cause oily content or solid foreign object to enter the blow air. |
|  | The cleaning of the pipe on the secondary side is insufficient.  | Clean the inside of the pipe on the secondary side.  |
| <b>The drain leaks outside.</b>  | The seat is faulty.  | ① Check the O-ring for foreign object sticking<br>② Check the O-ring for kink, flaw, crack, or deterioration.  |
| <b>The drain leaks from the float type auto drain.</b>                   | The seat is faulty (foreign object is sticking).   | Clean the inside or replace the auto drain.  |
|  | The operation is faulty.   | Clean the inside or replace the auto drain.  |
|  | The supply pressure is insufficient.   | Check the air supply capability.<br>N.O. type 0.1 MPa<br>N.C. type 0.15 MPa  |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

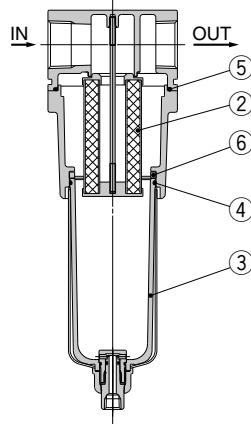
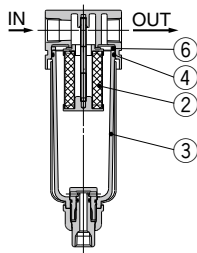
# Drain Separator for Vacuum

## AMJ Series

### Construction

AMJ3000, 4000

AMJ5000



\* The numbers correspond with those in the "Construction" of the AMJ series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description                    | Material | Part no.   |            |            | Note |
|-----|--------------------------------|----------|------------|------------|------------|------|
|     |                                |          | AMJ3000    | AMJ4000    | AMJ5000    |      |
| 2   | Element assembly               | —        | AMJ-EL3000 | AMJ-EL4000 | AMJ-EL5000 |      |
| 3   | Bowl assembly <sup>Note)</sup> | —        | AMJ-CA30-□ | AMJ-CA40-□ | AMJ-CA40-□ |      |
| 4   | O-ring                         | NBR      | C3SFP-260S | C4SFP-260S | C4SFP-260S |      |
| 5   | O-ring                         | NBR      | —          | —          | 111710     |      |
| 6   | Spacer                         | NBR      | AMJ-SA001  | AMJ-SA002  | AMJ-SA003  |      |

Note) The spacer ⑥ is not included in the bowl assembly.

### Maintenance

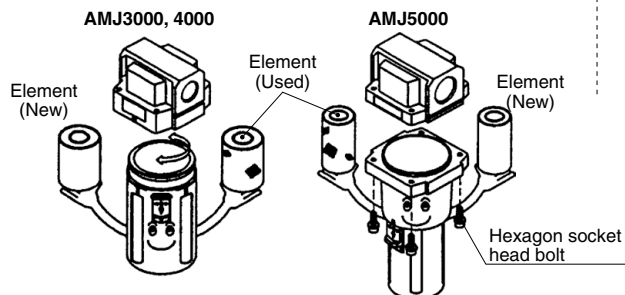
#### ⚠ Caution

#### 1. Replace the element when one of followings occurs.

- Pressure drop reaches 0.02 MPa.
  - Element operates for 2 years.
- Element model number: AMJ-EL\*\*\*\*  
 \* \*\*\*\* is AMJ size symbol. (ex: AMJ-EL3000)

#### 2. How to replace element assembly.

- First, discharge the pressure in the case. (Make pressure 0 MPa)
- Remove case (housing).
  - Replace element.
  - Assemble case (housing).
- \* ( ) for AMJ5000.



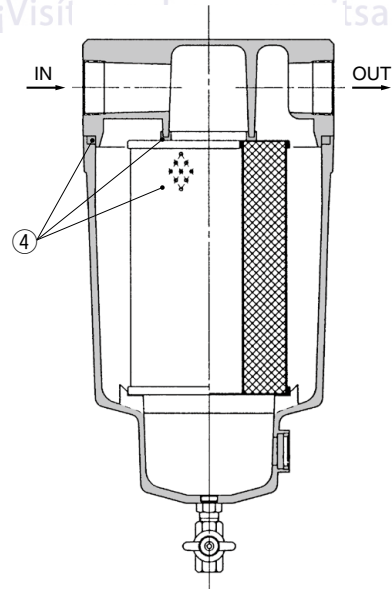
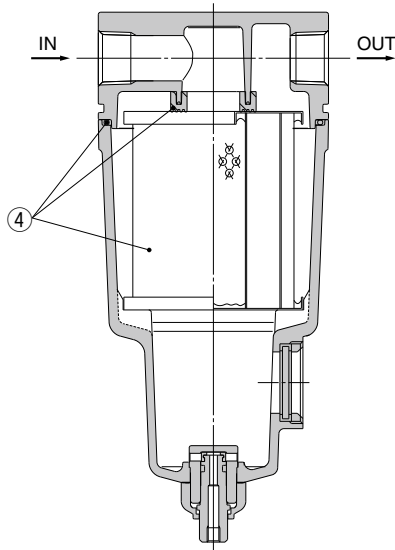


# Water Separator AMG Series

## Construction

AMG150C to AMG550C, AMG650

AMG850



\* The numbers correspond with those in the "Construction" of the AMG series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description*1    | Material | Applicable model*2 | Model       |             |             |             |             |           |           |
|-----|------------------|----------|--------------------|-------------|-------------|-------------|-------------|-------------|-----------|-----------|
|     |                  |          |                    | AMG150C     | AMG250C     | AMG350C     | AMG450C     | AMG550C     | AMG650    | AMG850    |
| 4   | Element assembly | Resin,   | Except option F    | AMG-EL150   | AMG-EL250   | AMG-EL350   | AMG-EL450   | AMG-EL550   | AMG-EL650 | AMG-EL850 |
|     |                  | others   | For option F       | AMG-EL150-F | AMG-EL250-F | AMG-EL350-F | AMG-EL450-F | AMG-EL550-F | —         | —         |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

## Maintenance

### 1. Element replacement

extremely dirty air might cause clogging due to deteriorated oil or rust. Replacement is necessary regularly. (When pressure drop reach 0.1MPa or replace element with new one when element has been used for 2 years.)

Element (gasket, O-ring accessory) model number:

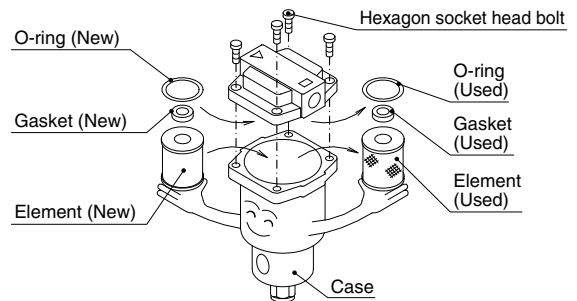
AMG-EL\*\*\*

\*\*\* is AMG size symbol. (Ex: AMG-EL150)

### 2. How to replace element assembly

First, discharge the pressure in the body. (Make pressure 0 MPa)

- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.



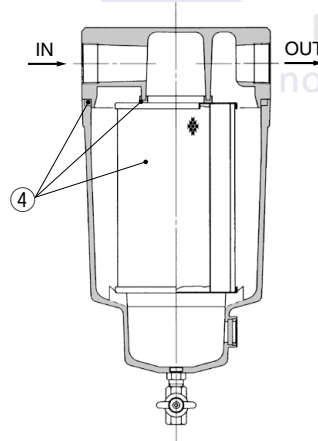
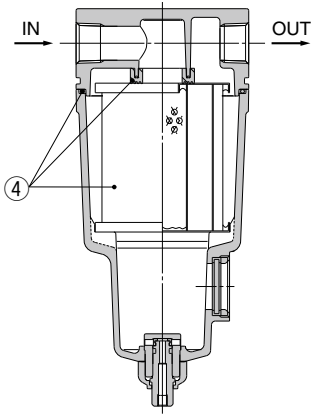
## Main Line Filter

# AFF Series

### Construction

AFF2C to AFF22C, AFF37B

AFF75B



\* The numbers correspond with those in the "Construction" of the AFF series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description*1    | Material             | Applicable model*2 | Model      |            |            |             |             |           |           |
|-----|------------------|----------------------|--------------------|------------|------------|------------|-------------|-------------|-----------|-----------|
|     |                  |                      |                    | AFF2C      | AFF4C      | AFF8C      | AFF11C      | AFF22C      | AFF37B    | AFF75B    |
| 4   | Element assembly | Cotton paper, others | Except option F    | AFF-EL2B   | AFF-EL4B   | AFF-EL8B   | AFF-EL11B   | AFF-EL22B   | AFF-EL37B | AFF-EL75B |
|     |                  |                      | For option F       | AFF-EL2B-F | AFF-EL4B-F | AFF-EL8B-F | AFF-EL11B-F | AFF-EL22B-F | —         | —         |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

### Maintenance

#### 1. Replace the element when one of followings occurs.

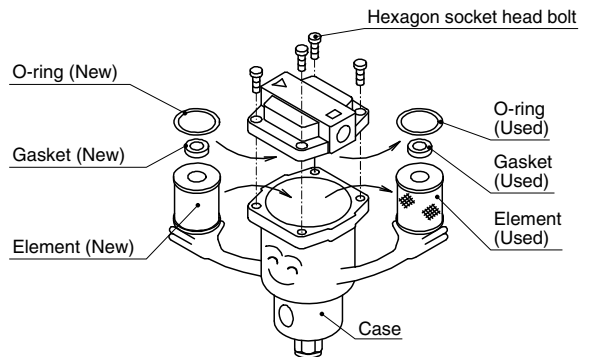
- Pressure drop reaches 0.1 MPa.
  - Element operates for 2 years.
- Element assembly (gasket, O-ring accessory) model number: AFF-EL\*\*\*

\* \*\*\* is AFF size symbol. (ex.: AFF-EL2B)

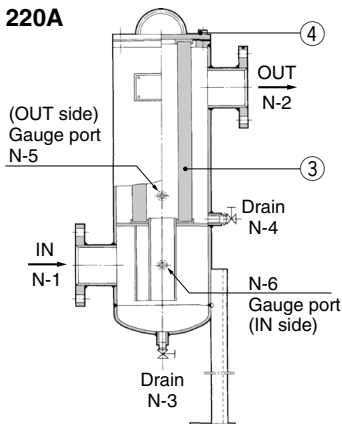
#### 2. How to replace element assembly

First, discharge the pressure in the body. (Make pressure 0 MPa.)

- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.



AFF75A to 220A



### Replacement Parts

| No. | Description | Material | Qty. | Model      |            |            |
|-----|-------------|----------|------|------------|------------|------------|
|     |             |          |      | AFF75A     | AFF125A    | AFF150A    |
| 3   | Element     | —        | 1    | EC700-003N | EC800-003N | EC900-003N |
| 4   | Seal        | NBR      | 1    | AL-33S     | AL-34S     | AL-35S     |

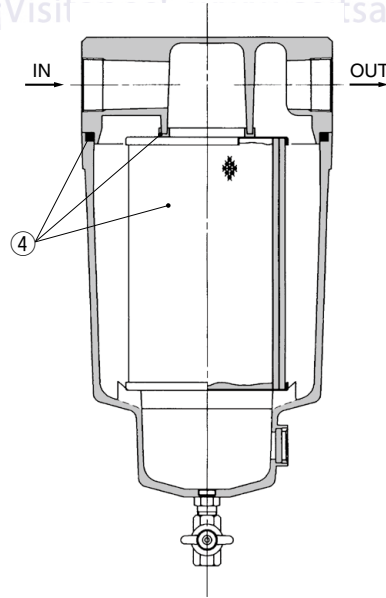
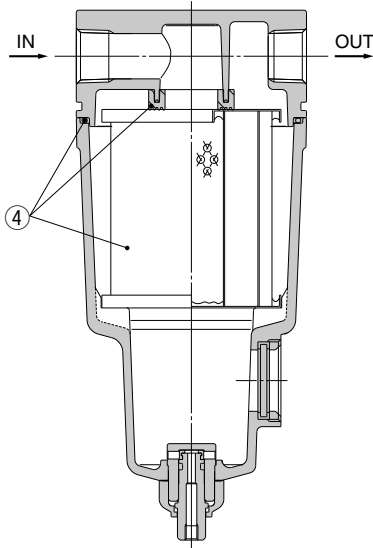
# Mist Separator

# AM Series

## Construction

AM150C to AM550C, AM650

AM850



\* The numbers correspond with those in the "Construction" of the AM series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description*1    | Material            | Applicable model*2              | Model      |            |            |            |            |          |          |
|-----|------------------|---------------------|---------------------------------|------------|------------|------------|------------|------------|----------|----------|
|     |                  |                     |                                 | AM150C     | AM250C     | AM350C     | AM450C     | AM550C     | AM650    | AM850    |
| 4   | Element assembly | Glass fiber, others | Except option F<br>For option F | AM-EL150   | AM-EL250   | AM-EL350   | AM-EL450   | AM-EL550   | AM-EL650 | AM-EL850 |
|     |                  |                     |                                 | AM-EL150-F | AM-EL250-F | AM-EL350-F | AM-EL450-F | AM-EL550-F | —        | —        |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

## Maintenance

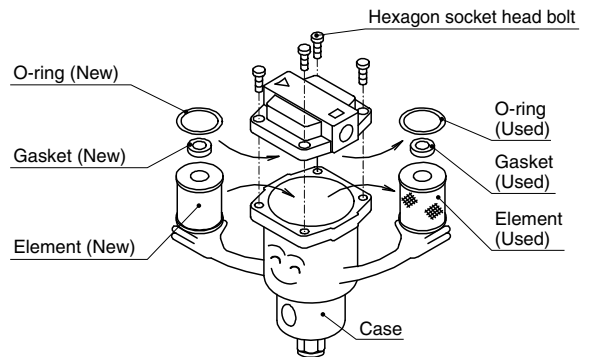
### 1. Replace the element when one of followings occurs.

- Pressure drop reaches 0.1 MPa.
  - Element operates for 2 years.
- Element assembly (gasket, O-ring accessory) model number: AM-EL\*\*\*

\* \*\*\* is AM size symbol. (ex.: AM-EL150)

### 2. How to replace element assembly

- First, discharge the pressure in the body. (Make pressure 0 MPa.)
- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.

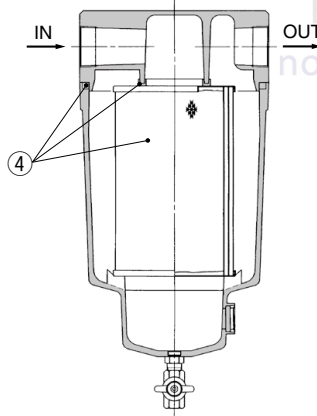
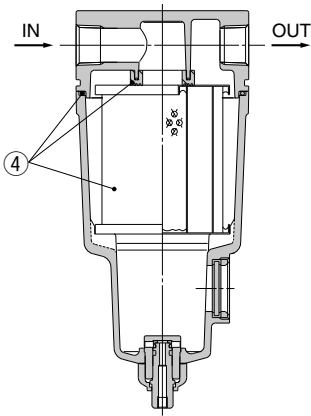


# AMD Series

## Construction

AMD150C to AMD550C, AMD650

AMD850



\* The numbers correspond with those in the "Construction" of the AMD series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description*1    | Material            | Applicable model*2              | Model       |             |             |             |             |           |           |
|-----|------------------|---------------------|---------------------------------|-------------|-------------|-------------|-------------|-------------|-----------|-----------|
|     |                  |                     |                                 | AMD150C     | AMD250C     | AMD350C     | AMD450C     | AMD550C     | AMD650    | AMD850    |
| 4   | Element assembly | Glass fiber, others | Except option F<br>For option F | AMD-EL150   | AMD-EL250   | AMD-EL350   | AMD-EL450   | AMD-EL550   | AMD-EL650 | AMD-EL850 |
|     |                  |                     |                                 | AMD-EL150-F | AMD-EL250-F | AMD-EL350-F | AMD-EL450-F | AMD-EL550-F | —         | —         |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

## Maintenance

### 1. Replace the element when one of followings occurs.

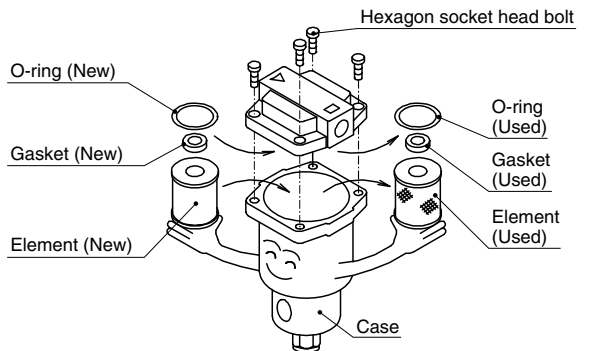
- Pressure drop reaches 0.1 MPa.
  - Element operates for 2 years (1 year for free standing type).
- Element assembly (gasket, O-ring accessory) model number: AMD-EL\*\*\*

\* \*\*\* is AMD size symbol. (ex.: AMD-EL150)

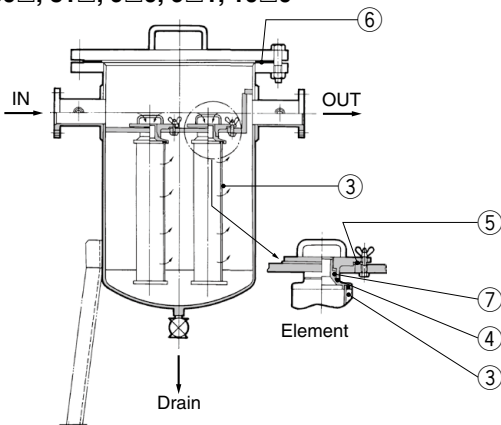
### 2. How to replace element assembly

First, discharge the pressure in the body. (Make pressure 0 MPa.)

- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.



AMD80□, 81□, 9□0, 9□1, 10□0



## Replacement Parts

| Model applicable filter | ③ Element |      | ④ Seal (Material: NBR) |      | ⑤ Seal (Material: NBR) |        | ⑥ Gasket (Material: V#6500) |        | ⑦ O-ring (Material: NBR) |      |   |
|-------------------------|-----------|------|------------------------|------|------------------------|--------|-----------------------------|--------|--------------------------|------|---|
|                         | Kit no.   | Qty. | Kit no.                | Qty. | Kit no.                | Qty.   | Kit no.                     | Qty.   | Kit no. (Nominal)        | Qty. |   |
| AMD800                  | 63174     | 1    | 63148                  | 3    | OD112XID90XT3          | 1      | AL-61S                      | 1      | KA00061 (1A-G35)         | 3    |   |
| AMD810                  |           |      |                        |      | —                      | —      | —                           |        |                          |      |   |
| AMD801                  |           |      |                        |      | 1                      | —      | —                           | AL-60S |                          |      | 1 |
| AMD811                  |           |      |                        |      | —                      | —      | —                           | —      |                          |      | — |
| AMD900                  |           |      |                        |      | 3                      | —      | —                           | AL-63S |                          |      | 1 |
| AMD910                  | 3         | 3    | 3                      | —    | —                      | AL-62S | 1                           |        |                          |      |   |
| AMD911                  |           |      |                        |      |                        |        |                             |        |                          |      |   |
| AMD1000                 |           |      |                        |      |                        |        |                             |        |                          |      |   |
| AMD1010                 | 5         | 5    | OD112XID90XT3          | 5    | AL-31S                 | 1      | 5                           |        |                          |      |   |

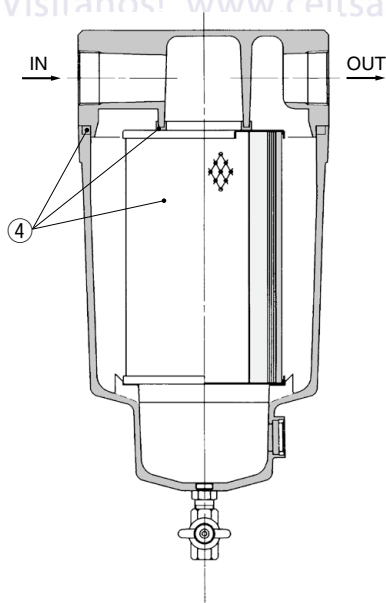
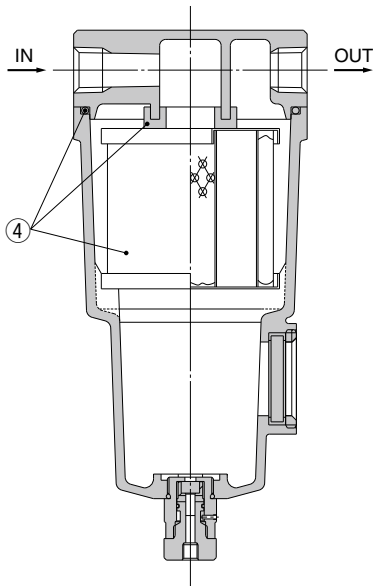
# Micro Mist Separator with Pre-filter

## AMH Series

### Construction

AMH150C to AMH550C, AMH650

AMH850



\* The numbers correspond with those in the "Construction" of the AMH series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description*1    | Material            | Applicable model*2 | Model       |             |             |             |             |           |           |
|-----|------------------|---------------------|--------------------|-------------|-------------|-------------|-------------|-------------|-----------|-----------|
|     |                  |                     |                    | AMH150C     | AMH250C     | AMH350C     | AMH450C     | AMH550C     | AMH650    | AMH850    |
| 4   | Element assembly | Glass fiber, others | Except option F    | AMH-EL150   | AMH-EL250   | AMH-EL350   | AMH-EL450   | AMH-EL550   | AMH-EL650 | AMH-EL850 |
|     |                  |                     | For option F       | AMH-EL150-F | AMH-EL250-F | AMH-EL350-F | AMH-EL450-F | AMH-EL550-F | —         | —         |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

### Maintenance

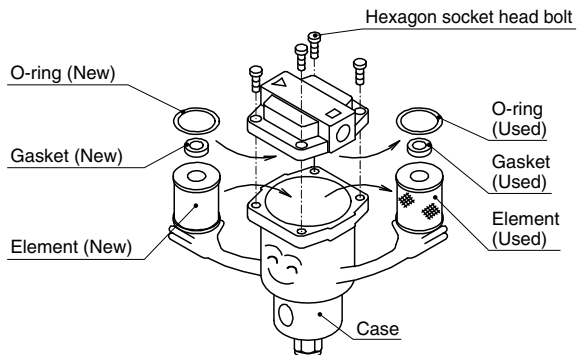
#### 1. Replace the element when one of followings occurs.

- Pressure drop reaches 0.1 MPa.
  - Element operates for 2 years.
- Element assembly (gasket, O-ring accessory) model number: AMH-EL\*\*\*

\* \*\*\* is AMH size symbol. (ex.: AMH-EL150)

#### 2. How to replace element assembly

- First, discharge the pressure in the body. (Make pressure 0 MPa.)
- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.



Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

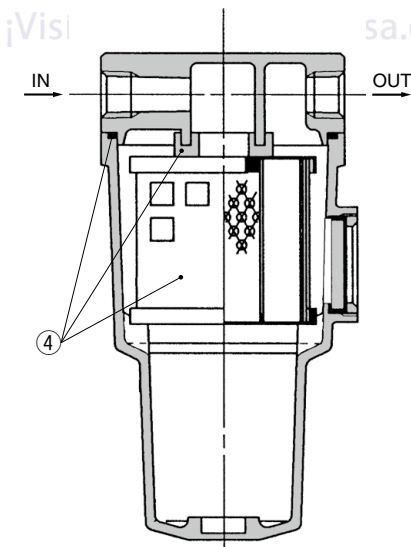
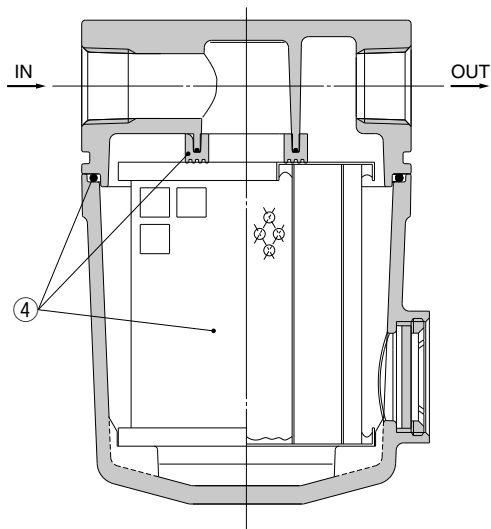
Industrial Filters

# Super Mist Separator AME Series

## Construction

AME150C to AME550C

AME650, AME850



\* The numbers correspond with those in the "Construction" of the AME series in the Best Pneumatics catalog.

## Replacement Parts

| No. | Description*1    | Material     | Applicable model*2 | Model       |             |             |             |             |           |           |
|-----|------------------|--------------|--------------------|-------------|-------------|-------------|-------------|-------------|-----------|-----------|
|     |                  |              |                    | AME150C     | AME250C     | AME350C     | AME450C     | AME550C     | AME650    | AME850    |
| 4   | Element assembly | Glass fiber, | Except option F    | AME-EL150   | AME-EL250   | AME-EL350   | AME-EL450   | AME-EL550   | AME-EL650 | AME-EL850 |
|     |                  | others       | For option F       | AME-EL150-F | AME-EL250-F | AME-EL350-F | AME-EL450-F | AME-EL550-F | —         | —         |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

## Maintenance

### 1. Replace the element when one of followings occurs.

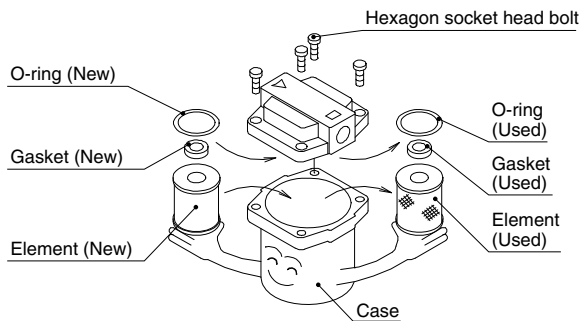
- Red spots appear on the element surface.
  - Operated for 2 years, or pressure drop reaches 0.1 MPa.
- Element assembly (gasket, O-ring accessory) model number: AME-EL\*\*\*

\*\*\* is AME size symbol. (ex.: AME-EL150)

### 2. How to replace element assembly

First, discharge the pressure in the body. (Make pressure 0 MPa.)

- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.

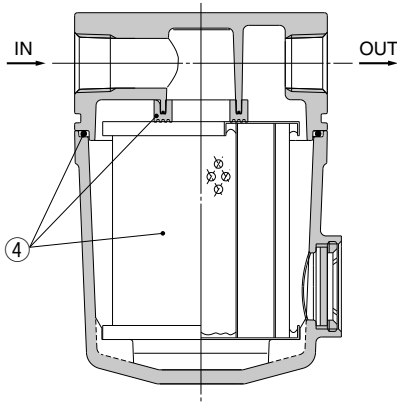


# Odor Removal Filter

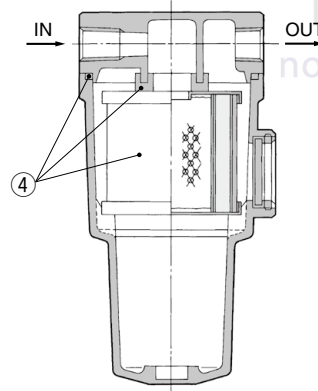
## AMF Series

### Construction

#### AMF150C to AMF550C



#### AMF650, AMF850



\* The numbers correspond with those in the "Construction" of the AMF series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description*1    | Material            | Applicable model*2              | Model                    |                          |                          |                          |                          |           |           |
|-----|------------------|---------------------|---------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------|-----------|
|     |                  |                     |                                 | AMF150C                  | AMF250C                  | AMF350C                  | AMF450C                  | AMF550C                  | AMF650    | AMF850    |
| 4   | Element assembly | Glass fiber, others | Except option F<br>For option F | AMF-EL150<br>AMF-EL150-F | AMF-EL250<br>AMF-EL250-F | AMF-EL350<br>AMF-EL350-F | AMF-EL450<br>AMF-EL450-F | AMF-EL550<br>AMF-EL550-F | AMF-EL650 | AMF-EL850 |

\*1) Element assembly: With gasket (1 pc.) and O-ring (1 pc.)

\*2) F option, the rubber material: In the case of fluororubber

### Maintenance

#### 1. Element replacement

Since element life depend on odor concentration of compressed air, it can not be specified. Confirm deodorizing capacity remaining period, and replace the element periodically afterwards.

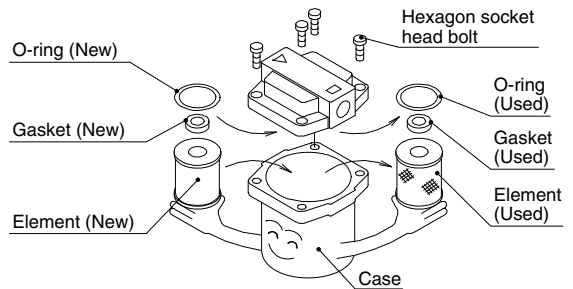
Replace the element when you smell oil on the outlet side. Replace the element with new one when element has been used for 2 years, or when pressure drop reaches 0.1 MPa. Element assembly (gasket, O-ring accessory) model number: AMF-EL\*\*\*

\*\*\* is AMF size symbol. (ex.: AMF-EL150)

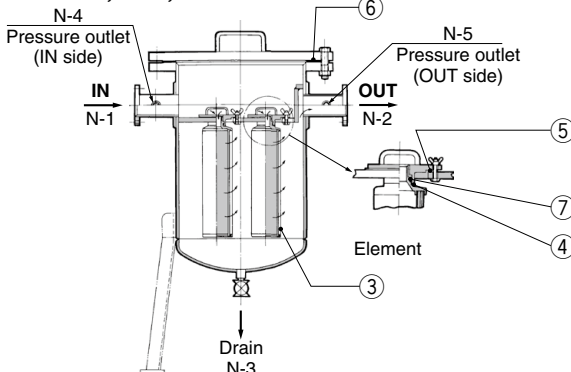
#### 2. How to replace element assembly

First, discharge the pressure in the body. (Make pressure 0 MPa.)

- Remove four hexagon socket head bolts.
- Replace element, gasket, O-ring.
- Tighten hexagon socket head bolts.



#### AMF80□, 90□, 1000



### Replacement Parts

| Model applicable filter | ③ Element |      | ④ Seal (Material: NBR) |      | ⑤ Seal (Material: NBR) |      | ⑥ Gasket (Material: V#6500) |      | ⑦ O-ring (Material: NBR) |      |
|-------------------------|-----------|------|------------------------|------|------------------------|------|-----------------------------|------|--------------------------|------|
|                         | Kit no.   | Qty. | Kit no.                | Qty. | Kit no.                | Qty. | Kit no.                     | Qty. | Kit no. (Nominal)        | Qty. |
| AMF800                  |           | 1    |                        | 1    | OD112XID90XT3          | 1    | AL-61S                      | 1    |                          | 1    |
| AMF801                  |           | 1    |                        | 1    | —                      | —    | AL-60S                      | 1    |                          | 1    |
| AMF900                  | 63271     | 3    | 63148                  | 3    | OD112XID90XT3          | 3    | AL-63S                      | 1    | KA00061                  | 3    |
| AMF901                  |           | 3    |                        | 3    | —                      | —    | AL-62S                      | 1    | 1A-G35                   | 3    |
| AMF1000                 |           | 5    |                        | 5    | OD112XID90XT3          | 5    | AL-31S                      | 1    |                          | 5    |





# Industrial Filters

## 1 Indication of replacement of elements, inspection items

### ■ Replacement standards

#### <Element replacement>

The differential pressure (pressure drop) between the primary side and secondary side reaches 0.1 MPa. Additionally, even if any differential pressure does not occur, replace the element once every two years.

### ■ Inspection items

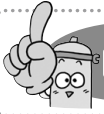
Check each seal part for leak periodically.

Check the pressure/temperature periodically to make sure that the filter is within its operable range.

If the differential pressure reaches 0.1 MPa during operation, stop the operation and replace the element with a new one.

Remove the dust accumulated in the bowl periodically.

# How to Select Element Order Number for Replacement



## POINT

The element number for replacement is written on the nameplate.



**Element number for replacement**  
Order the element no. written in here.

\* If the information written on the nameplate cannot be confirmed, please specify the element number as described below.

## Order Example

\* Element number for FGGSB-20-B002NA

# A

**Check the product number of the industrial filter. Confirm the items written on the right.**

### ① Element length

\* The element length is the total length of combined short elements.

### ② Element category

### ③ Nominal filtration accuracy

### ④ Element seal material

## How to Order

**FGG S B - 20 - B 002 N A -**

| Material |                           |
|----------|---------------------------|
| Symbol   | Body / O-ring             |
| S        | Stainless steel 304 / NBR |
| L        | Stainless steel 304 / FKM |

# 1

| Symbol | Element length   |
|--------|------------------|
| B      | L500 (L250 x 2)  |
| C      | L750 (L250 x 3)  |
| D      | L1000 (L250 x 4) |

| Port size |              |
|-----------|--------------|
| Symbol    | Port size Rc |
| 20        | 2            |

# 2

| Element category |                |                           |
|------------------|----------------|---------------------------|
| Symbol           | Element type   | Material                  |
| B                | Bronze         | Bronze                    |
| S                | Sintered metal | Stainless steel           |
| T                | Fiber          | Polypropylene             |
| G                | (Honeycomb)    | Glass fiber               |
| H                |                | Cotton                    |
| P                | Paper          | Cotton                    |
| M                | Micromesh      | Stainless steel 304/Epoxy |
| L                |                | Stainless steel 316       |

### Option

| Symbol | Pressure gauge type                           |
|--------|---|
| Nil    | None (with plug)                              |
| G1     | G46-10-02M (Brass at wetted parts)            |
| G2     | G46-10-02X3 (Stainless steel at wetted parts) |

\* Please use the applicable pressure gauge depending on the fluid used.

### Element seal material <sup>Note 1)</sup>

| Symbol               | Element seal material |
|----------------------|-----------------------|
| A <sup>Note 2)</sup> | Non-asbestos          |
| T                    | Fluororesin           |
| N                    | NBR                   |
| V                    | FKM                   |

# 4

Note 1) Not used with fiber elements.

Note 2) Not possible with bronze elements.

### Nominal filtration accuracy (μm)

| Symbol | Nominal filtration accuracy (μm) |
|--------|----------------------------------|
| X50    | 0.5                              |
| 001    | 1                                |
| 002    | 2                                |
| 005    | 5                                |
| 010    | 10                               |
| 020    | 20                               |
| 040    | 40                               |
| 050    | 50                               |
| 070    | 70                               |
| 074    | 74                               |
| 075    | 75                               |
| 100    | 100                              |
| 105    | 105                              |
| 120    | 120                              |

# 3

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to pages 289 and 290.

# B

**Select the Number and Size of Elements**

\* Please select accordingly from the following two selection types of numbers and sizes.

## Specifications

# 5

| Model              |        | FGGSB <sup>Note 1)</sup>  |  | FGGSC <sup>Note 1)</sup>  |  | FGGSD <sup>Note 1)</sup>  |  | FGGLB <sup>Note 1)</sup>  |  | FGGLC <sup>Note 1)</sup>  |  | FGGLD <sup>Note 1)</sup>  |  |
|--------------------|--------|---------------------------|--|---------------------------|--|---------------------------|--|---------------------------|--|---------------------------|--|---------------------------|--|
| Number of elements |        | 7 <sup>Note 2)</sup> / 14 |  | 7 <sup>Note 2)</sup> / 21 |  | 7 <sup>Note 2)</sup> / 28 |  | 7 <sup>Note 2)</sup> / 14 |  | 7 <sup>Note 2)</sup> / 21 |  | 7 <sup>Note 2)</sup> / 28 |  |
| Element size       |        | ø65 x L500 / ø65 x L250   |  | ø65 x L750 / ø65 x L250   |  | ø65 x L1000 / ø65 x L250  |  | ø65 x L500 / ø65 x L250   |  | ø65 x L750 / ø65 x L250   |  | ø65 x L1000 / ø65 x L250  |  |
| Main materials     | Cover  | Stainless steel 304       |  |                           |  |                           |  |                           |  |                           |  |                           |  |
|                    | Case   | Stainless steel 304       |  |                           |  |                           |  |                           |  |                           |  |                           |  |
|                    | O-ring | NBR                       |  |                           |  |                           |  | FKM                       |  |                           |  |                           |  |
|                    | Legs   | SS400 (Chromatic plating) |  |                           |  |                           |  |                           |  |                           |  |                           |  |

Note 1) Cannot be used with gases.

Note 2) In the case of a sintered metal element or paper element.

There are various types of elements for replacement.  
 Select respective element type according to the type of industrial filter you are using.

## C Element Model Determination

Specify the element type by filling out the element number with the respective codes of the items selected in sections **A** and **B**.

\* **As for the number of orders, specify it by item ⑤, "number of elements", in section B.**  
 The number of orders is 7 in this example.

### How to Order Standard Elements

**Model Determination** → **E B 200 - 002 N**

**Element symbol** •

**Element material** •

| Symbol              | Element material    |
|---------------------|---------------------|
| <b>A</b> - <b>2</b> | Bronze              |
| <b>B</b>            | Stainless steel 316 |
| <b>S</b>            |                     |

**Element seal material/Operating temperature range** •

| Symbol          | Element seal material | Operating temperature range(°C) |
|-----------------|-----------------------|---------------------------------|
| <b>A</b> (Note) | Non-asbestos          | 0 to 150                        |
| <b>T</b>        | Fluororesin           | 0 to 120                        |
| <b>N</b>        | NBR                   | 0 to 80                         |
| <b>V</b>        | FKM                   | 0 to 120                        |

Note) Not possible with bronze elements.

**Element size** •

| Symbol              | Element size |
|---------------------|--------------|
| <b>A</b> - <b>1</b> | ø65 x L250   |
| <b>B</b> - <b>5</b> | ø65 x L500   |
|                     | ø65 x L750   |
|                     | ø65 x L1000  |

**Nominal filtration accuracy (µm)** •

| Symbol     | Nominal filtration accuracy (µm) |
|------------|----------------------------------|
| <b>001</b> | 1                                |
| <b>002</b> | 2                                |
| <b>005</b> | 5                                |
| <b>010</b> | 10                               |
| <b>020</b> | 20                               |
| <b>040</b> | 40                               |
| <b>070</b> | 70                               |
| <b>100</b> | 100                              |
| <b>120</b> | 120                              |

**A** - **3**

# Elements Sintered Metal/Fiber

## Sintered Metal Filter Elements

- Outstanding mechanical strength, heat resistance and chemical resistance.
- Formed by sintering finely powdered metal, so a high filtration accuracy can be obtained.
- Even if clogging progresses, the element can be reused by cleaning.
- Main applications

Ideal as a check filter for keeping fluid clean. All types of gases, fluids, general solvents and high-temperature fluids



### Caution

Bronze element, but may have been discolored by moisture in the atmosphere, the characteristics are not affected.

## Specifications

|   |                                   |                                      |
|---|-----------------------------------|--------------------------------------|
| Material                                      | Bronze                            | Stainless steel 316                  |
| Operating temperature (C°) <sup>Note 2)</sup> | 0 to 150                          | 0 to 150                             |
| Nominal filtration accuracy (μm)              | 1, 2, 5, 10, 20, 40, 70, 100, 120 |                                      |
| Max. differential pressure resistance         | 0.7 MPa                           |                                      |
| Element replacement differential pressure     | 0.1 MPa                           |                                      |
| Chemical resistance                           | Acid                              | Cannot be used.                      |
|   | Alkali                            | Can be used depending on conditions. |
| Element category of How to Order              | B                                 | S                                    |

Note 1) Cannot be used with hydrochloric acid, hydrofluoric acid or phosphoric acid.

Note 2) Varies depending on the seal material used.

## How to Order Standard Elements

**E B 200 - 005 N**

Element symbol

Element material

| Symbol | Element material    |
|--------|---------------------|
| B      | Bronze              |
| S      | Stainless steel 316 |

Element size

| Symbol | Element size |
|--------|--------------|
| 100    | ø65 x L250   |
| 200    | ø65 x L500   |
| 300    | ø65 x L750   |
| 400    | ø65 x L1000  |

Nominal filtration accuracy (μm)

| Symbol | Nominal filtration accuracy (μm) |
|--------|----------------------------------|
| 001    | 1                                |
| 002    | 2                                |
| 005    | 5                                |
| 010    | 10                               |
| 020    | 20                               |
| 040    | 40                               |
| 070    | 70                               |
| 100    | 100                              |
| 120    | 120                              |

Element seal material/Operating temperature range

| Symbol             | Element seal material | Operating temperature range(C°) |
|--------------------|-----------------------|---------------------------------|
| A <sup>Note)</sup> | Non-asbestos          | 0 to 150                        |
| T                  | Fluororesin           | 0 to 120                        |
| N                  | NBR                   | 0 to 80                         |
| V                  | FKM                   | 0 to 120                        |

Note) Not possible with bronze elements.

Replacement Seal

| Symbol | part no. | Quantity |
|--------|----------|----------|
| A      | AL-7S    | 2        |
| T      | AL-6S    |          |
| N      | AL-8S    |          |
| V      | AL-9S    |          |

## Fiber Elements

- Four types of materials with different characteristics are available so the filters are applicable to any application.
- Elements are economical because particle capturing capacity is excellent, and element life is long.
- Elements are disposable so maintenance and replacement are easy.
- Main applications

|               |   |
|---------------|---|
| Cotton        | Cleaning water, General neutral fluids, General solvents, Dry air             |
| Polypropylene | Plating fluids, General acids, Alkali fluids, Industrial water, Cooling water |
| Glass fiber   | Acid fluids, High-temperature fluids  |



## Specifications

| Material      | Core material       | Operating temperature (°C) | Nominal filtration accuracy (μm) | Differential pressure resistance (Max.) | Element replacement differential pressure |
|---------------|---------------------|----------------------------|----------------------------------|---|---|
| Cotton        | Stainless steel 304 | -20 to 100                 | 0.5, 1, 5, 10, 20, 50, 75, 100   | 0.2 MPa                                 | 0.1 MPa                                   |
| Polypropylene | Polypropylene       | 0 to 60                    | 0.5, 1, 5, 10, 20, 50, 75, 100   |   |   |
| Glass fiber   | Stainless steel 316 | 0 to 400                   | 1, 5, 10, 20                     |   |   |

Note) Size for all is ø65 x L250. Different lengths are available as a special order up to 750 mm, only for cotton and polypropylene.

## How to Order Standard Elements

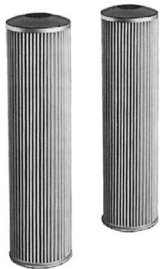
| Element material                 | Cotton              | Polypropylene | Glass fiber         |
|----------------------------------|---------------------|---------------|---------------------|
| Core material                    | Stainless steel 304 | Polypropylene | Stainless steel 316 |
| Nominal filtration accuracy (μm) | 0.5                 | EH10G         | EHM10A              |
|                                  | 1                   | EH39R10GV     | EHM39R10AY          |
|                                  | 5                   | EH23R10GV     | EHM23R10AY          |
|                                  | 10                  | EH19R10GV     | EHM19R10AY          |
|                                  | 20                  | EH15R10G      | EHM15R10A           |
|                                  | 50                  | EH11R10G      | EHM11R10A           |
|                                  | 75                  | EH10R10G      | EHM10R10A           |
| 100                              | EH8R10G             | EHM8R10A      |                     |
| Element category of How to Order | H                   | T             | G                   |

Note) Element seals are not used for fiber elements.

# Standard Elements Paper/Micromesh

## Paper Elements

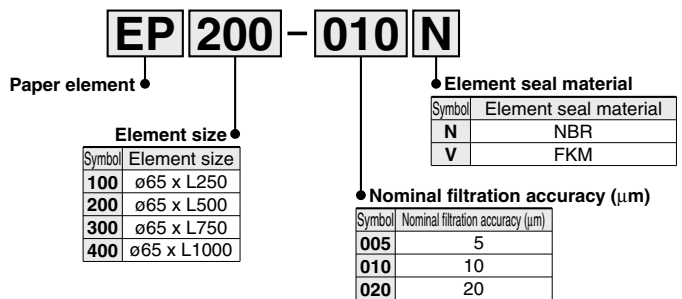
- Cartridges are pleated for a large filtration area, and elements are economical due to their long service life.
- **Main applications**  
Ideal for filtration of hydraulic oil, lubricating oil, fuel oil, oils for the liquid gas industry, dry inert gases, and dry air.



## Specifications

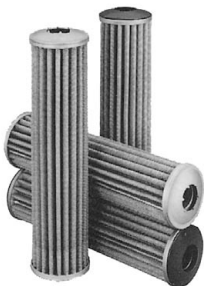
|   |   |
|---|---|
| Material                                  | Filter paper (Cotton, Phenol resin impregnated paper) |
| Operating temperature (C°)                | 0 to 80   |
| Nominal filtration accuracy (µm)          | 5, 10, 20   |
| Max. differential pressure resistance     | 0.6 MPa   |
| Adhesive used                             | Epoxy resin   |
| Element replacement differential pressure | 0.1 MPa   |
| Element category of How to Order          | P   |

## How to Order Standard Elements



## Micromesh Elements

- Stainless steel metal mesh has high filtration accuracy.
- Outstanding heat and chemical resistance. Applicable to a wide range of applications.
- Pleated type has 3 times the filtration area of a cylinder.
- Filters are economical because they can be cleaned and repeatedly used.
- **Main applications**  
Please use 40 microns or less as a high-precision filter, and 74 microns or higher as a high-grade strainer. All types of gases and fluids, high-temperature fluids.

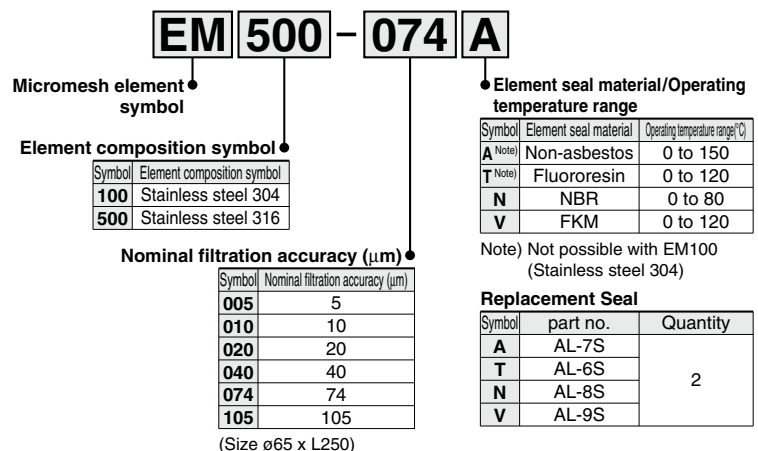


## Specifications

| Model   | EM100                  | EM500               |
|---|------------------------|---------------------|
| Materials                                     | Stainless steel 304    | Stainless steel 316 |
| Jointing material                             | Epoxy resin            | —                   |
| Operating temperature (C°) <sup>Note 2)</sup> | -5 to 100              | -180 to 300         |
| Nominal filtration accuracy (µm)              | 5, 10, 20, 40, 74, 105 |                     |
| Max. differential pressure resistance         | 0.7 MPa                |                     |
| Element replacement differential pressure     | 0.1 MPa                |                     |
| Chemical resistance                           | Acid                   | Cannot be used.     |
|   | Alkali                 | Can be used.        |
| Element category of How to Order              | M                      | L                   |

Note 1) Cannot be used with hydrochloric acid, hydrofluoric acid or phosphoric acid.  
Note 2) Varies depending on the seal material used.

## How to Order Standard Elements



# FGD Series 1

The Replacement Procedure is on p. 537

## Replacement Parts and Seal List

### How to Order

FGD **C** **A** - **03** - **B** **002** **N**      

**Element length**

| Symbol   | Element length  |
|----------|-----------------|
| <b>A</b> | L250            |
| <b>B</b> | L500 (L250 x 2) |

**Port size**

| Symbol    | Port size Rc |
|-----------|--------------|
| <b>03</b> | 3/8          |
| <b>04</b> | 1/2          |
| <b>06</b> | 3/4          |

**Element category**

| Symbol   | Element type   | Material                  |
|----------|----------------|---------------------------|
| <b>B</b> | Sintered metal | Bronze                    |
| <b>S</b> |                | Stainless steel           |
| <b>T</b> | Fiber          | Polypropylene             |
| <b>G</b> |                | Glass fiber               |
| <b>H</b> |                | Cotton                    |
| <b>P</b> | Paper          | Cotton                    |
| <b>M</b> | Micromesh      | Stainless steel 304/Epoxy |
| <b>L</b> |                | Stainless steel 316       |

**Material**

| Symbol   | Cover    | Case                | Gasket/O-ring | Seal  |
|----------|----------|---------------------|---------------|---|
| <b>C</b> | Aluminum | SPCD                | NBR           | Nylon   |
| <b>E</b> | Aluminum | SPCD                | NBR           | Nylon/Fluororesin (Antistatic specifications) |
| <b>T</b> | SCS14    | Stainless steel 316 | Fluororesin   | Fluororesin                                   |
| <b>F</b> | SCS14    | Stainless steel 316 | Fluororesin   | Fluororesin (Antistatic specifications)       |

Note) If there is a static charge, select a product with an antistatic specification.

**Nominal filtration accuracy (µm) <sup>Note)</sup>**

| Symbol     | Nominal filtration accuracy (µm) | Symbol     | Nominal filtration accuracy (µm) |
|------------|----------------------------------|------------|----------------------------------|
| <b>X50</b> | 0.5                              | <b>050</b> | 50                               |
| <b>001</b> | 1                                | <b>070</b> | 70                               |
| <b>002</b> | 2                                | <b>074</b> | 74                               |
| <b>005</b> | 5                                | <b>075</b> | 75                               |
| <b>010</b> | 10                               | <b>100</b> | 100                              |
| <b>020</b> | 20                               | <b>105</b> | 105                              |
| <b>040</b> | 40                               | <b>120</b> | 120                              |

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to the Best Pneumatics catalog.

## Specifications

| Model                     | FGDCA                | FGDCB                 | FGDEA      | FGDEB                 | FGDTA               | FGDTB                 | FGDFA      | FGDFB                 |
|---------------------------|----------------------|-----------------------|------------|-----------------------|---------------------|-----------------------|------------|-----------------------|
| <b>Number of elements</b> | 1                    | 2 <sup>Note)</sup>    | 1          | 2 <sup>Note)</sup>    | 1                   | 2 <sup>Note)</sup>    | 1          | 2 <sup>Note)</sup>    |
| <b>Element size</b>       | ø65 x L250           | ø65 x L500 (L250 x 2) | ø65 x L250 | ø65 x L500 (L250 x 2) | ø65 x L250          | ø65 x L500 (L250 x 2) | ø65 x L250 | ø65 x L500 (L250 x 2) |
| <b>Main materials</b>     | <b>Cover</b>         | Aluminum              |            |                       | SCS14               |                       |            |                       |
|                           | <b>Case</b>          | SPCE                  |            |                       | Stainless steel 316 |                       |            |                       |
|                           | <b>Gasket/O-ring</b> | NBR                   |            |                       | Fluororesin         |                       |            |                       |
|                           | <b>Seal</b>          | Nylon                 |            | Nylon/Fluororesin     |                     | Fluororesin           |            |                       |

Note) 1 element (ø65 x L500) in the case of a sintered metal element or paper element.

**Made to Order**

| Symbol     | Description                                  |
|------------|--|
| <b>Nil</b> | None   |
| <b>X77</b> | With differential pressure indicator         |
| <b>X78</b> | With differential pressure indication switch |

**Accessory**

| Symbol     | Accessory |
|------------|-----------|
| <b>Nil</b> | None      |
| <b>-B</b>  | Bracket   |

**Element seal material <sup>Note)</sup>**

| Symbol   | Element seal material |
|----------|-----------------------|
| <b>A</b> | Non-asbestos          |
| <b>T</b> | Fluororesin           |
| <b>N</b> | NBR                   |
| <b>V</b> | FKM                   |

Note) Refer to the below table for the element seal material types by the element category.

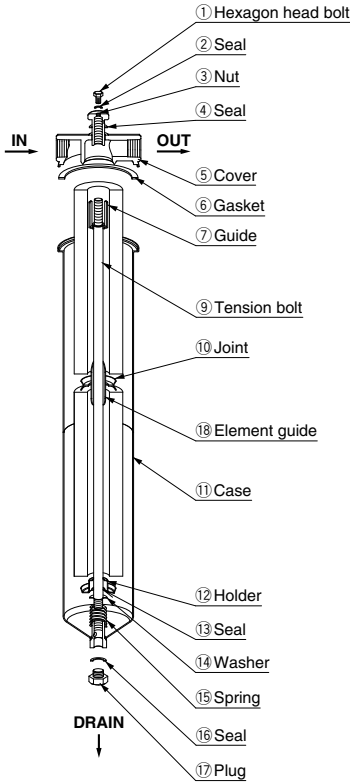
### Element/Element Seal Material Combinations

| Element material | Element seal material     | Element seal material |              |      |     |     |
|------------------|---------------------------|-----------------------|--------------|------|-----|-----|
|                  |                           | Nil (Without seal)    | Non-asbestos | PTFE | NBR | FKM |
|                  |                           | A                     | T            | N    | V   |     |
| <b>B</b>         | Bronze                    |                       | ○            | ○    | ○   |     |
| <b>S</b>         | Stainless steel           | ○                     | ○            | ○    | ○   |     |
| <b>T</b>         | Polypropylene             | ○                     |              |      |     |     |
| <b>G</b>         | Glass fiber               | ○                     |              |      |     |     |
| <b>H</b>         | Cotton (Fiber)            | ○                     |              |      |     |     |
| <b>P</b>         | Cotton (Paper)            |                       |              | ○    | ○   |     |
| <b>M</b>         | Stainless steel 304/Epoxy |                       |              | ○    | ○   |     |
| <b>L</b>         | Stainless steel 316       | ○                     | ○            | ○    | ○   |     |
| <b>J</b>         | Polyester/PP              |                       | ○            | ○    | ○   |     |

# FGD Series 2

The Replacement Procedure is on p. 537

## Replacement Parts and Seal List



### Parts descriptions and functions

(Figure shows the product with two FGD□B elements.)

Note) There is no compatibility between the FGDT/F and FGDC/E as the seal structure on the gasket portion is different. Use the cover and case of the same model.

### Parts Descriptions and Functions

| No. | Description       | Material                    | Function  |
|-----|-------------------|-----------------------------|---|
| ①   | Hexagon head bolt | Stainless steel or iron     | Plug to release air in the housing                                  |
| ②   | Seal              | Resin                       |   |
| ③   | Nut               | Stainless steel or iron     | Tightens the cover.   |
| ④   | Seal              | Resin                       |   |
| ⑤   | Cover             | Stainless steel or Aluminum | The lid of the filter body  |
| ⑥   | Gasket            | Resin or rubber             |   |
| ⑦   | Guide             | Stainless steel             | Seals the gap between the element and tension bolt.                 |
| ⑨   | Tension bolt      | Stainless steel or iron     | Connects the case and cover.  |
| ⑩   | Joint             | Stainless steel             | Seals the area between elements. (when two FGD□B elements are used) |
| ⑪   | Case              | Stainless steel or iron     | Filter body   |
| ⑫   | Holder            | Stainless steel             | Seals the elements.   |
| ⑬   | Seal              | Resin or rubber             |   |
| ⑭   | Washer            | Stainless steel             |   |
| ⑮   | Spring            | Stainless steel             | Stabilizes the element.   |
| ⑯   | Seal              | Resin                       |   |
| ⑰   | Plug              | Stainless steel or iron     | Drainage discharging plug   |
| ⑱   | Element guide     | Stainless steel or iron     |   |

### Replacement Parts

| Description               | Part no.           | Applicable model | Part no. (Kit contents)   |
|---------------------------|--------------------|------------------|---|
| Nut kit                   | FGD-KT001          | FGDC             | ①, ②, ③, ④: 1 pc. each  |
|                           | FGD-KT002          | FGDE             |   |
|                           | FGD-KT003          | FGDT             |   |
|                           | FGD-KT004          | FGDF             |   |
| Replacement cover         | FGD-CV005-03/04/06 | FGDT/F           | ⑤   |
|                           | FGD-CV006-03/04/06 | FGDC/E           |   |
| Joint                     | FGD-OP001          | FGD□             | ⑩   |
| Seal kit                  | KT-FGDC            | FGDC             | ②, ④, ⑥, ⑬, ⑯: 1 pc. each   |
|                           | KT-FGDE            | FGDE             |   |
|                           | KT-FGDT            | FGDT             |   |
|                           | KT-FGDF            | FGDF             |   |
| Replacement case assembly | FGD-CA002          | FGDT/F(L250)     | ⑦, ⑨, ⑪, ⑫, ⑬, ⑭, ⑮, ⑯, ⑰ : 1 pc. each<br>Note) Only the FGD-CA003 and CA005 includes ⑱ element guide in the set. |
|                           | FGD-CA003          | FGDT/F(L500)     |   |
|                           | FGD-CA004          | FGDC/E(L250)     |   |
|                           | FGD-CA005          | FGDC/E(L500)     |   |

- Refer to pages 287 and 288 for selection.
- Refer to pages 289 and 290 for the replacement element type.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGD series in the Best Pneumatics catalog.

# FGE Series 1

The Replacement Procedure is on p. 538, 540

## Replacement Parts and Seal List

### How to Order

FGES/FGEL type (V-band type) **FGE S A - 10 - B 002 N A - G1**

**Material**

| Symbol | Body                | Gasket/O-ring |
|--------|---------------------|---------------|
| S      | Stainless steel 304 | NBR           |
| L      |                     | FKM           |

**Option**

| Symbol | Pressure gauge type                             |
|--------|---|
| G1     | G46-10-02M (Brass at wetted parts)              |
| G2     | G46-10-02-SRB (Stainless steel at wetted parts) |
| Nil    | None (with plug)                                |

\* Please use the applicable pressure gauge depending on the fluid used. Control the differential pressure even when none pressure gauge is selected.

FGET type (Bolt tightening type) **FGE T A - 10 - B 002 N**

**Material**

| Symbol | Body                | Gasket/O-ring |
|--------|---------------------|---------------|
| T      | Stainless steel 304 | Fluororesin   |

**Element length**

| Symbol | Element length  |
|--------|-----------------|
| A      | L250            |
| B      | L500 (L250 x 2) |
| C      | L750 (L250 x 3) |

**Port size**

| Symbol | Port size R |
|--------|-------------|
| 10     | 1           |
| 20     | 2           |

**Element seal material** <sup>(Note)</sup>

| Symbol | Element seal material |
|--------|-----------------------|
| A      | Non-asbestos          |
| T      | Fluororesin           |
| N      | NBR                   |
| V      | FKM                   |

Note) Refer to the below table for the element seal material types by the element category.

**Element category**

| Symbol | Element type   | Material                  |
|--------|----------------|---------------------------|
| B      | Sintered metal | Bronze                    |
| S      |                | Stainless steel           |
| T      | Fiber          | Polypropylene             |
| G      |                | Glass fiber               |
| H      |                | Cotton                    |
| P      | Paper          | Cotton                    |
| M      | Micromesh      | Stainless steel 304/Epoxy |
| L      |                | Stainless steel 316       |

### Element/Element Seal Material Combinations

| Element material | Element seal material     | Nil (Without seal) | Non-asbestos | PTFE | NBR | FKM |
|------------------|---------------------------|--------------------|--------------|------|-----|-----|
|                  |                           |                    | A            | T    | N   | V   |
| B                | Bronze                    |                    |              | ○    | ○   | ○   |
| S                | Stainless steel           |                    | ○            | ○    | ○   | ○   |
| T                | Polypropylene             | ○                  |              |      |     |     |
| G                | Glass fiber               | ○                  |              |      |     |     |
| H                | Cotton (Fiber)            | ○                  |              |      |     |     |
| P                | Cotton (Paper)            |                    |              |      | ○   | ○   |
| M                | Stainless steel 304/Epoxy |                    |              |      | ○   | ○   |
| L                | Stainless steel 316       |                    | ○            | ○    | ○   | ○   |
| J                | Polyester/PP              |                    |              | ○    | ○   | ○   |

**Nominal filtration accuracy (μm)** <sup>(Note)</sup>

| Symbol | Nominal filtration accuracy (μm) | Symbol | Nominal filtration accuracy (μm) |
|--------|----------------------------------|--------|----------------------------------|
| X50    | 0.5                              | 050    | 50                               |
| 001    | 1                                | 070    | 70                               |
| 002    | 2                                | 074    | 74                               |
| 005    | 5                                | 075    | 75                               |
| 010    | 10                               | 100    | 100                              |
| 020    | 20                               | 105    | 105                              |
| 040    | 40                               | 120    | 120                              |

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to the Best Pneumatics catalog.

## Specifications

| Model                     | FGESA <sup>(Note 1)</sup> | FGESB <sup>(Note 1)</sup> | FGESC <sup>(Note 1)</sup> | FGELA <sup>(Note 1)</sup> | FGELB <sup>(Note 1)</sup> | FGELC <sup>(Note 1)</sup> | FGETA            | FGETB                 | FGETC            |                       |            |            |            |            |
|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|------------------|-----------------------|------------------|-----------------------|------------|------------|------------|------------|
| <b>Number of elements</b> | 4                         | 4 <sup>(Note 2)</sup>     | 8                         | 4 <sup>(Note 2)</sup>     | 12                        | 4                         | 4                | 4 <sup>(Note 2)</sup> | 8                | 4 <sup>(Note 2)</sup> | 12         |            |            |            |
| <b>Element size</b>       | ø65 to 70 x L250          | ø65 to 70 x L500          | ø65 to 70 x L250          | ø65 to 70 x L750          | ø65 to 70 x L250          | ø65 to 70 x L500          | ø65 to 70 x L250 | ø65 to 70 x L750      | ø65 to 70 x L250 | ø65 x L250            | ø65 x L500 | ø65 x L250 | ø65 x L750 | ø65 x L250 |
| <b>Main materials</b>     | <b>Cover</b>              | Stainless steel 304       |                           |                           |                           |                           |                  |                       |                  |                       |            |            |            |            |
|                           | <b>Case</b>               | Stainless steel 304       |                           |                           |                           |                           |                  |                       |                  |                       |            |            |            |            |
|                           | <b>Gasket</b>             | —                         | —                         | —                         | —                         | —                         | —                | Fluororesin           | Fluororesin      | Fluororesin           | —          | —          | —          |            |
|                           | <b>O-ring</b>             | NBR                       |                           |                           |                           |                           | FKM              |                       |                  |                       |            | —          |            |            |
| <b>Legs</b>               | SS400 (Chromatic plating) |                           |                           |                           |                           |                           |                  |                       |                  |                       |            |            |            |            |

Note 1) Cannot be used with gases.

Note 2) In the case of a sintered metal element or paper element.



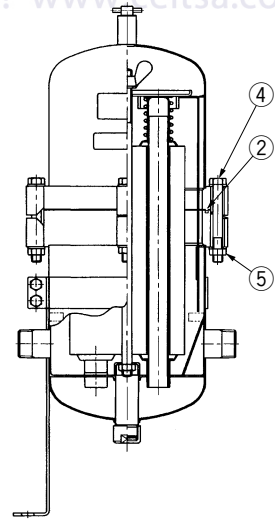
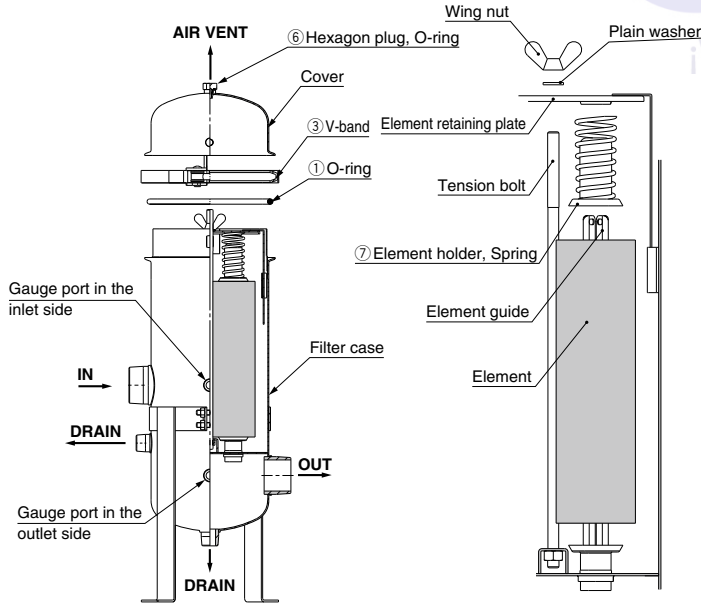
# FGE Series ②

The Replacement Procedure is on p. 538, 540

## Replacement Parts and Seal List

### FGES/FGEL type (V-band type)

### FGET type (Bolt tightening type)



| No. | Description       | Qty. | Applicable model |           |         |
|-----|-------------------|------|------------------|-----------|---------|
|     |                   |      | FGES             | FGEL      | FGET    |
| 1   | O-ring            | 1    | FGE-KT001        | FGE-KT002 | —       |
| 2   | Gasket            | 1    | —                | —         | AL-19S  |
| 3   | V-band            | 1    | CY-24S           |           |         |
| 4   | Hexagon head bolt | 4    | —                | —         | CB00021 |
| 5   | Hexagon nut       | 4    | —                | —         | DA00110 |
| 6   | Hexagon plug      | 1    | FGE-OP007        | FGE-OP008 | —       |
|     | O-ring            | 1    |                  |           |         |
| 7   | Spring            | 4    | FGE-OP005        | —         | —       |
|     | Element holder    | 4    |                  |           |         |

• Refer to pages 287 and 288 for selection.  
 • Refer to pages 289 and 290 for the replacement element type.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGE series in the Best Pneumatics catalog.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation Equipment

Industrial Filters

Replacement Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# FGG Series 1

The Replacement Procedure is on p. 543

## Replacement Parts and Seal List

### How to Order

**FGG S B - 20 - B 002 N A -**  

**Material**

| Symbol   | Body                | O-ring |
|----------|---------------------|--------|
| <b>S</b> | Stainless steel 304 | NBR    |
| <b>L</b> | Stainless steel 304 | FKM    |

**Element length**

| Symbol   | Element length   |
|----------|------------------|
| <b>B</b> | L500 (L250 x 2)  |
| <b>C</b> | L750 (L250 x 3)  |
| <b>D</b> | L1000 (L250 x 4) |

**Port size**

| Symbol    | Port size Rc |
|-----------|--------------|
| <b>20</b> | 2            |

**Element category**

| Symbol   | Element type   | Material                  |
|----------|----------------|---------------------------|
| <b>B</b> | Sintered metal | Bronze                    |
| <b>S</b> |                | Stainless steel           |
| <b>T</b> | Fiber          | Polypropylene             |
| <b>G</b> |                | Glass fiber               |
| <b>H</b> | Paper          | Cotton                    |
| <b>P</b> |                | Cotton                    |
| <b>M</b> | Micromesh      | Stainless steel 304/Epoxy |
| <b>L</b> |                | Stainless steel 316       |

**Nominal filtration accuracy (µm) <sup>Note)</sup>**

| Symbol     | Nominal filtration accuracy (µm) | Symbol     | Nominal filtration accuracy (µm) |
|------------|----------------------------------|------------|----------------------------------|
| <b>X50</b> | 0.5                              | <b>050</b> | 50                               |
| <b>001</b> | 1                                | <b>070</b> | 70                               |
| <b>002</b> | 2                                | <b>074</b> | 74                               |
| <b>005</b> | 5                                | <b>075</b> | 75                               |
| <b>010</b> | 10                               | <b>100</b> | 100                              |
| <b>020</b> | 20                               | <b>105</b> | 105                              |
| <b>040</b> | 40                               | <b>120</b> | 120                              |

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to the Best Pneumatics catalog.

**Option**

| Symbol     | Pressure gauge type                             |
|------------|---|
| <b>G1</b>  | G46-10-02M (Brass at wetted parts)              |
| <b>G2</b>  | G46-10-02-SRB (Stainless steel at wetted parts) |
| <b>Nil</b> | None (with plug)                                |

\* Please use the applicable pressure gauge depending on the fluid used. Control the differential pressure even when none pressure gauge is selected.

**Element seal material <sup>Note)</sup>**

| Symbol   | Element seal material |
|----------|-----------------------|
| <b>A</b> | Non-asbestos          |
| <b>T</b> | Fluororesin           |
| <b>N</b> | NBR                   |
| <b>V</b> | FKM                   |

Note) Refer to the below table for the element seal material types by the element category.

**Element/Element Seal Material Combinations**

| Element material | Element seal material     | Nil            | Non-     | PTFE | NBR | FKM |
|------------------|---------------------------|----------------|----------|------|-----|-----|
|                  |                           | (Without seal) | asbestos | A    | T   | N   |
| <b>B</b>         | Bronze                    |                |          | ○    | ○   | ○   |
| <b>S</b>         | Stainless steel           |                | ○        | ○    | ○   | ○   |
| <b>T</b>         | Polypropylene             | ○              |          |      |     |     |
| <b>G</b>         | Glass fiber               | ○              |          |      |     |     |
| <b>H</b>         | Cotton (Fiber)            | ○              |          |      |     |     |
| <b>P</b>         | Cotton (Paper)            |                |          |      | ○   | ○   |
| <b>M</b>         | Stainless steel 304/Epoxy |                |          |      | ○   | ○   |
| <b>L</b>         | Stainless steel 316       |                | ○        | ○    | ○   | ○   |

## Specifications

| Model                     | FGGSB <sup>Note 1)</sup> |                           | FGGSC <sup>Note 1)</sup> |            | FGGSD <sup>Note 1)</sup> |            | FGGLB <sup>Note 1)</sup> |            | FGGLC <sup>Note 1)</sup> |            | FGGLD <sup>Note 1)</sup> |            |  |
|---------------------------|--------------------------|---------------------------|--------------------------|------------|--------------------------|------------|--------------------------|------------|--------------------------|------------|--------------------------|------------|--|
| <b>Number of elements</b> | 7 <sup>Note 2)</sup>     | 14                        | 7 <sup>Note 2)</sup>     | 21         | 7 <sup>Note 2)</sup>     | 28         | 7 <sup>Note 2)</sup>     | 14         | 7 <sup>Note 2)</sup>     | 21         | 7 <sup>Note 2)</sup>     | 28         |  |
| <b>Element size</b>       | ø65 x L500               | ø65 x L250                | ø65 x L750               | ø65 x L250 | ø65 x L1000              | ø65 x L250 | ø65 x L500               | ø65 x L250 | ø65 x L750               | ø65 x L250 | ø65 x L1000              | ø65 x L250 |  |
| <b>Main materials</b>     | <b>Cover</b>             | Stainless steel 304       |                          |            |                          |            |                          |            |                          |            |                          |            |  |
|                           | <b>Case</b>              | Stainless steel 304       |                          |            |                          |            |                          |            |                          |            |                          |            |  |
|                           | <b>O-ring</b>            | NBR                       |                          |            |                          |            | FKM                      |            |                          |            |                          |            |  |
|                           | <b>Legs</b>              | SS400 (Chromatic plating) |                          |            |                          |            |                          |            |                          |            |                          |            |  |

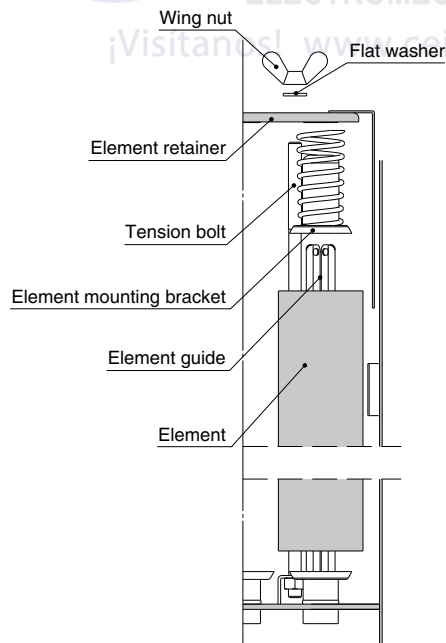
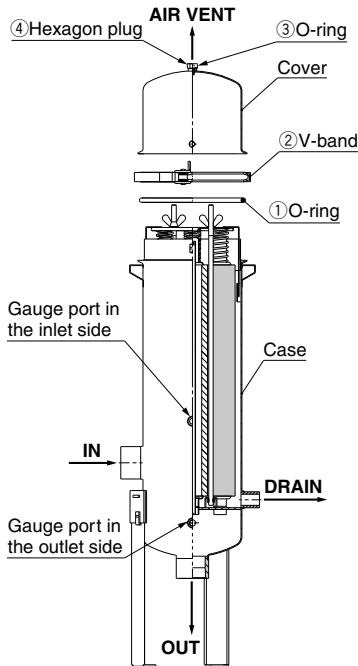
Note 1) Cannot be used with gases.

Note 2) In the case of a sintered metal element or paper element.

# FGG Series ②

The Replacement Procedure is on p. 543

## Replacement Parts and Seal List



### Replacement Parts

| No. | Description  | Qty. | Applicable model |           |
|-----|--------------|------|------------------|-----------|
|     |              |      | FGGS             | FGGL      |
| 1   | O-ring       | 1    | FGF-KT01         | FGF-KT02  |
| 2   | V-band       | 1    | CY-27S           |           |
| 3   | O-ring       | 1    | FGE-OP007        | FGE-OP008 |
| 4   | Hexagon plug | 1    |                  |           |

• Refer to pages 287 and 288 for selection.  
 • Refer to pages 289 and 290 for the replacement element type.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGG series in the Best Pneumatics catalog.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation Equipment

Industrial Filters

Replacement Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# FGA Series

The Replacement Procedure is on p. 545

## Replacement Parts and Seal List

### How to Order

FGA **C** **04** **A** - **10** - **B** **002** **N**

• Vessel material (wetted parts)

| Symbol | Vessel material (wetted parts) |
|--------|--------------------------------|
| C      | SS400                          |
| S      | Stainless steel 304            |

• Number of arranged elements

| Symbol | Number of arranged elements | Symbol | Number of arranged elements |
|--------|-----------------------------|--------|-----------------------------|
| 04     | 4                           | 29     | 29                          |
| 07     | 7                           | 34     | 34                          |
| 09     | 9                           | 37     | 37                          |
| 18     | 18                          | 53     | 53                          |
| 22     | 22                          | 83     | 83                          |

• Element length

| Symbol | Element length   |
|--------|------------------|
| A      | L250             |
| B      | L500 (L250 x 2)  |
| C      | L750 (L250 x 3)  |
| D      | L1000 (L250 x 4) |

• Port size

| Symbol | Port size                |
|--------|--------------------------|
| 10     | 25 (1 <sup>B</sup> )     |
| 14     | 40 (1 1/2 <sup>B</sup> ) |
| 20     | 50 (2 <sup>B</sup> )     |
| 24     | 65 (2 1/2 <sup>B</sup> ) |
| 30     | 80 (3 <sup>B</sup> )     |
| 40     | 100 (4 <sup>B</sup> )    |
| 60     | 150 (6 <sup>B</sup> )    |

Note) The connection method is JIS 10KFF flange connection.

• Element seal material (Note)

| Symbol | Element seal material |
|--------|-----------------------|
| A      | Non-asbestos          |
| T      | Fluororesin           |
| N      | NBR                   |
| V      | FKM                   |

Note) Refer to the below table for the element seal material types by the element category.

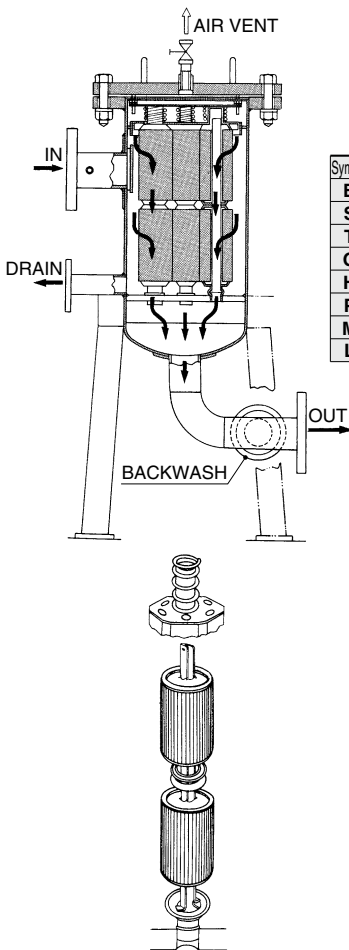
• Nominal filtration accuracy (µm) (Note)

| Symbol | Nominal filtration accuracy (µm) | Symbol | Nominal filtration accuracy (µm) |
|--------|----------------------------------|--------|----------------------------------|
| X50    | 0.5                              | 050    | 50                               |
| 001    | 1                                | 070    | 70                               |
| 002    | 2                                | 074    | 74                               |
| 005    | 5                                | 075    | 75                               |
| 010    | 10                               | 100    | 100                              |
| 020    | 20                               | 105    | 105                              |
| 040    | 40                               | 120    | 120                              |

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to the Best Pneumatics catalog.

### Element/Element Seal Material Combinations

| Element material | Element seal material     | NII (Without seal) | Non-asbestos | PTFE |   |   | NBR |   | FKM |
|------------------|---------------------------|--------------------|--------------|------|---|---|-----|---|-----|
|                  |                           |                    |              | A    | T | N | V   |   |     |
| B                | Bronze                    |                    |              |      | ○ | ○ | ○   | ○ |     |
| S                | Stainless steel           |                    | ○            | ○    | ○ | ○ | ○   | ○ |     |
| T                | Polypropylene             | ○                  |              |      |   |   |     |   |     |
| G                | Glass fiber               | ○                  |              |      |   |   |     |   |     |
| H                | Cotton (Fiber)            | ○                  |              |      |   |   |     |   |     |
| P                | Cotton (Paper)            |                    |              |      |   | ○ | ○   |   |     |
| M                | Stainless steel 304/Epoxy |                    |              |      |   |   | ○   | ○ |     |
| L                | Stainless steel 316       |                    | ○            | ○    | ○ | ○ | ○   | ○ |     |



• Element category

| Symbol | Element type   | Material                  |
|--------|----------------|---------------------------|
| B      | Sintered metal | Bronze                    |
| S      |                | Stainless steel           |
| T      | Fiber          | Polypropylene             |
| G      |                | Glass fiber               |
| H      |                | Cotton                    |
| P      | Paper          | Cotton                    |
| M      | Micromesh      | Stainless steel 304/Epoxy |
| L      |                | Stainless steel 316       |

### Applicable Element Specifications

| Description    | Material            | Nominal filtration accuracy (µm)  | Size  |
|----------------|---------------------|-----------------------------------|---|
| Sintered metal | Bronze              | 1, 2, 5, 10, 20, 40, 70, 100, 120 | ø65 x L250<br>ø65 x L500<br>ø65 x L750<br>ø65 x L1000 |
|                | Stainless steel 316 |                                   |   |
| Paper          | Cotton (Phenol)     | 5, 10, 20                         | ø65 x L250<br>ø65 x L500<br>ø65 x L750<br>ø65 x L1000 |
| Fiber          | Cotton              | 0.5, 1, 5, 10, 20, 50, 75, 100    | ø65 x L250  |
|                | Polypropylene       |                                   |   |
|                | Glass fiber         |                                   |   |
| Micromesh      | Stainless steel 304 | 5, 10, 20, 40, 74, 105            | ø65 x L250  |
|                | Stainless steel 316 |                                   |   |

• Refer to pages 289 and 290 for the replacement element type.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGA series in the Best Pneumatics catalog.

# FGB Series

The Replacement Procedure is on p. 549

## Replacement Parts and Seal List

### How to Order

**FGB C 04 A - 10 - B 002 N**

**Vessel material (wetted parts)**

| Symbol | Vessel material (wetted parts) |
|--------|--------------------------------|
| C      | SS400                          |
| S      | Stainless steel 304            |

**Number of arranged elements**

| Symbol | Number of arranged elements | Symbol | Number of arranged elements |
|--------|-----------------------------|--------|-----------------------------|
| 04     | 4                           | 30     | 30                          |
| 07     | 7                           | 36     | 36                          |
| 13     | 13                          | 55     | 55                          |
| 19     | 19                          | 83     | 83                          |

**Element length**

| Symbol | Element length   |
|--------|------------------|
| A      | L250             |
| B      | L500 (L250 x 2)  |
| C      | L750 (L250 x 3)  |
| D      | L1000 (L250 x 4) |

**Port size**

| Symbol | Port size                |
|--------|--------------------------|
| 10     | 25 (1 <sup>B</sup> )     |
| 14     | 40 (1 1/2 <sup>B</sup> ) |
| 20     | 50 (2 <sup>B</sup> )     |
| 24     | 65 (2 1/2 <sup>B</sup> ) |
| 30     | 80 (3 <sup>B</sup> )     |
| 40     | 100 (4 <sup>B</sup> )    |
| 60     | 150 (6 <sup>B</sup> )    |

Note) The connection method is JIS 10KFF flange connection.

**Element seal material** <sup>Note 1)</sup>

| Symbol               | Element seal material |
|----------------------|-----------------------|
| A <sup>Note 2)</sup> | Non-asbestos          |
| T                    | Fluororesin           |
| N                    | NBR                   |
| V                    | FKM                   |

Note 1) Not used with fiber elements.  
Note 2) Not possible with bronze elements.

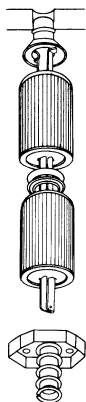
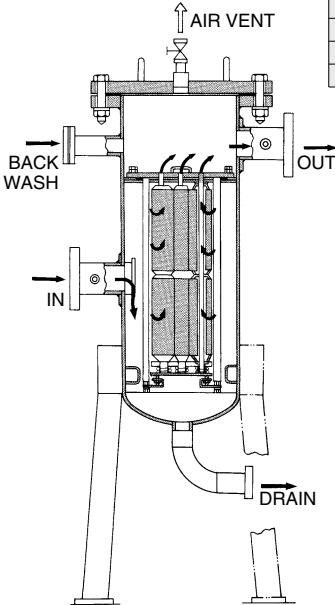
**Nominal filtration accuracy (μm)** <sup>Note)</sup>

| Symbol | Nominal filtration accuracy (μm) | Symbol | Nominal filtration accuracy (μm) |
|--------|----------------------------------|--------|----------------------------------|
| X50    | 0.5                              | 050    | 50                               |
| 001    | 1                                | 070    | 70                               |
| 002    | 2                                | 074    | 74                               |
| 005    | 5                                | 075    | 75                               |
| 010    | 10                               | 100    | 100                              |
| 020    | 20                               | 105    | 105                              |
| 040    | 40                               | 120    | 120                              |

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to the Best Pneumatics catalog.

**Element category**

| Symbol | Element type   | Material                  |
|--------|----------------|---------------------------|
| B      | Sintered metal | Bronze                    |
| S      |                | Stainless steel           |
| T      | Fiber          | Polypropylene             |
| G      |                | Glass fiber               |
| H      |                | Cotton                    |
| P      | Paper          | Cotton                    |
| M      | Micromesh      | Stainless steel 304/Epoxy |
| L      |                | Stainless steel 316       |



Element mounting figure

### Applicable Element Specifications

| Description    | Material            | Nominal filtration accuracy (μm)             | Size  |
|----------------|---------------------|--|---|
| Sintered metal | Bronze              | 1, 2, 5, 10, 20, 40, 70, 100, 120            | ø65 x L250<br>ø65 x L500<br>ø65 x L750<br>ø65 x L1000 |
|                | Stainless steel 316 |  |   |
| Paper          | Cotton (Phenol)     | 5, 10, 20                                    | ø65 x L250<br>ø65 x L500<br>ø65 x L750<br>ø65 x L1000 |
| Fiber          | Cotton              | 0.5, 1, 5, 10, 20, 50, 75, 100, 1, 5, 10, 20 | ø65 x L250  |
|                | Polypropylene       |  |   |
|                | Glass fiber         |  |   |
| Micromesh      | Stainless steel 304 | 5, 10, 20, 40, 74, 105                       | ø65 x L250  |
|                | Stainless steel 316 |  |   |

**Refer to pages 289 and 290 for the replacement element type.**

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGB series in the Best Pneumatics catalog.

Actuators  
Modular F.R.L. Pressure Control Equipment  
Air Preparation Equipment  
Industrial Filters  
Replacement Procedure  
Actuators  
Modular F.R.L. Pressure Control Equipment  
Industrial Filters

# FGC Series

The Replacement Procedure is on p. 553

## Replacement Parts and Seal List

### How to Order

**FGC 1 C A - 04 - B 002 N**

• **Maximum operating pressure**

| Symbol | Maximum operating pressure |
|--------|----------------------------|
| 1      | 1 MPa                      |
| 2      | 2 MPa                      |
| 4      | 4 MPa                      |

• **Vessel material (wetted parts)**

| Symbol | Vessel material (wetted parts) |
|--------|--------------------------------|
| C      | SGP                            |
| S      | Stainless steel 304            |

• **Element length**

| Symbol | Element length  |
|--------|-----------------|
| A      | L250            |
| B      | L500 (L250 x 2) |

• **Port size**

| Symbol | Port size              |
|--------|------------------------|
| 04     | 15 (1/2 <sup>B</sup> ) |
| 06     | 20 (3/4 <sup>B</sup> ) |
| 10     | 25 (1 <sup>B</sup> )   |

Note) The connection method is flange connection, as indicated below.  
 FGC1: JIS 10KFF flange connection  
 FGC2: JPI300<sup>Lb</sup>RF flange connection  
 FGC4: JPI600<sup>Lb</sup>RF flange connection

• **Element seal material** (Note)

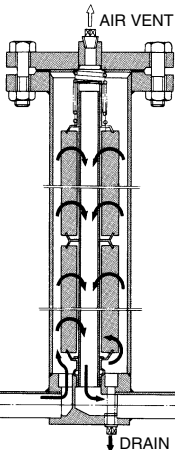
| Symbol | Element seal material |
|--------|-----------------------|
| A      | Non-asbestos          |
| T      | Fluororesin           |
| N      | NBR                   |
| V      | FKM                   |

Note) Refer to the below table for the element seal material types by the element category.

• **Nominal filtration accuracy (μm)** (Note)

| Symbol | Nominal filtration accuracy (μm) | Symbol | Nominal filtration accuracy (μm) |
|--------|----------------------------------|--------|----------------------------------|
| X50    | 0.5                              | 050    | 50                               |
| 001    | 1                                | 070    | 70                               |
| 002    | 2                                | 074    | 74                               |
| 005    | 5                                | 075    | 75                               |
| 010    | 10                               | 100    | 100                              |
| 020    | 20                               | 105    | 105                              |
| 040    | 40                               | 120    | 120                              |

Note) For a comparison with the nominal filtration accuracy according to the element category, refer to the Best Pneumatics catalog.

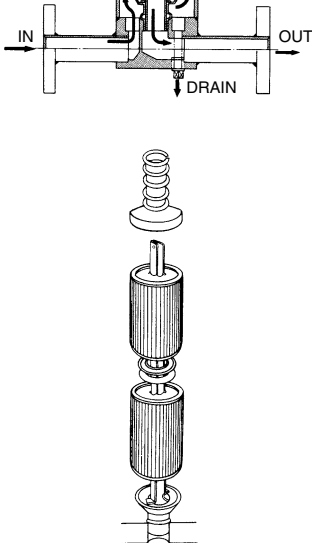


• **Element category**

| Symbol | Element type   | Material                  |
|--------|----------------|---------------------------|
| B      | Sintered metal | Bronze                    |
| S      |                | Stainless steel           |
| T      | Fiber          | Polypropylene             |
| G      |                | Glass fiber               |
| H      |                | Cotton                    |
| P      | Paper          | Cotton                    |
| M      | Micromesh      | Stainless steel 316/Epoxy |
| L      |                | Stainless steel 316       |

### Element/Element Seal Material Combinations

| Element material | Element seal material     | NII (Without seal) |   | Non-asbestos |   |      |     |     |  |
|------------------|---------------------------|--------------------|---|--------------|---|------|-----|-----|--|
|                  |                           | A                  | T | N            | V | PTFE | NBR | FKM |  |
| B                | Bronze                    |                    |   | ○            | ○ | ○    |     |     |  |
| S                | Stainless steel           | ○                  | ○ | ○            | ○ | ○    |     |     |  |
| T                | Polypropylene             | ○                  |   |              |   |      |     |     |  |
| G                | Glass fiber               | ○                  |   |              |   |      |     |     |  |
| H                | Cotton (Fiber)            | ○                  |   |              |   |      |     |     |  |
| P                | Cotton (Paper)            |                    |   |              |   | ○    | ○   |     |  |
| M                | Stainless steel 304/Epoxy |                    |   |              |   | ○    | ○   |     |  |
| L                | Stainless steel 316       | ○                  | ○ | ○            | ○ |      |     |     |  |



Element mounting figure

### Applicable Element Specifications

| Description    | Material            | Nominal filtration accuracy (μm) | Size                     |
|----------------|---------------------|----------------------------------|--------------------------|
| Sintered metal | Bronze              | 1, 2, 5, 10, 20, 40              | ø65 x L250               |
|                | Stainless steel 316 | 70, 100, 120                     | ø65 x L500               |
| Paper          | Cotton (Phenol)     | 5, 10, 20                        | ø65 x L250<br>ø65 x L500 |
| Fiber          | Cotton              | 0.5, 1, 5, 10, 20                | ø65 x L250               |
|                | Polypropylene       | 50, 75, 100                      |                          |
|                | Glass fiber         | 1, 5, 10, 20                     |                          |
| Micromesh      | Stainless steel 304 | 5, 10, 20, 40                    | ø65 x L250               |
|                | Stainless steel 316 | 74, 105                          |                          |

• Refer to pages 289 and 290 for the replacement element type.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGC series in the Best Pneumatics catalog.

# FGF Series 1

The Replacement Procedure is on p. 555

## Replacement Parts and Seal List

### How to Order

**One element included** FGF S 1 A - 20 - E 005 B - G

**Three, five elements included (produced upon receipt of order)** FGF S 3 A - 40 - E 005 F

**Bag filter** • **Material** •

| Symbol | Vessel material | Seal material | Applicable model |       |       |
|--------|-----------------|---------------|------------------|-------|-------|
|        |                 |               | FGF□1            | FGF□3 | FGF□5 |
| S      | Stainless steel | NBR           | ●                | ●     | ●     |
| C      | Carbon steel    |               | —                | ●     | ●     |
| L      | Stainless steel | FKM           | ●                | ●     | ●     |
| R      | Carbon steel    |               | —                | ●     | ●     |

**Number of elements** •

| Symbol | Number of elements      |
|--------|-------------------------|
| 1      | 1 pc. included (FGF□1)  |
| 3      | 3 pcs. included (FGF□3) |
| 5      | 5 pcs. included (FGF□5) |

**Element size** •

| Symbol | Element size |
|--------|--------------|
| A      | ø190 x L440  |
| B      | ø190 x L770  |

**Pressure gauge**

| Symbol | Pressure gauge                                      |
|--------|---|
| G      | With pressure gauge (1 MPa: Brass for wetted parts) |
| Nil    | Without pressure gauge (with plug)                  |

\* Note that the differential pressure must be controlled strictly.

**Option** •

| Symbol | Option*                  | Applicable model |       |       |
|--------|--------------------------|------------------|-------|-------|
|        |                          | FGF□1            | FGF□3 | FGF□5 |
| Nil    | None                     | ●                | ●     | ●     |
| F      | Companion flange         | —                | ●     | ●     |
| L      | Foundation bolt (3 pcs.) | ●                | ●     | ●     |

\* In the case of multiple options, indicate symbols in alphabetical order.

**Nominal filtration accuracy** <sup>Note)</sup>

| Symbol | Nominal filtration accuracy (µm) |
|--------|----------------------------------|
| 005    | 5                                |
| 010    | 10                               |
| 025    | 25                               |
| 050    | 50                               |
| 100    | 100                              |

**Element material (Polyester)**

| Symbol | Port size                            | Applicable model |
|--------|--------------------------------------|------------------|
| 20     | Rc2                                  | FGF□1            |
| 40     | 4 <sup>B</sup> JIS10 <sup>B</sup> FF | FGF□3            |
| 60     | 6 <sup>B</sup> JIS10 <sup>B</sup> FF | FGF□5            |

**Port size**

### Part number of element for replacement



**EJ 501S - 005**

• **Element symbol**

• **Element size**

| Symbol | Element size | Applicable model |
|--------|--------------|------------------|
| 501S   | ø190 x L440  | For FGF□□A       |
| 601S   | ø190 x L770  | For FGF□□B       |

## Specifications

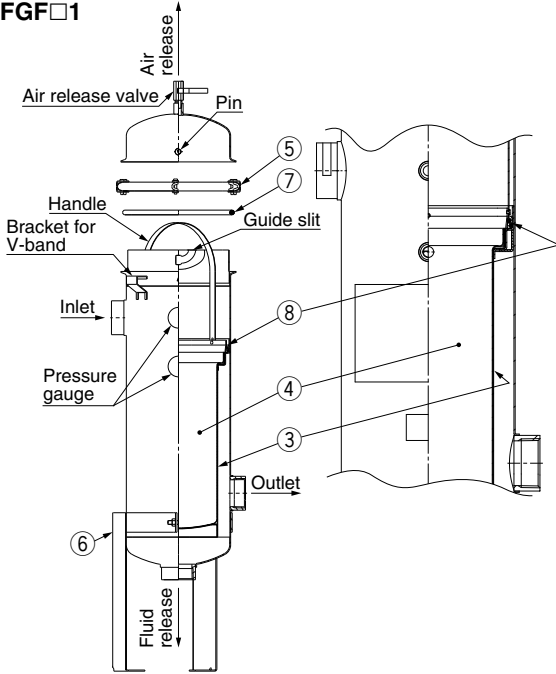
| Model   |   | FGF□1A-20                  | FGF□1B-20            | FGF□3A-40            | FGF□3B-40             | FGF□5A-60            | FGF□5B-60             |
|---------|---|----------------------------|----------------------|----------------------|-----------------------|----------------------|-----------------------|
| Element | Material                                  | Polyester                  |                      |                      |                       |                      |                       |
|         | Nominal filtration accuracy               | 5, 10, 25, 50, 100 µm      |                      |                      |                       |                      |                       |
|         | Element replacement differential pressure | 0.1 MPa <sup>Note 1)</sup> |                      |                      |                       |                      |                       |
|         | Number of elements                        | 1 element included         |                      | 3 elements included  |                       | 5 elements included  |                       |
|         | Size                                      | ø190 x L440                | ø190 x L770          | ø190 x L440          | ø190 x L770           | ø190 x L440          | ø190 x L770           |
|         | Filtration area                           | 1800 cm <sup>2</sup>       | 3400 cm <sup>2</sup> | 5400 cm <sup>2</sup> | 10200 cm <sup>2</sup> | 9000 cm <sup>2</sup> | 17000 cm <sup>2</sup> |

Note 1) Control the element replacement so that the differential pressure does not exceed 0.1 MPa.



## Replacement Parts and Seal List

### FGF□1



### Replacement Parts

| No. | Description                                 | Part No.       | Material            | Qty. | Applicable model <sup>Note)</sup> |
|-----|---|----------------|---------------------|------|-----------------------------------|
| 3   | Basket                                      | FGF-BT01       | Stainless steel 304 | 1    | FGF□1A                            |
|     |   | FGF-BT02       |                     | 1    | FGF□1B                            |
| 4   | Element                                     | EJ501S-□       | Polyester           | 1    | FGF□1A                            |
|     |   | EJ601S-□       |                     | 1    | FGF□1B                            |
| 5   | V-band                                      | FGF-BA01       | Stainless steel     | 1    | FGF□1□                            |
| 6   | Legs assembly (with bolt, nut, flat washer) | FGF-OP01 (Set) | Carbon steel        | 1    | FGF□1□                            |
| 7   | O-ring                                      | FGF-KT01       | NBR                 | 1    | FGFS1□                            |
|     |   | FGF-KT02       | FKM                 | 1    | FGFL1□                            |
| 8   | Holder assembly (with O-ring)               | FGF-KT03 (Set) | Polypropylene/NBR   | 1    | FGFS1□                            |
|     |   | FGF-KT04 (Set) | Polypropylene/FKM   | 1    | FGFL1□                            |

Note) Refer to "How to Order" on page 300 for the □ part of the model number.

### Part number of element for replacement



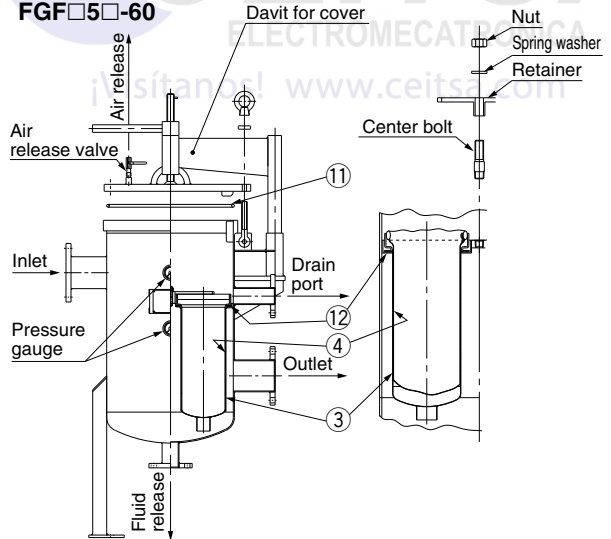
**EJ 501S - 005**

● Element symbol

● Element size

| Symbol | Element size | Applicable model |
|--------|--------------|------------------|
| 501S   | φ190 x L440  | For FGF□□A       |
| 601S   | φ190 x L770  | For FGF□□B       |

### FGF□3□-40 FGF□5□-60



### Replacement Parts

| No. | Description | Part No.                 | Material            | Qty. | Applicable model <sup>Note)</sup> |
|-----|-------------|--------------------------|---------------------|------|-----------------------------------|
| 3   | Basket      | BT-3S                    | Stainless steel 304 | 3    | FGF□3A-40                         |
|     |             |                          |                     | 5    | FGF□5A-60                         |
|     |             | BT-4S                    | Stainless steel 304 | 3    | FGF□3B-40                         |
|     |             |                          |                     | 5    | FGF□5B-60                         |
| 4   | Element     | Refer to "How to Order". | Polyester           | 3    | FGF□3□-40                         |
|     |             |                          |                     | 5    | FGF□5□-60                         |
| 11  | O-ring      | AL-26S                   | NBR                 | 1    | FGFS3□-40                         |
|     |             |                          |                     | 1    | FGFS5□-60                         |
|     |             | AL-23S                   | FKM                 | 1    | FGFL3□-40                         |
|     |             |                          |                     | 1    | FGFL5□-60                         |
| 12  | Gasket      | AL-20S                   | NBR                 | 3    | FGFS3□-40                         |
|     |             |                          |                     | 5    | FGFS5□-60                         |
|     |             | AL-21S                   | FKM                 | 3    | FGFL3□-40                         |
|     |             |                          |                     | 5    | FGFL5□-60                         |

Note) Refer to "How to Order" on page 300 for the □ part of the model number.

● Nominal filtration accuracy<sup>Note)</sup>

| Symbol | Nominal filtration accuracy (μm) |
|--------|----------------------------------|
| 005    | 5                                |
| 010    | 10                               |
| 025    | 25                               |
| 050    | 50                               |
| 100    | 100                              |

Note) Nominal filtration accuracy refers to the filtration accuracy according to SMC criteria, and serves as a guideline for the particulates that can be filtered out. It does not mean that 100% of the particulates of the diameter shown can be filtered out.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGF series in the Best Pneumatics catalog.



# FGH Series 1

The Replacement Procedure is on p. 557

## Replacement Parts and Seal List

### How to Order

**FGH 100 - 03 - J 002 T**

High precision filter for liquids

Element seal

| Symbol | Material |
|--------|----------|
| T      | PTFE     |

Body size

| Symbol | Element length | Applicable element |
|--------|----------------|--------------------|
| 100    | L117           | EJ701S             |
| 200    | L246           | EJ801S, ED801S     |
| 300    | L496           | EJ901S, ED901S     |

\* The membrane element cannot be selected for FGH100.

Filtration accuracy

| Symbol | Filtration accuracy | Applicable for:             | Applicable body        |
|--------|---------------------|-----------------------------|------------------------|
| 002    | 2 μm                | Filtration efficiency 99%   | HEPO II FGH100 to 300  |
| 004    | 4 μm                |                             |                        |
| 006    | 6 μm                |                             |                        |
| 013    | 13 μm               | Filtration efficiency 99.9% | Membrane FGH200 to 300 |
| X20    | 0.2 μm              |                             |                        |
| X40    | 0.4 μm              |                             |                        |

Port size

|    |       |
|----|-------|
| 03 | Rc3/8 |
| 04 | Rc1/2 |
| 06 | Rc3/4 |
| 10 | Rc1   |

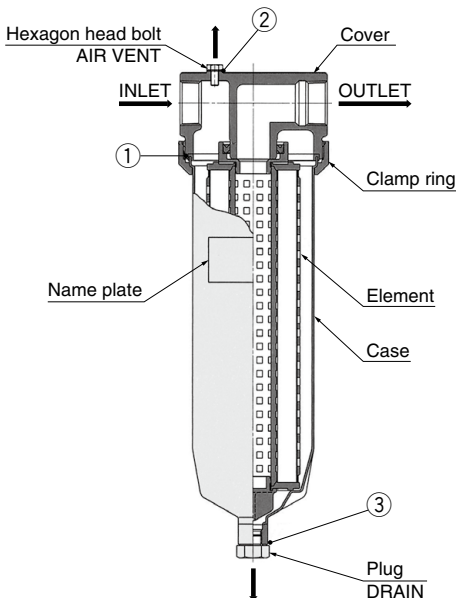
Element classification (Note)

| Symbol | Element  |
|--------|----------|
| J      | HEPO II  |
| D      | Membrane |

Note) Refer to the **web catalog** for details about specifications, models, dimensions, etc. regarding the elements.

### Specifications

| Model   | FGH100  | FGH200  | FGH300  |
|---|---------|---------|---------|
| Number of built-in elements (element length) (mm) | 1 (125) | 1 (250) | 1 (500) |



### Replacement Parts

| No. | Description | Part number |        |        |
|-----|-------------|-------------|--------|--------|
|     |             | FGH100      | FGH200 | FGH300 |
| 1   | Gasket      | AL-58S#1    |        |        |
| 2   | Seal        | AL-43S      |        |        |
| 3   | Seal        | AL-53S      |        |        |

\* Use each one of the above parts for each filter unit.

\* Use a commercially available belt wrench etc. for mounting and removing clamp rings.

• Refer to page 303 for the replacement element type.

\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FGH series in the Best Pneumatics catalog.

# High Precision Filter for Liquids

# FGH Series ②

The Replacement Procedure is on p. 557

## HEPO II Element for FGH Series EJ Series



### Specifications

| Model  |                        | EJ□S-002                           | EJ□S-004 | EJ□S-006 | EJ□S-013 |
|--|------------------------|------------------------------------|----------|----------|----------|
| Filtration accuracy(Filtration efficiency 99%) |                        | 2                                  | 4        | 6        | 13       |
| Filtration area (cm <sup>2</sup> )             | Length                 | 117 mm                             | 1890     | 2310     | 2090     |
|  |                        | 246 mm                             | 4250     | 5200     | 4700     |
|  |                        | 496 mm                             | 8500     | 10400    | 9400     |
| Heat resistant temperature (°C)                |                        | 80                                 |          |          |          |
| Material                                       | Filter media           | Polyester                          |          |          |          |
|  | Reinforcement material | Polypropylene                      |          |          |          |
|  | Others                 | Polypropylene                      |          |          |          |
| Pressure resistance                            |                        | 0.5 MPa at 20°C, 0.125 MPa at 80°C |          |          |          |

Note) See "How to Order" below for items represented by □.

### How to Order Elements

**EJ** **701** **S** - **002** **T**

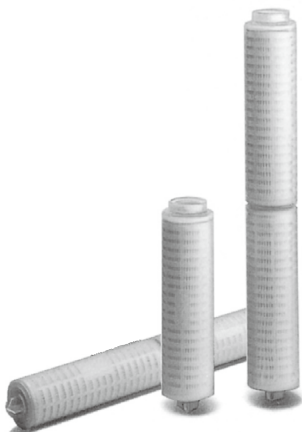
Element classification  
EJ HEPO II

Element size symbol  
701 For FGH100  
801 For FGH200  
901 For FGH300

Element seal  
T PTFE

Filtration accuracy (Filtration efficiency 99%)  
002 2 μm  
004 4 μm  
006 6 μm  
013 13 μm

## Membrane Element for FGH Series ED Series



### Specifications

| Model   |                        | ED□S-X20                                       | ED□S-X40                      |
|---|------------------------|--|-------------------------------|
| Filtration accuracy(Filtration efficiency 99.9%) <sup>Note 1)</sup> |                        | 0.2  | 0.4                           |
| Filtration area (cm <sup>2</sup> )                                  | Length                 | 247 mm   | 6,200                         |
|   |                        | 495 mm   | 12,400                        |
| Heat resistant temperature (°C)                                     |                        | 80   |                               |
| Material  | Filter media           | Polyether sulfone                              | Cellulose acetate & polyester |
|   | Reinforcement material | Polypropylene                                  | Polyester                     |
|   | Others                 | Polypropylene                                  | Polypropylene                 |
| Pressure resistance   |                        | 0.5 MPa at 20°C, 0.125 MPa at 80°C             |                               |
| Resistivity recovery <sup>Note 2)</sup>                             |                        | 60 min at 10 L/m                               | —                             |
| Others  |                        | 100 L/4000 cm <sup>2</sup> Pure water cleaning | —                             |

Note 1) Filtration accuracy: tested with ultrapure water, flow rate at ΔP = 0.01 MPa.

Note 2) Resistivity recovery: time taken to recover to 18 MΩ·cm with ultrapure water.

Note 3) See "How to Order" below for items represented by □.

### How to Order Elements

**ED** **801** **S** - **X20** **T**

Element classification  
ED Membrane

Element size symbol  
801 For FGH200  
901 For FGH300

Element seal  
T PTFE

Filtration accuracy (Filtration efficiency 99.9%)  
X20 0.2 μm  
X40 0.4 μm

\* Cannot be used for FGH100.

# FQ1 Series 1

RoHS

The Replacement Procedure is on p. 559

## Replacement Parts and Seal List

### How to Order

**FQ1 0 1 0 N - 04 - M005N - B** □

Model symbol  
(In-line filters)

Housing material

| Symbol | Cover               | Case                |
|--------|---------------------|---------------------|
| 0      | Stainless steel 304 | Stainless steel 304 |

Element sealing method

|   |                                  |
|---|----------------------------------|
| 1 | Flat gasket<br>(Double/Open/End) |
|---|----------------------------------|

Element size

| Symbol | Element size    |
|--------|-----------------|
| 0      | L125            |
| 1      | L250            |
| 2      | L500 (L250 x 2) |

Housing  
O-ring material

| Symbol | Material |
|--------|----------|
| N      | NBR      |
| V      | FKM      |

Made to order specifications

|     |                         |
|-----|-------------------------|
| Nil | Note                    |
| X19 | Without V-band support  |
| X61 | Cover with bracket seat |
| X68 | Chemical resistant type |

\* For other made to order specifications, refer to the Best Pneumatics catalog.

Options

|     |         |
|-----|---------|
| Nil | N/A     |
| -B  | Bracket |

Element type  
Select from tables below.

Port size

| Symbol | Port size | Applicable model |        |        |
|--------|-----------|------------------|--------|--------|
|        |           | FQ1010           | FQ1011 | FQ1012 |
| 04     | Rc1/2     | ●                | ●      |        |
| 06     | Rc3/4     | ●                | ●      | ●      |
| 10     | Rc1       |                  | ●      | ●      |



FQ1010 □

FQ1011 □

FQ1012 □

## Specifications

| Model  | FQ1010    | FQ1011    | FQ1012        |
|--|-----------|-----------|---------------|
| No. of built-in elements (L: Element length in mm) | 1 (L 125) | 1 (L 250) | 2 (L 250 x 2) |

## Element

### 1. Fiber element (P.P.)

| Dimensions | Element symbol | Nominal filtration accuracy (µm) | Part number |
|------------|----------------|----------------------------------|-------------|
| ø65 x L250 | TX50           | 0.5                              | EHM10A      |
|            | T001           | 1                                | EHM39R10AY  |
|            | T005           | 5                                | EHM23R10AY  |
|            | T010           | 10                               | EHM19R10AY  |
|            | T020           | 20                               | EHM15R10A   |
|            | T050           | 50                               | EHM11R10A   |
|            | T075           | 75                               | EHM10R10A   |
|            | T100           | 100                              | EHM8R10A    |

### 2. Fiber element (Cotton)

| Dimensions | Element symbol | Nominal filtration accuracy (µm) | Part number |
|------------|----------------|----------------------------------|-------------|
| ø65 x L250 | HX50           | 0.5                              | EH10G       |
|            | H001           | 1                                | EH39R10GV   |
|            | H005           | 5                                | EH23R10GV   |
|            | H010           | 10                               | EH19R10GV   |
|            | H020           | 20                               | EH15R10G    |
|            | H050           | 50                               | EH11R10G    |
|            | H075           | 75                               | EH10R10G    |
|            | H100           | 100                              | EH8R10G     |

### 3. Micromesh element (Stainless steel 304) Bonding material: Epoxy resin

| Dimensions | Element symbol | Nominal filtration accuracy (µm) | Part number   |
|------------|----------------|----------------------------------|---------------|
| ø65 x L250 | M005 □         | 5                                | EM100-005 □   |
|            | M010 □         | 10                               | EM100-010 □   |
|            | M020 □         | 20                               | EM100-020 □   |
|            | M040 □         | 40                               | EM100-040 □   |
|            | M074 □         | 74                               | EM100-074 □   |
|            | M105 □         | 105                              | EM100-105 □   |
|            | ø65 x L125     | M005 □                           | 5             |
| M010 □     |                | 10                               | EM200-010 □X4 |
| M020 □     |                | 20                               | EM200-020 □X4 |
| M040 □     |                | 40                               | EM200-040 □X4 |
| M074 □     |                | 74                               | EM200-074 □X4 |
| M105 □     |                | 105                              | EM200-105 □X4 |

Note) Specify seal material in place of "□" (N for NBR or V for FKM).

### 4. Micromesh element (Stainless steel 316)

| Dimensions | Element symbol | Nominal filtration accuracy (µm) | Part number   |
|------------|----------------|----------------------------------|---------------|
| ø65 x L250 | L005 □         | 5                                | EM500-005 □   |
|            | L010 □         | 10                               | EM500-010 □   |
|            | L020 □         | 20                               | EM500-020 □   |
|            | L040 □         | 40                               | EM500-040 □   |
|            | L074 □         | 74                               | EM500-074 □   |
|            | L105 □         | 105                              | EM500-105 □   |
|            | ø65 x L125     | L005 □                           | 5             |
| L010 □     |                | 10                               | EM600-010 □X4 |
| L020 □     |                | 20                               | EM600-020 □X4 |
| L040 □     |                | 40                               | EM600-040 □X4 |
| L074 □     |                | 74                               | EM600-074 □X4 |
| L105 □     |                | 105                              | EM600-105 □X4 |

Note) Specify seal material in place of "□" (N for NBR or V for FKM).

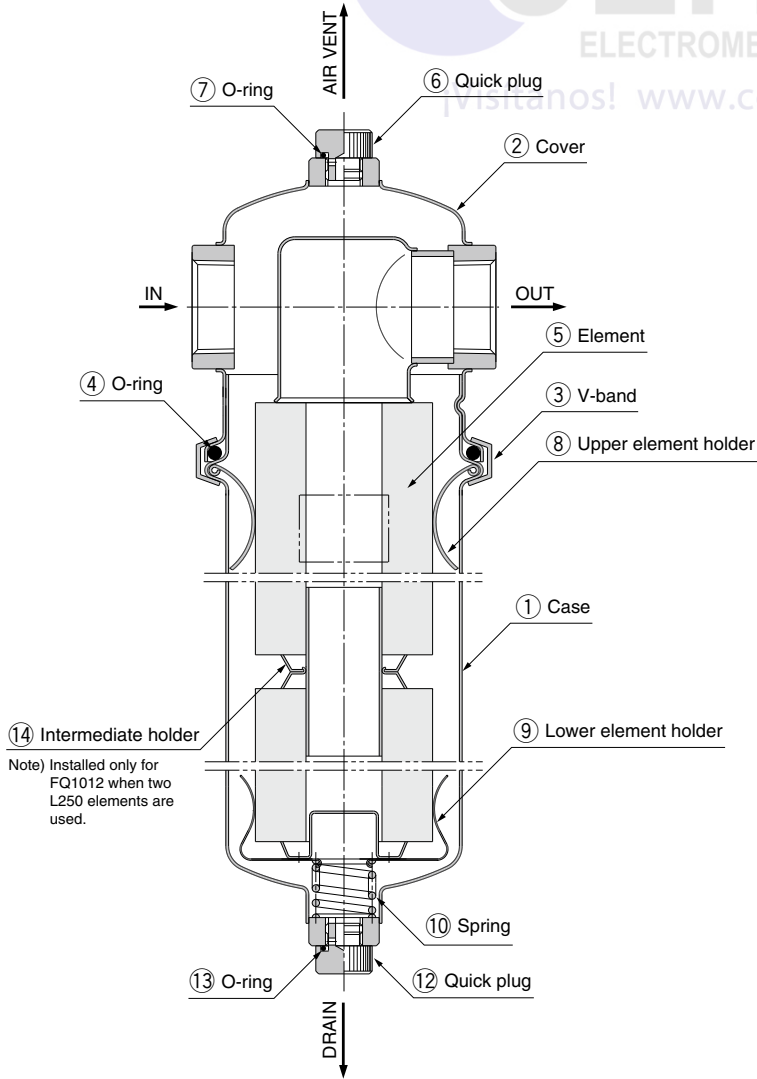
# FQ1 Series 2

RoHS

\* When combined with sintered elements (bronze), it is no longer compliant with RoHS.

The Replacement Procedure is on p. 559

## Replacement Parts and Seal List



### Replacement Parts

| Description            | Part number | Material   | Applicable model | Part no. (Set contents)   | Note  |                               |
|------------------------|-------------|--|------------------|---|---|-------------------------------|
| Case assembly          | FQ1-CA001N  | Stainless steel 304<br>Note) O-ring material<br>N: NBR<br>V: FKM | FQ1010N          | ①, ⑧, ⑨, ⑫, ⑬: 1 pc. each<br>Note) Only the FQ1-CA003□ includes ⑭ intermediate holder in the set. | Element size: L125                          |                               |
|                        | FQ1-CA001V  |  | FQ1010V          |   |   |                               |
|                        | FQ1-CA002N  |  | FQ1011N          |   | Element size: L250                          |                               |
|                        | FQ1-CA002V  |  | FQ1011V          |   |   |                               |
|                        | FQ1-CA003N  |  | FQ1012N          |   |   | Element size: L500 (L250 x 2) |
|                        | FQ1-CA003V  |  | FQ1012V          |   |   |                               |
| V-band for replacement | FQ-BA001    | Stainless steel 304  | FQ1 series       | ③   |   |                               |
| O-ring kit             | FQ-KT005N   | NBR  | FQ101□N          | ④, ⑦, ⑬: 1 pc. each   | ④: OR NBR-70-1 P85<br>⑦, ⑬: OR NBR-70-1 P11 |                               |
|                        | FQ-KT005V   | FKM  | FQ101□V          |   | ④: OR FKM-70 P85<br>⑦, ⑬: OR FKM-70 P11     |                               |
| Quick plug             | AG-9S       | Stainless steel 303  | FQ1 series       | ⑥, ⑫  |   |                               |
| Upper element holder   | L-131S      | Stainless steel 304  | FQ1 series       | ⑧   |   |                               |
| Lower element holder   | L-135S      | Stainless steel 304  | FQ1 series       | ⑨   |   |                               |
| Intermediate holder    | FQ-OP001    | Stainless steel 304  | FQ1 series       | ⑭   |   |                               |
| Bracket                | BP-15S      | Stainless steel 304  | FQ101□□-04       |   | For port size Rc 1/2                        |                               |
|                        | BP-14S      |  | FQ101□□-06       |   | For port size Rc 3/4                        |                               |
|                        | BP-13S      |  | FQ101□□-10       |   | For port size Rc 1                          |                               |

# FN1/FN4 Series 1

The Replacement Procedure is on p. 560

## Replacement Parts and Seal List

### How to Order

With single element

**FN1 1 0 1 N - 10 - S 020**

With four elements

**FN4 1 0 2 N - 20 - S 020**

**Housing material**

| Symbol | Housing material    |
|--------|---------------------|
| 1      | Stainless steel 304 |

**Element type** (Note)

| Symbol | Element type                   | Applicable model |
|--------|--------------------------------|------------------|
| 0      | Cylindrical type (5 μm, 20 μm) | FN1, FN4         |
| 1      | Step type (5 μm)               | FN1              |

Note) Refer to the Best Pneumatics catalog for detailed element type.

**Element length**

| Symbol | Element length | Applicable model |
|--------|----------------|------------------|
| 1      | L250 mm        | FN1              |
| 2      | L500 mm        | FN1, FN4         |

**Seal material**

| Symbol | Seal material |
|--------|---------------|
| N      | NBR           |
| V      | FKM           |

**Pressure gauge**

| Symbol                   | Pressure gauge  |
|--------------------------|---|
| Nil                      | None (With plug)  |
| G <small>Note 1)</small> | With pressure gauge <small>Note 2)</small> (Wetted part: Brass) |

Note 1) Contact SMC for the pressure gauge specification for stainless steel wetted parts.

Note 2) The FN4 series is equipped with two pressure gauges.

**Nominal filtration rating**

| Symbol | Nominal filtration rating          |
|--------|------------------------------------|
| 005    | 5 μm (Cylindrical type, Step type) |
| 020    | 20 μm (Cylindrical type)           |

**Element material**

| Symbol | Element material    |
|--------|---------------------|
| S      | Stainless steel 304 |

**Port size**

| Symbol | Port size | Applicable model |
|--------|-----------|------------------|
| 10     | Rc1       | FN1              |
| 20     | Rc2       | FN4              |

## Specifications

| Model                    |                                    | FN1101              | FN1111    | FN1102           | FN1112     | FN4102           |
|--------------------------|------------------------------------|---------------------|-----------|------------------|------------|------------------|
| <b>Element dimension</b> |                                    | ø65 x 250L          |           |                  | ø65 x 500L |                  |
| <b>Element</b>           | <b>Material</b>                    | Stainless steel 304 |           |                  |            |                  |
|                          | <b>Construction</b>                | Cylindrical type    | Step type | Cylindrical type | Step type  | Cylindrical type |
|                          | <b>Nominal filtration rating</b>   | 5 μm, 20 μm         | 5 μm      | 5 μm, 20 μm      | 5 μm       | 5 μm, 20 μm      |
|                          | <b>Differential pressure proof</b> | 0.6 MPa             |           |                  |            |                  |

Actuators  
Modular F.R.L. Pressure Control Equipment  
Air Preparation Equipment  
Industrial Filters  
Replacement Procedure  
Actuators  
Modular F.R.L. Pressure Control Equipment  
Industrial Filters

# FN1/FN4 Series 2

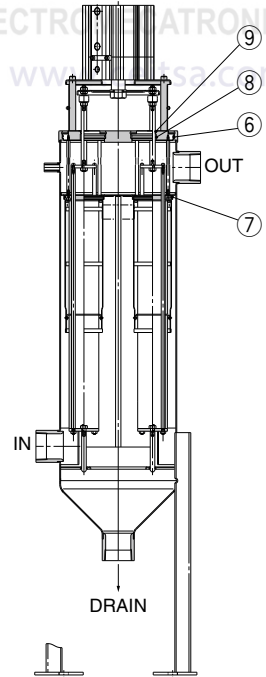
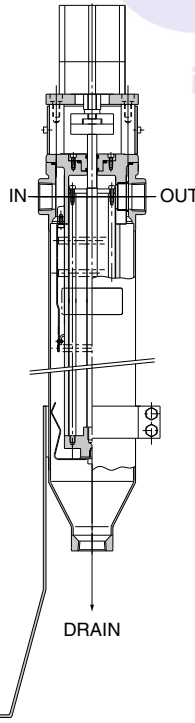
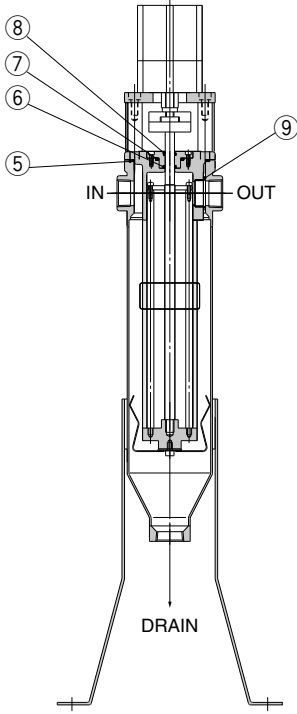
The Replacement Procedure is on p. 560

## Replacement Parts and Seal List

FN11□1□-10-S□□□□

FN11□2□-10-S□□□□

FN4102□-20-S□



\* The numbers correspond with those in the "Replacement Parts and Seal List" of the FN1/FN4 series in the Best Pneumatics catalog.

### Replacement Parts

| No. | Description | Qty. | Material         |
|-----|-------------|------|------------------|
| ⑤   | O-ring      | 1    | NBR<br>or<br>FPM |
| ⑥   | Penta seal  | 1    |                  |
| ⑦   | O-ring      | 1    |                  |
| ⑧   | Scraper     | 1    |                  |
| ⑨   | O-ring      | 1    |                  |

### Replacement Parts: Seal Kit

| Model   | Part no. | Material | Note   |
|---------|----------|----------|--|
| FN11□□N | KT-FN11N | NBR      | Items ⑤ through ⑨ from the above chart, 1 pc. each |
| FN11□□V | KT-FN11V | FPM      |  |

### Replacement Element

| Model   | Part no.   | Qty. | Note                    |
|---------|------------|------|-------------------------|
| FN11□1□ | END100-005 | 1    | 5 μm, Cylindrical type  |
|         | END100-020 | 1    | 20 μm, Cylindrical type |
|         | END110-005 | 1    | 5 μm, Step type         |
| FN11□2□ | END200-005 | 1    | 5 μm, Cylindrical type  |
|         | END200-020 | 1    | 20 μm, Cylindrical type |
|         | END210-005 | 1    | 5 μm, Step type         |

### Replacement Parts

| No. | Description | Qty. | Material         |
|-----|-------------|------|------------------|
| ⑥   | O-ring      | 1    | NBR<br>or<br>FPM |
| ⑦   | O-ring      | 1    |                  |
| ⑧   | Penta seal  | 1    |                  |
| ⑨   | Scraper     | 1    |                  |

### Replacement Parts: Seal Kit

| Model   | Part no. | Material | Note   |
|---------|----------|----------|--|
| FN4102N | KT-FN41N | NBR      | Items ⑥ through ⑨ from the above chart, 1 pc. each |
| FN4102V | KT-FN41V | FPM      |  |

### Replacement Element

| Model   | Part no.   | Qty. | Note                    |
|---------|------------|------|-------------------------|
| FN4102□ | END400-005 | 1    | 5 μm, Cylindrical type  |
|         | END400-020 | 1    | 20 μm, Cylindrical type |

## Low Maintenance Filter

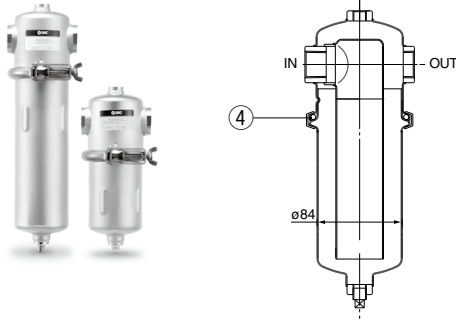
# FN1/FN4 Series ③

### Options (Sold separately)

#### Reservoir tank: FNR series

This tank is used to store a sufficient amount of fluid for back-flushing (For the FN1 series).

\* It is not required for the FN4, which has a built-in tank.



#### How to Order **FNR10 0 N - 10**

| Symbol | Capacity | Applicable model |
|--------|----------|------------------|
| 0      | 1.1 L    | FN11□1           |
| 1      | 1.8 L    | FN11□2           |

| Port size |           |
|-----------|-----------|
| Symbol    | Port size |
| 10        | Rc1       |

| Seal material |          |
|---------------|----------|
| Symbol        | Material |
| N             | NBR      |
| V             | FKM      |

#### Replacement Parts

| No. | Description | Material | Qty. | Note             |
|-----|-------------|----------|------|------------------|
| 4   | O-ring      | NBR      | 1    | OR NBR-70-1 P85* |
|     |             | FKM      | 1    | OR FKM-70 P85*   |

\* When ordering an O-ring, order the standard product shown in the note.

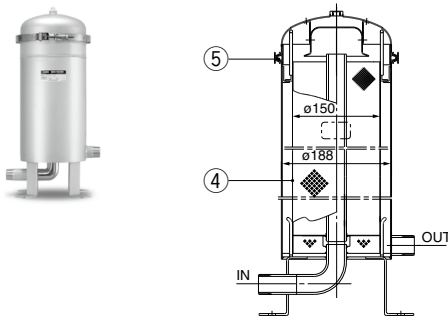
#### Specifications

| Model                    | FNR100N-10              | FNR100V-10 | FNR101N-10              | FNR101V-10 |
|--------------------------|-------------------------|------------|-------------------------|------------|
| <b>Tank capacity</b>     | 1.1 L                   |            | 1.8 L                   |            |
| <b>Port size</b>         | Rc1                     |            |                         |            |
| <b>Material</b>          | Stainless steel 304     |            |                         |            |
| <b>Bowl &amp; Cover</b>  | Stainless steel 304     |            |                         |            |
| <b>O-ring</b>            | NBR                     | FKM        | NBR                     | FKM        |
| <b>Weight</b>            | 1.5 kg                  |            | 1.9 kg                  |            |
| <b>Applicable filter</b> | FN11□1□ (Element L 250) |            | FN11□2□ (Element L 500) |            |

#### Dust recovery filter (Produced upon receipt of order)

This filter is for recovering dust from fluid after element back-flushing.

It enables the re-use of the element (Gold mesh).



#### How to Order

### FND100 N - 10 - M149 X0

| Seal material |          |
|---------------|----------|
| Symbol        | Material |
| N             | NBR      |
| V             | FKM      |

| Nominal filtration rating |                           |
|---------------------------|---------------------------|
| Symbol                    | Nominal filtration rating |
| 149                       | 149 µm                    |

| Port size |           |
|-----------|-----------|
| Symbol    | Port size |
| 10        | R1        |

| Element type |           |
|--------------|-----------|
| Symbol       | Type      |
| M            | Gold mesh |

#### Replacement Parts

| No. | Description | Part no.     | Material            | Qty. |
|-----|-------------|--------------|---------------------|------|
| 4   | Element     | EZH710AS-149 | Stainless steel 304 | 1    |
| 5   | O-ring      | FGE-KT001    | NBR                 | 1    |
|     |             | FGE-KT002    | FKM                 | 1    |

#### Specifications

| Model                                    | FND100N-10-M149X0   | FND100V-10-M149X0 |
|--|---------------------|-------------------|
| <b>Port size</b>                         | R1                  |                   |
| <b>Material</b>                          | Stainless steel 304 |                   |
| <b>Bowl &amp; Cover</b>                  | Stainless steel 304 |                   |
| <b>O-ring</b>                            | NBR                 | FKM               |
| <b>Element</b>                           | Stainless steel 304 |                   |
| <b>Element nominal filtration rating</b> | 149 µm              |                   |
| <b>Weight</b>                            | 7.5 kg              |                   |

Note) Produced upon receipt of order.





# Actuators

## Replacement Procedure

|                |   |                 |
|----------------|---|-----------------|
| <b>CJP2</b>    | Pin Cylinder  | <b>p. 311</b>   |
| <b>CM2</b>     | Air Cylinder  | <b>p. 313</b>   |
| <b>CVM</b>     | Valve Mounted Cylinder  | <b>p. 313</b>   |
| <b>CG1</b>     | Air Cylinder  | <b>p. 314</b>   |
| <b>CG3</b>     | Air Cylinder/Short Type   | <b>p. 314</b>   |
| <b>CG5-S</b>   | Stainless Steel Cylinder  | <b>p. 314</b>   |
| <b>MB</b>      | Air Cylinder  | <b>p. 317</b>   |
| <b>MB1</b>     | Square Tube Type Air Cylinder   | <b>p. 317</b>   |
| <b>CA2</b>     | Air Cylinder  | <b>p. 317</b>   |
| <b>CS1</b>     | Air Cylinder  | <b>p. 320</b>   |
| <b>CS2</b>     | Air Cylinder  | <b>p. 320</b>   |
| <b>CUJ</b>     | Mini Free Mount Cylinder  | <b>p. 322</b>   |
| <b>CQS</b>     | Compact Cylinder  | <b>p. 323</b>   |
| <b>CQ2</b>     | Compact Cylinder  | <b>p. 323</b>   |
| <b>RQ</b>      | Compact Cylinder with Air Cushion                                       | <b>p. 323</b>   |
| <b>CXT</b>     | Platform Cylinder   | <b>p. 323</b>   |
| <b>CVQ</b>     | Compact Cylinder/With Solenoid Valve                                    | <b>p. 323</b>   |
| <b>HYQ</b>     | Hygienic Design Cylinder  | <b>p. 330</b>   |
| <b>HYC</b>     | Hygienic Design Cylinder  | <b>p. 330</b>   |
| <b>HYG</b>     | Hygienic Design Cylinder  | <b>p. 334</b>   |
| <b>MY1B-□Z</b> | Mechanically Jointed Rodless Cylinder/Basic Type                        | <b>p. 336-1</b> |
| <b>MY1B</b>    | Mechanically Jointed Rodless Cylinder/Basic Type                        | <b>p. 337</b>   |
| <b>MY1M</b>    | Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type          | <b>p. 339</b>   |
| <b>MY1C</b>    | Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type           | <b>p. 339</b>   |
| <b>MY1□W</b>   | Mechanically Jointed Rodless Cylinder/With Protective Cover             | <b>p. 339</b>   |
| <b>MY1H-□Z</b> | Mechanically Jointed Rodless Cylinder/Linear Guide Type                 | <b>p. 342-1</b> |
| <b>MY1H</b>    | Mechanically Jointed Rodless Cylinder/Linear Guide Type                 | <b>p. 343</b>   |
| <b>MY2C</b>    | Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type           | <b>p. 344</b>   |
| <b>MY2H/HT</b> | Mechanically Jointed Rodless Cylinder/Linear Guide Type                 | <b>p. 344</b>   |
| <b>MY3A</b>    | Mechanically Jointed Rodless Cylinder/Basic Type                        | <b>p. 345</b>   |
| <b>MY3B</b>    | Mechanically Jointed Rodless Cylinder/Basic Type                        | <b>p. 345</b>   |
| <b>MY3M</b>    | Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type          | <b>p. 345</b>   |
| <b>CY3B</b>    | Magnetically Coupled Rodless Cylinder/Basic Type                        | <b>p. 348</b>   |
| <b>CY3R</b>    | Magnetically Coupled Rodless Cylinder/Direct Mount Type                 | <b>p. 349</b>   |
| <b>REAR</b>    | Sine Rodless Cylinder   | <b>p. 349</b>   |
| <b>REBR</b>    | Sine Rodless Cylinder   | <b>p. 349</b>   |
| <b>CY1S</b>    | Magnetically Coupled Rodless Cylinder/Slider Type: Slide Bearing        | <b>p. 350</b>   |
| <b>CY1L</b>    | Magnetically Coupled Rodless Cylinder/Slider Type: Ball Bushing Bearing | <b>p. 351</b>   |
| <b>MXS</b>     | Air Slide Table   | <b>p. 352</b>   |
| <b>MXQ</b>     | Air Slide Table   | <b>p. 352</b>   |
| <b>MXQR</b>    | Air Slide Table/Reversible Type   | <b>p. 352</b>   |
| <b>MXF</b>     | Low Profile Slide Table   | <b>p. 357</b>   |
| <b>MXW</b>     | Air Slide Table   | <b>p. 358</b>   |
| <b>MXP</b>     | Air Slide Table   | <b>p. 359</b>   |

|                      |   |               |
|----------------------|---|---------------|
| <b>MXY</b>           | Air Slide Table/Long Stroke Type        | <b>p. 362</b> |
| <b>MGP</b>           | Compact Guide Cylinder                  | <b>p. 366</b> |
| <b>MGPW</b>          | Compact Guide Cylinder/Wide Type        | <b>p. 366</b> |
| <b>MGQ</b>           | Compact Guide Cylinder                  | <b>p. 366</b> |
| <b>MGF</b>           | Guide Table                             | <b>p. 370</b> |
| <b>CXSJ/CXS/CXSW</b> | Dual Rod Cylinder                       | <b>p. 372</b> |
| <b>CLG1</b>          | Fine Lock Cylinder                      | <b>p. 373</b> |
| <b>CL1</b>           | Lock-up Cylinder                        | <b>p. 376</b> |
| <b>CNG</b>           | Cylinder with Lock                      | <b>p. 381</b> |
| <b>MNB</b>           | Cylinder with Lock                      | <b>p. 384</b> |
| <b>CNA2</b>          | Cylinder with Lock                      | <b>p. 384</b> |
| <b>CNS</b>           | Cylinder with Lock                      | <b>p. 389</b> |
| <b>CLS</b>           | Cylinder with Lock                      | <b>p. 391</b> |
| <b>REAS</b>          | Sine Rodless Cylinder                   | <b>p. 394</b> |
| <b>REC</b>           | Sine Cylinder                           | <b>p. 395</b> |
| <b>RHC</b>           | High Power Cylinder                     | <b>p. 397</b> |
| <b>RZQ</b>           | 3 Position Cylinder                     | <b>p. 400</b> |
| <b>MK</b>            | Rotary Clamp Cylinder/Standard          | <b>p. 404</b> |
| <b>MK2T</b>          | Rotary Clamp Cylinder/Double Guide Type | <b>p. 404</b> |
| <b>CKQG/CKQP</b>     | Pin Clamp Cylinder                      | <b>p. 407</b> |
| <b>RSQ</b>           | Stopper Cylinder                        | <b>p. 418</b> |
| <b>RSG</b>           | Stopper Cylinder                        | <b>p. 418</b> |
| <b>RSH</b>           | Heavy Duty Stopper Cylinder             | <b>p. 420</b> |
| <b>RS2H</b>          | Heavy Duty Stopper Cylinder             | <b>p. 420</b> |
| <b>MIW/MIS</b>       | Escapements                             | <b>p. 423</b> |
| <b>CH□KD</b>         | JIS Standard Compact Hydraulic Cylinder | <b>p. 425</b> |
| <b>CH□KG</b>         | Compact Hydraulic Cylinder              | <b>p. 426</b> |
| <b>CHN</b>           | Small Bore Hydraulic Cylinder           | <b>p. 427</b> |
| <b>CHSD/CHSG</b>     | ISO Standard Hydraulic Cylinder         | <b>p. 428</b> |
| <b>CH2□</b>          | JIS Standard Hydraulic Cylinder         | <b>p. 429</b> |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

## ⚠ Caution

Ask SMC for replacing a seal if a tube inside diameter is 4 mm.

Tubes with a 4 mm I.D cannot be disassembled. If they need to be disassembled in order to replace the packing or for other purposes, please contact an SMC representative for the repair.

## 1. Disassembly of the Cylinder

### 1-1. Cleaning

Prior to disassembly, wipe off any dirt from the outside of the actuator.

This will prevent the intrusion of dust and foreign materials during disassembly.

Take particular care on the surface of the piston rod.

### 1-2. Removal of retaining ring

Remove the retaining ring with proper pliers.

### 1-3. Removal of head cover

Remove the head cover from the body by pushing the piston rod to the head side.

### 1-4. Disassembly

Pull out the piston rod.

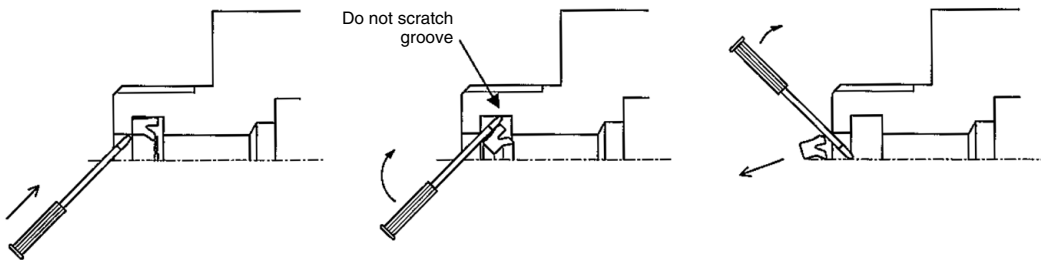
Take care not to scratch or mark the internal face of the body.

## 2. Removal of the Seal

### 2-1. Rod seal

Insert a watchmakers screw driver etc. from front the body and prise the seal out.

Take care not to scratch or score the seal groove in the body.

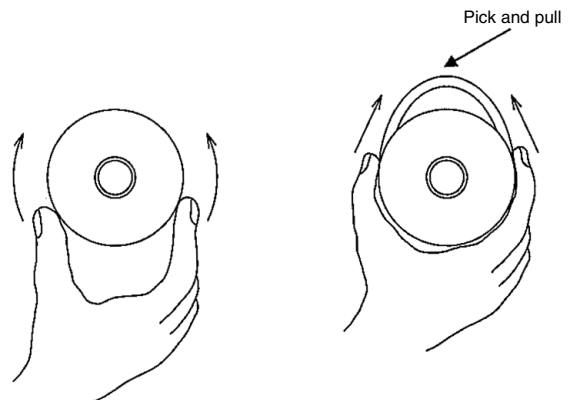


### 2-2. Piston seal

Push the tube gasket partially to make it come off and pull it out manually.

### 2-3. Gasket (See right)

Push the gasket partially to make it come off and pull it out manually.



# CJP2 Series Replacement Procedure for Seals 2

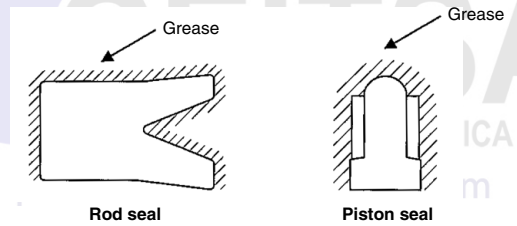
## 3. Application of Grease

### 3-1. Rod seal and Piston seal

Apply the grease evenly all around the new seal.

### 3-2. Gasket

Spread a thin film of grease over the tube gasket.



## 4. Mounting of Seal

### 4-1. Rod seal

Mount the rod seal with attention to direction.

Then, apply the grease on the rod seal and body bushing.

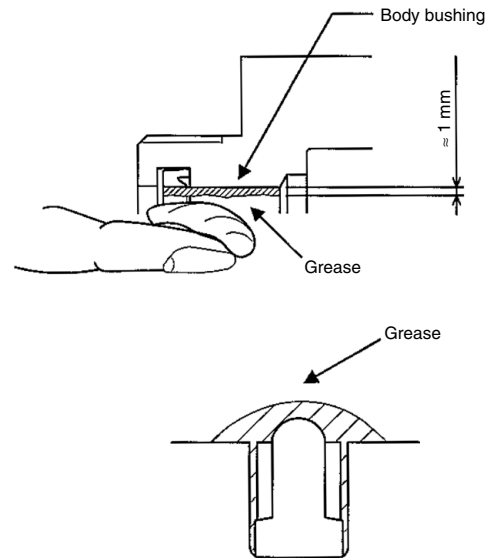
### 4-2. Piston seal

When mounting the seal, ensure there are no twists in the seal.

Also add the grease inside the groove.

### 4-3. Gasket

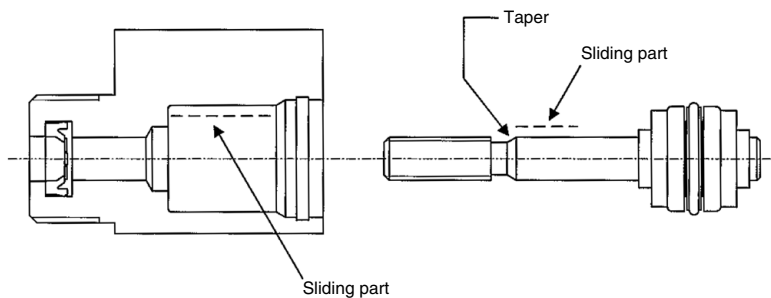
Pay attention not to make the gasket come off.



## 5. Application of Grease

### 5-1. Each component of the cylinder

Spread grease entirely over the parts shown.



## 6. Reassembly of the Cylinder

### 6-1. Insertion of piston rod assembly

Please insert piston rod assembly in the body.

### 6-2. Insertion of head cover assembly

Please insert head cover assembly in the body.

### 6-3. Mounting of the retaining ring

Mount the retaining ring with proper pliers.

### 6-4. Check the assembly condition.

Confirm that there is no air leakage from the seal and that the cylinder can operate smoothly at a minimum operating pressure.

# CM2(-Z)/CVM Series Replacement Procedure for Seals

## ⚠ Caution

The cylinder of CM2/CVM series can not disassemble because the cover and the tube are connected by rolling caulking method.

## 1. How to Replace the Rod Seal

Replacement of the rod seal can be done even at the state of cylinder installed. As for replacement work, proceed as follows.

### 1-1. Demounting

When removing retaining ring by using a C-shaped retaining ring fitting tool for hole (snap ring pliers) and pulling out the piston rod at the state of rod cover port stopped up by finger, seal retainer and rod seal can be demounted.

### 1-2. Greasing

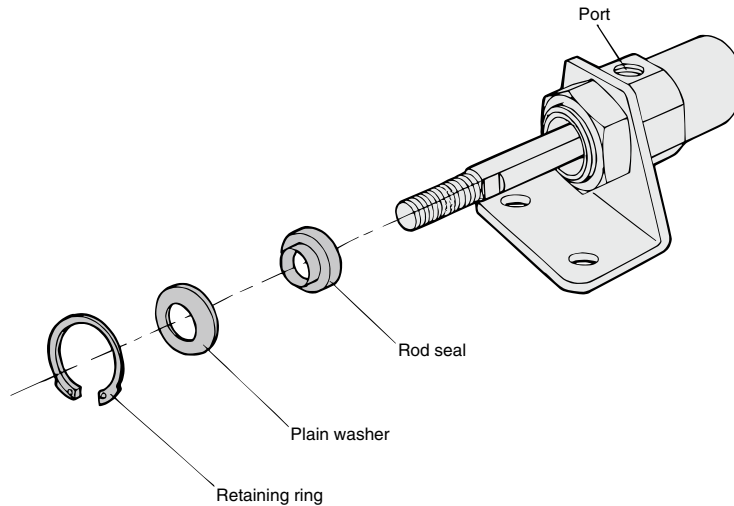
Use lithium soap base grease equivalent to JIS class 2.

Fulling lubricate by grease on inner-and-outer peripheries of new rod seals for replacement. Moreover, fill grease into groove and slot portions.

### 1-3. Mounting

Mounting the rod seal with paying attention as to direction. Slowly push the rod seal with slight rotation when letting the thread part of piston rod tip and width across flat part pass through and surely install to the rod cover housing.

Then, mount in the order of seal retainer and retaining ring.



## 1. How to Replace the Seals

1-1. It is possible to replace the rod seal, piston seal, cylinder tube gasket for  $\phi 20$  to  $\phi 40$ .

### CBG1 Series

For  $\phi 20$  to  $\phi 40$ , it is possible to replace rod seal, piston seal, cylinder tube gasket and lock piston seal.

1-2. Contact SMC sales if it is necessary to replace seal for  $\phi 50$  to  $\phi 100$ .

### CBG1 Series

For  $\phi 50$  to  $\phi 100$ , it is possible to replace lock piston seal. For other seals, contact SMC.

1-3. Contact SMC sales if it is necessary to replace parts other than those mentioned above.

## ⚠ Warning

**Only people who have sufficient knowledge and experience are allowed to replace seals.**

The person who disassembles and reassembles the cylinder is responsible for the safety of the product. Repeatedly disassembling and reassembling the product may cause wearing or deformation of the screws as well as a decline in screw tightening strength. When reassembling the product, be sure to check the cover and tubing screws for wear, deformities, or any other abnormalities. Operating the product with damaged screws may result in the cover or tubing coming off during operation, which could lead to a serious accident. Caution must be taken to avoid such incidents.

## ⚠ Caution

**When replacing seals, take care not to hurt your hand or finger on the corners of parts.**

## 2. Disassembly/Reassembly

## ⚠ Caution

**Disassemble and assemble the cylinder in a clean area. Perform on a clean cloth.**

For disassembling, hold the flats of the tube cover gently in a vice and hold the flats of the rod cover with a spanner or monkey wrench to loosen and remove the rod cover. When reassembling, tighten 0 to 2 degrees more than the original position before disassembling.

Bore size of  $\phi 50$  or more cannot be disassembled because they are tightened to a high torque.

Contact your SMC Sales representative if you need to disassemble these products.

For single-acting type, please be noted that the cover might pop up due to the internal spring.

### CG5-S Series

**The cover and cylinder tube are tighten with Loctite 542 as seal in order to prevent from leakage. Remove old loctite completely and put new loctite when reassemble cylinder.**

## 3. Removal of the Seal

3-1. Rod seal

Insert a watchmakers screw driver from the front of the cover to pull out the seal as shown in Fig. 1.

## ⚠ Caution

**Take care not to damage the seal groove of the cover at this time.**

### CG5-S Series

**Whole rod cover assembly need to be changed when rod scraper of water resistant type is worn.**

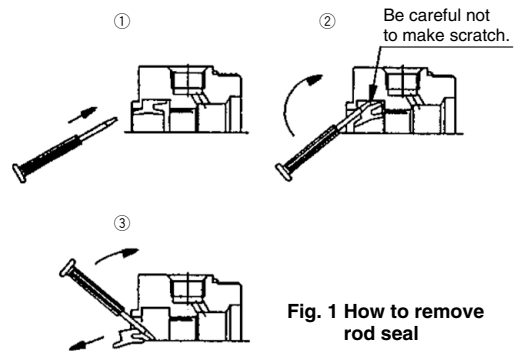


Fig. 1 How to remove rod seal

### CG5-S Series

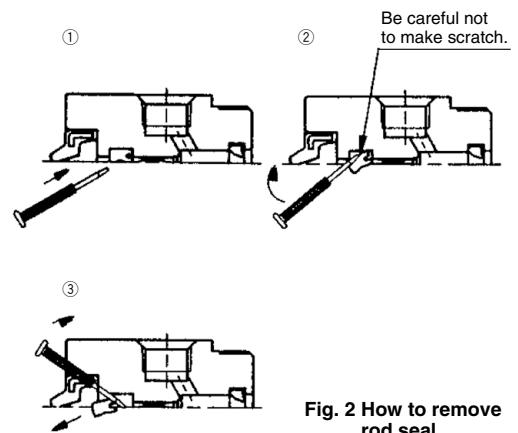
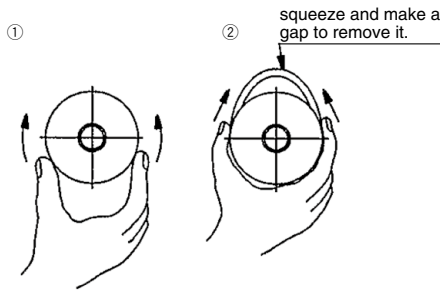


Fig. 2 How to remove rod seal

3-2. Piston seal

Wipe off grease around piston seal first to make removal easier.

Hold piston seal with one hand and push it into groove so that piston seal can be lifted off and pulled out without using a watchmakers screw driver. (Fig. 3)



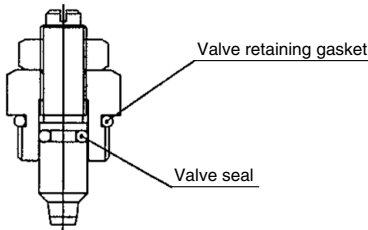
**Fig. 3 How to remove piston seal**

**3-3. Tube gasket**

Remove the tube gasket with the watchmakers screw driver or the like.

**3-4. Valve seal, valve retaining gasket (Air cushion style only)**

After disassembling by referring to Figure 4, pull out them by using a watchmakers screw driver.

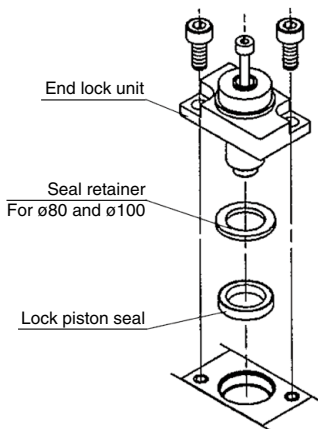


**Fig. 4 Positions of valve seal and valve retaining gasket**

**3-5. Lock piston seal (End lock section)**

**CBG1 Series**

- a. Insert the manual bolt through the rubber cap of the end lock unit (This is not necessary for -\*L lock style).
- b. Unscrew two hexagon socket head cap screws and pull out the end lock unit.
- c. For  $\phi 20$  to  $\phi 63$ , remove the lock piston seal.
- d. For  $\phi 80$  and  $\phi 100$ , remove the seal retainer and lock piston seal.



**Fig. 5 How to remove lock piston seal**

## 4. Application of Grease

### ⚠ Caution

Use lithium soap base grease equivalent to JIS class 2.

**4-1. Rod seal, lock piston seal**

Lightly apply grease to the circumference of a new seal to make mounting easier and have better contact with the cover. Fill in the groove with grease since this is necessary for operation.

**4-2. Piston seal**

Lightly and evenly apply grease to the inner and outer circumferences for easier mounting on the piston.

**4-3. Tube gasket**

Lightly apply grease. This prevents its drop when assembling the cylinder.

**4-4. Valve seal and valve retaining gasket (Air cushion style only)**

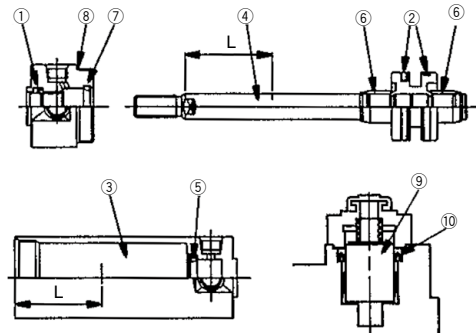
Lightly apply grease. This prevents their drop when assembling the valve.

**4-5. Cylinder component parts**

Apply grease to each component parts of the cylinder in Figure 6. Appendix table shows the grease amount required for a cylinder with stroke 100. For your reference, amount taken with a forefinger is about 3 (g).

$$L \approx 100 \text{ mm, or stroke} \times \frac{1}{2}$$

**CG1 Series**



**Fig. 6 Grease application points**

**CBG1 Series/ End lock section**

Grease on outer circumference



**① Rod seal**

Approx. 3 g A little under 1 cm



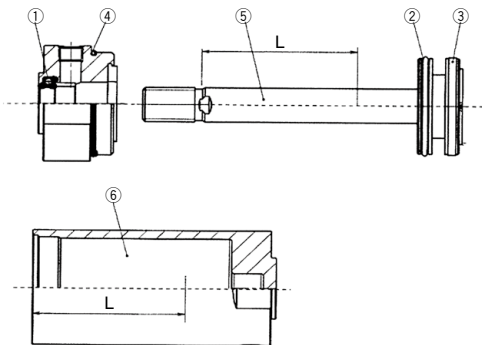
**Grease amount**

**Grease application amount (g)**

| Stroke      | Bore size |     |     |        | Application points |
|-------------|-----------|-----|-----|--------|--------------------|
|             | ø20       | ø25 | ø32 | ø40    |                    |
| 100 st      | 2         | 3   | 3   | 3 to 4 | ①②③④⑤<br>⑥⑦⑧⑨⑩     |
| Extra 50 st | 0.5       | 0.5 | 0.5 | 1      | ③④                 |

\* Rubber bumper style does not have ⑤, ⑥, and ⑦.  
\* ⑨ and ⑩ are the end lock parts of the CBG1 series.

## CG3 Series



**Fig. 7 Grease application points**

**Grease application amount (g)**

| Stroke          | Bore size |     |     |        | Position for grease |
|-----------------|-----------|-----|-----|--------|---------------------|
|                 | ø20       | ø25 | ø32 | ø40    |                     |
| At 100 st       | 2         | 3   | 3   | 3 to 4 | ①②③<br>④⑤⑥          |
| 50 st increased | 0.5       | 0.5 | 0.5 | 1      | ⑤⑥                  |

## 5. Mounting of Seal

### 5-1. Rod seal

Be careful with the direction of seal while mounting. Apply grease to the seal and the inner circumference of the bush as Figure 8. For small bore sizes, use a watchmakers screw driver to apply grease.

### 5-2. Piston seal

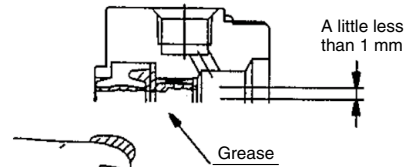
After mounting the seal, rub grease into the seal groove and the outer circumference of the seal as Figure 9.

### 5-3. Tube gasket

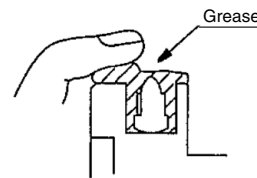
Install the tube gasket to the cover.

### 5-4. Valve seal, valve retaining gasket (Air cushion style only)

By referring to Figure 4, install them to the specified position.

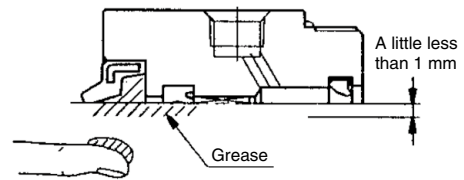


**Fig. 8 Rod seal**



**Fig. 9 Piston seal**

## CG5-S Series



**Fig. 10 Rod seal**

## ⚠ Caution

Make sure that there is nothing wrong with operation and air leakage when assembly is completed.



## 1. Disassembly of the Cylinder

The cylinder needs to be disassembled and assembled in a clean place.

### MB/MB1 Series

For work tools, refer to the Table 1.

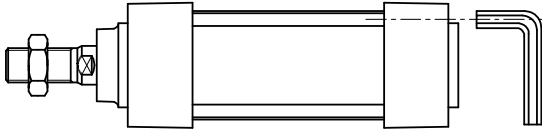


Table 1 Work tools

| Bore size | Width across flats of a hexagon wrench |                               |
|-----------|--|-------------------------------|
|           | When removing the support bracket      | When removing the tie-rod nut |
| 32, 40    | 4                                      | 6                             |
| 50, 63    | 5                                      | 8                             |
| 80, 100   | 6                                      | 10                            |
| 125       | 8                                      | 12                            |

### CA2 Series

For work tools, refer to the Table 2.

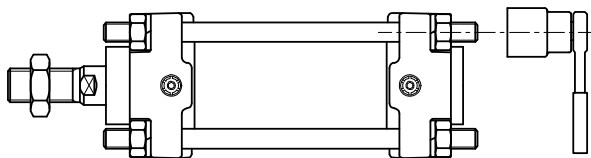


Table 2 Work tools

| Bore size | Applicable socket |
|-----------|-------------------|
| 40, 50    | 13 (M8)           |
| 63        | 17 (M10)          |
| 80, 100   | 19 (M12)          |

## 2. Removal of the Seal

### 2-1. Rod seal, cushion seal

Insert a watchmakers screw driver to pull out the seals.

Take care not to damage the seal groove of the cover. (Fig. 1)

### 2-2. Piston seal

Remove it as in Fig. 2.

### 2-3. Tube gasket

Remove it in the same way as Fig. 2.

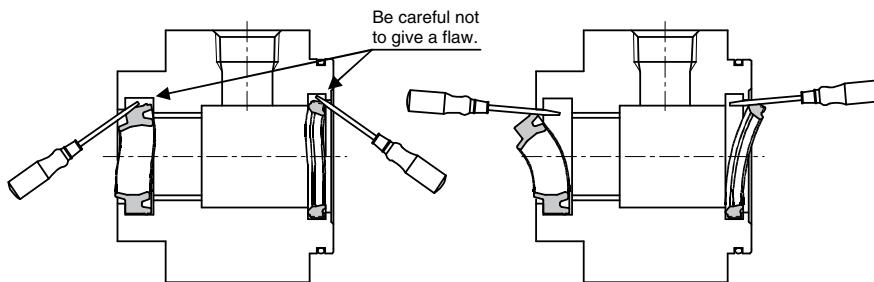


Fig. 1 Removal of rod seal and cushion seal

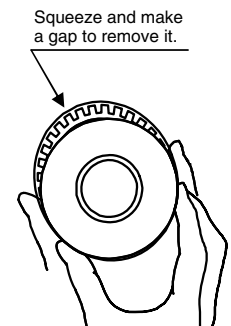


Fig. 2 Removal of piston seal



## 3. Application of Grease to Seal

- 3-1. Apply grease slightly to the outer circumference of each seal.
- 3-2. Fill in the groove of the rod seal with grease.

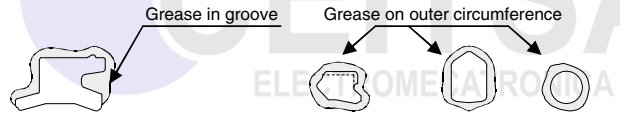


Fig. 3 Grease to the seals

## 4. Mounting of Seal

- 4-1. Rod seal, cushion seal  
Mount the seal in the correct direction by bending the seal with fingers as Fig. 4.
- 4-2. Piston seal  
Mount the seal while stretching it as in Fig. 5.

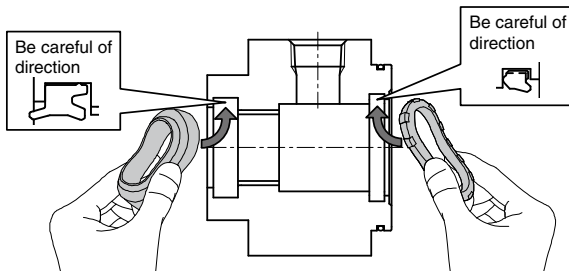


Fig. 4 Mounting of rod seal, cushion seal

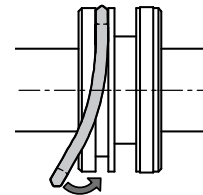


Fig. 5 Mounting of piston seal

## 5. Application of Grease

- 5-1. Rod seal, cushion seal  
Apply grease to the seal and the inner circumference of the bush. (Fig. 6)
- 5-2. Piston seal  
Rub grease into the seal groove and the outer circumference of the seal. (Fig. 7)
- 5-3. Cylinder component parts  
Apply grease to each component parts of the cylinder in Figure 9. Appendix table shows the grease amount required for a cylinder with stroke 100. For your reference, amount taken with a forefinger is about 3 g. (Fig. 8)

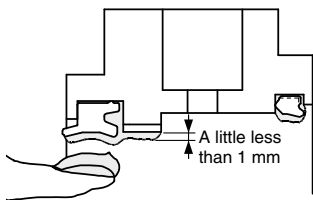


Fig. 6 Rod seal  
Cushion seal

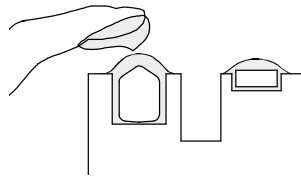


Fig. 7 Piston seal

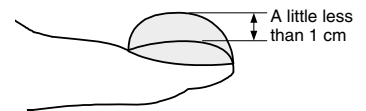


Fig. 8 Grease amount

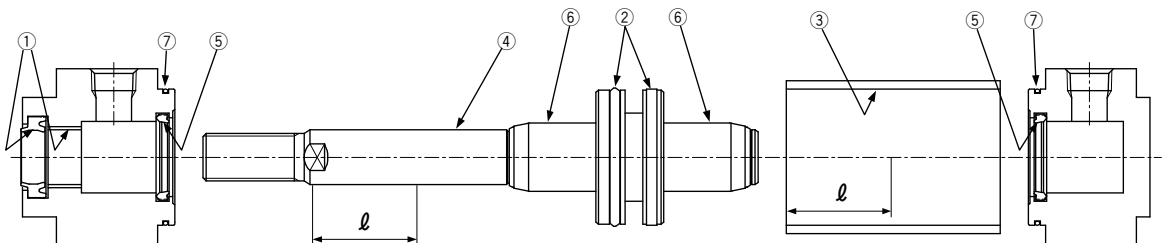


Fig. 9 Grease application points

$$l = \frac{\text{STROKE}}{2} \text{ or } 100 \text{ mm and more}$$

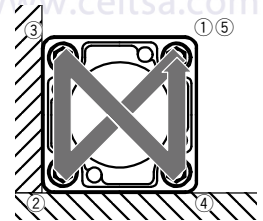
# MB(-Z)/MB1(-Z)/CA2(-Z) Series Replacement Procedure for Seals 3

**Table 3 Grease application amount (g)**

| Stroke      | Bore size |        |        |        |        |         |          | Application points |
|-------------|-----------|--------|--------|--------|--------|---------|----------|--------------------|
|             | 32        | 40     | 50     | 63     | 80     | 100     | 125      |                    |
| 100 st      | 3 to 4    | 3 to 4 | 3 to 5 | 4 to 5 | 6 to 8 | 8 to 10 | 15 to 17 | ①②③④⑤⑥⑦            |
| Extra 50 st | 1         | 1      | 1      | 1.5    | 1.5    | 2       | 3        | ③④                 |

## 6. Reassembly of the Cylinder

- 6-1. Make sure no particles are present. Do not scratch the seals.
- 6-2. To assemble the tie rod to the cylinder, tighten the tie rod to the shorter screw side by hand.
- 6-3. Set the tie rod nuts from the cover on the opposite side. Tighten the tie rod nut so that the tensile force is even.  
Refer to the appropriate tightening torque of table 4 and 5.  
Brackets refer to the same table.



**Fig. 10 Tie rod tightening order**

**MB/MB1 Series**

| Bore size | Appropriate tightening torque (N·m) |
|-----------|-------------------------------------|
| 32, 40    | 5.1                                 |
| 50, 63    | 11.0                                |
| 80, 100   | 25.0                                |
| 125       | 30.0                                |

**CA2 Series**

| Bore size | Appropriate tightening torque (N·m) |
|-----------|-------------------------------------|
| 40, 50    | 10.8                                |
| 63        | 24.5                                |
| 80, 100   | 38.2                                |

# CS1/CS2 Series Replacement Procedure for Seals 1

## 1. Disassembly

- 1-1. Disassembly should be done in a wide space containing little dust.
- 1-2. After removing the cylinder, be sure to protect the end of piping port and rubber hose on the machine side with clean waste to prevent dust from entering.
- 1-3. Disassemble the unit with care to prevent damage to the sliding portion.
- 1-4. Check the double chamfered portion at the rod end for burrs to prevent damage to the seal and the bushing when removing the cover (push plate) from the piston rod. If burrs are found, remove them with a "file".
- 1-5. Loose either of nuts for tie rod with "ratchet handle for socket wrench", "T-type slide handle for socket wrench" or "spinner handle for socket wrench", etc. and remove it from the tie rod. Please refer to the table for "socket for socket wrench".

| CS1 Series     |                   |                       |
|----------------|-------------------|-----------------------|
| Bore size (mm) | Nut               | Applicable socket     |
| 125, 140       | Class1, M14 x 1.5 | JISB4636 Dodecagon 22 |
| 160            | Class1, M16 x 1.5 | JISB4636 Dodecagon 24 |
| 180            | Class1, M18 x 1.5 | JISB4636 Dodecagon 27 |
| 200            | Class1, M20 x 1.5 | JISB4636 Dodecagon 30 |
| 250            | Class1, M24 x 1.5 | JISB4636 Dodecagon 36 |
| 300            | Class1, M30 x 1.5 | JISB4636 Dodecagon 46 |

| CS2 Series     |                   |                       |
|----------------|-------------------|-----------------------|
| Bore size (mm) | Nut               | Applicable socket     |
| 125, 140       | Class2, M14 x 1.5 | JISB4636 Dodecagon 22 |
| 160            | Class2, M16 x 1.5 | JISB4636 Dodecagon 24 |

- 1-6. Remove 4 tie rods from cover.
- 1-7. Remove the push plate (rod cover) from the piston rod with care to prevent damage to the seal and bushing.
- 1-8. Pull the piston rod and pull out the piston from the cylinder tube.
- 1-9. Remove the cylinder tube from the head cover.
- 1-10. Disassembly of the rod cover (For the head cover, it should also be in accordance with this procedure.)

- | CS1 Series   |   |                        |                               |                        |               |                 |   |          |                 |   |          |                  |    |
|--|---|------------------------|-------------------------------|------------------------|---------------|-----------------|---|----------|-----------------|---|----------|------------------|----|
| <ol style="list-style-type: none"> <li>a. Remove the cylinder tube gasket. When excessive deformation or cut is found with the gasket, replace it.</li> <li>b. Remove the cushion cover from the cover by using "flat blade screwdriver".<br/>(Tool; Screwdriver Nominal size 8 x 150 Normal type, Normal class)</li> <li>c. Remove the cushion valve seal from the cushion valve by using "waste".</li> </ol> | <ol style="list-style-type: none"> <li>d. Loosen the hexagon socket head cap screw for push plate by using "hexagon wrench" and remove the push plate. Applicable "Hexagon wrenches" are shown in the table below.</li> </ol> <table border="1"> <thead> <tr> <th>Bore size (mm)</th> <th>Hexagon socket head cap screw</th> <th>Nominal size of wrench</th> </tr> </thead> <tbody> <tr> <td>125, 140, 160</td> <td>M8 x 1.25 x 25L</td> <td>6</td> </tr> <tr> <td>180, 200</td> <td>M10 x 1.5 x 30L</td> <td>8</td> </tr> <tr> <td>250, 300</td> <td>M12 x 1.75 x 35L</td> <td>10</td> </tr> </tbody> </table> <ol style="list-style-type: none"> <li>e. Remove the wiper ring. If it cannot be removed by hand, use a small "flat blade screwdriver" and remove it with care to prevent damage to it.</li> <li>f. Remove the rod seal by using a small "flat blade screwdriver" with care to prevent damage to it.</li> <li>g. Remove the push plate gasket.</li> <li>h. Since the cushion seal is pressed fit, air will leak from the portion where the cushion seal is pressed fit due to damage or change in pressing force. Therefore when the cushion seal should be replaced, the rod cover assembly and the head cover assembly should be replaced. (For those that are to be assembled with the Class 2 pressure vessel, the rod and head covers cannot be replaced. Please consult SMC as required.)</li> <li>i. Since the bushing is pressed fit into push plate, it is difficult to remove structurally and even if it is removed, stock for press fit lowers when it is pressed fit again. Therefore when it is replaced, replace the push plate assembly.</li> </ol> | Bore size (mm)         | Hexagon socket head cap screw | Nominal size of wrench | 125, 140, 160 | M8 x 1.25 x 25L | 6 | 180, 200 | M10 x 1.5 x 30L | 8 | 250, 300 | M12 x 1.75 x 35L | 10 |
| Bore size (mm)   | Hexagon socket head cap screw   | Nominal size of wrench |                               |                        |               |                 |   |          |                 |   |          |                  |    |
| 125, 140, 160  | M8 x 1.25 x 25L   | 6                      |                               |                        |               |                 |   |          |                 |   |          |                  |    |
| 180, 200   | M10 x 1.5 x 30L   | 8                      |                               |                        |               |                 |   |          |                 |   |          |                  |    |
| 250, 300   | M12 x 1.75 x 35L  | 10                     |                               |                        |               |                 |   |          |                 |   |          |                  |    |





- | CS2 Series   |  |
|--|--|
| <ol style="list-style-type: none"> <li>a. Remove the cylinder tube gasket. When excessive deformation or cut is found with the gasket, replace it.</li> <li>b. Pick out the rod seal with a small flat blade screwdriver carefully not to damage seal and rod cover.</li> <li>c. Remove the cushion seal from the cover by using a small flat blade screwdriver carefully not to damage seal and rod cover.</li> <li>d. The bushing is pressed fit to the rod cover and difficult to remove. Even if it can be removed, the allowance for press-fit is reduced, which requires the replacement as a rod cover assembly.</li> </ol> |  |

# CS1/CS2 Series Replacement Procedure for Seals 2

## 2. Replacement Procedure of Seal

### 2-1. Removal of the seal

Please refer to "1. Disassembly" for dismantling of wiper ring, rod seal, valve seal, tube gasket and push plate gasket.

Since piston seal has a deep groove for sealing, use your hand (not a watchmakers screw driver) and push from one side of seal and pull it out when it lifts off.

### 2-2. Application of grease

- a. Seal: Apply thin coat of grease.
- b. Cylinder component

Apply grease to the individual components as the figure below. The table shows the grease amount required for a cylinder with stroke 100.

**CS1 Series**

**Grease application amount (g)**

| Bore size (mm) | 125      | 140      | 160      | 180      | 200      | 250      | 300      | Portion to apply |
|----------------|----------|----------|----------|----------|----------|----------|----------|------------------|
| 100st          | 15 to 17 | 20 to 22 | 24 to 26 | 27 to 29 | 30 to 32 | 33 to 35 | 36 to 38 | ① to ⑥           |
| 50st extra     | 3        | 3        | 3        | 4        | 4        | 5        | 5        | ③④               |

For grease, use lithium soap group grease JIS #2.

**CS2 Series**

$$L = \frac{\text{STROKE}}{2} \text{ or } 100 \text{ mm and more}$$

**Grease application amount (g)**

| Bore size (mm) | 125      | 140      | 160      | Portion to apply |
|----------------|----------|----------|----------|------------------|
| 100st          | 15 to 17 | 20 to 22 | 24 to 26 | ① to ⑥           |
| 50st up        | 3        | 3        | 3        | ③④               |

For grease, use lithium soap group grease JIS #2

### 2-3. Mounting of seal

**CS1 Series**

- a. Wiper ring/Rod seal  
Mount in correct direction.
- b. Seals other than wiper ring  
After mounting seals, apply grease on inside diameter surfaces of bushing (rubbing grease into surface).

**CS2 Series**

- a. Cushion seal/Rod seal  
Mount in correct direction. N
- b. Seals other than rod seal and cushion seal (Mounting directionless seals)  
After mounting seals, apply grease on inside diameter surfaces of bushing (rubbing grease into surface).

## 3. Assembly

- 3-1. Before assembling cylinder, be sure to clean each part to remove dust.
- 3-2. Before assembling, apply rod, bushing, tube and seal with enough grease.
- 3-3. For rusty part, remove the rust completely.
- 3-4. Assembly should be done in a clean place with care to prevent foreign matters from entering.
- 3-5. Mount seal with care to prevent damage to it.
- 3-6. Insert piston into tube or rod into bushing with care to prevent damage to each seal.
- 3-7. Tighten tie rod and bolt with appropriate torque shown in the table below.

**CS1 Series**

**Tightening torque (N·m)**

| Bore size (mm)  | 125           | 140  | 160  | 180  | 200   | 250 | 300   |
|-----------------|---------------|------|------|------|-------|-----|-------|
| Tie rod         | Steel tube    | 49   | 75.5 | 103  | 147.1 | 254 | 451.1 |
|                 | Aluminum tube | 39.2 | 62.8 | 92.7 | 132.4 | -   | -     |
| Push plate bolt | 11            |      | 22   |      | 38    |     |       |

**CS2 Series**

**Tightening torque (N·m)**

| Bore size (mm)    | 125  | 140  | 160 |
|-------------------|------|------|-----|
| Tightening torque | 39.2 | 62.8 |     |

# CUJ Series Replacement Procedure for Seals

## 1. How to Disassemble

### 1-1. Disassembly

#### a. $\phi 4$ to $\phi 10$

Lightly hold the cylinder tube in a vice. Use a spanner on the width across flats of the rod cover and turn it counterclockwise to detach the rod cover.

#### b. $\phi 12$ to $\phi 20$

Remove the retaining ring with suitable pliers (tools for basic internal retaining ring).

Moreover, please note that the retaining ring comes off from pliers when detaching it, it flies, and the human body and peripherals might be disadvantaged.

### 1-2. Removal of existing seal

For piston seal and tube gasket (O-ring), pick their edges and pull them out of groove.

For rod seal, use a fine watchmakers screw driver to remove it from the seal groove. At that time, be careful not to scratch the inside of the groove and bearing.

## 2. How to Assemble

### 2-1. Mounting of seal

#### a. Tube gasket (O-ring)

Spread the surface of tube gasket with special grease included in a packing set and mount the gasket in the specified groove. (For double acting cylinders only.)

#### b. Piston seal

Fill a concavity at the side of piston seal with the special grease. Then, mount the seal in the specified groove without a twist.

#### c. Rod seal

Spread the entire rod seal and fill U-shape groove with the special grease. Then, mount the

rod seal in the specified groove. Make sure to mount it in the right direction. (For double acting cylinders only.)

### 2-2. Application of grease to cylinder tube

It is recommended that grease should be applied to cylinder tube in case of seal replacement.

Wipe existing grease with clean waste. Be careful not to scratch the inside of cylinder tube and leave out any fiber of the waste as well. Air leakage may occur otherwise.

### 2-3. Assembly

#### a. $\phi 4$ to $\phi 10$

After attaching piston rod assembly to rod cover assembly, set them into cylinder tube.

Tighten the rod cover with the torque specified below.

#### Tightening torque

| $\phi 4$          | $\phi 6$          | $\phi 8$          | $\phi 10$         |
|-------------------|-------------------|-------------------|-------------------|
| 0.97 N·m<br>± 10% | 3.08 N·m<br>± 10% | 5.02 N·m<br>± 10% | 5.63 N·m<br>± 10% |

#### b. $\phi 12$ to $\phi 20$

After connecting the piston rod assembly to rod cover assembly, set them into cylinder tube, and install the retaining ring with proper pliers (tool for installing a basic internal retaining ring).

Pay attention that the ring will slip off from the pliers, and cause injury or damage to peripheral equipment. Additionally, ensure the retaining ring is mounted properly into the retaining ring groove.

## 3. Inspection

Inspect cylinders with replaced seal for proper operation and air leakage so as to confirm there is no defect before use.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

## Disassembly/Reassembly

Disassemble and assemble the cylinder in a clean area. Perform on a clean cloth.

For disassembling, hold the flats of the tube cover gently in a vice and hold the flats of the rod cover with a spanner or monkey wrench to loosen and remove the rod cover. When reassembling, tighten 2 degrees more than the original position before disassembling.

### Caution

#### 1. For installation and removal, use an appropriate pair of pliers (tool for installing a C retaining ring).

Even if a proper plier (tool for installing a C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

#### 2. Only people who have sufficient knowledge and experience are allowed to replace seals.

The person who disassembles and reassembles the cylinder is responsible for the safety of the product.

#### 3. When replacing seals, take care not to hurt your hand or finger on the corners of parts.

### CBQ2 Series

When more grease is needed due to the maintenance of the cylinder, etc., please order grease pack, which is available separately.

Lock holder mounting bolt is included for  $\varnothing 20$  to  $\varnothing 63$ . Be sure to exchange it when disassembling and re-assembling the cylinder, or it may cause of the air leakage.

## 1. Disassembly of the Cylinder

See the structural drawing and structural parts for disassembly.

### 1-1. Cleaning of external surface

Remove dusts and foreign matters from external surfaces to prevent them from entering the cylinder during disassembly. In particular, the surface of the piston rod and the collar should be cleaned carefully.

### 1-2. Removal of retaining ring

Use appropriate pliers (tool for basic internal retaining ring) for removing the retaining ring. Pay attention that the ring will slip off from the end of the pliers, and cause injury or damage to peripheral equipment.

### CQ2K Series

Removal of the rod cover holding bolt and collar holding retaining ring.

#### a. Bore size $\varnothing 12$ to $\varnothing 32$

Remove the hexagon socket head cap screw holding the rod cover with a hexagon wrench.

#### b. Bore size $\varnothing 40$ to $\varnothing 63$

Remove the retaining ring with pliers (tool for basic internal retaining ring), and remove the hexagon set screw on the side of the cylinder tube with a hexagon wrench (2 mm width across flats). Be careful not to let the ring slip from the end of the pliers as it may cause injury or damage to surrounding equipment.

### 1-3. Disassembly

Pull out the rod cover and collar through the bolt or nut mounted on the piston rod end, and take the collar out from the piston rod. At that time, take care not to damage the internal surface of the cylinder tube and the bushing of the collar.

### CBQ2 Series

#### a. Removal of the end lock: Fig. 1.

Locking piston seal

Insert the manual bolt and screw it in over the rubber cap of the end lock unit to the internal lock piston. (It is not necessary for  $\rightarrow$ L lock type)

Remove 2 hexagon socket head cap screws and pull off the end lock unit.

As for  $\varnothing 20$  to  $\varnothing 63$ , remove locking piston seal.

As for  $\varnothing 80$  and  $\varnothing 100$ , remove packing retainer and lock piston seal.

Then remove lock holder mounting bolt and remove the lock unit and gasket.

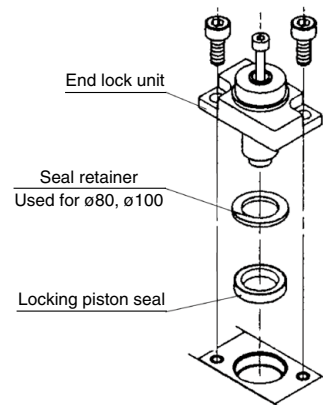


Fig. 1 How to remove end lock

## 2. Removal of the Seal

### 2-1. Rod seal

Tool: Watchmakers screw driver, etc.

Insert a watchmakers screw driver from the front side of the cover as shown in Fig. 2.

Take care not to damage the seal groove of the cover at this time.

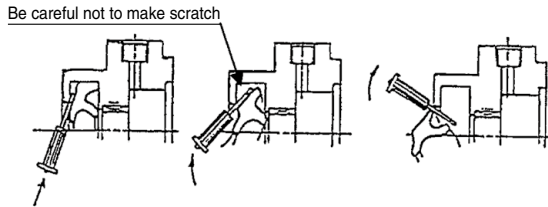


Fig. 2 Removal of Rod packing

#### CQ2 Series

Insert the watchmakers screw driver from the back of the rod cover and collar to pull out the rod seal. Do not damage the seal groove on the collar at this time.

### 2-2. Piston seal

Wipe off grease around piston seal first to make removal easier.

Hold piston seal with one hand and push it into groove so that piston seal can be lifted off and pulled out without using a watchmakers screw driver. (Fig. 3)

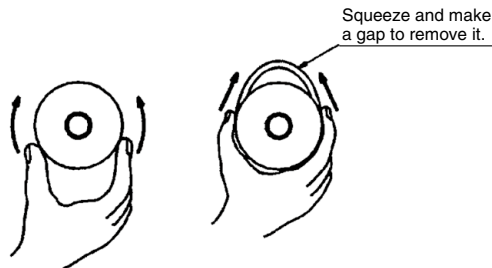


Fig. 3 Piston seal

### 2-3. Tube gasket

Remove the tube gasket with the watchmakers screw driver or the like.

## 3. Application of Grease

### 3-1. Rod seal

Apply grease around the replacement seal. Fill grease in the groove. (Fig. 4)



Fig. 4 Rod seal

### 3-2. Piston seal

Apply grease thinly and evenly to the external and internal peripheries of the piston seal to ensure easy fitting to the piston.



Fig. 5 Piston seal

### 3-3. Tube gasket

Thinly apply grease to the tube gasket. Grease will help prevention of dropping off during fitting the cylinder.

### 3-4. Cylinder parts

Apply grease to all points of cylinder parts as shown in Figure 6. Grease in quantities show in Table 1 are required for each of 100 mm stroke cylinders in accordance with their diameters.

The quantity of grease taken up by the forefinger as shown in Figure 8 is approximately 3 g.

$$L \approx 100 \text{ mm or Stroke} \times \frac{1}{2}$$

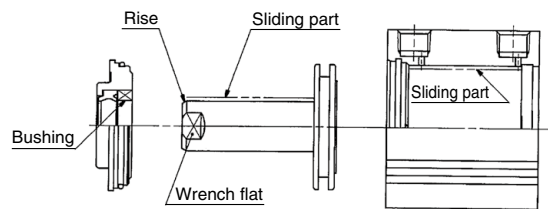


Fig. 6 Grease application points

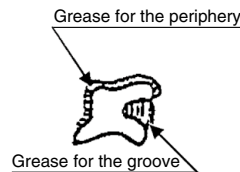


Fig. 7



Fig. 8 Grease amount

Table 1 Grease application amount

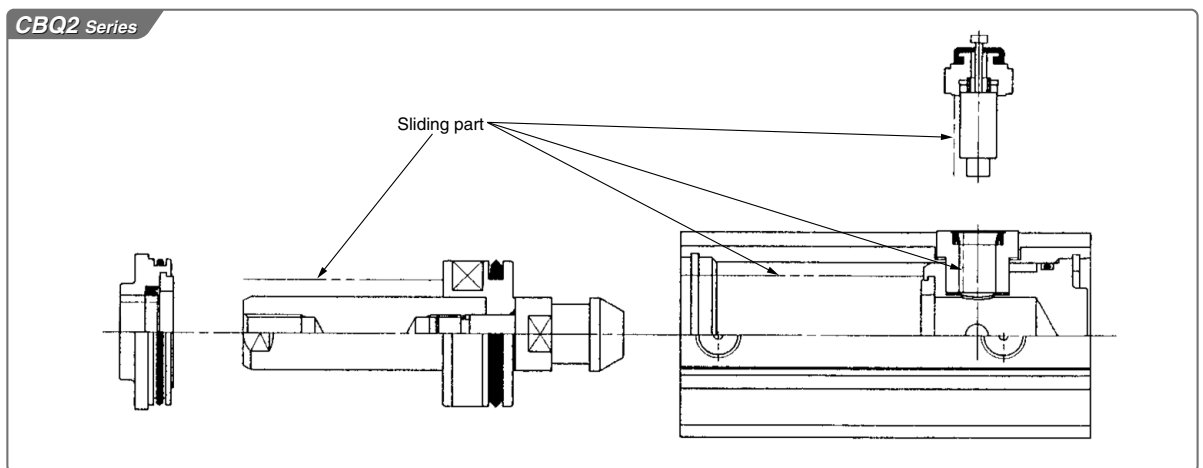
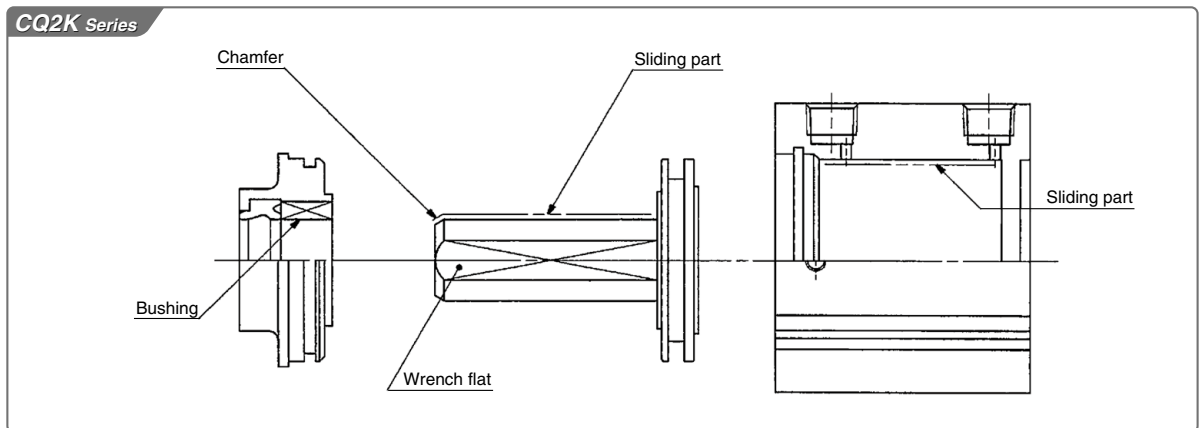
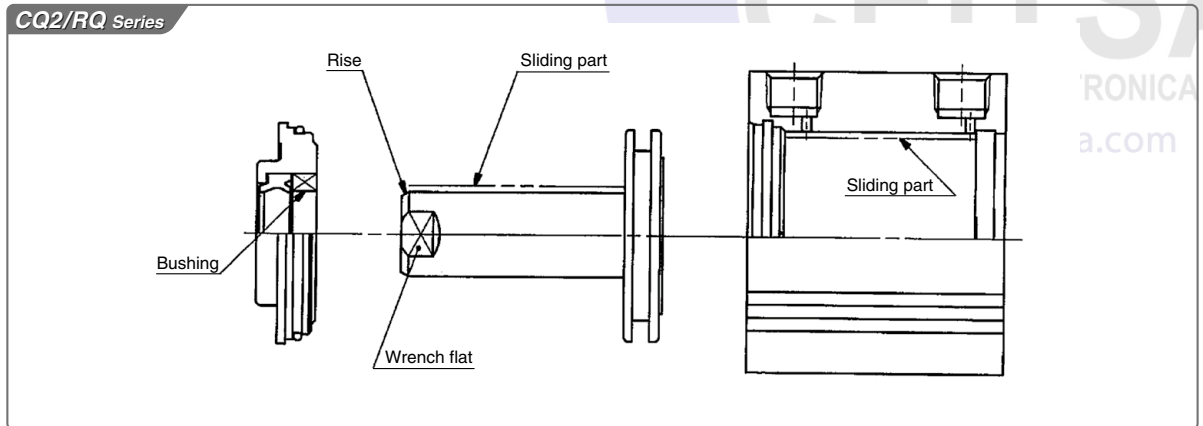
| Stroke               | Bore size (mm) | 20  | 25  | 32  | 40 | 50     | 63     | 80     | 100    |
|----------------------|----------------|-----|-----|-----|----|--------|--------|--------|--------|
|                      | 100 stroke     |     | 2   | 3   | 3  | 3 to 4 | 3 to 5 | 4 to 5 | 6 to 8 |
| Additional 50 stroke |                | 0.5 | 0.5 | 0.5 | 1  | 1      | 1.5    | 1.5    | 2      |

(g)



# CQ2/CQ2(-Z)/RQ/CXT/CVQ Series Replacement Procedure for Seals 3

b. Apply grease to the sliding part of each part.





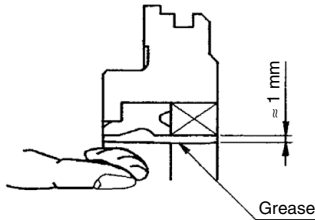
## 4. Mounting of Seal

### 4-1. Rod seal

Mount the seal in the correct direction.

After mounting, apply grease to the seal and bushing evenly.

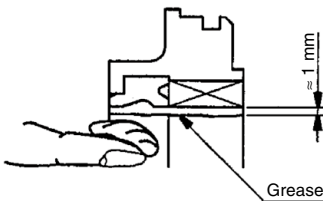
For small diameter cylinders, apply grease using the watchmakers screw driver.



### CQ2K Series

To mount the rod seal in the correct direction, the whole internal sliding surface of the guide and rod seal should be visible when looking at the rod cover assembly from the piston side.

After mounting, apply grease to the seal and bushing evenly.



### 4-2. Piston seal

Mount without twisting. After mounting, apply grease to the external circumference of the seal, and the gap to the mounting groove.



### 4-3. Tube gasket

Mount the tube gasket on the cover.

## 5. Reassembly of the Cylinder

- 5-1. Insertion of rod cover and collar to piston rod  
 Apply grease to the piston rod end or 30° angled raise and wrench flat, and insert the collar gently with care not to damage the rod seal.
- 5-2. Insertion of piston, rod cover and collar to cylinder tube.  
 Apply grease to appropriate parts of the cylinder tube, and insert the piston and collar gently without any damage to them by the retaining ring groove.

- 5-3. Mounting of retaining ring  
 Use appropriate pliers (tool for installing a basic internal retaining ring). Pay attention that the ring will slip off from the pliers, and cause injury or damage to peripheral equipment. Additionally, ensure the retaining ring is mounted properly into the retaining ring groove.

### CQ2K Series

- a. Mounting of the rod cover holding bolt and collar retaining ring
- 1) Bore size  $\phi 12$  to  $\phi 32$   
 Tighten the hexagon socket head cap screw holding the rod cover with a hexagon wrench to the recommended tightening torque. (Refer to Table for the recommended tightening torque.)
  - 2) Bore size  $\phi 40$  to  $\phi 63$   
 Position the collar so that the 4mm hole position on the external circumference aligns with the M4 tap of

the cylinder tube, and tighten the hexagon set screw to the recommended tightening torque. (Refer to Table for the recommended tightening torque.) Use appropriate pliers (tool for installing a basic internal retaining ring). Pay attention that the ring will slip off from the pliers, and cause injury or damage to peripheral equipment. Additionally, ensure the retaining ring is mounted properly into the retaining ring groove.

| Bore size (mm) |                     | Rod cover holding hexagon socket head cap screw | Collar holding hexagon set screw   | Recommended tightening torque (N·m) |
|----------------|---------------------|---|------------------------------------|-------------------------------------|
| 12             | Without auto switch | M3 x 0.5 x *L                                   | –                                  | 0.59 to 1.06                        |
|                | With auto switch    | M2.5 x 0.45 x 6L                                | –                                  | 0.33 to 0.61                        |
| 16             | Without auto switch | M3 x 0.5 x *L                                   | –                                  | 0.59 to 1.06                        |
|                | With auto switch    | M2.5 x 0.45 x 6L                                | –                                  | 0.33 to 0.61                        |
| 20             | Without auto switch | M5 x 0.8 x *L                                   | –                                  | 2.84 to 5.10                        |
|                | With auto switch    | M3 x 0.5 x 10L                                  | –                                  | 0.59 to 1.06                        |
| 25             | Without auto switch | M5 x 0.8 x *L                                   | –                                  | 2.84 to 5.10                        |
|                | With auto switch    | M4 x 0.7 x 10L                                  | –                                  | 1.37 to 2.45                        |
| 32             |                     | M5 x 0.8 x *L                                   | –                                  | 2.84 to 5.10                        |
| 40             |                     | –   | M4 x 0.7 x 4L Truncated cone point | 0.20 to 0.39                        |
| 50             |                     | –   | M4 x 0.7 x 6L Truncated cone point | 0.20 to 0.39                        |
| 63             |                     | –   | M4 x 0.7 x 6L Truncated cone point | 0.20 to 0.39                        |

\* \*L: Length of the hexagon socket head cap screw depends on the stroke.

## CBQ2 Series

### a. Mounting of end lock

Apply grease to the lock piston surface and internal lock holder. Insert the gasket and lock holder, then fix with new hexagon socket head cap screw which is attached to the seal kit.

Insert end lock unit and fix with new hexagon socket head cap screw which is attached to the seal kit.

(Figure 9, 10, 11, 12)

### Tightening torque of bolts for the cap, lock holder

| Hexagon socket head cap screw | Applicable bore size | Tightening torque |
|-------------------------------|----------------------|-------------------|
| M3                            | ø20 to ø63           | 0.71 to 0.86      |
| M5                            | ø80 and ø100         | 2.65 to 3.24      |

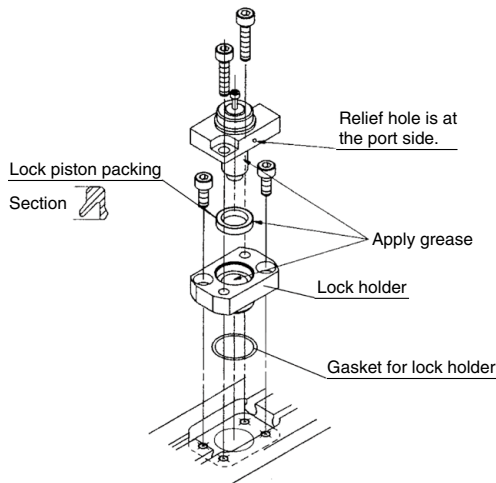


Fig. 9 Reassembling of end lock part (ø20, ø25)

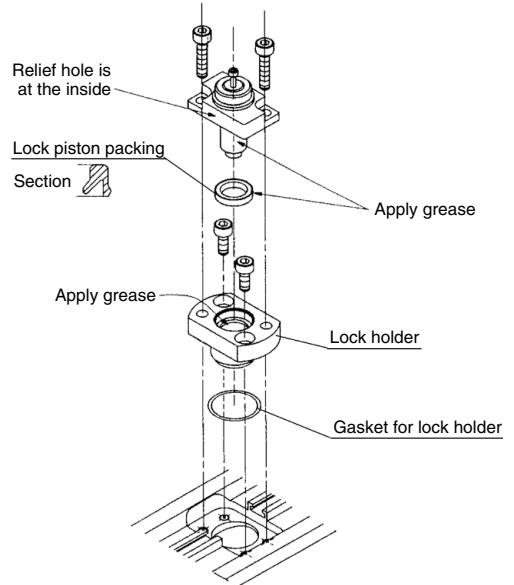


Fig. 10 Reassembling of end lock part (ø32, ø40)

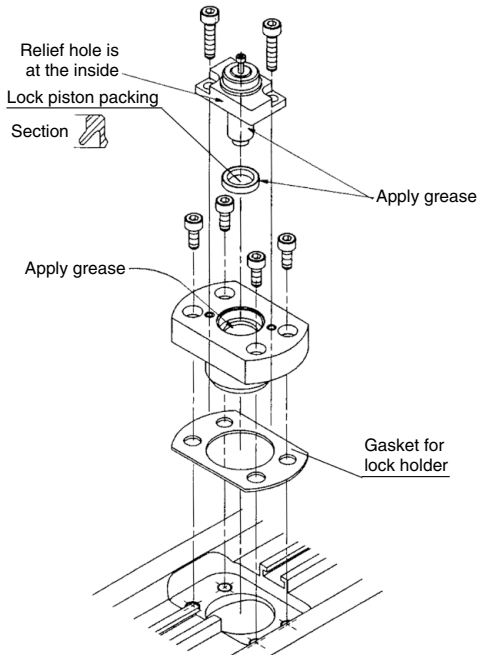


Fig. 11 Reassembling of end lock part (ø50, ø63)

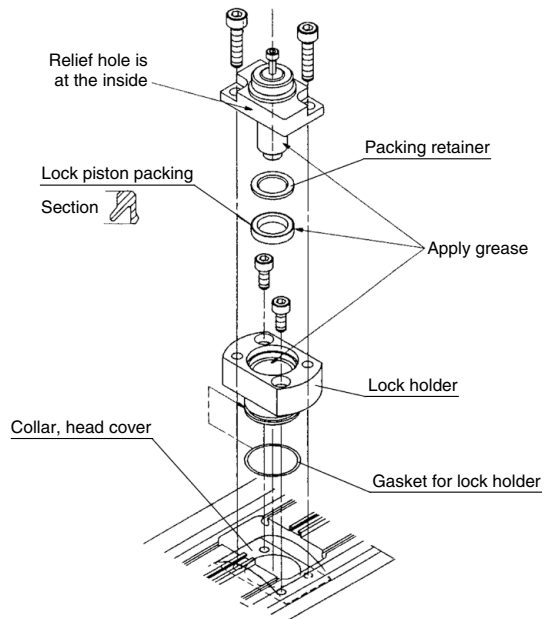


Fig. 12 Reassembling of end lock part (ø80, ø100)

## 5-4. Check of assembly

Check there is no air leakage at the seal and the minimum operating pressure can realize smooth operation.

### CXT Series

#### Replacement of Driving Cylinder

1. Driving cylinder of this device is normal compact cylinder, so it is possible to replace it. The following is types of cylinder.

| Applicable type | Driving cylinder type |
|-----------------|-----------------------|
| CXT□12          | CDQSB12-**DC          |
| CXT□16          | CDQSB16-**DC          |
| CXT□20          | CDQSB20-**DC          |
| CXT□25          | CDQSB25-**DC          |
| CXT□32          | CDQ2A32-**DC          |
| CXT□40          | CDQ2A40-**DC          |

Driving cylinder type \*\* indicates stroke.

2. Replacement procedure

Please comply with the following procedure as referring constructions on page 173.

- a. Disconnect connection between piston rod<sup>24</sup> and adaptor<sup>10</sup> with spanner.

- b. Remove 4 bolts fixing plate<sup>2</sup> to driving cylinder.  
Note)

- c. Replace driving cylinder to another and fix it with 4 bolts. Please make sure that piston rod<sup>24</sup> doesn't touch inside of plate A<sup>2</sup> hole.

- d. Screw adaptor<sup>10</sup> in piston rod<sup>24</sup> and tight it with spanner.

**Note)** In case of cylinder with short stroke, hexagon wrench sometimes doesn't applies between plate A<sup>2</sup> and slide block<sup>1</sup> due to its narrow space. In that case, replace driving cylinder by removing plate A itself with loosening 2 tightening bolts between plate A and guide axis<sup>4</sup>.

3. In case of replacing only packing etc. of cylinder, replace it after removing cylinder on 2). Please refer to "Appendix. Replacement procedure of cylinder packing"

# HYQ/HYC Series Replacement Procedure for Seals 1

## 1. Disassembly of the Cylinder

### 1-1. Cleaning

Prior to disassembly, wipe off any dirt from the outside of the actuator. This will prevent the intrusion of dust and foreign materials during disassembly.

Take particular care on the surface of the piston rod.

### 1-2. Removal of switch rail [if the switch is mounted]

Loosen the hexagon bolt and remove the switch rail and switch rail pedestal.

### 1-3. Removal of rod cover

#### HYQ Series

Loosen the hexagon socket head cap screw and remove the rod cover.

#### HYC Series

Loosen the tie rod nut and remove the rod cover.

### 1-4. Disassembly

Pull out the piston rod by holding a bolt or nut mounted on the piston rod end. Take care not to scratch or mark the internal face of the cylinder tube.

### 1-5. Removal of the head cover

#### HYQ Series

Loosen the hexagon socket head cap screw and remove the head cover.

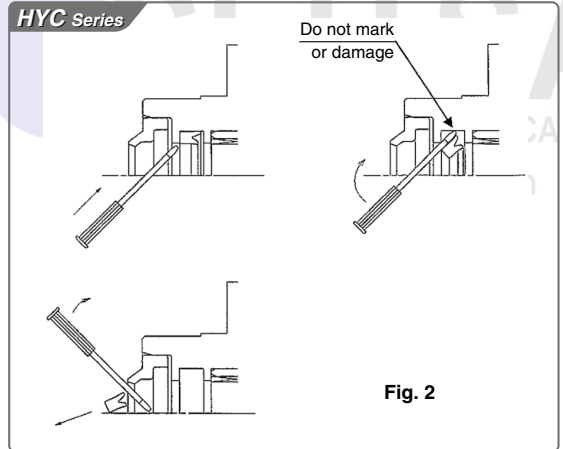
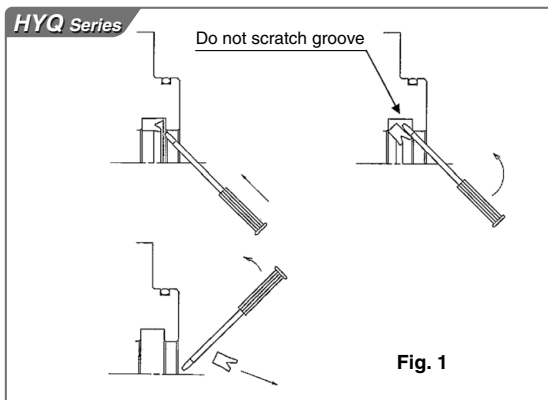
#### HYC Series

Loosen the tie rod nut and remove the head cover.

## 2. Removal of the Seal

### 2-1. Rod seal [Fig. 7]

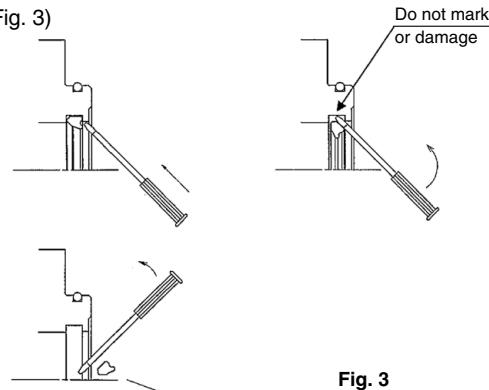
Insert a watchmakers screw driver etc. from behind the rod cover and prise the seal out. Take care not to scratch or score the seal groove in the rod cover.



### 2-2. Cushion seal

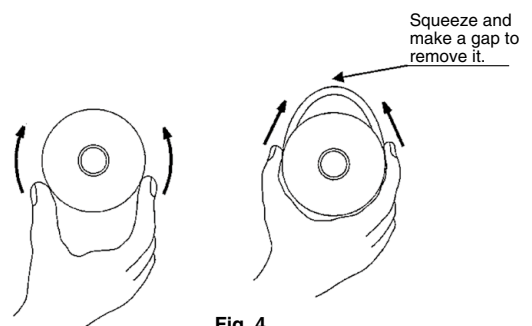
#### HYC Series

Insert a watchmakers screw driver etc. from the front of the rod cover and take out. Take care not to mark or damage the seal groove of the rod cover. Likewise, insert the watchmakers screw driver etc. from the front of the head cover and take out. Do not mark or damage the seal groove of the head cover. (Fig. 3)



### 2-3. Piston seal

Since the piston packing is inserted deeply, push it partially to make it come off and pull it out manually. Do not use watchmakers screw driver. (Fig. 4)

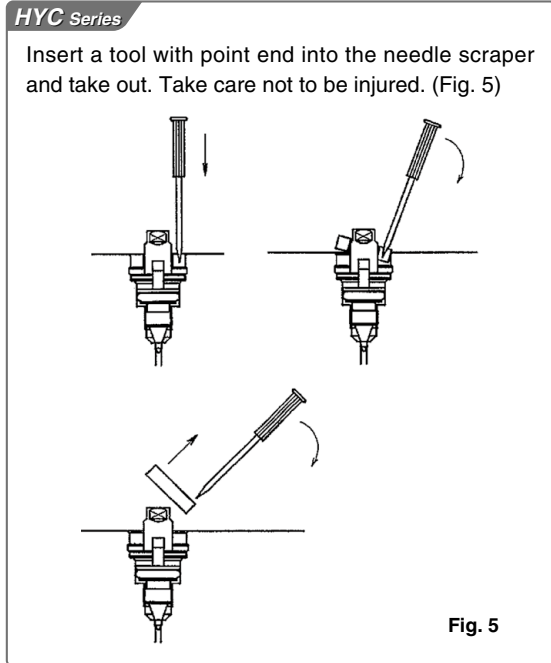


# HYQ/HYC Series Replacement Procedure for Seals 2

## 2-4. Tube gasket

Push the tube gasket partially to make it come off and pull it out manually. (Fig. 4)

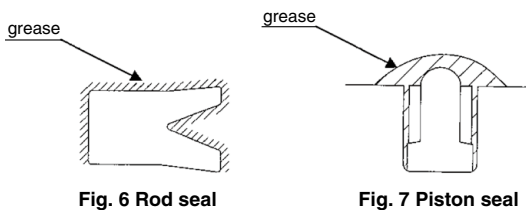
## 2-5. Needle scraper



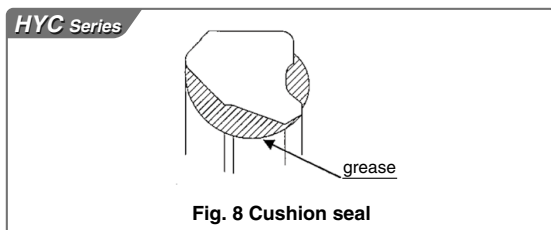
## 3. Application of Grease

### 3-1. Rod seal and piston seal [Fig. 6, Fig. 7]

Apply the grease all around new packing evenly. Also add the grease inside the groove.



### 3-2. Cushion seal [Fig. 8]

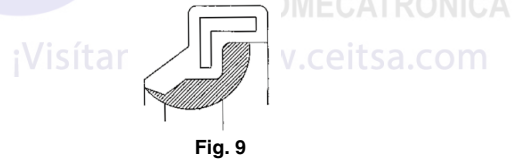


### 3-3. Tube gasket

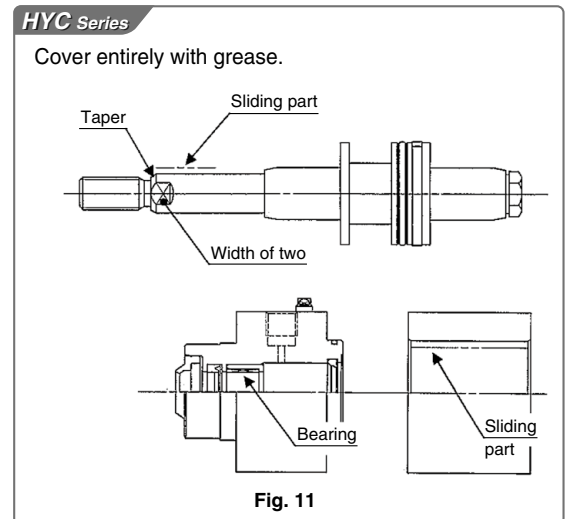
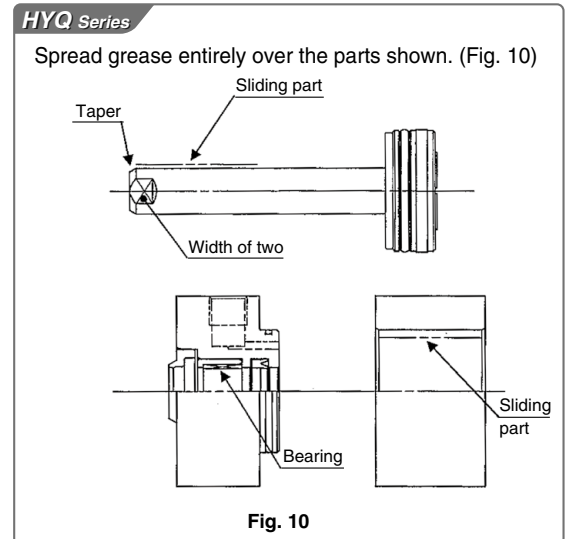
Spread a thin film of grease, over the gasket.

### 3-4. Rod scraper

Fill the rod scraper groove with grease. (Fig. 9)



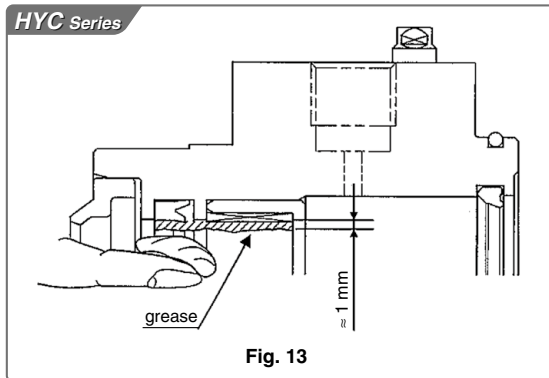
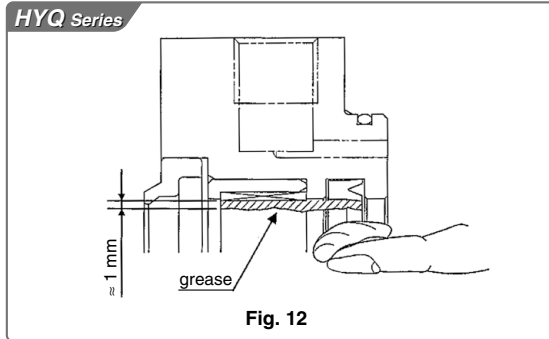
### 3-5. Each component of the cylinder



## 4. Mounting of Seal

### 4-1. Rod seal

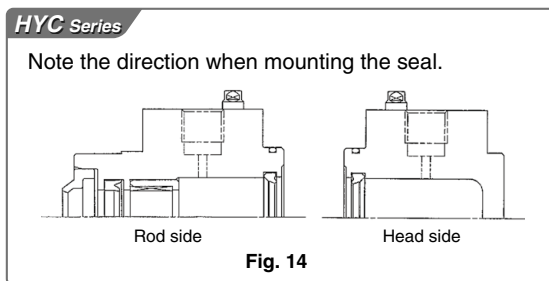
Mount the seal with attention to direction.  
Then, apply the grease on the seal and bearing evenly.



### 4-2. Piston seal

Make sure not to twist the seal, when mounting.

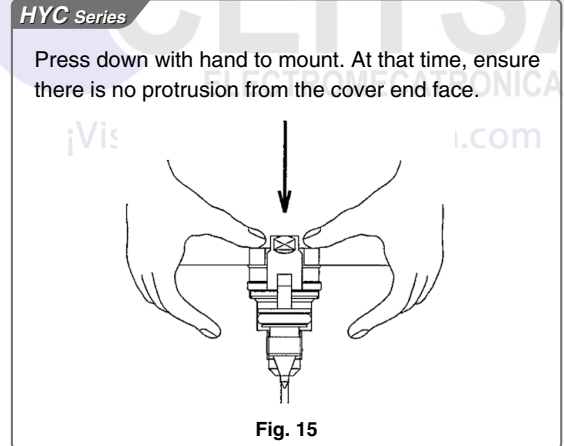
### 4-3. Cushion seal



### 4-4. Tube gasket

Pay attention not to make the gasket come off.

### 4-5. Needle scraper



## 5. Reassembly of the Cylinder

### 5-1. Tighten the head cover.

**HYQ Series**

Wipe off the old adhesive from the threaded part of the hexagon socket head cap screw and apply a new layer of adhesive (Loctite 242 (blue)).  
Tighten the cylinder tube and head cover with hexagon socket head cap screw.

**Table 1**

| Applicable bore size | Tightening torque (N·m) |
|----------------------|-------------------------|
| ø20                  | 2.1 to 3.9              |
| ø25                  | 3.6 to 6.8              |
| ø32                  | 2.1 to 3.9              |
| ø40                  | 3.6 to 6.8              |
| ø50                  | 8.8 to 16.2             |
| ø63                  | 8.8 to 16.2             |

**HYC Series**

Wipe off the adhesive from the threaded part of the tie rod bolt and apply adhesive (Loctite 242 (blue)) newly.  
Tighten the cylinder tube and head cover with tie rod bolt.

**Table 2**

| Applicable bore size | Tightening torque (N·m) |
|----------------------|-------------------------|
| ø32                  | 8.8 to 16.2             |
| ø40                  | 17.2 to 31.8            |
| ø50                  |                         |
| ø63                  |                         |

### 5-2. Inset the rod assembly into the cylinder tube.

Apply the grease to the part receiving the cylinder tube and insert the rod assembly carefully and slowly make sure the piston packing and gasket are not damaged.

# HYQ/HYC Series Replacement Procedure for Seals 4

5-3. Tighten the rod cover.

## HYQ Series

Wipe off the old adhesive from the threaded part of the hexagon socket head cap screw, and apply a new layer of adhesive (Loctite 242 (blue)).

Tighten the cylinder tube and rod cover with hexagon socket head cap screw. (Tightening torque: refer to table 1)

## HYC Series

Wipe off the adhesive from the threaded part of the tie rod bolt and apply adhesive (Loctite 242 (blue)) newly. Tighten the cylinder tube and rod cover with tie rod bolt. (Tightening torque: refer to table 2)

5-4. Mount the switch rail (if the switch is mounted).

| Applicable bore size | Tightening torque (N·m) |
|----------------------|-------------------------|
| ø20 to ø63           | 1.1 to 1.9              |

5-5. Check the assembly condition.

Confirm there is no air leakage from the packing and the cylinder can operate smoothly at minimum operating pressure.



# HYG Series Replacement Procedure for Seals 1

## ⚠ Caution

Ask SMC for replacing a seal if a tube inside diameter has 40 mm or more.

The cylinder with internal diameter of 40 mm or more has extremely large tightening torque at the rod cover.

Therefore, if the cylinder needs to be disassembled for replacing a seal, ask SMC for the work. SMC can supply a seal kit. However, if the cylinder results in failure or damage after it is disassembled by the other party than SMC, we can't compensate such failure.

## 1. Disassembly of the Cylinder

### 1-1. Cleaning

Prior to disassembly, wipe off any dirt from the outside of the actuator.

This will prevent intrusion of dust and foreign materials during disassembly.

Take particular care on the surface of the piston rod and guide rod.

### 1-2. Removal of the assembly

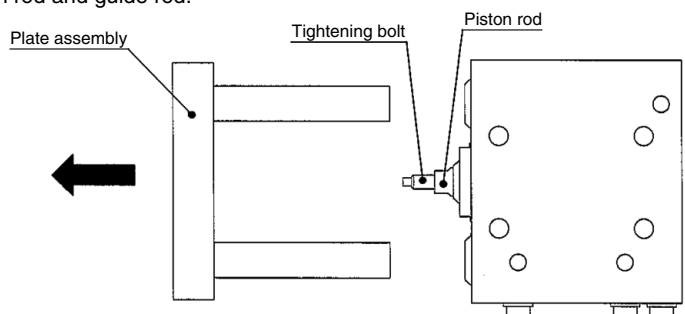
Fix the chamfer on the piston rod, which is retracted, with a spanner, and remove a fixing bolt from a plate by turning the piston rod.

### 1-3. Removal of the rod cover assembly

Remove the rod cover assembly by rotating the chamfer on the rod cover.

### 1-4. Disassembly

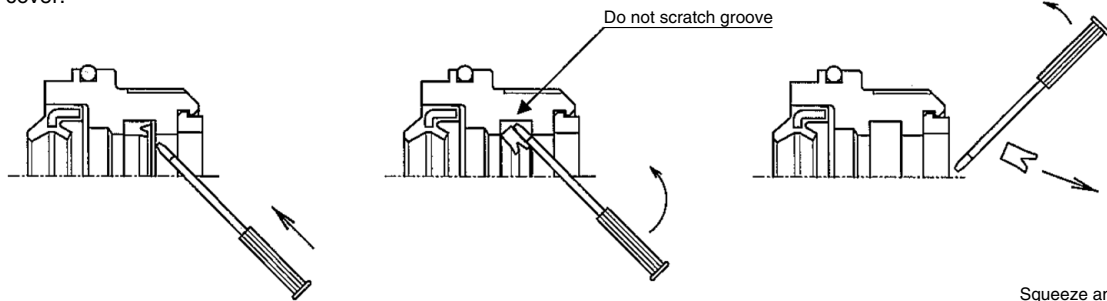
Pull out the piston rod by holding a nut mounted on the Tightening bolt end. Take care not to scratch or mark the internal face of the body tube.



## 2. Removal of the Seal

### 2-1. Rod seal

Insert a precision driver etc. from behind the rod cover and prise the seal out. Take care not to scratch or score the seal groove in the rod cover.



### 2-2. O-ring (rod side) [Fig. 1]

Push the tube gasket partially to make it come off and pull it out manually.

### 2-3. Piston seal [Fig. 1]

Since the piston seal is inserted deeply, push it partially to make it come off and pull it out manually. Do not use precision driver.

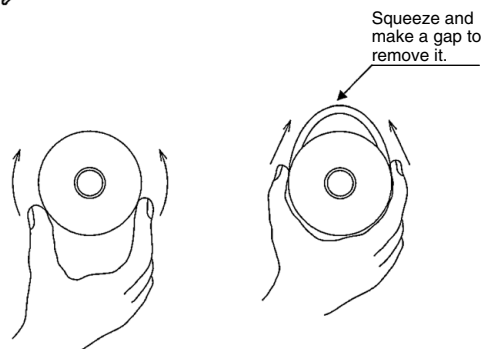


Fig. 1

# HYG Series Replacement Procedure for Seals 2

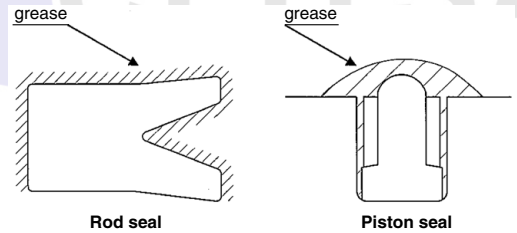
## 3. Application of Grease

### 3-1. Rod seal and piston seal

Apply the grease all around new seal evenly. Also add the grease inside the groove.

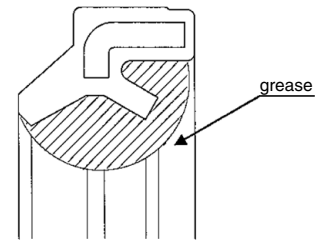
### 3-2. O-ring (rod side)

Spread a thin film of grease, over the gasket.



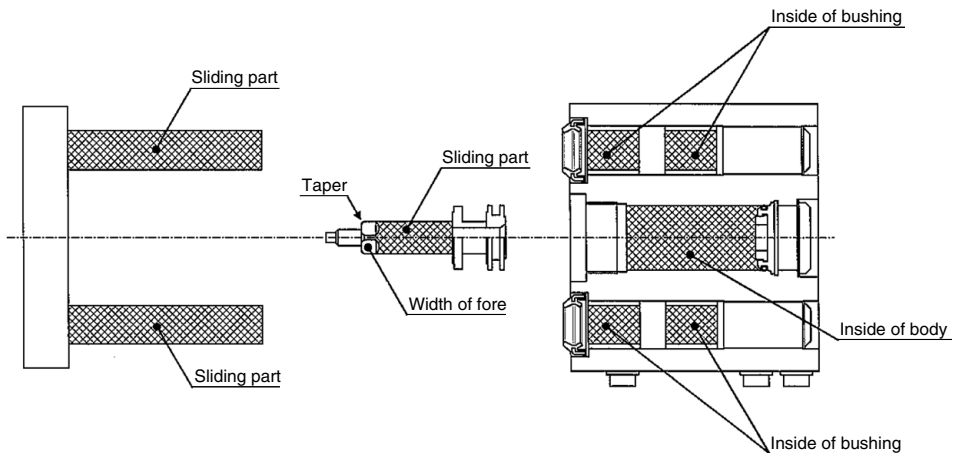
### 3-3. Scraper

Fill the scraper (part of piston rod and guide rod) groove with grease.



### 3-4. Each component of the cylinder

Spread grease entirely over the parts shown.



## 4. Mounting of Seal

### 4-1. Rod seal

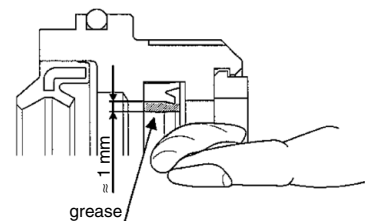
Mount the seal with attention to direction.  
Then, apply the grease on the seal evenly.

### 4-2. Piston seal

When mounting the seal, ensure there are no twists in the seal.

### 4-3. O-ring (rod side)

Pay attention not to make the gasket come off.



## 5. Reassembly of the Cylinder

- 5-1. Insert the piston rod assembly into the body.  
Insert the piston rod assembly carefully and slowly, so as not to damage the piston seal.
- 5-2. Tighten the rod cover.  
Tighten the rod cover and the body. (Tightening torque: refer to table 1)  
O-ring must be fit in a groove correctly, and must not be torn out.
- 5-3. Tighten the plate assembly  
Apply adhesive on a thread hole on a plate. (Kind of adhesive: Loctite 262 [red])  
Insert a guide rod of a plate assembly into the body.  
Fixing the chamfer on the piston rod with a spanner, tighten the tightening bolt and the plate assembly by rotating the piston rod.  
(Tightening torque: refer to table 2)
- 5-4. Check the assembly condition.  
Confirm there is no air leakage from the seal and the cylinder can operate smoothly at minimum operating pressure.

**Table 1**

| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 20             | 140                     |
| 25             | 260                     |
| 32             | 500                     |

**Table 2**

| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 20             | 2.1 to 3.9              |
| 25             | 3.7 to 6.7              |
| 32             | 8.8 to 16.2             |

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# MY1B-Z Series Replacement Procedure for Dust Seal Bands 1

The products in this series are refreshed products.  
 Check the following before ordering.  
 • Previous series (Discontinued product) MY1B → p. 122  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

## 1. Disassembly

- Remove the thin head screws on the top surface of the head cover (in 2 locations on each side, 4 in total), and then remove the head plate and belt clamp. (Refer to Fig. 1.)
- Remove the holding bolts on the end cover (on both sides of the slider), and then remove the end cover. (Refer to Fig. 1.) (In some cases, when removing the end cover, the spacer, stopper, or double round parallel key may fall out. Be sure not to lose these components.)
- Remove top cover.

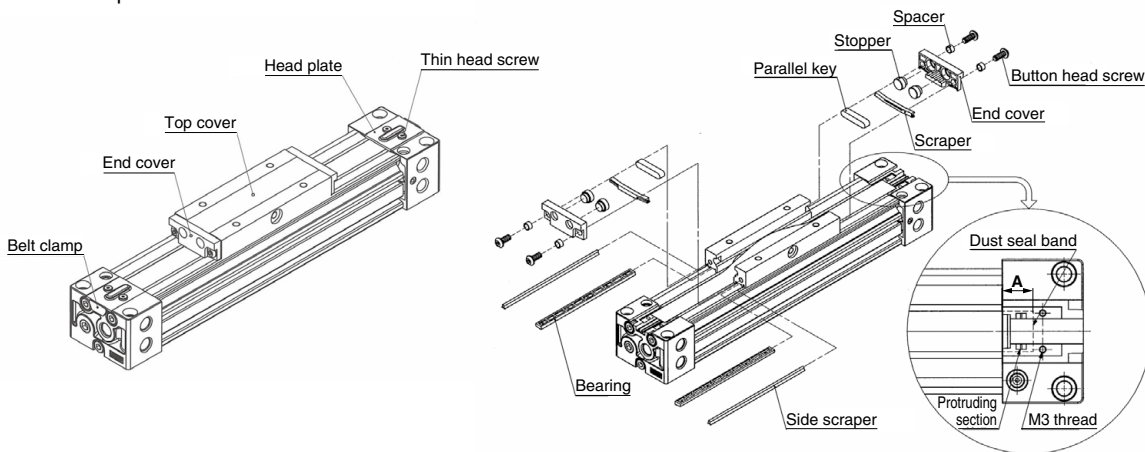


Fig. 1

## 2. Assembly

- Install the dust seal band (Table 1), which has been coated with grease on both sides, so that its end surface is in the middle between the M3 thread on the top surface of the head cover and the protruding section. (Recommended position: the A dimension) (Refer to Fig. 2.)

Table 1. Dust seal band standard list

| Bore size (mm) | Model number      | Standard length     |
|----------------|-------------------|---------------------|
| 25             | MY1B25-16B-Stroke | (Stroke + 184) 0/-2 |
| 32             | MY1B32-16B-Stroke | (Stroke + 242) 0/-2 |
| 40             | MY1B40-16B-Stroke | (Stroke + 286) 0/-2 |

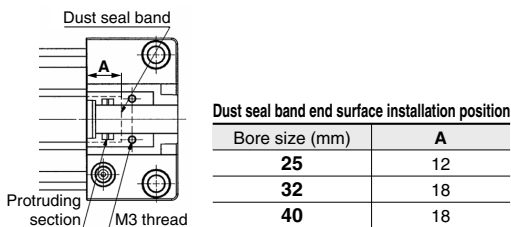


Fig. 2

- Attach the double round parallel key, and then attach the end cover, spacer, and stopper with holding bolts. (Refer to Table 2 for the end cover tightening torque.) (When attaching the end cover, be sure to leave about 1 mm clearance between the bottom of the end cover and the top surface of the cylinder tube.) (Refer to Fig. 3.)

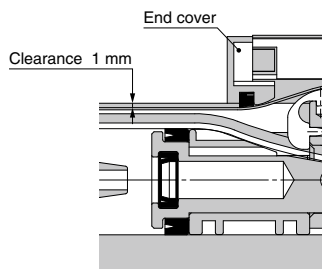


Fig. 3

Table 2. End cover holding hexagon socket button head screw size, Tightening torque

| Bore size (mm) | Size | Torque value (N·m) |
|----------------|------|--------------------|
| 25             | M4   | 0.7                |
| 32             | M4   | 0.7                |
| 40             | M4   | 0.7                |

# MY1B-Z Series Replacement Procedure for Dust Seal Bands 2

- c. Attach one side of the dust seal band, the belt clamp and the head plate with thin head screws. (Refer to Fig. 4.) (Refer to Table 2 for the thin head screw tightening torque.)

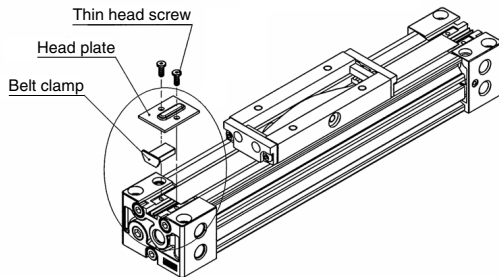
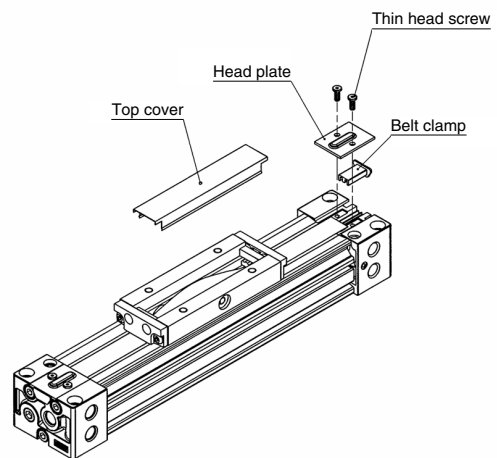


Fig. 4

- d. After attaching one side of the dust seal band, operate the cylinder a few times (3 to 4 times), and then check the dust seal band for sagging.
- e. Attach the other side of the dust seal band and the other belt clamp to the head plate with thin head screws.
- f. Attach the top cover, manually operate the cylinder a few times, and then check the dust seal band for rising or sagging.

Table 2. Head plate holding thin head screw size, Tightening torque

| Bore size (mm) | Size | Torque value (N·m) |
|----------------|------|--------------------|
| 25             | M3   | 0.63               |
| 32             | M3   | 0.63               |
| 40             | M3   | 0.63               |



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# MY1B Series Replacement Procedure for Dust Seal Bands 1

The production of this series has been discontinued.  
 Check the following before ordering.  
 • New series MY1B-□Z → p. 118  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

## 1. Disassembly

- Loosen two set screws at one side. That is, four set screws (within dotted line) both sides totally for three rotations.
- Remove end cover by removing two hexagon socket button head screws for fixing on end cover (at both sides of slider).
- Remove the opposite end cover as same way.
- Remove top cover.
- Pull out dust seal band at this condition.

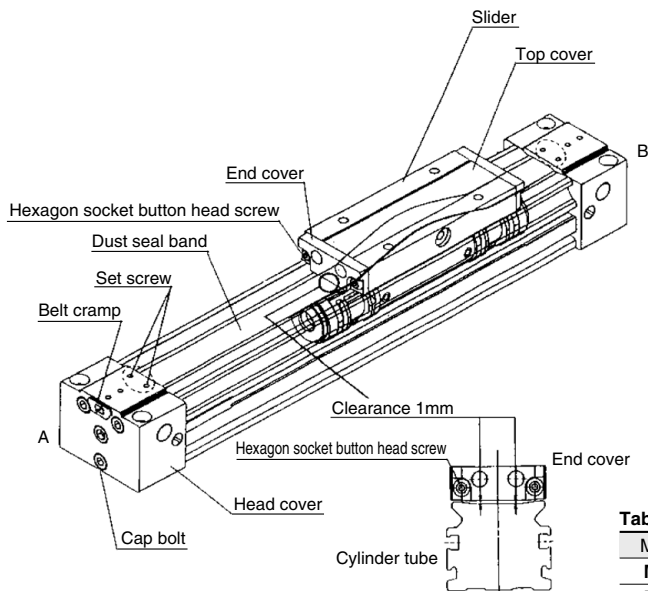
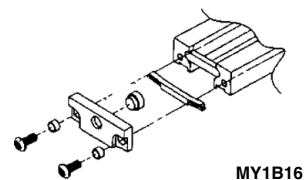
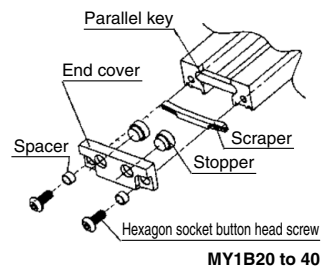


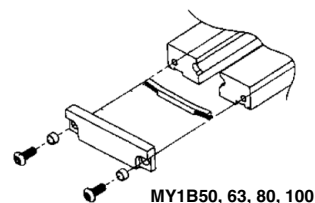
Fig. 1



MY1B16



MY1B20 to 40



MY1B50, 63, 80, 100

Fig. 2

Table 1. Dust seal band standard list

| Model number | Standard length        | Model number | Standard length        |
|--------------|------------------------|--------------|------------------------|
| MY10-16B-st  | st + 110 <sup>-0</sup> | MY40-16B-st  | st + 272 <sup>-0</sup> |
| MY16-16B-st  | st + 160 <sup>-0</sup> | MY50-16B-st  | st + 328 <sup>-0</sup> |
| MY20-16B-st  | st + 200 <sup>-0</sup> | MY63-16B-st  | st + 382 <sup>-0</sup> |
| MY25-16B-st  | st + 182 <sup>-0</sup> | MY80-16B-st  | st + 544 <sup>-0</sup> |
| MY32-16B-st  | st + 228 <sup>-0</sup> | MY100-16B-st | st + 634 <sup>-0</sup> |

Note) 2 type of dust seal bands are available and the part no. depends on treatment of setscrew.

- Black zinc chromate → MY \*\*-16B-st
- Nickel plating → MY\*\*-16BW-st

## 2. Assembly

- Be sure to mark both ends of the replacement dust seal band in the manner shown in Fig. 4 before applying grease to the entire band (Note 1). (Length of dust seal band is defined as regulated. But check the length again before mounting for shipping.)
- Put dust seal band for replacement in slider.
- Fix end cover assembly so that clearance between end cover assembly and cylinder tube is about 1 mm. In that case, proper tightening torque of hexagon socket button bolt is regulated by values shown in table 2. Fix the opposite end cover as same way. (Fig. 2) In case of fixing end cover, ensure that spacer, stopper and parallel key are installed.
- Insert both dust seal band into head cover up to line (10 mm). At the same time, put dust seal band in the groove of cylinder tube while stretching dust seal band. Also, as the stainless plate of dust seal band is thin. 0.15 t, be careful not to bend or break in insertion.

Table 2. Tightening torque of hexagon socket button head screw

| Diameter        | Bolt size | Tightening torque (N·m) |
|-----------------|-----------|-------------------------|
| 10              |           |                         |
| 16, 20          | M3 x 0.5  | 0.3                     |
| 25, 32, 40      | M4 x 0.7  | 0.7                     |
| 50, 63, 80, 100 | M5 x 0.8  | 1.5                     |

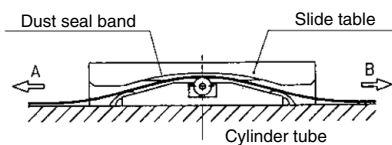


Fig. 3

# MY1B Series Replacement Procedure for Dust Seal Bands 2

\*In case of  $\phi 10$ ,  $\phi 80$  and  $\phi 100$ , Dust seal band is magnetic hold type.

Set the dust seal band on the Cylinder tube with equivalent clearance  $W_1$  and  $W_2$ . (Fig. 5) Another work is same way as above 4.

- e. Tighten only two set screws at A side after installation. In that case, adjust so that dust seal band located near screws does not lift due to excessive tightening. Proper tightening torque is 0.1 N·m {1 kgf·cm}.
- f. Reciprocate slider three or four times up to both stroke ends to remove sagging of dust seal band.
- g. Be sure to return slider up to B side stroke end and tighten at B side as same way after ensuring that dust seal band is inserted into head cover for approx. 10 mm.
- h. Install top cover.
- i. Reciprocate slider for a few times manually again.  
If dust seal band does not lift, installation will complete.

Note 1) Apply grease uniformly as Fig. 4. Use lithium soap grease with consistency No. 1 or No. 2.

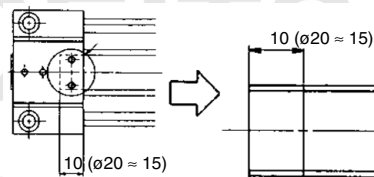


Fig. 4

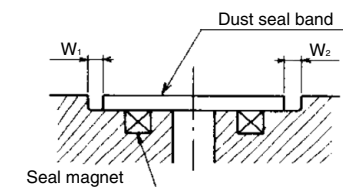


Fig. 5

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# MY1M/C/□W Series Replacement Procedure 1

## How to Maintenance

Monthly application of grease to the slide bearing and the dust seal band may lengthen the life.

Grease pack is recommended. (Grease pack number: GR-S-010)

1. Refer to Replacement Procedure of MY1M/C Dust Seal Band.

2. How to install the cylinder with the cover  
Refer to Installation Procedure for MY1□W.
3. How to install the side seal of the cylinder with cover.  
Refer to Mounting Procedure for MY1□WK side seal.

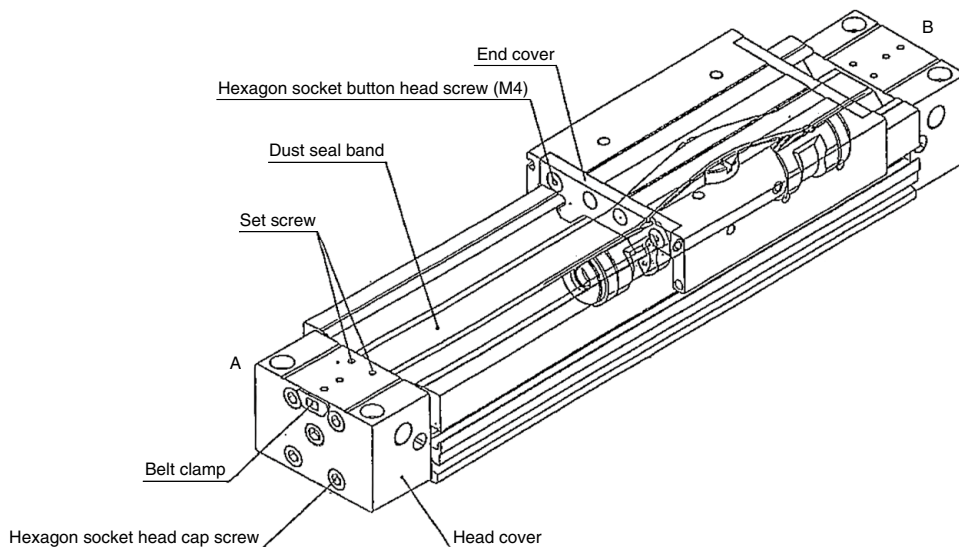
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## 1. Replacement Procedure of Dust Seal Band

### MY1M/C Series

#### 1. Disassembly

- a. Loosen the two set screws at one side, that is, four set screws at both sides.
- b. Remove the end cover by removing two (four) hexagon socket button head screws for fixing which are on the end cover.
- c. Remove the opposite end cover as same way.
- d. Pull out the dust seal band in this condition.



**Table. 1 Dust seal band standard list**

| Model number       | Standard length                       |
|--------------------|---------------------------------------|
| <b>MY16-16B-st</b> | st + 160 <sup>+2</sup> / <sub>0</sub> |
| <b>MY20-16B-st</b> | st + 200 <sup>+2</sup> / <sub>0</sub> |
| <b>MY25-16B-st</b> | st + 182 <sup>+2</sup> / <sub>0</sub> |
| <b>MY32-16B-st</b> | st + 228 <sup>+2</sup> / <sub>0</sub> |
| <b>MY40-16B-st</b> | st + 272 <sup>+2</sup> / <sub>0</sub> |
| <b>MY50-16B-st</b> | st + 328 <sup>+2</sup> / <sub>0</sub> |
| <b>MY63-16B-st</b> | st + 382 <sup>+2</sup> / <sub>0</sub> |

Note) 2 type of dust seal bands are available and the part no. depends on treatment of set screw.  
Black zinc chromate → MY□□-16B-st  
Nickel plating → MY□□-16BW-st



## 2. Assembly

- a. After first performing the additional process shown in Fig. 2, be sure to apply grease to the entire replacement dust seal band in the manner shown in Fig. 1 <sup>(Note 1)</sup>.
- b. The dust seal band for replacement is pierced the slide table.
- c. The end cover is fixed so that the clearance between the end cover assembly bottom part and the cylinder tube upper surface is about 1 mm.  
The adequate tightening torque at this time is 0.7 N·m (7 kgf·cm).  
The opposite end cover is fixed as same way.
- d. The dust seal bands of both sides are inserted in the head cover to the position drawn with a pen (about 10 mm). Then, at the same time, insert the dust seal band in the groove of cylinder tube by pulling it to both sides. (figure 4)
- e. If the dust seal band is installed properly without coming to the surface, tighten two set screws at A side.  
Adequate tightening torque is 0.1 N·m (1 kgf·cm).
- f. Reciprocate the slide table three or four times to both stroke ends in order to remove the sag of the dust seal band.
- g. Be sure to return the slide table to B side stroke end and tighten the set screw at B side after ensuring that the dust seal band is inserted in the head cover of about 10 mm.
- h. Reciprocate the slide table again manually a few times and ensure that the dust seal band does not come to the surface.

**Note 1) Grease uniformly as the drawing 1. Use consistency No. 1 or No. 2 of the lithium soap grease.**

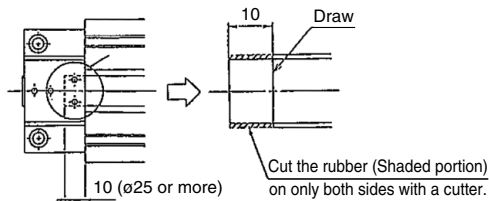
**Table 2 Tightening torque of button bolt**

| Diameter   | Bolt size | Tightening torque (N·m) |
|------------|-----------|-------------------------|
| 16, 20     | M3 x 0.5  | 0.3                     |
| 25, 32, 40 | M4 x 0.7  | 0.7                     |
| 50, 65     | M5 x 0.8  | 1.5                     |

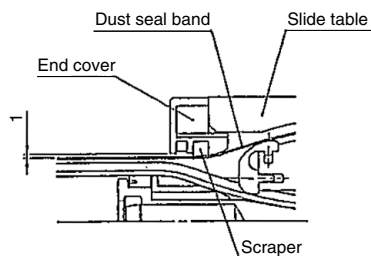


Grease application amount (Shaded portion) = 0.3mm

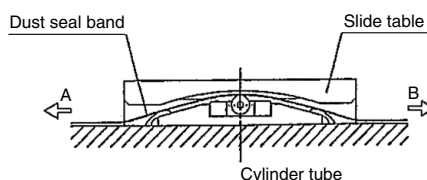
**Fig. 1**



**Fig. 2**



**Fig. 3**



**Fig. 4**

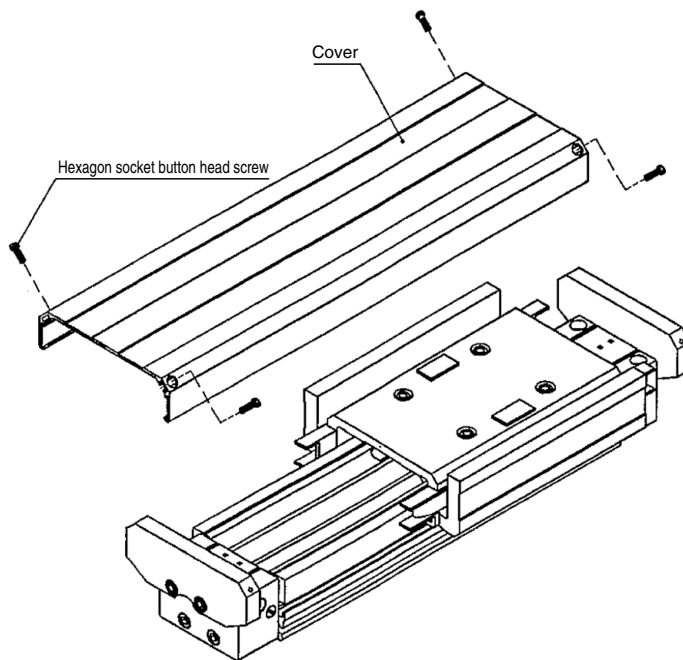
# MY1M/C/□W Series Installation Procedure

## 2. Installation

### MY1□W Series

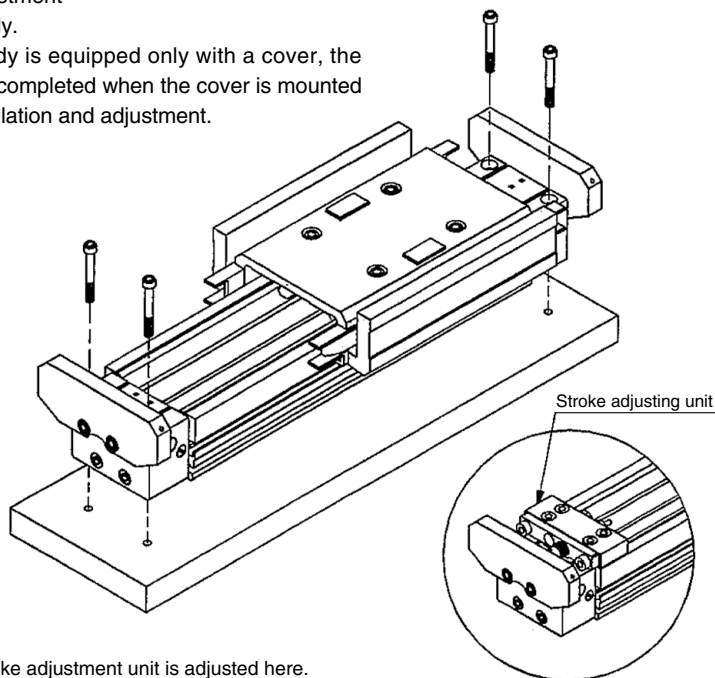
#### 1. Removal of the cover

- a. Remove the hexagon socket button head screw to remove the cover.



#### 2. Installation, adjustment

- a. Install the body.
- b. When the body is equipped only with a cover, the installation is completed when the cover is mounted after the installation and adjustment.



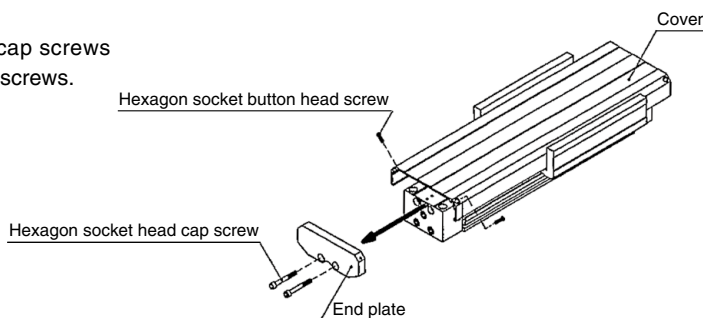
Note) Optional stroke adjustment unit is adjusted here.

# MY1M/C/□W Series Installation Procedure

## 3. Installation Procedure of the Side Seal

MY1□WK Series

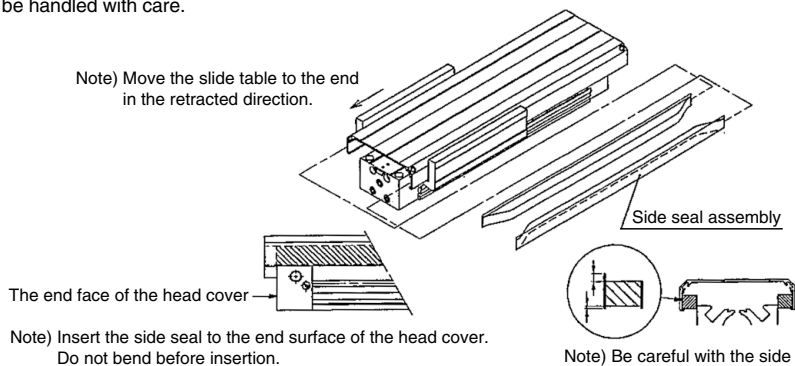
1. End cover removal procedure
  - a. Remove two hexagon socket head cap screws and two hexagon socket button head screws.
  - b. Remove the end plate on one end.



2. Installation of the side seal
  - a. Insert the side seal assembly from the end surface.

Note) The stainless part of the side seal assembly is very sharp. It should be handled with care.

Note) Move the slide table to the end in the retracted direction.

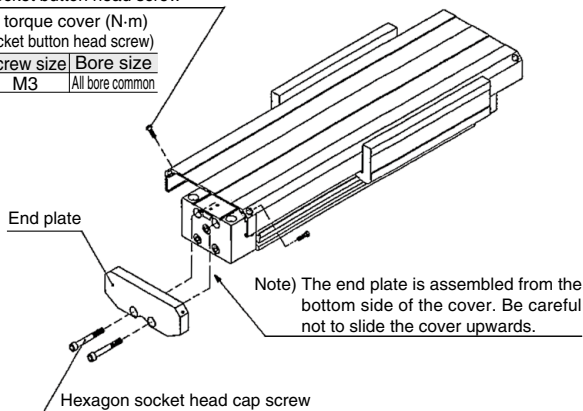


Note) Insert the side seal to the end surface of the head cover. Do not bend before insertion.

Note) Be careful with the side seal assembly direction.

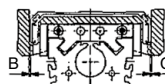
3. Assembly of the cover
  - a. Mount the end plate and fix it.

| Hexagon socket button head screw                                    |            |                 |
|---|------------|-----------------|
| Tightening torque cover (N·m)<br>(Hexagon socket button head screw) |            |                 |
| Torque value  | Screw size | Bore size       |
| 0.6   | M3         | All bore common |



Note) The end plate is assembled from the bottom side of the cover. Be careful not to slide the cover upwards.

| Tightening torque cover (N·m)<br>(Hexagon socket head cap screw) |            |              |
|--|------------|--------------|
| Bore size  | Screw size | Torque value |
| ø16  | M3         | 0.6          |
| ø20  | M4         | 1.4          |
| ø25  | M5         | 2.8          |
| ø32  | M6         | 4.8          |
| ø40  | M6         | 4.8          |



Note) The clearance of B and C part has to be checked at the full stroke. If there is contact, the clearance should be adjusted by loosening the hexagon head cap screw and retightening it.

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# MY1H-Z Series Replacement Procedure for Dust Seal Bands 1

The products in this series are refreshed products.  
Check the following before ordering.  
• Previous series (Discontinued product) MY1B → p. 126  
• Checking whether the cylinder is a new or a previous model → p. 563, 564

## 1. Disassembly

- Remove the thin head screws on the top surface of the head cover (in 2 locations on each side, 4 in total), and then remove the head plate and belt clamp. (Refer to Fig. 1.)
- Remove the holding bolts on the end cover (on both sides of the slider), and then remove the end cover. (Refer to Fig. 1.) (In some cases, when removing the end cover, the spacer, stopper, or side scraper may fall out. Be sure not to lose these components.)

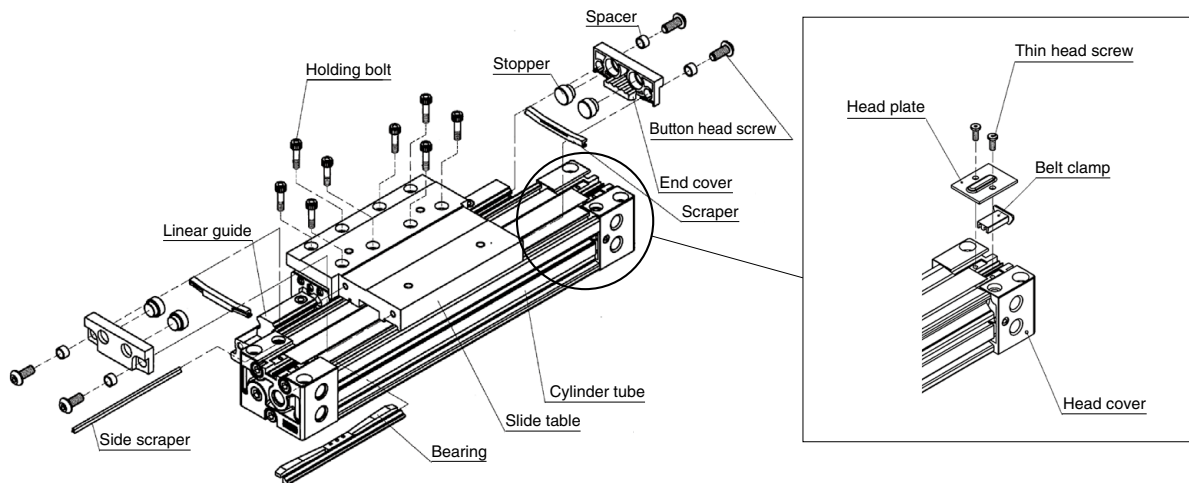


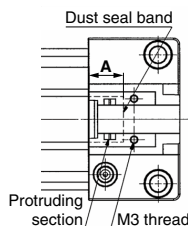
Fig. 1

## 2. Assembly

- Install the dust seal band (Table 1), which has been coated with grease on both sides, so that its end surface is in the middle between the M3 thread on the top surface of the head cover and the protruding section. (Recommended position: the A dimension) (Refer to Fig. 2.)

Table 1. Dust seal band standard list

| Bore size (mm) | Model number      | Standard length     |
|----------------|-------------------|---------------------|
| 25             | MY1H25-16B-Stroke | (Stroke + 184) 0/-2 |
| 32             | MY1H32-16B-Stroke | (Stroke + 242) 0/-2 |
| 40             | MY1H40-16B-Stroke | (Stroke + 286) 0/-2 |



Dust seal band end surface installation position

| Bore size (mm) | A  |
|----------------|----|
| 25             | 12 |
| 32             | 18 |
| 40             | 18 |

Fig. 2

- Attach the end cover, spacer, and stopper with holding bolts. (Refer to Table 2 for the end cover tightening torque.)  
\* When attaching the end cover, be sure to leave about 1 mm clearance between the bottom of the end cover and the top surface of the cylinder tube. (Refer to Fig. 3.)

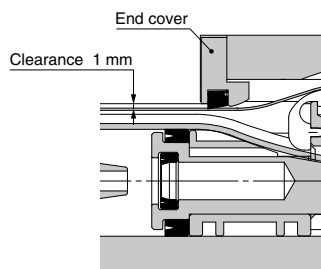


Fig. 3

Table 2. End cover holding hexagon socket button head screw size, Tightening torque

| Bore size (mm) | Size | Torque value (N·m) |
|----------------|------|--------------------|
| 25             | M4   | 0.7                |
| 32             | M4   | 0.7                |
| 40             | M4   | 0.7                |

# MY1H-Z Series Replacement Procedure for Dust Seal Bands 2

- c. Attach one side of the dust seal band, the belt clamp and the head plate with thin head screws. (Refer to Fig. 4.) (Refer to Table 2 for the thin head screw tightening torque.)

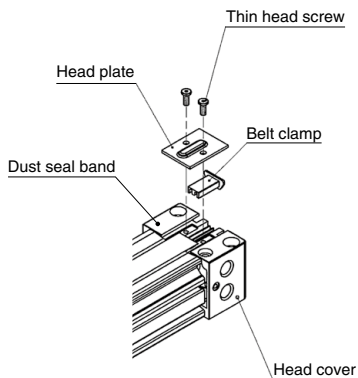


Fig. 4

**Table 2. Head plate holding thin head screw size, Tightening torque**

| Bore size (mm) | Size | Torque value (N·m) |
|----------------|------|--------------------|
| 25             | M3   | 0.63               |
| 32             | M3   | 0.63               |
| 40             | M3   | 0.63               |

- d. After attaching one side of the dust seal band, operate the cylinder a few times (3 to 4 times), and then check the dust seal band for sagging.
- e. Attach the other side of the dust seal band and the other belt clamp to the head plate with thin head screws.
- f. After manually operating the cylinder a few times, if there is no rising or sagging of the dust seal band, the process is complete.

# MY1H Series Replacement Procedure for Dust Seal Bands

The production of this series has been discontinued.  
 Check the following before ordering.  
 • New series MY1H-□□Z → p. 119  
 • Checking whether the cylinder is a new or a previous model → p. 563, 564

## 1. Disassembly

- Loosen the two (three) set screws at one side, that is, four (six) set screws at both sides.
- Remove the end cover by removing two bolt with hex. hole fixing which are on the end cover.
- Remove the opposite end cover as same way.
- Pull out the dust seal band in this condition.

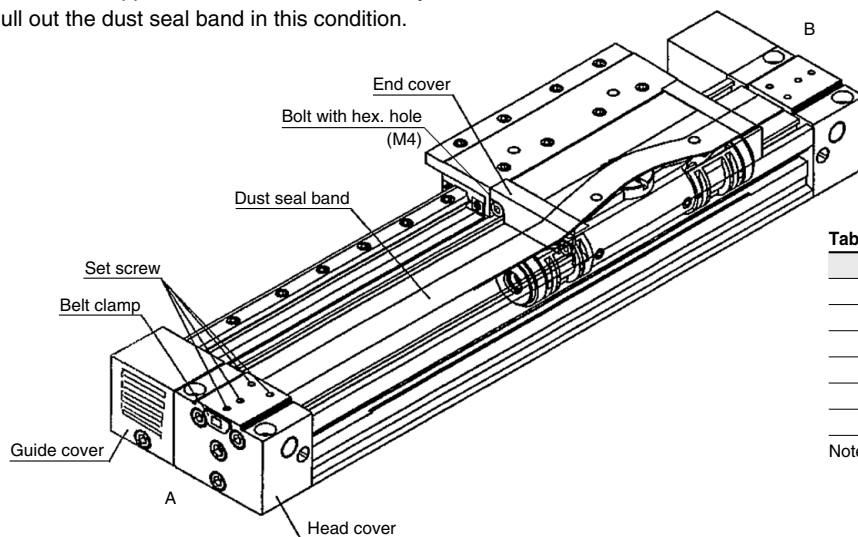


Table 1 Dust seal band standard list

| Part number | Standard length                     |
|-------------|-------------------------------------|
| MY10-16B-st | st + 110 <sup>+2</sup> <sub>0</sub> |
| MY16-16B-st | st + 160 <sup>+2</sup> <sub>0</sub> |
| MY20-16B-st | st + 200 <sup>+2</sup> <sub>0</sub> |
| MY25-16B-st | st + 182 <sup>+2</sup> <sub>0</sub> |
| MY32-16B-st | st + 228 <sup>+2</sup> <sub>0</sub> |
| MY40-16B-st | st + 272 <sup>+2</sup> <sub>0</sub> |

Note) 2 types of dust seal bands are available and the part no. depends on treatment of set screw. (Over  $\phi 16$ )  
 Black zinc chromate → MY\*\*-16B-st  
 Nickel plating → MY\*\*-16BW-st

## 2. Assembly

- After first performing the additional process shown in Fig. 2, be sure to apply grease to the entire replacement dust seal band in the manner shown in Fig. 1 (Note 1).
- The dust seal band for replacement is pierced the slide table.
- The end cover is fixed so that the clearance between the end cover assembly bottom part and the cylinder tube upper surface is about 1 mm. (fig. 2)  
 The adequate tightening torque at this time is 0.7 N·m (7 kgf·cm).  
 The opposite end cover is fixed as same way.
- The dust seal bands of both sides inserted in the head cover to the position drawn with a pen (fig. 3). Then, at the same time, insert the dust seal band in the groove of cylinder tube by pulling it to both sides. (fig. 4)
- If the dust seal band is installed properly without coming to the surface, tighten two set screw at A side. Adequate tightening torque is 0.1 N·m (1 kgf·m).
- Reciprocate the slide table three or fore times to both stroke ends in order to remove the sag of the dust seal band.

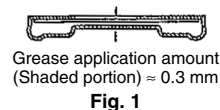


Fig. 1

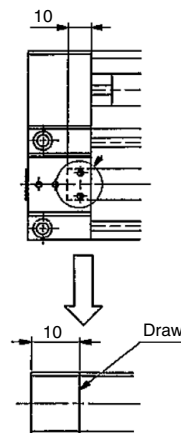


Fig. 2

Be sure to return the slide table to B side stroke end and tighten the set screw at B side after ensuring that the dust seal band is inserted in the head cover of about 10 mm.

Note 1) Grease uniformly as the fig. 1. Use consistency No. 1 or No. 2 of the lithium soap grease.

Note 2) After inserting the dust seal band, pull it by the hands to A and B directions to make it a little tightened, and insert it to the cylinder tube ditch. (fig. 4)

Note 3) Adequate tightening torque of the set screw is 0.1 N·m (1 kgf·cm).

Note 4) Ensure that the magic drawing of additional work to the dust seal band (figure 2) is hidden inside the head cover assembly.

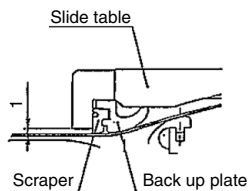


Fig. 3

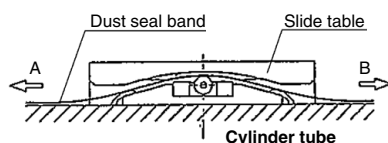
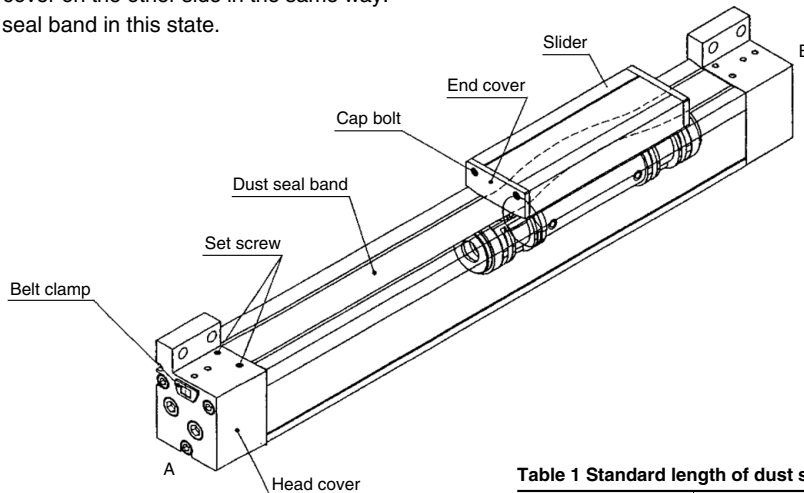
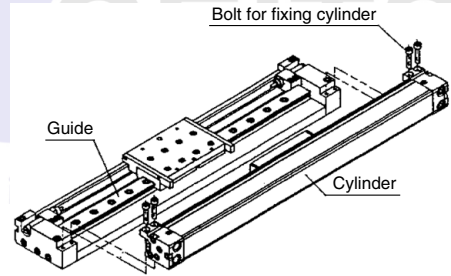


Fig. 4

# MY2C/H/HT Series Replacement Procedure for Dust Seal Bands

## 1. Disassembly

- Remove the 4 cap bolts for fixing the cylinder and remove the cylinder from the guide.
- Loosen the 2 set screws on one side (3 screws for  $\phi 16$ ) of the head cover, total 4 screws on both sides (6 screws for  $\phi 16$ ). (Note 1)
- Remove the 2 cap bolts for fixing the end cover to remove the end cover.
- Remove the end cover on the other side in the same way.
- Pull out the dust seal band in this state.



## 2. Assembly

- Cut the dust seal band for replacement into the dimension shown in Table 1 and bend both ends at about  $10^\circ$  (Figure 2) with L dimension in Table 2 from the position in Figure 1.
- Mount it on the cylinder facing the bent side downward. (Note 2)
- Adjust the end cover to obtain about 1mm clearance between the bottom face of the end cover and the top face of the cylinder tube and fix with care so that the scraper will not drop or twist. (Figure 3)
- Fix the end cover on the other side in the same way.
- Adjust the dust seal band to obtain L dimensions in Table 2 (L dimension: the length of the dust seal band projected from the cylinder tube), and fix the set screws on side A. (Note 3)
- Stretch the dust seal band toward side B and fix it with the set screws on side B.
- Move the slider in full stroke for 2 ~ 3 times to check the dust seal band for fit.
- Apply grease to the sliding part of dust seal band (upper face of the cylinder tube) and mount the cylinder on the guide. (Note 4)

Note 1) For  $\phi 16$ , remove a belt clamp.

Note 2) Dust seal band is made of thin material. Don't bend it at portions other than those designated.

Note 3) Tightening torque for set screw is 0.1 N·m (1 kgf·cm).

Note 4) For grease, use lithium soap base grease No. 1 or No. 2.

Table 1 Standard length of dust seal band

| Bore size | Standard length      |
|-----------|----------------------|
| $\phi 16$ | Stroke + 160 $\pm 2$ |
| $\phi 25$ | Stroke + 176 $\pm 2$ |
| $\phi 40$ | Stroke + 270 $\pm 2$ |

Table 2 L dimension of dust seal band

| Bore size | L dimension (mm) |
|-----------|------------------|
| $\phi 16$ | 20               |
| $\phi 25$ | 8                |
| $\phi 40$ | 10               |

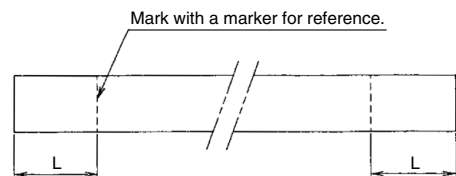


Fig. 1



Fig. 2

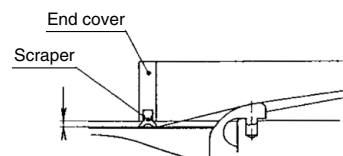


Fig. 3



# MY3A/3B/3M Series Replacement Procedure 1

## 1. Inspection/Maintenance

Regular grease applying (once a month) to the bearing sliding surface and the dust seal band is recommended for more improvement of life.

Refer to 'Guide for replacement of MY3□ dust seal band' to replace the dust seal band.

## 2. Disassembly/Assembly

MY3A/B Series

### Replacement Procedure of Seal Belt

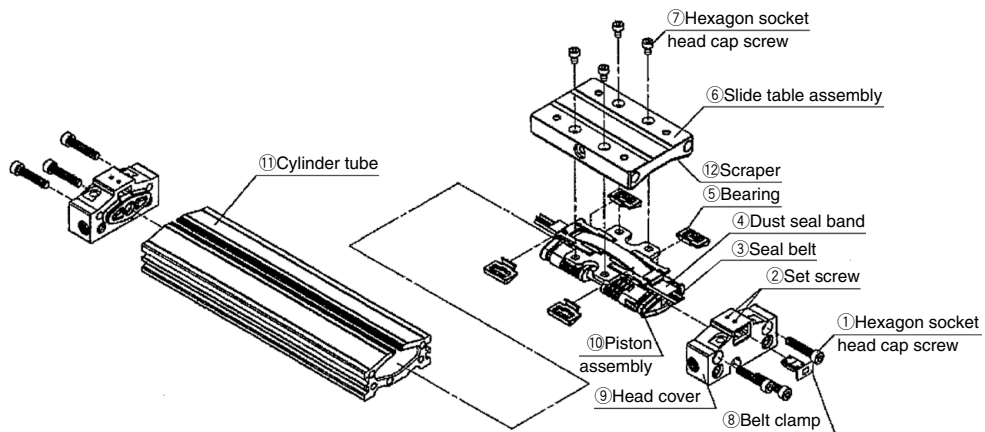


Fig. 1

#### 1. Disassembly

- Loosen two setscrews ② on the top head cover ⑨.
- Remove belt clamp ⑧.
- Remove four retaining hexagon socket head cap screws ⑦ on the top of slide table assembly ⑥.
- Remove slide table assembly ⑥. (At this time, please watch that the bearings ⑤ and the scraper ⑫ might fall. (Note 2))
- In this condition, Pull out dust seal band ④.
- Remove four bearings ⑤ in the right and left from piston assembly ⑩.
- Remove three head cover retaining hexagon socket head cap screws ①.
- Pull out head cover ⑨ from cylinder tube ⑪.
- Pull out the other head cover ⑨ from cylinder tube ⑪ in the same method.
- Pull out piston assembly ⑩ from cylinder tube ⑪.
- Pull out seal belt ③ from cylinder tube ⑪.

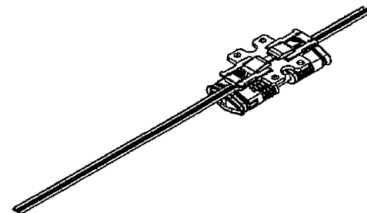


Fig. 2

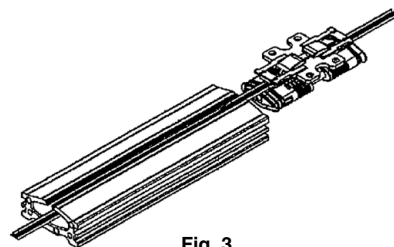


Fig. 3



## 2. Assembly

- a. Avoid flaws on seal belt, as it may cause air leakage (Pay special attention to the edges indicated by arrows in Figure 4).
- b. Check that the total length of seal belt is of a recommended length and apply grease to the whole surface (Refer to Table 1).
- c. Put seal belt through piston assembly and assemble it to cylinder tube as shown in Figures 2 and 3.
- d. Keep the same extra length of seal belt on both left and right ends of cylinder tube and slowly reciprocate piston assembly once to fit seal belt into cylinder tube. Then reciprocate piston assembly a couple of times more and wipe the extra grease collected forward of the piston off. (When grease remains on the contact side of the piston and the head cover, it may cause the lurching by sticking).
- e. Insert the right and left head cover in the cylinder tube, and tighten head cover retaining hexagon socket head cap screws.
- f. Put dust seal band in piston assembly. (Note 1)
- g. Insert bearing into piston assembly. (Note 1)
- h. Assemble slide table assembly to piston assembly with retaining hexagon socket head cap screws. (Note 1)
- i. Cut off the extra seal belt over the head cover ends with cutter and assembly belt clamp.
- j. Tighten two setscrews each on the top of both head covers. (Note 1)
- k. This is the end of replacement work.  
If air leakage is considerable after replacement, consult SMC.



Fig. 4

Table 1. Seal belt part no.

|                              | Bore size | Part No.      | Recommended length |
|------------------------------|-----------|---------------|--------------------|
| MY3A                         | ø16       | MY3A16-16C-st | st + 206           |
|                              | ø20       | MY3A20-16C-st | st + 225           |
|                              | ø25       | MY3A25-16C-st | st + 246           |
|                              | ø32       | MY3A32-16C-st | st + 289           |
|                              | ø40       | MY3A40-16C-st | st + 336           |
|                              | ø50       | MY3A50-16C-st | st + 370           |
| MY3B                         | ø16       | MY3B16-16C-st | st + 218           |
|                              | ø20       | MY3B20-16C-st | st + 245           |
| MY3M <small>(Note 3)</small> | ø25       | MY3B25-16C-st | st + 274           |
|                              | ø32       | MY3B32-16C-st | st + 321           |
|                              | ø40       | MY3B40-16C-st | st + 372           |
|                              | ø50       | MY3B50-16C-st | st + 406           |
|                              | ø63       | MY3B63-16A-st | st + 452           |

Note 1) Refer to "Dust Seal Band Replacement Procedure" for dust seal band assembling (installation of the bearing and the slide table assembly).

Note 2) When parts fall check no adhesion of the foreign objects and assembly it.

Note 3) Only bore sizes ø16, ø25, ø40 and ø63 are available in MY3M.

## Replacement Procedure of Dust Seal Band

### 1. Disassembly

- a. Loosen two set screws at one side, that is, four set screws both sides totally for three rotations.
- b. Remove Slide table by removing two hexagon socket button bolts for fixing on Slide table.  
Pay attention not to let the bearing and scraper come off when the slid table is removed.
- c. Pull out Dust seal band at this condition.

### 2. Assembly

- a. Cut the replacement dust seal band to the dimensions shown in Table 1.  
\*Length of dust seal band is defined as regulated, but check the length again before mounting for shipping.
- b. Pass the replacement dust seal band through the opening (at 2 places) of the belt separator, and mount on the cylinder body.
- c. Set the bearing in place.
- d. Mount the scraper into the groove on the slide table.

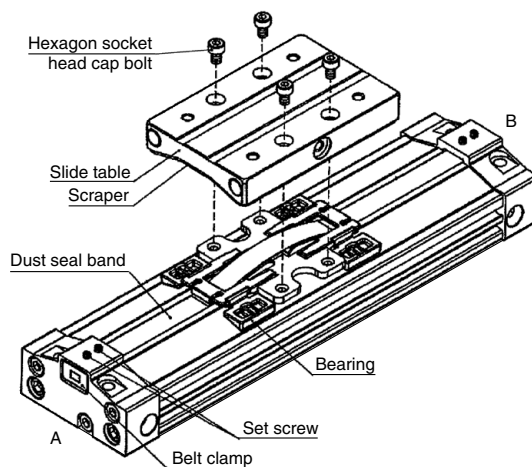


Table 1. Standard length dust seal band

| Bore size | MY            |                          | MY            |                          |
|-----------|---------------|--------------------------|---------------|--------------------------|
|           | Part No.      | Recommended length       | Part No.      | Recommended length       |
| ø16       | MY3A16-16B-st | st + 106 <sup>+0.2</sup> | MY3B16-16B-st | st + 118 <sup>+0.2</sup> |
| ø20       | MY3A20-16B-st | st + 125 <sup>+0.2</sup> | MY3B20-16B-st | st + 145 <sup>+0.2</sup> |
| ø25       | MY3A25-16B-st | st + 146 <sup>+0.2</sup> | MY3B25-16B-st | st + 174 <sup>+0.2</sup> |
| ø32       | MY3A32-16B-st | st + 189 <sup>+0.2</sup> | MY3B32-16B-st | st + 221 <sup>+0.2</sup> |
| ø40       | MY3A40-16B-st | st + 236 <sup>+0.2</sup> | MY3B40-16B-st | st + 272 <sup>+0.2</sup> |
| ø50       | MY3A50-16B-st | st + 270 <sup>+0.2</sup> | MY3B50-16B-st | st + 305 <sup>+0.2</sup> |
| ø63       | MY3A63-16B-st | st + 316 <sup>+0.2</sup> | MY3B63-16B-st | st + 352 <sup>+0.2</sup> |

- e. Set the slide table in place referring to the fixing bolt position, and fix it by 4 hexagon socket head bolts.
- f. Align the end surfaces and insert them to the head cover so that the protruded amount of the dust seal band from the cylinder tube will be L dimension shown in Table 2, and fix the set screw closer to the A side holding the belt clamp.
- g. Pull the dust seal band to the B side until it has no protruded part, and fix the set screw close to the B side holding the belt clamp.
- h. Tighten the set screw closer to the cylinder tube on the top of the head cover until all of the lifted part of the dust seal band near the cylinder tube ends at both of A and B sides are eliminated.  
In that case, adjust so that Dust seal band located near screws does not lift due to excessive tightening. Proper tightening torque is 0.1 N·m {1 kgf·cm}.
- i. Cycle the slide table at full stroke 2 to 3 times, and check there is no lifted part all over the dust seal band.
- j. Apply grease to the whole sliding part (top of the cylinder tube) of the dust seal band.

**Note 1) Handle the dust seal band with care because it is thing and easily bent.**

**Note 2) Use lithium soap grease with consistency No. 1 or No. 2.**

**Table 2. Dust seal band L dimension (MY3A/B)**

| Bore size | L dimension (mm) |
|-----------|------------------|
| ø16       | 11.5             |
| ø20       | 14               |
| ø25       | 18               |
| ø32       | 20.5             |
| ø40       | 25               |
| ø50       | 25               |
| ø63       | 29               |

# CY3B Series Replacement Procedure for Seals

## 1. Disassembly and Maintenance

Pay attention in the following points when the cylinder is disassembled for replacement of piston packing, soft wiper and wearing.

1-1. If the cylinder body or piston is removed from cylinder tube, displace the positions of external slider and piston forcedly to eliminate holding force and take out them individually.

If they are removed together with holding force left, they become unable to separate from each other by internal and external magnet force.

1-2. The used magnet has strong suction force and should be handled with care when external slider and piston slider are removed from cylinder tube.

1-3. Never disassembly the parts which compose the magnet (external slider and piston slider).  
The disassembly of them may deprive holding force from the magnet and cause operating failure.

1-4. Take off the watch for handling of external slider and piston slider.

1-5. Handle external slider and piston slider with care to protect the magnet from drop on the floor and collision to the metal.

1-6. And apply the grease periodically on external face of cylinder tube.

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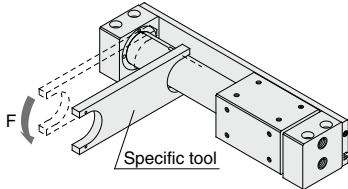
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# CY3R/REAR/REBR Series Replacement Procedure for Seals

## 1. Disassembly and Maintenance

1-1. If the cylinder needs to be disassembled for replacement of piston packing, soft wiper and wearing, specific tool is required. The specific tool can be ordered by part no. shown on Table.



Part no. of specific tool

| Part no. | Applicable cylinder tube I.D. (mm) |
|----------|------------------------------------|
| CYRZ-V   | 6, 10, 15, 20                      |
| CYRZ-W   | 25, 32, 40                         |
| CYRZ-X   | 50                                 |
| CYRZ-Y   | 63                                 |

1-2. As for sine rodless cylinders, the cushion ring and seal are assembled to provide the optimum cushioning effect.

Therefore, they should be returned to the factory for maintenance.

If you disassemble them by necessity, please note the following points.

- If the cylinder body or piston is removed from cylinder tube, displace the positions of external slider and piston forcibly to eliminate holding force and take out them individually. If they are removed together with holding force left, they become unable to separate from each other by internal and external magnet force.
- Loosen hexagon socket head female on side of end cover by hexagon wrench, take off attachment ring from the end cover with specific tool and then remove the end cover from cylinder tube. After that, remove Circular stop ring mounted on the external face of the cylinder tube by snap ring pliers. The used magnet has strong suction force and should be handled with care when external slider and piston slider are removed from cylinder tube.
- Never disassembly the parts which compose the magnet (external slider and piston slider). The disassembly of them may deprive holding force from the magnet and cause operating failure.
- When handle magnet assembly, watch on your arm should be put off not to get influence from strong magnetic field.
- Handle external slider and piston slider with care to protect the magnet from drop on the floor and collision to the metal.
- And apply the grease periodically on external face of cylinder tube. The grease can be ordered by the following part no.
- Since the cushion ring is precisely attached to the head cover, be careful not to take it off nor deform/dent it.

# CY1S(-Z) Series Replacement Procedure for Seals

## 1. Maintenance

When this device is disassembled to replace piston packing, wear ring, etc., care should be taken for the following points.

- 1-1. To remove the external slider or the piston slider from the cylinder tube, the holding force must be released by shifting the positions of the external slider and the piston slider forcibly. Removing them without doing so may cause the respective magnets to attract each other, making them impossible to separate.
- 1-2. Upon completing the above step to remove the sliders, remove the cylinder tube and plate A from guide shafts A and B by loosening the hexagon socket head cap screw on the plate A side and the hexagon socket head set screw (for -Z). (While carrying out replacement work (of the packing, etc.), please refrain from disassembling other parts of the product as air leakage may result.)
- 1-3. The magnet assembly (piston slider and external slider) must not be disassembled. Doing so may result in decreased holding force and other problems.
- 1-4. The piston slider and external slider have a set direction (L type and  $\phi 6$ ,  $\phi 10$ ).  
Refer to the diagram below for details. Connect the external slider (slide block) and the piston slider and insert into the cylinder tube as shown in the diagram. If the positioning resembles Fig. 1-(b), rotate the piston slider to insert. (If the direction is incorrect, it will be impossible to obtain the specified holding force.)
- 1-5. Before handling the magnet assembly, remove your wrist watch so as not to subject it to the effects of the strong magnetic field.
- 1-6. Thorough care should be taken to prevent the magnets from dropping on the floor or being knocked against metal objects.
- 1-7. The magnetic force of this part is extremely strong. When removing the external slider and piston slider from the cylinder tube for maintenance or other similar purposes, care should be taken to avoid your hands getting caught in the machine.  
After disassembly, even if the external slider is placed at a distance from the piston slider, the sliders may attract each other due to the strong magnetic force. This may cause an unexpected serious accident, so particular care must be taken when handling these parts.

Rotate the piston slider by 180°

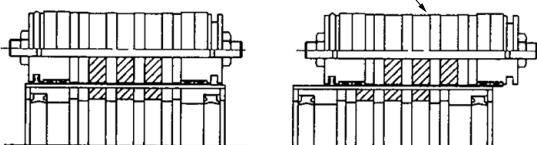


Fig. 1-(a) Correct direction

Fig. 1-(b) Incorrect direction

Fig. 1 Direction of the slider

- 1-8. The set screws in the figure below are for securing the guide shaft in place and should only be loosened for purposes such as replacing the seal kit. (CY1S-Z)

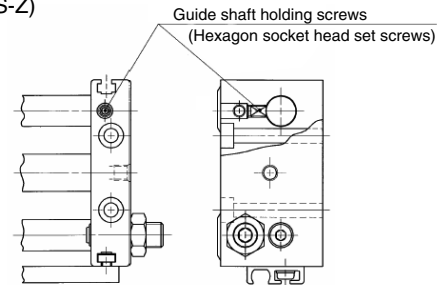


Fig. 2 Set screws for holding the guide shaft

## 2. Other Precautions

- 2-1. The slider contains parts made of iron, so care should be taken to prevent water droplets from entering the cylinder tube.
- 2-2. Grease should be periodically applied to the bearing part of the slide block.
- 2-3. After the product is reassembled, thoroughly flush the piping with air to remove any remaining dirt or cutting chips from inside the piping.
- 2-4. Care should be taken to prevent the external surfaces of the cylinder tube and the guide shaft from being scratched, dented, etc. Damage to the scraper, wear ring, and bush may lead to a malfunction.
- 2-5. The changing of magnet holding force (for example, CY1S25L → CY1S25H) is carried out in our factories. Please contact our sales office for further details or to request this service.
- 2-6. Please contact us beforehand if the cylinder (cylinder tube, guide shaft surface) is to be used in an environment where it will be exposed to (warm) water, coolant, etc.

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# CY1L Series Replacement Procedure for Seals

## 1. Maintenance

When this device is disassembled to replace piston packing, wearing, etc., care should be taken for the following points.

- 1-1. To remove the external slider or the piston slider from the cylinder tube, the holding force must be released by shifting the positions of the external slider and the piston slider forcibly. Removing them without doing so may cause the respective magnets to attract each other, making them impossible to separate.
- 1-2. Upon completing the above step to remove the sliders, remove the cylinder tube and plate A from guide shafts A and B by loosening the hexagon socket head cap screw on the plate A side. (While carrying out replacement work (of the packing, etc.), please refrain from disassembling other parts of the product as air leakage may result.)
- 1-3. The magnet assembly (piston slider and external slider) must not be disassembled. Doing so may result in decreased holding force and other problems.
- 1-4. The piston slider and external slider have a set direction (L type and  $\phi 6$ ,  $\phi 10$ ). Refer to the diagram below for details. Connect the external slider (slide block) and the piston slider and insert into the cylinder tube as shown in Fig. 1-(a). If the positioning resembles Fig. 1-(b), rotate the piston slider to insert.



Fig. 1-(a) Correct direction



Fig. 1-(b) Incorrect direction

Fig. 1 Direction of the slider

- 1-5. Before handling the magnet assembly, remove your wrist watch so as not to subject it to the effects of the strong magnetic field.
- 1-6. Thorough care should be taken to prevent the magnets from dropping on the floor or being knocked against metal objects.

## 2. Other Precautions

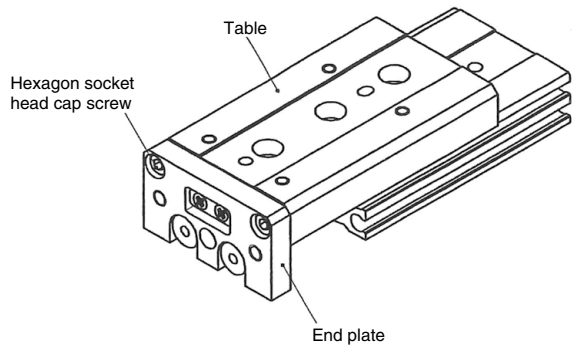
- 2-1. The slider contains parts made of iron, so care should be taken to prevent water droplets from entering the cylinder tube.
- 2-2. Grease should be periodically applied to the bearing part of the slide block.
- 2-3. After the product is reassembled, thoroughly flush the piping with air to remove any remaining dirt or cutting chips from inside the piping.
- 2-4. Care should be taken to prevent the external surfaces of the cylinder tube and the guide shaft from being scratched, dented, etc. Damage to the scraper, wear ring, and bush may lead to a malfunction.
- 2-5. The changing of magnet holding force (for example, CY1L25L→CY1L25H) is carried out in our factories. Please contact our sales office for further details or to request this service.
- 2-6. Please contact us beforehand if the cylinder (cylinder tube, guide shaft surface) is to be used in an environment where it will be exposed to (warm) water, coolant, etc.

## ⚠ Caution

1. The cross roller part which is the guide system of the Air slide table, should not be taken apart because the pre-load has been already adjusted at the mounting stage.
2. Replenishment of grease during piston packing replacement.  
Apply special grease to the piston packing section and the sliding section.  
(Grease No.: GR-L)

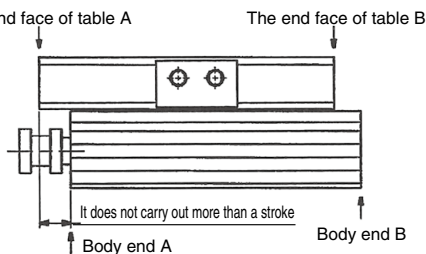
## 1. Replacement Procedure of Piston Seal

- 1-1. Remove hexagon socket head cap screws which connect end plate and table.
- 1-2. Remove end plate.



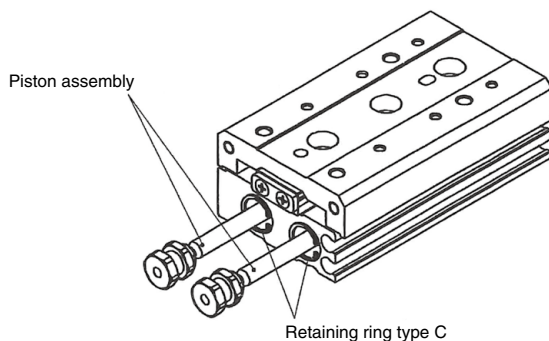
### MXQ Series

#### Cautions after removing the end plate



Make sure that table end A does not exceed the body end A at the full stroke after removing the end plate. Make sure that table end B does not exceed the body end B at the full stroke after removing the end plate. (The steel balls in the guide will fall out.)

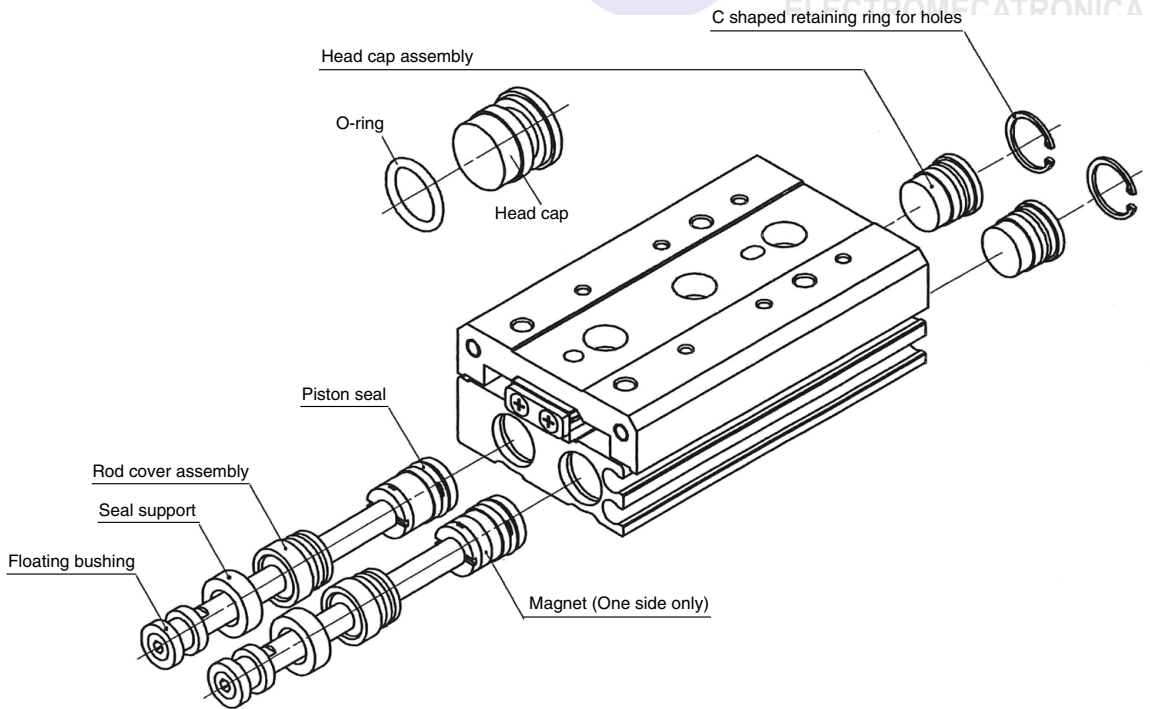
- 1-3. Remove the C shaped retaining ring.  
(Using a retaining ring tool)
- 1-4. Pull out piston assembly.





# MXS/MXQ/MXQR Series Replacement Procedure for Seals 2

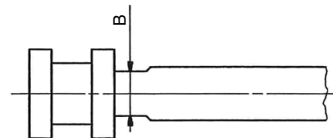
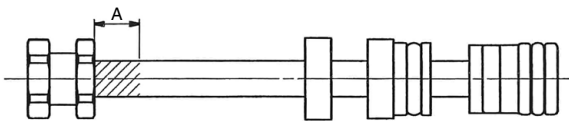
- 1-5. Apply grease to the piston seal and replace it.
- 1-6. Remove the C shaped retaining ring on the head cap side. (Use a tool for the C shaped retaining ring.)
- 1-7. Remove the head cap, apply grease and replace the O-ring.



1-8. Remove the floating bushing.

ø6 and ø8 do not have width across flats. Lock onto the shaded part with Round nose chain pliers with side cutters. (It is not possible to lock onto areas other than the shaded part.)

In the case of ø12 to ø25, fix the width across flats of the rod with a wrench.



|             | MXS6           | MXS8           |
|-------------|----------------|----------------|
| Dimension A | 3.2 mm or less | 3.6 mm or less |

|             | MXQ6           | MXQ8           |
|-------------|----------------|----------------|
| Dimension A | 3.2 mm or less | 3.6 mm or less |

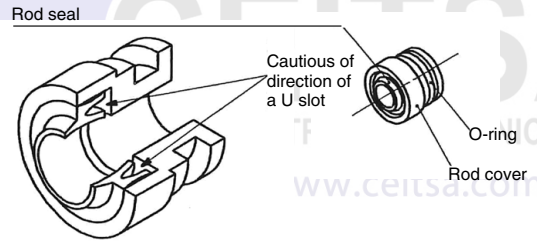
|             | MXS12 | MXS16 | MXS20 | MXS25 |
|-------------|-------|-------|-------|-------|
| Dimension B | 5 mm  | 6 mm  | 8 mm  | 10 mm |

|             | MXQ12 | MXQ16 | MXQ20 | MXQ25 |
|-------------|-------|-------|-------|-------|
| Dimension B | 5 mm  | 6 mm  | 8 mm  | 10 mm |

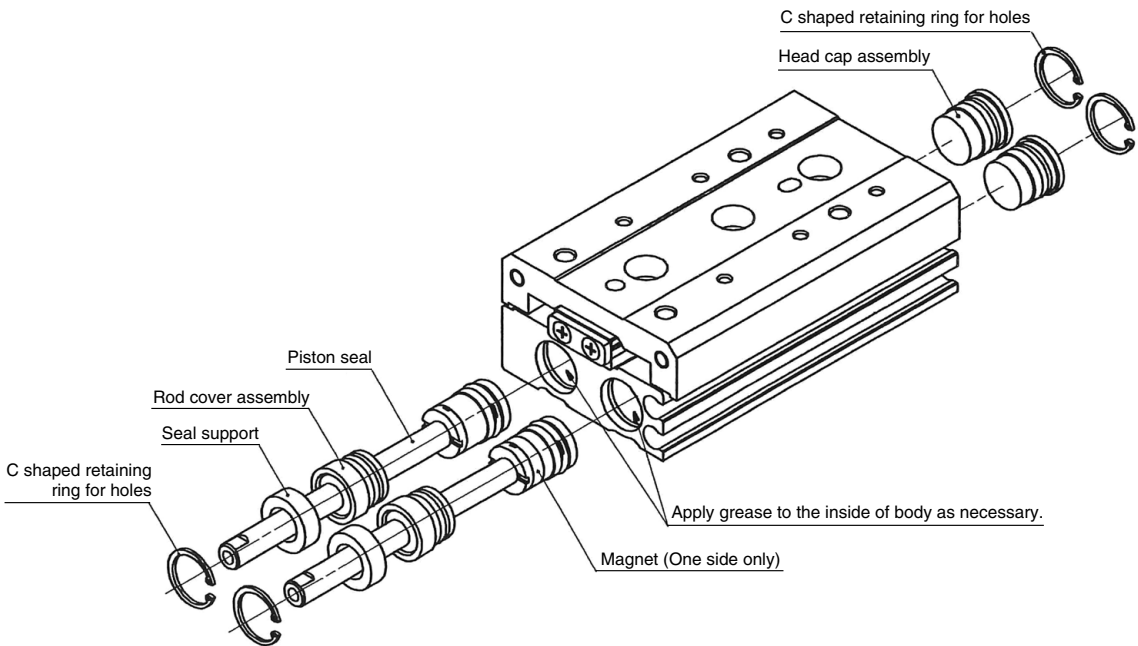


# MXS/MXQ/MXQR Series Replacement Procedure for Seals 3

- 1-9. Remove the seal support.
- 1-10. Remove the rod cover assembly.
- 1-11. Apply grease to the O-ring and replace it.
- 1-12. Apply grease to the rod seal and replace.



- 1-13. Mount the rod cover assembly and seal support to the piston rod assembly and insert it into the body.
- 1-14. Fix the seal support with the C shaped retaining ring. (Use a tool for retaining ring.)
- 1-15. Insert the head cap assembly into the body and fix it with the C shaped retaining ring. (Use a tool for retaining ring.)



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# MXS/MXQ/MXQR Series Replacement Procedure for Seals 4

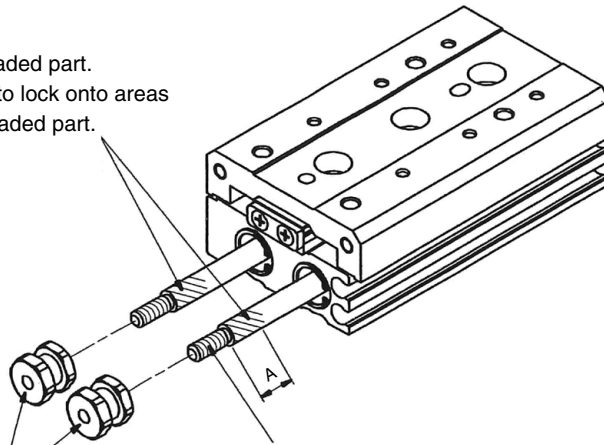
1-16. Mount the floating bushing onto the piston rod assembly.

ø6, ø8

Lock onto the shaded part.  
It is not possible to lock onto areas other than the shaded part.

| Model       | Dimension A    |
|-------------|----------------|
| <b>MXS6</b> | 3.2 mm or less |
| <b>MXS8</b> | 3.6 mm or less |

| Model       | Dimension A    |
|-------------|----------------|
| <b>MXQ6</b> | 3.2 mm or less |
| <b>MXQ8</b> | 3.6 mm or less |



Floating bushing

| Model       | Tightening torque (N·m) |
|-------------|-------------------------|
| <b>MXS6</b> | 0.21                    |
| <b>MXS8</b> | 0.41                    |

| Model       | Tightening torque (N·m) |
|-------------|-------------------------|
| <b>MXQ6</b> | 0.21                    |
| <b>MXQ8</b> | 0.41                    |

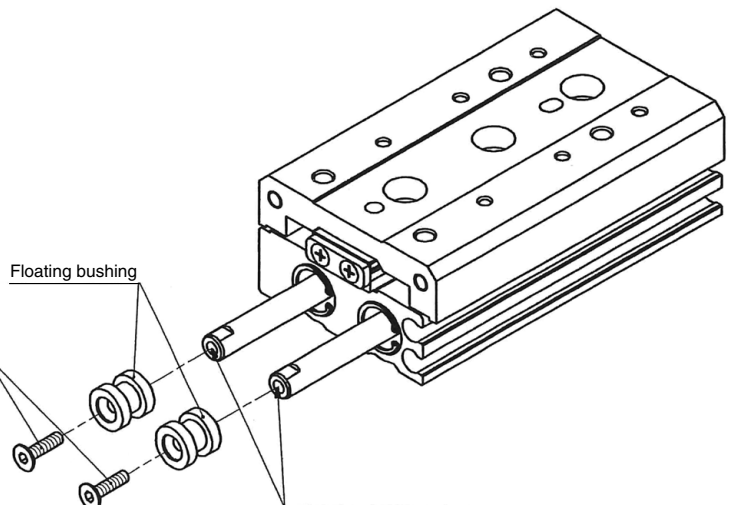
Apply Henkel Japan Loctite No.262 or an equivalent adhesive.  
If adhesive is squeezed out from part A after assembly, wipe it off.

ø12 to ø25

Hexagon socket countersunk head screw

| Model        | Hexagon socket head cap screw<br>Fe Ni | Tightening torque (N·m) |
|--------------|--|-------------------------|
| <b>MXS12</b> | M3 x 14                                | 1.0                     |
| <b>MXS16</b> | M4 x 18                                | 2.4                     |
| <b>MXS20</b> | M5 x 20                                | 4.3                     |
| <b>MXS25</b> | M6 x 25                                | 6.9                     |

| Model        | Hexagon socket head cap screw<br>Fe Ni | Tightening torque (N·m) |
|--------------|--|-------------------------|
| <b>MXQ12</b> | M3 x 14                                | 1.0                     |
| <b>MXQ16</b> | M4 x 18                                | 2.4                     |
| <b>MXQ20</b> | M5 x 20                                | 4.3                     |
| <b>MXQ25</b> | M6 x 25                                | 6.9                     |

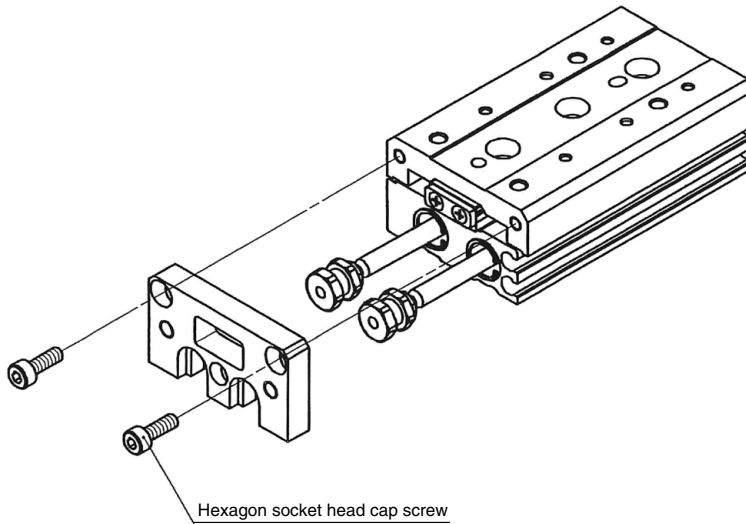


Apply Henkel Japan Loctite No.262 or an equivalent adhesive.

# MXS/MXQ/MXQR Series Replacement Procedure for Seals 5

1-17. Mount the end plate.

1-18. Tighten the end plate mounting bolt with the specified torque.



Apply Henkel Japan Loctite No.262 or an equivalent adhesive.

| Model        | Hexagon socket head cap screw<br>Fe Ni | Tightening torque<br>(N·m) |
|--------------|--|----------------------------|
| <b>MXS6</b>  | M2.5 x 6                               | 0.5                        |
| <b>MXS8</b>  | M3 x 6                                 | 0.9                        |
| <b>MXS12</b> | M4 x 10                                | 2.1                        |
| <b>MXS16</b> | M5 x 12                                | 4.3                        |
| <b>MXS20</b> | M5 x 14                                |                            |
| <b>MXS25</b> | M6 x 18                                | 6.9                        |

| Model        | Hexagon socket head cap screw<br>Fe Ni | Tightening torque<br>(N·m) |
|--------------|--|----------------------------|
| <b>MXQ6</b>  | M2.5 x 6                               | 0.5                        |
| <b>MXQ8</b>  | M3 x 6                                 | 0.9                        |
| <b>MXQ12</b> | M4 x 8                                 | 2.1                        |
| <b>MXQ16</b> | M5 x 10                                | 4.3                        |
| <b>MXQ20</b> | M5 x 16                                |                            |
| <b>MXQ25</b> | M6 x 16                                | 6.9                        |

A level difference is set to t

No level difference with a table

| Model        | Level difference t<br>mm | Model        | Level difference t<br>mm |
|--------------|--------------------------|--------------|--------------------------|
| <b>MXS6</b>  | 0.5                      | <b>MXQ6</b>  | 0.3                      |
| <b>MXS8</b>  |                          |              |                          |
| <b>MXS12</b> |                          |              |                          |
| <b>MXS16</b> | 0.3                      | <b>MXQ12</b> | 0.5                      |
| <b>MXS20</b> | 0.5                      | <b>MXQ20</b> |                          |
| <b>MXS25</b> |                          | <b>MXQ25</b> |                          |

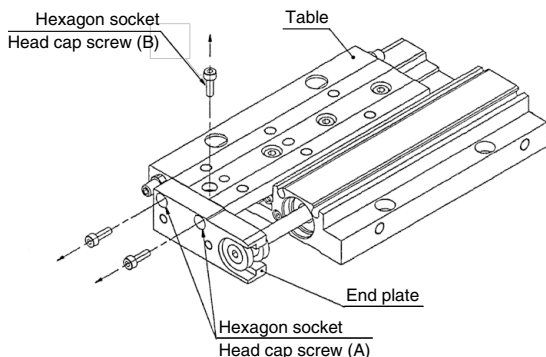
# MXF Series Replacement Procedure for Seals

## ⚠ Caution

The cross roller section which is the guide system of the air slide table should not be disassembled because the pre-load has been already adjusted at mounting.

## 1. Replacement Procedure of Piston Seal

1-1. Loosen the hexagon socket head cap screws which connect the end plate to the table.



### End plate attachment (A)

| Model        | Hexagon socket head cap screw | Tightening torque (N·m) |
|--------------|-------------------------------|-------------------------|
| <b>MXF8</b>  | M2 x 10                       | 0.25                    |
| <b>MXF12</b> | M2.5 x 10                     | 0.47                    |
| <b>MXF16</b> | M3 x 10                       | 0.88                    |
| <b>MXF20</b> | M4 x 14                       | 2.06                    |

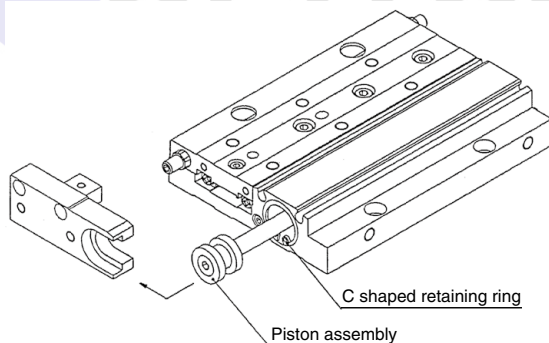
Loctite No. 242 of Henkel Japan Ltd. or its equivalent is applied.

### End plate attachment (B)

| Model        | Hexagon socket head cap screw | Tightening torque (N·m) |
|--------------|-------------------------------|-------------------------|
| <b>MXF8</b>  | M2 x 8                        | 0.25                    |
| <b>MXF12</b> | M2.5 x 8                      | 0.47                    |
| <b>MXF16</b> | M3 x 10                       | 0.88                    |
| <b>MXF20</b> | M4 x 14                       | 2.06                    |

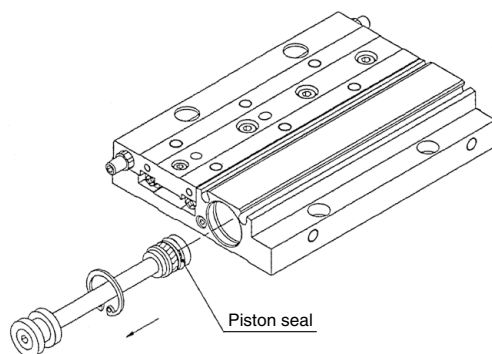
Loctite No. 242 of Henkel Japan Ltd. or its equivalent is applied.

1-2. Move the end plate as indicated by the arrow to remove.



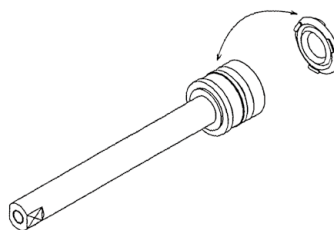
1-3. Take off the C shaped retaining ring with a tool for retaining ring.

1-4. Pull out the piston assembly.



1-5. Change the piston seal.

1-6. Apply grease to the piston and the rod.



1-7. Put the piston rod, and assemble in the reverse order.

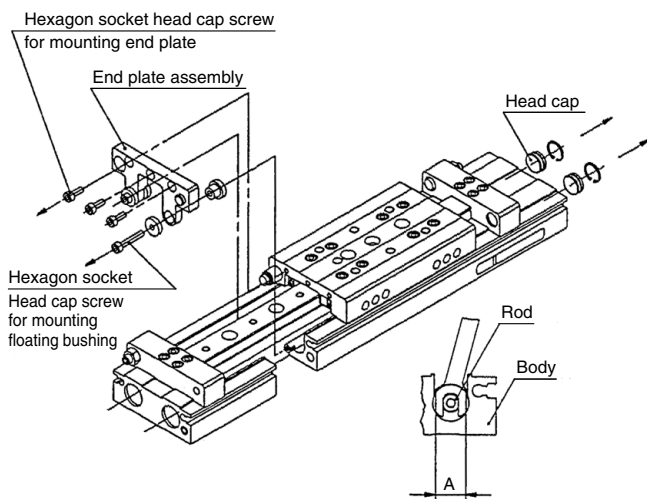
# MXW Series Replacement Procedure for Seals

## ⚠ Caution

The linear guide section which is the guide system of the air slide table should not be disassembled because the pre-load has been already adjusted at mounting.

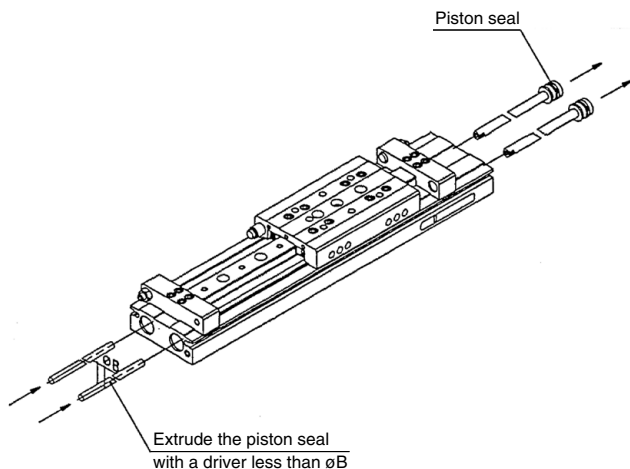
## 1. Replacement Procedure of Piston Seal

- 1-1. Remove end plate mounting bolts.
- 1-2. Remove C shaped retaining rings for end caps and head caps at first, and remove the both caps.
- 1-3. Hold the rod with a spanner, and remove the floating bushing mounting bolt.
- 1-4. Remove the end plate.



**Note)** The floating bushing should be mounted/dismounted carefully with a spanner whose width is A to avoid flaws inside the body.

- 1-5. Push out the piston rod with a driver less than  $\phi B$ .



|          | MXW8 | MXW12 | MXW16 | MXW20 | MXW25 |
|----------|------|-------|-------|-------|-------|
| $\phi B$ | 3    | 5     | 7     | 9     | 11    |

### End plate attachment

| Model | Hexagon socket head cap screw | Tightening torque (N·m) |
|-------|-------------------------------|-------------------------|
| MXW8  | M3 x 8                        | 0.6                     |
| MXW12 | M3 x 8                        | 0.6                     |
| MXW16 | M4 x 12                       | 2.4                     |
| MXW20 | M5 x 12                       | 2.8                     |
| MXW25 | M6 x 16                       | 8.6                     |

Loctite No. 242 of Henkel Japan Ltd. or its equivalent is applied.

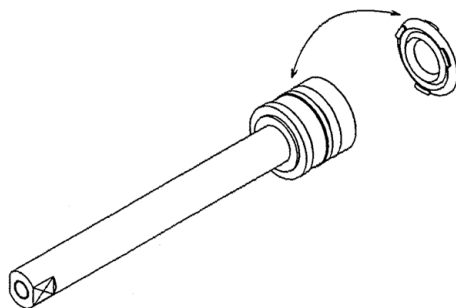
### Floating bushing attachment

| Model | Hexagon socket head cap screw | Tightening torque (N·m) |
|-------|-------------------------------|-------------------------|
| MXW8  | M3 x 8                        | 0.6                     |
| MXW12 | M3 x 14                       | 1.0                     |
| MXW16 | M4 x 20                       | 2.4                     |
| MXW20 | M5 x 20                       | 5.1                     |
| MXW25 | M6 x 30                       | 8.6                     |

Loctite No. 262 of Henkel Japan Ltd. or its equivalent is applied.

|                   | MXW8 | MXW12 | MXW16 | MXW20 | MXW25 |
|-------------------|------|-------|-------|-------|-------|
| Dimension A       | 8    | 8.5   | 14.5  | 18    | 23.5  |
| Width across flat | 3.5  | 5     | 6     | 8     | 10    |

- 1-6. Change the piston seal.
- 1-7. Apply grease to the piston and the rod.
- 1-8. Put the piston rod, and assemble in the reverse order.

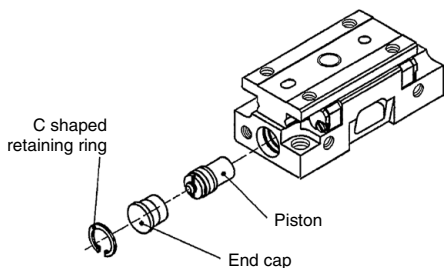


# MXP Series Replacement Procedure for Seals 1

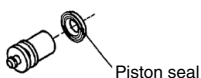
## 1. Replacement Procedure of Piston Seal

### MXPJ6

- 1-1. Remove the C shaped retaining ring. (Using a retaining ring tool)
- 1-2. Remove the end cap.
- 1-3. Remove the piston.



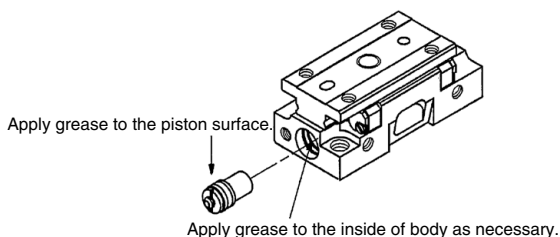
- 1-4. Apply grease to piston for replacement.



- 1-5. Apply grease to O-ring for replacement.



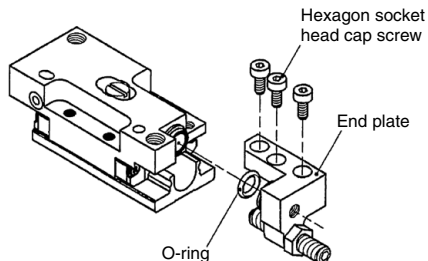
- 1-6. Apply grease to the piston surface.



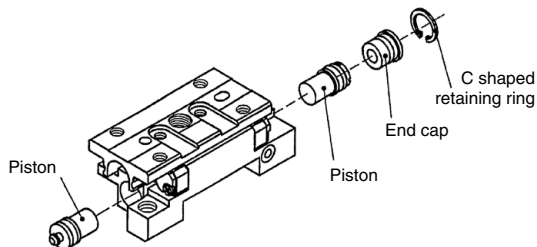
- 1-7. Insert piston and assemble parts in the reverse order of removal.

### MXP6

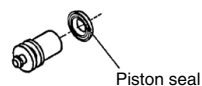
- 1-1. Remove bolts for end plate mount.
- 1-2. Remove end plate.
- 1-3. Remove O-ring on the end plate.



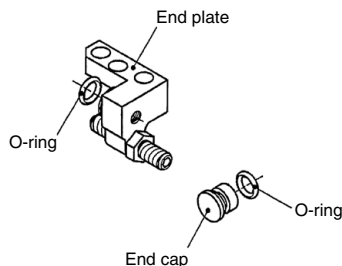
- 1-4. Remove the C shaped retaining ring. (Using a snap ring tool)
- 1-5. Remove end cap.
- 1-6. Remove piston.



- 1-7. Apply grease to piston for replacement.

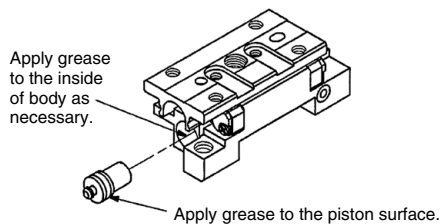


- 1-8. Apply grease to O-ring for replacement.



# MXP Series Replacement Procedure for Seals 2

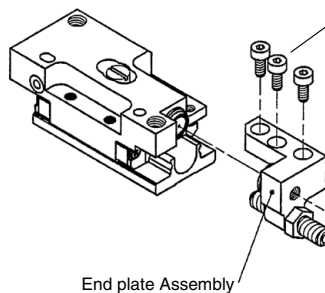
1-9. Apply grease to the piston surface.



1-10. Insert the piston, and assembly in the reverse order.

Note) Tighten the end plate mounting bolt with the specified torque.

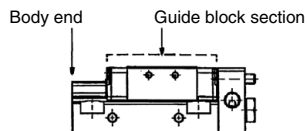
| Bolt size | Tightening torque |
|-----------|-------------------|
| M2 x 5    | 0.15 N·m          |



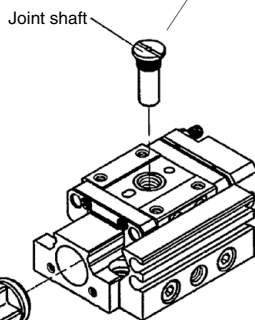
No gap is present at the mating surface between the body assemblies.

## MXP8, 10, 12, 16

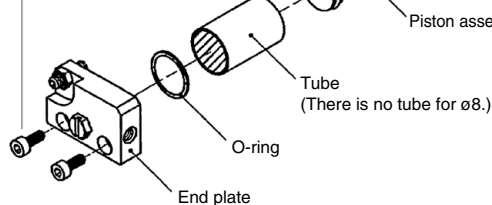
1. Remove bolts for end plate mount.
2. Remove end plate.
3. Remove the tube and O-ring.
4. Apply grease to the O-ring and replace it.
5. Remove the joint shaft. Remove the piston assembly from the body.
6. Apply grease to the piston seal and replace it.



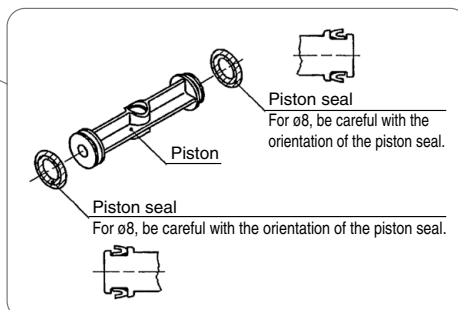
Make sure that the guide block will not exceed the body end surface after removing the joint shaft. (The steel balls in the guide will fall out.)



| Type  | Width across flats |
|-------|--------------------|
| MXP8  | 2.5 mm             |
| MXP10 |                    |
| MXP12 |                    |
| MXP16 | 3 mm               |



Piston assembly



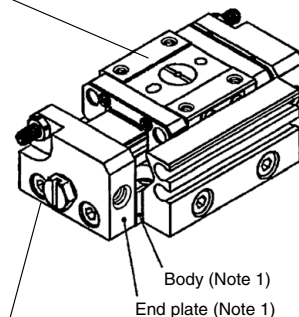


# MXP Series Replacement Procedure for Seals 3

7. Insert the piston assembly to the body, and tighten the body with the joint shaft.
8. Apply grease to the shaded part of the tube inner surface if necessary. (See the drawing of previous page)
9. Mount the tube and O-ring.
10. Mount end plate.
11. Fasten bolts for end plate mount with specified torque.

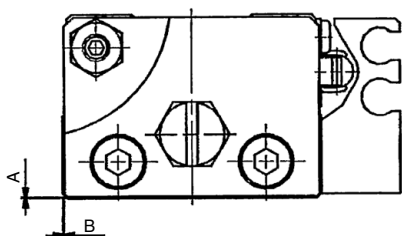
Note 1) Assemble end plate so that A, B dimensions will be values on table below.

| Type         | Tightening torque joint shaft |
|--------------|-------------------------------|
| <b>MXP8</b>  | 0.4 N·m                       |
| <b>MXP10</b> | 0.7 N·m                       |
| <b>MXP12</b> | 1.8 N·m                       |
| <b>MXP16</b> | 3.6 N·m                       |



| Type         | Bolt torque |
|--------------|-------------|
| <b>MXP8</b>  | 0.45 N·m    |
| <b>MXP10</b> | 0.6 N·m     |
| <b>MXP12</b> | 1.4 N·m     |
| <b>MXP16</b> | 1.4 N·m     |

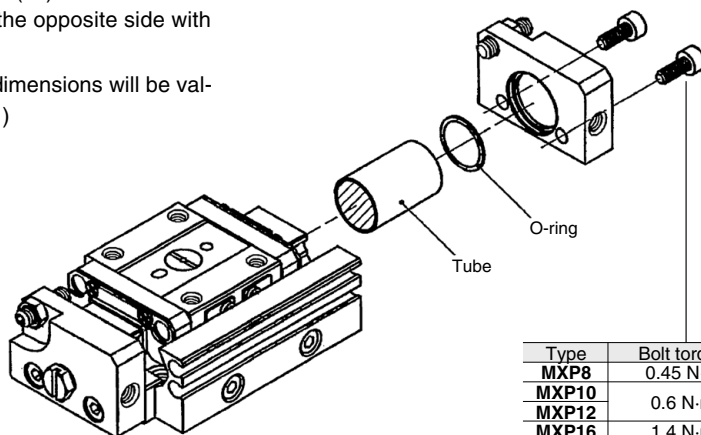
| (mm)         |     |     |
|--------------|-----|-----|
| Type         | A   | B   |
| <b>MXP8</b>  | 0.2 | 0.2 |
| <b>MXP10</b> | 0.2 | 0.2 |
| <b>MXP12</b> | 0.5 | 0.3 |
| <b>MXP16</b> | 0.5 | 0.3 |



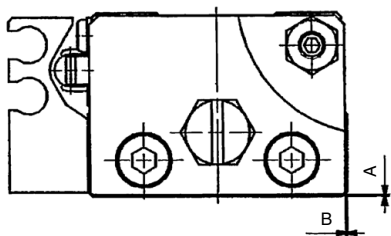
12. Remove the end plate mounting bolt on the opposite side.
13. Remove the end plate on the opposite side.
14. Remove the tube and O-ring.
15. Apply grease to the O-ring and replace it.
16. Apply grease to the shaded part of the tube inner surface if necessary.
17. Mount the tube and O-ring.
18. Mount the end plate on the opposite side. (\*2)
19. Tighten the end plate mounting bolt on the opposite side with the specified torque.

Note 2) Assemble end plate so that A, B dimensions will be values on table below. (As well as \*1)

| (mm)         |     |     |
|--------------|-----|-----|
| Type         | A   | B   |
| <b>MXP8</b>  | 0.2 | 0.2 |
| <b>MXP10</b> | 0.2 | 0.2 |
| <b>MXP12</b> | 0.5 | 0.3 |
| <b>MXP16</b> | 0.5 | 0.3 |



| Type         | Bolt torque |
|--------------|-------------|
| <b>MXP8</b>  | 0.45 N·m    |
| <b>MXP10</b> | 0.6 N·m     |
| <b>MXP12</b> | 1.4 N·m     |
| <b>MXP16</b> | 1.4 N·m     |





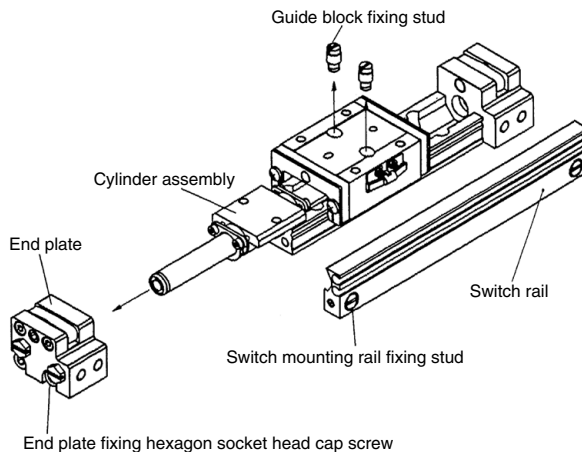
# MX<sub>Y</sub> Series Replacement Procedure for Seals 1

## 1. Disassembly Procedure (Seal and Wearing)

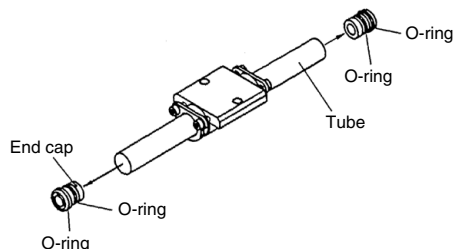
### 1-1. a. Remove guide block fixing studs.

Note) Take care so that guide block would not come off even partially to prevent steel ball of guide block from coming out and becoming unavailable.

- b. Loosen switch rail fixing studs and disconnect switch rail.
- c. Loosen end plate fixing hexagon socket head cap screws and disconnect end plate.
- d. Disconnect cylinder assembly.



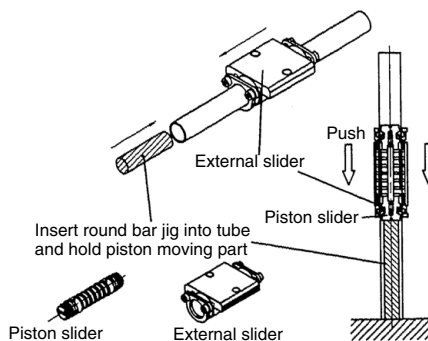
### 1-2. a. Take off end cap from tube of cylinder assembly.



### 1-3. a. Insert round bar jig into tube and hold piston slider.

Note) Do not damage internal face of tube at this time.

- b. Move external slider forcedly to make holding force unable to act.
- c. Take off piston slider from tube.
- d. Take off external slider from tube.



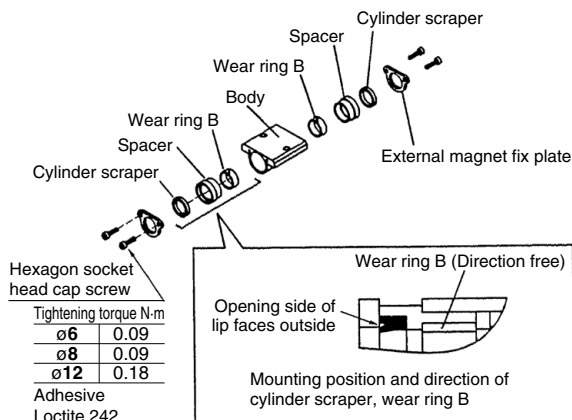
### 1-4. a. Loosen hexagon socket head bolts on both end faces of body and disconnect spacer.

Note) Take care so that magnet B and yoke B would not come out.

- b. Take off wearing B and cylinder scraper from spacer and replace each with new one.
- c. Tighten hexagon socket head cap screws on right end face with referential mark on body turned front until spacer is made close to body tightly.

Note) Mind mounting direction of cylinder scraper.

- d. Tighten hexagon socket head cap screws on left end face with referential mark on body turned front until spacer is mounted on body with clearance.



Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

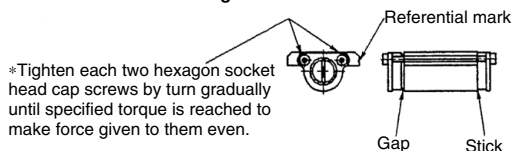
Industrial Filters

# MX<sub>Y</sub> Series Replacement Procedure for Seals 2

Note) Tighten each two hexagon socket head cap screws by turn gradually until specified torque is reached to make force given to them even.

Note) Before tightening, apply specified adhesive (Loctite 242 or equivalent) on hexagon socket head cap screws.

### Caution on mounting external slider



Tighten the bolt with comes right when referential mark is turned front. (Gap is created between left spacer and body.)

1-5. a. Holding one piston by flat blade screw driver, loose the other piston by flat blade screw driver.

b. Take off yoke A and magnet A from shaft. Magnet A should be kept with stick inserted.

Note) Mounting direction of magnet A is specified. So, keep them in the manner like above not to be unable to recognize correct mounting direction.

c. Take off wearing A and piston seal and replace each with new one.

Note) Mind mounting direction of piston seal in MX<sub>Y</sub>6 and MX<sub>Y</sub>8.

Note) Apply specified grease on wearing A and piston seal.

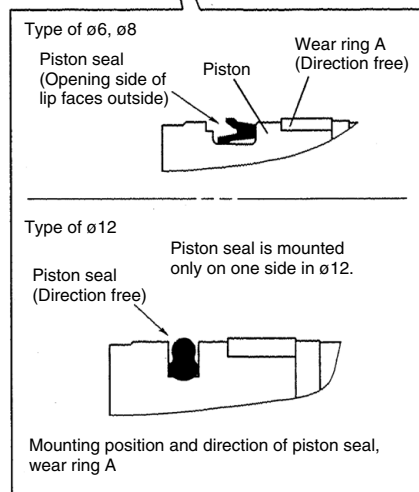
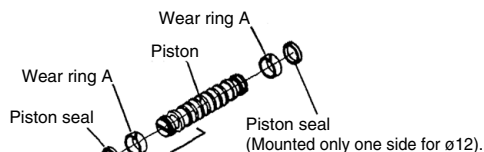
Note) Confirm piston seal is mounted without twist.

Note) Piston seal is mounted only on one side in MX<sub>Y</sub>12.

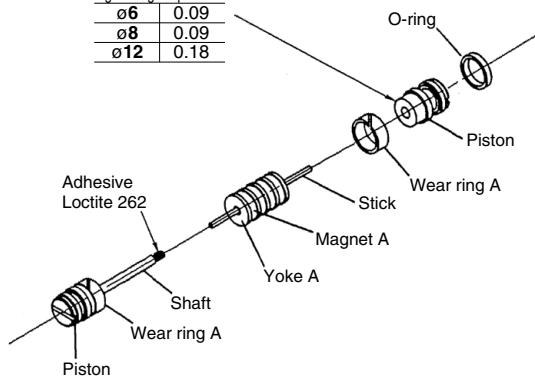
d. Insert yoke A and magnet A into shaft the reverse procedure.

e. Tighten piston to shaft by torque specified on right figure.

Note) Apply specified adhesive (Loctite 262 or equivalent) on the end of shaft.



| Tightening torque N·m |      |
|-----------------------|------|
| ø6                    | 0.09 |
| ø8                    | 0.09 |
| ø12                   | 0.18 |



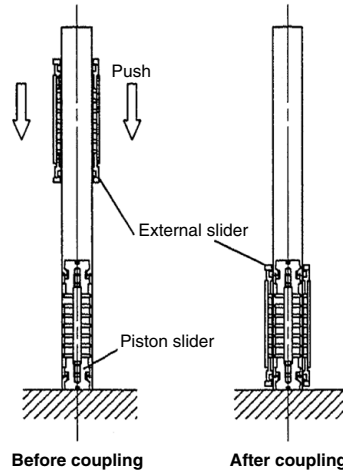
How to remove Yoke A and Magnet A

# MX Y Series Replacement Procedure for Seals 3

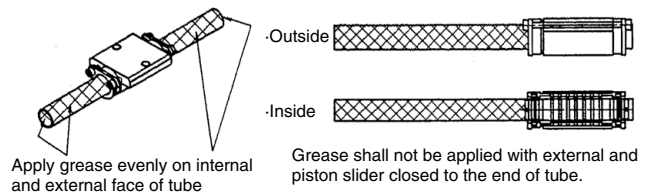
- 1-6. a. Apply grease all around piston slider.
- b. Apply grease all around internal face of external slider.
- c. Insert piston moving part and external slider into tube.
- d. Move external moving part to a little over stroke end manually to engage it with piston slider (i. e. to locate magnet coupling on adequate position.)
- e. Apply grease evenly on internal and external face of tube.

Note) Do not close external slider to the end of tube to apply the grease because all of grease is brought to there during operation.

Note) Use specified one for grease.

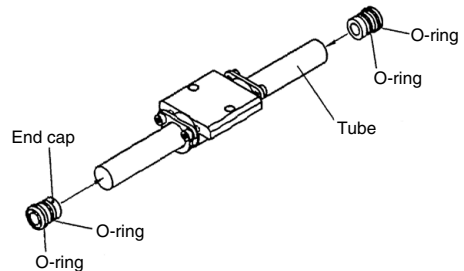


Caution on applying grease on tube



- 1-7. Put end cap in tube.

Note) Ensure O-ring doesn't come off.



Actuators

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Industrial Filters

# MX Y Series Replacement Procedure for Seals 4

1-8. a. Tighten end plate on left side to rail temporarily with referential mark on guide block turned to front (with port bore turned to front as well).

Note) Apply specified adhesive (Loctite 242 or equivalent) on end plate holding hexagon socket head cap screws.

b. Pass cylinder assembly between rail and guide block with referential mark on cylinder assembly turned to front and then tighten end plate on right side temporarily like one on left side.

c. Tighten guide block holding stud by torque specified on right figure to hold guide block to external slider.

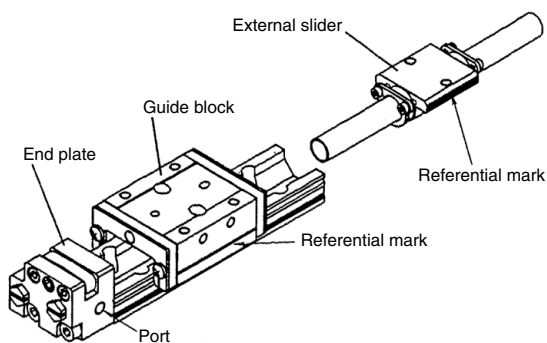
Note) Apply specified grease on the side of guide block fixing stud except for threaded part.

d. Tighten end plate fixing hexagon socket head cap screw by torque specified on right figure.

e. Tighten switch rail holding stud by torque specified on right figure to hold switch rail to end plate.

Note) Keep step among end plate, switch rail and rail within the value shown on right figure.

Note) Ensure switch rail doesn't contact magnet by moving guide block all over its movable part.



Guide block fixing stud

| Tightening torque N·m |      |
|-----------------------|------|
| ø6                    | 0.32 |
| ø8                    | 0.76 |
| ø12                   | 2.6  |

Adhesive  
Loctite 242

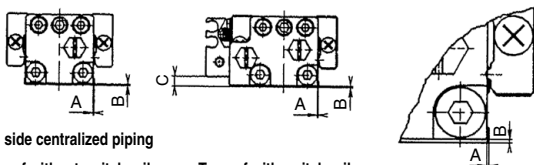
End plate fixing hexagon socket head bolt

| Tightening torque N·m |      |
|-----------------------|------|
| ø6                    | 0.63 |
| ø8                    | 1.5  |
| ø12                   | 3    |

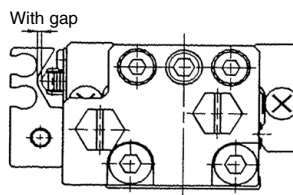
Adhesive  
Loctite 242

Switch rail fixing stud  
Tightening torque  
0.7 N·m

Step between end plate and rail shall comply with table.



| Model         | A   | B   | C   |
|---------------|-----|-----|-----|
| <b>MX Y6</b>  | 0.3 | 0.3 | 0.5 |
| <b>MX Y8</b>  | 0.3 | 0.5 | 3.5 |
| <b>MX Y12</b> | 0.3 | 0.5 | 8.5 |



## ⚠ Caution

Cylinder needs to be disassembled/assembled at clean environment. Use a clean cloth.  
Before disassembly, eliminate the dirt on the outer surface so that foreign material does not enter the cylinder or the guide.

## 1. Disassembly

### 1-1. Tools

Retaining ring plier for hole, hexagon wrench, spanner, socket wrench (or air impact wrench).

### 1-2. Fix the piston rod so that it is not scratched. Remove the guide rod assembly by loosening the plate mounting bolt with a hexagon wrench or socket wrench.

Or, loosen the plate set bolt with the air impact wrench to remove the guide rod assembly.

Continue the work without removing the guide rod from the plate.

### 1-3. Remove the two retaining rings (rod and head side) with the retaining ring pliers, and pull out the collar, head cover and piston rod assembly.

For air cushion type and end lock type, it is necessary to remove the collar and parts below.

Air cushion type (ø80, ø100)

- Set screw at the bottom of the cylinder.

End lock type

- End lock unit (See below)

| Bore size (mm) | Retaining ring size | Width across flat (mm) | Plate mount bolt tightening torque (kgf·cm) |
|----------------|---------------------|------------------------|---|
| 12             | RTW-13              | 5                      | 14  |
| 16             | RTW-18              | 6                      | 34  |
| 20             | RTW-22              | 8                      | 52  |
| 25             | RTW-26              | 10                     | 88  |
| 32             | RTW-34              | 14                     | 220   |
| 40             | RTW-42              | 14                     | 220   |
| 50             | RTW-52              | 17                     | 440   |
| 63             | RTW-65              | 17                     | 440   |
| 80             | RTW-82              | 22                     | 1,240                                       |
| 100            | RTW-102             | 27                     | 2,000                                       |

## Removal of End Lock (With End Lock)

### 1. Tools

Retaining ring plier for hole, hexagon wrench, spanner, socket wrench (or air impact wrench), watchmakers screw driver.

### 2. Insert the manual bolt from the top of the end lock unit rubber cap, and screw the bolt into the lock piston, (Not necessary for -\*L, lock type)

### 3. Remove two hexagon socket head cap screws to pull out the end lock unit.

### 4. For ø20 to ø63, remove the lock piston seal.

For ø80, ø100, remove the packing seal retainer and locking piston seal.

### 5. Remove the lock holder mounting bolt to remove the lock unit and gasket.

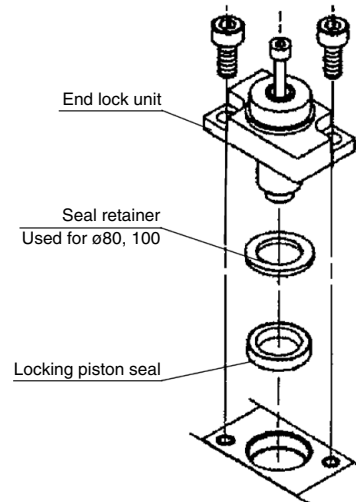


Fig. 1 How to remove the end lock

## 2. Removal of the Seal

### 2-1. Rod seal

#### a. Tools

Watchmakers screw driver, etc.

#### b. Insert the driver to the collar front to pull out the seal like Fig. 2.

Do not damage the seal groove on the collar at this time.

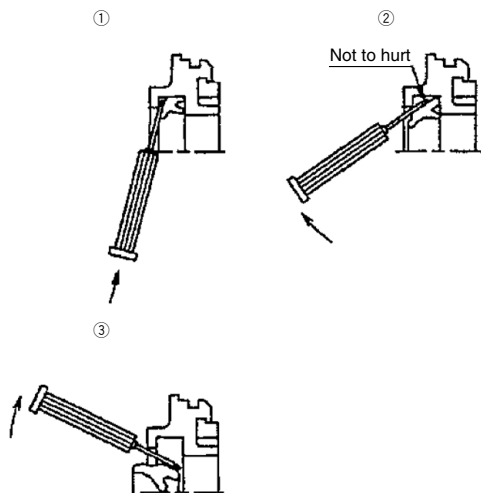


Fig. 2 How to remove rod seal

## 2-2. Piston seal

Wipe off grease around piston seal first to make removal easier.

Hold piston seal with one hand and push it into groove so that piston seal can be lifted off and pulled out without using a watchmakers screw driver. (Fig. 3)

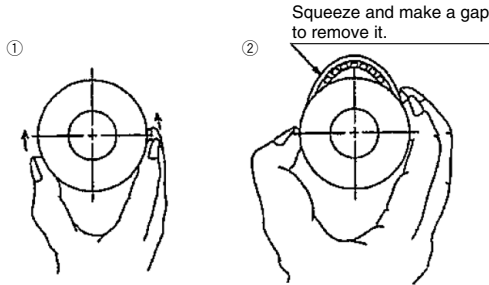


Fig. 3 How to remove piston seal

## 2-3. Gasket

Pull out the collar and the head cover outer rim or the gasket inside of the body ( $\phi 32$  or larger) with precision driver.

## 2-4. Cushion seal (With air cushion only)

- a. Tool: Watchmakers screw driver, etc.
- b. As shown in Fig.4, pull out the cushion seal by inserting the precision screwdriver from the back of the seal and the head cover. Take care not to damage the seal groove at this time.

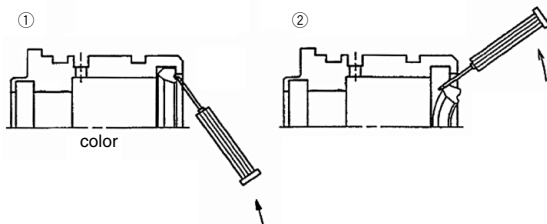


Fig. 4 Removing the cushion seal

## 3. Application of Grease

Use grease pack in table or lithium soap base grease JIS2, or equivalent.

Table Grease pack no.

|           |          |
|-----------|----------|
| 10 g type | GR-S-010 |
| 20 g type | GR-S-020 |

### 3-1. Rod seal

Apply grease slightly to outer circumference of new seal for replace. This helps the seal to accustom to the collar. For the groove, fill it with grease. This is necessary for operation.

Outer circumference grease



Fig. 4

### 3-2. Piston seal

Apply grease to outer/inner circumference of seal slightly and evenly to make mounting this to the piston easier.

### 3-3. Gasket

Apply grease slightly. Provide better sealing and stop falling.

### 3-4. Cushion seal (With air cushion only)

Apply grease to outer/inner circumference of seal slightly and evenly to make mounting this to the seal groove.

### 3-5. Cylinder parts

Apply grease to cylinder parts including the guide.

## With end Lock

Use lithium soap radical grease JIS2 corresponding to such as "Nippon Oil Corporation multipurpose grease No. 2", "Idemitsu Daphne coronex No. 2", "Kyoseki lisonix grease No. 2".

## 4. Assembly

### 4-1. Mount seal

#### a. Rod seal

Mind the seal direction. Apply grease all over the seal and inner surface of the bush as Fig. 8. You may use a precision screw driver to apply grease when small bore diameter.

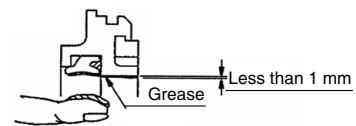


Fig. 8 Rod seal

#### b. Piston seal

Apply grease rubbing to seal groove and outer circumference.



Fig. 9 Piston seal

c. Gasket (With rubber bumper)

Mount to the groove of the collar and the head cover. For  $\phi 32$  or larger, mount to the inner groove of the body, not to the head cover.

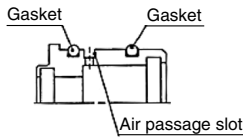
This case, the gasket of the body is large type.

d. Gasket (With air cushion)

Mount to the groove of the collar and the head cover. For  $\phi 32$  or larger, mount to the inner groove of the head cover and the body.

This case, the gasket of the body is large type.

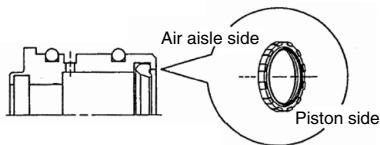
Do not mount the gasket on the air passage (through hole groove) as in Fig.10.



**Fig. 10 Gasket mounting position**

e. Cushion seal (With air cushion only)

Mount the seal in the correct direction. Apply grease thinly and evenly to the inner circumference of the seal. As the seal has a floating mechanism, it is normal to have some play.



**Fig. 11 Cushion seal mounting position**

4-2. Assemble cylinder

- a. Insert the head cover to the body to fix with a retaining ring.
- b. Insert the collar to the piston rod.  
Apply grease to the piston rod end or 30 degree of slope at the end of spanner flat, and insert the collar gently so that the piston seal is not hurt.
- c. Insert the piston and the collar to the tube and fix it with a retaining ring.  
Apply grease to the inlet of the tube and insert the piston and the collar gently so that the piston seal and the gasket are not hurt by the retaining ring groove.
- d. Guide rod assembly assembling  
Apply glue to the plate mounting bolt when mounting the guide rod assembly. Then tighten the bolt with tightening torque in table 1.

After assembling, ensure manually that work properly operate smoothly.

Check the air leakage.



## With End Lock

### 1. Mount end lock

Apply grease to the lock piston surface, lock holder inner surface to insert the gasket and lock holder. Then, fix them with new hexagon socket head cap screws included in accessories.

Insert the end lock unit and fix it with new hexagon socket head cap screws included in accessories. (See drawing 12, 13, 14, 15)

After assembling, ensure manually that end lock work properly and cylinder operate smoothly with lock released.

Cap and lock holder bolt tightening torque

| Hexagonal bolt | Bore size (mm) | Tightening torque (N) |
|----------------|----------------|-----------------------|
| M3             | ø20 to ø63     | 0.71 to 0.86          |
| M5             | ø80, ø100      | 2.65 to 3.24          |

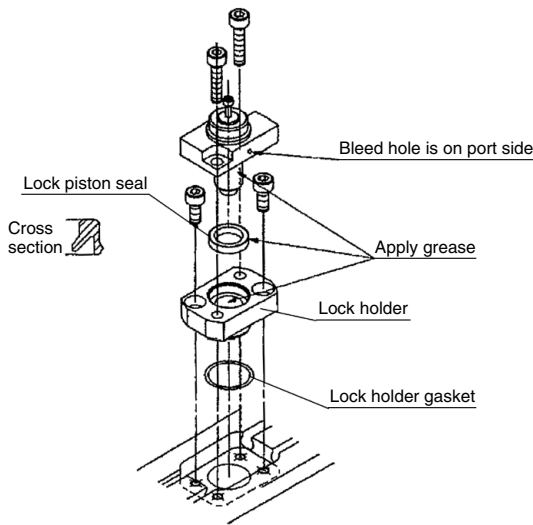


Fig. 12 End lock reassembled (ø20, ø25)

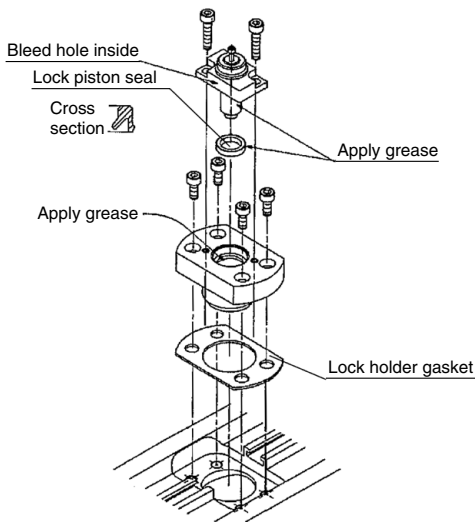


Fig. 14 End lock reassembled (ø50, ø63)

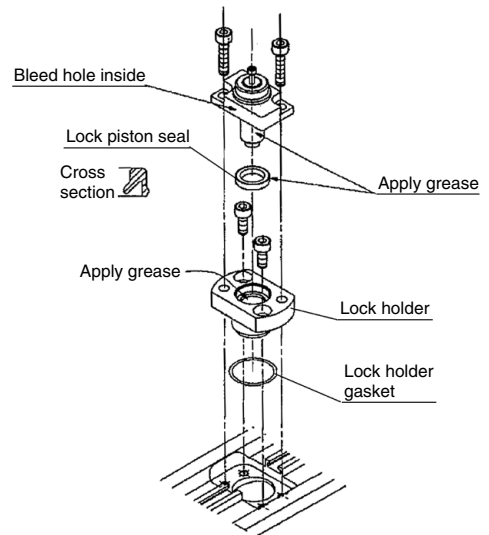


Fig. 13 End lock reassembled (ø32, ø40)

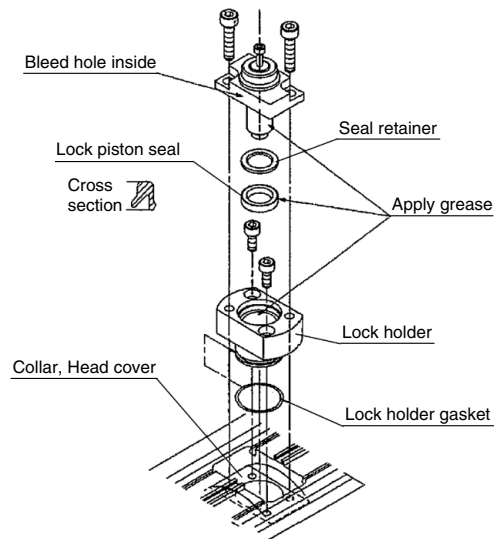


Fig. 15 End lock reassembled (ø80, ø100)

## Caution

Replace the hexagon socket head bolt with a new one included in the packing set to avoid air leakage.

Tighten the hexagon socket head bolt evenly to avoid air leakage.



# MGF Series Replacement Procedure for Seals ①

## ⚠ Caution

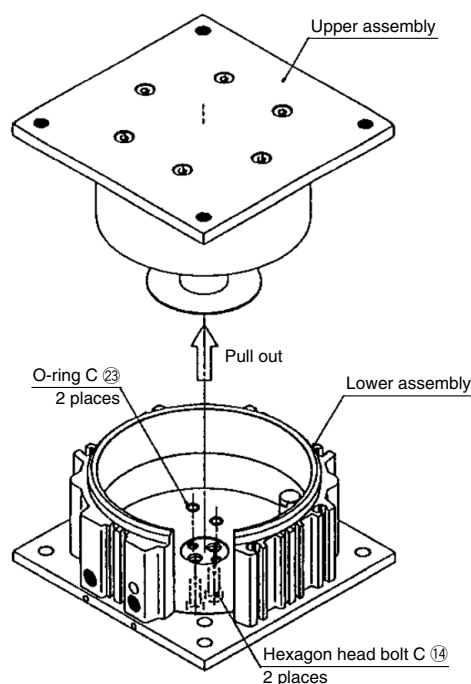
Disassemble and assemble the cylinder in a clean area. Remove dusts and foreign matters from external surfaces to prevent them from entering the cylinder during disassembly. Perform on a clean cloth.

## 1. Maintenance

- 1-1. When malfunction of cylinder occurs due to air leakage, replace seal and gasket by referring to procedure shown below.
- 1-2. Replacement procedure
  - a. Remove two hexagon head bolts C ⑭ and separate upper and lower assemblies.
  - b. Remove six hexagon head bolts A ⑫ of the upper assembly and remove plate ⑥.
  - c. Push piston rod assembly (piston rod ⑤ + piston ④) from rod seal side to pull the piston rod out of tube ②.
  - d. Remove piston seal ⑳ from piston ④ and replace it by new one. Apply grease on the overall surface of piston seal.
  - e. Remove rod seal ⑲ from rod cover ③ and replace it by new one. Care should be taken for the orientation of rod seal. Mount it by referring to the internal structural drawing.
  - f. Remove four hexagon head bolts B ⑬ and separate body ① and end plate ⑦.

## 3. Disassembly

- 3-1. Separation of upper assembly from lower assembly



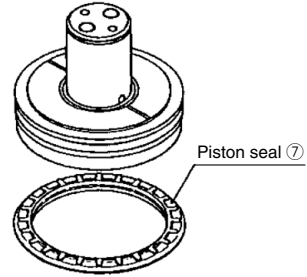
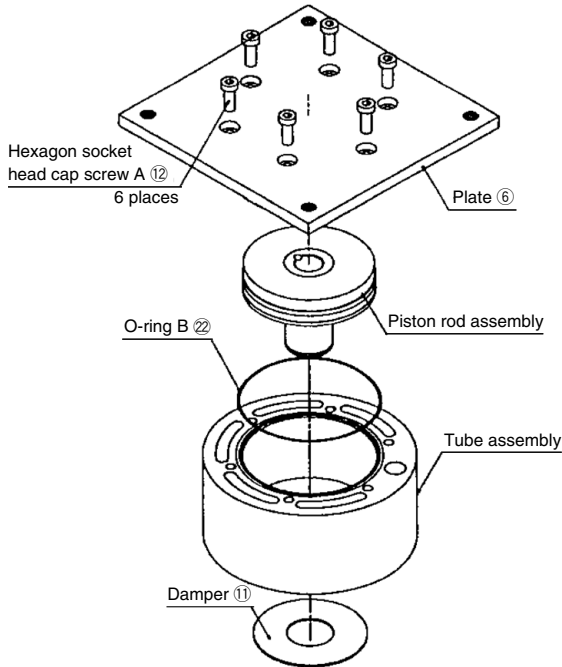
- g. Remove two O-rings C ⑳ on the end plate side and replace them. Apply grease on the overall surface of gasket.
- h. Remove O-ring B ㉒ from tube ② and replace it. Apply grease on the overall surface of gasket.
- i. After all replacement is completed, reassemble the parts. To assemble, follow the disassembling procedure a to h in reverse order.

## 2. Caution at Assembly and Disassembly

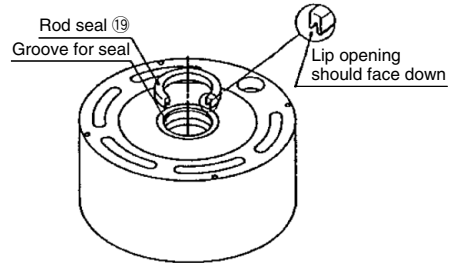
- 2-1. Adhesive is applied to each bolt to prevent loosening. Since powders (adhesive) come out when bolt is removed, care should be taken to prevent them from entering cylinder and sliding part.
- 2-2. Apply the adhesive (moderate strength) to each bolt at assembling.
- 2-3. When the upper assembly is inserted to the lower assembly, bush in the lower assembly is not complete round. Therefore, press the bush by the tube of the upper assembly so that the bush becomes complete round. Care should be taken not to break the bush since broken bush will cause malfunction.
- 2-4. Insert the piston rod assembly to the same position as it was disassembled.  
If the piston rod assembly is rotated, lifting and lowering ports would be reversed.

# MGF Series Replacement Procedure for Seals 2

## 3-2. Disassembly of upper assembly

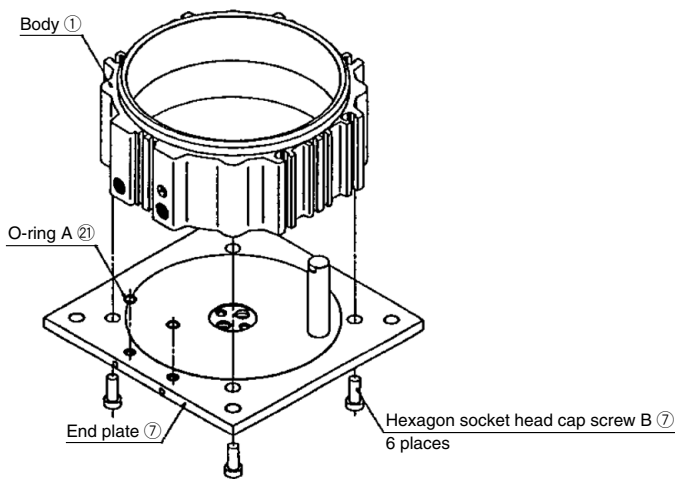


### Replacement of Piston Seal



### Replacement of Rod Seal

## 3-3. Disassembly of lower assembly



## 1. Disassembly

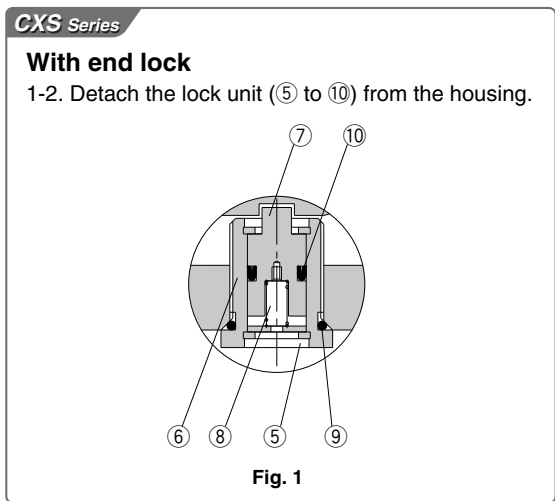
### ⚠ Caution

It decomposes and it is necessary to assemble the cylinder in a clean place.  
Please begin working after it wipes off with a clean cloth, etc.

1-1. Loosen and remove the hexagon socket head cap screw and set screw which fix plate, rod. Then pull the plate out of the rod.

At this occasion, screws are sometime hard to unscrew because they are applied Loctite. Pay attention not to damage the hexagon head.

As plates are sometime hard to unscrew as well, use a gear-puller not to damage rods.



1-3. Detach retaining rings on the side of head cover using pliers (tool for basic internal retaining ring).

1-4. Hit rods lightly with a plastic hammer, then pull them out from head cover side. At this occasion, they go through bearing part, so make sure there are no burrs or deformation. Burrs or deformations have to be removed by a file or sandpaper.

1-5. Detach the retaining rings on the side of rod cover by using pliers (tool for basic internal retaining ring), then the rod cover away in the same method of 1-4.

1-6. Reusing of packing is not possible. They have to be replaced by the new one at the occasion of reassembling.

At this time, grease has to be applied to packings and kept away from the dust.

**CXS Series**  
**With end lock**  
1-7. O-ring and Lock seal is exchanged. The lock seal removes and exchanges the snap ring.  
Reusing of packing is not possible. They have to be replaced by the new one at the occasion of reassembling.

## 2. Assembly

2-1. Reassemble the parts by reversing the disassembling process.

2-2. Mount the plate to the rod.

It is necessary for the rod to be in the extend state. Apply 0.2 MPa or more from the supply port of the head cover side. Tighten the hexagon socket head cap screw pressing the plate to the rod. Then, tighten the hexagon socket head set screw.

Make sure the product operates with the minimum operating pressure (see table below) without any problem. (The product operates smoothly when it is moved by hand)

|                                  |      |     |    |    |      |    |
|----------------------------------|------|-----|----|----|------|----|
| Bore size (mm)                   | 6    | 10  | 15 | 20 | 25   | 32 |
| Minimum operating pressure (MPa) | 0.15 | 0.1 |    |    | 0.05 |    |

**CXS Series**  
**With end lock**  
After tightening, make sure there is no problem when it is operated in minimum operation pressure (See below) and confirm the lock on the return side.

|                                  |   |    |    |     |    |    |
|----------------------------------|---|----|----|-----|----|----|
| Bore size (mm)                   | 6 | 10 | 15 | 20  | 25 | 32 |
| Minimum operating pressure (MPa) |   |    |    | 0.3 |    |    |

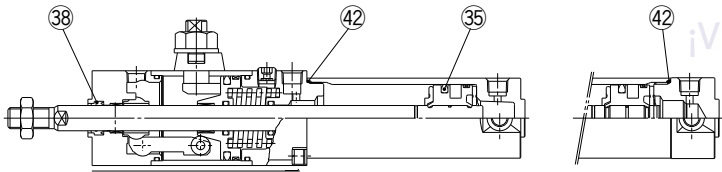
Actuators  
Modular F.R.L. Pressure Control Equipment  
Air Preparation Equipment  
Industrial Filters  
Replacement Procedure  
Actuators  
Modular F.R.L. Pressure Control Equipment  
Industrial Filters

# CLG1 Series Replacement Procedure for Seals 1

## 1. Disassembly of the Cylinder

1-1. The cylinder needs to be disassembled and assembled in a clean place.

1-2. Refer to the "Replacement Procedure of the Lock Unit" (CLG-1) ① to ③ for disassembly.



Long stroke

- ③⑧ Rod seal A
- ③⑤ Piston seal
- ④② Cylinder tube gasket

## 2. Removal of the Seal

③⑧ Rod seal A: Insert a watchmakers screw driver to pull out the seal.

Take care not to damage the seal groove of the cover. (Fig. 1)

③⑤ Piston seal: Remove the piston seal. (Fig. 2)

④② Cylinder tube gasket: Insert a watchmakers screw driver to pull out the seal.

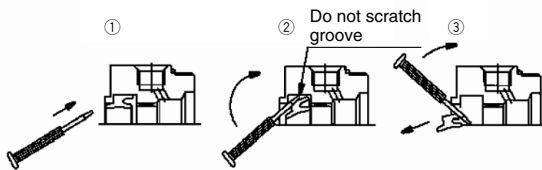


Fig. 1 Removal of rod seal

Squeeze and make a gap to remove it.



Fig. 2 Removal of piston seal

## 3. Application of Grease to Seal

3-1. Apply grease slightly to the outer circumference of each seal.

3-2. Fill in the groove of the rod seal with grease.

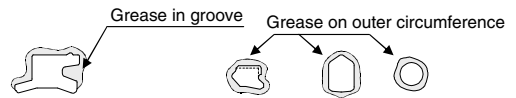


Fig. 3 Grease to the seals

## 4. Mounting of Seal

③⑧ Rod seal A: Mount the seal in the correct direction.

③⑤ Piston seal: Mount the seal while stretching it as Fig. 5.

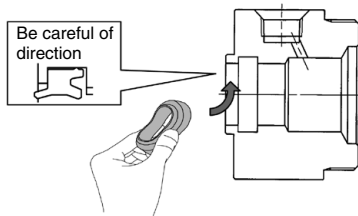


Fig. 4 Installation of rod seal

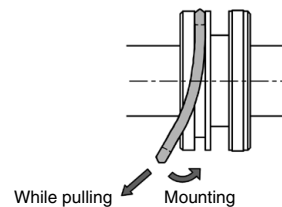


Fig. 5 Installation of piston seal

## 5. Application of Grease

- ③⑧ Rod seal B: Apply grease to the seal and the inner circumference of the bush. (Fig. 6)  
Use a precision screwdriver to apply grease to the small bore diameter while making sure not to leave scratches.
- ③⑤ Piston seal: Rub grease into the seal groove and outer circumference of the seal. (Fig. 7)
- ④② Cylinder tube gasket: Lightly apply grease.
- Cylinder component parts: Apply grease to each component parts of the cylinder in Figure 9.  
Appendix table shows the grease amount required for a cylinder with stroke 100.  
For your reference, amount taken with a forefinger is about 3 g. (Fig. 8)

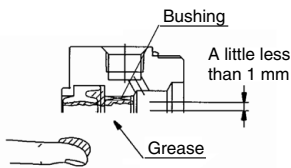


Fig. 6 Rod seal

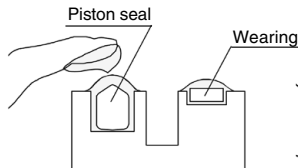


Fig. 7 Piston seal

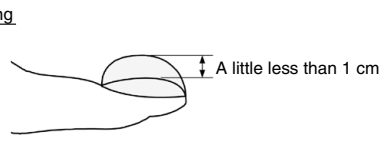


Fig. 8 Grease amount

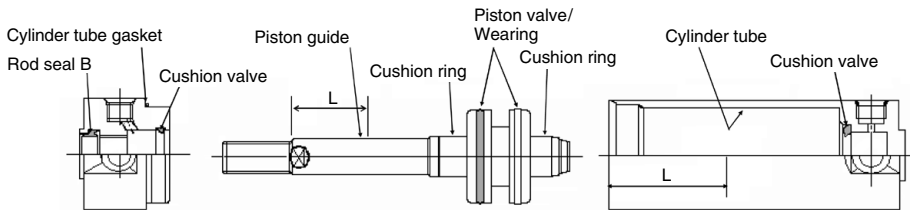


Fig. 9 Grease application points  $L = \frac{\text{STROKE}}{2}$  or 100 mm and more

Table. 1 Grease application amount (g)

| Stroke      | Bore size |     |     |        |
|-------------|-----------|-----|-----|--------|
|             | 20        | 25  | 32  | 40     |
| 100 st      | 2         | 3   | 3   | 3 to 4 |
| Extra 50 st | 0.5       | 0.5 | 0.5 | 1      |

## 6. Reassembly of the Cylinder

- 6-1. Make sure no particles are present. Do not scratch the seals.
- 6-2. Tighten the cover approximately 0-2 degrees more from the original position (where the ports of rod and head covers match).
- 6-3. After completing the assembly, manually check whether the movement is smooth.

## 7. Replacement Parts

- 7-1. For the CLG1 series, lock-up unit (except the long-stroke lock-up) and seals (rod seal B, piston seal, cylinder tube gasket) are replaceable.
- 7-2. Contact SMC sales if it is necessary to replace parts other than those mentioned above.

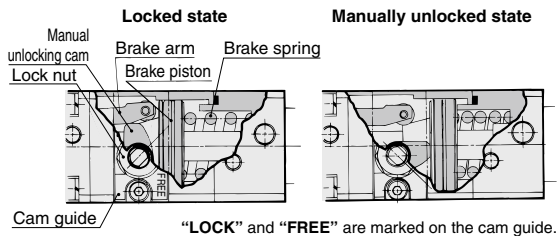
# CLG1 Series Replacement Procedure for Seals 3

## 8. Replacement Procedure of the Lock Unit

### Caution

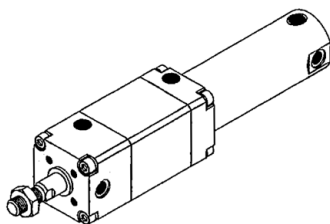
**Lock units for the CLG1 series are replaceable.**  
(However, please note that lock units cannot be replaced in the case of long stroke specifications.)

- 8-1. Release the manual lock.
  - a. Loose locking nut.
  - b. Supply air pressure of 0.3 MPa or more to the lock release port.
  - c. Turn the wrench flats section of the manual unlocking cam until it stop at the FREE position that is marked on the cam guide.
  - d. While keeping the wrench flats section in place, tighten the lock nut.

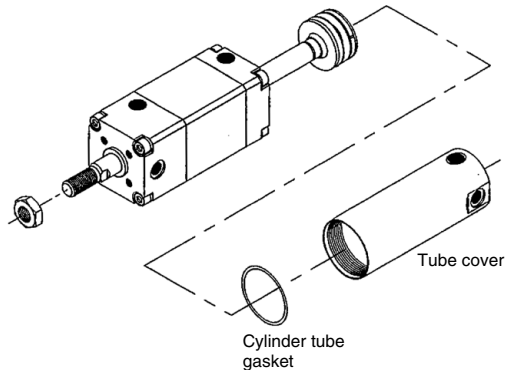


8-2. Remove the lock unit by securing the square section of the rod cover or the wrench flats of the tube cover in an apparatus such as a vice, and then loosening the other end with a spanner or adjustable angle wrench, etc.  
See the table below for the dimensions of the square section and the wrench flats.

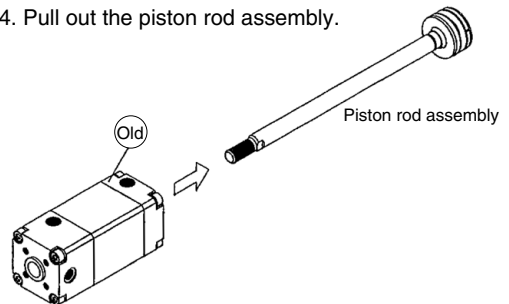
| Bore size (mm) | Rod cover square section (mm) | Tube cover wrench flats (mm) |
|----------------|-------------------------------|------------------------------|
| 20             | 38                            | 24                           |
| 25             | 45                            | 29                           |
| 32             | 45                            | 35.5                         |
| 40             | 52                            | 44                           |



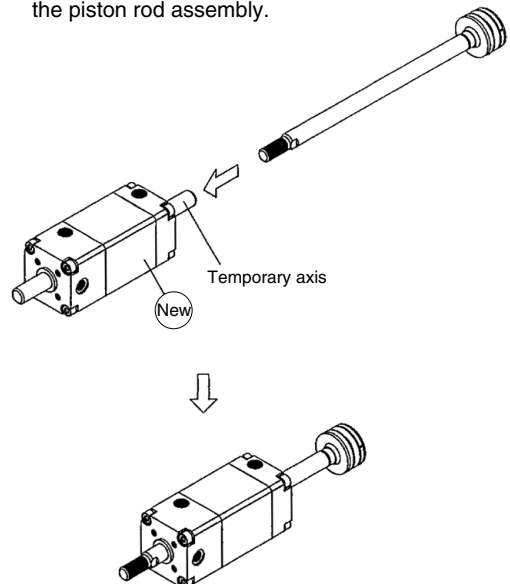
8-3. Remove the tube cover.



8-4. Pull out the piston rod assembly.



8-5. Replace the temporary axis of a new lock unit with the piston rod assembly.



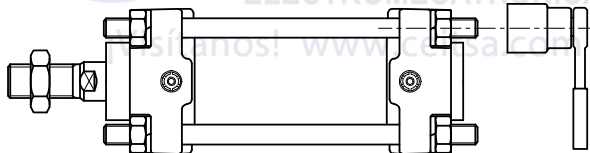
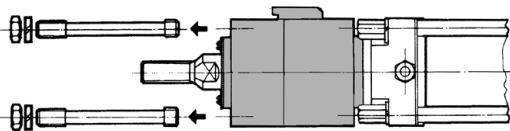
Note) When replacing piston rod assembly with a new lock unit, care should be taken not to cut rod packing B with threads or wrench flats.  
Lock the manual unlocking cam before use.

8-6. Reassemble by reversing the procedure in steps 8-1. and 8-3. When retightening the sections, turn approximately 2° past their position prior to disassembly.

## 1. Disassembly of the Cylinder

The cylinder needs to be disassembled and assembled in a clean place.

1-1. Loosen the tie-rod nuts and pull out the four tie-rods.



1-2. Open the rubber cap and screw in the unlocking bolt, which is provided as an accessory part. At this time, apply air pressure of 0.2 MPa to 0.3 MPa to disengage the lock and insert the bolt. (The operation to follow can be performed properly and easily with the application of air pressure.) After verifying that the bolt has been inserted properly, pull out the unit from the rod.

Table 1 Work tools

| Bore size (mm) | Applicable socket |
|----------------|-------------------|
| 40, 50         | 13 (M8)           |
| 63             | 17 (M10)          |
| 80, 100        | 19 (M12)          |

## 2. Removal of the seal

2-1. Rod seal

Insert a watchmakers screw driver to pull out the seal.

Take care not to damage the seal groove of the cover. (Fig. 1)

2-2. Piston seal

Remove it as in Fig. 2.

2-3. Tube gasket

Remove it in the same way as Fig. 2.

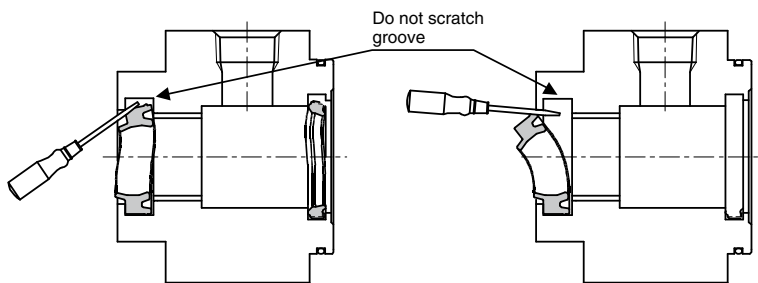


Fig. 1 Removal of rod seal

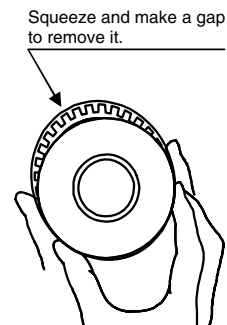


Fig. 2 Removal of piston seal

## 3. Application of Grease to Seal

3-1. Apply grease slightly to the outer circumference of each seal.

3-2. Fill in the groove of the rod seal with grease.

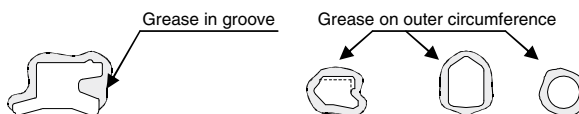


Fig. 3 Grease to the seals

## 4. Mounting of Seal

### 4-1. Rod seal

Mount the seal in the correct direction by bending the seal with fingers as Fig. 4.

### 4-2. Piston seal

Mount the seal while stretching it as in Fig. 5.

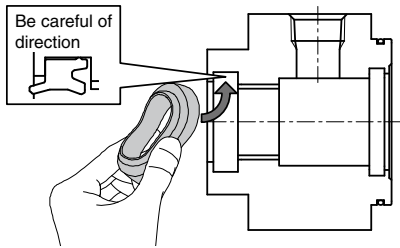


Fig. 4 Installation of rod seal

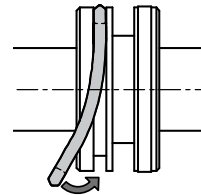


Fig. 5 Installation of piston seal

## 5. Application of Grease

### 5-1. Rod seal

Apply grease to the seal and the inner circumference of the bush. (Fig. 6)

### 5-2. Piston seal

Rub grease into the seal groove and outer circumference of the seal. (Fig. 7)

### 5-3. Cylinder component parts

Apply grease to each component parts of the cylinder in Figure 9. Appendix table shows the grease amount required for a cylinder with stroke 100. For your reference, amount taken with a forefinger is about 3 g. (Fig. 8)

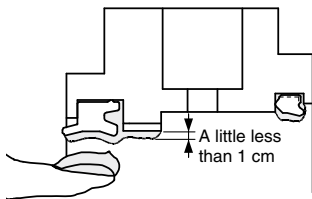


Fig. 6 Rod seal  
Cushion seal

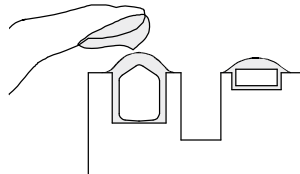


Fig. 7 Piston seal

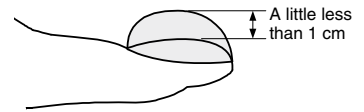


Fig. 8 Grease amount

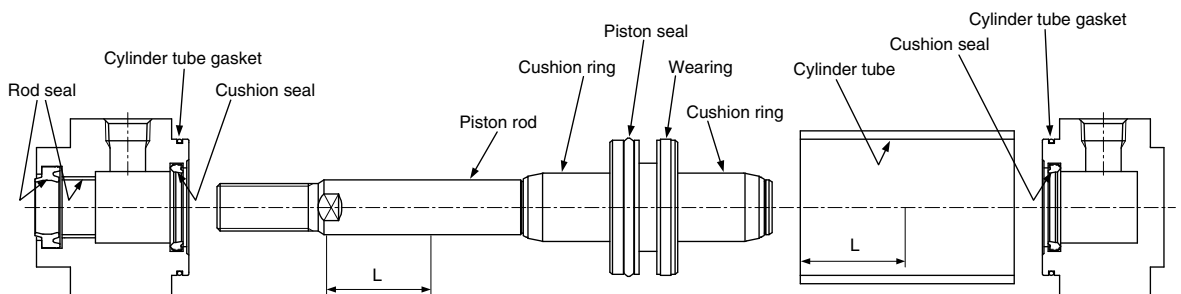


Fig. 9 Grease application points

$$L = \frac{\text{STROKE}}{2} \text{ or } 100 \text{ mm and more}$$

Table. 2 Grease application amount (g)

| Stroke      | Bore size |        |        |        |        |         |          |
|-------------|-----------|--------|--------|--------|--------|---------|----------|
|             | 32        | 40     | 50     | 63     | 80     | 100     | 125      |
| 100 st      | 3 to 4    | 3 to 4 | 3 to 5 | 4 to 5 | 6 to 8 | 8 to 10 | 15 to 17 |
| Extra 50 st | 1         | 1      | 1      | 1.5    | 1.5    | 2       | 3        |



## 6. Reassembly of the Cylinder

- 6-1. Make sure no particles are present. Do not scratch the seals.
- 6-2. To assemble the tie rod to the cylinder, tighten the tie rod to the shorter screw side by hand.
- 6-3. Set the tie rod nuts from the head cover side. Tighten the tie rod nut so that the tensile force is even.

Refer to the appropriate tightening torque of table 3.  
Brackets refer to the same table.

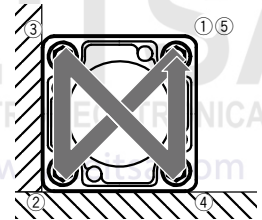


Fig. 10 Tie rod tightening order

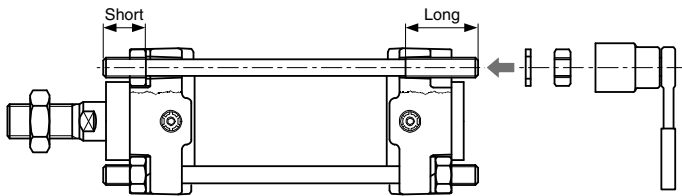
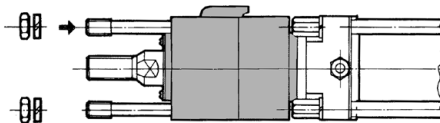


Table 3 Appropriate tightening torque

| Bore size (mm) | Appropriate tightening torque (N·m) |
|----------------|-------------------------------------|
| 40, 50         | 10.8                                |
| 63             | 24.5                                |
| 80, 100        | 38.2                                |

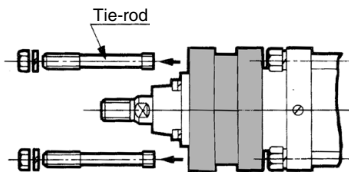
- 6-4. Install four tie-rods, with their shorter threaded portion oriented towards the rod cover, and tighten them with uniform torque. Until the installation and adjustment have been completed, never pull out the unlocking bolt (or release the air pressure).



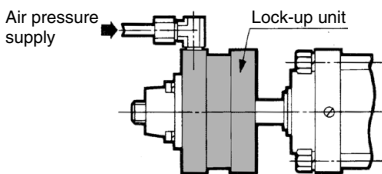
# CL1 Series $\varnothing 125$ to $\varnothing 160$ Replacement Procedure for Seals 4

## 1. Disassembly

- 1-1. Disassembly should be done in a wide space containing little dust.
- 1-2. After removing the cylinder, be sure to protect the end of piping port and rubber hose on the machine side with clean waste to prevent dust from entering.
- 1-3. Disassemble the unit with care to prevent damage to the sliding portion.
- 1-4. Check the double chamfered portion at the rod end for burrs to prevent damage to the seal and the bushing when removing the lock-up unit from the piston rod. If burrs are found, remove them with a "file".
- 1-5. Loosen the tie-rod nuts and pull out the four tie-rods.



- 1-6. Apply air pressure of 0.2 MPa to 0.3 MPa to disengage the lock and pull out the lock-up unit from the piston rod.



- 1-7. Loosen either of nuts for head side tie rod with "ratchet handle for socket wrench", "T-type slide handle for socket wrench" or "spinner handle for socket wrench", etc. and remove it from the tie rod. Please refer to the table for "socket for socket wrench".

| Bore size (mm) | Nut               | Applicable socket    |
|----------------|-------------------|----------------------|
| 125, 140       | Class1, M14 x 1.5 | JISB4636 Dodecagon22 |
| 160            | Class1, M16 x 1.5 | JISB4636 Dodecagon24 |

- 1-8. Remove 4 tie rods from cover.
- 1-9. Remove the push plate (rod cover) from the piston rod with care to prevent damage to the seal and bushing.
- 1-10. Pull the piston rod and pull out the piston from the cylinder tube.
- 1-11. Remove the cylinder tube from the head cover.

- 1-12. Disassembly of the rod cover (For the head cover, it should also be in accordance with this procedure.)
  - a. Remove the cylinder tube gasket. When excessive deformation or cut is found with the gasket, replace it.
  - b. Remove the cushion valve from the cover by using "flat blade screwdriver".  
(Tool; Screwdriver Nominal size 8 x 150 Normal type, Normal class)
  - c. Remove the cushion valve seal from the cushion valve by using "waste".
  - d. Loosen the hexagon socket head cap screw for push plate by using "hexagon wrench" and remove the push plate. Applicable "Hexagon wrenches" are shown in the table below.

| Bore size (mm) | Hexagon socket head cap screw | Nominal size of wrench |
|----------------|-------------------------------|------------------------|
| 125, 140, 160  | M8 x 1.25 x 25L               | 6                      |

- e. Remove the wiper ring. If it cannot be removed by hand, use a small "flat blade screwdriver" and remove it with care to prevent damage to it.
- f. Remove the rod seal by using a small "flat blade screwdriver" with care to prevent damage to it.
- g. Remove the push plate gasket.
- h. Since the cushion seal is pressed fit, air will leak from the portion where the cushion seal is pressed fit due to damage or change in pressing force. Therefore when the cushion seal should be replaced, the rod cover assembly and the head cover assembly should be replaced. (Rod and head covers are not replaceable for type 2 pressure containers. Please consult with SMC for more detail.)
- i. Since the bushing is pressed fit into push plate, it is difficult to remove structurally and even if it is removed, stock for press fit lowers when it is pressed fit again. Therefore when it is replaced, replace the push plate assembly.

## 2. Replacement Procedure of Seal

### 2-1. Removal of the seal

Please refer to "1. Disassembly" for dismantling of wiper ring, rod seal, valve seal, tube gasket and push plate gasket.

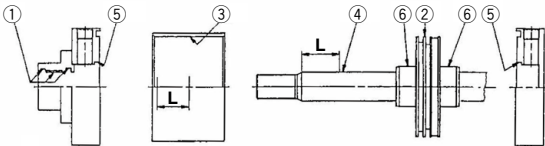
Since piston seal has a deep groove for sealing, use your hand (not a watchmakers screw driver) and push from one side of seal and pull it out when it lifts off.

### 2-2. Application of grease

a. Seals: Apply thin coat of grease.

b. Cylinder component

Apply grease to the individual components as the figure below. The table shows the grease amount required for a cylinder with stroke 100.



#### Grease application amount (g)

| Bore size (mm) | 125      | 140      | 160      | Portion to apply |
|----------------|----------|----------|----------|------------------|
| 100 st         | 15 to 17 | 20 to 22 | 24 to 26 | ① to ⑥           |
| 50 st up       | 3        | 3        | 3        | ③④               |

For grease, use lithium soap group grease JIS #2

### 2-3. Mounting of seal

a. Wiper ring/Rod seal

Mount in correct direction.

b. Seals other than wiper ring

After mounting seals, apply grease on inside diameter surfaces of bushing (rubbing grease into surface).

## 3. Assembly

3-1. Before assembling cylinder, be sure to clean each part to remove dust.

3-2. Before assembling, apply rod, bushing, tube and seal with enough grease.

3-3. For rusty part, remove the rust completely.

3-4. Assembly should be done in a clean place with care to prevent foreign matters from entering.

3-5. Mount seal with care to prevent damage to it.

3-6. Insert piston into tube or rod into bushing with care to prevent damage to each seal.

3-7. Tighten tie rod and bolt with appropriate torque shown in the table below.

#### Tightening torque (N·m)

| Bore size (mm)  |               | 125 | 140  | 160  |
|-----------------|---------------|-----|------|------|
| Tie rod         | Steel tube    | 49  |      | 75.5 |
|                 | Aluminum tube |     | 39.2 | 62.8 |
| Push plate bolt |               | 11  |      |      |

3-8. Insert the lock-up unit to the piston rod while the lock is released with the air pressure of 0.2 to 0.3 MPa, Install the four tie-rods, with their shorter threaded portion oriented towards the rod cover, and tighten them with uniform torque.

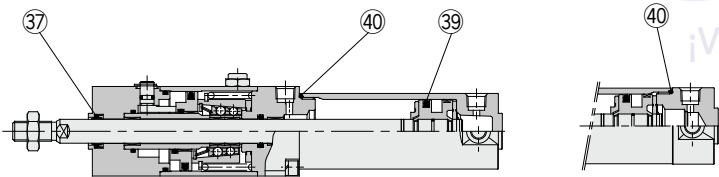
Maintain the application of air pressure until the installation and adjustment have been completed, and never actuate the lock in the meantime.

# CNG Series Replacement Procedure for Seals ①

## 1. Disassembly of the Cylinder

1-1. The cylinder needs to be disassembled and assembled in a clean place.

1-2. Refer to the "Replacement Procedure of the Lock Unit" (CNG-3) ① to ③ for disassembly.



Long stroke

- ③7 Rod seal A
- ③9 Piston seal
- ④0 Cylinder tube gasket

## 2. Removal of the Seal

③7 Rod seal A: Insert a watchmakers screw driver to pull out the seal.

Take care not to damage the seal groove of the cover. (Fig. 1)

③8 Piston seal: Remove the piston seal. (Fig. 2)

④0 Cylinder tube gasket: Insert a watchmakers screw driver to pull out the seal.

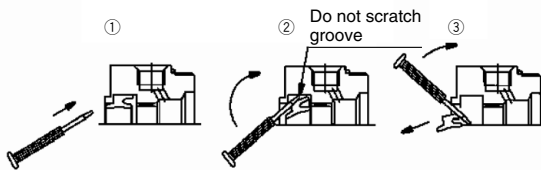


Fig. 1 Removal of rod seal

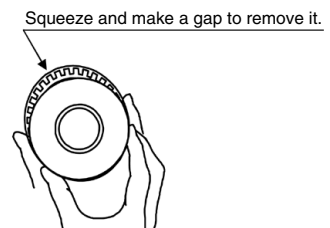


Fig. 2 Removal of piston seal

## 3. Application of Grease to Seal

3-1. Apply grease slightly to the outer circumference of each seal.

3-2. Fill in the groove of the rod seal with grease.

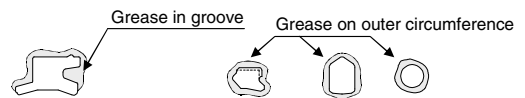


Fig. 3 Grease to the seals

## 4. Mounting of Seal

③7 Rod seal A: Mount the seal in the correct direction.

③9 Piston seal: Mount the seal while stretching it as Fig. 5.

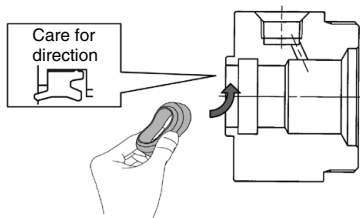


Fig. 4 Installation of rod seal

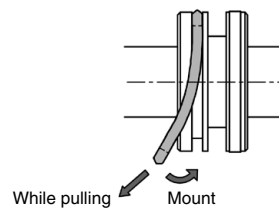


Fig. 5 Installation of piston seal

## 5. Application of Grease

- ③⑦ Rod seal A: Apply grease to the seal and the inner circumference of the bush. (Fig. 6)  
Use a precision screwdriver to apply grease to the small bore diameter while making sure not to leave scratches.
- ③⑨ Piston seal: Rub grease into the seal groove and outer circumference of the seal. (Fig. 7)
- ③⑩ Cylinder tube gasket: Lightly apply grease.
- Cylinder component parts: Apply grease to each component parts of the cylinder in Figure 9.  
Appendix table shows the grease amount required for a cylinder with stroke 100.  
For your reference, amount taken with a forefinger is about 3 g. (Fig. 8)

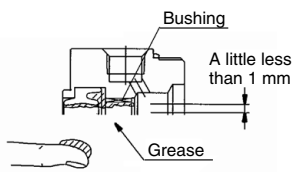


Fig. 6 Rod seal

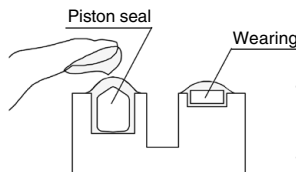


Fig. 7 Piston seal

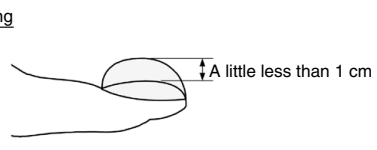


Fig. 8 Grease amount

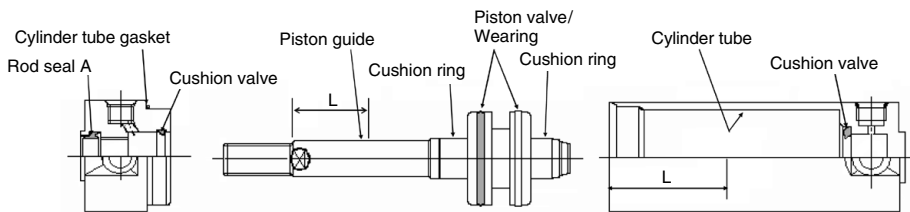


Fig. 9 Grease application points  $L = \frac{\text{STROKE}}{2}$  or 100 mm and more

Grease application amount (g)

| Stroke      | Bore size |     |     |        |
|-------------|-----------|-----|-----|--------|
|             | 20        | 25  | 32  | 40     |
| 100 st      | 2         | 3   | 3   | 3 to 4 |
| Extra 50 st | 0.5       | 0.5 | 0.5 | 1      |

## 6. Reassembly of the Cylinder

- 6-1. Make sure no particles are present. Do not scratch the seals.
- 6-2. Tighten the cover approximately 0-2 degrees more from the original position (where the ports of rod and head covers match).
- 6-3. After completing the assembly, manually check whether the movement is smooth.

## 7. Replacement Parts

- 7-1. For the CNG series, lock-up unit (except the long-stroke) and seal (rod seal B, piston seal, cylinder tube gasket) are replaceable.
- 7-2. Contact SMC sales if it is necessary to replace parts other than those mentioned above.

# CNG Series Replacement Procedure for Seals 3

## 8. Replacement Procedure of the Lock Unit

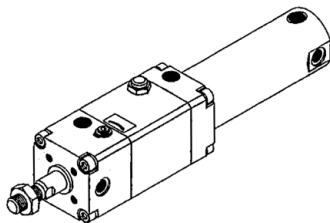
### ⚠ Caution

Lock units for the CNG series are replaceable.  
(However, please note that lock units cannot be replaced in the case of long stroke specifications.)

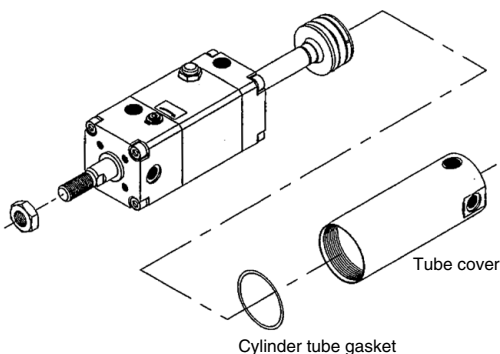
8-1. Remove the lock unit by securing the square section of the rod cover or the wrench flats of the tube cover in an apparatus such as a vice, and then loosening the other end with a spanner or adjustable angle wrench, etc.

See the table below for the dimensions of the square section and the wrench flats.

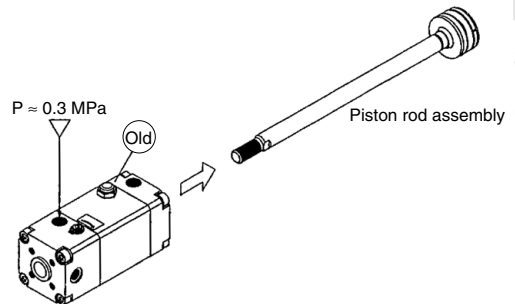
| Bore size (mm) | Rod cover square section (mm) | Tube cover wrench flats (mm) |
|----------------|-------------------------------|------------------------------|
| 20             | 38                            | 24                           |
| 25             | 45                            | 29                           |
| 32             | 45                            | 35.5                         |
| 40             | 52                            | 44                           |



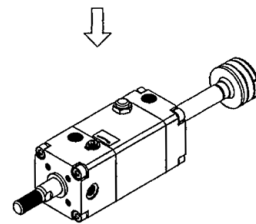
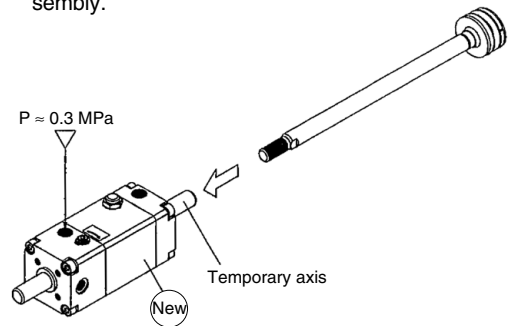
8-2. Remove the tube cover.



8-3. Apply compressed air of 0.3 MPa or more to the unlocking port, and pull out the piston rod assembly.



8-4. Similarly apply compressed air of 0.3 MPa or more to the unlocking port of the new lock unit, and replace the temporary axis with the previous piston rod assembly.



Note) When replacing piston rod assembly with a new lock unit, care should be taken not to cut rod packing B with threads or wrench flats.

Be sure to keep applying compressed air with a pressure of at least 0.3 MPa to the lock releasing port when replacing the temporary axis of a new lock unit with a piston rod assembly.

If the compressed air applied to the lock releasing port is released (when it is in the lock condition) while the temporary rod and the piston rod assembly are removed from the lock unit, the brake shoe will be deformed and it will become impossible to insert the piston rod assembly, which will make the lock unit impossible to use.

8-5. Reassemble by reversing the procedure in steps 8-1. and 8-2. When retightening the sections, turn approximately 2° past their position prior to disassembly.

# MNB/CNA2 Series Replacement Procedure for Seals ①

## 1. Disassembly of the Cylinder

The cylinder needs to be disassembled and assembled in a clean place.

### MNB Series

How to Replace Lock Units ② (Page 387)

Refer to a to c.

Table 1 Work tools

| Bore size (mm) | Width across flats of a hexagon wrench |                               |
|----------------|--|-------------------------------|
|                | When removing the support bracket      | When removing the tie-rod nut |
| 32, 40         | 4                                      | 6                             |
| 50, 63         | 5                                      | 8                             |
| 80, 100        | 6                                      | 10                            |
| 125            | 8                                      | 12                            |

### CNA2 Series

How to Replace Lock Units ② (Page 388)

Refer to a to c.

Table 2 Work tools

| Bore size (mm) | Applicable socket |
|----------------|-------------------|
| 40, 50         | 13 (M8)           |
| 63             | 17 (M10)          |
| 80, 100        | 19 (M12)          |

## 2. Removal of the Seal

### 2-1. Rod seal, cushion seal

Insert a watchmakers screw driver to pull out the seal.

Take care not to damage the seal groove of the cover. (Fig. 1)

### 2-2. Piston seal

Remove it as in Fig. 2.

### 2-3. Tube gasket

Remove it in the same way as Fig. 2.

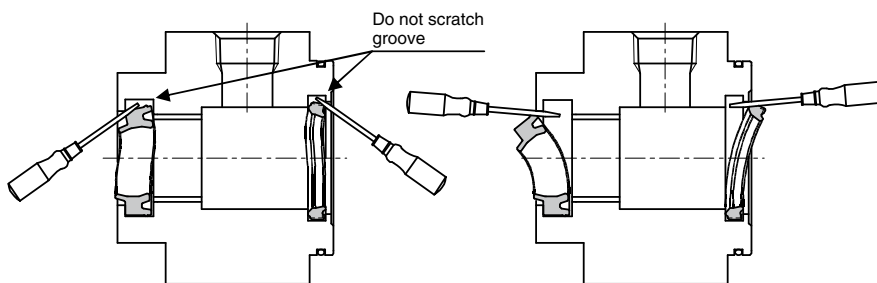


Fig. 1 Removal of rod seal, cushion seal

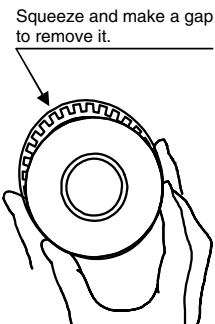


Fig. 2 Removal of piston seal

## 3. Application of Grease to Seal

3-1. Apply grease slightly to the outer circumference of each seal.

3-2. Fill in the groove of the rod seal with grease.

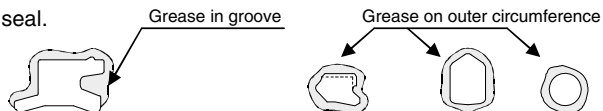


Fig. 3 Grease to the seal

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Industrial Filters

## 4. Mounting of Seal

### 4-1. Rod seal, cushion seal

Mount the seal in the correct direction by bending the seal with fingers as Fig. 4.

### 4-2. Piston seal

Mount the seal while stretching it as in Fig. 5.

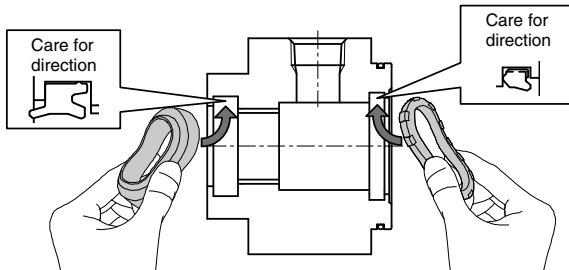


Fig. 4 Installation of rod seal, cushion seal

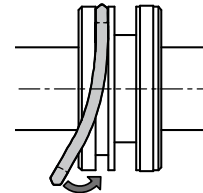


Fig. 5 Installation of piston seal

## 5. Application of Grease

### 5-1. Rod seal, cushion seal

Apply grease to the seal and the inner circumference of the bush. (Fig. 6)

### 5-2. Piston seal

Rub grease into the seal groove and outer circumference of the seal. (Fig. 7)

### 5-3. Cylinder component parts

Apply grease to each component parts of the cylinder in Figure 9. Appendix table shows the grease amount required for a cylinder with stroke 100. For your reference, amount taken with a forefinger is about 3 g. (Fig. 8)

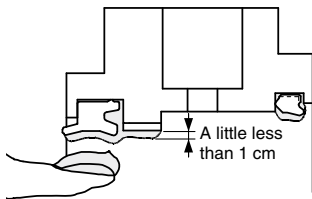


Fig. 6 Rod seal  
Cushion seal

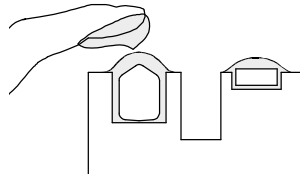


Fig. 7 Piston seal

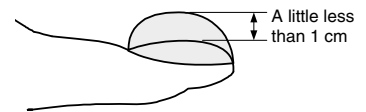


Fig. 8 Grease amount

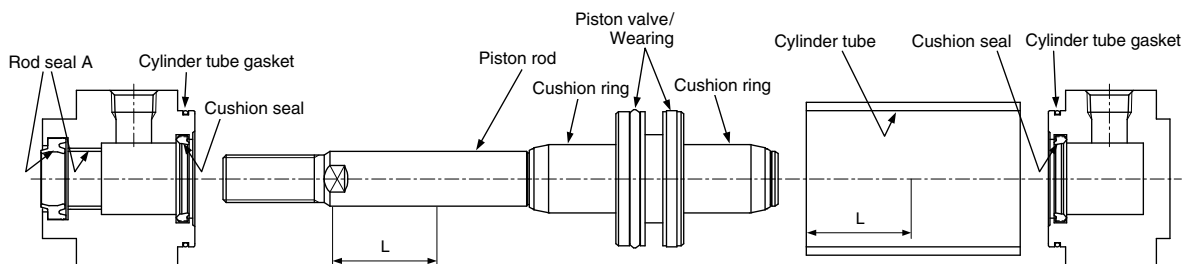


Fig. 9 Grease application points

$$L = \frac{\text{Stroke}}{2} \text{ or } 100 \text{ mm and more}$$

### Grease application amount (g)

| Stroke      | Bore size |        |        |        |        |         |          |
|-------------|-----------|--------|--------|--------|--------|---------|----------|
|             | 32        | 40     | 50     | 63     | 80     | 100     | 125      |
| 100 st      | 3 to 4    | 3 to 4 | 3 to 5 | 4 to 5 | 6 to 8 | 8 to 10 | 15 to 17 |
| Extra 50 st | 1         | 1      | 1      | 1.5    | 1.5    | 2       | 3        |



## 6. Reassembly of the Cylinder

- 6-1. Make sure no particles are present. Do not scratch the seals.
- 6-2. Assemble the cylinder following the Replacement Procedure of Lock-up Unit 2, c through a.
  - MNB (Page 387)
  - CNA2 (Page 388)
- 6-3. To assemble the tie rod to the cylinder, tighten the tie rod to the shorter screw side by hand from the head cover side.
- 6-4. Set the tie rod nuts. Tighten the tie rod nut so that the tensile force is even. Refer to the appropriate tightening torque of table 4 and 5. Brackets refer to the same table.

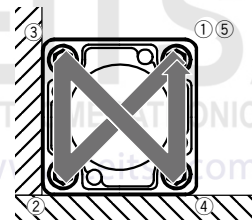


Fig. 10 Tie rod tightening order

### MNB Series

Table 4 Appropriate tightening torque

| Bore size (mm) | Appropriate tightening torque (N·m) |
|----------------|-------------------------------------|
| 32, 40         | 5.1                                 |
| 50, 63         | 11.0                                |
| 80, 100        | 25.0                                |
| 125            | 30.0                                |

### CNA2 Series

Table 5 Appropriate tightening torque

| Bore size (mm) | Appropriate tightening torque (N·m) |
|----------------|-------------------------------------|
| 40, 50         | 10.8                                |
| 63             | 24.5                                |
| 80, 100        | 38.2                                |

Actuators

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## 7. Replacement Procedure of the Lock Unit

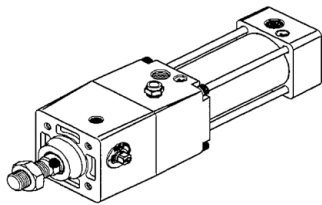
MNB Series

### Warning

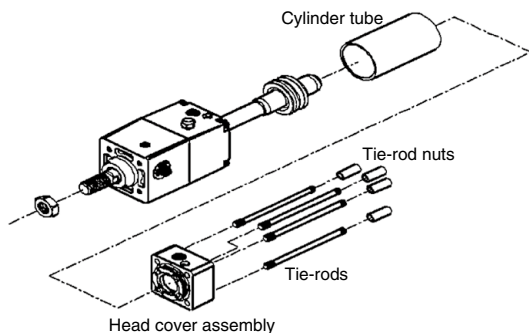
Although the MNB series lock unit is replaceable, do not disassemble the lock unit.

1. Lock units for the MNB series are replaceable.
2. How to replace the lock unit
  - a. Loosen the cylinder head cover tie rod nuts (four) with a hexagon wrench. Refer to the table below for applicable.

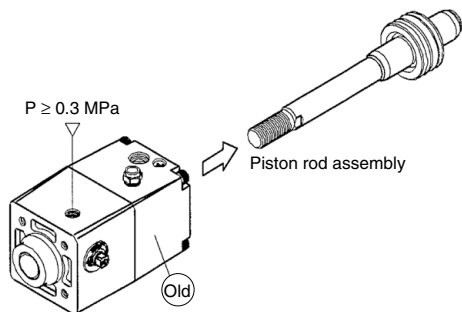
| Bore size (mm) | Width across flats of a hexagon wrench |
|----------------|--|
| 32, 40         | 6                                      |
| 50, 63         | 8                                      |
| 80, 100        | 10                                     |



- b. Remove the tie rods, head cover and cylinder tube



- c. Apply 0.3 MPa or more of pressure to the lock release port to pull out the piston rod assembly.

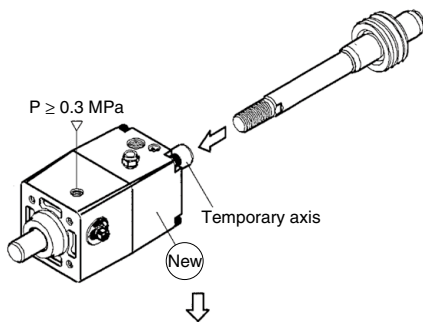


- d. Apply 0.3 MPa or more of pressure to new lock unit lock release port to change the piston rod assembly to the tentative rod.

**Note1)** Attention should be taken not to cut rod packing B with screws and the spanner flat when replacing the piston rod assembly to new lock unit.

**Note2)** Be sure to keep applying compressed air with a pressure of at least 0.3 MPa to the lock releasing port when replacing the temporary axis of a new lock unit with a piston rod assembly.

If the compressed air applied to the lock releasing port is released (when it is in the lock condition) while the temporary rod and the piston rod assembly are removed from the lock unit, the brake shoe will be deformed and it will become impossible to insert the piston rod assembly, which will make the lock unit impossible to use.



- e. Reassemble in reverse order from b to a

### Caution

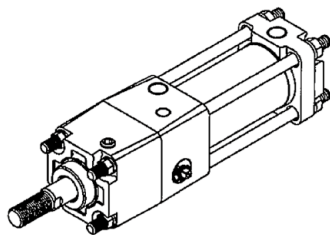
Don't apply grease nor oil to the piston rod surface.

# MNB/CNA2 Series Replacement Procedure for Seals 5

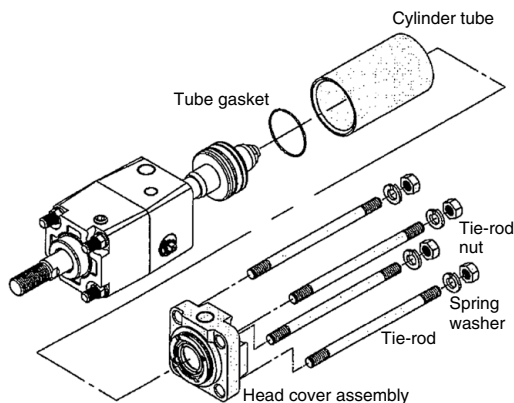
## CNA2 Series

1. CNA2 series lock unit is replaceable.
2. How to replace the lock unit
  - a. Loosen the tie-rod nuts (4 pieces) on the cylinder head cover side by using a socket wrench.  
For applicable socket, refer to the below table.

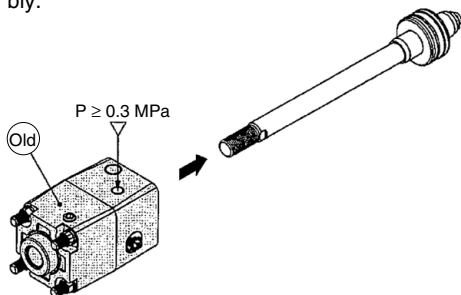
| Bore size (mm) | Nut mounting bracket       |                              |                                    |
|----------------|----------------------------|------------------------------|------------------------------------|
|                | Nut                        | Width across flats dimension | Socket                             |
| 40, 50         | JISB1181 Class2 M8 x 1.25  | 13                           | JISB4636 + 2-point angle socket 13 |
| 63             | JISB1181 Class2 M10 x 1.25 | 17                           | JISB4636 + 2-point angle socket 17 |
| 80, 100        | JISB1181 Class2 M12 x 1.75 | 19                           | JISB4636 + 2-point angle socket 19 |



- b. Remove the tie rods, head cover and cylinder tube.



- c. Apply 0.3 MPa or more of compressed air to the unlocking port, and pull out the piston rod assembly.

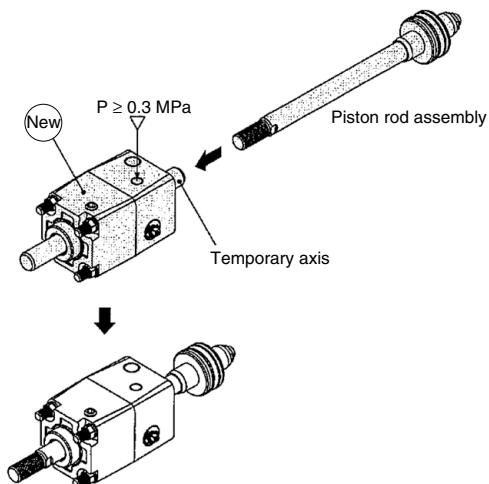


- d. Similarly, apply 0.3 MPa or more of compressed air to the unlocking port of the new lock unit, and replace the new lock unit's temporary axis with the previous piston rod assembly.

**Note1) Attention should be taken not to cut rod seal B with screws and the spanner flat when replacing the piston rod assembly to new lock unit.**

**Note2) Be sure to keep applying compressed air with a pressure of at least 0.3 MPa to the lock releasing port when replacing the temporary axis of a new lock unit with a piston rod assembly.**

If the compressed air applied to the lock releasing port is released (when it is in the lock condition) while the temporary rod and the piston rod assembly are removed from the lock unit, the brake shoe will be deformed and it will become impossible to insert the piston rod assembly, which will make the lock unit impossible to use.



- e. Reassemble in reverse order from step b to a.

## **⚠ Caution**

Don't apply grease nor oil to the piston rod surface.

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# CNS Series Replacement Procedure for Seals 1

## 1. Disassembly

- 1-1. Disassembly should be done in a wide space containing little dust.
- 1-2. After removing the cylinder, be sure to protect the end of piping port and rubber hose on the machine side with clean waste to prevent dust from entering.
- 1-3. Disassemble the unit with care to prevent damage to the sliding portion.
- 1-4. Check the double chamfered portion at the rod end for burrs to prevent damage to the seal and the bushing when removing the lock unit from the piston rod. If burrs are found, remove them with a "file".
- 1-5. Remove the lock unit according to section 4, Replacing Procedures of Lock Unit.
- 1-6. Loose either of nuts for head side tie rod with "ratchet handle for socket wrench", "T-type slide handle for socket wrench" or "spinner handle for socket wrench", etc. and remove it from the tie rod. Refer to the table for "socket for socket wrench".

| Bore size (mm) | Nut               | Applicable socket    |
|----------------|-------------------|----------------------|
| 125, 140       | Class1, M14 x 1.5 | JISB4636 Dodecagon22 |
| 160            | Class1, M16 x 1.5 | JISB4636 Dodecagon24 |

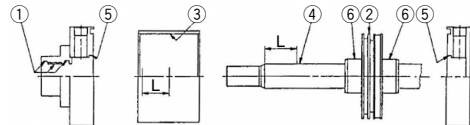
- 1-7. Remove 4 tie rods from cover.
- 1-8. Remove the rod cover from the piston rod with care to prevent damage to the seal and bushing.
- 1-9. Pull the piston rod and pull out the piston from the cylinder tube.
- 1-10. Remove the cylinder tube from the head cover.  
Remove the wiper ring of the lock unit. If it cannot be removed by hand, use a small "flat blade screwdriver" and remove it with care to prevent damage to it.
- 1-11. Disassembly of the rod cover (For the head cover, it should also be in accordance with this procedure.)
  - a. Remove the cylinder tube gasket. When excessive deformation or cut is found with the gasket, replace it.
  - b. Remove the cushion valve from the cover by using "flat blade screwdriver".  
(Tool; Screwdriver nominal size 8x150 Normal type, Normal class)
  - c. Remove the cushion valve seal from the cushion valve by using "waste".
  - d. Loosen the hexagon socket head cap screw for push plate B by using "hexagon wrench" and remove the push plate D. Applicable "Hexagon wrenches" are shown in the table below.
  - e. Remove the rod seal by using a small "flat blade screwdriver" with care to prevent damage to it.
  - f. Remove the push plate gasket.

| Bore size (mm) | Hexagon socket head cap screw | Nominal size of wrench |
|----------------|-------------------------------|------------------------|
| 125, 140, 160  | M8 x 1.25 x 25L               | 6                      |

- g. Since the cushion seal is pressed fit, air will leak from the portion where the cushion seal is pressed fit due to damage or change in pressing force. Therefore when the cushion seal should be replaced, the rod cover assembly and the head cover assembly should be replaced.

## 2. Replacement Procedure of Seal

- 2-1. Removal of the seal  
Please refer to "1. Disassembly" for dismantling of wiper ring, rod seal, valve seal, tube gasket and push plate gasket.  
Since piston seal has a deep groove for sealing, use your hand (not a watchmakers screw driver) and push from one side of seal and pull it out when it lifts off.
- 2-2. Application of grease
  - a. Seals: Apply thin coat of grease.
  - b. Cylinder component  
Apply grease to the individual components as the figure below. The table shows the grease amount required for a cylinder with stroke 100.



Grease application amount (g)

| Bore size (mm) | 125      | 140      | 160      | Portion to apply |
|----------------|----------|----------|----------|------------------|
| 100 st         | 15 to 17 | 20 to 22 | 24 to 26 | ① to ⑥           |
| 50 st extra    | 3        | 3        | 3        | ③④               |

For grease, use lithium soap group grease JIS #2.

- 2-3. Mounting of seal
  - a. Wiper ring/Rod seal  
Mount in correct direction.
  - b. Seals other than wiper ring  
After mounting seals, apply grease on inside diameter surfaces of bushing (rubbing grease into surface).

# CNS Series Replacement Procedure for Seals 2

## 3. Assembly

- 3-1. Before assembling cylinder, be sure to clean each part to remove dust.
- 3-2. Before assembling, apply rod, bushing, tube and seal with enough grease.
- 3-3. For rusty part, remove the rust completely.
- 3-4. Assembly should be done in a clean place with care to prevent foreign matters from entering.
- 3-5. Mount seal with care to prevent damage to it.
- 3-6. Insert piston into tube or rod into bushing with care to prevent damage to each seal.
- 3-7. Tighten tie rod and bolt with appropriate torque shown in the table below.

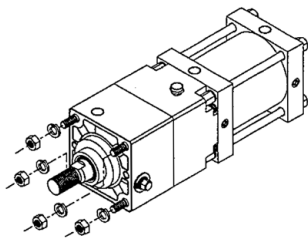
### Tightening torque (N·m)

| Bore size (mm)  |               | 125  | 140 | 160  |
|-----------------|---------------|------|-----|------|
| Tie rod         | Steel tube    | 49   |     | 75.5 |
|                 | Aluminum tube | 39.2 |     | 62.8 |
| Push plate bolt |               | 11   |     |      |

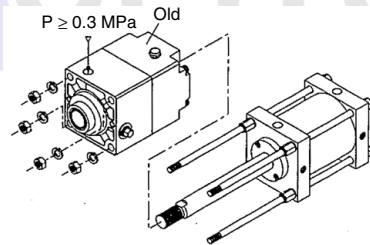
## 4. Replacement Procedure of the Lock Unit

- 4-1. Lock unit for the CNS series can be replaced.
- 4-2. Replacing procedures of lock unit
  - a. Loosen tie-rod nut (4 pieces) on rod cover side of cylinder with socket wrench.

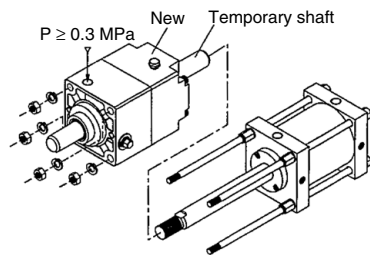
| Bore size (mm) | Nut                    | Dimension of width across flats | Socket                |
|----------------|------------------------|---------------------------------|-----------------------|
| 125, 140       | JIS B1181<br>M14 x 1.5 | 22                              | JIS B4636<br>Socket22 |
| 160            | JIS B1181<br>M16 x 1.5 | 24                              | JIS B4636<br>Socket24 |



- b. Remove lock unit by applying compressed air over 0.3 MPa to lock release port.



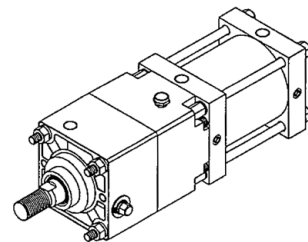
- c. Also apply compressed air over 0.3 MPa to new lock unit and replace piston rod of cylinder with temporary shaft.



**Note)** To replace the piston rod assembly with the temporary shaft of a new lock unit, make sure that the compressed air of 0.3 MPa or higher is kept applied to the lock release port.

If the compressed air is exhausted (locked state) while the temporary shaft and piston rod assembly are pulled out from the lock unit, a brake shoe will be deformed and the piston rod assembly cannot be inserted. This makes the lock unit unusable.

- d. Tighten tie-rod nut (4 pieces) on cylinder rod side with socket wrench.



## ⚠ Warning

Customer shall not disassemble the CNS series lock unit.

1. Because of powerful spring installed, do not loosen or remove hexagon socket head cap screws fixing covers A and B (parts may be shot out).
2. Please consult with our sales person if disassembly and repair are necessary.

## ⚠ Caution

Apply grease and oil to the surface of piston rod only when it is necessary.

# CLS Series Replacement Procedure for Seals 1

## 1. Disassembly

- 1-1. Disassembly should be done in a wide space containing little dust.
- 1-2. After removing the cylinder, be sure to protect the end of piping port and rubber hose on the machine side with clean waste to prevent dust from entering.
- 1-3. Disassemble the unit with care to prevent damage to the sliding portion.
- 1-4. Check the double chamfered portion at the rod end for burrs to prevent damage to the seal and the bushing when removing the lock unit from the piston rod. If burrs are found, remove them with a "file".  
Remove the lock unit according to "Appendix. Replacement Procedures of Lock Unit".
- 1-5. Side of the head of nuts for tie rod with "ratchet handle for socket wrench", "T-type slide handle for socket wrench" or "spinner handle for socket wrench", etc. and remove it from the tie rod. Refer to the table for "socket for socket wrench".

| Bore size (mm) | Nut               | Applicable socket    |
|----------------|-------------------|----------------------|
| 125-140        | Class1, M14 x 1.5 | JISB4636 Dodecagon22 |
| 160            | Class1, M16 x 1.5 | JISB4636 Dodecagon24 |
| 180            | Class1, M18 x 1.5 | JISB4636 Dodecagon27 |
| 200            | Class1, M20 x 1.5 | JISB4636 Dodecagon30 |
| 250            | Class1, M24 x 1.5 | JISB4636 Dodecagon36 |

- 1-6. Remove 4 tie rods from cover.
- 1-7. Remove the rod cover from the piston rod with care to prevent damage to the seal and bushing.
- 1-8. Pull the piston rod and pull out the piston from the cylinder tube.
- 1-9. Remove the cylinder tube from the head cover.  
Remove the wiper ring of lock unit. If it cannot be removed by hand, use a small "flat blade screwdriver" and remove it with care to prevent damage to it.
- 1-10. Disassembly of the rod cover (For the head cover, it should also be in accordance with this procedure.)
  - a. Remove the cylinder tube gasket. When excessive deformation or cut is found with the gasket, replace it.
  - b. Remove the cushion cover from the cover by using "flat blade screwdriver".  
(Tool; Screwdriver nominal size 8x150 normal type, normal class)
  - c. Remove the cushion valve seal from the cushion valve by using "waste".
  - d. Loosen the hexagon socket head cap screw for push plate by using "hexagon wrench" and remove the push plate. Applicable "Hexagon wrenches" are shown in the table right above.

| Bore size (mm) | Hexagon socket head cap screw | Nominal size of wrench |
|----------------|-------------------------------|------------------------|
| 125, 140, 160  | M8 x 1.25 x 16L               | 6                      |
| 180, 200       | M10 x 1.5 x 18L               | 8                      |
| 250            | M12 x 1.75 x 22L              | 10                     |

- e. Remove the rod seal by using a small "flat blade screwdriver" with care to prevent damage to it.
- f. Remove the push plate gasket.
- g. Since the cushion seal is pressed fit, air will leak from the portion where the cushion seal is pressed fit due to damage or change in pressing force. Therefore when the cushion seal should be replaced, the rod cover assembly and the head cover assembly should be replaced.

## 2. Replacement Procedure of Seal

### 2-1. Removal of the seal

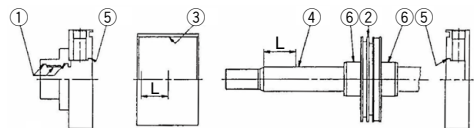
Please refer to "1. Disassembly" for dismantling of wiper ring, rod seal, valve seal, tube gasket and push plate gasket.

Since piston seal has a deep groove for sealing, use your hand (not a screw driver) and push from one side of seal and pull it out when it lifts off.

### 2-2. Application of grease

- a. Seals: Apply thin coat of grease.
- b. Cylinder component

Apply grease to the individual components as the figure below. The table shows the grease amount required for a cylinder with stroke 100.



Grease application amount (g)

| Bore size (mm) | 125      | 140      | 160      | 180      | 200      | 250      | Portion to apply |
|----------------|----------|----------|----------|----------|----------|----------|------------------|
| 100 st         | 15 to 17 | 20 to 22 | 24 to 26 | 27 to 29 | 30 to 32 | 33 to 35 | ① to ⑥           |
| 50 st extra    | 3        | 3        | 3        | 4        | 4        | 5        | ③④               |

For grease, use lithium soap group grease JIS #2.

### 2-3. Mounting of seal

- a. Wiper ring/Rod seal  
Mount in correct direction.
- b. Seals other than wiper ring  
After mounting seals, apply grease on inside diameter surfaces of bushing (rubbing grease into surface).



# CLS Series Replacement Procedure for Seals 2

## 3. Assembly

- 3-1. Before assembling cylinder, be sure to clean each part to remove dust.
- 3-2. Before assembling, apply rod, bushing, tube and seal with enough grease.
- 3-3. For rusty part, remove the rust completely.
- 3-4. Assembly should be done in a clean place with care to prevent foreign matters from entering.

### Tightening torque (N·m)

| Bore size (mm)  |               | 125  | 140  | 160  | 180   | 200 | 250 |
|-----------------|---------------|------|------|------|-------|-----|-----|
| Tie rod         | Steel tube    | 49   | 75.5 | 103  | 147.1 | 254 |     |
|                 | Aluminum tube | 39.2 | 62.8 | 92.7 | 132.4 | —   |     |
| Push plate bolt |               | 11   |      | 22   |       | 38  |     |

- 3-5. Mount seal with care to prevent damage to it.
- 3-6. Insert piston into tube or rod into bushing with care to prevent damage to each seal.
- 3-7. Tighten tie rod and bolt with appropriate torque shown in the table below.

## 4. Replacement Procedure of the Lock Unit

4-1. Lock unit for the CLS series can be replaced.

### ⚠ Caution

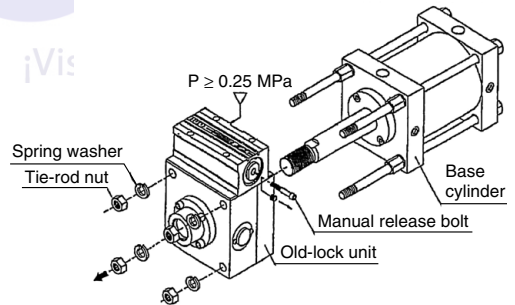
1. **Never disassemble the lock unit.**  
A heavy duty spring is contained in part of the unit, which presents a serious hazard if disassembly is performed incorrectly. In addition, the lock unit is adjusted before shipment. If readjustment is not performed correctly after reassembly, a serious danger will be created, as performance will not meet specifications.

2. **Cylinder body and the lock unit are heavy materials. Two or more persons are required for the replacement of the unit after cleaning up the working environment.**
3. **The brake tube assembly and the lock unit can be separated. Do not disassemble any other parts.**

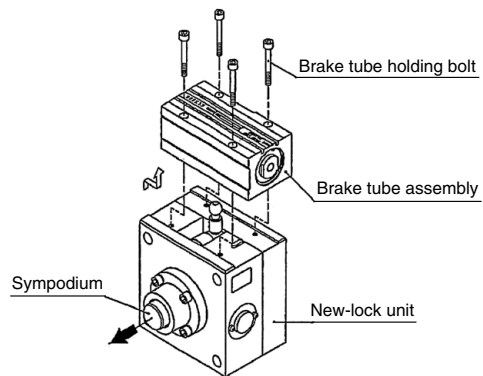
4-2. Loosen the four tie-rod nuts on the rod cover side of the cylinder using the socket wrench.  
Refer to the table below for the size of the tie-rod nut.

| Bore size (mm) | Tie-rod nut                | Width across flats dimension | Socket                             |
|----------------|----------------------------|------------------------------|------------------------------------|
| 125, 140       | JISB1181 Class 1 M14 x 1.5 | 22                           | JISB4636 + 2-point angle socket 22 |
| 160            | JISB1181 Class 1 M16 x 1.5 | 24                           | JISB4636 + 2-point angle socket 24 |
| 180            | JISB1181 Class 1 M18 x 1.5 | 27                           | JISB4636 + 2-point angle socket 27 |
| 200            | JISB1181 Class 1 M20 x 1.5 | 30                           | JISB4636 + 2-point angle socket 30 |
| 250            | JISB1181 Class 1 M24 x 1.5 | 36                           | JISB4636 + 2-point angle socket 36 |

4-3. Release the lock by hand or apply 0.25 MPa to the unlocking port and pull out the lock unit from the base cylinder.



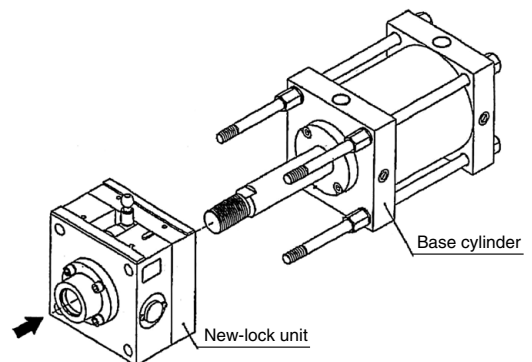
4-4. Remove four holding bolts for the new lock unit brake tube assembly and remove the brake tube assembly.



4-5. Pull out the temporary shafts from the lock unit and insert the lock unit to the base cylinder.

### ⚠ Caution

1. **Take care not to damage the inner surface of the brake shoe with the width across flats during insertion of the lock unit.**



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# CLS Series Replacement Procedure for Seals 3

4-6. After making sure that the key is mounted to the specified location, assemble the brake tube assembly and fix it with holding bolts.

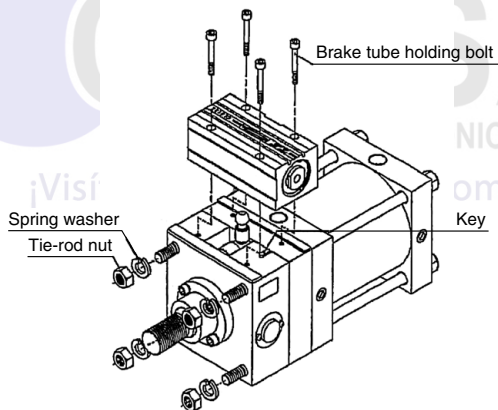
(N·m)

| Bore size (mm) | Bolt size | Tightening torque (standard) |
|----------------|-----------|------------------------------|
| 125, 140       | M6        | 4.8                          |
| 160            | M8        | 11.9                         |
| 180            | M8        | 11.9                         |
| 200            | M10       | 24.5                         |
| 250            | M12       | 42                           |

4-7. Lastly, tighten the tie-rod nuts.

(N·m)

| Bore size (mm) | Bolt size | Tightening torque (standard) |
|----------------|-----------|------------------------------|
| 125, 140       | M14       | 34.3                         |
| 160            | M16       | 53.9                         |
| 180            | M18       | 73                           |
| 200            | M20       | 102                          |
| 250            | M24       | 180                          |



## **⚠ Caution**

Apply 0.08 MPa or more of air pressure to the cylinder port before installing the equipment for checking the operation. Make sure that the manual release bolts are removed before installing the equipment.



# REAS Series Replacement Procedure for Seals

## 1. Maintenance

As for sine rodless cylinders, the cushion ring and seal are assembled to provide the optimum cushioning effect.

Therefore, they should be returned to the factory for maintenance.

If you disassemble them by necessity, please note the following points.

- 1-1. To remove external slider or piston slider from cylinder tube, holding force must be released by shifting positions of external slider and slider piston forcibly. Removing those without doing so, respective magnets call each other directly and may become impossible to separate.
- 1-2. Upon completing above works to separate respective sliders, by loosening hexagon head cap screw (at plate A side,) remove cylinder tube and plate A from guide rod A and B. (While replacing works (of packing, so on), other parts should not be disassembled, disassembling other parts may cause to air leakage.)
- 1-3. Magnet assembly (piston slider and external slider) must not be disassembled. Disassembling this may cause to decrease of holding force and other defects.
- 1-4. When handle magnet assembly, watch on your arm should be put off not to get influence from strong magnetic field.

1-5. Thorough care should be taken for the magnet not to drop on the floor or knock against metal.

1-6. Make sure the external slider is in the correct direction. (REAS10 only).

Insert the external slider (slide block) and the piston slider to the cylinder tube. If the direction is incorrect (Fig. 2), turn the piston slider 180 degrees then insert. If the direction is not corrected, the specified holding force will not be realized.

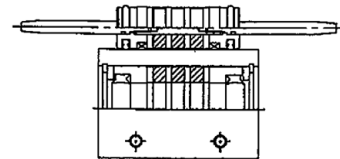


Fig. (1) Correct position

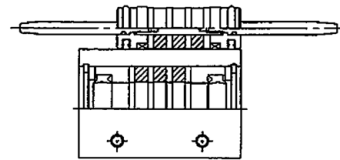


Fig. (2) Incorrect position

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# REC Series Replacement Procedure for Seals 1

## 1. Disassembly and Reassembly of the Cylinder

A clean place is necessary to disassemble and reassemble the cylinder. Put a clean waste on a working place. For disassembly, hold width across flats of the head cover or rod cover by vice or by spanner or monkey spanner, and loose and remove the covers respectively.

## 2. Removal of the Seal

### 2-1. Rod seal

The rod seal A can be replaced with the cylinder mounted. On the other hand, the rod seal B should not be replaced by customer because of its difficulty in mounting works.

Use retaining ring pliers (tool for installing a basic internal retaining ring) to remove the retaining ring, and take the piston rod out from the rod cover with closing the ports of the rod cover by fingers. Then, the seal holder and rod seal A will appear and can be removed from the piston rod.

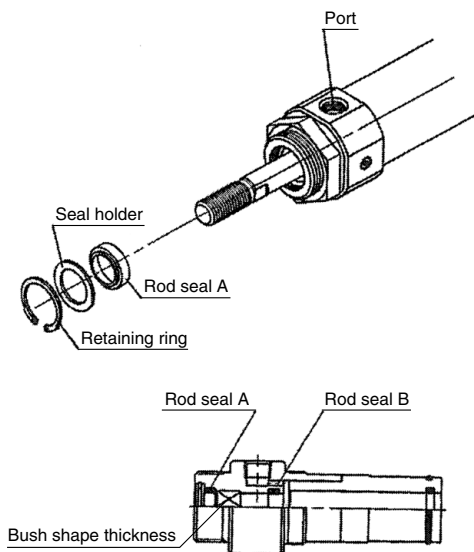


Fig. 1

### 2-2. Piston seal

Wipe off grease around piston seal first to make removal easier.

Hold piston seal with one hand and push it into groove so that piston seal can be lifted off and pulled out without using a watchmakers screw driver. (Fig. 2)

### 2-3. Tube gasket

Remove the tube gasket with the watchmakers screw driver or the like. (Be careful not to damage the surrounding parts of the tube gasket.)

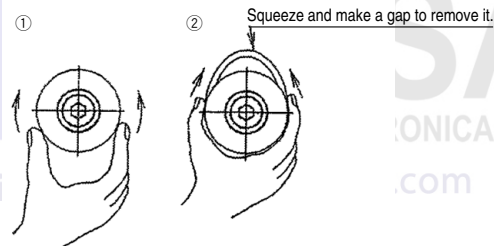


Fig. 2 Removal of piston seal

## 3. Application of Grease

Use lithium soap base grease equivalent to JIS class 2. You may also order our grease package (GR-S-010 for 10 g and GR-S-020 for 20 g).

### 3-1. Rod seal

Apply grease thin around the internal and external faces of the new seal for replacement. This is for smooth mounting of the rod seal to the cover and firm fitting between them. Also, the grease is required for the seal groove.

### 3-2. Piston seal

Apply grease thin and evenly around the internal and external faces of the piston seal for smooth mounting to the piston.

### 3-3. Tube gasket

Apply grease thin to the tube gasket to prevent it from coming off from the cylinder when assembling.

### 3-4. Other parts of cylinder

The parts of the cylinder shown in Fig. 3 also require grease to be applied. The amount shall be as specified in Table 1 for one cylinder with 100 stroke. You can consider the amount scooped by index finger to be approx. 3 g. (Fig. 4)

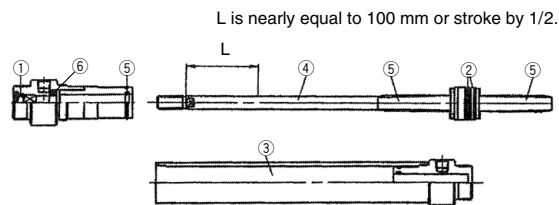


Fig. 3 Grease application points

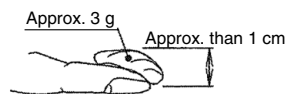


Fig. 4 Grease amount

Table 1 Grease application amount (g)

| Stroke      | ø20 | ø25 | ø32 | ø40    | Applying position |
|-------------|-----|-----|-----|--------|-------------------|
| 100 st      | 2   | 3   | 3   | 3 to 4 | ①②③④⑤⑥            |
| 50 st added | 0.5 | 0.5 | 0.5 | 1      | ③④                |

## 4. Mounting of Seal

### 4-1. Rod seal

Mount the rod seal with care for direction. When passing the rod seal through the threaded part at the piston rod end and width across flat, press the rod seal slowly and gradually with rotating. And then, mount it to the housing of the rod cover firmly.

After that, mount the seal holder and retaining ring.

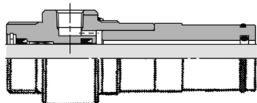


Fig. 5

### 4-2. Piston seal

Mount the piston seal and rub grease into the inside and the external face of the seal groove as shown in Fig. 6.

### 4-3. Tube gasket

Mount the tube gasket, apply grease slightly and mount to the head and rod covers.

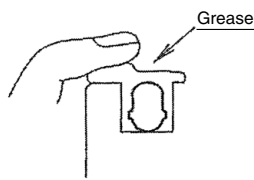


Fig. 6

That is all for the replacement of seals. After they are assembled, check if the cylinder operates smoothly by hand and there is no air leakage as the last step.

# RHC Series Replacement Procedure for Seals 1

## 1. Replacement Procedure of Seal

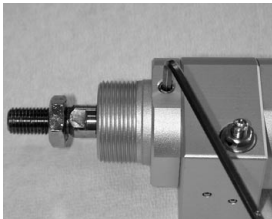
Seal for cylinder should be disassembled and reassembled on the clean bench without metal chips and dust. Attached metal chips and dust will cause air leakage. Pay great attention to the operation to prevent air leakage.

### 1-1. Removal of mounting nut and bracket

Bracket such as foot and flange are fixed with nut. Loosen nut to remove bracket and mounting nut.

### 1-2. Removal of relief valve body holder

Since relief valve body holder is fixed with set screw, use hexagon wrench to loosen it. Relief valve body holder on cover side is slightly deformed due to screw. When relief valve body holder is removed from cover, remove it as rotating.



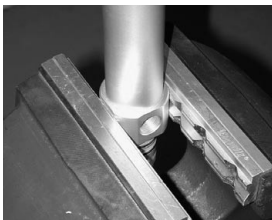
Picture 1: R/C side



Picture 2: H/C side

### 1-3. Removal of rod cover

When cylinder cover is removed after relief valve body holders on both rod and head cover side removed, fix head cover with vice and loosen screwed-in rod cover with spanner or monkey wrench.



Picture 3: Fixed (H/C side)



Picture 4: R/C side

### 1-4. Removal of piston rod assembly

Extract piston rod assembly from tube as rotating it after rod cover is removed,

### 1-5. Removal of head cover

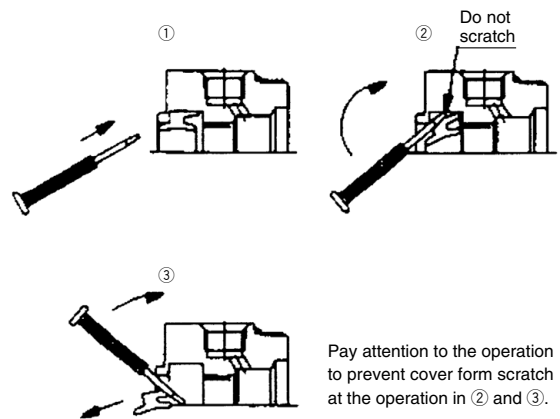
Loosen screwed-in tube as rotating it with pipe wrench leaving head cover fixed with vice. Pay great attention to the operation to prevent inside of tube from deformation.



Picture 5: H/C side

### 1-6. Removal of rod seal

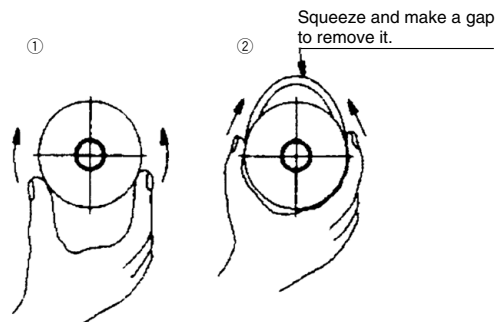
Since rod seal is mounted on the cover part where groove is machined, remove it with watchmakers screw driver.



Pay attention to the operation to prevent cover form scratch at the operation in ② and ③.

### 1-7. Removal of piston seal

Wipe off grease around piston seal to remove it easily, then remove it in accordance with the procedure stated below.



### 1-8. Replacement of wearing

When wearing is wore-out, remove and replace it with watchmakers screw driver.

# RHC Series Replacement Procedure for Seals 2

## 1-9. Removal of cushion seal

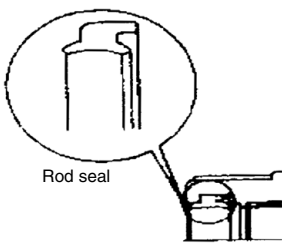
Since cushion seal is mounted on the parts of rod and head cover where groove is machined, remove it carefully with watchmakers screw driver with the same operation for rod seal.

## 1-10. Each O-ring

Remove each part just in the case that there are flaws on surface of O-ring. Use same operation as piston seal for the small O-ring which mounted on the groove. Put small amount of grease.

## 1-11. Installation of rod seal

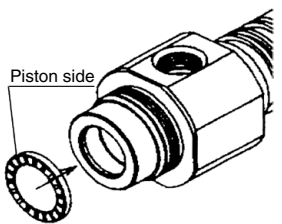
Install rod seal with correct direction after applying grease on whole part. Check if there is no deformation on seal, and if so, set it correctly with finger.



**Picture 6: Installation of rod seal**

## 1-12. Installation of cushion seal

Install cushion seal with correct direction after applying grease on whole part. Check if there is no deformation on seal, and if so, set it correctly with finger.



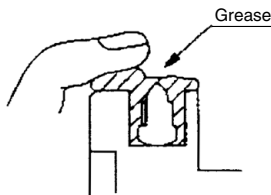
**Picture 7: Installation cushion seal**

## 1-13. Installation of piston seal

Install piston seal by expanding it to mounting groove after applying grease on whole part. Then, put grease to outside of piston like below diagram.

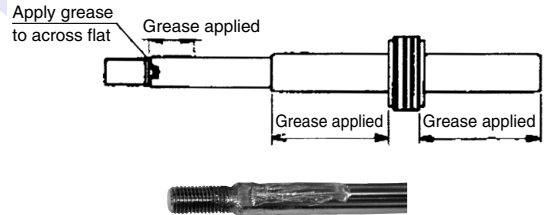


**Picture 8: Installation of piston seal**



## 1-14. Grease for piston rod assembly

Spread grease thinly and equally to pointed part stated below.



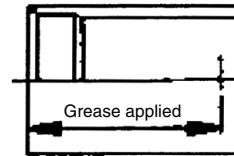
**Picture 9: Grease applied piston rod assembly**

## 1-15. Preliminary tightening of tube and cover

Prepare assembly by screwing head cover in tube with hand.

## 1-16. Grease for sliding portion (I.D.) of tube

Apply grease inside of cylinder tube. Put approx. 1 cm (3 g) of grease on finger as standard and apply it to the range, which is equivalent length to cylinder I.D. equally.



## 1-17. Insertion of piston rod assembly

Insert piston rod assembly to the assembly in step 1-16. Pay great attention to the operation to protect piston seal from flaws by screw at the end of tube.

## 1-18. Preliminary tightening of rod cover

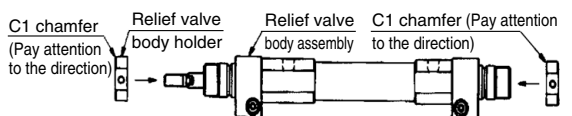
Screw-in rod cover to the assembly assembled up to 3-17 with hand. Pay great attention to operation to protect rod seal from flaws by screws on the end of tube.

## 1-19. Final tightening of cover

Fix head cover with vice and screw-in rod cover with spanner and monkey wrench with the same procedure at disassembly. Tight additionally approx. 1-2° as standard considering the relation of ports between rod cover and head cover before disassembly.

## 1-20. Installation of relief valve body

Install relief valve body on cover. Install it as rotating until it touch's to the end of cover as facing C chamfer to outside.



# RHC Series Replacement Procedure for Seals 3

## 1-21. Relief valve fixing

Fix hexagon socket set screw with hexagon wrench.  
Refer to the following table for tightening torque.

**Table 3, Tightening torque (N·m)**

| Model  | Tightening torque |
|--------|-------------------|
| RHC*20 | 1.5 ± 10%         |
| RHC*25 | 1.5 ± 10%         |
| RHC*32 | 2.6 ± 10%         |
| RHC*40 | 2.6 ± 10%         |

## 1-22. Check before cylinder installation

Perform trial operation with min. operating pressure of 0.05 MPa before mounting cylinder to check if each part is not loosened or if there is no air leakage, then check same things at max. operating pressure of 1.0 MPa. After checking no failure on parts, install cylinder.

# RZQ Series Replacement Procedure for Seals 1

## 1. Replaceable Seal

1-1. The seals shown on the below figure are replaceable.

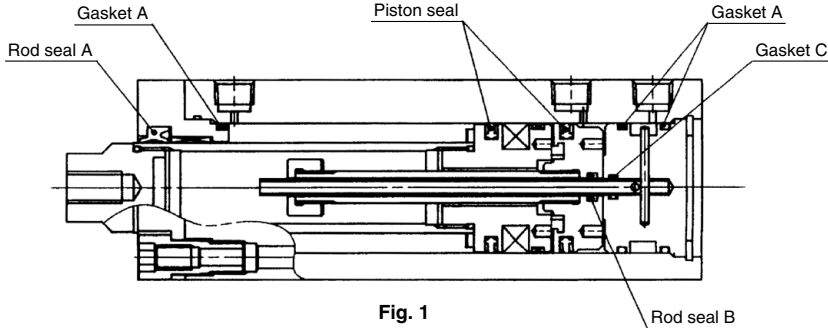


Fig. 1

## 2. Disassembly of the Cylinder

### ⚠ Caution

Cylinder needs to be disassembled/assembled at clean environment. Use a clean cloth. Before disassembly, eliminate the dirt on the outer surface so that foreign material does not enter the cylinder or the guide.

#### 2-1. Removing rod cover

Loose the fitting bolts, and remove the rod cover.

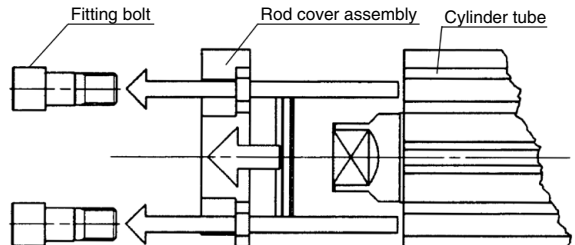


Fig. 2

#### 2-2. Removal of components

Following the removal of a retaining ring, press the tube rod cover out from rod side, and take it out from head side.

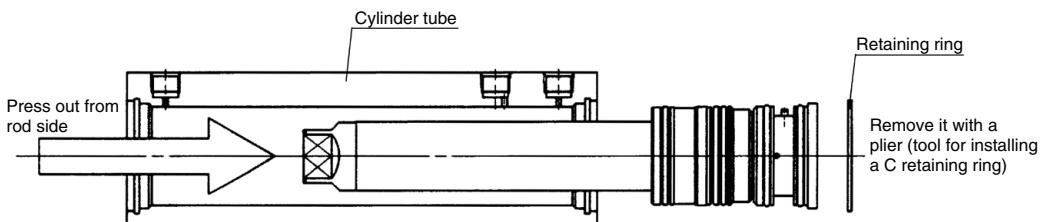


Fig. 3

### ⚠ Caution

Perform mounting and removal of the retaining ring with a proper plier (tool for installing a C retaining ring). There is a risk of causing damage for human body and peripheral equipment when a retaining ring is removed from the end of plier even if it is a proper plier. Supply air after checking the retaining ring is mounted at the retaining ring groove securely.

# RZQ Series Replacement Procedure for Seals 2

## 2-3. Removal of head cover assembly

Take the head cover assembly out from the piston rod assembly.  
(The piston rod assembly cannot be further disassembled.)

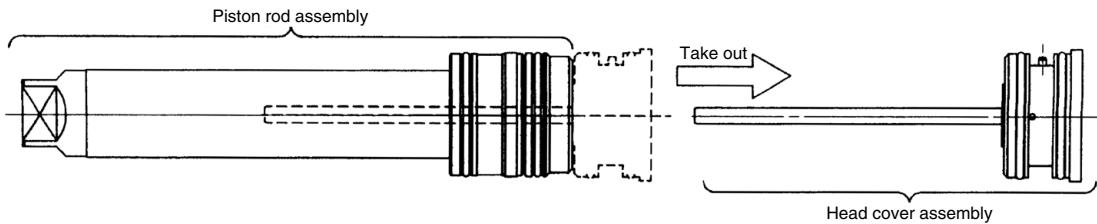


Fig. 4

## 2-4. Take the parallel pin out from the head cover, and remove the inner pipe.

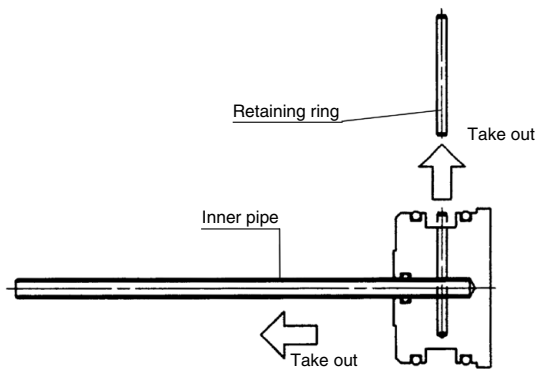


Fig. 5

## 3. Removal of the Seal

### 3-1. Removal of rod seal

Remove the seal by inserting a watchmakers screw driver from the front side of the rod cover. During this work, do not give a flaw on the seal groove at the rod cover.

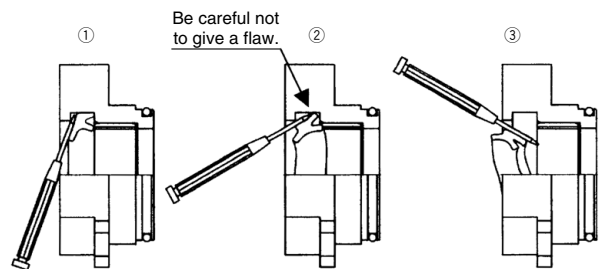


Fig. 6

### 3-2. Removal of piston seal

- Wipe out grease around the piston seal (it helps easy removal of a piston seal).
- As the piston seal groove is deep, remove the seal using a gap made by squeezing it, not using a precision driver.

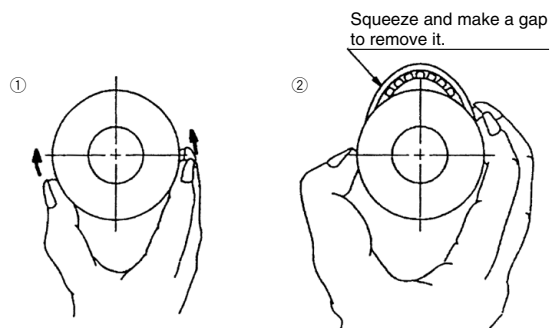


Fig. 7



## 3-3. Removal of gasket

### a. Gasket around rod cover and head cover

In the same way as the removal of piston seal, squeeze the gasket and make a gap to remove it.

### b. Gasket inside head cover

In the same way as the removal of rod seal, insert a watchmakers screw driver to remove it. Be careful not to give a flaw on the seal groove at the rod cover.

## 4. Application of Grease

### 4-1. Rod seal and piston seal

Apply grease thinly and evenly to the seal for replacement. Fill grease into the groove.

### 4-2. Gasket

Apply grease thinly and evenly to the gasket for replacement.

### 4-3. Cylinder parts

Apply grease to each part.

Refer to "6. Assembling of Cylinder" for the parts to apply grease.



Fig. 8

## 5. Mounting of Seal

### 5-1. Rod seal

Mount the seal with care of its direction. Apply grease to the seal and the bushing evenly after mounting it as shown on Fig. 9.

Apply grease to the rod seal B with a precision driver.

### 5-2. Piston seal

Mount the seal without twisted. After mounting it, apply the grease to the seal and the seal groove as shown on Fig. 10.

### 5-3. Gasket

Fit it up with care of drop off.

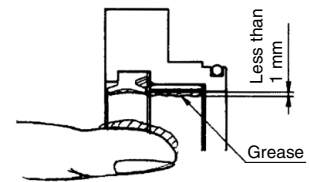


Fig. 9

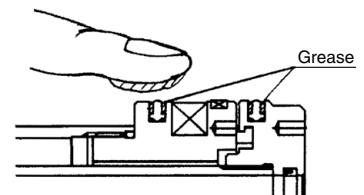


Fig. 10

## 6. Assembly of the Cylinder

6-1. Apply grease to insertion for head cover at the inner pipe.

6-2. Insert the inner pipe to the head cover. (Match the hole of head cover with the one of inner pipe.) Perform Inserting slowly and carefully so as not to catch the gasket.

6-3. Get the parallel pin through the head cover and the inner pipe.

6-4. Pull the inner pipe lightly to check it will not fall off from the head cover.

6-5. Apply grease to the inner pipe.

6-6. Insert the head cover assembly (inner pipe) to the piston rod assembly. Perform Inserting slowly and carefully so as not to catch the rod seal B.

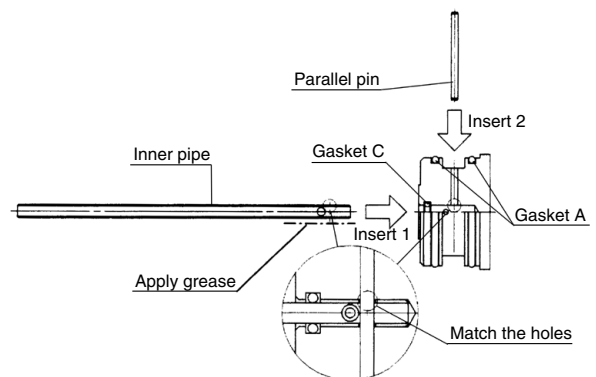


Fig. 11

# RZQ Series Replacement Procedure for Seals 4

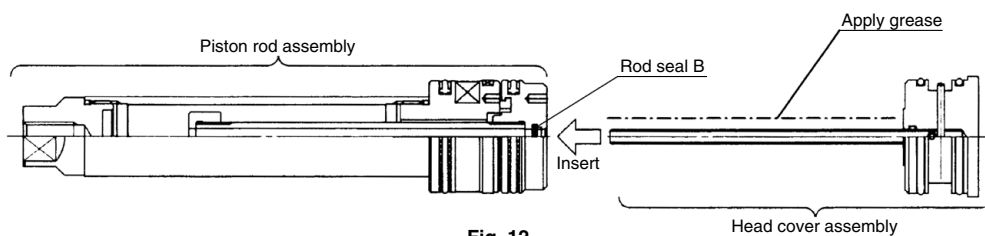


Fig. 12

- 6-7. Apply grease to inside of the cylinder tube and outside of the tube rod, the piston A, and the piston B.
- 6-8. Insert the piston rod assembly and head cover assembly to the cylinder tube. Perform Inserting slowly and carefully so as not to catch the piston seal and the gasket.
- 6-9. Mount a retaining ring on the cylinder tube to fix the head cover.

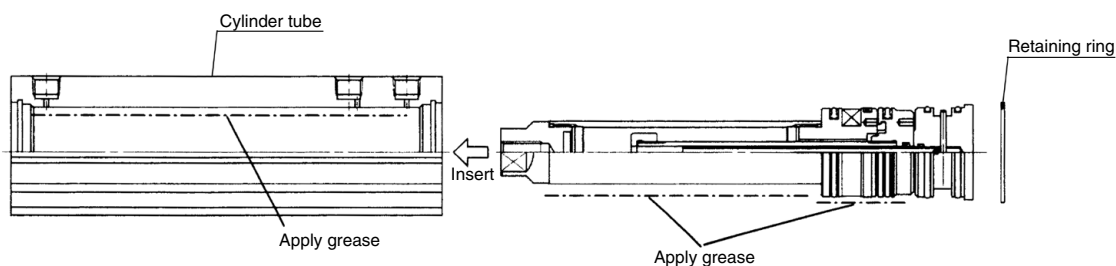


Fig. 13

- 6-10. Apply grease to the internal face of the bushing at the inside of the rod cover.
- 6-11. Insert the rod cover assembly to the cylinder tube. Mount the rod seal A slowly and carefully so as not to be caught.
- 6-12. Apply locking agent to the fitting bolt.
- 6-13. Tighten the fitting bolts at the cylinder tube to fix the rod cover. Refer to Table 1 for the tightening torque of the fitting bolts.

Table 1

| Bore size (mm) | Nominal size | Tightening torque [N·m] |
|----------------|--------------|-------------------------|
| 32             | M8 x 0.75    | 6.2                     |
| 40             | M8 x 0.75    | 6.2                     |
| 50             | M10 x 0.75   | 15.6                    |
| 63             | M12 x 1.0    | 21.0                    |

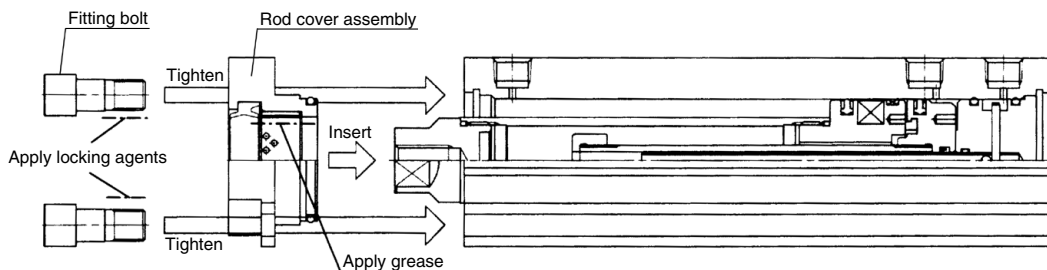


Fig. 14

After completing the assembly, confirm that there is not air leakage from the sealing parts, and also that it operates smoothly with the low operating pressure.

## 1. Disassembly of the Cylinder

### 1-1. Cleaning

Prior to disassembly, wipe off any dirt from the outside of the actuator. This will prevent the intrusion of dust and foreign materials during disassembly.

Take particular care on the surface of the piston rod.

### 1-2. Removal of arm

Remove the arm with rod point.

### 1-3. Removal of hexagon socket head cap screw [only $\phi 25$ or more]. (Fig. 1)

Remove the hexagon socket head cap screw (with washer or spring washer).

### 1-4. Removal of retaining ring (Fig. 2)

Remove with proper pliers (tool for basic internal retaining ring). Moreover, please note that the retaining ring comes off from pliers when detaching it, it files, and the human body and peripherals might be disadvantaged.

### 1-5. Disassembly

Install the bolt etc. in the point part of the piston rod, and pull it out with rod cover assembly and the key.

In that case, please note that neither the inside diameter of the tube nor the rod cover bearing are damaged.

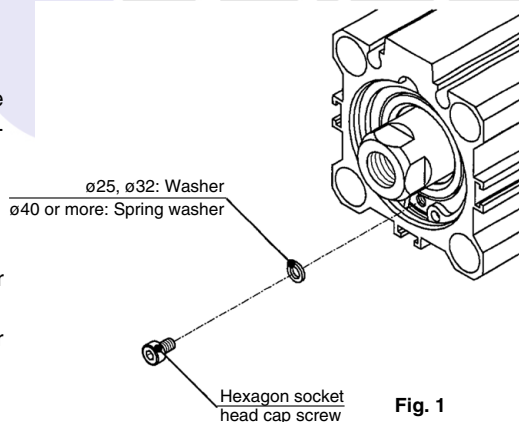


Fig. 1

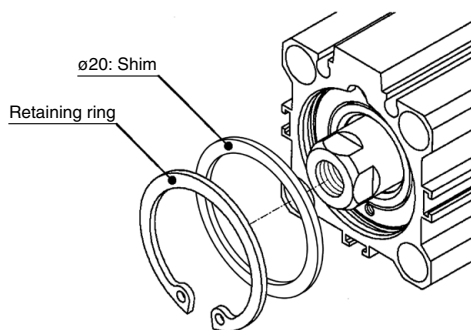


Fig. 2

## 2. Removal of the Seal

### 2-1. Removal of the coil scraper

Insert a precision driver etc. from front the rod cover assembly and prise the seal out. From front rod cover assembly and prise the coil scraper out.

Take care not to scratch or score the coil scraper groove in the rod cover assembly.

### 2-2. Removal of the rod seal

Insert a precision driver etc. from front the rod cover assembly and prise the seal out.

Take care not to scratch or score the seal groove in the rod cover assembly.

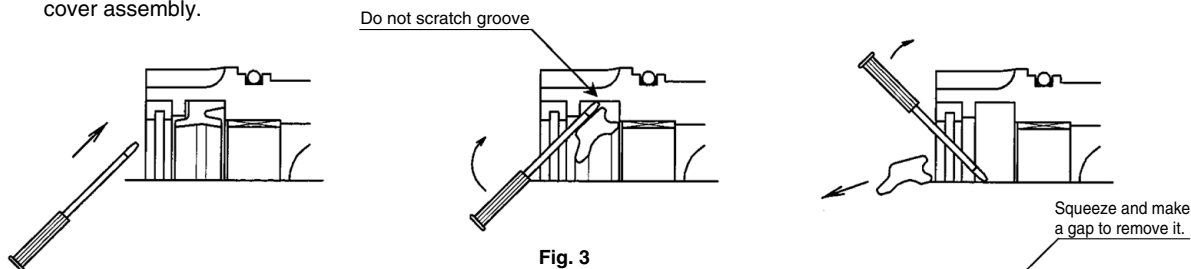


Fig. 3

### 2-3. Removal of the piston seal

As the piston seal groove is deep, remove the seal using a gap made by squeezing it, not using a precision driver.

### 2-4. Removal of the tube gasket

Squeeze the gasket and make a gap to remove it. (Refer to the right Fig. 4).

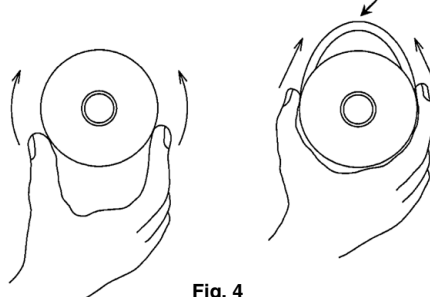


Fig. 4

## 3. Application of Grease

### 3-1. Grease spreading of rod seal and piston seal (Fig. 5)

There is thinly no irregularity and lithium system grease\* is spread on all surroundings of rod seal and piston seal for the exchange.

\*SMC recommendation grease: It is possible to arrange. (Refer to the operation manual.)

### 3-2. Grease spreading of tube gasket

There is thinly no irregularity and lithium system grease\* is spread on the whole of the tube gasket for the exchange.

\*SMC recommendation grease: It is possible to arrange. (Refer to the operation manual.)

### 3-3. Grease spreading of each part

There is thinly no irregularity and lithium system grease\* is spread on a specified part of rod cover assembly, piston rod assembly and cylinder tube assembly.

\*SMC recommendation grease: It is possible to arrange. (Refer to the operation manual.)

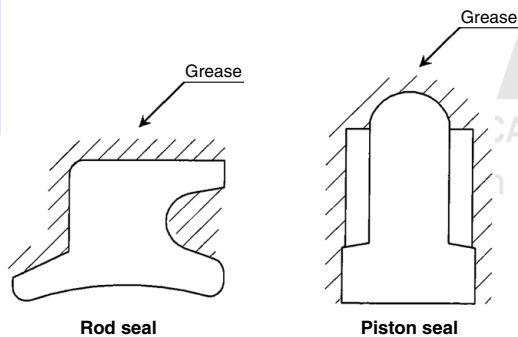


Fig. 5

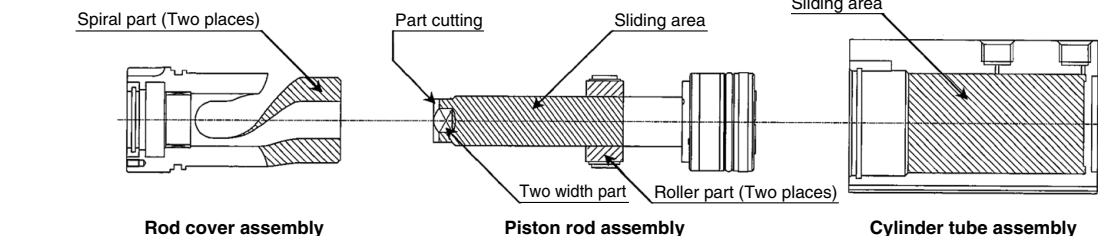


Fig. 6

## 4. Installation of Seal and Coil Scraper

### 4-1. Installation of rod seal and tube gasket (Fig. 7)

Install the direction of rod seal so as not to make a mistake. Install the tube gasket so as not to drop out of rod cover assembly.

After it installs it, there is no irregularity and lithium system grease\* is spread on rod seal and the bearing.

\*SMC recommendation grease: It is possible to arrange. (Refer to the operation manual.)

### 4-2. Installation of coil scraper

Install coil scraper for the exchange in the coil scraper ditch surely.

### 4-3. Installation of piston seal (Fig. 8)

Install it so that piston seal should not twist.

Spread it to rub lithium system grease\* into between piston seal outer part and the ditch after it installs it.

\*SMC recommendation grease: It is possible to arrange. (Refer to the operation manual.)

### 4-4. Installation of tube gasket

Please note the dropout, and install it.

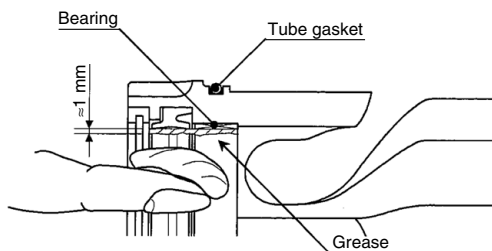


Fig. 7

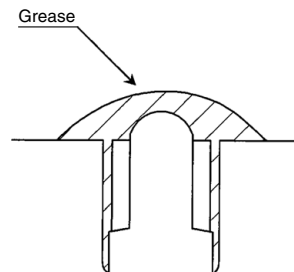


Fig. 8

## 5. Assembly of the Cylinder

### 5-1. Insertion of rod cover assembly (Fig. 9)

Insert it politely slowly so as not to damage rod seal in corner part piston rod assembly.

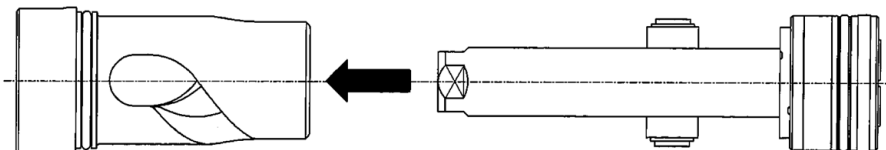


Fig. 9

### 5-2. Insertion of piston rod assembly (Fig. 10)

Insert it politely slowly to damage neither piston seal nor the tube gasket in corner part cylinder tube assembly.

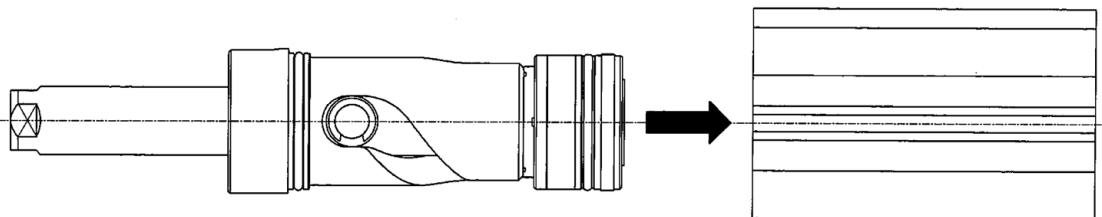


Fig. 10

### 5-3. Installation of key and retaining ring (Fig. 11)

Insert the key in the key ditch, and install the retaining ring with proper pliers (tool for basic internal retaining ring).

In that case, install the direction of the retaining ring so as not to make a mistake.

Because the retaining ring comes off from pliers when it installs it, it flies, and the human body and peripherals might be disadvantaged. Please note it.

Moreover, please confirm whether in the retaining ring ditch surely.

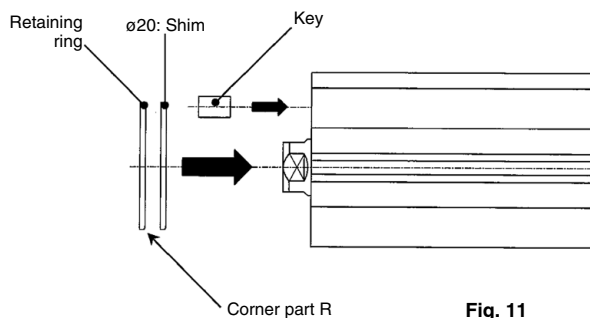


Fig. 11

### 5-4. Installation of hexagon socket head cap screw [only ø25 or more] (Fig. 12)

After cleaning the adhesive from the hexagon socket head cap screw and the rod cover assembly with alcohol etc., apply the tightening adhesive to the screw holes of the rod cover assembly (SMC recommended adhesive: Loctite Corp. 242 [Blue]) in order not to loose. Spread the adhesive (SMC recommendation adhesive: Loctite Corp. 242 [Blue]) for loose stop on screw hole part rod cover assembly.

Tighten with the hexagon socket head cap screw (\*ø25, ø32: with washer/ø40 or more: with spring washer).

Please confirm whether the adhesive has overflowed after it concludes it.

Wipe an extra adhesive off when overflowing.

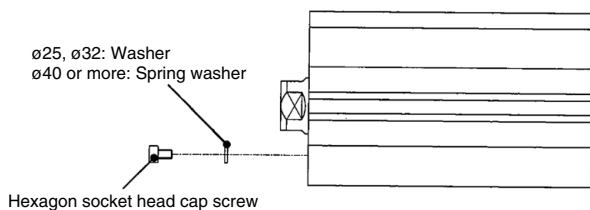


Fig. 12

#### Tightening torque

| Bore size     | Size of screw | Tightening torque (N·m)        |
|---------------|---------------|--------------------------------|
| ø25, ø32      | M2.5 x 0.45   | 0.36 ± 10%<br>(0.324 to 0.396) |
| ø40, ø50, ø63 | M3 x 0.5      | 0.63 ± 10%<br>(0.570 to 0.690) |

### 5-5. Assembly confirmation

Please confirm whether not to cause the air leakage from the packing seal or to operate by the minimum operating pressure smoothly.

# CKQG/CKQP Series Replacement Procedure for Seals 1

## ⚠ Caution

1. Confirm air is not supplied for the cylinder before disassembly and reassembly.

2. Never disassembly lock unit [For only CLKQG/CLKQP series]

The lock unit is equipped with heavy duty spring and may cause danger if disassembled.

Also, if it is reassembled incorrectly, the locking performance is impaired and desired function become unavailable.

For these reasons, the disassembly of lock unit at customer's site is prohibited strictly.

(If disassembly or replacement of a part is required absolutely, contact SMC.)

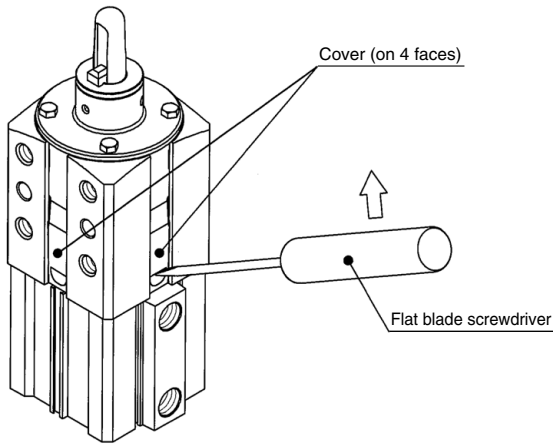
## 1. Removal of Spatter

a. Insert flat blade screwdriver into the groove of cover and set up the cover straight toward direction marked with arrows by the driver. Then the cover is opened.

\* If excessive force is given to do this, the cover may be damaged.

b. Collect the spatter inside the groove.

c. Push the cover unit it snaps.



## 2. Replacement of Guide Pin and Clamp Arm

The clamping position height: For the LOW type

1. Disassembly of clamping part

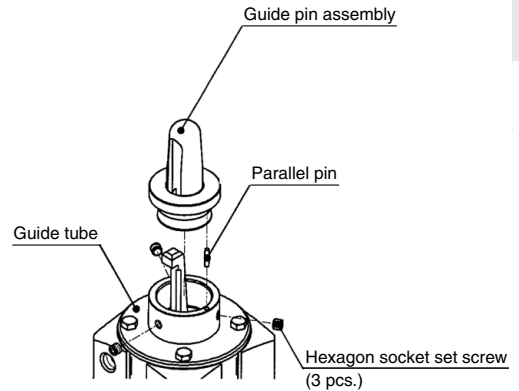
a. Cleaning of appearance

Wipe off the dirt of appearance to prevent intrusion of dust and foreign materials during disassembly.

b. Removal of guide pin assembly.

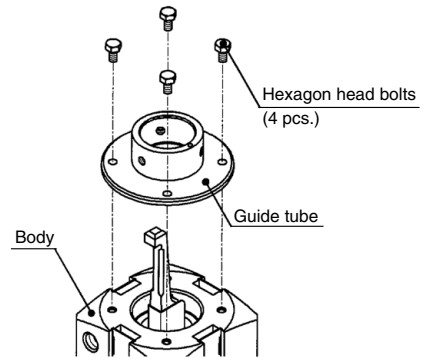
Adjust the position of the clamp arm to the unclamping side, detach the hexagon socket set screw (3 pcs.), and guide pin assembly from guide tube.

Detach the parallel pin which does a positional match of guide tube and guide pin assembly.



c. Removal of clamp arm

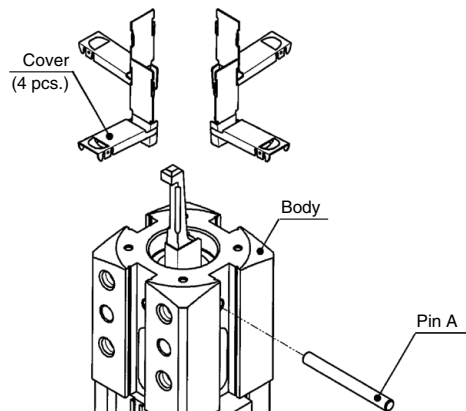
1) Detach the hexagon head bolt (4 pcs.), and detach the guide tube from the body.



2) Insert a flat blade screwdriver or similar object into the cover groove and open. Then detach the cover (4 pcs.).

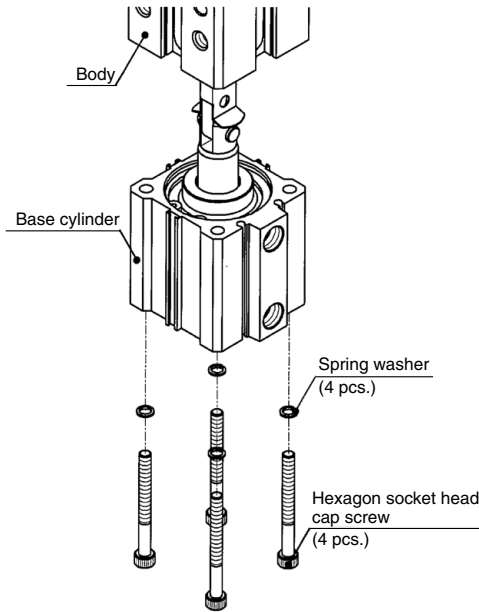
Detach pin A from the body side hole.

Pay attention to cut neither the hand nor the finger, etc. when you detach the cover.

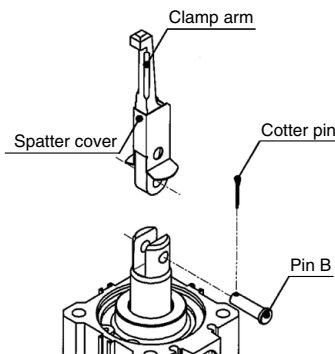


# CKQG/CKQP Series Replacement Procedure for Seals 2

- 3) Loosen the hexagon socket head cap screw (4 pcs.) the base cylinder, and detach the body from the base cylinder.



- 4) Extract the cotter pin, detach pin B, and detach the clamp arm (The spatter cover also together).

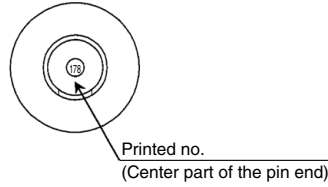


## 2. Reassembly of clamping part

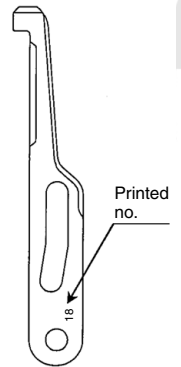
### a. Check of part no.

Check the number printed on clamp arm and guide pin assembly with reference to the following table.

|                        | Printed no.             |           |
|------------------------|-------------------------|-----------|
|                        | Guide pin assembly      | Clamp arm |
| Applicable combination | 125, 127, 128, 129, 130 | 13        |
|                        | 145, 147, 148, 149, 150 | 15-16     |
|                        | 155, 157, 158, 159, 160 | 15-16     |
|                        | 175, 177, 178, 179, 180 | 18        |
|                        | 195, 197, 198, 199, 200 | 20        |
|                        | 245, 247, 248, 249, 250 | 25        |
|                        | 295, 297, 298, 299, 300 | 30        |



Guide pin assembly



Clamp arm

### b. Mounting of clamp arm

- 1) There is thinly no irregularity and lithium system grease is spread on the slash part of the clamp arm for the exchange (both sides). Moreover, there is no irregularity and lithium system grease is spread on the pin hole part and the cam ditch part of the clamping arm a lot (Grease can collect).

Install the spatter cover (The direction is noted) in the clamping arm.

In that case, install it so that the pin hole of the spatter cover and the cam groove of the clamp arm are visible.

#### Grease application amount (standard)

|                            |          |
|----------------------------|----------|
| Both sides of clamping arm | ≈ 0.05 g |
| Clamp arm pin hole part    | ≈ 0.10 g |
| Clamp arm cam ditch part   | ≈ 0.50 g |

- 2) There is thinly no irregularity and lithium system grease is spread on the slash part in pin B and the piston rod slit part (both sides).

Moreover, there is no irregularity and lithium system grease is spread on the piston rod pin hole part a lot (Grease can collect).

Do not damage the finger etc. for the acute angle when you spread grease on the piston rod slit part.

#### Grease application amount (standard)

|                          |          |
|--------------------------|----------|
| Pin B                    | ≈ 0.05 g |
| Piston rod slit part     | ≈ 0.05 g |
| Piston rod pin hole part | ≈ 0.10 g |

- 3) Insert the clamp arm (with spatter cover) in the piston rod slit part and insert pin B.

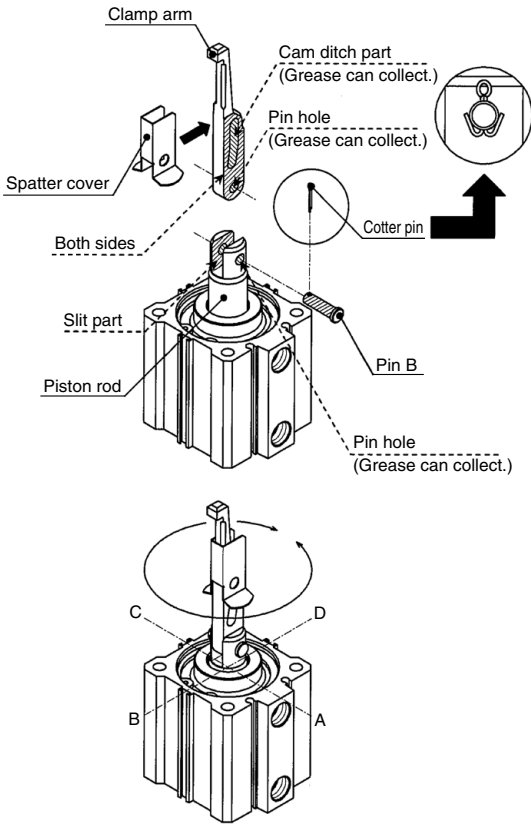
Insert the cotter pin for the exchange through the hole for the cotter pin of pin B, and bend the point with the needle rose pliers.

- 4) Rotate the clamp arm, and rotate it so that the A-D installation position may squarely become direction of the fingernail.

(Rotate it while moving the piston rod up and down when it rotates.)



# CKQG/CKQP Series Replacement Procedure for Seals 3

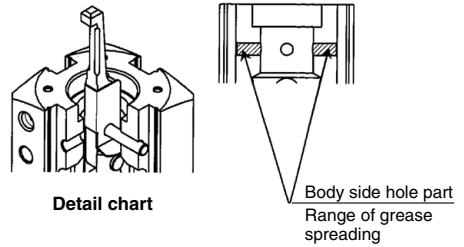
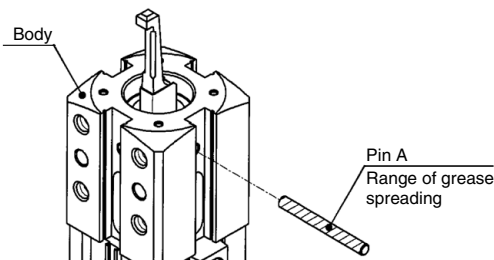


### c. Mounting of guide pin assembly

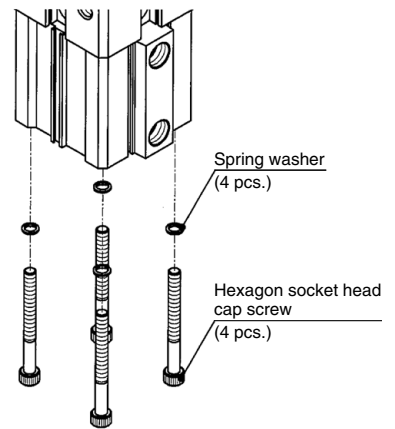
- Put into the state to draw out the piston rod, confirm the body installation side and the clamping arm fingernail position, and insert the body. There is thin irregularity and lithium system grease is spread on the slash part of pin A. There is no irregularity and lithium system grease is spread on the body side hole part (pin A insertion part) a lot (Grease can collect). Insert pin A from the body side hole through the spatter cover and the clamp arm (Refer to a detail chart).

#### Grease application amount (standard)

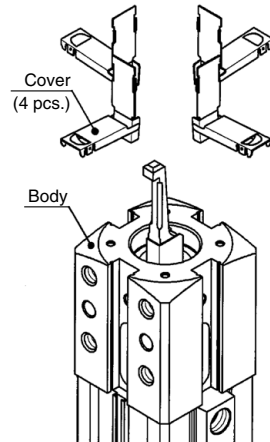
|                     |          |
|---------------------|----------|
| Pin A               | ≈ 0.05 g |
| Body side hole part | ≈ 0.20 g |



- Fasten, in order, the spring washer (4 pcs.) and the hexagon socket head cap screw (4 pcs.) from the head side of the base cylinder. Tightening torque: 4 to 6 (N·m)



- Install the cover (4 pcs.) on the body. In that case, please note the direction of insertion.





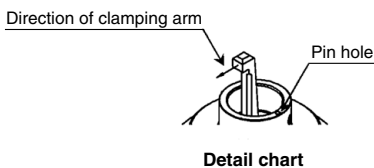
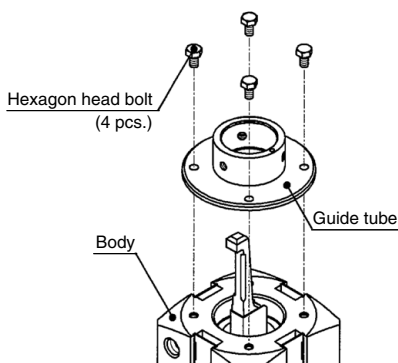
# CKQG/CKQP Series Replacement Procedure for Seals 4

4) After cleaning the adhesive from the hexagon head bolts (4 pcs.) and the body with alcohol etc., apply the tightening adhesive to the screw holes of the body (SMC recommended adhesive: Loctite Corp. 242 [Blue]) in order not to loose. Please install the guide tube in the body with the hexagon head bolt (4 pcs.).

In that case, install it so the guide tube pin hole is on the right side of the clamp arm (detail chart).  
Tightening torque: 1.5 to 1.8 (N·m)

Please confirm whether the adhesive has overflowed after concluding the hexagon head bolt (4 pcs.).

Wipe an extra adhesive off when overflowing.



5) Insert the parallel pin for the exchange in the pin hole of guide pin assembly for the exchange, (when equipped with a shim, adhesive to secure the parallel pin to the guide pin assembly) suit to the position of the pin hole on the guide tube side, insert, and tighten with the hexagon socket set screw (3 pcs.: [green] with the adhesive).  
Tightening torque: 4.86 to 5.94 (N·m)

However, when the adhesive color of the hexagon socket set screw (3 pcs.) is "red", or the "green" adhesive is stripped off from repeated replacements, completely remove the remaining adhesive from the thread of the hexagon socket set screw and the screw hole of the guide tube with alcohol. Then apply tightening adhesive (SMC recommendation: Loctite Corp. 242 [Blue]) to the hexagon socket set screw (3 pcs.).

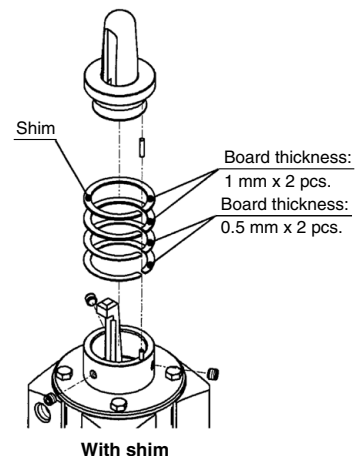
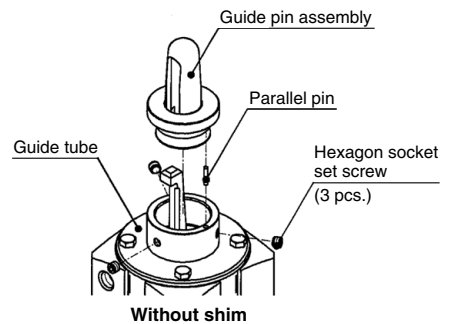
Please confirm whether the adhesive has overflowed after it concludes it.

Wipe an extra adhesive off when overflowing.

For the with shim type, insert the shim between the guide pin assembly and the guide tube.

Install the order of shim referring to the following.

Please confirm shim does not dash out from the guide tube outer after assemble.



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# CKQG/CKQP Series Replacement Procedure for Seals 5

## The Clamping Position Height: For HIGH

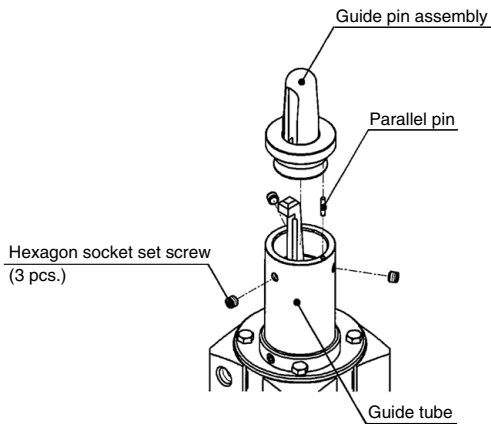
### 1. Disassembly of clamping part

#### a. Cleaning of appearance

Wipe off the dirt of appearance to prevent intrusion of dust and foreign materials during disassembly.

#### b. Removal of guide pin assembly

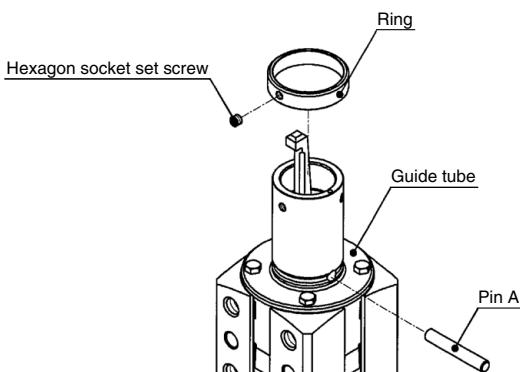
Adjust the position of the clamp arm to the unclamping side, detach the hexagon socket set screw (3 pcs.), and guide pin assembly from the guide tube. Detach the parallel pin which does a positional match of guide tube and guide pin assembly.



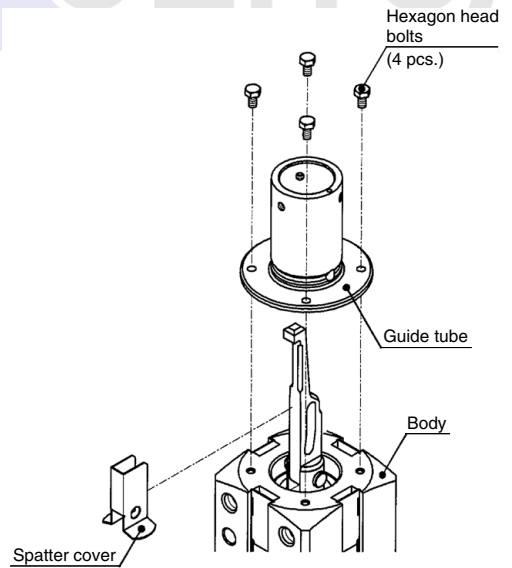
#### c. Removal of clamp arm

1) Detach the hexagon socket set screw, and detach the ring from the guide tube.

Detach pin A from the guide tube side hole.

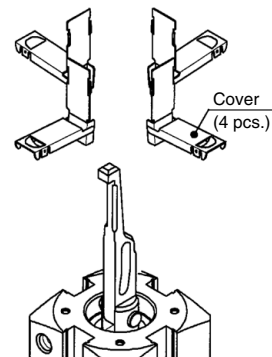


2) Detach the hexagon head bolt (4 pcs.), and detach the guide tube and the spatter cover from the body.



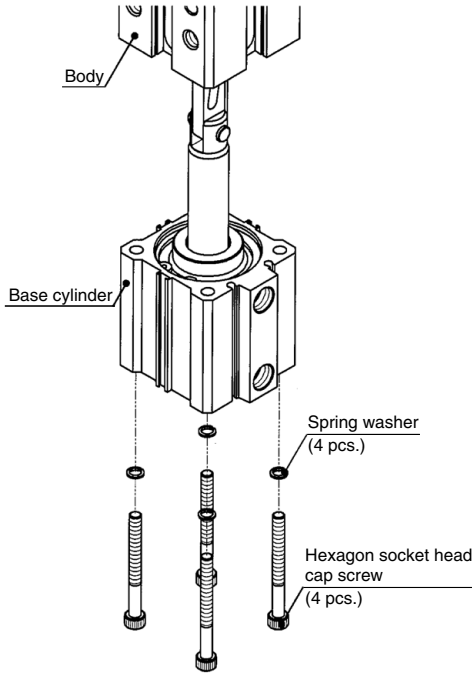
3) Insert a flat blade screwdriver or similar object into the cover groove and open. Then detach the cover (4 pcs.).

Pay attention to cut neither the hand nor the finger, etc. when you detach the cover.

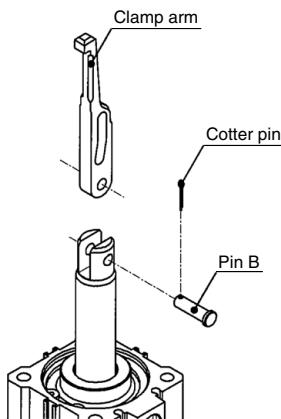


# CKQG/CKQP Series Replacement Procedure for Seals 6

- 4) Loosen the hexagon socket head cap screw (4 pcs.) of the base cylinder, and detach the body from the base cylinder.



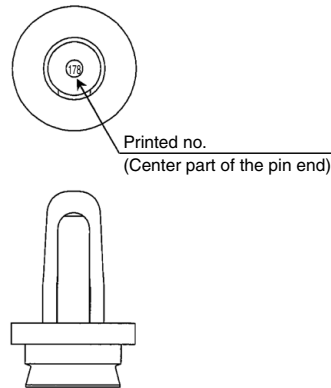
- 5) Extract the cotter pin, detach pin B, and detach the clamp arm.



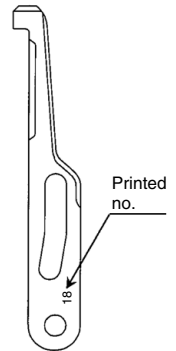
2. Reassembly of clamping part  
a. Check of part no.

Check the number printed on clamp arm and guide pin assembly with reference to the following table.

|                        | Printed no.             |           |
|------------------------|-------------------------|-----------|
|                        | Guide pin assembly      | Clamp arm |
| Applicable combination | 125, 127, 128, 129, 130 | 13        |
|                        | 145, 147, 148, 149, 150 | 15-16     |
|                        | 155, 157, 158, 159, 160 | 15-16     |
|                        | 175, 177, 178, 179, 180 | 18        |
|                        | 195, 197, 198, 199, 200 | 20        |
|                        | 245, 247, 248, 249, 250 | 25        |
|                        | 295, 297, 298, 299, 300 | 30        |



Guide pin assembly



Clamp arm

- b. Installation of clamp arm

- 1) There is thinly no irregularity and lithium system grease is spread on the slash part of the clamp arm for the exchange (both sides). Moreover, there is no irregularity and lithium system grease is spread on the pin hole part and the cam ditch part a lot (Grease can collect).

**Grease application amount (standard)**

|                          |          |
|--------------------------|----------|
| Both sides of clamp arm  | ≈ 0.05 g |
| Clamp arm pin hole part  | ≈ 0.10 g |
| Clamp arm cam ditch part | ≈ 0.50 g |

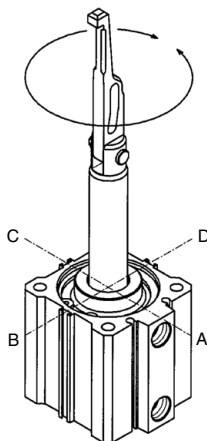
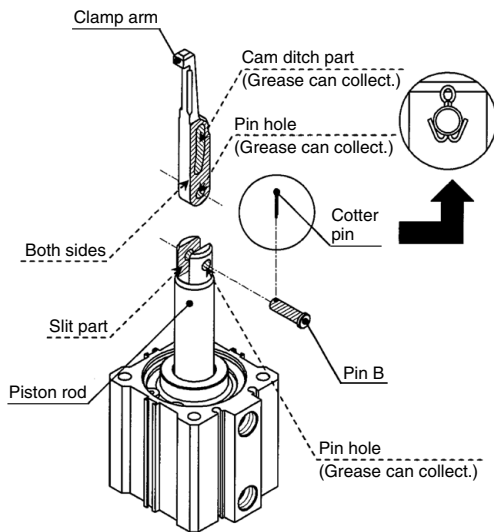
- 2) There is thinly no irregularity and lithium system grease is spread on the slash part in pin B and the piston rod slit part (both sides). There is no irregularity and lithium system grease is spread on the piston rod pin hole part a lot (Grease can collect). Do not damage the finger etc. in the slit part for the acute angle when you spread grease on the piston rod slit part.

**Grease application amount (standard)**

|                          |          |
|--------------------------|----------|
| Pin B                    | ≈ 0.05 g |
| Piston rod slit part     | ≈ 0.05 g |
| Piston rod pin hole part | ≈ 0.10 g |

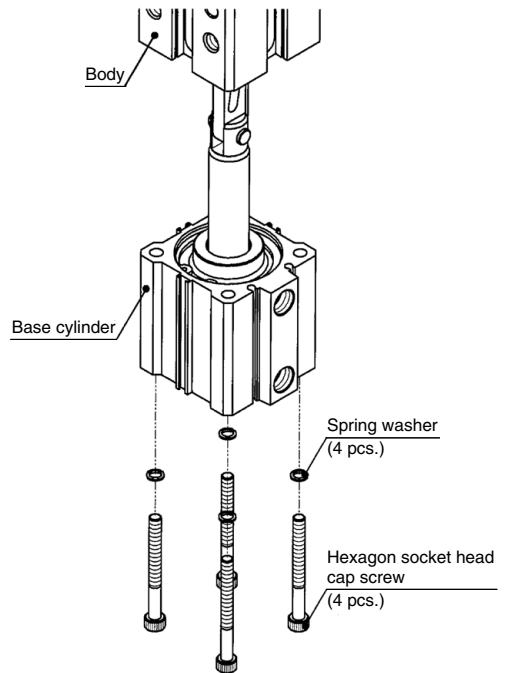
# CKQG/CKQP Series Replacement Procedure for Seals 7

- 3) Insert the clamp arm in the piston rod slit part and insert pin B.  
Insert the cotter pin for the exchange through the hole for the cotter pin of pin B, and bend the point with the radio pincers.
- 4) Rotate the clamp arm, and rotate it to become it at right angles with the A-D installation position and the direction of the fingernail.  
(Rotate it while moving the piston rod and down when it rotates.)

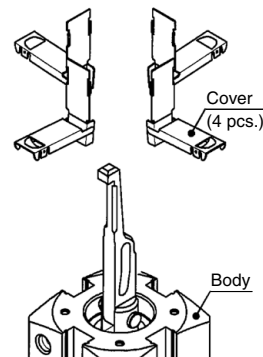


### c. Mounting of guide pin assembly

- 1) Put into the state to draw out the piston rod, confirm the body installation side and the clamp arm fingernail position, and insert the body.  
Fasten, in order, the spring washer (4 pcs.) and the hexagon socket head cap screw (4 pcs.) from the head side of the base cylinder.  
Tightening torque: 4 to 6 (N·m)



- 2) Install the cover (4 pcs.) on the body. In that case, please note the direction of insertion.



- 3) After cleaning the adhesive from the hexagon head bolts (4 pcs.) and the body with alcohol etc., apply the tightening adhesive to the screw holes of the body (SMC recommended adhesive: Loctite Corp. 262 [Red]) in order not to loose. Spread lithium system grease on the pin hole part of pin A and the guide tube.

### Grease application amount (standard)

|                          |          |
|--------------------------|----------|
| Pin A                    | ≈ 0.05 g |
| Guide tube pin hole part | ≈ 0.10 g |

# CKQG/CKQP Series Replacement Procedure for Seals 8

Install the spatter cover (The direction is noted) in the clamp arm.

In that case, install it so that the pin hole of the spatter cover and the cam groove of the clamp arm are visible.

Insert the guide tube in the body.

In that case, install it so the guide tube pin hole is on the right side of the clamp arm (detail chart).

Insert pin A from the guide tube side hole through the spatter cover and the clamp arm (Refer to detail chart 2).

Install it with the hexagon head bolt (4 pcs.) after inserting pin A. Tightening torque: 1.5 to 1.8 (N·m).

Please confirm whether the adhesive has overflowed after concluding the hexagon head bolt (4 pcs.).

Wipe an extra adhesive off when overflowing.

4) Insert the ring in the guide tube and install it with a hexagon socket set screw (with the adhesive [Green]).

Align the screw hole position of the ring to the same direction of the clamp arm claw and tighten.

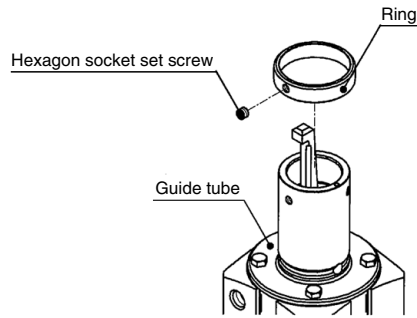
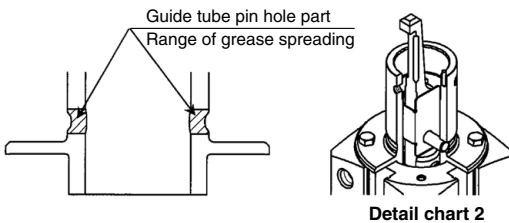
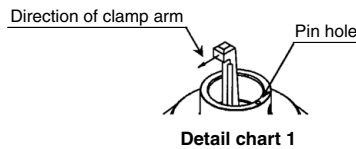
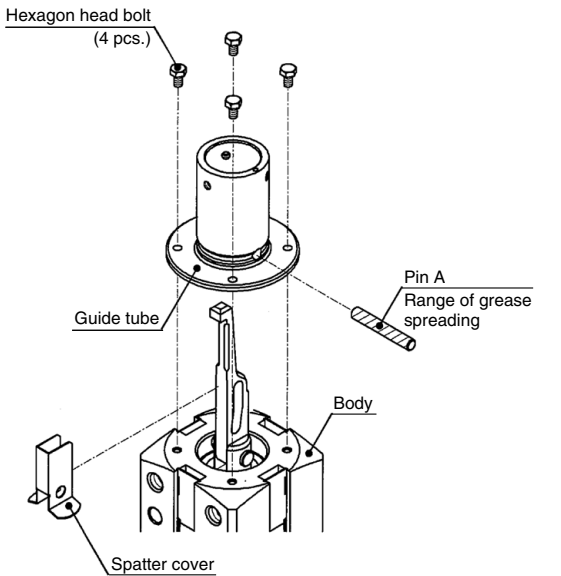
(Refer to the figure below.)

Tightening torque: 4.86 to 5.94 (N·m)

However, when the adhesive color of the hexagon socket set screw is "red", or the "green" adhesive is stripped off from repeated replacements, completely remove the remaining adhesive from the thread of the hexagon socket set screw and the screw hole of the guide tube with alcohol. Then apply tightening adhesive (SMC recommendation: Loctite Corp. 242 [Blue]) to the hexagon socket set screw (3 pcs.).

Please confirm whether the adhesive has overflowed after it concludes it.

Wipe an extra adhesive off when overflowing.



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5) Insert the replacement parallel pin in the pin hole of the replacement guide assembly (when equipped with a shim, secure with adhesive on the parallel pin and the guide pin assembly), line up with the pin hole on the guide tube, insert, and tighten with the hexagon socket set screw (3 pcs.: with the adhesive [Green]).

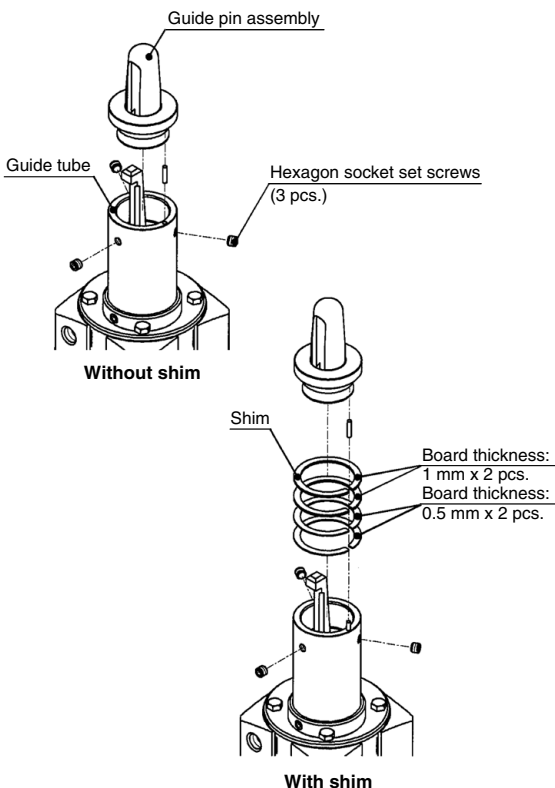
Tightening torque: 4.86 to 5.94 (N·m)

However, when the adhesive color of the hexagon socket set screw (3 pcs.) is "red", or the "green" adhesive is stripped off from repeated replacements, completely remove the remaining adhesive from the thread of the hexagon socket set screw and the screw hole of the guide tube with alcohol. Then apply tightening adhesive (SMC recommendation: Loctite Corp. 242 [Blue]) to the hexagon socket set screw (3 pcs.).

Please confirm whether the adhesive has overflowed after it concludes it.

Wipe an extra adhesive off when overflowing.

For the with shim type, insert the shim between the guide pin assembly and the guide tube. Install the order of shim referring to the following. Please confirm shim does not dash out from the guide tube outer after assemble.



## 3. Replacement of Seal

(Only for the CKQG/P series because disassembly of CLKQG/P is unacceptable.)

### 3-1. Disassembly of base cylinder

#### a. Cleaning of appearance

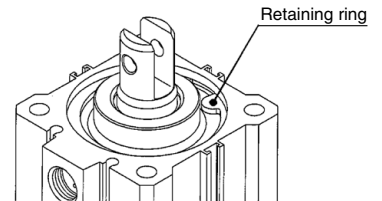
Wipe off the dirt of appearance to prevent intrusion of dust and foreign materials during disassembly.

Intensively, pay attention to surface of piston rod and collar.

#### b. Removal of retaining ring

Use adequate pliers (tool for installing a basic internal ring).

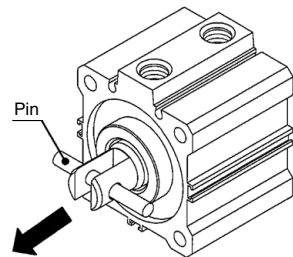
And pay attention not to cause the retaining ring to pop out and damage the human body and peripheral equipments.



#### c. Disassembly

Take off the piston rod with collar assembly by pulling out the pin inserted into the hole on the end of piston rod and then remove the collar assembly from the piston rod assembly.

At the time, pay attention not to give any flaw on inner face of the tube and bearing of the collar assembly.



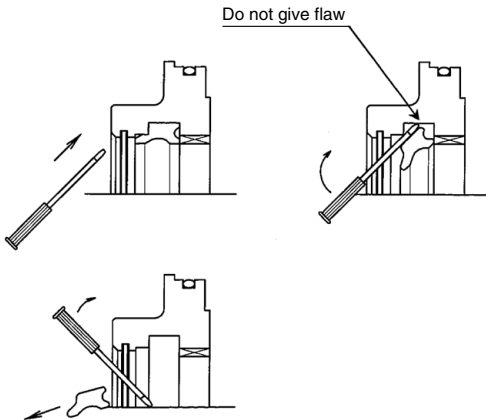
# CKQG/CKQP Series Replacement Procedure for Seals 10

## 3-2. Removal of seal

### a. Removal of rod seal

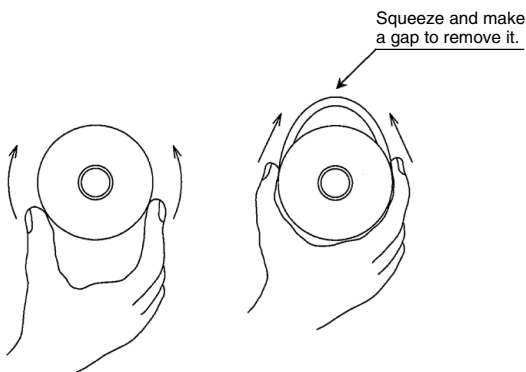
Remove by watchmakers screw driver inserted from the front of collar assembly.

Do not give any flaw on the groove of the collar assembly packing.



### b. Removal of piston seal

As the piston seal groove is deep, remove the seal using a gap made by squeezing it, not using a precision driver.



### c. Removal of tube gasket

Push the packing gasket partially to make it come off and pull it out manually.

Squeeze the gasket and make a gap to remove it. (Refer to the above figure.)

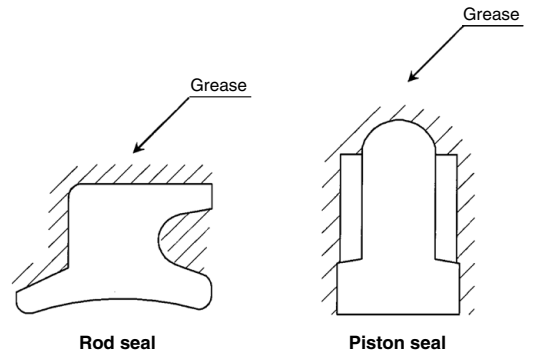
## 3-3. Application of grease

### a. Rod seal and piston seal

There is thinly no irregularity and lithium system grease is spread on all surroundings of rod seal and piston seal for the exchange.

#### Grease application amount (standard)

|             |          |
|-------------|----------|
| Rod seal    | ≈ 0.10 g |
| Piston seal | ≈ 0.30 g |



### b. Tube gasket

There is thinly no irregularity and lithium system grease is spread on the whole of the tube gasket for the exchange.

#### Grease application amount (standard)

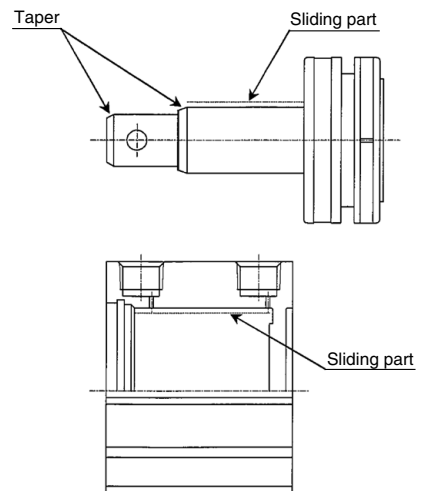
|             |          |
|-------------|----------|
| Tube gasket | ≈ 0.15 g |
|-------------|----------|

### c. Each components of cylinder

There is thinly no irregularity and lithium system grease is spread on a specified part of piston rod assembly and cylinder tube assembly.

#### Grease application amount (standard)

|                                      |        |          |
|--------------------------------------|--------|----------|
| Sliding part and taper of piston rod | L type | ≈ 0.20 g |
|                                      | H type | ≈ 0.30 g |
| Sliding part of cylinder tube        |        | ≈ 0.40 g |





# CKQG/CKQP Series Replacement Procedure for Seals 11

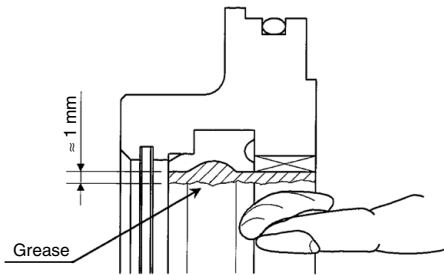
## 3-4. Mounting of seal

### a. Mounting of rod seal

Mount the seal with attention to direction.  
After installation, apply lithium type grease evenly onto the rod seal and bearing.

#### Grease application amount (standard)

|                      |          |
|----------------------|----------|
| Rod seal and bearing | ≈ 0.25 g |
|----------------------|----------|

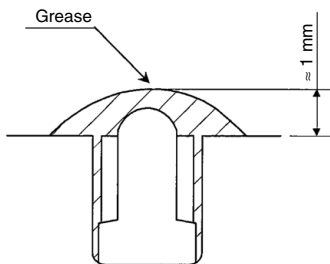


### b. Mounting of piston seal

Mount the piston seal without twist.  
Spread it to rub lithium system grease into between piston seal outer part and the ditch after it installs it.

#### Grease application amount (standard)

|                                     |          |
|-------------------------------------|----------|
| Piston packing outer part and ditch | ≈ 0.70 g |
|-------------------------------------|----------|



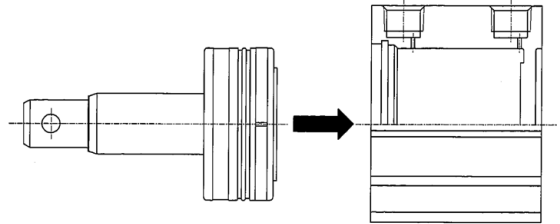
### c. Mounting of tube gasket

Pay attention not to make the gasket come off.

## 3-5. Reassembly of cylinder

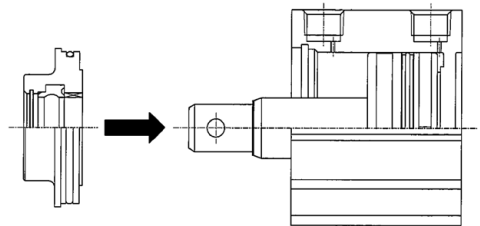
### a. Insertion of piston rod assembly

Insert it politely slowly so as not to damage rod seal in corner part cylinder tube assembly.



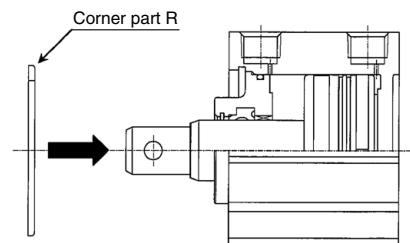
### b. Insertion of color assembly

Damage neither rod packing nor the tube gasket in corner part piston rod assembly and cylinder tube assembly. Insert it politely slowly.



### c. Mounting of retaining ring

Use adequate pliers (tool for installing a basic internal ring).  
Mount the retaining ring with attention to direction.  
And pay attention not to cause the retaining ring to pop out and damage the human body and peripheral equipments.  
After mounting, confirm the retaining ring is secured firmly by the mating hole.



### d. Check of reassembly condition

Confirm there is no air leakage from seal etc. and the cylinder can be moved smoothly at min. operating pressure.



## 1. Disassembly and Assembly of the cylinder

Disassemble and assemble the cylinder in a clean area. Perform on a clean cloth.

For disassembling, hold the flats of the tube cover gently in a vice and hold the flats of the rod cover with a spanner or monkey wrench to loosen and remove the rod cover. When reassembling, tighten 2 degrees more than the original position before disassembling.

## 2. Removal of the Seal

### 2-1. Rod seal

Tool: Watchmakers screw driver, etc.

Insert a precision screwdriver from the front side of the cover as shown in Figure 1.

At this time, exercise care not to damage the packing groove of the cover.

### 2-2. Piston seal

Wipe off grease around piston seal first to make removal easier.

Hold piston seal with one hand and push it into groove so that piston seal can be lifted off and pulled out without using a watchmakers screw driver. (Fig. 2)

### 2-3. Tube gasket

Remove the tube gasket with the watchmakers screw driver or the like.

## 3. Application of Grease

### 3-1. Rod seal

Thinly apply grease to the periphery of a new seal before replacement. Grease will help tight fitting to the cover.

Fill the seal groove with grease for smooth movement. (Fig. 3)

### 3-2. Piston seal

Apply grease thinly and evenly to the external and internal peripheries of the piston packing to ensure easy fitting to the piston.

### 3-3. Tube gasket

Thinly apply grease to the tube gasket. Grease will help prevention of dropping off during fitting the cylinder.

### 3-4. Cylinder parts

Apply grease to all points of cylinder parts as shown in Figure 4.

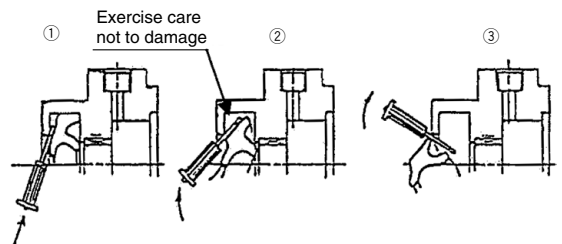


Fig. 1 Removal of rod seal

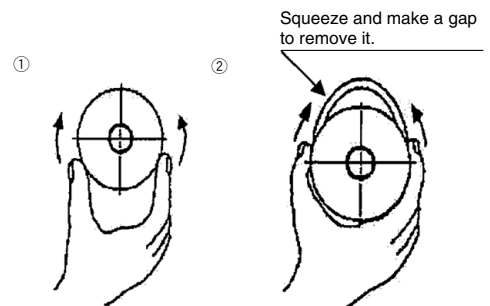


Fig. 2 Removal of piston seal

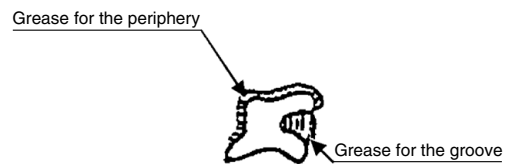


Fig. 3

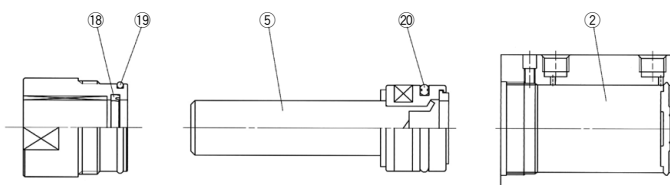


Fig. 4 Grease application points



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## 4. Mounting of Seal

### 4-1. Rod seal

Mount the rod seal in the correct direction. After this, apply grease to the seal and the entire internal periphery of the bushing as shown in Figure 5. For small diameter cylinders, apply grease using the watchmakers screw driver.

### 4-2. Piston seal

After mounting the seal, apply grease to the inner and outer peripheries of the seal groove while rubbing it by finger as shown in Fig. 6.

### 4-3. Tube gasket

Mount the tube gasket on the cover.

After completion of installation, check the cylinder for smooth manual movement. Moreover, the procedure will be finished after checking a leakage from the seal.

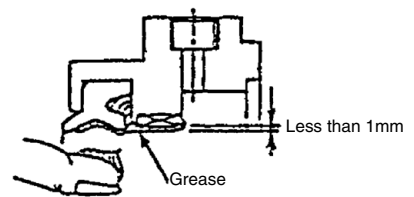


Fig. 5 Rod seal

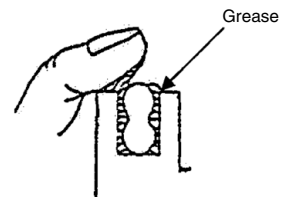


Fig. 6 Piston seal

## 5. Replacement Procedure of Shock Absorber

5-1. Loosen the hexagon socket head set screw (M3) at the piston rod by approximately one turn, and push down the lever. (See Fig. 7)

Tool: Hexagon wrench: Width across flats 1.5mm

### Replacement Parts: Shock Absorber

| Bore size (mm) | Kit no.     |
|----------------|-------------|
| 32             | RB1007-X225 |
| 40-50          | RB1407-X552 |

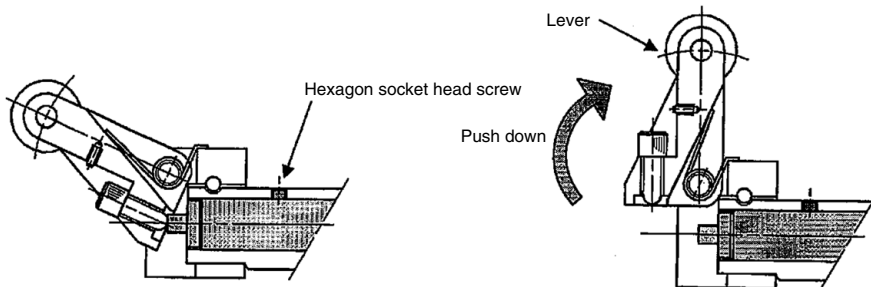


Fig. 7

5-2. While pushing down the lever, remove the shock absorber and replace it with a new shock absorber.

Tighten the hexagon socket set screw (M3 x 0.5) of the piston rod. Stop tightening around 1/4 turn after the set screw comes into contact with the shock absorber.

If it is tightened too much, it may cause damage to the hexagon socket set screw or a malfunction of the shock absorber.

Tightening torque: 0.29 N·m

Tool: Hexagon wrench: Width across flats 1.5mm

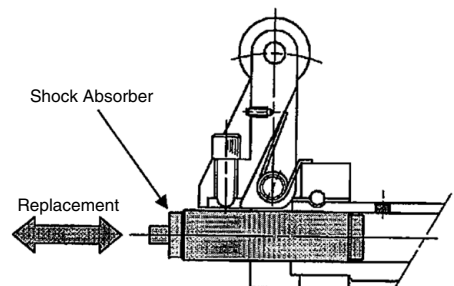


Fig. 8

## 1. Replacement Procedure of Seal

The piston seal, cylinder tube gasket, O-ring of the RSH/RS2H series can be replaced. The scraper of the RSH series can be replaced.

Contact SMC sales if it is necessary to replace parts other than those mentioned above.

### ⚠ Caution

When replacing seals, take care not to hurt your hand or finger on the corners of parts.

## 2. Disassembly/Reassembly

### ⚠ Caution

Disassemble and assemble the cylinder in a clean area. Perform on a clean cloth.

When disassembling the cylinder, loosen the hexagon socket head cap screws ( $\phi 20$ : 2 pcs.,  $\phi 32$  to  $\phi 80$ : 4 pcs.) with a hexagon wrench. Remove the rod cover and piston rod from the cylinder tube as Fig. 1

When reassembling, apply locking adhesive on the hexagon socket head cap screws and tighten them.

- Hexagon socket head cap screw tightening torque
  - $\phi 20$ : 3.0 N·m
  - $\phi 32$ : 5.2 N·m
  - $\phi 50$ : 12.5 N·m
  - $\phi 63$ : 24.5 N·m
  - $\phi 80$ : 42.0 N·m

## 3. Removal of Seal

### 3-1. Piston seal

Wipe off grease around piston seal first to make removal easier.

Hold piston seal with one hand and push it into groove so that piston seal can be lifted off and pulled out without using a watchmakers screw driver. (Fig. 2)

### 3-2. Tube gasket

Remove the tube gasket with the watchmakers screw driver or the like.

### 3-3. O-ring

Remove the tube gasket with the watchmakers screw driver or the like.

### 3-4. Scraper (RSH series only)

Remove the scraper by inserting a watchmakers screw driver or the like. Take care not to damage the seal groove of the cover at this time.

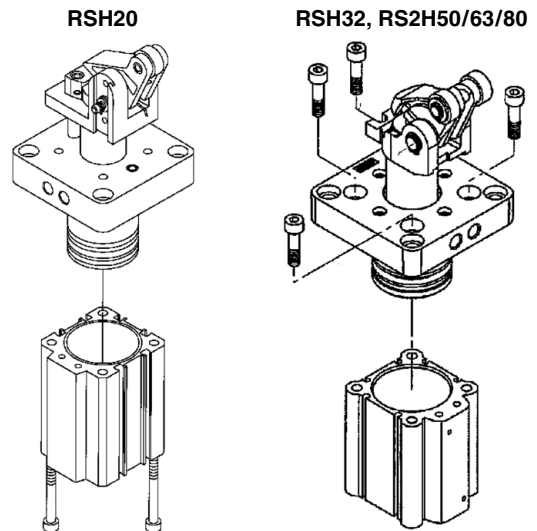


Fig. 1

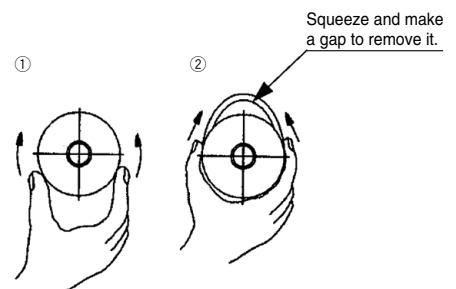


Fig. 2



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## 4. Grease Application

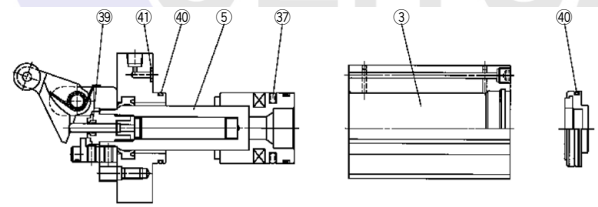
### ⚠ Caution

Use our recommended grease.

Grease pack no.: GR-S-010 (10 g), GR-S-020 (20 g)

- 4-1. Piston seal (RSH, RS2H: No.37)  
Lightly and evenly apply grease to the inner and outer circumferences for easier mounting on the piston.
- 4-2. Tube gasket (RSH: No.40, RS2H: No.39)  
Lightly apply grease. This prevents its drop when assembling the cylinder.
- 4-3. O-ring (RSH: No.41, RS2H: No.40)  
Lightly apply grease. This prevents its drop when assembling the cylinder.
- 4-4. Scraper (RSH: No.39)  
Apply a little grease to the outer circumference of the new seal for replacement. This improves mounting and adhesion of the seal to the cover.
- 4-5. Cylinder component parts  
Apply grease to each component parts of the cylinder in Figure 3.

RSH20/32



RS2H50/63/80

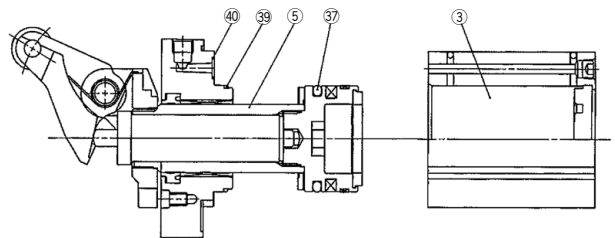


Fig. 3

## 5. Mounting of Seal

- 5-1. Piston seal  
After mounting the seal, apply grease to the inner and outer peripheries of the seal groove while rubbing it by finger as shown in Fig. 4.
- 5-2. Tube gasket  
Mounted to the cover. (For the RSH series, tube gasket is mounted to the bottom plate, too.)
- 5-3. O-ring  
Apply O-ring to the cover.
- 5-4. Scraper  
Mount the scraper, ensuring the correct orientation.  
Apply grease to the inner circumference of packing using something, such as a precision screwdriver.

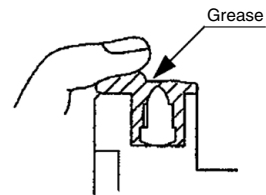


Fig. 4

### ⚠ Caution

Confirm that there is no problem with operation and air tightness after assembly.

## 6. Replacement Procedure of Shock Absorber

### ~RSH Series (Fig. 5)~

- 6-1. Loosen two hexagon socket head set screws of the stopper and the shock absorber set screw to remove the stopper from the lever holder.
- 6-2. Push down the lever 90 degrees and loosen the adjusting dial to remove it.
- 6-3. Pull out the shock absorber and replace it with a new shock absorber.
- 6-4. After tightening the adjusting dial, fix the stopper with hexagon socket head cap screws. Before fixing the stopper with hexagon socket head cap screws, apply adhesive to the screws.

- Hexagon socket head cap screw tightening torque: 1.5 N·m

- 6-5. Fix the shock absorber with a set screw.

- Set screw tightening torque: 1.5 N·m

### ~RS2H Series (Fig. 6)~

- 6-1. Loosen the set screw (M4) of the lever holder which fixes the shock absorber. Push down the lever 90 degrees to pull out the shock absorber.
- 6-2. Fix the shock absorber with a set screw.

- Set screw tightening torque: 1.5 N·m

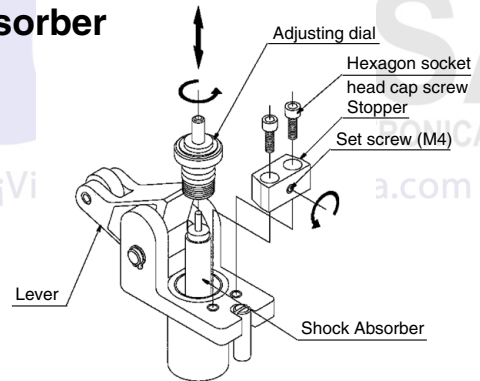


Fig. 5

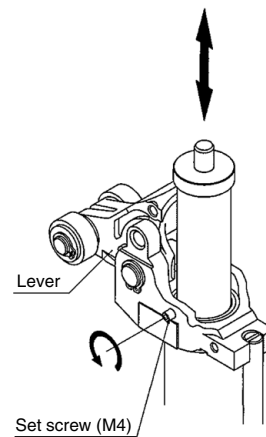


Fig. 6

### **⚠ Caution**

After replacing the shock absorber, tighten the set screw firmly and apply grease to the shock absorber rod end surface (Fig.7).

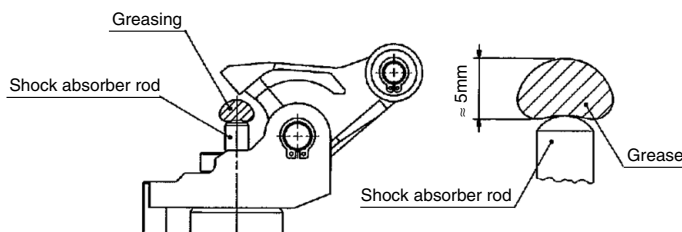


Fig. 7

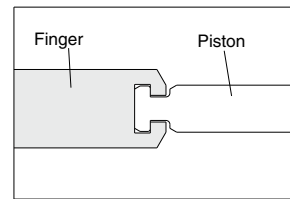
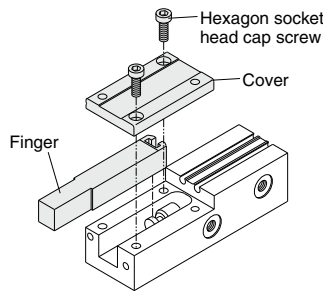
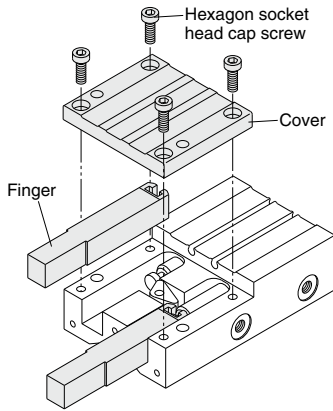
# MIW/MIS Series Replacement Procedure for Fingers/Seals 1

## 1. Replacement Procedure of Finger

- 1-1. Remove the hexagon socket head cap screws.
- 1-2. Remove the cover.
- 1-3. Replace the finger.
  - a. Apply the specified grease to the finger, body, cover and T groove part of the finger.
  - b. Insert the piston in the T groove so that it will be hooked there.
- 1-4. Fix the cover and tighten the hexagon socket head cap screws.

| Bore size | Hexagon socket head cap screw | Hexagon width across flats | Tightening torque (N·m) |
|-----------|-------------------------------|----------------------------|-------------------------|
| 8         | M2 x 6                        | 1.5                        | 0.24                    |
| 12        | M2.5 x 6                      | 2                          | 0.36                    |
| 20        | M4 x 10                       | 3                          | 1.5                     |
| 25        | M5 x 14                       | 4                          | 3.0                     |
| 32        | M6 x 15                       | 5                          | 5.2                     |

Note) For assembly, apply Henkel Japan Loctite No.243 or equivalent adhesive and tighten with the specified tightening torque. Please consult SMC if you feel replacement is difficult.

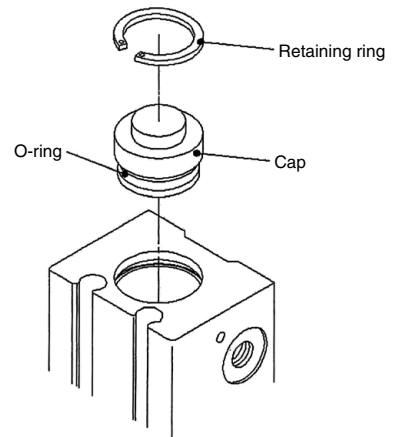
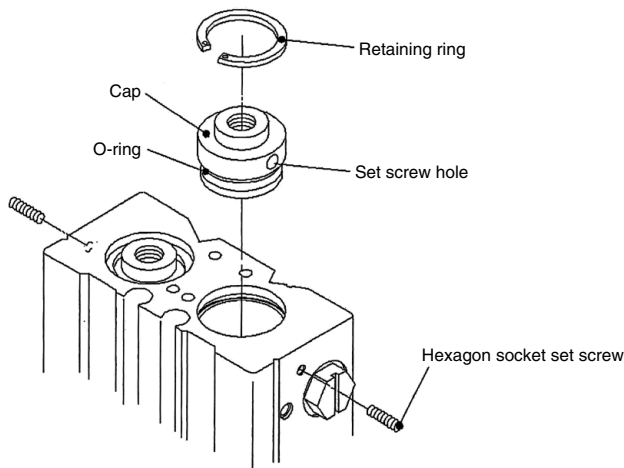


Finger and piston connection

## 2. Replacement Procedure of Seal

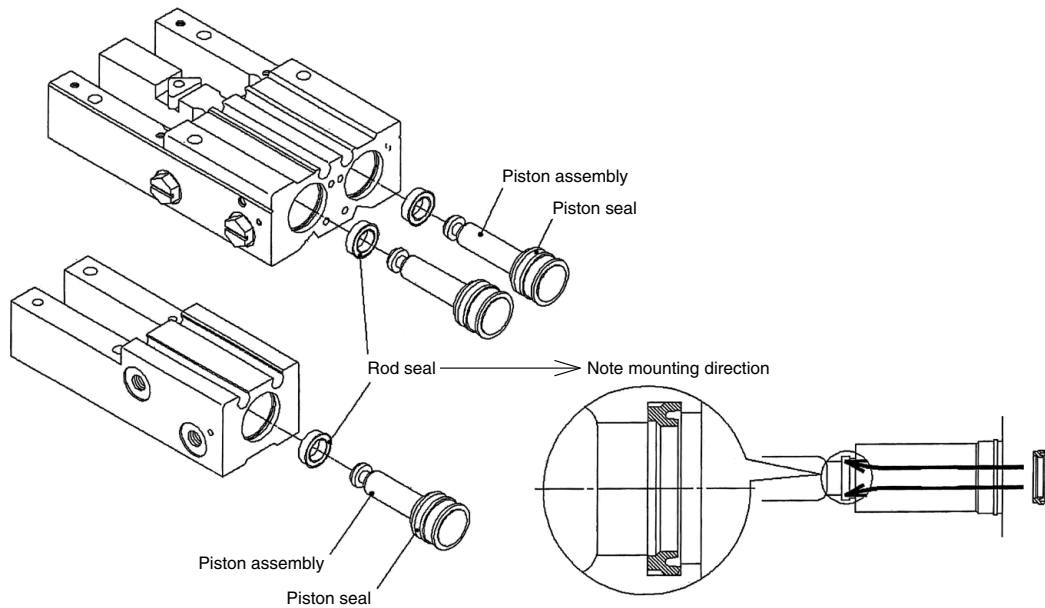
- 2-1. Remove the cover and the finger. (Refer to Replacement Procedure of Finger)
- 2-2. Loosen the hexagon socket set screws. (Refer to the table of hexagon socket set screw size).
  - \* For MIS, hexagon socket set screw is not included except for the stroke adjusting type.
- 2-3. Remove the retaining ring with spring pliers to remove the cap.
  - \* If there are any questions for ø8, please consult SMC.

| Bore size | Hexagon socket set screw | Hexagon width across flats | Tightening torque (N·m) |
|-----------|--------------------------|----------------------------|-------------------------|
| 8         | M2 x 6                   | 0.9                        | 0.176                   |
| 12        | M2 x 6                   | 0.9                        | 0.176                   |
| 20        | M3 x 8                   | 1.5                        | 0.63                    |
| 25        | M4 x 8                   | 2                          | 1.5                     |
| 32        | M4 x 8                   | 2                          | 1.5                     |



# MIW/MIS Series Replacement Procedure for Fingers/Seals 2

2-4. Take out the piston assembly and replace the seal, to which the specified grease is applied.



2-5. Apply the specified grease lightly to the sliding interface between the outer periphery and the body of the piston, and assemble them in the reversed order.

## 3. Scraper Option

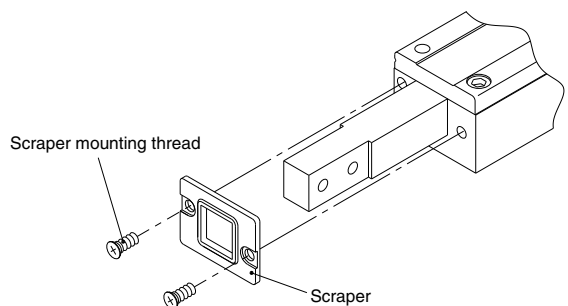
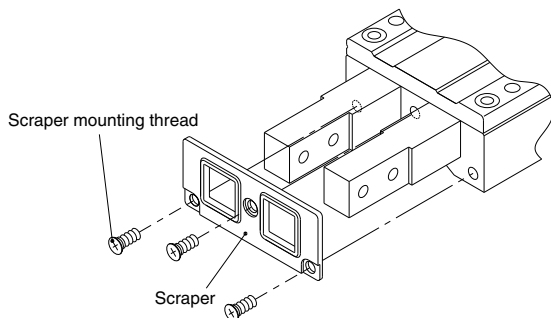
### ⚠ Caution

1-1. Please observe the specified torque limits when mounting a scraper.

A tightening torque above the specified limits can cause a damage, while tightening torque below the specified limits can cause a dislocation or drop off.

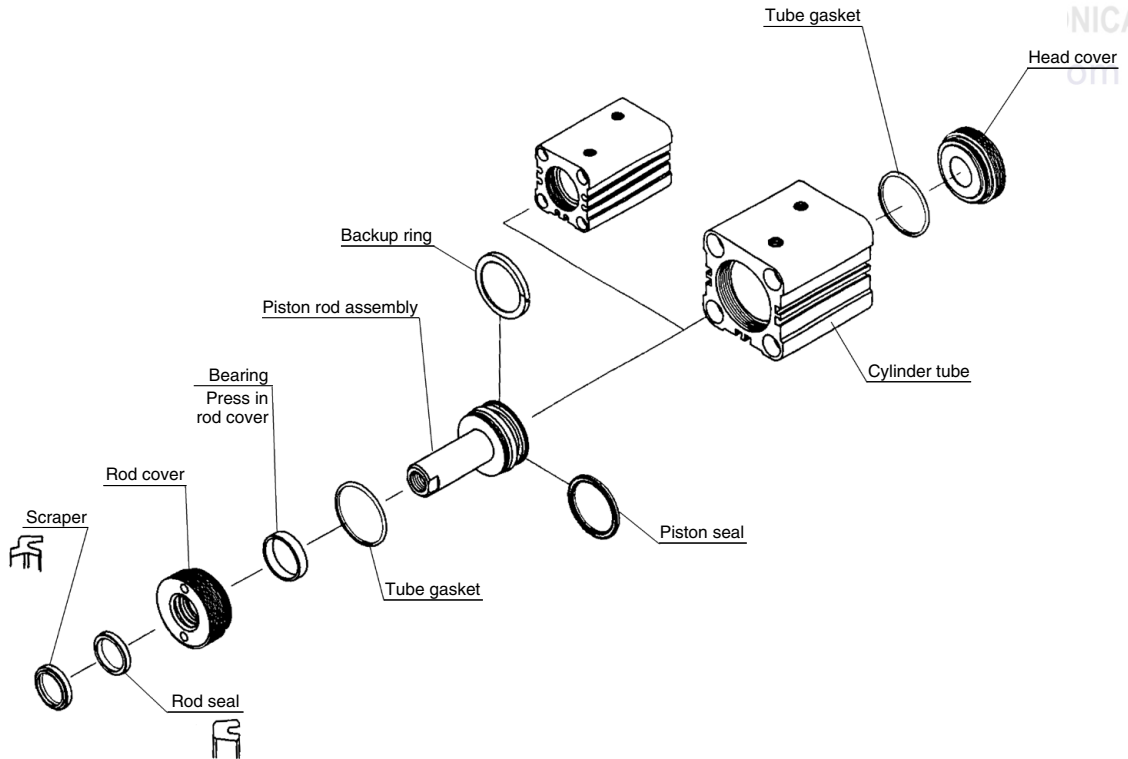
Tightening torque

| Model | Bolt (N·m) |
|-------|------------|
| MIW8  | 0.176      |
| MIS8  |            |
| MIW12 | 0.36       |
| MIS12 |            |
| MIW20 | 0.63       |
| MIS20 |            |
| MIW25 | 0.63       |
| MIS25 |            |
| MIW32 | 1.5        |
| MIS32 |            |



# CH□KD Series Replacement Procedure for Seals

## 1. Exploded View



### ⚠ Caution

1. The piston rod assembly can not be disassembled. The bearing can not be removed because it is pressed into the rod cover.
2. Replace the seal with new one to disassemble and repair the cylinder.
3. If fuel oil such as gasoline and kerosene or solvent are used to wash parts touched to seal, wipe off or dry up them completely before assembling seal.
4. Apply hydraulic fluid (Oil used for the cylinder) or grease to the seal and the housing to be able to move smoothly before assembling.
5. Assemble the seal after confirming the sealing direction.
6. If a driver is used for mounting, round the point of the driver not to make a flaw on the seal and the housing.

7. For handling the seal, take care to avoid excessive extension and deformation.

### Cover tightening torque

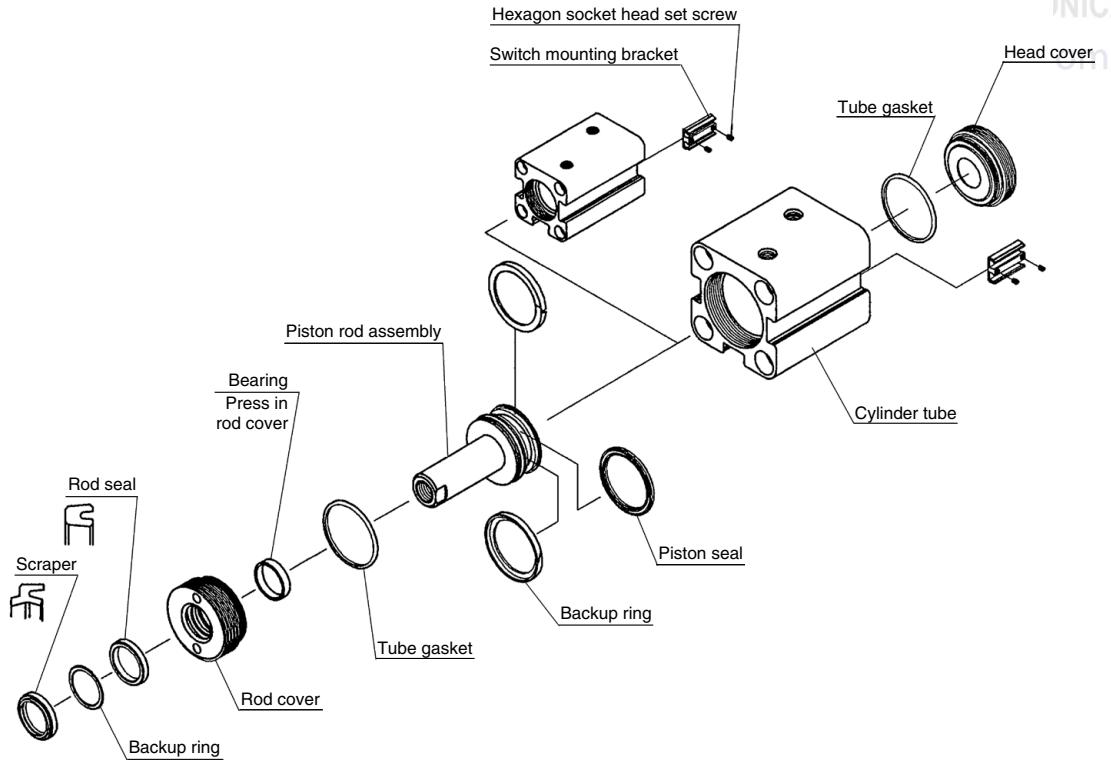
| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 20             | 23.5 ± 2.4              |
| 25             | 35.3 ± 3.5              |
| 32             | 68.6 ± 6.8              |
| 40             | 117.7 ± 11.7            |
| 50             | 215.7 ± 21.6            |
| 63             | 372.6 ± 37.3            |
| 80             | 804.1 ± 80.4            |
| 100            | 1470 ± 147              |

\* Remount the cover with the tightening torques listed above.



# CH□KG Series Replacement Procedure for Seals

## 1. Exploded View



### ⚠ Caution

1. The piston rod assembly can not be disassembled. The bearing can not be removed because it is pressed into the rod cover.
2. Replace the seal with new one to disassemble and repair the cylinder.
3. If fuel oil such as gasoline and kerosene or solvent are used to wash parts touched to seal, wipe off or dry up them completely before assembling seal.
4. Apply hydraulic fluid (Oil used for the cylinder) or grease to the seal and the housing to be able to move smoothly before assembling.
5. Assemble the seal after confirming the sealing direction.
6. If a driver is used for mounting, round the point of the driver not to make a flaw on the seal and the housing.

7. For handling the seal, take care to avoid excessive extension and deformation.

#### Cover tightening torque

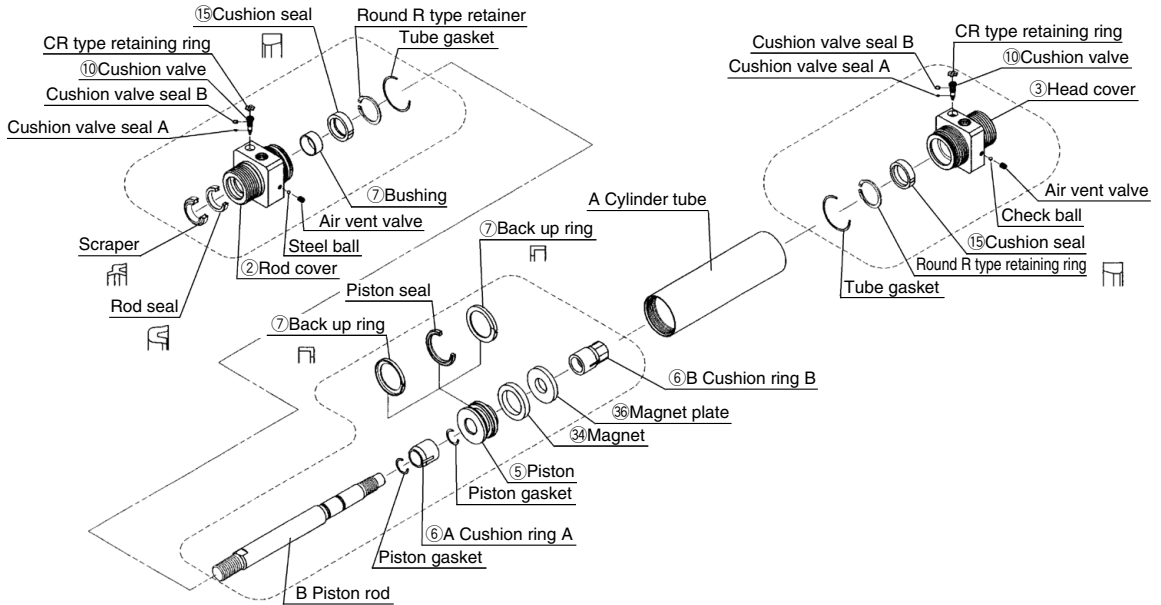
| Bore size (mm) | Tightening torque (N·m) |
|----------------|-------------------------|
| 20             | 23.5 ± 2.4              |
| 25             | 35.3 ± 3.5              |
| 32             | 68.6 ± 6.8              |
| 40             | 117.7 ± 11.7            |
| 50             | 215.7 ± 21.6            |
| 63             | 372.6 ± 37.3            |
| 80             | 804.1 ± 80.4            |
| 100            | 1470 ± 147              |

\* Remount the cover with the tightening torques listed above.

# CHN Series Replacement Procedure for Seals



## 1. Exploded View



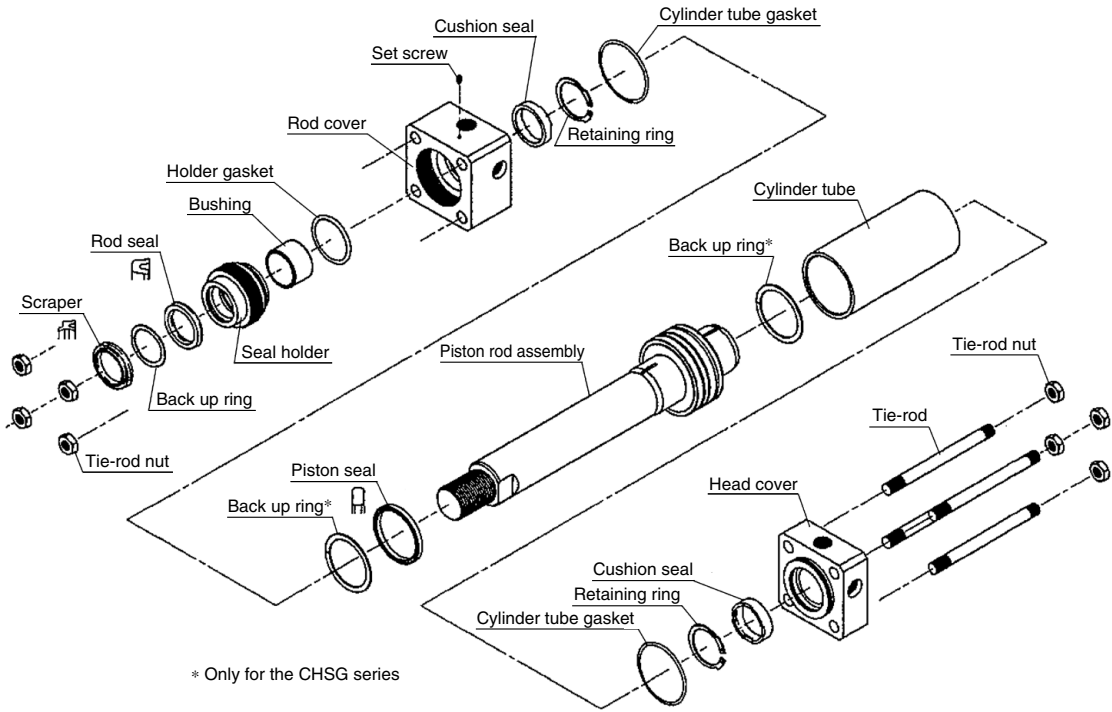
### ⚠ Caution

1. Rod cover and head cover are screw-in type.
2. Piston rod assembly cannot be disassembled. Bushing cannot be taken out as it is pressed into rod cover.
3. Replace seal at the time of cylinder disassembly and repair.
4. When fuel oil such as gasoline and kerosene or solvent is used to wash the parts that contact seal, thoroughly wipe or dry them off before placing.
5. Apply hydraulic oil (to be used for the cylinder) or grease to seal and housing for smooth sliding.

6. Assemble the seal after confirming the sealing direction.
7. Blunt the tip of a driver not to flaw seal and housing.
8. Carefully handle the seal to avoid excessive elongation and deformation.
9. Please note that the positions of the rod and head covers might move from their original positions upon re-mounting.

# CHSD/CHSG Series Replacement Procedure for Seals

## 1. Exploded View



### ⚠ Caution

1. Piston rod assembly cannot be disassembled. Bushing cannot be taken out as it is pressed into seal holder.
2. Replace seal at the time of cylinder disassembly and repair.
3. When fuel oil such as gasoline and kerosene or solvent is used to wash the parts that contact seal, thoroughly wipe or dry them off before placing.
4. Apply hydraulic oil (to be used for the cylinder) or grease to seal and housing for smooth sliding.
5. Verify sealing direction and then place seal.
6. Blunt the tip of a driver not to flaw seal and housing when it is used for mounting.

7. Carefully handle the seal to avoid excessive elongation and deformation.

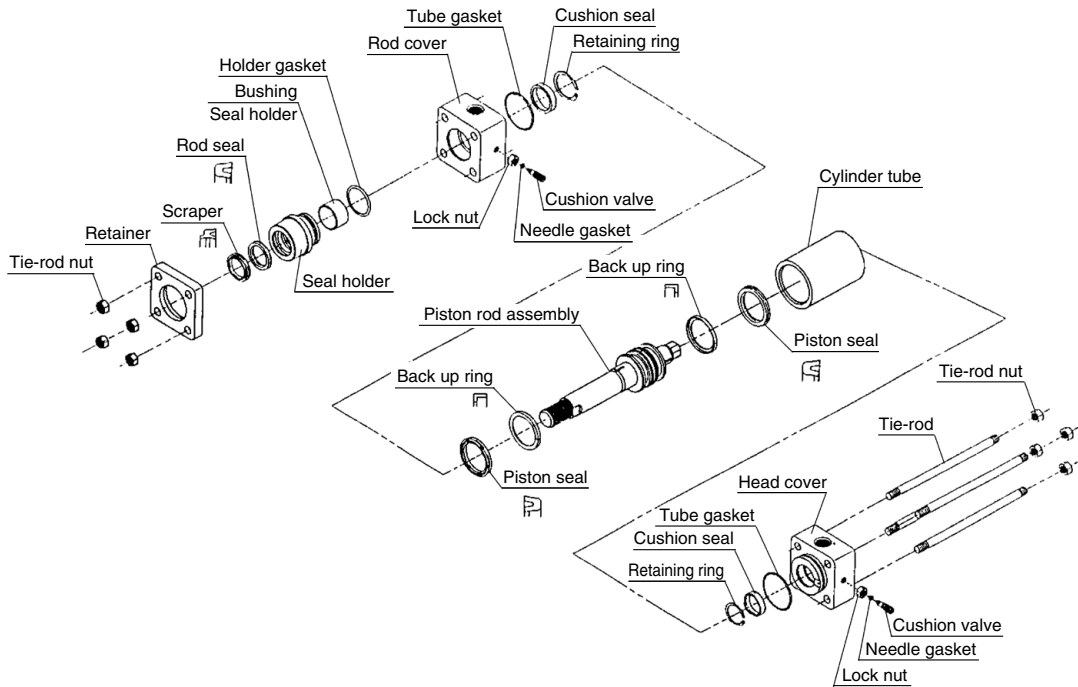
### Tie-rod nut tightening torque

| Bore size (mm) | Tightening torque (N·m) |               |
|----------------|-------------------------|---------------|
|                | CHSD                    | CHSG          |
| 32             |                         | 10.8 ± 1.08   |
| 40             | 10.8 ± 1.08             | 24.5 ± 2.45   |
| 50             | 24.5 ± 2.45             | 24.5 ± 2.45   |
| 63             | 24.5 ± 2.45             | 42.2 ± 4.22   |
| 80             | 53.9 ± 5.39             | 137.3 ± 13.73 |
| 100            | 107.8 ± 10.78           | 137.3 ± 13.73 |

\* Tighten tie-rod nuts diagonally and equally with torque shown in the table above.

# CH2□ Series Replacement Procedure for Seals

## 1. Disassembling Drawing



### ⚠ Caution

1. Piston rod assembly cannot be disassembled. Bearing cannot be taken out as it is pressed into rod cover.
2. Replace seal at the time of cylinder disassembly and repair.
3. When fuel oil such as gasoline and kerosine or solvent is used to wash the parts that contact seal, thoroughly wipe or dry them off before setting.
4. Apply hydraulic oil (to be used for the cylinder) or grease to seal and housing for smooth sliding.
5. Verify sealing direction and then set seal.
6. Blunt the tip of a driver not to scar seal and housing when it is used for mounting.

7. Carefully handle the seal to avoid excessive elongation and deformation.

### Tie-rod nut tightening torque

| Bore size (mm) | Tightening torque (N·m) |            |              |
|----------------|-------------------------|------------|--------------|
|                | CH2E                    | CH2F       | CH2G/H       |
| 32             | 11.8 ± 1.1              | 14.7 ± 1.4 | 24.5 ± 2.4   |
| 40             | 11.8 ± 1.1              | 19.6 ± 1.9 | 24.5 ± 2.4   |
| 50             | 14.7 ± 1.4              | 24.5 ± 2.4 | 24.5 ± 2.4   |
| 63             | 24.5 ± 2.4              | 39.2 ± 3.9 | 42.1 ± 4.2   |
| 80             | 44.1 ± 4.4              | 68.6 ± 6.8 | 107.8 ± 10.7 |
| 100            | 94 ± 4.9                | 73.5 ± 7.3 | 147.1 ± 14.7 |

\* Tighten tie-rod nuts diagonally and equally with torque shown in the table above.

# Modular F.R.L./Pressure Control Equipment Replacement Procedure

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|                           |   |               |
|---------------------------|---|---------------|
| <b>AC-A</b>               | F.R.L. Units                                  | <b>p. 431</b> |
| <b>AF10-A to AF60-A</b>   | Air Filter                                    | <b>p. 434</b> |
| <b>AFM20-A to AFM40-A</b> | Mist Separator                                | <b>p. 445</b> |
| <b>AFD20-A to AFD40-A</b> | Micro Mist Separator                          | <b>p. 447</b> |
| <b>AR10-A to AR40-A</b>   | Regulator                                     | <b>p. 449</b> |
| <b>AR20-B to AR60-B</b>   | Regulator                                     | <b>p. 454</b> |
| <b>AR20K-B to AR60K-B</b> | Regulator with Backflow Function              | <b>p. 456</b> |
| <b>AL10-A to AL60-A</b>   | Lubricator                                    | <b>p. 461</b> |
| <b>AW10-A to AW40-A</b>   | Filter Regulator                              | <b>p. 469</b> |
| <b>AW20-B to AW60-B</b>   | Filter Regulator                              | <b>p. 485</b> |
| <b>AW20K-B to AW60K-B</b> | Filter Regulator with Backflow Function       | <b>p. 488</b> |
| <b>AWM20 to AWM40</b>     | Mist Separator Regulator                      | <b>p. 497</b> |
| <b>AWD20 to AWD40</b>     | Micro Mist Separator Regulator                | <b>p. 503</b> |
| <b>ARG</b>                | Regulator with Built-in Pressure Gauge        | <b>p. 509</b> |
| <b>AWG</b>                | Filter Regulator with Built-in Pressure Gauge | <b>p. 515</b> |
| <b>AR425 to 925</b>       | Pilot Operated Regulator                      | <b>p. 522</b> |
| <b>AMR3000 to 6000</b>    | MR Unit (Regulator with Mist Separator)       | <b>p. 526</b> |
| <b>ARM5</b>               | Compact Manifold Regulator                    | <b>p. 527</b> |
| <b>ARM10/11</b>           | Compact Manifold Regulator                    | <b>p. 531</b> |

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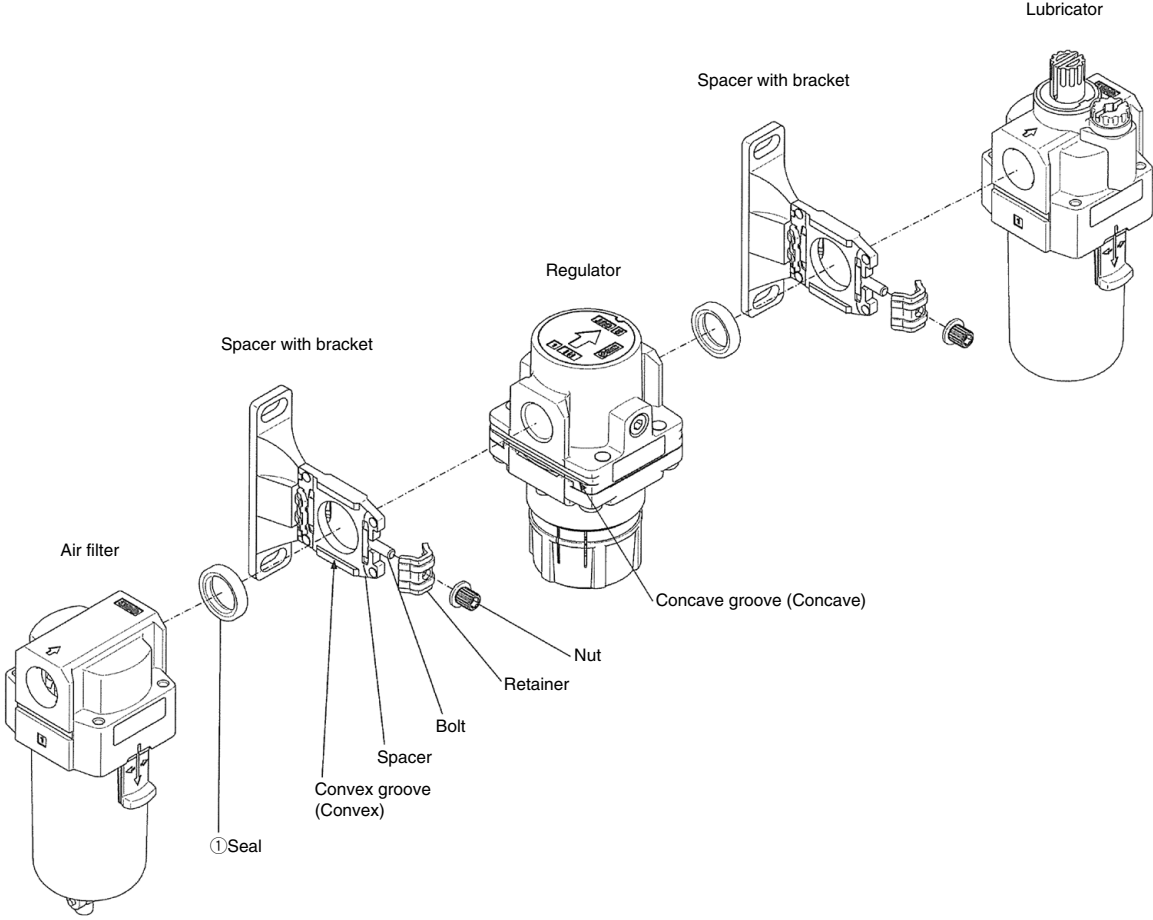
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Pressure Control Equipment

Industrial Filters

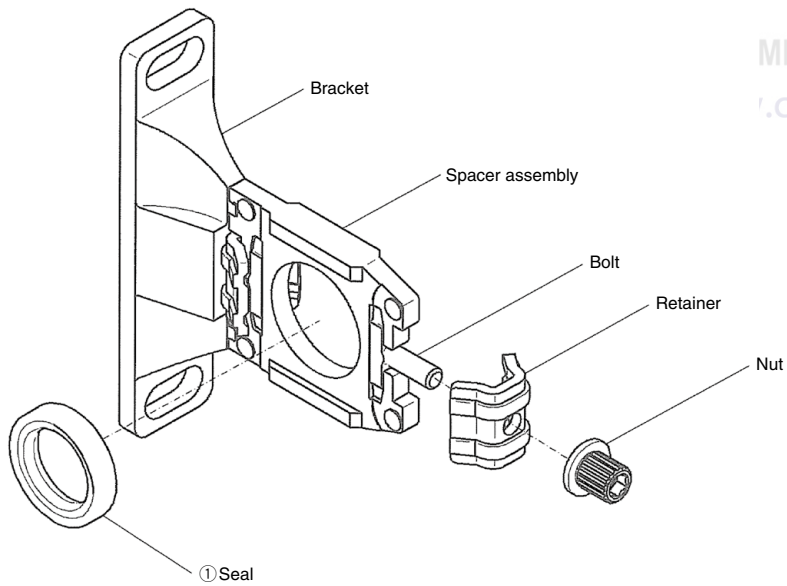
# AC-A Series Exploded View 1

## 1) F.R.L. units

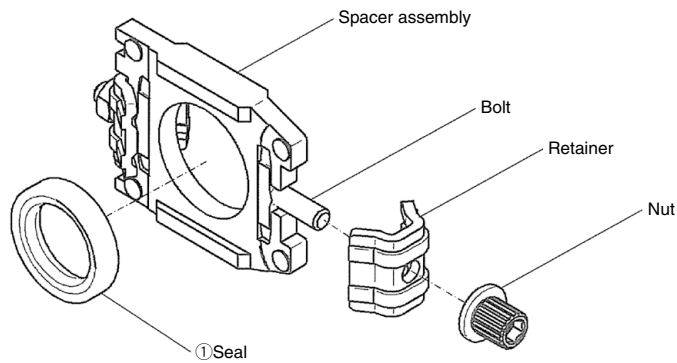


# AC-A Series Exploded View 2

## 2) Spacer with bracket



## 3) Spacer





# AC-A Series Replacement Procedure

## ⚠ Warning

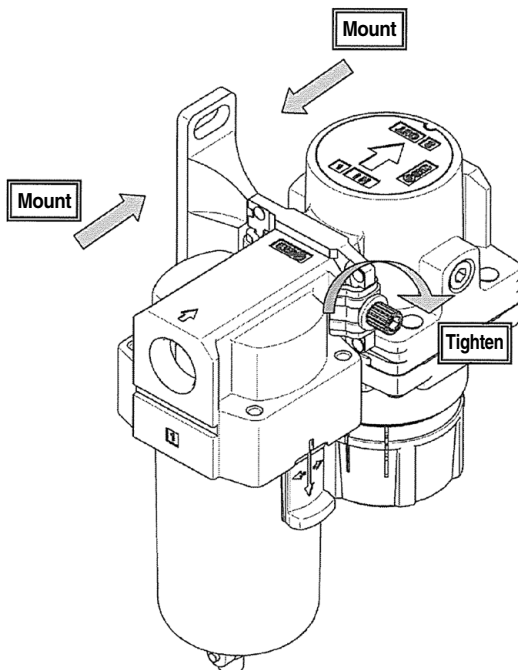
- Before replacement, ensure that the regulator is not pressurized.
- Rotate the knob of the regulator and filter regulator to zero.
- Replace while referring to the "Exploded View."
- After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

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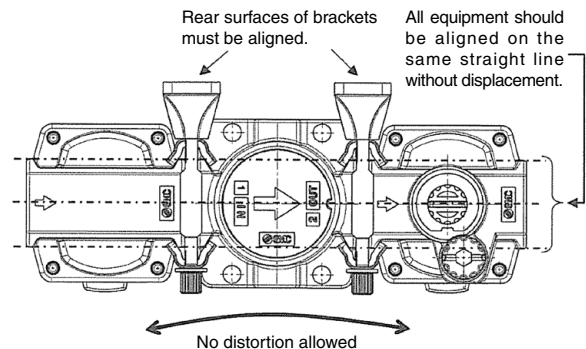
## 1. Air Combination

| Process                | Procedure  | Tools  | Check item |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
|------------------------|--|--|------------|---|--------|---|------------|---|-------------|---|---|--------|----------------|--------|----------------|------------|----------------|-------------|---------------|----------------|
| Disassembly            | 1) Remove the pipes connected to the product as required.  | —  | —          |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
|                        | 2) Remove the nut and retainer.<br>Insert the hexagon wrench into the hexagon hole on the nut, and turn the wrench to the left to remove the nut and retainer.<br>At this time, hold the product by hand to prevent it from falling. | Hexagon wrench<br>Nominal:<br><table border="1"> <tr> <td>AC10-A</td> <td>3</td> </tr> <tr> <td>AC20-B</td> <td>4</td> </tr> <tr> <td>AC25, 30-B</td> <td>5</td> </tr> <tr> <td>AC40(-06)-B</td> <td>6</td> </tr> </table> | AC10-A     | 3 | AC20-B | 4 | AC25, 30-B | 5 | AC40(-06)-B | 6 | —   |        |                |        |                |            |                |             |               |                |
|                        | AC10-A   | 3  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC20-B                 | 4  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC25, 30-B             | 5  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC40(-06)-B            | 6  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| 3) Remove the product. | —  | —  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| Assembly               | 4) Mount the spacer onto the product.<br>Engage the convex groove on the spacer with the concave groove on the product.<br>At this time, be careful not to confuse the IN and OUT of the product.                                    | —  | —          |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
|                        | 5) While holding the product by hand, let the bolt on the spacer pass through the retainer, and then turn the nut to the right to tighten it temporarily.  | —  | —          |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
|                        | 6) Tighten the nut.<br>Insert the hexagon wrench into the hexagon hole on the nut, and turn the wrench to the right to tighten the nut. Refer to the "Check item" in the right column for the tightening torque.                     | Hexagon wrench<br>Nominal:<br><table border="1"> <tr> <td>AC10-A</td> <td>3</td> </tr> <tr> <td>AC20-B</td> <td>4</td> </tr> <tr> <td>AC25, 30-B</td> <td>5</td> </tr> <tr> <td>AC40(-06)-B</td> <td>6</td> </tr> </table> | AC10-A     | 3 | AC20-B | 4 | AC25, 30-B | 5 | AC40(-06)-B | 6 | Tightening torque:<br><table border="1"> <tr> <td>AC10-A</td> <td>0.6 ± 0.05 N·m</td> </tr> <tr> <td>AC20-B</td> <td>1.5 ± 0.05 N·m</td> </tr> <tr> <td>AC25, 30-B</td> <td>1.5 ± 0.05 N·m</td> </tr> <tr> <td>AC40(-06)-B</td> <td>3.0 ± 0.1 N·m</td> </tr> <tr> <td>AC50, 55, 60-B</td> <td>3.0 ± 0.1 N·m</td> </tr> </table> | AC10-A | 0.6 ± 0.05 N·m | AC20-B | 1.5 ± 0.05 N·m | AC25, 30-B | 1.5 ± 0.05 N·m | AC40(-06)-B | 3.0 ± 0.1 N·m | AC50, 55, 60-B |
| AC10-A                 | 3  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC20-B                 | 4  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC25, 30-B             | 5  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC40(-06)-B            | 6  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC10-A                 | 0.6 ± 0.05 N·m   |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC20-B                 | 1.5 ± 0.05 N·m   |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC25, 30-B             | 1.5 ± 0.05 N·m   |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC40(-06)-B            | 3.0 ± 0.1 N·m  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |
| AC50, 55, 60-B         | 3.0 ± 0.1 N·m  |  |            |   |        |   |            |   |             |   |   |        |                |        |                |            |                |             |               |                |

### [Modular connection (assembly) method]



### [Precautions for modular connection (assembly)]

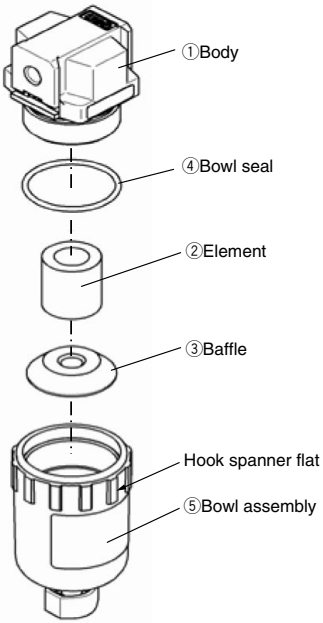


\* For details on each product, refer to the corresponding operation manuals.

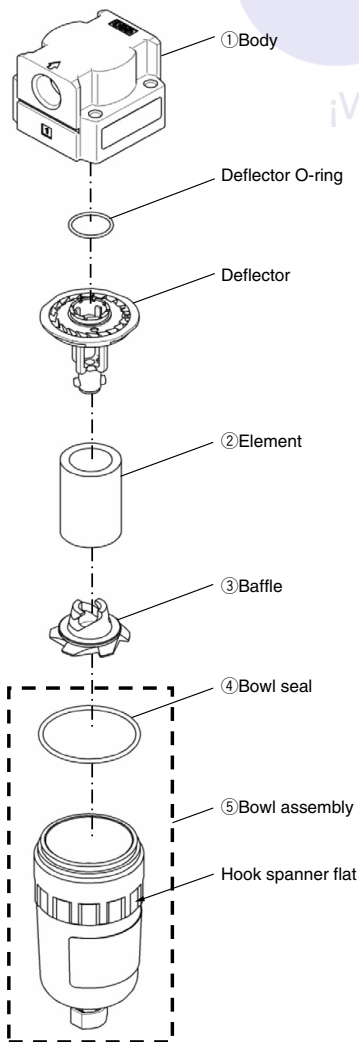


# AF10-A to 60-A Exploded View 1

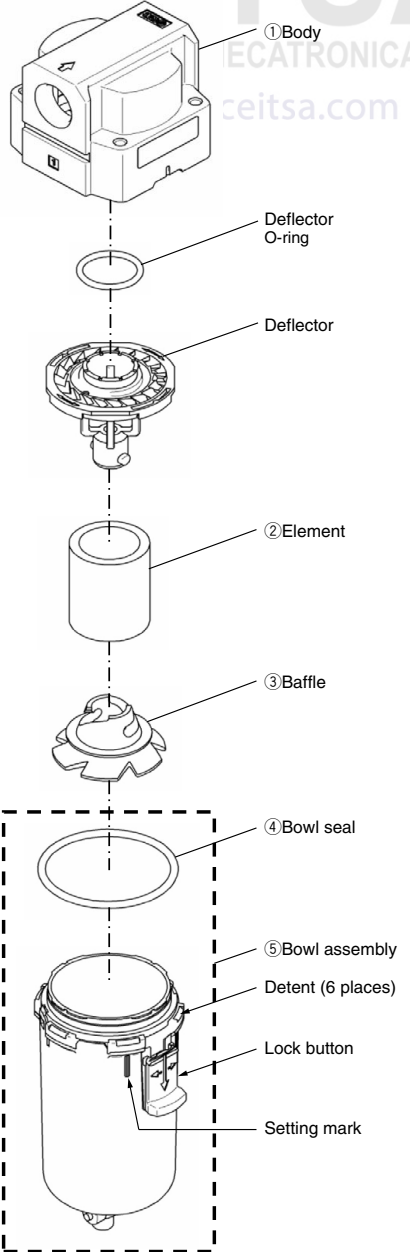
1) AF10-A



2) AF20-A



3) AF30-A/40-A



Actuators

Modular F.R.L.  
Pressure Control Equipment

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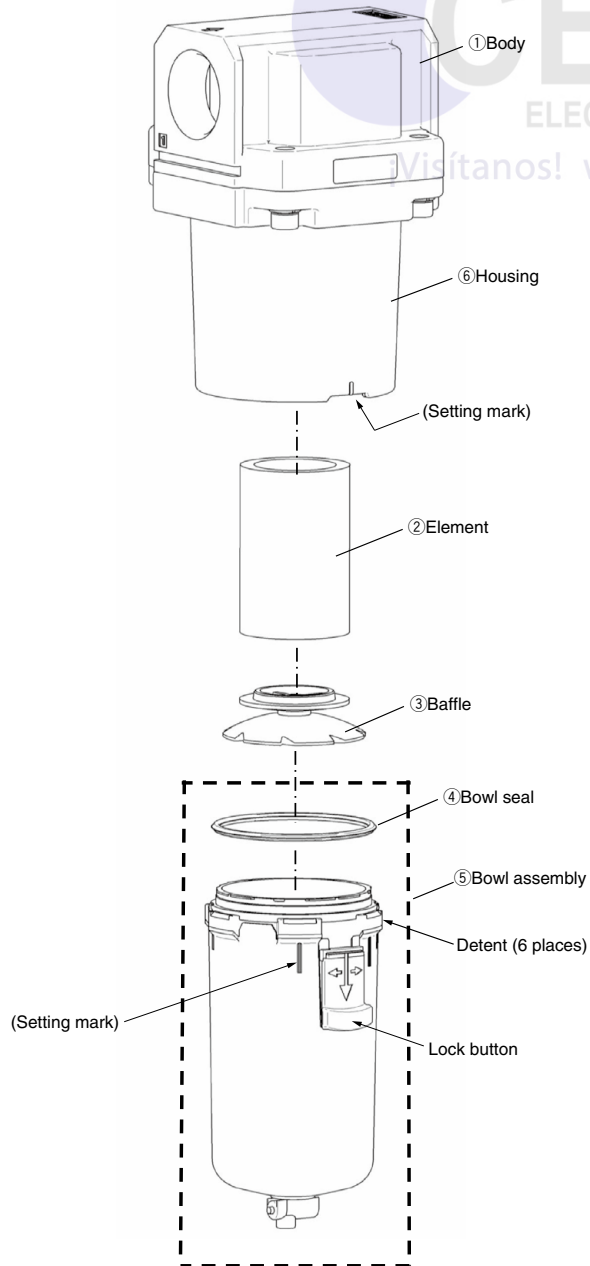
Replacement  
Procedure

Actuators

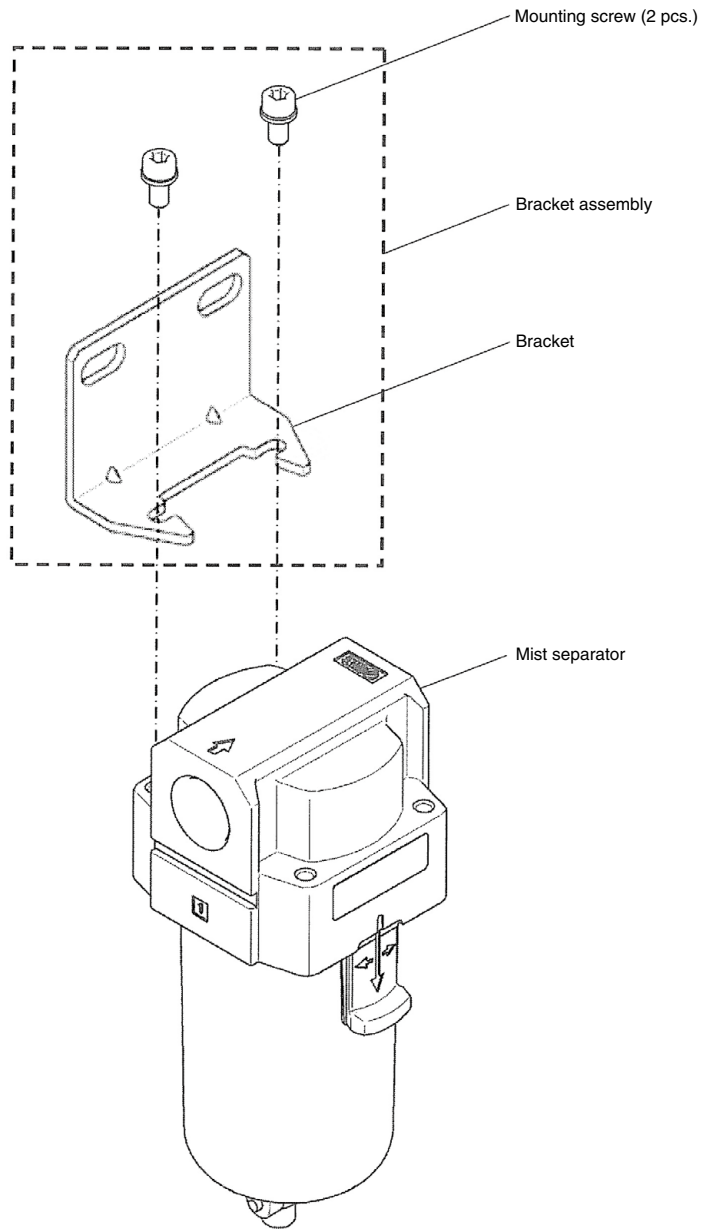
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# AF50-A/60-A Exploded View 2



# AF20-A to 60-A Bracket Assembly Exploded View 3



Actuators

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Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

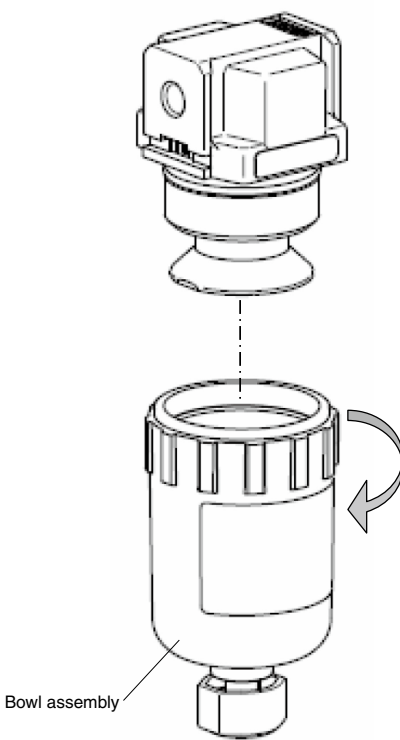
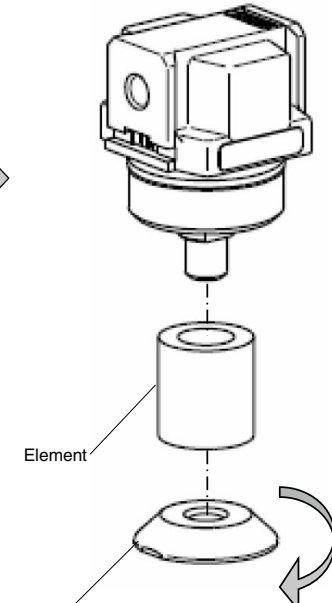
# AF10-A to 60-A Replacement Procedure for Elements 1

## **⚠ Warning**

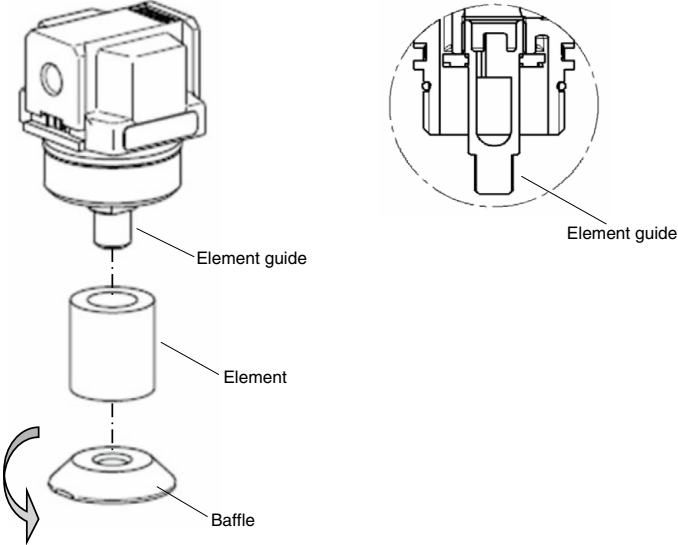
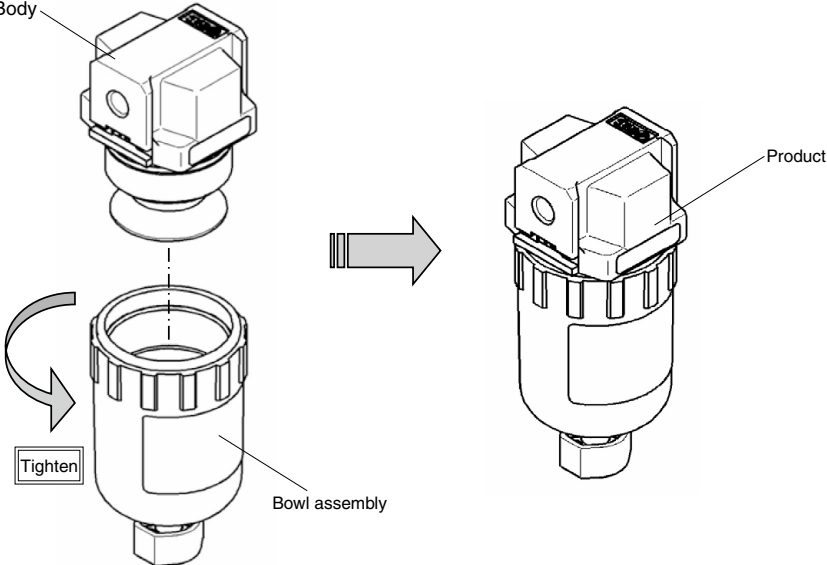
Before replacement, ensure that the regulator is not pressurized.  
Replace while referring to the "Exploded View."

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Bowl Assembly, Element

| Applicable model | AF10-A  |  |
|------------------|---|--|
| Process          | Disassembly   |  |
| <p>Procedure</p> | <p>1) Turn the bowl assembly in the direction shown in the figure below to remove it from the product. If the bowl assembly has been tightened too much to be removed, use a hook spanner until it can be loosened by hand.<br/>(Hook spanner nominal: 25/28)</p> | <p>2) Turn the baffle by hand in the direction shown in the figure below to remove the element.</p>  |
|                  |  <p style="text-align: center;">Bowl assembly</p>   |  <p style="text-align: center;">Element</p> <p style="text-align: center;">Baffle</p> |

# AF10-A to 60-A Replacement Procedure for Elements 2

| Applicable model | AF10-A  |  |
|------------------|---|--|
| Process          | Assembly  |  |
| <b>Procedure</b> | 1) Mount the element to the element guide. (Direction is not specified.)  | 2) Turn the baffle by hand in the direction shown in the figure below to tighten the element. As the mounting direction of the baffle is specified, refer to the "Exploded View." For manual tightening, use the "Referential tightening torque" provided below. |
|                  | <div style="text-align: center;">  <p data-bbox="732 993 1126 1012"><b>Referential tightening torque: 0.35 ±0.05 N·m</b></p> </div> |  |
| <b>Procedure</b> | 3) Mount the bowl assembly onto the body firmly by turning it in the direction shown in the figure below. For manual tightening, use the "Referential tightening torque" provided below.                              |  |
|                  | <div style="text-align: center;">  <p data-bbox="364 1725 694 1744"><b>Referential tightening torque: 1.5 N·m</b></p> </div>      |  |

Actuators

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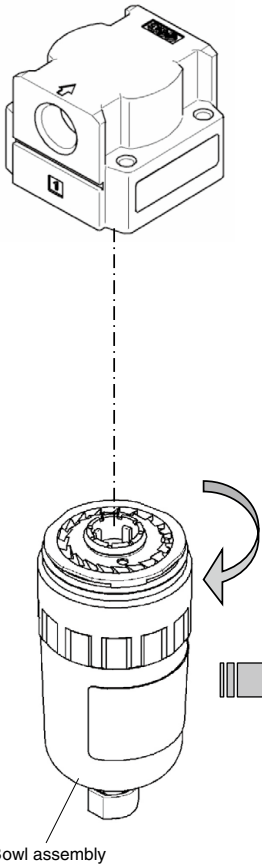
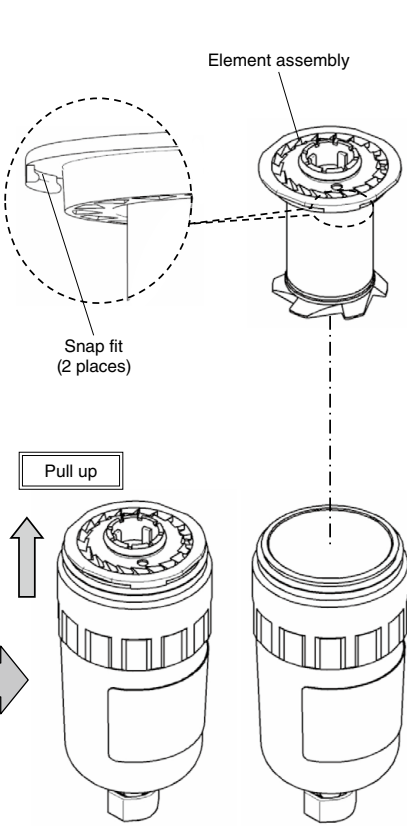
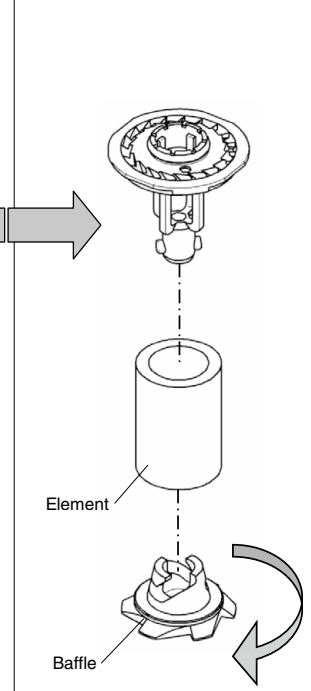
 Replacement  
Procedure

Actuators

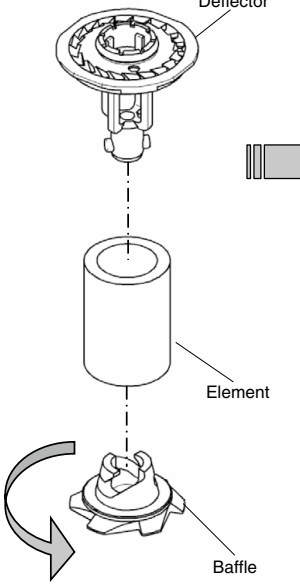
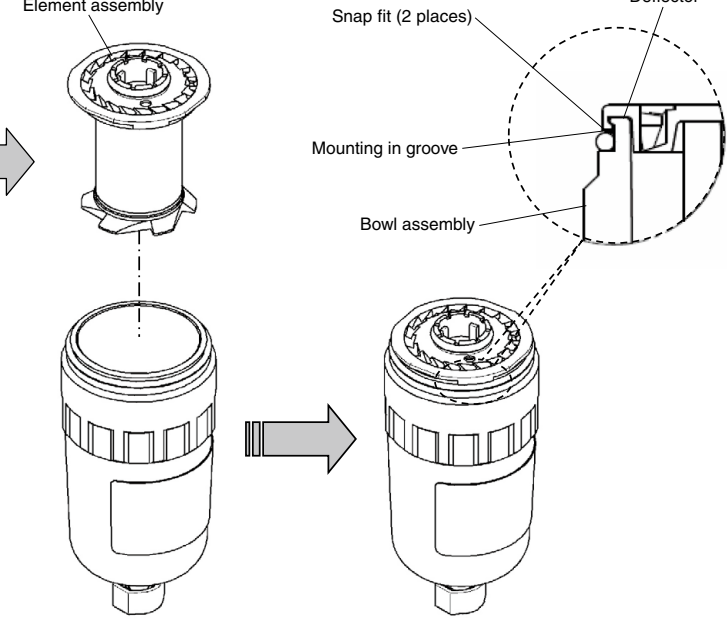
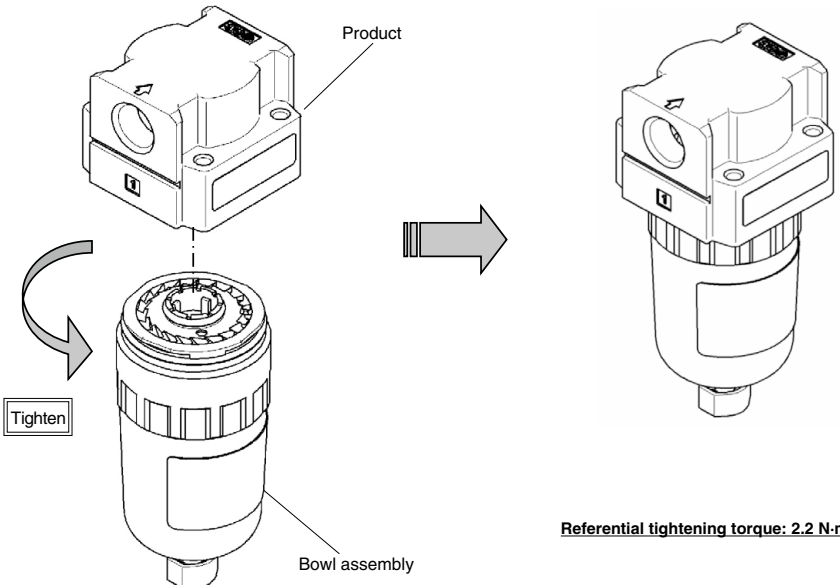
 Modular F.R.L.  
Pressure Control Equipment

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# AF10-A to 60-A Replacement Procedure for Elements 3

| Applicable model  | AF20-A   |  |  |
|---|--|--|--|
| Process   | Disassembly  |  |  |
| <p>1) Turn the bowl assembly to the left to remove it from the product. If the bowl assembly has been tightened too much to be removed, use SMC's special spanner until it can be loosened by hand.<br/>(SMC's special spanner part no.: 1129129 (Recommended))</p> | <p>2) Hold the outer periphery, avoiding the two snap fits on the deflector, and pull it up to remove the element assembly.</p>                      | <p>3) Turn the baffle in the direction of the arrow to remove the element.</p>                                   |  |
| <p>Procedure</p>  <p>Bowl assembly</p>  |  <p>Element assembly</p> <p>Snap fit (2 places)</p> <p>Pull up</p> |  <p>Element</p> <p>Baffle</p> |  |

# AF10-A to 60-A Replacement Procedure for Elements 4

| Applicable model | AF20-A   |   |
|------------------|--|---|
| Process          | Assembly   |   |
| <b>Procedure</b> | <p>1) Mount the element onto the deflector, and turn the baffle in the direction shown in the figure below to secure the element.</p>  <p style="text-align: center;"><span style="border: 1px solid black; padding: 2px;">Rotate 90°</span></p> | <p>2) When mounting the element assembly onto the bowl assembly, engage the two snap fits on the deflector with the bowl assembly (until you hear a click).</p>  |
|                  | <p>3) Mount the bowl assembly onto the product firmly by turning it to the right. For manual tightening, use the "Referential tightening torque" provided below.</p>   |   |
| <b>Procedure</b> |  <p style="text-align: center;"><span style="border: 1px solid black; padding: 2px;">Tighten</span></p> <p style="text-align: right;"><b>Referential tightening torque: 2.2 N·m</b></p>  |   |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

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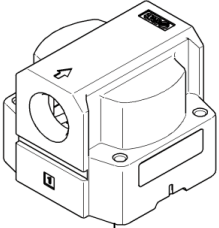
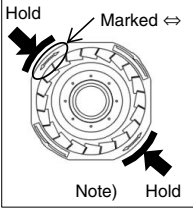
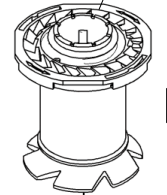
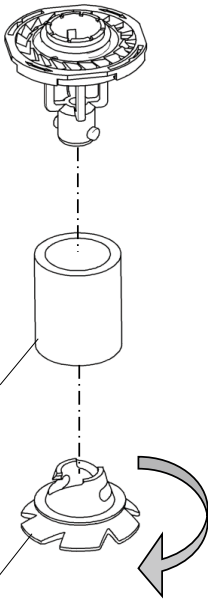
Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

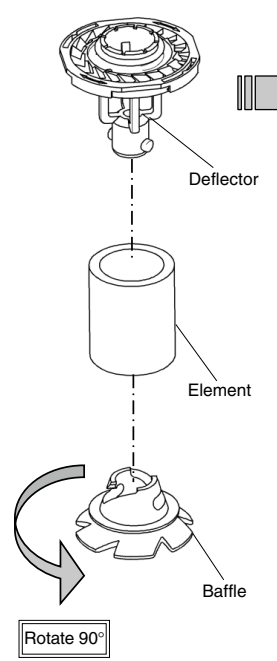
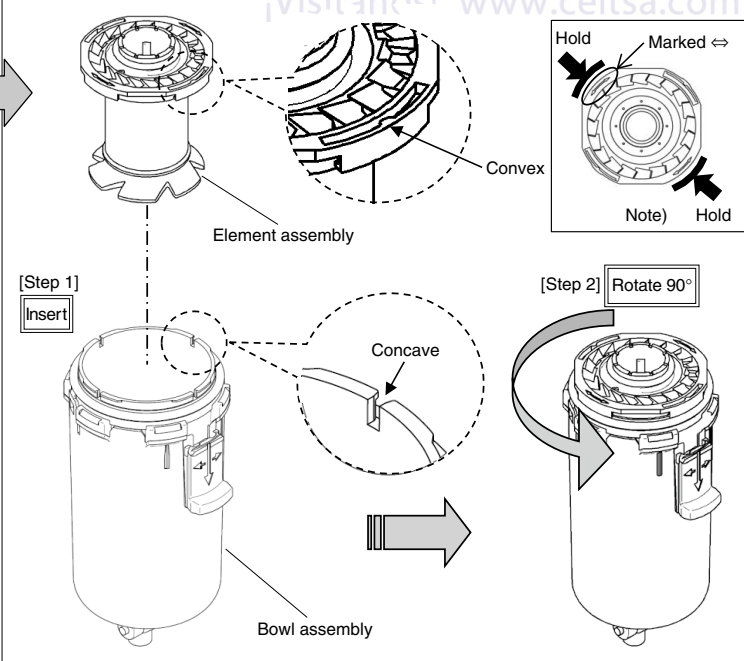
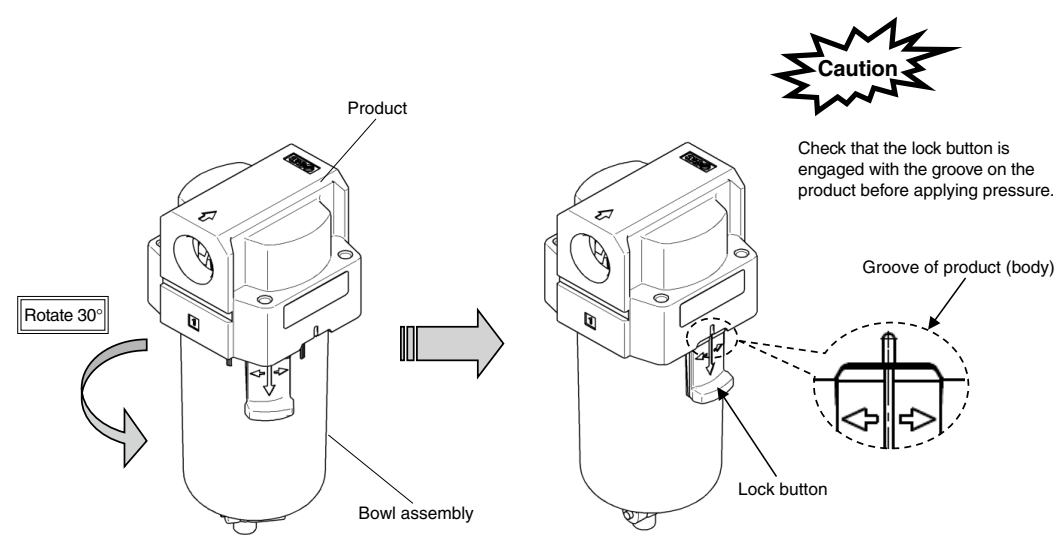
Industrial Filters

# AF10-A to 60-A Replacement Procedure for Elements 5

| Applicable model        | AF30-A/40-A  |   |   |
|-------------------------|--|---|---|
| Process                 | Disassembly  |   |   |
| <p><b>Procedure</b></p> | <p>1) Remove the bowl assembly from the product.</p>   | <p>2) Turn the element assembly 90 degrees either to the left or right to remove it.</p>  | <p>3) Turn the baffle in the direction of the arrow to remove the element.</p>  |
|                         |  <p style="text-align: center;">Bowl assembly</p> |  <p style="text-align: center;">[Step 1]<br/>Rotate 90°</p>  <p style="text-align: center;">[Step 2]<br/>Remove</p> |  <p style="text-align: center;">Element</p> <p style="text-align: center;">Baffle</p> |
|                         | <p>Note) Hold the sections marked ⇔ on the circular arc, and turn the element assembly.</p>  |   |   |



# AF10-A to 60-A Replacement Procedure for Elements 6

| Applicable model   | AF30-A/40-A   |   |
|--|---|---|
| Process  | Assembly  |   |
| <p>1) Mount the element onto the deflector, and turn the baffle in the direction shown in the figure below to secure the element.</p>  <p style="text-align: center;">Deflector</p> <p style="text-align: center;">Element</p> <p style="text-align: center;">Baffle</p> <p style="text-align: center;">Rotate 90°</p>   | <p>2) After mounting the element assembly onto the bowl assembly, turn the element assembly 90 degrees either to the left or right until the convex on the element assembly is engaged with the concave on the bowl assembly.</p>  <p style="text-align: center;">Element assembly</p> <p style="text-align: center;">Convex</p> <p style="text-align: center;">Concave</p> <p style="text-align: center;">Bowl assembly</p> <p style="text-align: center;">[Step 1] Insert</p> <p style="text-align: center;">[Step 2] Rotate 90°</p> | <p>Hold</p> <p>Marked ⇔</p> <p>Note) Hold</p> |
| <p>3) Mount the bowl assembly onto the product, and turn it until the lock button is aligned with the groove on the product as shown in the figure below.</p>  <p style="text-align: center;">Product</p> <p style="text-align: center;">Bowl assembly</p> <p style="text-align: center;">Lock button</p> <p style="text-align: center;">Groove of product (body)</p> <p style="text-align: center;">Rotate 30°</p> <div style="border: 2px solid black; padding: 5px; text-align: center; font-weight: bold;">Caution</div> <p>Check that the lock button is engaged with the groove on the product before applying pressure.</p> |   |   |

Note) Hold the sections marked ⇔ on the circular arc, and turn the element assembly.

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

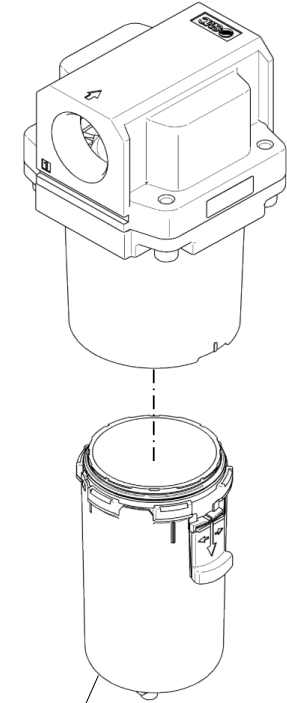
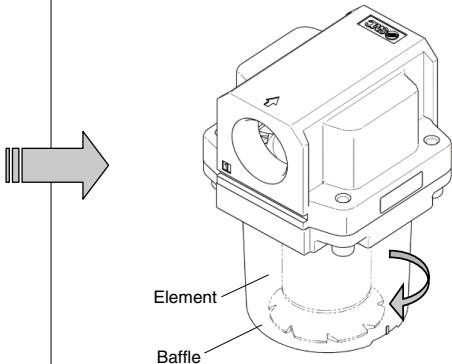
Replacement  
Procedure

Actuators

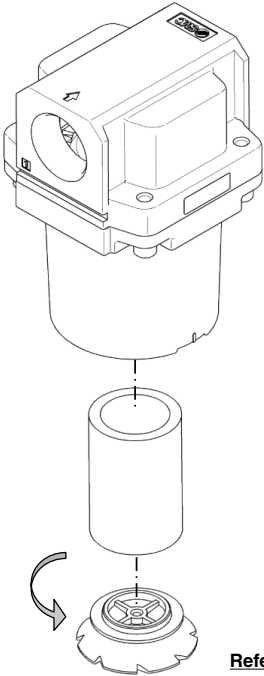
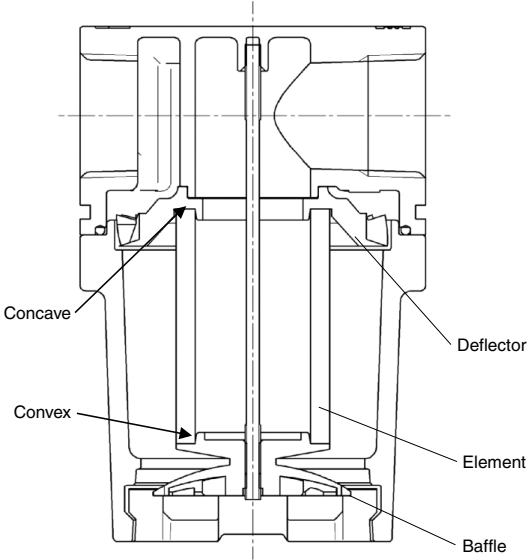
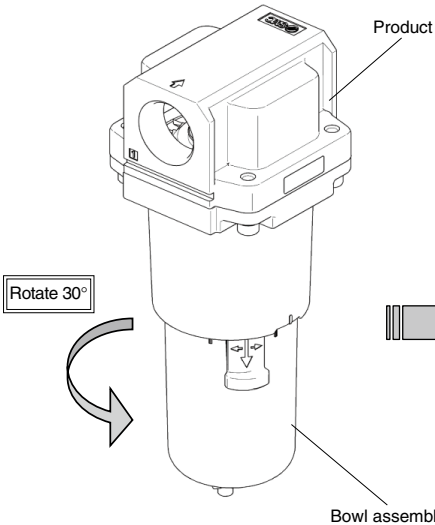
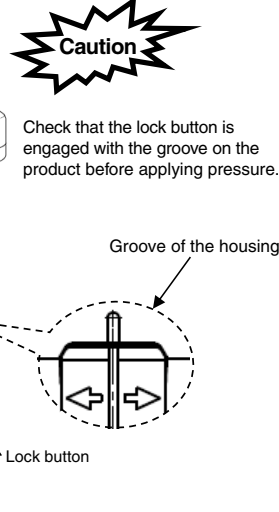
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# AF10-A to 60-A Replacement Procedure for Elements 7

| Applicable model | AF50-A/60-A   |   |
|------------------|---|---|
| Process          | Disassembly   |   |
| <b>Procedure</b> | 1) Remove the bowl assembly from the product.   | 2) Turn the baffle in the direction of the arrow to remove the element.   |
|                  |  <p data-bbox="326 1136 443 1159">Bowl assembly</p> |  <p data-bbox="842 879 906 902">Element</p> <p data-bbox="842 937 893 960">Baffle</p> |

# AF10-A to 60-A Replacement Procedure for Elements 8

| Applicable model | AF50-A/60-A  |
|------------------|--|
| <b>Process</b>   | <b>Assembly</b>  |
| <b>Procedure</b> | <p>1) Mount the element by engaging it with the concave on the deflector.<br/>           Insert the baffle into the element, paying attention to the mounting direction (so that the convex on the baffle is engaged with the element).<br/>           Turn the baffle to the right until it is slightly jointed with the element. Then, tighten it further by making an additional half turn to the right.<br/>           For manual tightening, use the "Referential tightening torque" provided below.</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div> <p style="text-align: center;"><b>Referential tightening torque: 1.8 N·m</b></p> <p>2) Mount the bowl assembly onto the product, and turn the bowl assembly until the lock button is aligned with the groove on the housing as shown in the figure below.</p> <div style="display: flex; justify-content: space-around; align-items: center;">  <div style="text-align: center;"> <p><b>Caution</b></p> <p>Check that the lock button is engaged with the groove on the product before applying pressure.</p>  </div> </div> |

Actuators

Modular F.R.L.  
Pressure Control EquipmentAir Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

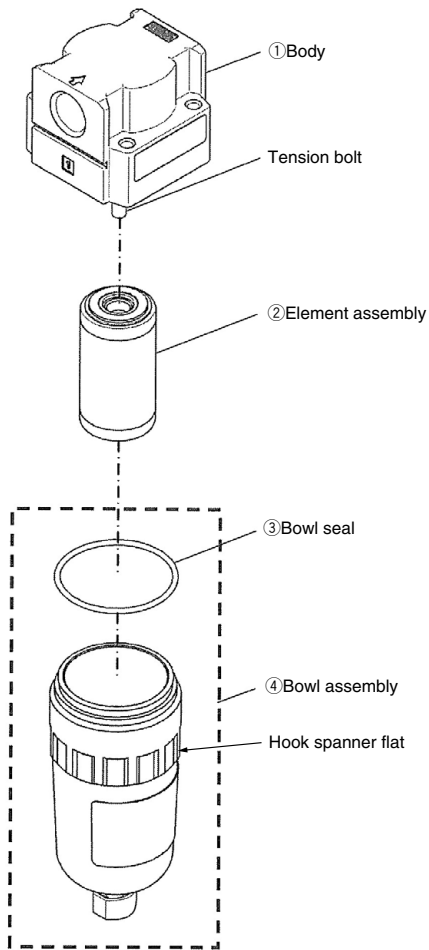
Actuators

Modular F.R.L.  
Pressure Control Equipment

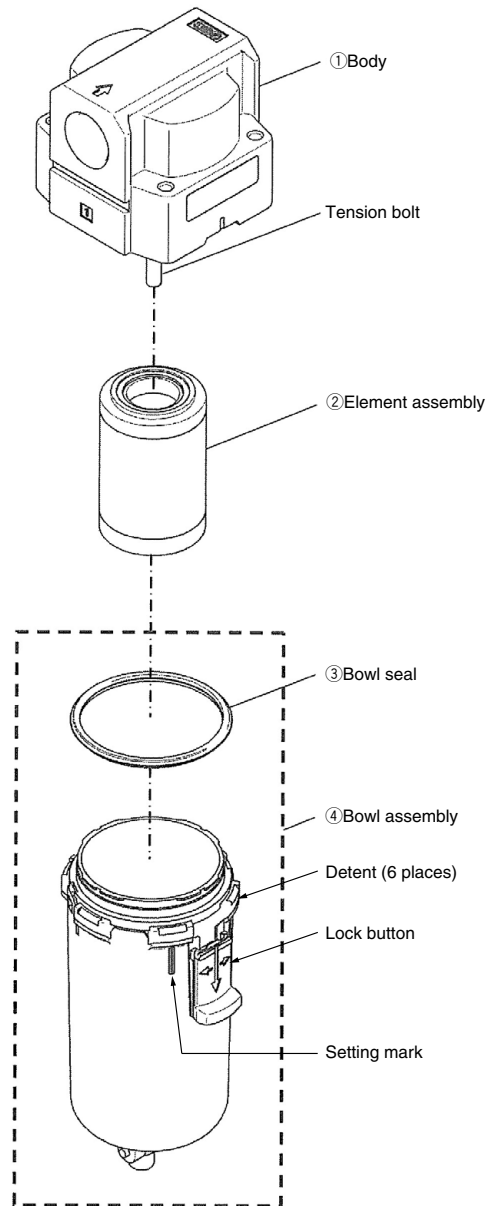
Industrial Filters

# AFM20-A to 40-A Exploded View ①

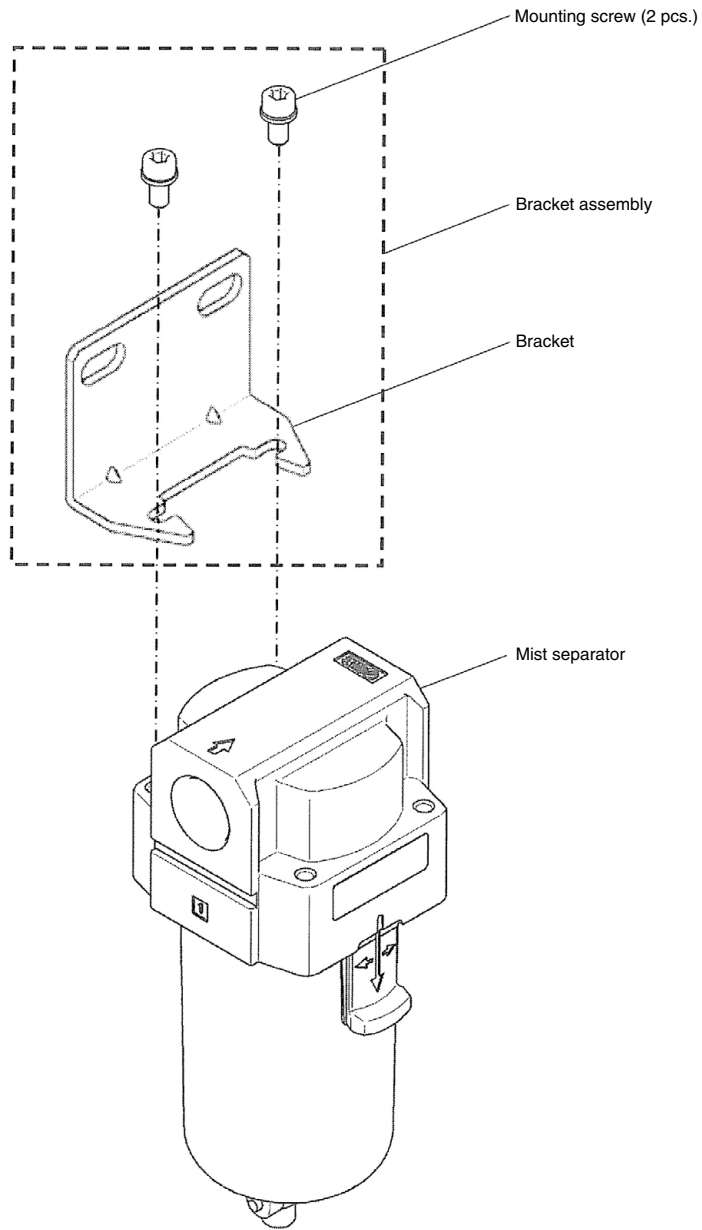
1) AFM20-A



2) AFM30-A/40-A



# AFM20-A to 40-A Bracket Assembly Exploded View 2



Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

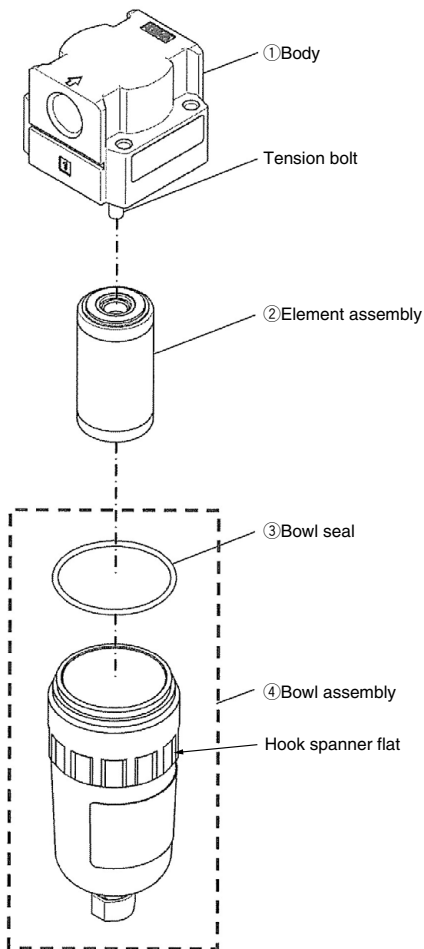
Actuators

Modular F.R.L.  
Pressure Control Equipment

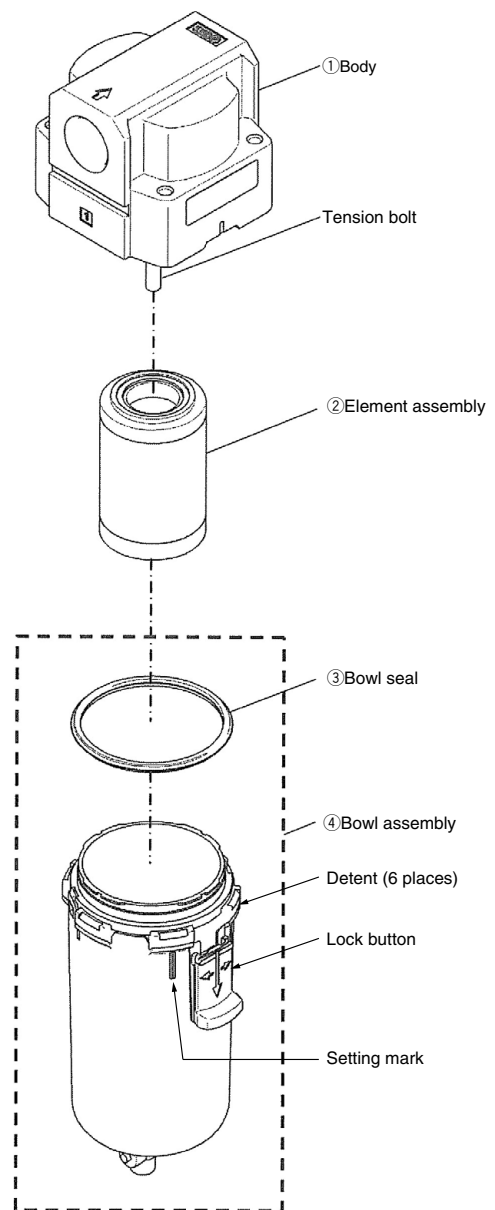
Industrial Filters

# AFD20-A to 40-A Exploded View 1

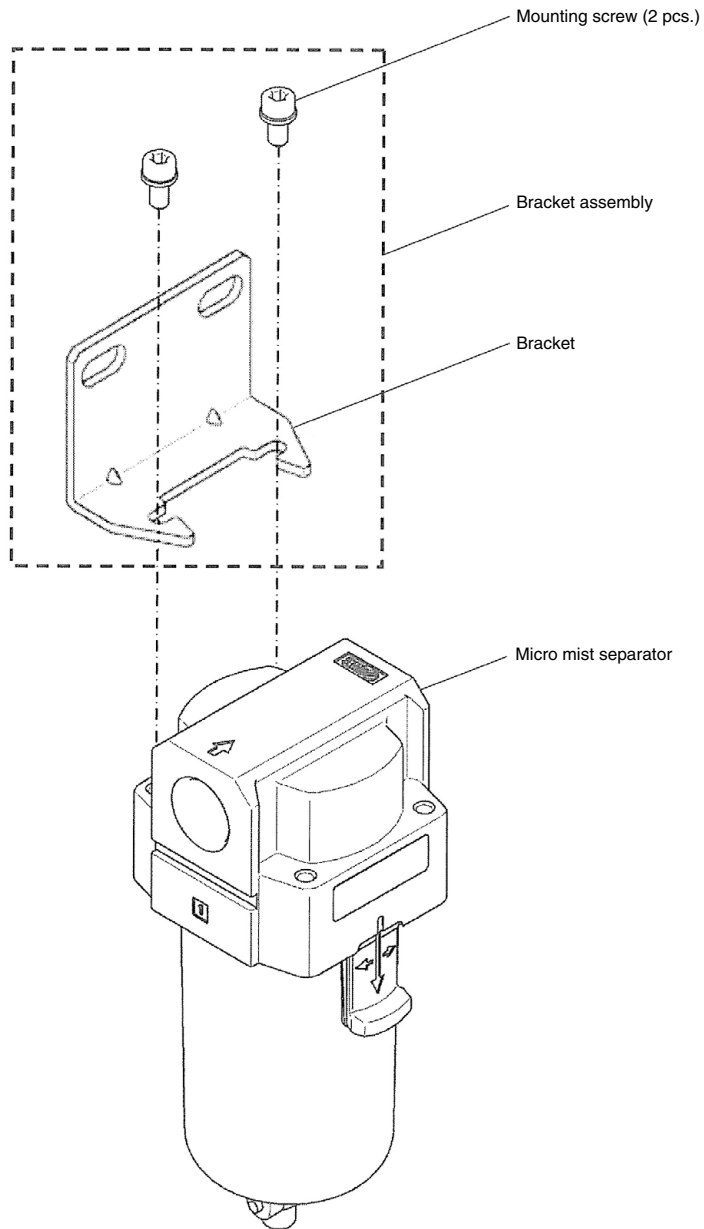
1) AFD20-A



2) AFD30-A/40-A



# AFD20-A to 40-A Bracket Assembly Exploded View 2



Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

Actuators

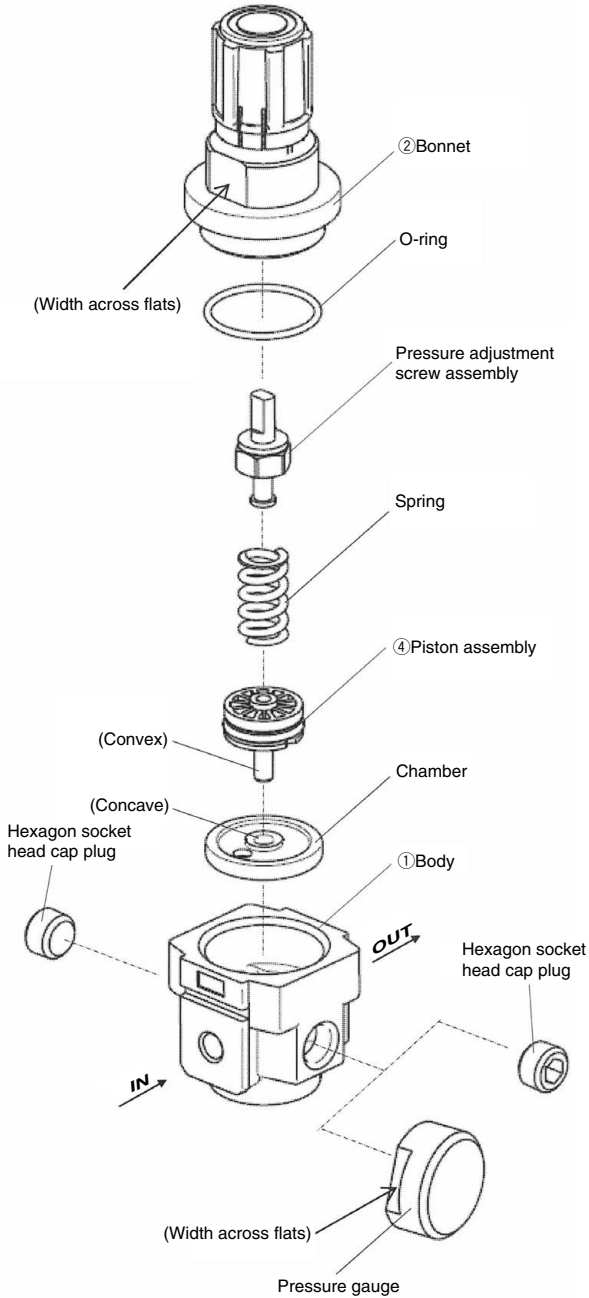
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

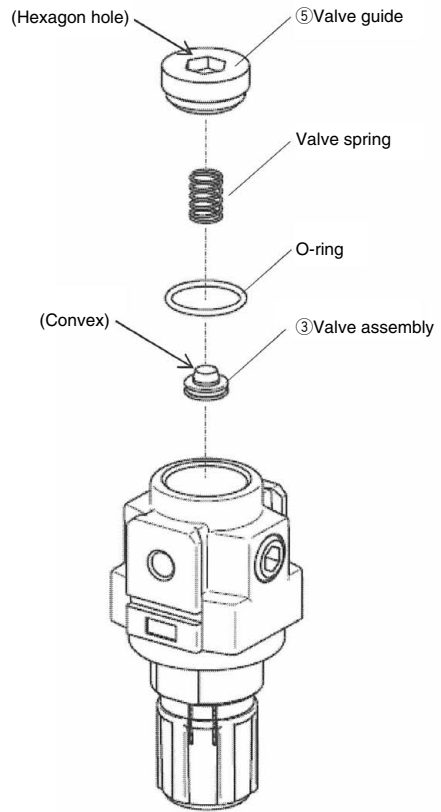
# AR10-A Exploded View ①



[Piston side]



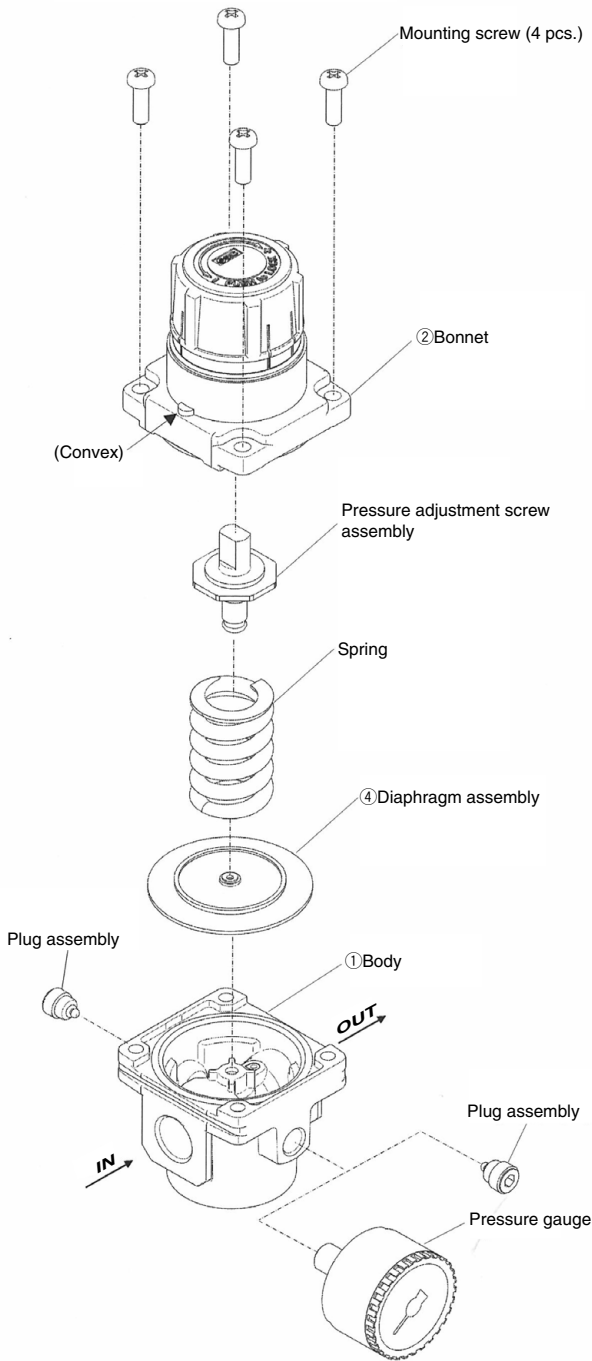
[Valve side]



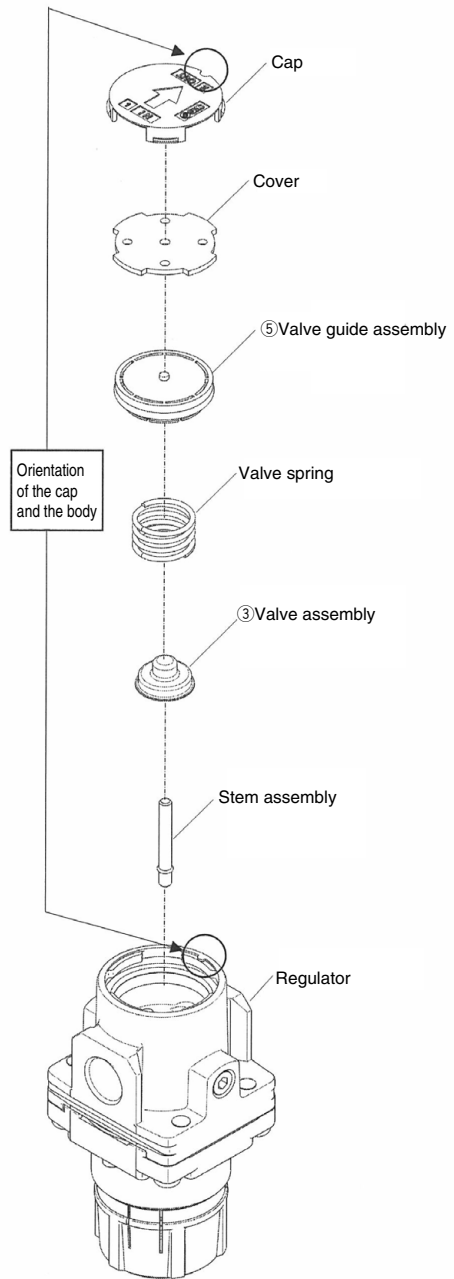


# AR20-A/25-A/30-A/40-A Exploded View 2

[Diaphragm side]



[Valve side]

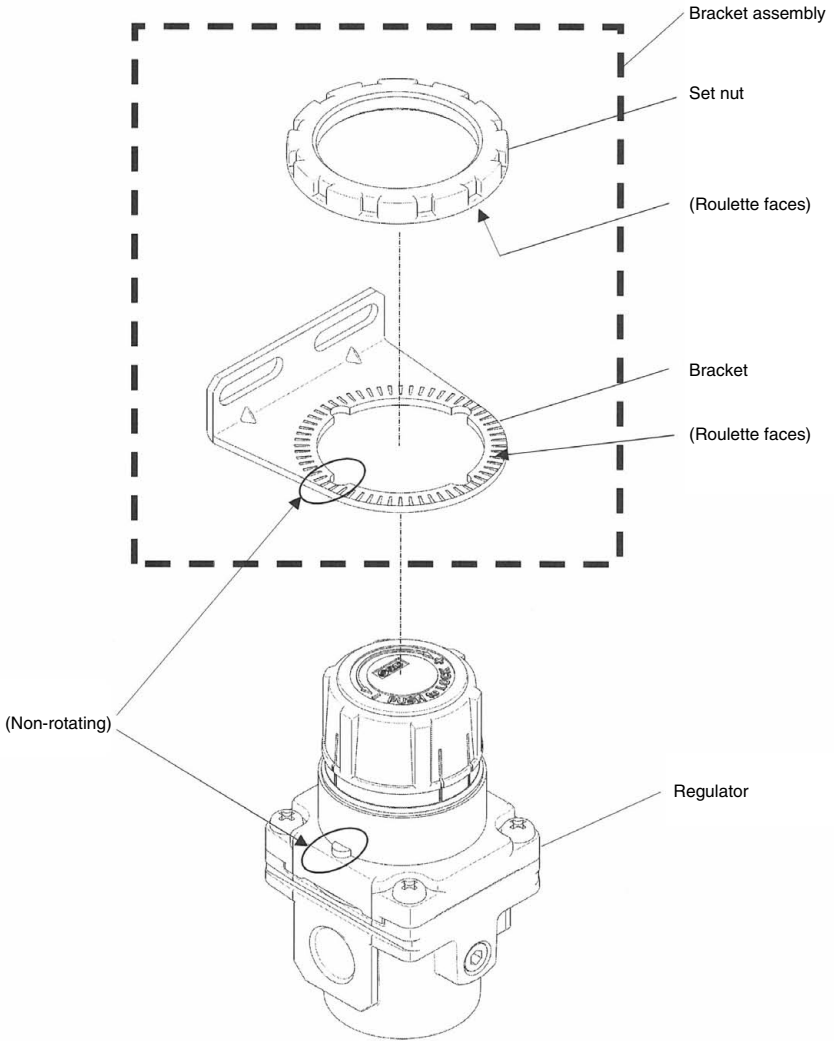


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- Actuators
- Modular F.R.L.  
Pressure Control Equipment
- Air Preparation  
Equipment
- Industrial Filters
- Replacement  
Procedure
- Actuators
- Modular F.R.L.  
Pressure Control Equipment
- Industrial Filters

# AR10-A/20-A/25-A/30-A/40-A

## Bracket Assembly, Panel Mount Exploded View 3



# AR10-A to 40-A Series Replacement Procedure 1

## Warning

Before replacement, ensure that the regulator is not pressurized.  
 Rotate the pressure adjusting knob to zero.  
 Replace while referring to the “Exploded View.”  
 After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Diaphragm Assembly (Piston Assembly)

| Applicable model                     | Process            | Procedure   | Tools                     | Check item   |               |                    |               |  |               |                   |
|--------------------------------------|--------------------|---|---------------------------|--|---------------|--------------------|---------------|--|---------------|-------------------|
| AR10-A                               | Disassembly        | 1) Remove the bonnet assembly.<br>Hold the bonnet with a spanner on the width across flat, and rotate counterclockwise to remove the bonnet assembly.   | Spanner<br>Nominal: 16    |  |               |                    |               |  |               |                   |
|                                      |                    | 2) Remove the piston assembly from the bonnet.<br>Pull out the piston assembly with the knob facing downwards. Otherwise, the pressure adjustment screw assembly or spring may fall out.  | —                         |  |               |                    |               |  |               |                   |
|                                      | Assembly           | 3) Mount the piston assembly to the bonnet assembly.<br>Insert the piston assembly into the bonnet so that the piston assembly convex faces the body.<br>If the pressure adjustment screw or spring is not mounted on the bonnet, mount it before mounting the piston assembly. | —                         |  |               |                    |               |  |               |                   |
|                                      |                    | 4) Ensure the chamber is mounted on the body.<br>If the chamber is removed during disassembly, mount the chamber ensuring that it's facing the right direction. The convex of the chamber should face the bonnet side.  | —                         | Presence of the chamber<br>Mounting direction  |               |                    |               |  |               |                   |
|                                      |                    | 5) Mount the bonnet assembly to the body.<br>Hold the bonnet assembly with a spanner on the spanner flat, and rotate the body clockwise to secure it. Refer to the “Check item” for the tightening torque.  | Spanner<br>Nominal: 16    | Tightening torque: $1.8 \pm 0.3$ N·m   |               |                    |               |  |               |                   |
| AR20-A<br>AR25-A<br>AR30-A<br>AR40-A | Disassembly        | 1) Removing bonnet<br>Remove all 4 screws, and then remove the bonnet.<br>Carefully store the bonnet parts.<br><Bonnet parts><br>· Pressure adjustment screw assembly<br>· Spring<br>· Diaphragm assembly   | Phillips head screwdriver |  |               |                    |               |  |               |                   |
|                                      | Assembly           | 2) Mount the disassembled parts onto the body.<br>Perform mounting while referring to the “Exploded View” (page 450).   | —                         | Direction of the diaphragm assembly and the pressure adjustment screw assembly   |               |                    |               |  |               |                   |
|                                      |                    | 3) Mounting bonnet<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque.                          | Phillips head screwdriver | Tightening torque:<br><table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 100px;"><b>AR20-A</b></td> <td style="text-align: center;"><math>0.62 \pm 0.3</math> N·m</td> </tr> <tr> <td><b>AR25-A</b></td> <td></td> </tr> <tr> <td><b>AR30-A</b></td> <td style="text-align: center;"><math>3.5 \pm 0.3</math> N·m</td> </tr> <tr> <td><b>AR40-A</b></td> <td style="text-align: center;"><math>2.6 \pm 0.3</math> N·m</td> </tr> </table> | <b>AR20-A</b> | $0.62 \pm 0.3$ N·m | <b>AR25-A</b> |  | <b>AR30-A</b> | $3.5 \pm 0.3$ N·m |
| <b>AR20-A</b>                        | $0.62 \pm 0.3$ N·m |   |                           |  |               |                    |               |  |               |                   |
| <b>AR25-A</b>                        |                    |   |                           |  |               |                    |               |  |               |                   |
| <b>AR30-A</b>                        | $3.5 \pm 0.3$ N·m  |   |                           |  |               |                    |               |  |               |                   |
| <b>AR40-A</b>                        | $2.6 \pm 0.3$ N·m  |   |                           |  |               |                    |               |  |               |                   |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation Equipment

Industrial Filters

Replacement Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

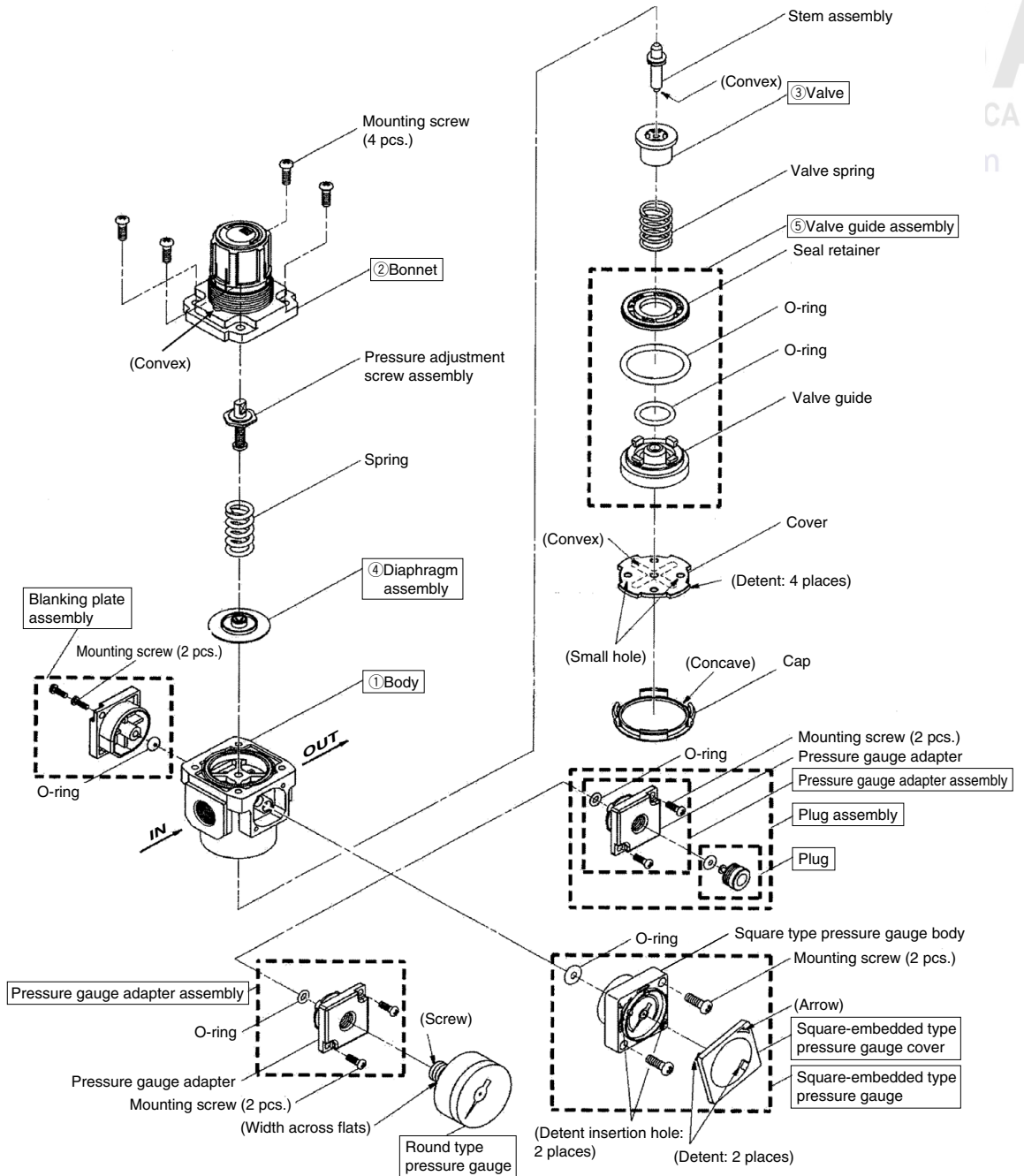
Industrial Filters

# AR10-A to 40-A Series Replacement Procedure 2

## 2. Valve Guide (Assembly), Valve Assembly

| Applicable model                     | Process     | Procedure   | Tools                            | Check item   |
|--------------------------------------|-------------|---|----------------------------------|--|
| AR10-A                               | Disassembly | 1) Remove the valve guide.<br>Insert the hexagon wrench key into the valve guide hexagon socket, and rotate counterclockwise to remove it.  | Hexagon wrench key<br>Nominal: 6 | —  |
|                                      |             | 2) Remove the valve spring.   | —                                | —  |
|                                      |             | 3) Remove the valve.  | —                                | —  |
|                                      | Assembly    | 4) Mount the valve.<br>Set the valve so that the convex surface faces the valve guide.  | —                                | The concave surface is the valve guide side (top).   |
|                                      |             | 5) Mount the valve spring.<br>Insert the valve so that the inner circumference of the valve spring fits in the convex surface of the valve.   | —                                | —  |
|                                      |             | 6) Ensure the O-ring is mounted.<br>Ensure the valve guide seal O-ring is mounted.<br>Mount the O-ring if the ring is missing.  | —                                | Presence of the O-ring   |
|                                      |             | 7) Mount the valve guide.<br>Insert the hexagon wrench key into the valve guide hexagon socket, and rotate the spanner clockwise to tighten the guide. Refer to the "Check item" for the tightening torque. | Hexagon wrench key<br>Nominal: 6 | Tightening torque:<br>0.75 ± 0.15 N·m  |
| AR20-A<br>AR25-A<br>AR30-A<br>AR40-A | Disassembly | 1) Remove the cap.<br>Insert the watchmaker's screwdriver into the gap between the body and the cap and dig up the cap.   | Watchmaker's screwdriver (-)     | —  |
|                                      |             | 2) Remove the cover.<br>Insert the circular pliers into the 2 small holes of the cover, rotate 45 degrees to one side or the other, and then lift.  | Circular pliers<br>Nominal: 125  | —  |
|                                      |             | 3) Remove the valve guide assembly.<br>Lift the outer periphery with a watchmaker's screwdriver or similar for removal.   | Watchmaker's screwdriver (-)     | —  |
|                                      |             | 4) Remove the valve spring.   | —                                | —  |
|                                      |             | 5) Remove the valve assembly.   | —                                | —  |
|                                      | Assembly    | 6) Mount the disassembled parts onto the body.<br>Perform mounting while referring to the "Exploded View."  | —                                | <ul style="list-style-type: none"> <li>· Orientation of the valve</li> <li>· Orientation of the cap</li> </ul> |

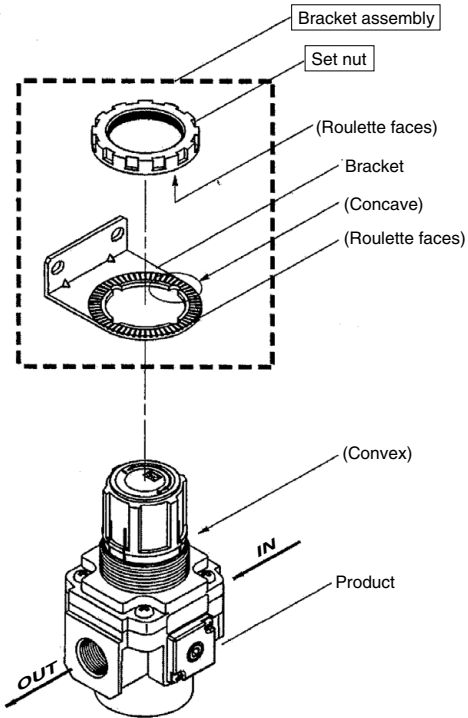
# AR20-B to 60-B Exploded View 1



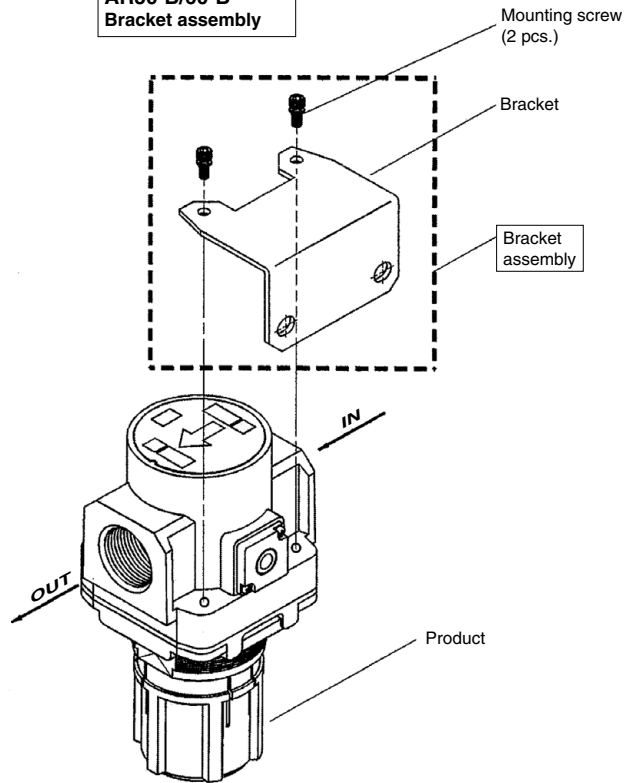
Note) It is possible to mount a square-embedded type pressure gauge, a pressure gauge adapter assembly, or a plug assembly instead of a blanking plate assembly.

# AR20-B to 60-B Bracket Assembly, Panel Mount Exploded View 2

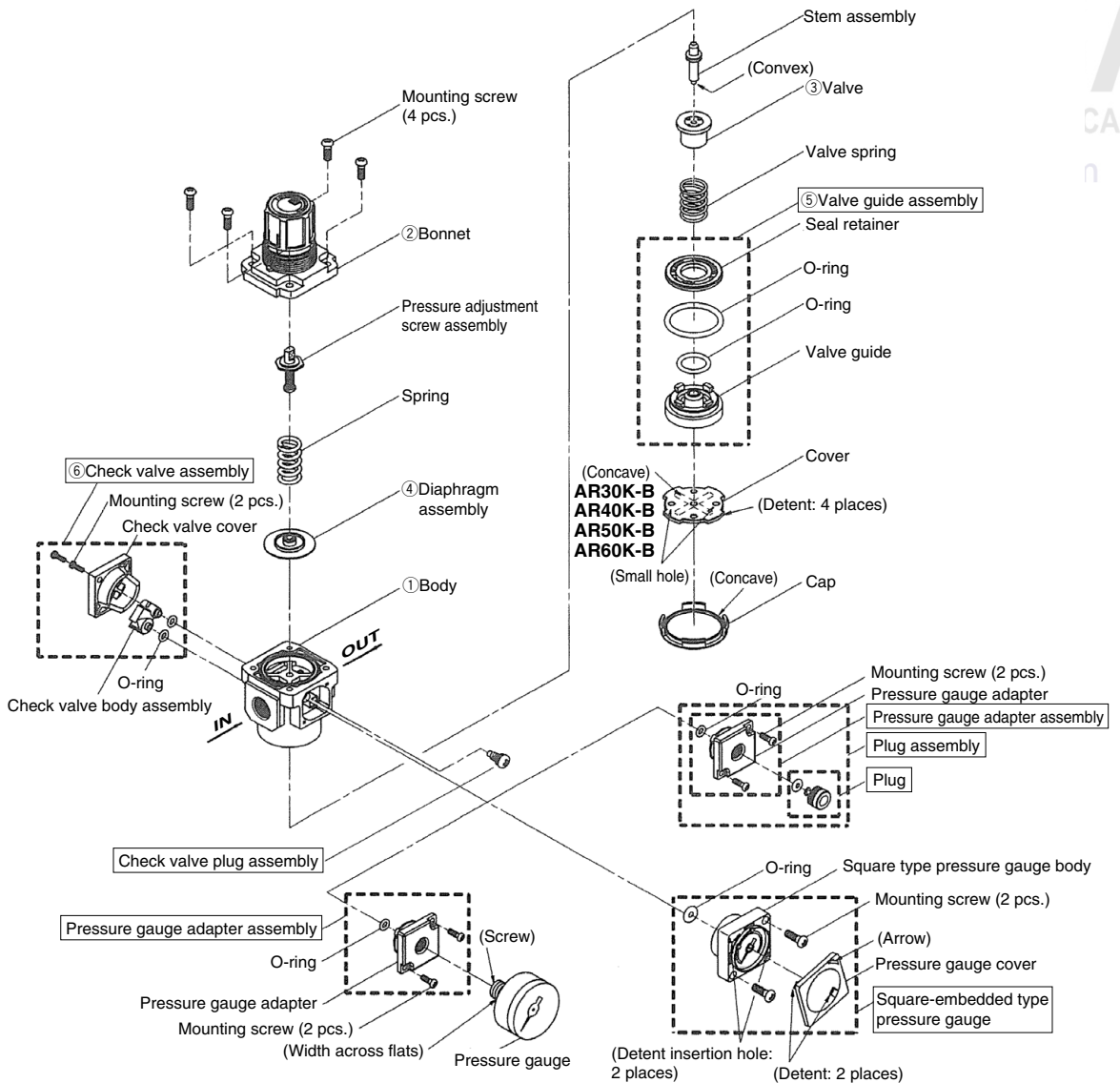
AR20-B/25-B/30-B/40-B  
Bracket assembly



AR50-B/60-B  
Bracket assembly



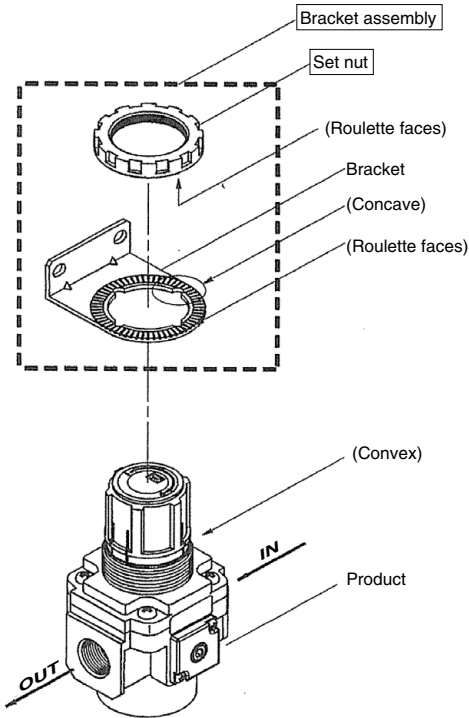
# AR20K-B to 60K-B Exploded View 1



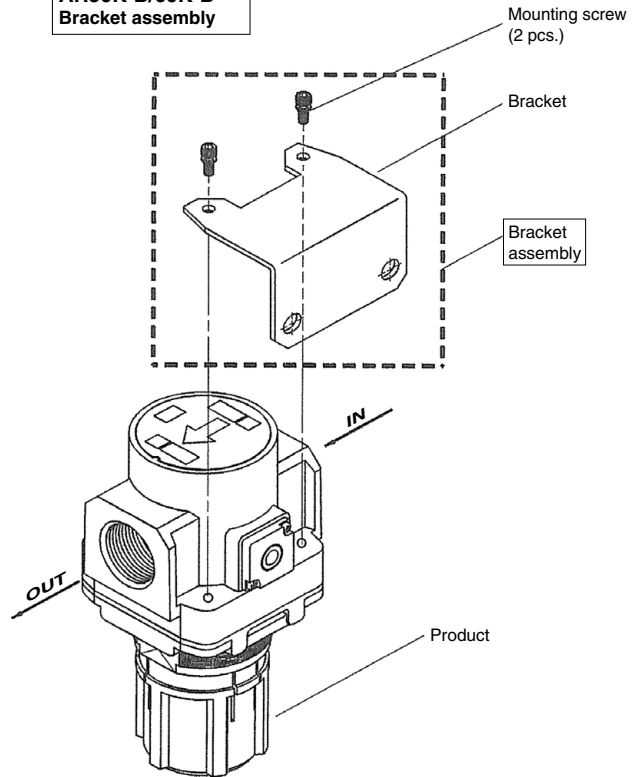
Note) ⑥ The flow direction can be changed by removing the check valve assembly and replacing it with the square-embedded type pressure gauge, pressure gauge adapter assembly, and plug assembly.

# AR20K-B to 60K-B Bracket Assembly, Panel Mount Exploded View 2

**AR20K-B/25K-B/30K-B/40K-B  
Bracket assembly**



**AR50K-B/60K-B  
Bracket assembly**





# AR20(K)-B to 60(K)-B Series Replacement Procedure 1

## Warning

Before replacement, ensure that the regulator is not pressurized.  
Rotate the pressure adjusting knob to zero.

Replace while referring to the “Exploded View.”

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Diaphragm Assembly

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| Applicable model   | Process       | Procedure  | Tools                     | Check item   |                  |               |                  |               |                  |               |                  |              |                  |              |
|--|---------------|--|---------------------------|--|------------------|---------------|------------------|---------------|------------------|---------------|------------------|--------------|------------------|--------------|
| AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Disassembly   | 1) Remove the bonnet.<br>Rotate the set screw counterclockwise with a Phillips head screwdriver to remove the bonnet from the body.  | Phillips head screwdriver | —  |                  |               |                  |               |                  |               |                  |              |                  |              |
|  |               | 2) Remove parts in order of the pressure adjustment screw assembly, spring, and the diaphragm assembly.<br>Please note that the diaphragm assembly will be attached to the bonnet if disassembled with the knob facing down.   | —                         | —  |                  |               |                  |               |                  |               |                  |              |                  |              |
|  | Assembly      | 3) Mount parts to the body in order of the diaphragm assembly, spring, and pressure adjustment screw.  | —                         | Direction of the diaphragm assembly and the pressure adjustment screw assembly   |                  |               |                  |               |                  |               |                  |              |                  |              |
|  |               | 4) Mount the bonnet to the body.<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque. | Phillips head screwdriver | Tightening torque:<br><table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td><b>AR20(K)-B</b></td> <td>2.35 ±0.3 N·m</td> </tr> <tr> <td><b>AR25(K)-B</b></td> <td>2.35 ±0.3 N·m</td> </tr> <tr> <td><b>AR30(K)-B</b></td> <td>2.35 ±0.3 N·m</td> </tr> <tr> <td><b>AR40(K)-B</b></td> <td>3.5 ±0.3 N·m</td> </tr> <tr> <td><b>AR50(K)-B</b></td> <td>3.5 ±0.3 N·m</td> </tr> <tr> <td><b>AR60(K)-B</b></td> <td>3.5 ±0.3 N·m</td> </tr> </table> | <b>AR20(K)-B</b> | 2.35 ±0.3 N·m | <b>AR25(K)-B</b> | 2.35 ±0.3 N·m | <b>AR30(K)-B</b> | 2.35 ±0.3 N·m | <b>AR40(K)-B</b> | 3.5 ±0.3 N·m | <b>AR50(K)-B</b> | 3.5 ±0.3 N·m |
| <b>AR20(K)-B</b>   | 2.35 ±0.3 N·m |  |                           |  |                  |               |                  |               |                  |               |                  |              |                  |              |
| <b>AR25(K)-B</b>   | 2.35 ±0.3 N·m |  |                           |  |                  |               |                  |               |                  |               |                  |              |                  |              |
| <b>AR30(K)-B</b>   | 2.35 ±0.3 N·m |  |                           |  |                  |               |                  |               |                  |               |                  |              |                  |              |
| <b>AR40(K)-B</b>   | 3.5 ±0.3 N·m  |  |                           |  |                  |               |                  |               |                  |               |                  |              |                  |              |
| <b>AR50(K)-B</b>   | 3.5 ±0.3 N·m  |  |                           |  |                  |               |                  |               |                  |               |                  |              |                  |              |
| <b>AR60(K)-B</b>   | 3.5 ±0.3 N·m  |  |                           |  |                  |               |                  |               |                  |               |                  |              |                  |              |

## 2. Valve Guide (Assembly), Valve Assembly

| Applicable model   | Process     | Procedure   | Tools                           | Check item  |
|--|-------------|---|---------------------------------|---|
| AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Disassembly | 1) Remove the cap.<br>Insert the watchmakers screw driver in the gap between the body and the cap and dig up the cap.   | Watchmakers screw driver (—)    | —   |
|  |             | 2) Remove the cover.<br>Insert the circular pliers into the 2 small holes of the cover, rotate 45 degrees to one side or the other and lift.  | Circular pliers<br>Nominal: 125 | —   |
|  |             | 3) Remove the valve guide assembly.<br>Hold the valve guide with a needle nose pliers, and lift it.   | Needle nose pliers              | —   |
|  |             | 4) Remove the valve spring.   | —                               | —   |
|  |             | 5) Remove the valve.  | —                               | —   |
|  | Assembly    | 6) Mount the valve.<br>Mate the stem convex and the valve center hole.  | —                               | Positioning the stem and the valve (centering)                                |
|  |             | 7) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —                               | —   |
|  |             | 8) Mount the valve guide assembly and the cover assembly to the body.<br>Align the body groove and the cover clamp, push in the valve guide and cover assembly, insert the circular pliers into the 2 small holes of the cover and rotate 45 degrees to one side or the other to lock into place. | Circular pliers<br>Nominal: 125 | —   |
|  |             | 9) Mount the cap.<br>Mate the convex of the body cover and the concave of the cap, and push them in to settle. Ensure the end of the body and the cap are almost flat.  | —                               | Orientation of the body and the cap.<br>Body end and the cap are almost flat. |

# AR20(K)-B to 60(K)-B Series Replacement Procedure 2

## 3. Bracket Assembly, Panel Mount

| Applicable model                                 | Process                     | Procedure  | Tools  | Check item  |               |               |           |               |           |               |           |               |
|--|-----------------------------|--|--|---|---------------|---------------|-----------|---------------|-----------|---------------|-----------|---------------|
| AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B | Assembly                    | 1) Mount the parts to the bracket (panel).<br>Mate the bracket (panel) concave and the bonnet convex to mount the bracket. | Hook spanner<br>Nominal:<br>AR20(K)-B 34/38<br>AR25(K)-B 40/42<br>AR30(K)-B 52/55<br>AR40(K)-B 52/55 | Tightening torque:<br><table border="1"> <tr> <td>AR20(K)-B</td> <td>2.0 ± 0.2 N·m</td> </tr> <tr> <td>AR25(K)-B</td> <td>2.5 ± 0.2 N·m</td> </tr> <tr> <td>AR30(K)-B</td> <td>3.5 ± 0.3 N·m</td> </tr> <tr> <td>AR40(K)-B</td> <td>4.0 ± 0.4 N·m</td> </tr> </table> | AR20(K)-B     | 2.0 ± 0.2 N·m | AR25(K)-B | 2.5 ± 0.2 N·m | AR30(K)-B | 3.5 ± 0.3 N·m | AR40(K)-B | 4.0 ± 0.4 N·m |
|  |                             | AR20(K)-B  |  |   | 2.0 ± 0.2 N·m |               |           |               |           |               |           |               |
| AR25(K)-B  | 2.5 ± 0.2 N·m               |  |  |   |               |               |           |               |           |               |           |               |
| AR30(K)-B  | 3.5 ± 0.3 N·m               |  |  |   |               |               |           |               |           |               |           |               |
| AR40(K)-B  | 4.0 ± 0.4 N·m               |  |  |   |               |               |           |               |           |               |           |               |
| AR50(K)-B<br>AR60(K)-B                           | Assembly (Bracket assembly) | 1) Mount the bracket to the product.<br>Fix them by tightening two mounting screws using a hexagon wrench key.             | Hexagon wrench key<br>Nominal: 5   | Referential tightening torque:<br>2.6 N·m   |               |               |           |               |           |               |           |               |

## 4. Square Embedded Pressure Gauge

| Applicable model   | Process     | Procedure  | Tools                     | Check item                        |
|--|-------------|--|---------------------------|-----------------------------------|
| AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Disassembly | 1) Remove the pressure gauge cover.<br>Rotate the pressure gauge cover 15 degrees to the arrow mark (counterclockwise) to pull it out.   | —                         | —                                 |
|  |             | 2) Remove the pressure gauge<br>Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the pressure gauge and two mounting screws.   | Phillips head screwdriver | —                                 |
|  | Assembly    | 3) Ensure O-ring is mounted to the pressure gauge.<br>Mount O-ring to the pressure gauge if the ring fall off.   | —                         | Presence of O-ring                |
|  |             | 4) Mount the pressure gauge.<br>Rotate two mounting screws clockwise with Phillips head screwdriver to mounting screws temporary. Then settle them with tightening torque in check item.   | Phillips head screwdriver | Tightening torque: 0.6 ± 0.05 N·m |
|  |             | 5) Mount the pressure gauge cover.<br>Insert the pressure gauge mating two detent of the pressure gauge and holes for them so that the arrow of the pressure gauge cover comes upper right. Rotate the pressure gauge cover 15 degree opposite to the arrow to mount the pressure gauge. | —                         | —                                 |

## 5. Circular Pressure Gauge

| Applicable model   | Process     | Procedure  | Tools   | Check item  |  |            |           |           |           |           |
|--|-------------|--|---|---|--|------------|-----------|-----------|-----------|-----------|
| AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Disassembly | 1) Remove the pressure gauge.<br>Hold the pressure gauge with a spanner on the spanner flat. Then, rotate the gauge.   | Spanner<br>Nominal:<br>AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | —   |  |            |           |           |           |           |
|  |             | 2) Wind the pressure gauge thread with the sealant tape leaving 1.5 to 2 threads from the end.   | —   |   | Wind sealant tape leaving 1.5 to 2 threads |            |           |           |           |           |
|  | Assembly    | 3) Mount the pressure gauge.<br>Hold the pressure gauge on the spanner flat with a spanner, and rotate it clockwise to mount the circular pressure gauge. Refer to the "Check item" for tightening torque of pressure gauge. | Spanner<br>Nominal:<br>AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Tightening torque:<br><table border="1"> <tr> <td>AR20(K)-B</td> <td rowspan="6">7 to 9 N·m</td> </tr> <tr> <td>AR25(K)-B</td> </tr> <tr> <td>AR30(K)-B</td> </tr> <tr> <td>AR40(K)-B</td> </tr> <tr> <td>AR50(K)-B</td> </tr> <tr> <td>AR60(K)-B</td> </tr> </table> | AR20(K)-B                                  | 7 to 9 N·m | AR25(K)-B | AR30(K)-B | AR40(K)-B | AR50(K)-B |
| AR20(K)-B  | 7 to 9 N·m  |  |   |   |  |            |           |           |           |           |
| AR25(K)-B  |             |  |   |   |  |            |           |           |           |           |
| AR30(K)-B  |             |  |   |   |  |            |           |           |           |           |
| AR40(K)-B  |             |  |   |   |  |            |           |           |           |           |
| AR50(K)-B  |             |  |   |   |  |            |           |           |           |           |
| AR60(K)-B  |             |  |   |   |  |            |           |           |           |           |

# AR20(K)-B to 60(K)-B Series Replacement Procedure 3

## 6. Pressure Gauge Adapter, Plug Assembly

| Applicable model   | Process     | Procedure   | Tools   | Check item   |
|--|-------------|---|---|--|
| AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Disassembly | 1) Remove the plug.<br>Insert the hexagon wrench key to hexagon socket of the plug.<br>Rotate the plug counterclockwise to remove the plug.   | Spanner<br>Nominal:<br>AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | —  |
|  |             | 2) Remove the pressure gauge adapter.<br>Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the pressure gauge adapter and two mounting screws.             | Phillips head screwdriver   | —  |
|  | Assembly    | 3) Ensure O-ring is mounted to the pressure gauge adapter. If not, mount O-ring.  | —   | —  |
|  |             | 4) Mount pressure gauge adapter.<br>Rotate two screws clockwise by Phillips head screwdriver to fix pressure gauge adapter.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver)  | Tightening torque:<br>0.6 ± 0.05 N·m   |
|  |             | 5) Mount plug assembly.<br>Insert hexagon wrench key into hexagon socket on the plug and rotate clockwise to fix the plug.<br>Refer to the "Check item" for tightening torque of two screws.  | Spanner<br>Nominal:<br>AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B | Tightening torque:<br>AR20(K)-B<br>AR25(K)-B<br>AR30(K)-B<br>AR40(K)-B<br>AR50(K)-B<br>AR60(K)-B |

## 7. Blanking Plate Assembly

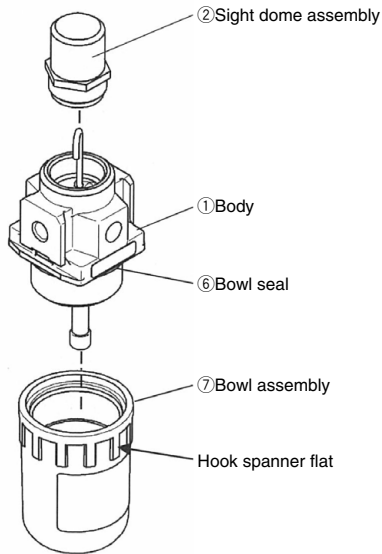
| Applicable model   | Process     | Procedure   | Tools  | Check item                           |
|--|-------------|---|--|--------------------------------------|
| AR20-B<br>AR25-B<br>AR30-B<br>AR40-B<br>AR50-B<br>AR60-B | Disassembly | 1) Remove the blanking plate.<br>Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the blanking plate and two mounting screws.             | Phillips head screwdriver                    | —                                    |
|  |             | 2) Ensure O-ring is mounted to the blanking plate. If not, mount O-ring.  | —  | —                                    |
|  | Assembly    | 3) Mount blanking plate.<br>Rotate two screws clockwise by Phillips head screwdriver to fix blanking plate.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver) | Tightening torque:<br>0.6 ± 0.05 N·m |

## 8. Check Valve Assembly

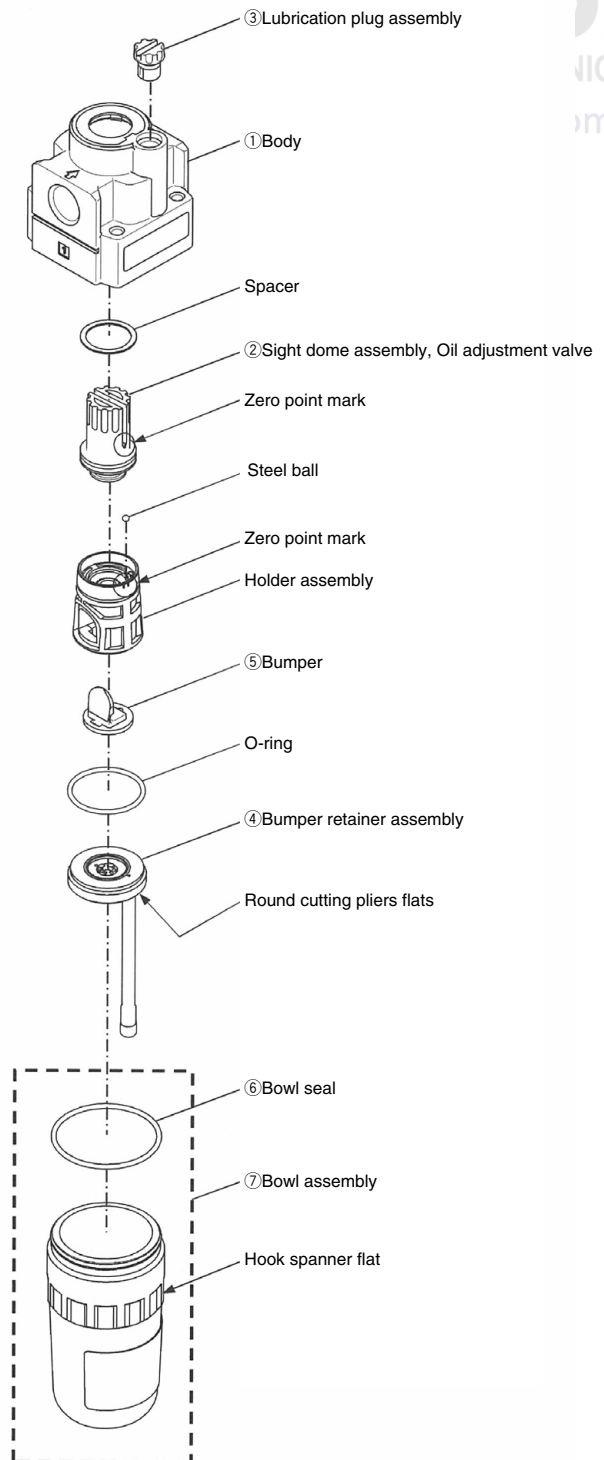
| Applicable model   | Process     | Procedure  | Tools  | Check item                                   |
|--|-------------|--|--|--|
| AR20K-B<br>AR25K-B<br>AR30K-B<br>AR40K-B<br>AR50K-B<br>AR60K-B | Disassembly | 1) Remove check valve cover.<br>Rotate two screws counterclockwise by Phillips head screwdriver and remove the check valve cover and the screws.   | Phillips head screwdriver                    | —  |
|  |             | 2) Remove the check valve assembly from body.<br>The check valve can be removed by pulling it out by hand. At this time, confirm O-ring is mounted to body side properly so that it wouldn't come out from the body. | —  | —  |
|  | Assembly    | 3) Confirm two O-rings is mounted to body side. If not, mount it to the body.  | —  | —  |
|  |             | 4) Insert convexes on check valve into O-ring insert holes on body.  | —  | Orientation of the check valve body assembly |
|  |             | 5) Mount check valve cover.<br>Rotate two screws clockwise by Phillips head screwdriver to fix check valve cover.<br>Refer to the "Check item" for tightening torque of two screws.                                  | Phillips head screwdriver<br>(Torque driver) | Tightening torque: 0.6 ± 0.05 N·m            |

# AL10-A/20-A Exploded View ①

## 1) AL10-A

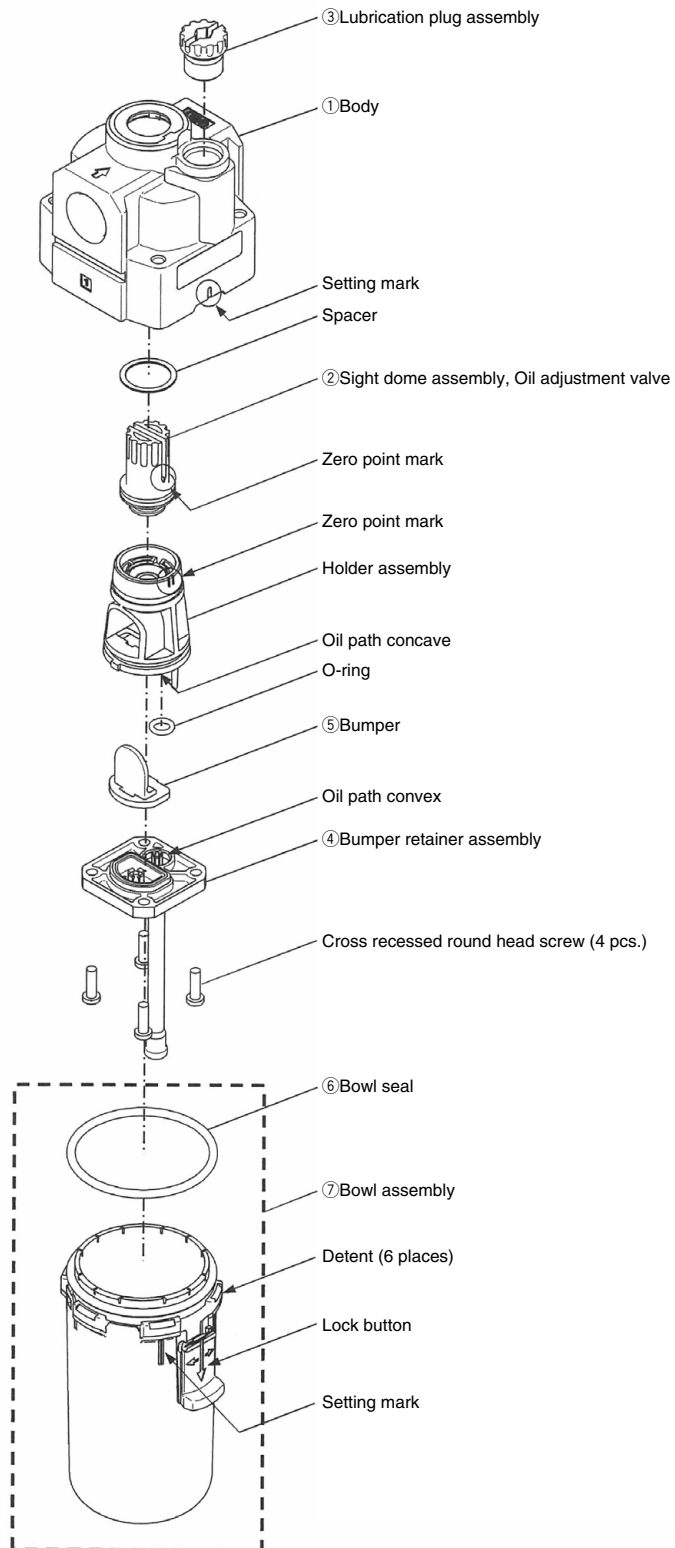


## 2) AL20-A



# AL30-A/40-A Exploded View 2

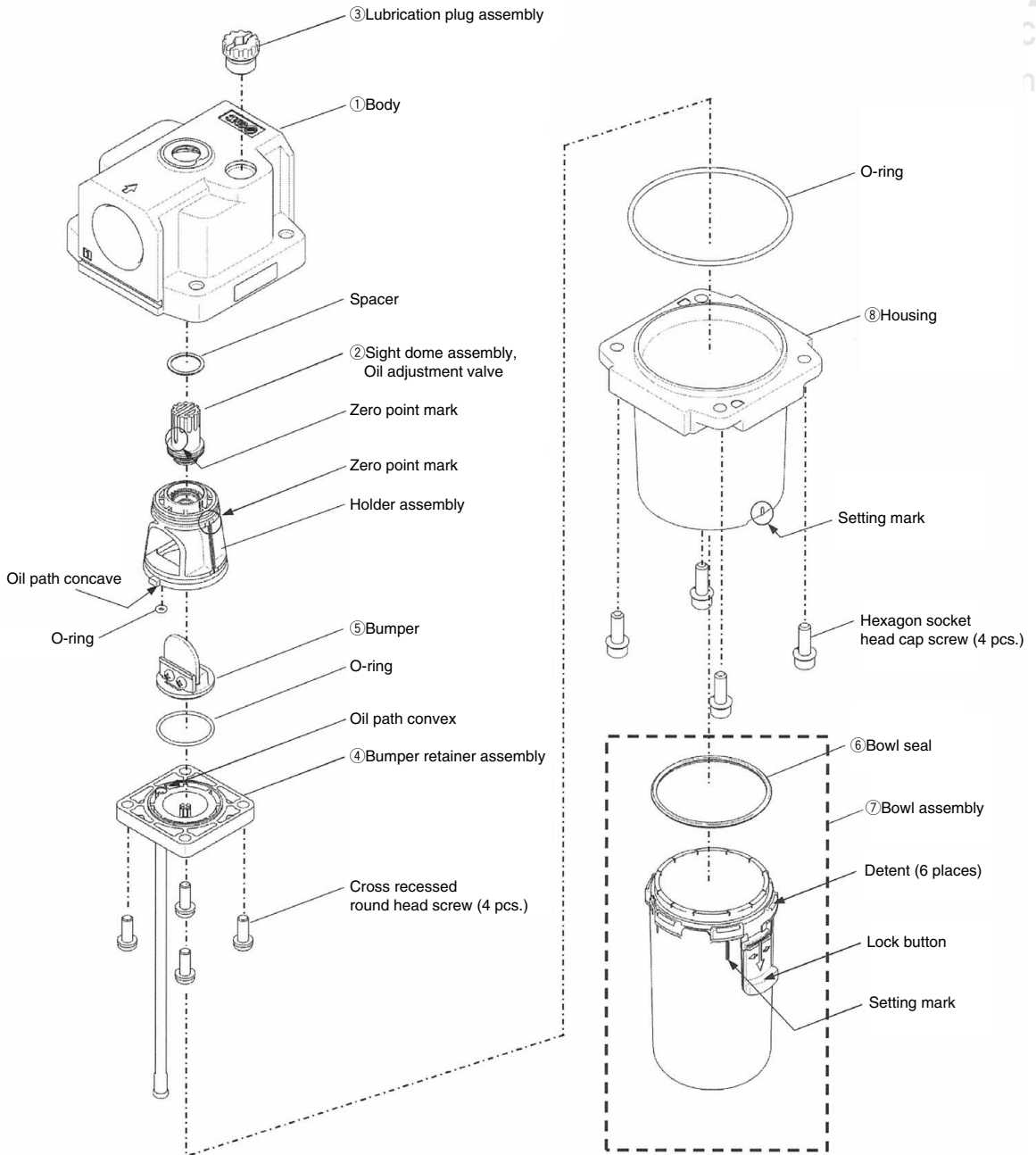
## 3) AL30-A/40-A



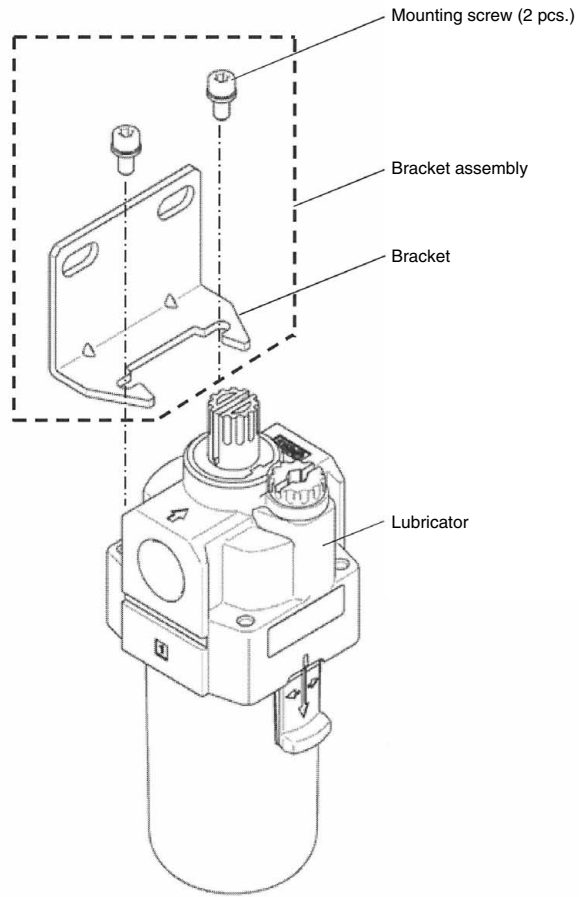
# AL50-A/60-A Exploded View 3

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## 4) AL50-A/60-A



# AL20-A to 60-A Bracket Assembly Exploded View 4



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# AL10-A to 60-A Series Replacement Procedure 1

## Warning

Before replacement, ensure that the regulator is not pressurized.

Replace while referring to the "Exploded View."

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Bowl Assembly, Sight Dome Assembly

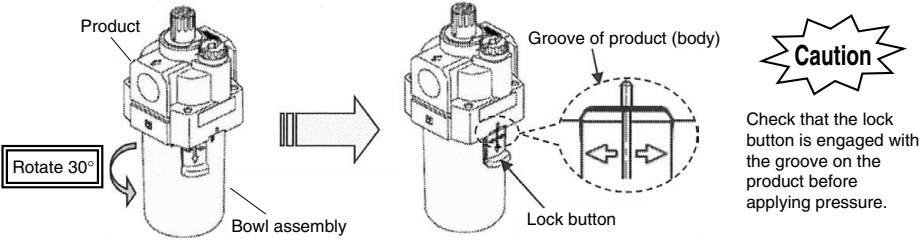
| Applicable model | Process     | Procedure  | Tools                                     | Check item                                |
|------------------|-------------|--|---|---|
| AL10-A           | Disassembly | 1) Remove the bowl assembly.<br>Hold the bowl assembly by hand and rotate counterclockwise to remove the bowl assembly. If the bowl assembly is tightened too much to be removed, use hook spanner until it can be loosened by hand. | (Hook spanner<br>Nominal: 25/28)          | —   |
|                  |             | 2) Remove the sight dome assembly.<br>Rotate counterclockwise with spanner to remove the sight dome assembly.  | Spanner<br>Nominal: 14                    | —   |
|                  | Assembly    | 3) Mount the bowl assembly.<br>Hold the bowl assembly by hand and rotate clockwise. Do not use tool for mounting because the bowl may be damaged. Refer to the "Check item" for referential tightening torque.                       | —   | Referential tightening torque:<br>1.5 N·m |
|                  |             | 4) Mount the sight dome assembly.<br>Rotate clockwise with spanner to mount the sight dome assembly. Tightening torque at this time is shown on the "Check item".  | Spanner<br>Nominal: 14<br>(Torque wrench) | Tightening torque:<br>$0.8 \pm 0.2$ N·m   |

## 2. Bowl Assembly, Bumper Retainer Assembly, Bumper, Sight Dome Assembly

| Applicable model | Process     | Procedure   | Tools   | Check item  |
|------------------|-------------|---|---|---|
| AL20-A           | Disassembly | 1) Remove the bowl assembly.<br>Hold the bowl assembly by hand and rotate counterclockwise to remove the bowl assembly. If the bowl assembly is tightened too much to be removed, use spanner until it can be loosened by hand.   | SMC's special spanner<br>(Recommended)<br>Part no.: 1129129 | —   |
|                  |             | 2) Close the oil adjustment valve (outer of the sight dome) fully.<br>Rotate the oil adjustment valve clockwise by manual until feeling the end of rotation with light force.   | —   | —   |
|                  |             | 3) Remove bumper retainer assembly.<br>Hold the bumper retainer assembly by round cutting pliers and rotate counterclockwise.   | Round cutting pliers<br>Nominal:<br>125 or 150              | —   |
|                  |             | 4) Remove O-ring, bumper, holder assembly, steel ball, sight dome assembly and spacer.<br>Push the sight dome assembly forward to the body by hand for disconnection. And the holder assembly and the sight dome assembly can be separated away by hand as well, but at the time the attention has to be paid not to lose the steel balls between them. Bumper can be pulled out by tweezers. | Tweezers  | —   |
|                  | Assembly    | 5) Insert the spacer to the sight dome assembly.  | —   | —   |
|                  |             | 6) Connect the sight dome assembly, the steel balls and the holder assembly.<br>After inserting the steel balls into the path hole of oil on the holder assembly, put the sight dome assembly into the holder assembly by meeting zero point mark of both holder assembly and the sight dome.   | —   | Zero point mark on the holder assembly shall meet with zero point mark on the sight dome assembly.                        |
|                  |             | 7) Insert the bumper into the holder assembly.<br>For insertion, meet the setting concave (bumper) and convex (holder assembly)   | —   | Setting concave on the bumper shall meet with the setting convex on the holder assembly.                                  |
|                  |             | 8) Insert the assembly 5) to 7) mentioned above (sight dome + spacer + steel ball + holder assembly + damper) to the body.<br>For insertion, meet the setting convex and concave on the body holder. Proper insertion makes the face of the holder and the body flat.   | —   | Setting concave on the body shall meet with the setting convex of the holder. The face of the holder and the body is made |
|                  |             | 9) Mount the bumper retainer assembly.<br>Hold the bumper retainer assembly by round cutting pliers and rotate clockwise. Tightening torque at this time is shown on the "Check item".  | Round cutting pliers<br>Nominal:<br>125 or 150              | Tightening torque:<br>$1.4 \pm 0.1$ N·m   |
|                  |             | 10) Mount the bowl assembly.<br>Hold the bowl assembly by hand and rotate clockwise. Do not use tool for mounting because the bowl may be damaged. Refer to the "Check item" for referential tightening torque.   | —   | Referential tightening torque:<br>2.2 N·m   |



# AL10-A to 60-A Series Replacement Procedure 2

| Applicable model   | Process     | Procedure  | Tools                     | Check item   |
|--|-------------|--|---------------------------|--|
| AL30-A<br>AL40-A   | Disassembly | 1) Remove the bowl assembly.<br>Push the lock button on the bowl assembly down and rotate clock or counterclockwise by 30°. After the rotation, the bowl assembly can be pulled out.   | —                         | —  |
|  |             | 2) Close the oil adjustment valve (outer of the sight dome) fully.<br>Rotate the oil adjustment valve clockwise by manual until feeling the end of rotation with light force.  | —                         | —  |
|  |             | 3) Remove the bumper retainer assembly.<br>Loosen and remove four cross recessed round head screws by Phillips head screwdriver to remove the bumper retainer assembly. At this time, the attention has to be paid not to lose O-ring between the bumper retainer assembly and the holder assembly.  | Phillips head screwdriver | —  |
|  |             | 4) Remove bumper, holder assembly, sight dome assembly and spacer.<br>Push the sight dome assembly forward to the body by hand for disconnection. And the holder assembly and the sight dome assembly can be separated away by hand as well. Bumper can be pulled out by tweezers.   | Tweezers                  | —  |
|  | Assembly    | 5) Insert the spacer into the sight dome assembly.   | —                         | —  |
|  |             | 6) Connect the sight dome assembly with the holder assembly.<br>Put the sight dome assembly into the holder assembly by meeting zero point mark of both holder assembly and the sight dome assembly.   | —                         | Zero point mark on the holder assembly shall meet with zero point mark on the sight dome assembly.                         |
|  |             | 7) Insert the bumper into the holder assembly.<br>For insertion, the shape of the bumper is matched to the shape of the convex part of the holder assembly.  | —                         | Setting the shape of the bumper shall meet with the setting convex of the holder assembly.                                 |
|  |             | 8) Insert the assembly 5) to 7) mentioned above (sight dome + spacer + holder assembly + bumper) to the body.<br>For insertion, meet the setting convex and concave on the body holder. Proper insertion makes the face of the holder and the body flat.   | —                         | Setting concave on the body shall meet with the setting convex of the holder. The face of the holder and the body is made. |
|  |             | 9) Mount the bumper retainer assembly.<br>Place the bumper retainer assembly so that the oil path convex (bumper holder assembly) and concave (holder) could meet, and then fix it by four cross recessed round head screw by Phillips head screwdriver. Tightening torque at this time is shown on the "Check item". And the screw which is tightened next after first tightened screw shall be what is located at cross corner of first one. | Phillips head screwdriver | Tightening torque<br>AL30-A: $0.4 \pm 0.1$ N·m<br>AL40-A: $0.7 \pm 0.2$ N·m  |
|  |             | 10) Mount the bowl assembly.<br>Insert the bowl assembly into the body by using individual setting mark and rotate clock or counterclockwise by 30° (until the lock button is released). If the release of the lock button is confirmed, mount of the bowl assembly is completed.  | —                         | Lock button us up.   |
|  |             |  |                           |  |

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# AL10-A to 60-A Series Replacement Procedure 3

| Applicable model | Process     | Procedure  | Tools                        | Check item  |
|------------------|-------------|--|------------------------------|---|
| AL50-A<br>AL60-A | Disassembly | 1) Remove the housing including the bowl assembly. Loosen four hexagon socket head cap screw by hexagon wrench to remove the housing (including the bowl assembly) and O-ring.   | Hexagon wrench<br>Nominal: 5 | —   |
|                  |             | 2) Close the oil adjustment valve (outer of the sight dome) fully. Rotate the oil adjustment valve clockwise by manual until feeling the end of rotation with light force.   | —                            | —   |
|                  |             | 3) Remove the damper retainer assembly. Loosen and remove four cross recessed round head screws by Phillips head screwdriver to remove the bumper retainer assembly.   | Phillips head screwdriver    | —   |
|                  |             | 4) Remove O-ring, bumper assembly, holder assembly, sight dome assembly and spacer. Push the sight dome assembly forward to the body by hand for disconnection. And the holder assembly and the sight dome assembly can be separated away by hand as well.   | —                            | —   |
|                  | Assembly    | 5) Insert the spacer into the sight dome assembly.   | —                            | —   |
|                  |             | 6) Connect the sight dome assembly with the holder assembly. Put the sight dome assembly into the holder assembly by meeting zero point mark of both holder assembly and the sight dome assembly.  | —                            | Zero point mark on the holder assembly shall meet with zero point mark on the sight dome assembly.                              |
|                  |             | 7) Insert the bumper into the holder assembly. For insertion, the setting hole of the bumper assembly is matched to the convex part of the holder assembly.  | —                            | Setting the setting hole of the bumper assembly shall meet with the convex of the holder assembly.                              |
|                  |             | 8) Insert the assemblies 5) to 7) mentioned above (sight dome + spacer + holder assembly + bumper assembly) to the body. For insertion, meet the setting convex and concave on the body holder. Proper insertion makes the face of the holder and the body flat.   | —                            | Setting concave on the body shall meet with the Setting convex of the holder. The face of the holder and the body is made flat. |
|                  |             | 9) Install O-ring to the holder assembly.  | —                            | —   |
|                  |             | 10) Mount the bumper retainer assembly. Place the bumper retainer assembly so that the oil path convex (bumper holder assembly) and concave (holder) could meet, and then fix it by four cross recessed round head screw by Phillips head screwdriver. Tightening torque at this time is shown on the "Check item". And the screw which is tightened next after first tightened screw shall be what is located at cross corner of first one.       | Phillips head screwdriver    | Tightening torque<br>AL50-A: $1.4 \pm 0.1$ N·m<br>AL60-A: $1.4 \pm 0.1$ N·m   |
|                  |             | 11) Install O-ring to the body.  | —                            | —   |
|                  |             | 12) Mount the housing including the bowl assembly. Place the housing including the bowl assembly on the body at the position with configuration match by checking the appearance of them and fix it by four hexagon socket head cap screw by hexagon wrench. Tightening torque at this time is shown on the "Check item". And the screw which is tightened next after first tightened screw shall be what is located at cross corner of first one. | Hexagon wrench<br>Nominal: 5 | Tightening torque<br>AL50-A: $4.5 \pm 1$ N·m<br>AL60-A: $4.5 \pm 1$ N·m   |

# AL10-A to 60-A Series Replacement Procedure 4

## 3. Lubrication Plug Assembly

| Applicable model                               | Process     | Procedure   | Tools                  | Check item   |
|--|-------------|---|------------------------|--|
| AL20-A<br>AL30-A<br>AL40-A<br>AL50-A<br>AL60-A | Disassembly | 1) Remove the lubrication plug assembly.<br>Insert flat blade screwdriver into the groove on the top of lubrication plug and rotate counterclockwise to remove the lubrication plug assembly from the body.   | Flat blade screwdriver | —  |
|  | Assembly    | 2) Mount the lubrication plug assembly.<br>Insert flat blade screwdriver into the groove on the top of lubrication plug and rotate clockwise to fix the lubrication plug assembly to the body. Tightening torque at this time is shown on the "Check item". | Flat blade screwdriver | Tightening torque<br>AL20-A: $0.3 \pm 0.05$ N·m<br>AL30-A: $0.4 \pm 0.05$ N·m<br>AL40-A to 60-A: $0.55 \pm 0.05$ N·m |

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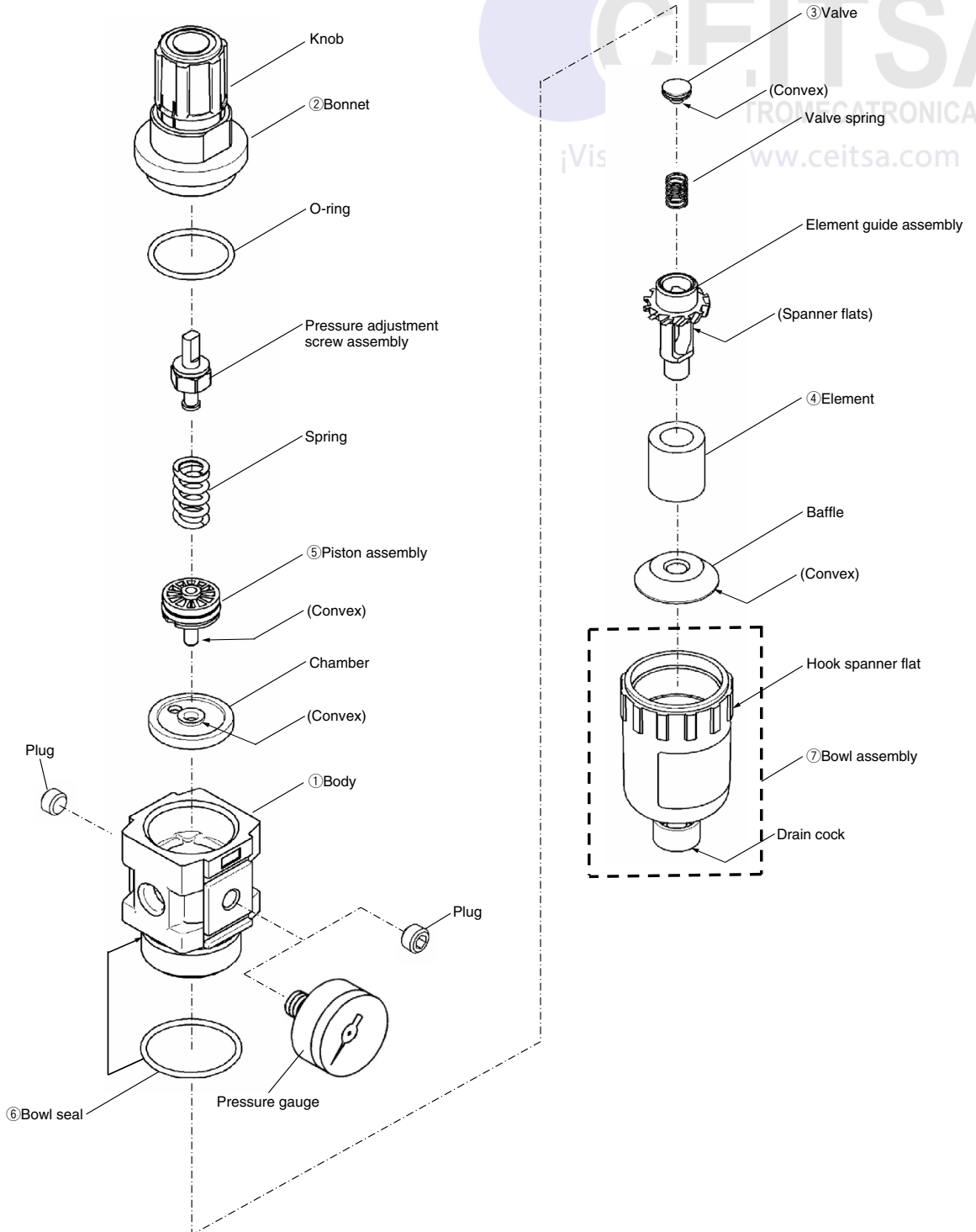
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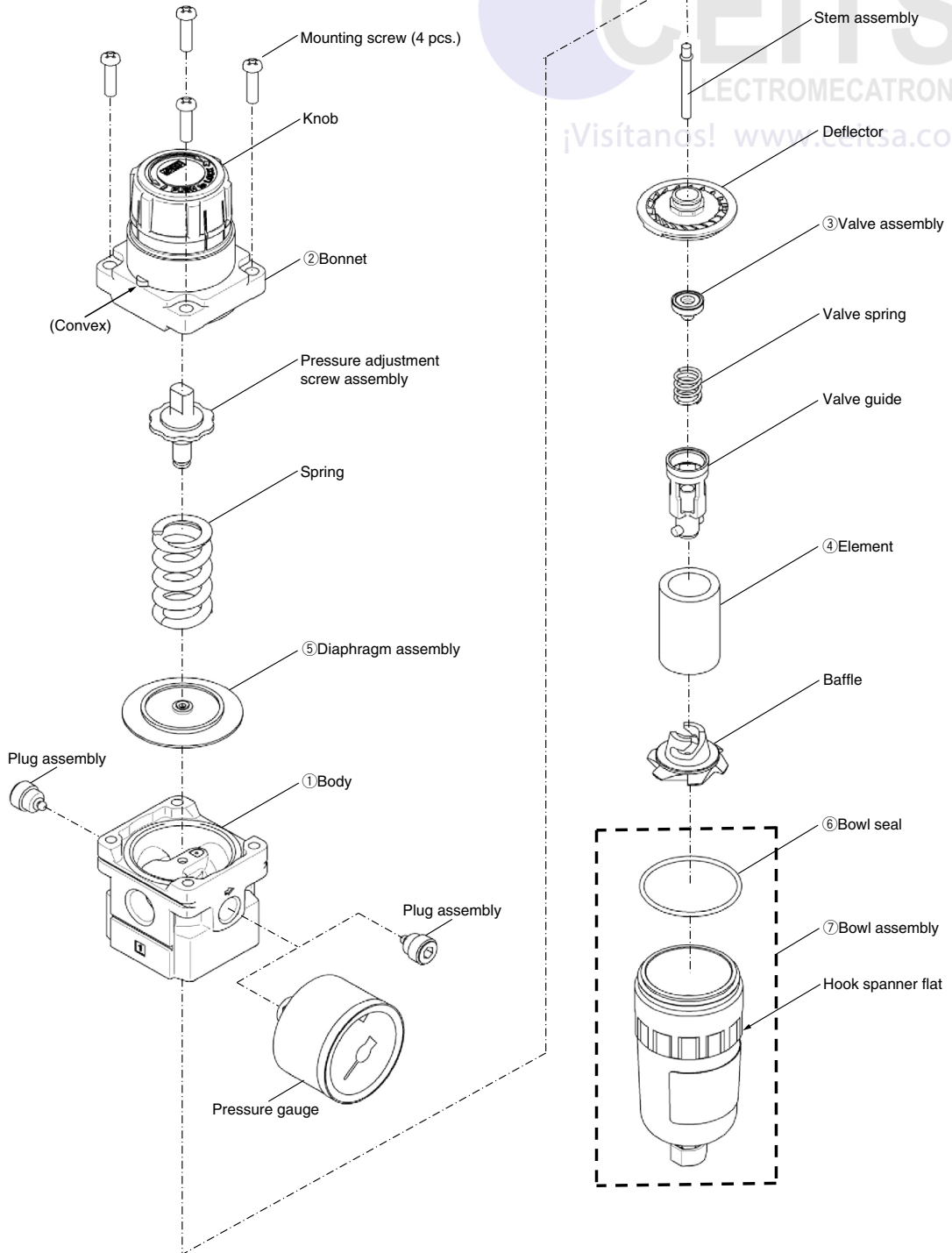
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# AW10-A Exploded View 1



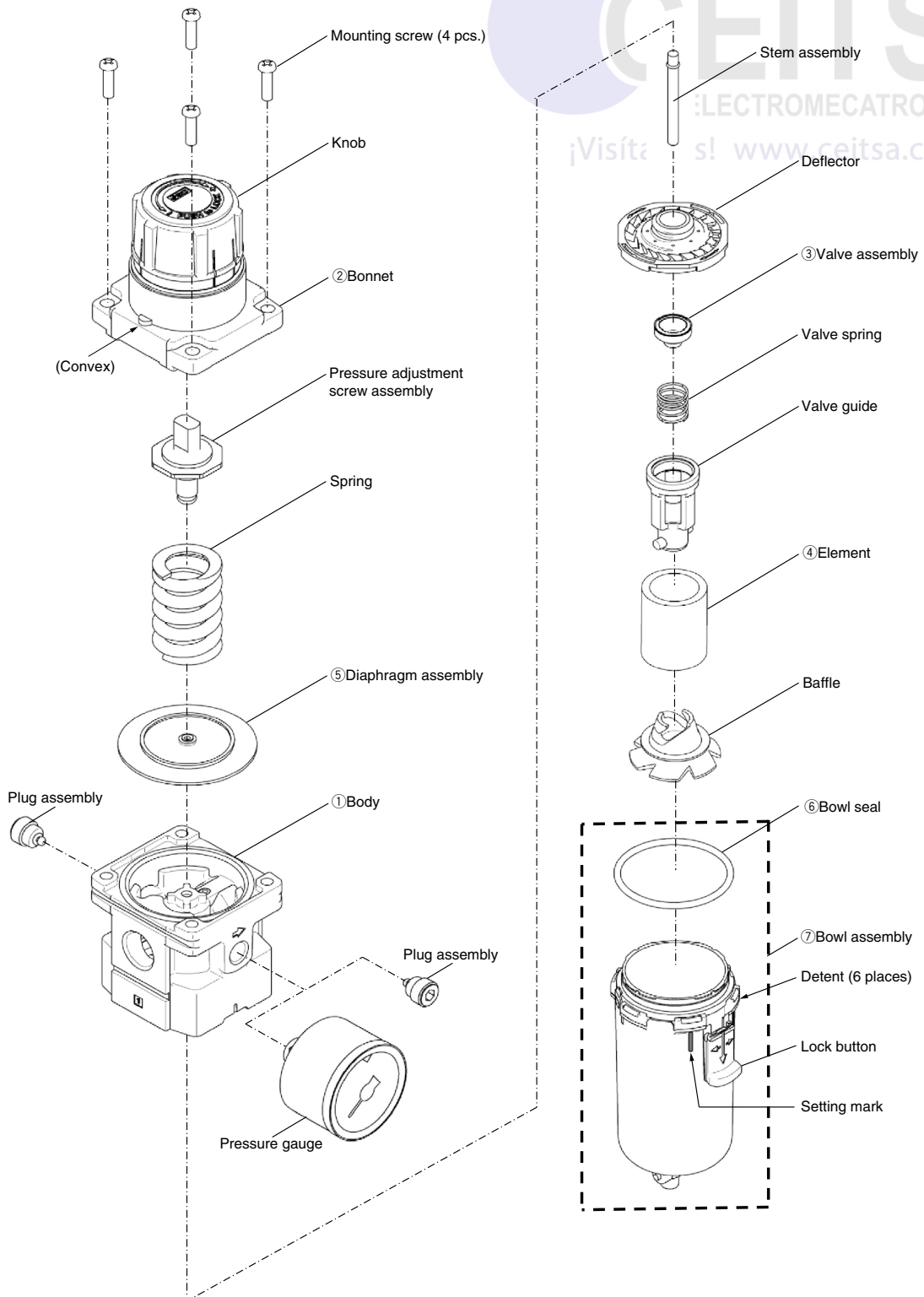
# AW20-A Exploded View 2



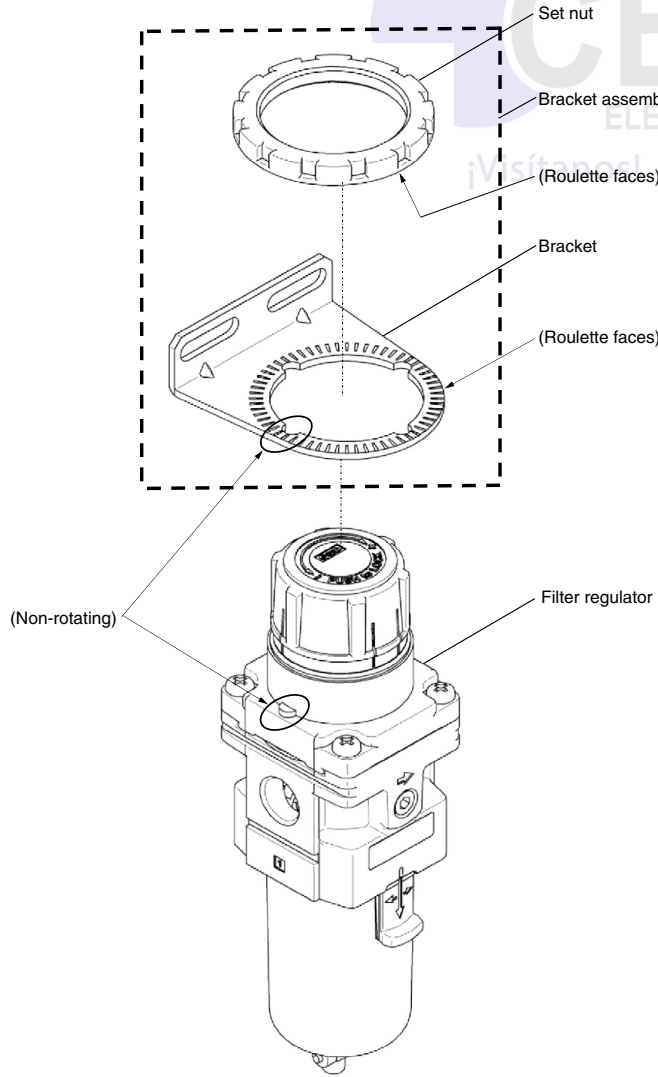
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# AW30-A/40-A Exploded View 3



# AW10-A to 40-A Bracket Assembly, Panel Mount Exploded View 4



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# AW10-A to 40-A Series Replacement Procedure 1

## **⚠ Warning**

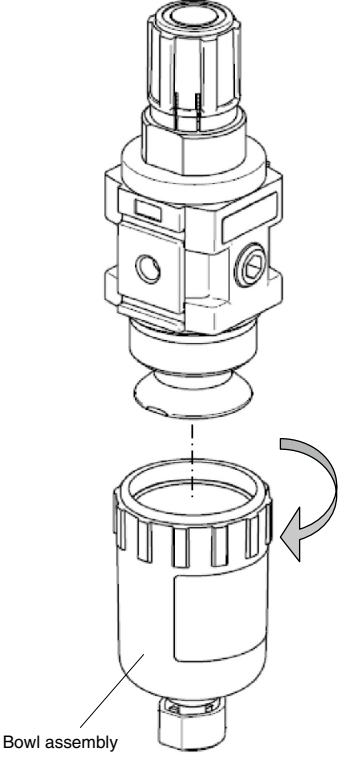
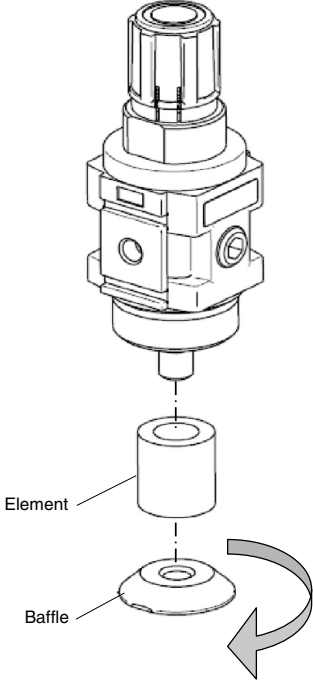
Before replacement, ensure that the regulator is not pressurized.  
Rotate the pressure adjusting knob to zero.

Replace while referring to the "Exploded View."

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

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## 1. Bowl Assembly, Element

| Applicable model | AW10-A  |  |
|------------------|---|--|
| Process          | Disassembly   |  |
| <p>Procedure</p> | <p>1) Turn the bowl assembly in the direction shown in the figure below to remove it from the product. If the bowl assembly has been tightened too much to be removed, use a hook spanner until it can be loosened by hand.<br/>(Hook spanner nominal: 25/28)</p> | <p>2) Turn the baffle by hand in the direction shown in the figure below (in the direction of the arrow) to remove the baffle and element.</p>   |
|                  |  <p style="text-align: left; margin-left: 100px;">Bowl assembly</p>   |  <p style="text-align: left; margin-left: 100px;">Element</p> <p style="text-align: left; margin-left: 100px;">Baffle</p> |



# AW10-A to 40-A Series Replacement Procedure 2

|                         |  |   |
|-------------------------|--|---|
| <b>Applicable model</b> | <b>AW10-A</b>  |   |
| <b>Process</b>          | <b>Assembly</b>  |   |
| <b>Procedure</b>        | <p>1) Mount the element to the element guide. (Direction is not specified.)</p>  | <p>2) Turn the baffle by hand in the direction shown in the figure below to tighten the element. As the mounting direction of the baffle is specified, refer to the "Exploded View." For manual tightening, use the "Referential tightening torque" provided below.</p> |
|                         | <p style="text-align: center;"><b>Referential tightening torque: 0.35 ±0.05 N·m</b></p>  |   |
|                         | <p>3) Mount the bowl assembly onto the product firmly by turning it in the direction shown in the figure below. For manual tightening, use the "Referential tightening torque" provided below.</p> |   |
|                         | <p style="text-align: center;"><b>Referential tightening torque: 1.5 N·m</b></p>   |   |

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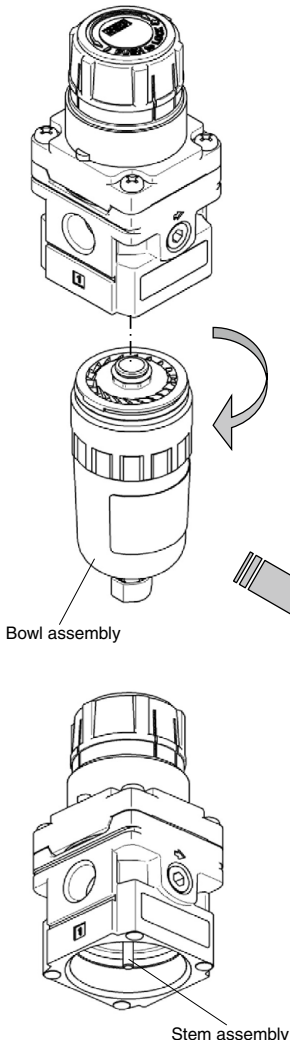
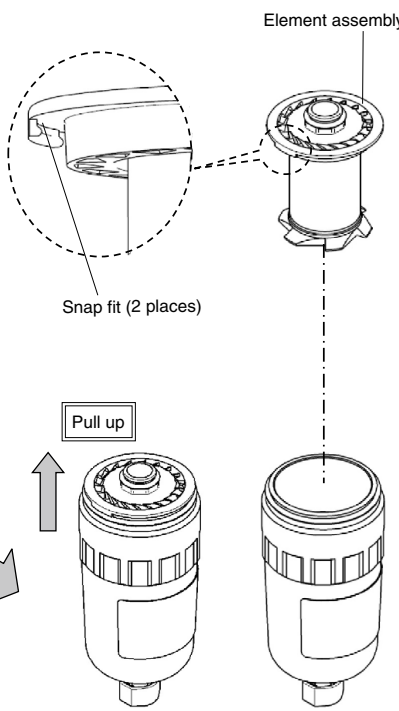
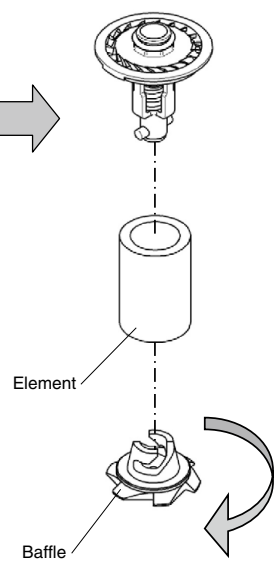
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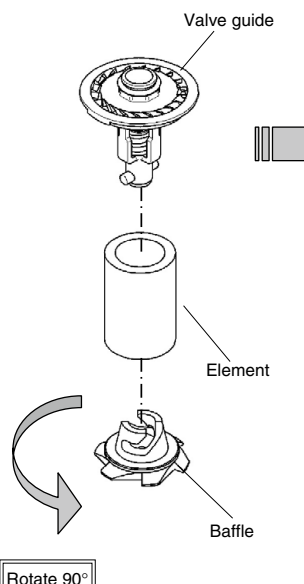
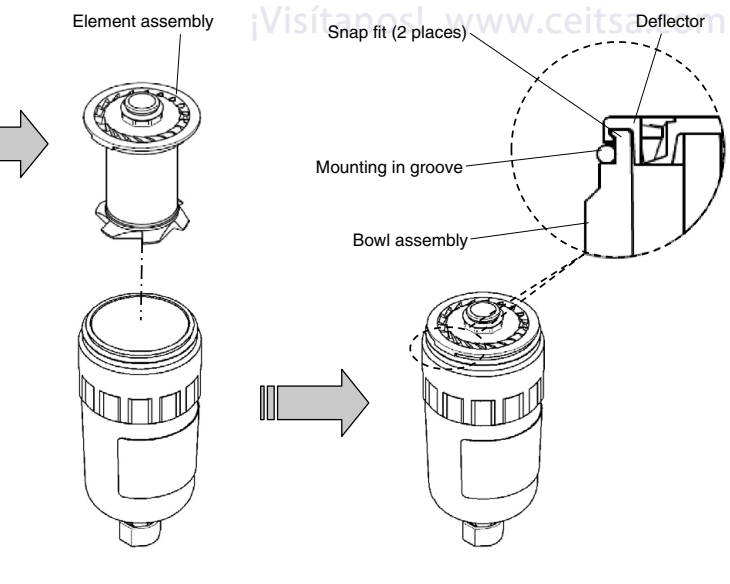
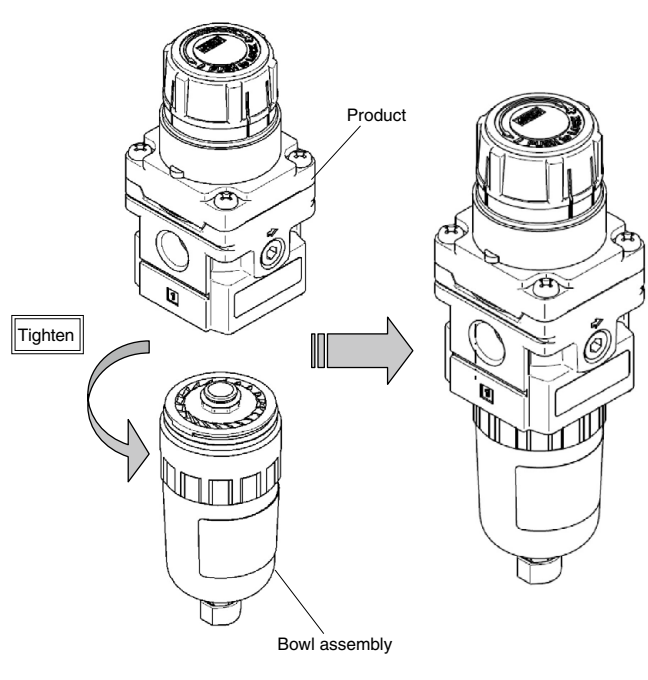
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# AW10-A to 40-A Series Replacement Procedure 3

| Applicable model   | AW20-A   |  |  |
|--|--|--|--|
| Process  | Disassembly  |  |  |
| <p>1) Turn the bowl assembly in the direction shown in the figure below to remove it from the product. If the bowl assembly has been tightened too much to be removed, use SMC's special spanner until it can be loosened by hand.<br/>(SMC's special spanner part no.: 1129129 (Recommended))</p> | <p>2) Hold the outer periphery, avoiding the two snap fits on the deflector, and pull it up to remove the element assembly.</p>                      | <p>3) Turn the baffle in the direction of the arrow to remove the element.</p>   |  |
| <p>Procedure</p>  <p>Bowl assembly</p> <p>Stem assembly</p>  |  <p>Element assembly</p> <p>Snap fit (2 places)</p> <p>Pull up</p> |  <p>Element</p> <p>Baffle</p> <p><b>Caution</b></p> <p>Do not pull on the stem assembly when removing it. Doing so may lead to a malfunction.</p> |  |

# AW10-A to 40-A Series Replacement Procedure 4

| Applicable model  | AW20-A  |  |
|---|---|--|
| Process   | Assembly  |  |
| <p>1) Mount the element onto the valve guide, and turn the baffle in the direction shown in the figure below to secure the element.</p>   | <p>2) When mounting the element assembly onto the bowl assembly, engage the two snap fits on the deflector with the bowl assembly (until you hear a click).</p>   |  |
|  <p style="text-align: center;">Valve guide</p> <p style="text-align: center;">Element assembly</p> <p style="text-align: center;">Element</p> <p style="text-align: center;">Baffle</p> <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 10px auto;">Rotate 90°</div> |  <p style="text-align: center;">Snap fit (2 places)</p> <p style="text-align: center;">Deflector</p> <p style="text-align: center;">Mounting in groove</p> <p style="text-align: center;">Bowl assembly</p> |  |
| <p><b>Procedure</b></p> <p>3) Mount the bowl assembly onto the product firmly by turning it to the right. For manual tightening, use the "Referential tightening torque" provided below.</p>  |  <p style="text-align: center;">Product</p> <p style="text-align: center;">Bowl assembly</p> <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 10px auto;">Tighten</div>     |  |
|   | <p><b>Referential tightening torque: 2.2 N·m</b></p>  |  |

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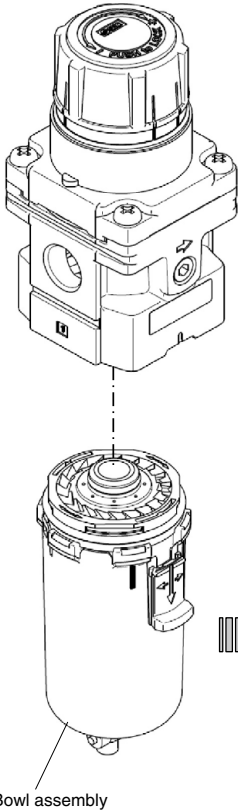
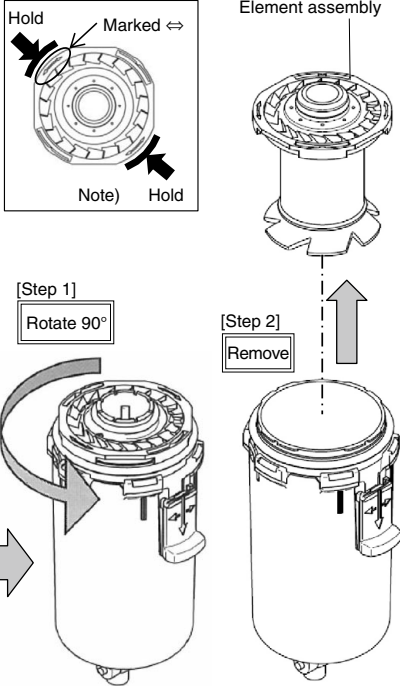
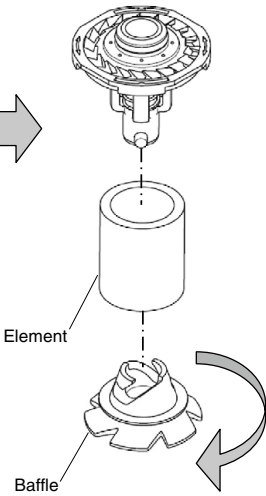
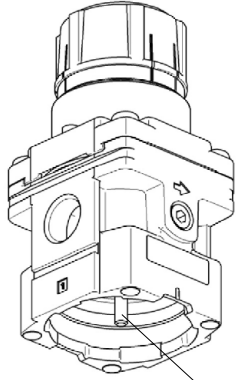
Replacement  
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# AW10-A to 40-A Series Replacement Procedure 5

| Applicable model                              | AW30-A/40-A  |   |   |
|---|--|---|---|
| Process                                       | Disassembly  |   |   |
| <p data-bbox="100 991 186 1010">Procedure</p> | <p data-bbox="203 285 495 330">1) Remove the bowl assembly from the product.</p>  <p data-bbox="223 1155 340 1174">Bowl assembly</p> | <p data-bbox="511 285 950 330">2) Turn the element assembly 90 degrees either to the left or right to remove it.</p>  <p data-bbox="522 446 717 649">Hold<br/>Marked ⇔<br/>Note) Hold</p> <p data-bbox="536 716 632 803">[Step 1]<br/>Rotate 90°</p> <p data-bbox="742 745 810 813">[Step 2]<br/>Remove</p> <p data-bbox="755 440 900 459">Element assembly</p> | <p data-bbox="967 285 1263 330">3) Turn the baffle in the direction of the arrow to remove the element.</p>  <p data-bbox="985 826 1053 846">Element</p> <p data-bbox="998 971 1053 991">Baffle</p> |
|   |  <p data-bbox="412 1657 529 1676">Stem assembly</p>   | <div data-bbox="518 1377 728 1483" style="text-align: center;"> <p><b>Caution</b></p> </div> <p data-bbox="532 1503 1249 1528">Do not pull on the stem assembly when removing it. Doing so may lead to a malfunction.</p>   |   |

Note) Hold the sections marked ⇔ on the circular arc, and turn the element assembly.

# AW10-A to 40-A Series Replacement Procedure 6

| Applicable model  | AW30-A/40-A   |  |
|---|---|--|
| Process   | Assembly  |  |
| <p>1) Mount the element onto the deflector, and turn the baffle in the direction shown in the figure below to secure the element.</p>   | <p>2) After mounting the element assembly onto the bowl assembly, turn the element assembly 90 degrees either to the left or right until the convex on the element assembly is engaged with the concave on the bowl assembly.</p>   |  |
| <p style="text-align: center;">Rotate 90°</p>   | <p style="text-align: center;">[Step 1] Insert</p> <p style="text-align: center;">[Step 2] Rotate 90°</p> <p style="text-align: center;">Note) Hold</p>   |  |
| <p><b>Procedure</b></p> <p>3) Mount the bowl assembly onto the product, and turn it until the lock button is aligned with the groove on the product as shown in the figure below.</p> | <p style="text-align: center;">Rotate 30°</p> <p style="text-align: center;">Lock button</p> <p style="text-align: center;">Groove of product (body)</p> <div style="border: 2px solid black; padding: 5px; display: inline-block; text-align: center;"> <p><b>Caution</b></p> </div> <p>Check that the lock button is engaged with the groove on the product before applying pressure.</p> |  |

Note) Hold the sections marked  $\leftrightarrow$  on the circular arc, and turn the element assembly.

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# AW10-A to 40-A Series Replacement Procedure 7

## 2. Valve Assembly

| Applicable model   | AW10-A   |                                       |  |
|--|--|---------------------------------------|--|
| Process  | Disassembly  |                                       |  |
| 1) Remove the bowl assembly and element from the product.*   | 2) Remove the element guide. Hold the element guide with a spanner to rotate it in the direction shown in the figure below and remove the valve guide. | 3) Remove the valve spring and valve. |  |
| * For the removal procedure, refer to <Disassembly> (AW10-A: page 473) of the bowl assembly and element. |  |                                       |  |
| Procedure  |  |                                       |  |

# AW10-A to 40-A Series Replacement Procedure 8

| Applicable model   | AW10-A   |  |      |                   |                    |                |
|--------------------|--|--|------|-------------------|--------------------|----------------|
| Process            | Assembly   |  |      |                   |                    |                |
| <b>Procedure</b>   | <p>1) ① Set the valve so that the convex faces the element guide.<br/>② Set the valve so that the convex enters the inner perimeter of the valve spring.</p> | <p>2) Mount the element guide.</p> <p>Hold the element guide with a spanner to rotate it in the direction shown in the figure below and mount the element guide. Refer to the table below for the tool and tightening torque to be used.</p> |      |                   |                    |                |
|                    |  |  |      |                   |                    |                |
|                    |  | <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Tool</th> <th>Tightening torque</th> </tr> </thead> <tbody> <tr> <td>Spanner nominal: 6</td> <td>0.35 ±0.05 N·m</td> </tr> </tbody> </table>              | Tool | Tightening torque | Spanner nominal: 6 | 0.35 ±0.05 N·m |
| Tool               | Tightening torque  |  |      |                   |                    |                |
| Spanner nominal: 6 | 0.35 ±0.05 N·m   |  |      |                   |                    |                |

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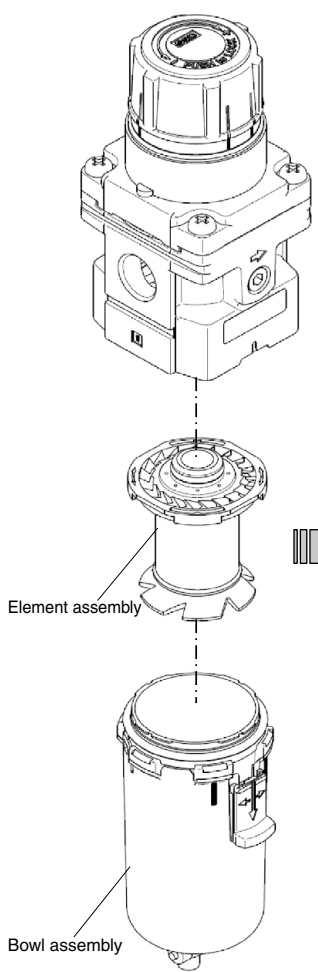
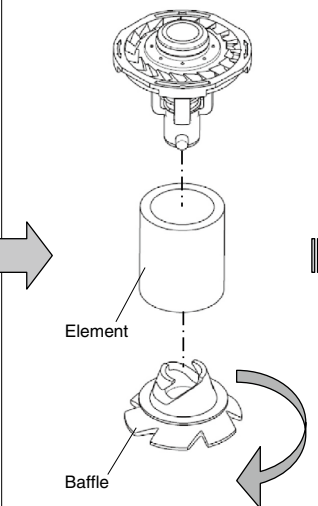
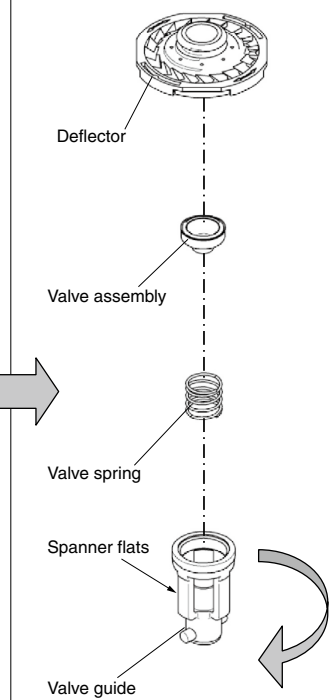

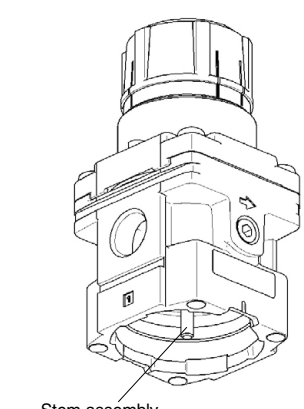
Replacement  
Procedure

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# AW10-A to 40-A Series Replacement Procedure 9

| Applicable model   | AW20-A/AW30-A/AW40-A  |   |  |        |    |        |    |        |    |
|--|---|---|--|--------|----|--------|----|--------|----|
| Process  | Disassembly   |   |  |        |    |        |    |        |    |
| <p>1) Remove the bowl assembly and element assembly from the product.</p> <p>2) Remove the element and baffle from the element assembly.</p> <p>3) Hold the valve guide with a spanner, and turn it in the direction of the arrow to remove the deflector, valve assembly, and valve spring.</p> <p>* For the removal procedure, refer to &lt;Disassembly&gt; (AW20-A: page 475, AW30-A/40-A: page 477) of the bowl assembly and element assembly.</p> |  <p style="text-align: center;">Bowl assembly</p> <p style="text-align: center;">Element assembly</p>   |  <p style="text-align: center;">Element</p> <p style="text-align: center;">Baffle</p> |  <p style="text-align: center;">Deflector</p> <p style="text-align: center;">Valve assembly</p> <p style="text-align: center;">Valve spring</p> <p style="text-align: center;">Spanner flats</p> <p style="text-align: center;">Valve guide</p> |        |    |        |    |        |    |
| <p><b>Procedure</b></p>  |   |   |  |        |    |        |    |        |    |
|  <p style="text-align: center;">Stem assembly</p>   | <div style="border: 2px solid black; padding: 5px; display: inline-block; margin-bottom: 10px;"> <p><b>Caution</b></p> </div> <p>Do not pull on the stem assembly when removing it. Doing so may lead to a malfunction.</p>   |   |  |        |    |        |    |        |    |
|  | <p><b>Spanner nominal:</b></p> <table border="1" style="margin-left: auto; margin-right: 0;"> <tr> <td style="padding: 2px;">AW20-A</td> <td style="padding: 2px;">12</td> </tr> <tr> <td style="padding: 2px;">AW30-A</td> <td style="padding: 2px;">17</td> </tr> <tr> <td style="padding: 2px;">AW40-A</td> <td style="padding: 2px;">21</td> </tr> </table> |   |  | AW20-A | 12 | AW30-A | 17 | AW40-A | 21 |
| AW20-A   | 12  |   |  |        |    |        |    |        |    |
| AW30-A   | 17  |   |  |        |    |        |    |        |    |
| AW40-A   | 21  |   |  |        |    |        |    |        |    |



# AW10-A to 40-A Series Replacement Procedure 10

| Applicable model        | AW20-A/AW30-A/AW40-A   |   |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
|-------------------------|--|---|--|------|-------------------|---------------|---------------------|----------------|---------------|---------------------|----------------|---------------|---------------------|----------------|
| Process                 | Assembly   |   |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
| <p><b>Procedure</b></p> | <p>1) Hold the valve guide with a spanner, and turn it in the direction of the arrow to tighten the deflector, valve assembly, and valve spring. Refer to the table below for the tools and tightening torques to be used.</p>   | <p>2) Mount the element onto the deflector and secure the baffle.</p>   |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
|                         | <p>3) Mount the element assembly onto the bowl assembly.</p>   | <p>* For the mounting procedure, refer to &lt;Assembly&gt; (AW20-A: page 476, AW30-A/40-A: page 478) of the bowl assembly and element assembly.</p> |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
|                         |  |   |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
|                         | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>Tool</th> <th>Tightening torque</th> </tr> </thead> <tbody> <tr> <td><b>AW20-A</b></td> <td>Spanner nominal: 12</td> <td>0.45 ±0.05 N·m</td> </tr> <tr> <td><b>AW30-A</b></td> <td>Spanner nominal: 17</td> <td>0.95 ±0.05 N·m</td> </tr> <tr> <td><b>AW40-A</b></td> <td>Spanner nominal: 21</td> <td>1.15 ±0.05 N·m</td> </tr> </tbody> </table> |   |  | Tool | Tightening torque | <b>AW20-A</b> | Spanner nominal: 12 | 0.45 ±0.05 N·m | <b>AW30-A</b> | Spanner nominal: 17 | 0.95 ±0.05 N·m | <b>AW40-A</b> | Spanner nominal: 21 | 1.15 ±0.05 N·m |
|                         | Tool   | Tightening torque   |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
| <b>AW20-A</b>           | Spanner nominal: 12  | 0.45 ±0.05 N·m  |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
| <b>AW30-A</b>           | Spanner nominal: 17  | 0.95 ±0.05 N·m  |  |      |                   |               |                     |                |               |                     |                |               |                     |                |
| <b>AW40-A</b>           | Spanner nominal: 21  | 1.15 ±0.05 N·m  |  |      |                   |               |                     |                |               |                     |                |               |                     |                |

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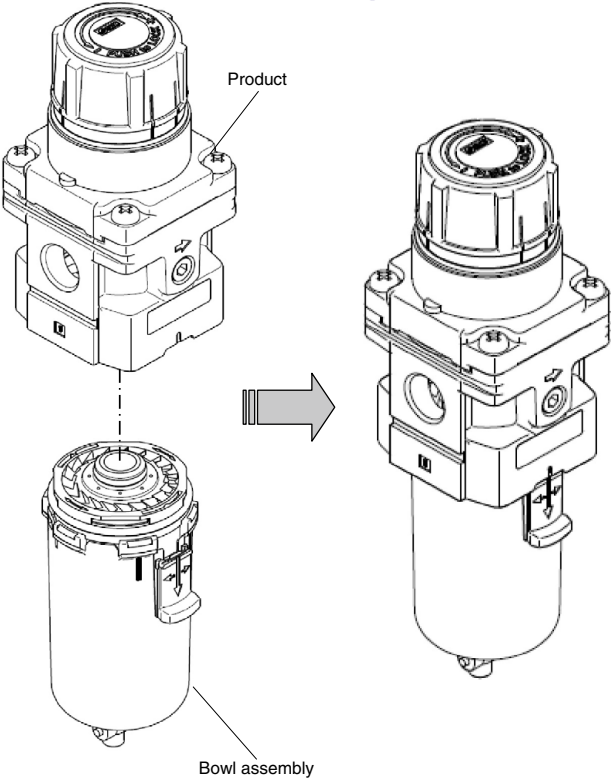
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# AW10-A to 40-A Series Replacement Procedure 11

|                  |  |
|------------------|--|
| Applicable model | AW20-A/AW30-A/AW40-A   |
| Process          | Assembly   |
| Procedure        | <p>4) Mount the bowl assembly onto the product firmly.</p> <p>* For the mounting procedure, refer to &lt;Assembly&gt; (AW20-A: page 476, AW30-A/40-A: page 478) of the bowl assembly and element assembly.</p>   |
|                  |  <p>The diagram illustrates the assembly process. On the left, the 'Product' (a rectangular component with a top cap) and the 'Bowl assembly' (a cylindrical component with a top cap) are shown. A dashed line indicates the alignment of the bowl assembly's top cap with the product's top cap. An arrow points to the right, showing the final assembled state where the bowl assembly is mounted onto the product.</p> |

## 3. Diaphragm Assembly

| Applicable model           | Process        | Procedure  | Tools                     | Check item   |               |                |               |               |
|----------------------------|----------------|--|---------------------------|--|---------------|----------------|---------------|---------------|
| AW10-A                     | Disassembly    | 1) Remove the bonnet assembly.<br>Hold the bonnet with a spanner on the width across flat, and rotate counterclockwise to remove the bonnet assembly.  | Spanner<br>Nominal: 16    | —  |               |                |               |               |
|                            |                | 2) Remove the piston assembly from the bonnet assembly.<br>Pull out the piston assembly with the knob facing downwards. Otherwise, the pressure adjustment screw assembly or spring may fall out.  | —                         | —  |               |                |               |               |
|                            | Assembly       | 3) Mount the piston assembly to the bonnet assembly.<br>Insert the piston assembly into the bonnet so that the piston assembly convex faces the body. If the pressure adjusting screw or pressure adjusting spring is not mounted on the bonnet, mount it before mounting the piston assembly. | —                         | —  |               |                |               |               |
|                            |                | 4) Ensure the chamber is mounted on the body.<br>If the chamber is removed during disassembly, mount the chamber ensuring that it's facing the right direction. The convex of the chamber should face the bonnet.  | —                         | Presence of the chamber<br>Mounting direction  |               |                |               |               |
|                            |                | 5) Mount the bonnet assembly to the body.<br>Hold the bonnet assembly with a spanner on the width across flat, and rotate the body clockwise to secure it. Refer to the "Check item" for the tightening torque.  | Spanner<br>Nominal: 16    | Tightening torque:<br>1.8 ± 0.3 N·m  |               |                |               |               |
| AW20-A<br>AW30-A<br>AW40-A | Disassembly    | 1) Removing bonnet<br>Remove all 4 screws, and then remove the bonnet. Carefully store the bonnet parts.<br><Bonnet parts><br>· Pressure adjustment screw assembly<br>· Spring<br>· Diaphragm assembly   | Phillips head screwdriver | —  |               |                |               |               |
|                            | Assembly       | 2) Mount the disassembled parts onto the body.<br>Perform mounting while referring to the "Exploded View" (pages 481 to 483).  | —                         | Direction of the pressure adjustment screw assembly and diaphragm assembly   |               |                |               |               |
|                            |                | 3) Mounting bonnet<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque.   | Phillips head screwdriver | Tightening torque:<br><table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: left;"><b>AW20-A</b></td> <td style="text-align: right;">0.62 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;"><b>AW30-A</b></td> <td style="text-align: right;">3.5 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;"><b>AW40-A</b></td> <td style="text-align: right;">2.6 ± 0.3 N·m</td> </tr> </table> | <b>AW20-A</b> | 0.62 ± 0.3 N·m | <b>AW30-A</b> | 3.5 ± 0.3 N·m |
| <b>AW20-A</b>              | 0.62 ± 0.3 N·m |  |                           |  |               |                |               |               |
| <b>AW30-A</b>              | 3.5 ± 0.3 N·m  |  |                           |  |               |                |               |               |
| <b>AW40-A</b>              | 2.6 ± 0.3 N·m  |  |                           |  |               |                |               |               |

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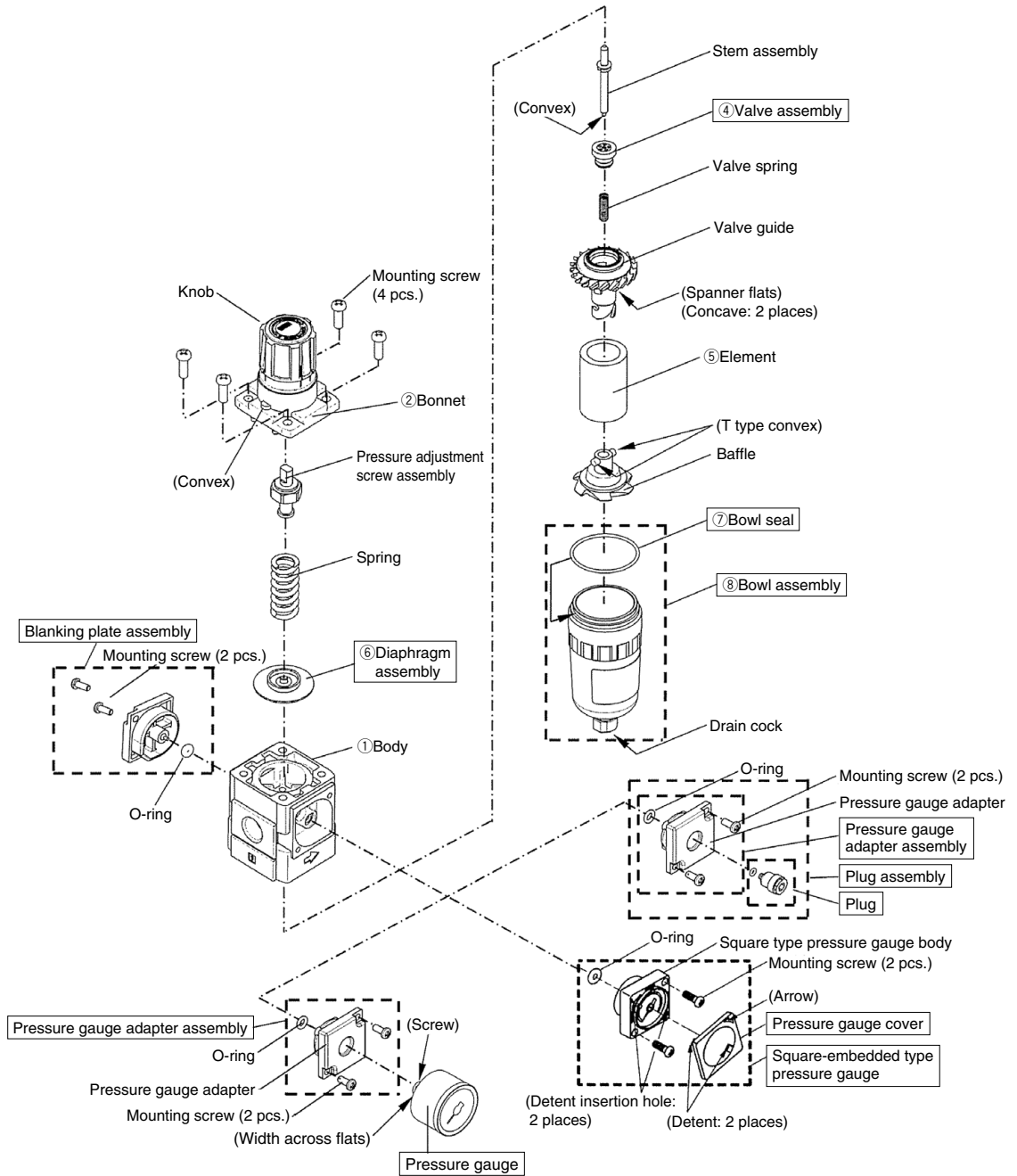
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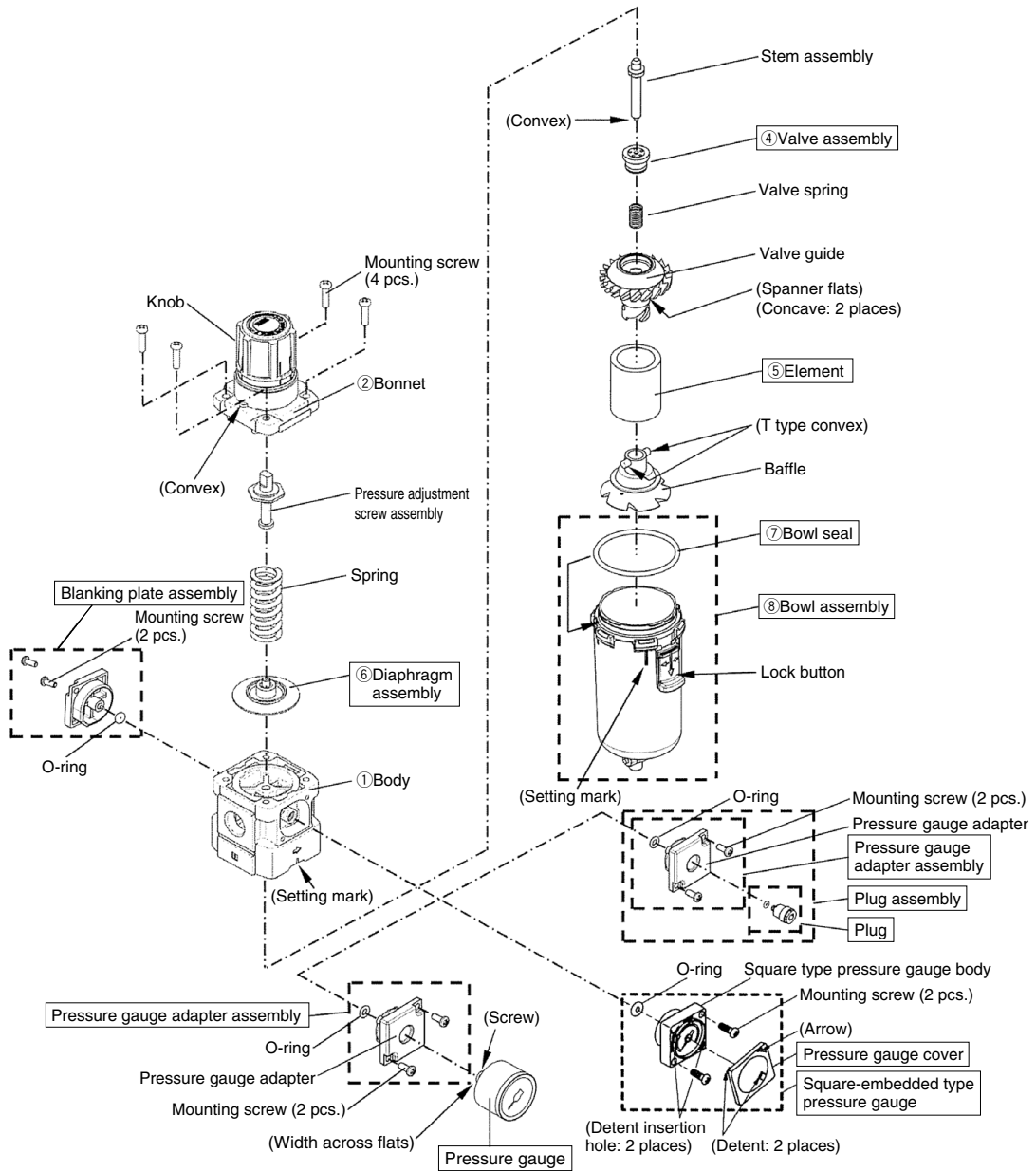
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# AW20-B Exploded View 1



Note) It is possible to mount a square-embedded type pressure gauge, a pressure gauge adapter assembly, or a plug assembly instead of a blanking plate assembly.

# AW30-B/AW40-B Exploded View 2



Note) It is possible to mount a square-embedded type pressure gauge, a pressure gauge adapter assembly, or a plug assembly instead of a blanking plate assembly.

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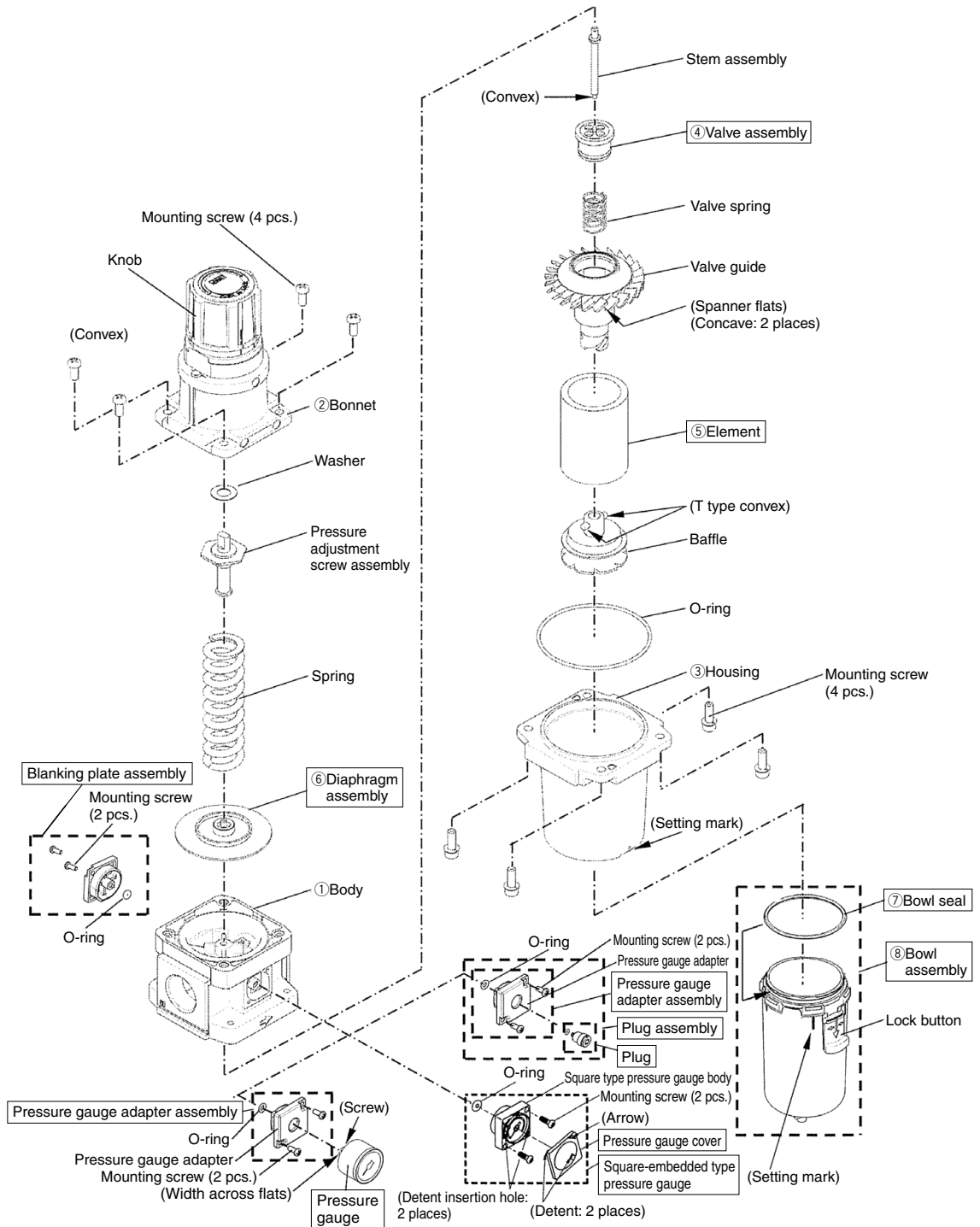
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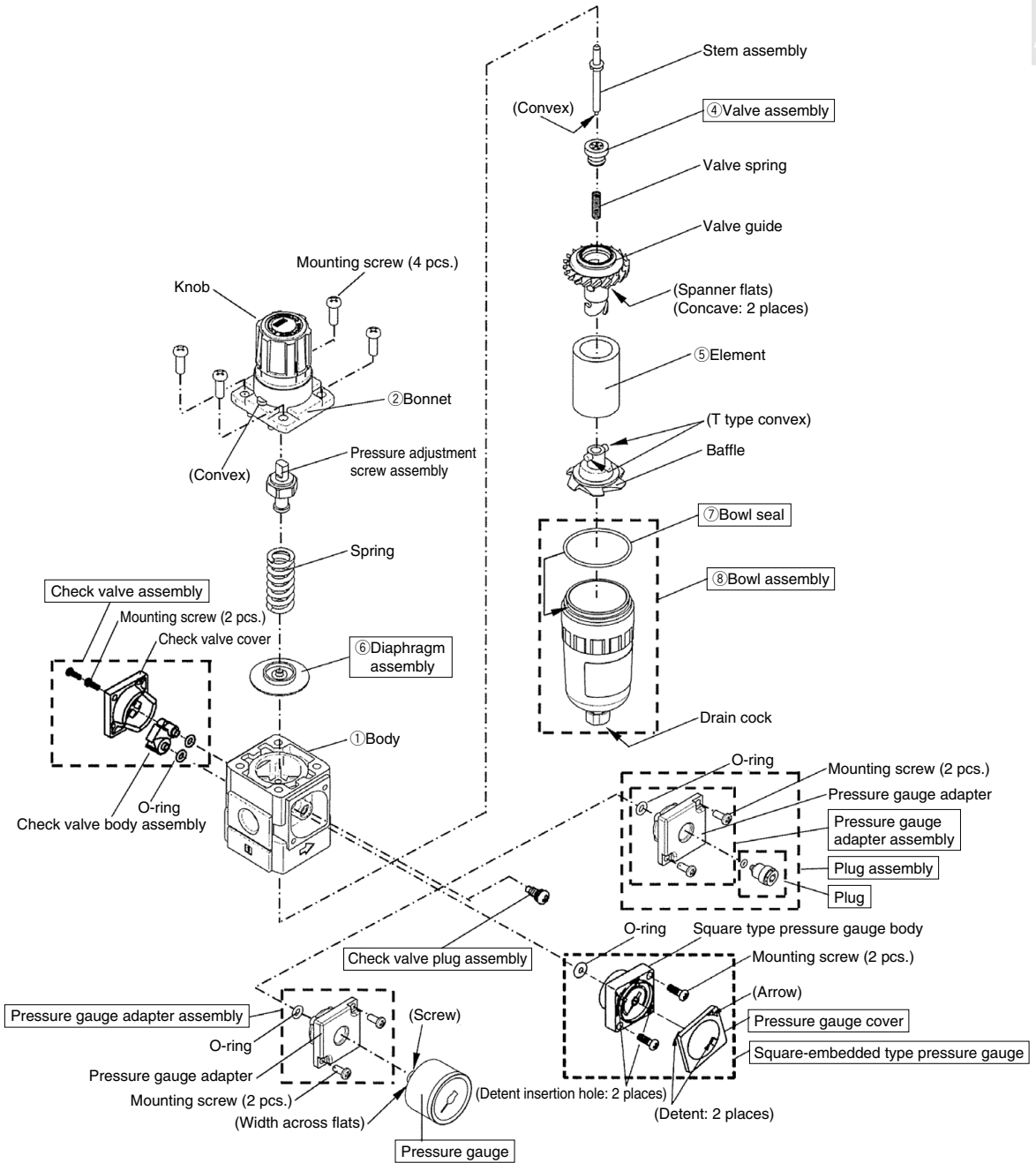
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# AW60-B Exploded View 3



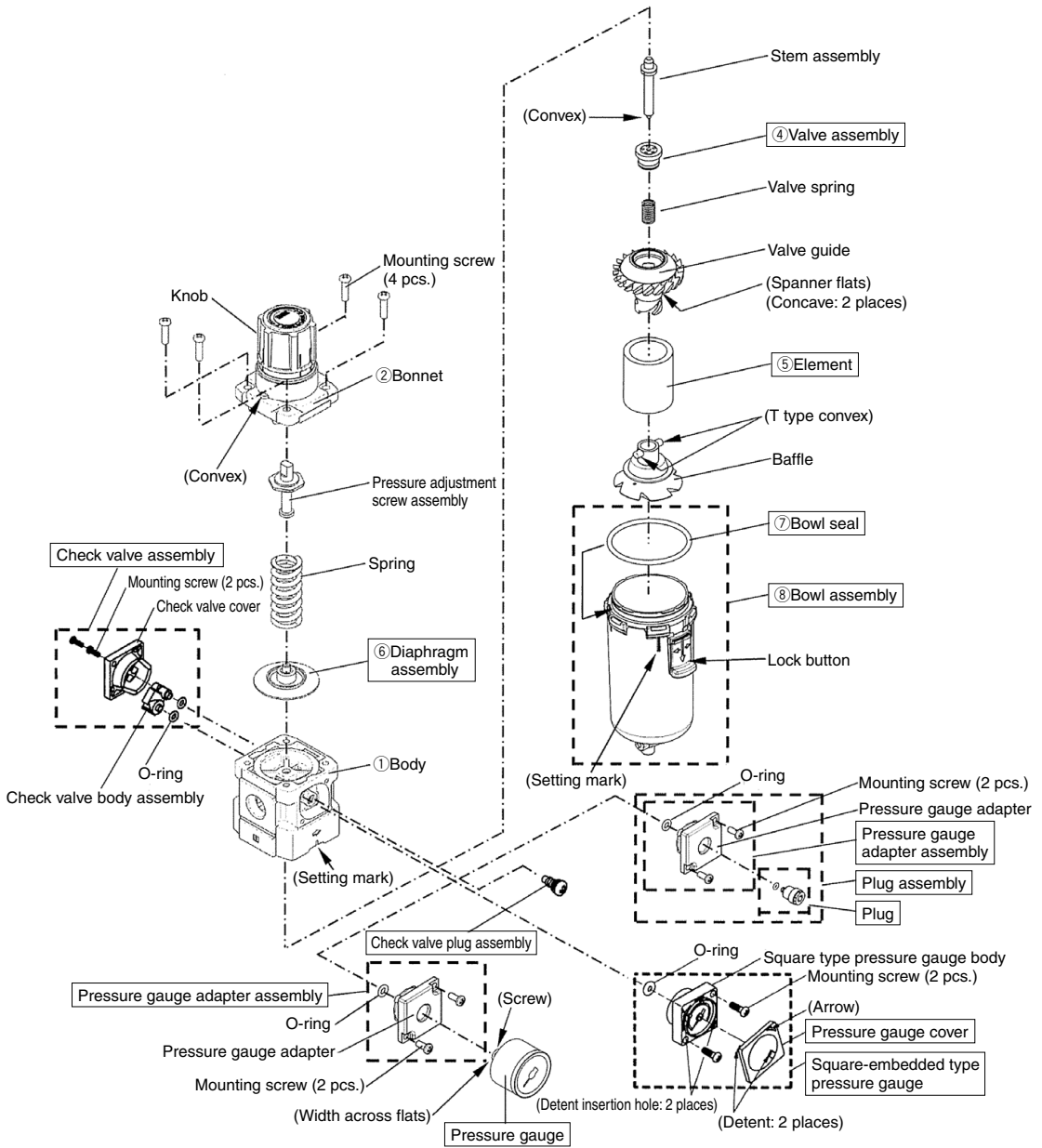
Note) It is possible to mount a square-embedded type pressure gauge, a pressure gauge adapter assembly, or a plug assembly instead of a blanking plate assembly.

# AW20K-B Exploded View 1



Note) The flow direction can be changed by removing the check valve assembly and replacing it with the square-embedded type pressure gauge, pressure gauge adapter assembly, and plug assembly. At this time, the check valve plug assembly must also be replaced.

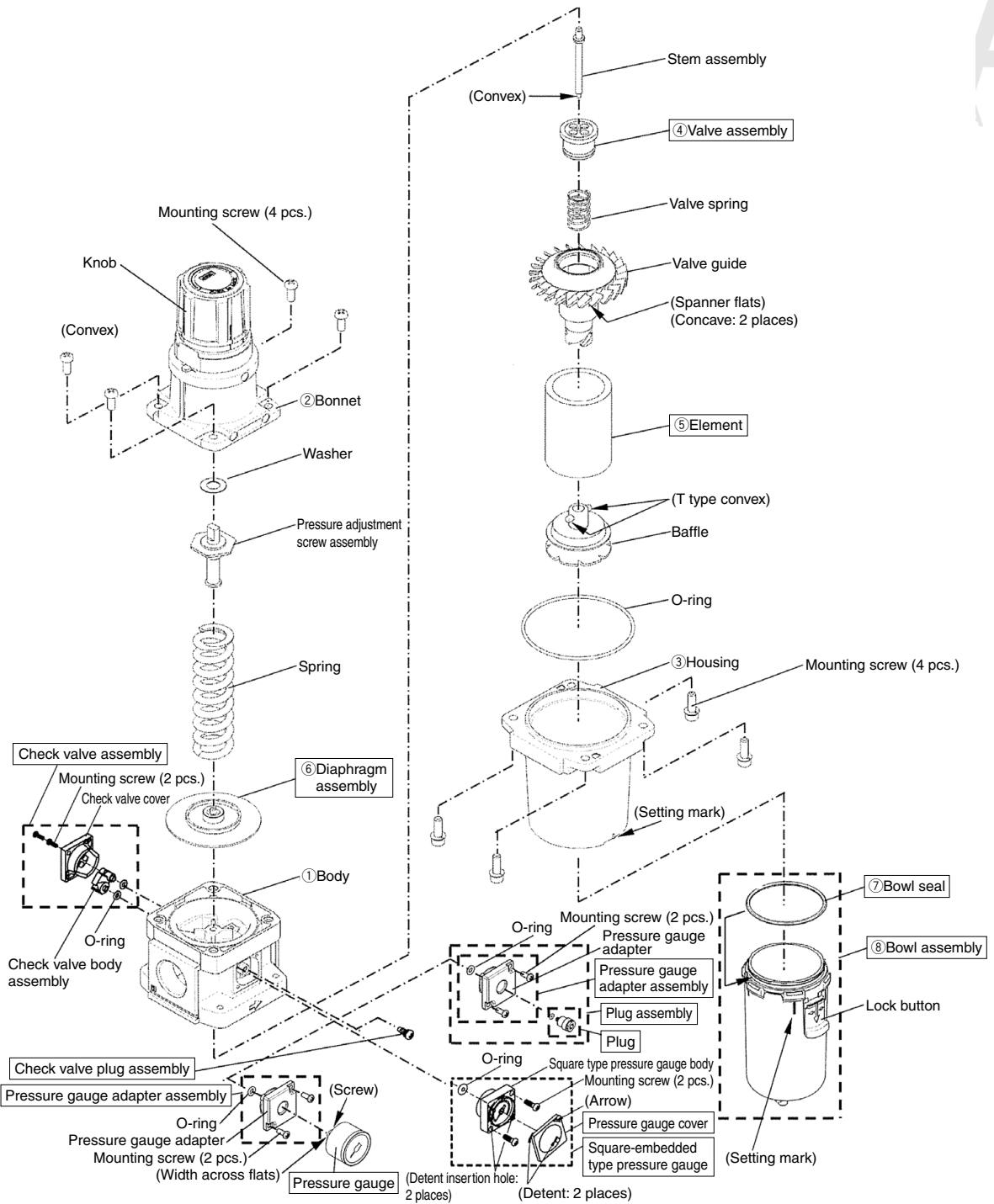
# AW30K-B/AW40K-B Exploded View 2



Note) The flow direction can be changed by removing the check valve assembly and replacing it with the square-embedded type pressure gauge, pressure gauge adapter assembly, and plug assembly. At this time, the check valve plug assembly must also be replaced.

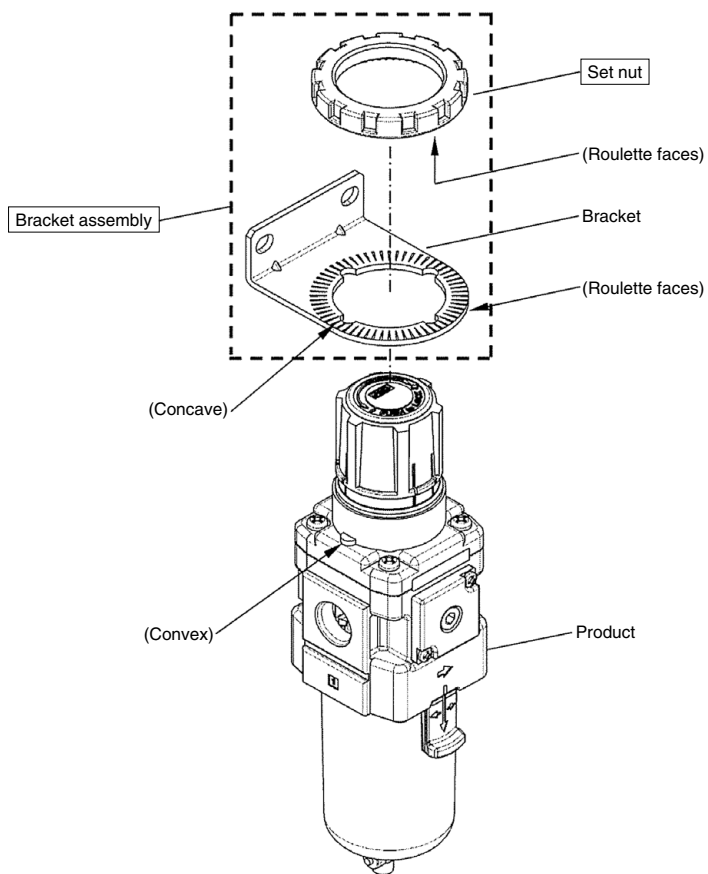


# AW60K-B Exploded View 3

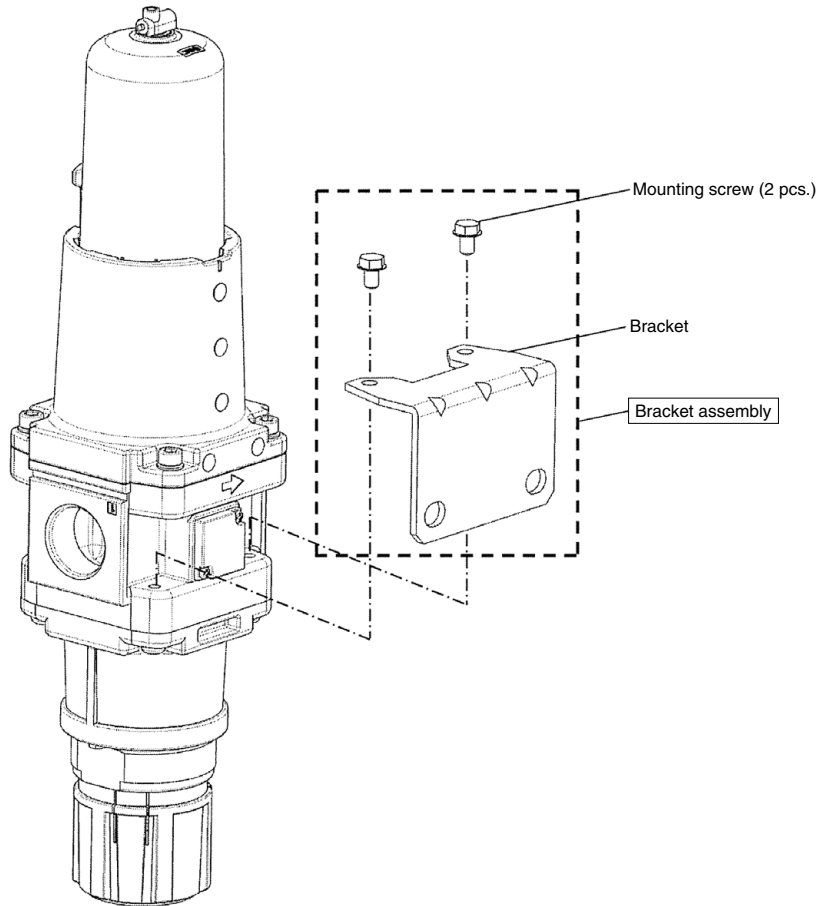


Note) The flow direction can be changed by removing the check valve assembly and replacing it with the square-embedded type pressure gauge, pressure gauge adapter assembly, and plug assembly. At this time, the check valve plug assembly must also be replaced.

# AW20K-B to 40K-B Bracket Assembly, Panel Mount Exploded View 4



# AW60K-B Bracket Assembly Exploded View 5



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# AW20(K)-B to 60(K)-B Series Replacement Procedure 1

## Warning

Before replacement, ensure that the regulator is not pressurized.

Rotate the pressure adjusting knob to zero.

Replace while referring to the “Exploded View.”

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Bowl Assembly/Element

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| Applicable model                    | Process     | Procedure   | Tools   | Check item                                       |
|-------------------------------------|-------------|---|---|--|
| AW20(K)-B                           | Disassembly | 1) Remove the bowl assembly.<br>Hold the bowl assembly by hand and rotate counterclockwise to remove the bowl assembly. If the bowl assembly has been tightened too much to be removed, use a spanner until it can be loosened by hand.                               | SMC's special spanner<br>(Recommended)<br>Part no.: 1129129 | —  |
|                                     |             | 2) Remove the baffle and element.<br>Rotate the baffle by hand and counterclockwise to remove the baffle and element.   | —   | —  |
|                                     | Assembly    | 3) Mount the element.<br>Mount the element to the valve guide.  | —   | —  |
|                                     |             | 4) Mount the baffle. Insert the baffle so that concave on the valve guide could meet T convex on the baffle.<br>And rotate it clockwise manually until feeling snap fit (approx. 110°) to fix to the element.   | —   | —  |
|                                     |             | 5) Mount the bowl assembly.<br>Hold the bowl assembly by hand and rotate clockwise.<br>Do not use tool for mounting because the bowl may be damaged. Refer to the “Check item” for referential tightening torque.   | —   | Referential tightening torque:<br>2.2 N·m        |
| AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Disassembly | 1) Remove the bowl assembly.<br>Push the bowl assembly lock button. Lifting the bowl assembly, rotate the assembly 30 degree (right or left) to pull out the assembly.  | —   | —  |
|                                     |             | 2) Remove the baffle and element.<br>Rotate the baffle by hand and counterclockwise to remove the baffle and element.   | —   | —  |
|                                     | Assembly    | 3) Mount the element.<br>Mount the element to the valve guide.  | —   | —  |
|                                     |             | 4) Mount the baffle.<br>Insert the baffle so that concave on the valve guide could meet T convex on the baffle. And rotate it clockwise manually until feeling snap fit (approx. 110°) to fix to the element.   | —   | Direction of baffle.<br>For element convex side. |
|                                     |             | 5) Mount the bowl assembly.<br>Match the mating mark of the body and the bowl assembly to insert the assembly to the body. Rotate the assembly 30 degree (right or left) until the lock button is tossed up to mount the bowl assembly. Ensure the lock button is up. | —   | Lock button is up.                               |

## 2. Diaphragm Assembly

| Applicable model                                 | Process     | Procedure  | Tools                     | Check item   |
|--|-------------|--|---------------------------|--|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Disassembly | 1) Remove the bonnet assembly.<br>Rotate the set screw counterclockwise with Phillips head screwdriver to remove the bonnet from the body.   | Phillips head screwdriver | —  |
|  |             | 2) Remove parts in order of the pressure adjustment screw assembly, spring, and the diaphragm assembly. Please be noted that the diaphragm assembly adheres to the bonnet if disassemble parts with the knob facing downwards.                                       | —                         | —  |
|  | Assembly    | 3) Mount parts to the body in order of the diaphragm assembly, spring, and pressure adjustment screw assembly.   | —                         | Direction of the diaphragm assembly and the pressure adjustment screw assembly   |
|  |             | 4) Mount the bonnet to the body.<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque. | Phillips head screwdriver | Tightening torque:<br><b>AW20(K)-B</b> 2.15 ± 0.3 N·m<br><b>AW30(K)-B</b> 2.35 ± 0.3 N·m<br><b>AW40(K)-B</b> 3.5 ± 0.3 N·m<br><b>AW60(K)-B</b> 4.5 ± 0.3 N·m |

# AW20(K)-B to 60(K)-B Series Replacement Procedure 2

## 3. Valve Assembly

| Applicable model                    | Process     | Procedure   | Tools   | Check item   |
|-------------------------------------|-------------|---|---|--|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B | Disassembly | 1) Remove the valve guide after removing the bowl assembly and element.<br>Hold the valve guide with a spanner on the spanner flat to rotate it counterclockwise, and remove the valve guide.   | Spanner<br>Nominal:<br>AW20(K)-B 11<br>AW30(K)-B 17<br>AW40(K)-B 21 | —  |
|                                     |             | 2) Remove the valve spring.   | —   | —  |
|                                     |             | 3) Remove the valve assembly.   | —   | —  |
|                                     | Assembly    | 4) Mount the valve assembly.<br>Connect the stem convex and the valve center hole.  | —   | Positioning of the stem and the valve (centering)  |
|                                     |             | 5) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —   | —  |
|                                     |             | 6) Mount the valve guide.<br>Hold the valve guide with a spanner on the spanner flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque.  | Spanner<br>Nominal:<br>AW20(K)-B 11<br>AW30(K)-B 17<br>AW40(K)-B 21 | Tightening torque:<br>AW20(K)-B $0.8 \pm 0.1$ N-m<br>AW30(K)-B $2.35 \pm 0.3$ N-m<br>AW40(K)-B $3.5 \pm 0.3$ N-m |
| AW60(K)-B                           | Disassembly | 1) Remove the bowl assembly, housing, and element.<br>Remove a housing from a body by rotating 4 mounting screws counterclockwise with a hexagon wrench key.  | Hexagon wrench key<br>Nominal: 5                                    | —  |
|                                     |             | 2) Remove the valve guide.<br>Hold the valve guide with a spanner on the spanner flat to rotate it counterclockwise and remove the valve guide.   | Spanner<br>Nominal: 30  | —  |
|                                     |             | 3) Remove the valve spring.   | —   | —  |
|                                     |             | 4) Remove the valve assembly.   | —   | —  |
|                                     | Assembly    | 5) Mount the valve assembly.<br>Connect the stem convex and the valve center hole.  | —   | Positioning of the stem and the valve (centering)  |
|                                     |             | 6) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —   | —  |
|                                     |             | 7) Mount the valve guide.<br>Hold the valve guide with a spanner on the spanner flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque.  | Spanner<br>Nominal: 30  | Tightening torque:<br>$6.5 \pm 0.3$ N-m  |
|                                     |             | 8) Mount the housing.<br>Mount an O-ring on the body, assemble the housing, and tighten the 4 mounting screws temporary. Tighten the screws additionally and evenly with the tightening torque shown on the right using the hexagon wrench key. | Hexagon wrench key<br>Nominal: 5                                    | Tightening torque:<br>$4.5 \pm 1.0$ N-m  |

Actuators

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# AW20(K)-B to 60(K)-B Series Replacement Procedure 3

## 4. Bracket Assembly, Panel Mount

| Applicable model                    | Process  | Procedure   | Tools   | Check item  |
|-------------------------------------|----------|---|---|---|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B | Assembly | 1) Mount the parts to the bracket (panel).<br>Connect the bracket (panel) concave and the bonnet convex to mount the bracket.   | Hook spanner<br>Nominal:<br>AW20(K)-B 34/38<br>AW30(K)-B 52/55<br>AW40(K)-B 52/55 | Tightening torque:<br>AW20(K)-B $2.0 \pm 0.2$ N·m<br>AW30(K)-B $3.5 \pm 0.3$ N·m<br>AW40(K)-B $4.0 \pm 0.4$ N·m |
|                                     |          | 2) Secure the bracket (panel) with the set nut.<br>Rotate the set nut clockwise with a hook spanner to secure the parts to the bracket (panel).<br>Refer to the "Check item" for the tightening torque.<br>The set nut knurling surface should face the bracket.<br>When mounting with a bracket, a manually tightened set nut is adequate for general use. |   |   |
| AW60(K)-B                           | Assembly | 1) Mount the product to the bracket.<br>Two mounting screws are tightened by spanner for holding.   | Spanner<br>Nominal: 10  | Tightening torque:<br>2.6 N·m   |

## 5. Square Embedded Pressure Gauge

| Applicable model                                 | Process     | Procedure  | Tools                     | Check item                               |
|--|-------------|--|---------------------------|--|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Disassembly | 1) Remove the pressure gauge cover.<br>Rotate the pressure gauge cover 15 degrees counterclockwise to pull out the pressure gauge cover.   | —                         | —  |
|  |             | 2) Remove the pressure gauge.<br>Rotate the 2 mounting screws counterclockwise with a Phillips head screwdriver to remove the pressure gauge and the 2 mounting screws.  | Phillips head screwdriver | —  |
|  | Assembly    | 3) Ensure O-ring is mounted to the pressure gauge. Mount O-ring to the pressure gauge if the ring fall off.  | —                         | Presence of O-ring                       |
|  |             | 4) Mount the pressure gauge.<br>Rotate two mounting screws clockwise with Phillips head screw driver to mounting screws temporary. Then settle them with tightening torque in "Check item".  | Phillips head screwdriver | Tightening torque:<br>$0.3 \pm 0.05$ N·m |
|  |             | 5) Mount the pressure gauge cover.<br>Insert the pressure gauge mating two detent of the pressure gauge and holes for them so that the arrow of the pressure gauge cover comes upper right.<br>Rotate the pressure gauge cover 15 degrees opposite to the arrow to mount the pressure gauge. | —                         | —  |

## 6. Circular Pressure Gauge

| Applicable model                                 | Process     | Procedure  | Tools  | Check item  |
|--|-------------|--|--|---|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Disassembly | 1) Remove the pressure gauge.<br>Hold the pressure gauge with a spanner on the width across flat. Then, rotate the gauge counterclockwise to remove the gauge.   | Spanner<br>Nominal:<br>AW20(K)-B<br>AW30(K)-B 12<br>AW40(K)-B<br>AW60(K)-B | —   |
|  | Assembly    | 2) Wind the pressure gauge thread with the sealant tape leaving 1.5 to 2 threads from the end.   | —  | Wind sealant tape leaving 1.5 to 2 threads  |
|  |             | 3) Mount the pressure gauge.<br>Hold the pressure gauge on the width across flat with a spanner, and rotate it clockwise to mount the circular pressure gauge.<br>Refer to the "Check item" for tightening torque of pressure gauge. | Spanner<br>Nominal:<br>AW20(K)-B<br>AW30(K)-B 12<br>AW40(K)-B<br>AW60(K)-B | Tightening torque:<br>AW20(K)-B<br>AW30(K)-B 7 to 9 N·m<br>AW40(K)-B<br>AW60(K)-B |

# AW20(K)-B to 60(K)-B Series Replacement Procedure 4

## 7. Pressure Gauge Adapter, Plug Assembly

| Applicable model                                 | Process     | Procedure  | Tools  | Check item   |
|--|-------------|--|--|--|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Disassembly | 1) Remove the plug.<br>Insert the hexagon wrench key to hexagon hole of hexagon plug. Rotate the plug counterclockwise to remove the plug.   | Hexagon wrench key<br>Nominal:<br>AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | —  |
|  |             | 2) Remove the pressure gauge adapter.<br>Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the pressure gauge and two mounting screws.                              | Phillips head screwdriver  | —  |
|  | Assembly    | 3) Confirm pressure gauge adapter has O-ring. If not, mount O-ring.  | —  | —  |
|  |             | 4) Mount pressure gauge adapter.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix pressure gauge adapter.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver)                                       | Tightening torque:<br>0.3 to 0.05 N-m  |
|  |             | 5) Mount plug assembly.<br>Insert hexagon wrench key into hexagon hole on the plug and rotate clockwise to fix the plug.<br>Refer to the "Check item" for tightening torque of two screws.             | Hexagon wrench key<br>Nominal:<br>AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Tightening torque:<br>AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B<br>0.6 ± 0.05 N-m |

## 8. Blanking Plate Assembly

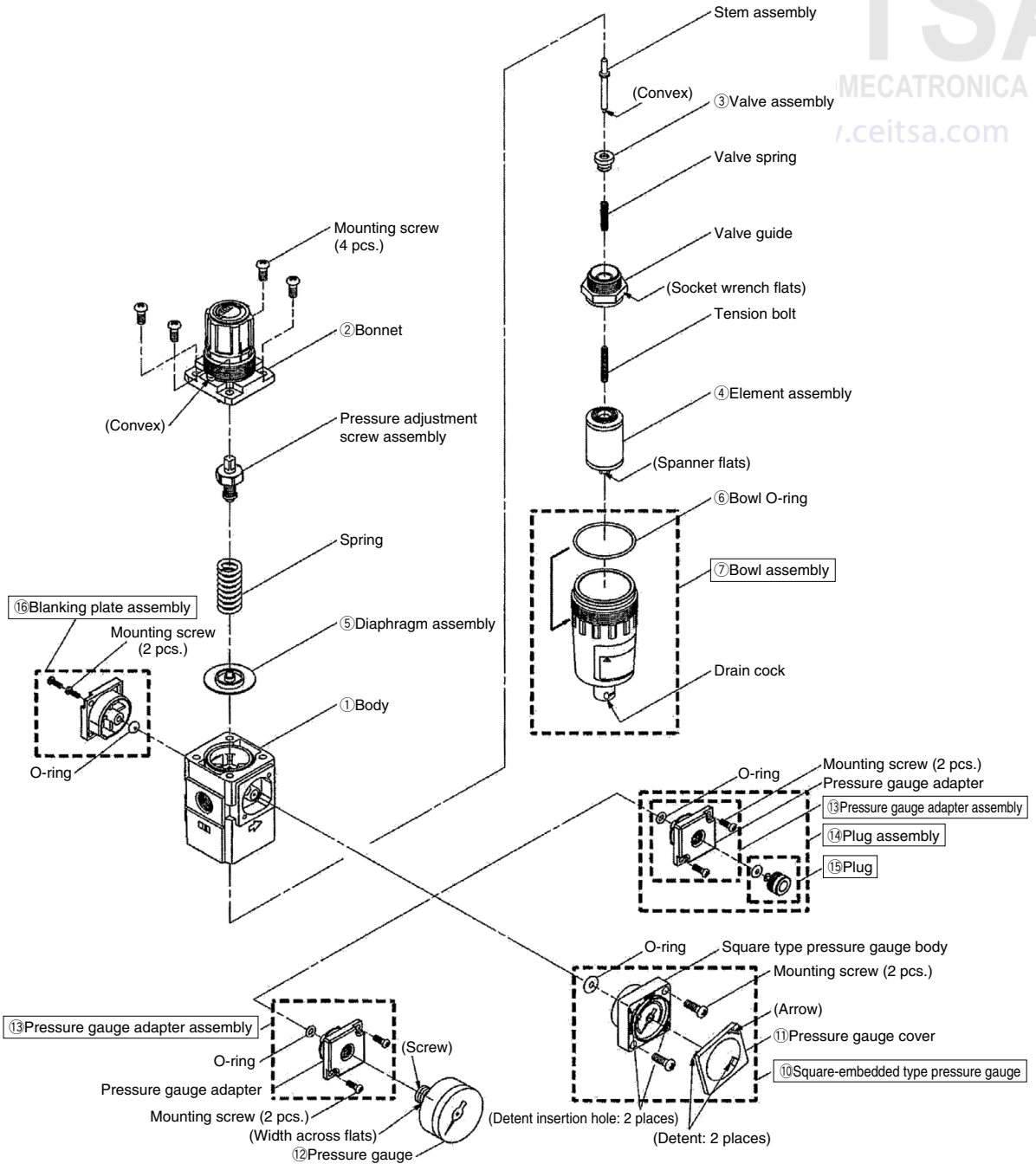
| Applicable model                                 | Process     | Procedure  | Tools  | Check item                           |
|--|-------------|--|--|--------------------------------------|
| AW20(K)-B<br>AW30(K)-B<br>AW40(K)-B<br>AW60(K)-B | Disassembly | 1) Remove the blanking plate. Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the blanking plate and two mounting screws.                             | Phillips head screwdriver                    | —                                    |
|  |             | 2) Confirm blanking plate has O-ring. If not, mount O-ring.  | —  | —                                    |
|  | Assembly    | 3) Mount the blanking plate.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix blanking plate.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver) | Tightening torque:<br>0.3 ± 0.05 N-m |

## 9. Check Valve Assembly

| Applicable model                         | Process     | Procedure  | Tools  | Check item                             |
|--|-------------|--|--|--|
| AW20K-B<br>AW30K-B<br>AW40K-B<br>AW60K-B | Disassembly | 1) Remove the check valve cover.<br>Rotate two mounting screws counterclockwise by Phillips head screwdriver to remove the check valve cover.  | Phillips head screwdriver                    | —                                      |
|  |             | 2) Remove the check valve assembly from the body.<br>Pull and remove the check valve assembly. Then, ensure two O-rings don't fall out of the body.  | —  | —                                      |
|  | Assembly    | 1) Ensure two O-rings don't fall out of the body and mount them if they fall off.  | —  | —                                      |
|  |             | 2) Insert convex on the check valve body into two inserting holes for the O-rings respectively.  | —  | Direction of check valve body assembly |
|  |             | 3) Mount the check valve cover.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix the check valve cover to the body.<br>Refer to the "Check item" for adequate tightening torque for the screws. | Phillips head screwdriver<br>(Torque driver) | Tightening torque:<br>0.6 ± 0.05 N-m   |

# AWM20 to AWM40 Series Exploded View 1

## 1) AWM20

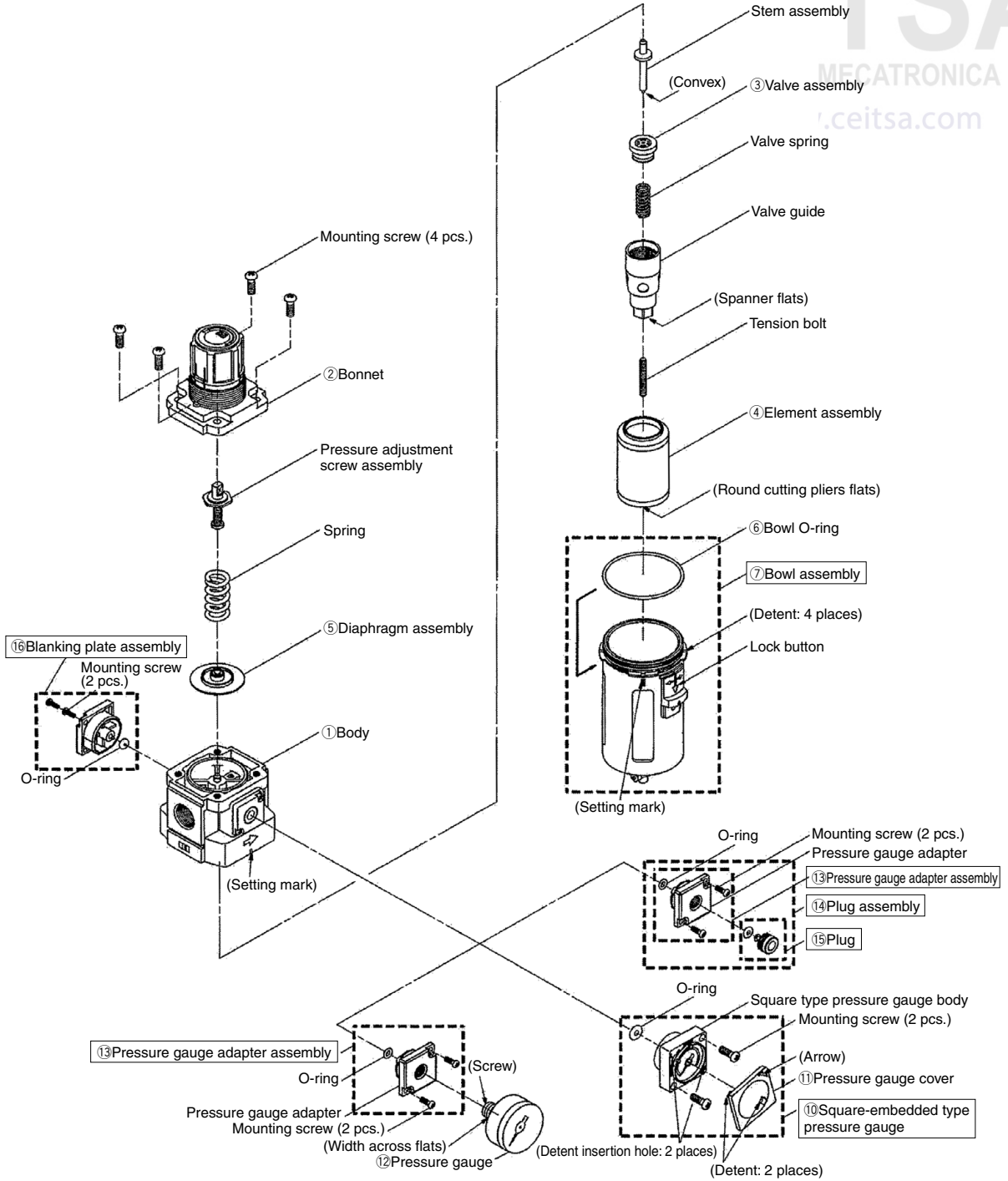


Note) It is possible to mount a 10 square-embedded type pressure gauge, a 13 pressure gauge adapter assembly, or a 14 plug assembly instead of a 16 blanking plate assembly.



# AWM20 to AWM40 Series Exploded View 2

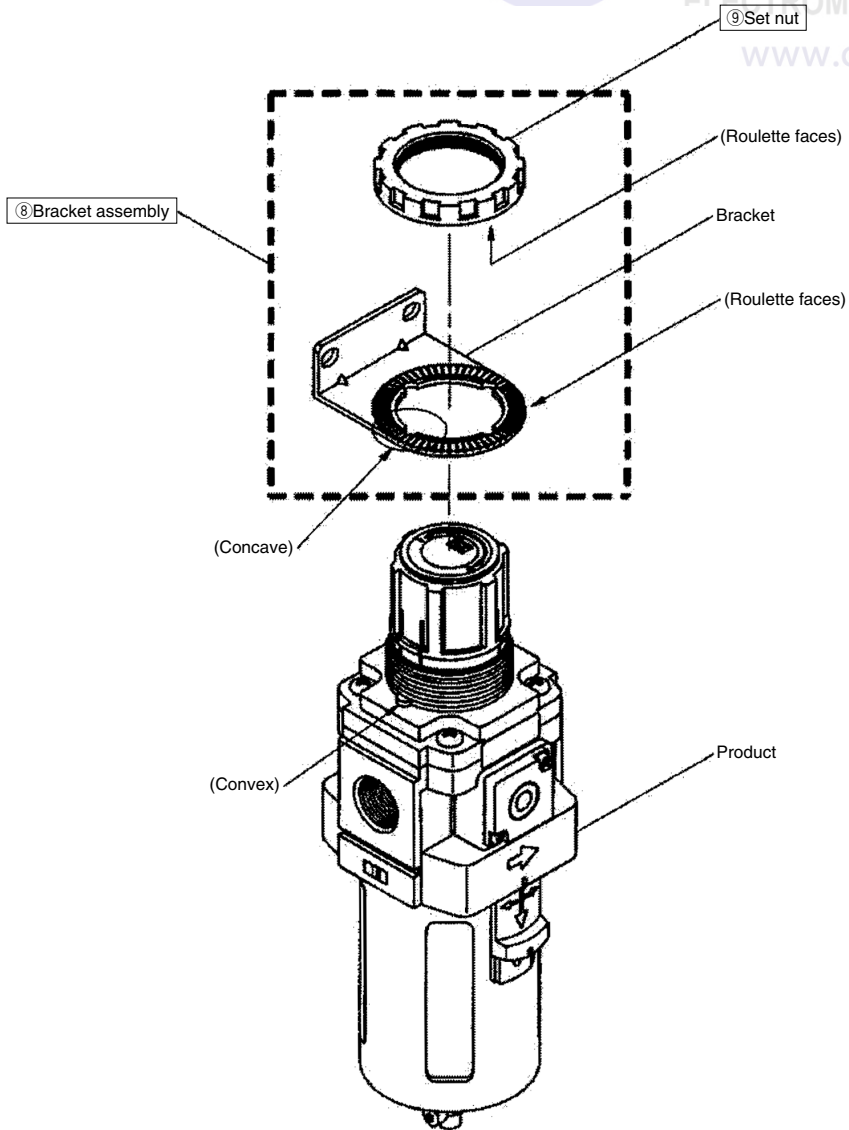
## 2) AWM30/40



Note) It is possible to mount a 10 square-embedded type pressure gauge, a 13 pressure gauge adapter assembly, or a 14 plug assembly instead of a 16 blanking plate assembly.

# AWM20 to AWM40 Series Exploded View 3

## 3) AWM20/30/40 Bracket assembly, panel mount exploded view



# AWM20 to AWM40 Series Replacement Procedure 1

## Warning

Before replacement, ensure that the regulator is not pressurized.  
 Rotate the pressure adjusting knob to zero.  
 Replace while referring to the "Exploded View."  
 After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Bowl Assembly/Element

| Applicable model | Process     | Procedure  | Tools                            | Check item                                |
|------------------|-------------|--|----------------------------------|---|
| AWM20            | Disassembly | 1) Remove the bowl assembly.<br>Hold the bowl assembly by hand and rotate counterclockwise to remove the bowl assembly. If the bowl assembly has been tightened too much to be removed, use a hook spanner until it can be loosened by hand.                           | (Hook spanner<br>Nominal: 34/38) | —   |
|                  |             | 2) Remove the element.<br>Hold the element with a spanner to rotate it counterclockwise and remove the element.  | Spanner<br>Nominal: 7            | —   |
|                  | Assembly    | 3) Mount the element.<br>Hold the element with a spanner to rotate it clockwise, and mount the element. Refer to the "Check item" for the tightening torque.   | Spanner<br>Nominal: 7            | Tightening torque:<br>0.35 ± 0.05 N·m     |
|                  |             | 4) Mount the bowl assembly.<br>Hold the bowl assembly by hand and rotate clockwise. Do not use tool for mounting because the bowl may be damaged. Refer to the "Check item" for referential tightening torque.   | —                                | Referential tightening torque:<br>2.2 N·m |
| AWM30<br>AWM40   | Disassembly | 1) Remove the bowl assembly.<br>Push the bowl assembly lock button by hand. Lifting the bowl assembly, rotate the assembly 45 degrees (right or left) to pull out the assembly.  | —                                | —   |
|                  |             | 2) Remove the element.<br>Hold the element with a round cutting to rotate it counterclockwise, and remove the element.   | Round cutting                    | —   |
|                  | Assembly    | 3) Mount the element.<br>Hold the element with a round cutting to rotate it clockwise, and mount the element. Refer to the "Check item" for the tightening torque.   | Round cutting                    | Tightening torque:<br>0.35 ± 0.05 N·m     |
|                  |             | 4) Mount the bowl assembly.<br>Match the mating mark of the body and the bowl assembly to insert the assembly to the body. Rotate the assembly 45 degrees (right or left) until the lock button is tossed up to mount the bowl assembly. Ensure the lock button is up. | —                                | Lock button is up.                        |

## 2. Diaphragm Assembly

| Applicable model        | Process        | Procedure  | Tools                     | Check item   |              |                |              |                |
|-------------------------|----------------|--|---------------------------|--|--------------|----------------|--------------|----------------|
| AWM20<br>AWM30<br>AWM40 | Disassembly    | 1) Remove the bonnet.<br>Rotate the set screw counterclockwise with Phillips head screwdriver to remove the bonnet from the body.  | Phillips head screwdriver | —  |              |                |              |                |
|                         |                | 2) Remove parts in order of the pressure adjustment screw assembly, spring, and the diaphragm assembly. Please be noted that the diaphragm assembly adheres to the bonnet if disassemble parts with the knob facing downwards.                                       | —                         | —  |              |                |              |                |
|                         | Assembly       | 3) Mount parts to the body in order of the diaphragm assembly, spring, and pressure adjustment screw.  | —                         | Direction of the diaphragm assembly and the pressure adjustment screw assembly   |              |                |              |                |
|                         |                | 4) Mount the bonnet to the body.<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque. | Phillips head screwdriver | Tightening torque:<br><table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: left;"><b>AWM20</b></td> <td style="text-align: right;">2.15 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;"><b>AWM30</b></td> <td style="text-align: right;">2.35 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;"><b>AWM40</b></td> <td style="text-align: right;">3.5 ± 0.3 N·m</td> </tr> </table> | <b>AWM20</b> | 2.15 ± 0.3 N·m | <b>AWM30</b> | 2.35 ± 0.3 N·m |
| <b>AWM20</b>            | 2.15 ± 0.3 N·m |  |                           |  |              |                |              |                |
| <b>AWM30</b>            | 2.35 ± 0.3 N·m |  |                           |  |              |                |              |                |
| <b>AWM40</b>            | 3.5 ± 0.3 N·m  |  |                           |  |              |                |              |                |

# AWM20 to AWM40 Series Replacement Procedure 2

## 3. Valve Assembly

| Applicable model   | Process                     | Procedure   | Tools   | Check item  |       |       |   |       |              |       |            |
|--|-----------------------------|---|---|---|-------|-------|---|-------|--------------|-------|------------|
| AWM20  | Disassembly                 | 1) Remove the valve guide after removing the bowl assembly and element.<br>Hold the valve guide with a socket wrench on the socket wrench flat to rotate it counterclockwise, and remove the valve guide. | Socket wrench<br>Nominal: 18  | —   |       |       |   |       |              |       |            |
|  |                             | 2) Remove the valve spring.   | —   | —   |       |       |   |       |              |       |            |
|  |                             | 3) Remove the valve.  | —   | —   |       |       |   |       |              |       |            |
|  | Assembly                    | 4) Mount the valve.<br>Connect the stem convex and the valve center hole.   | —   | Positioning of the stem and the valve (centering) |       |       |   |       |              |       |            |
|  |                             | 5) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —   | —   |       |       |   |       |              |       |            |
|  |                             | 6) Mount the valve guide.<br>Hold the valve guide with a socket wrench on the socket wrench flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque.  | Socket wrench<br>Nominal: 18  | Tightening torque:<br>40 ± 3.5N·m                 |       |       |   |       |              |       |            |
|  |                             | 7) Mount the element and bowl assembly.   | —   | —   |       |       |   |       |              |       |            |
| AWM30<br>AWM40   | Disassembly                 | 1) Remove the valve guide after removing the bowl assembly and element. Hold the valve guide with a spanner to rotate it counterclockwise, and remove the valve guide.                                    | Spanner<br>Nominal:<br><table border="1" style="font-size: small;"> <tr><td>AWM30</td><td>8</td></tr> <tr><td>AWM40</td><td>12</td></tr> </table> | AWM30   | 8     | AWM40 | 12  | —     |              |       |            |
|  |                             | AWM30   | 8   |   |       |       |   |       |              |       |            |
|  |                             | AWM40   | 12  |   |       |       |   |       |              |       |            |
|  | 2) Remove the valve spring. | —   | —   |   |       |       |   |       |              |       |            |
|  | 3) Remove the valve.        | —   | —   |   |       |       |   |       |              |       |            |
|  | Assembly                    | 4) Mount the valve.<br>Connect the stem convex and the valve center hole.   | —   | Positioning of the stem and the valve (centering) |       |       |   |       |              |       |            |
|  |                             | 5) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —   | —   |       |       |   |       |              |       |            |
| 6) Mount the valve guide.<br>Hold the valve guide with a spanner on the spanner flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque. |                             | Spanner<br>Nominal:<br><table border="1" style="font-size: small;"> <tr><td>AWM30</td><td>8</td></tr> <tr><td>AWM40</td><td>12</td></tr> </table>   | AWM30   | 8   | AWM40 | 12    | Tightening torque:<br><table border="1" style="font-size: small;"> <tr><td>AWM30</td><td>25 ± 2.5 N·m</td></tr> <tr><td>AWM40</td><td>55 ± 5 N·m</td></tr> </table> | AWM30 | 25 ± 2.5 N·m | AWM40 | 55 ± 5 N·m |
| AWM30  |                             | 8   |   |   |       |       |   |       |              |       |            |
| AWM40  | 12                          |   |   |   |       |       |   |       |              |       |            |
| AWM30  | 25 ± 2.5 N·m                |   |   |   |       |       |   |       |              |       |            |
| AWM40  | 55 ± 5 N·m                  |   |   |   |       |       |   |       |              |       |            |
| 7) Mount the element and bowl assembly.  | —                           | —   |   |   |       |       |   |       |              |       |            |

## 4. Bracket Assembly, Panel Mount

| Applicable model        | Process       | Procedure   | Tools   | Check item |       |       |       |       |       |   |       |               |       |               |
|-------------------------|---------------|---|---|------------|-------|-------|-------|-------|-------|---|-------|---------------|-------|---------------|
| AWM20<br>AWM30<br>AWM40 | Assembly      | 1) Mount the parts to the bracket (panel).<br>Connect the bracket (panel) concave and the bonnet convex to mount the bracket.   | —   | —          |       |       |       |       |       |   |       |               |       |               |
|                         |               | 2) Secure the bracket (panel) with the set nut.<br>Rotate the set nut clockwise with a hook spanner to secure the parts to the bracket (panel).<br>Refer to the "Check item" for the tightening torque.<br>The set nut knurling surface should face the bracket.<br>When mounting with a bracket, a manually tightened set nut is adequate for general use. | Hook spanner<br>Nominal:<br><table border="1" style="font-size: small;"> <tr><td>AWM20</td><td>34/38</td></tr> <tr><td>AWM30</td><td>52/55</td></tr> <tr><td>AWM40</td><td>52/55</td></tr> </table> | AWM20      | 34/38 | AWM30 | 52/55 | AWM40 | 52/55 | Tightening torque:<br><table border="1" style="font-size: small;"> <tr><td>AWM20</td><td>2.0 ± 0.2 N·m</td></tr> <tr><td>AWM30</td><td>3.5 ± 0.3 N·m</td></tr> <tr><td>AWM40</td><td>4.0 ± 0.4 N·m</td></tr> </table> | AWM20 | 2.0 ± 0.2 N·m | AWM30 | 3.5 ± 0.3 N·m |
| AWM20                   | 34/38         |   |   |            |       |       |       |       |       |   |       |               |       |               |
| AWM30                   | 52/55         |   |   |            |       |       |       |       |       |   |       |               |       |               |
| AWM40                   | 52/55         |   |   |            |       |       |       |       |       |   |       |               |       |               |
| AWM20                   | 2.0 ± 0.2 N·m |   |   |            |       |       |       |       |       |   |       |               |       |               |
| AWM30                   | 3.5 ± 0.3 N·m |   |   |            |       |       |       |       |       |   |       |               |       |               |
| AWM40                   | 4.0 ± 0.4 N·m |   |   |            |       |       |       |       |       |   |       |               |       |               |

## 5. Square-embedded Pressure Gauge

| Applicable model        | Process     | Procedure   | Tools                     | Check item |
|-------------------------|-------------|---|---------------------------|------------|
| AWM20<br>AWM30<br>AWM40 | Disassembly | 1) Remove the pressure gauge cover.<br>Rotate the pressure gauge cover 15 degrees counterclockwise to pull out the pressure gauge cover.                                | —                         | —          |
|                         |             | 2) Remove the pressure gauge.<br>Rotate the 2 mounting screws counterclockwise with a Phillips head screwdriver to remove the pressure gauge and the 2 mounting screws. | Phillips head screwdriver | —          |

# AWM20 to AWM40 Series Replacement Procedure 3

| Applicable model        | Process  | Procedure  | Tools                     | Check item                           |
|-------------------------|----------|--|---------------------------|--------------------------------------|
| AWM20<br>AWM30<br>AWM40 | Assembly | 3) Ensure O-ring is mounted to the pressure gauge. Mount O-ring to the pressure gauge if the ring fall off.  | —                         | Presence of O-ring                   |
|                         |          | 4) Mount the pressure gauge.<br>Rotate two mounting screws clockwise with Phillips head screwdriver to mounting screws temporary. Then secure them with tightening torque in "Check item".   | Phillips head screwdriver | Tightening torque:<br>0.3 ± 0.05 N-m |
|                         |          | 5) Mount the pressure gauge cover.<br>Insert the pressure gauge mating two detent of the pressure gauge and holes for them so that the arrow of the pressure gauge cover comes upper right.<br>Rotate the pressure gauge cover 15 degrees opposite to the arrow to mount the pressure gauge. | —                         | —                                    |

## 6. Circular Pressure Gauge

| Applicable model        | Process     | Procedure  | Tools                  | Check item  |
|-------------------------|-------------|--|------------------------|---|
| AWM20<br>AWM30<br>AWM40 | Disassembly | 1) Remove the pressure gauge.<br>Hold the pressure gauge with a spanner on the width across flat. Then, rotate the gauge counterclockwise to remove the gauge.   | Spanner<br>Nominal: 14 | —   |
|                         | Assembly    | 2) Wind the pressure gauge thread with the sealant tape leaving 1.5 to 2 threads from the end.   | —                      | Wind sealant tape leaving 1.5 to 2 threads                            |
|                         |             | 3) Mount the pressure gauge.<br>Hold the pressure gauge on the width across flat with a spanner, and rotate it clockwise to mount the circular pressure gauge.<br>Refer to the "Check item" for tightening torque of pressure gauge. | Spanner<br>Nominal: 14 | Tightening torque:<br>AWM20 7 to 9 N-m<br>AWM30<br>AWM40 12 to 14 N-m |

## 7. Pressure Gauge Adapter, Plug Assembly

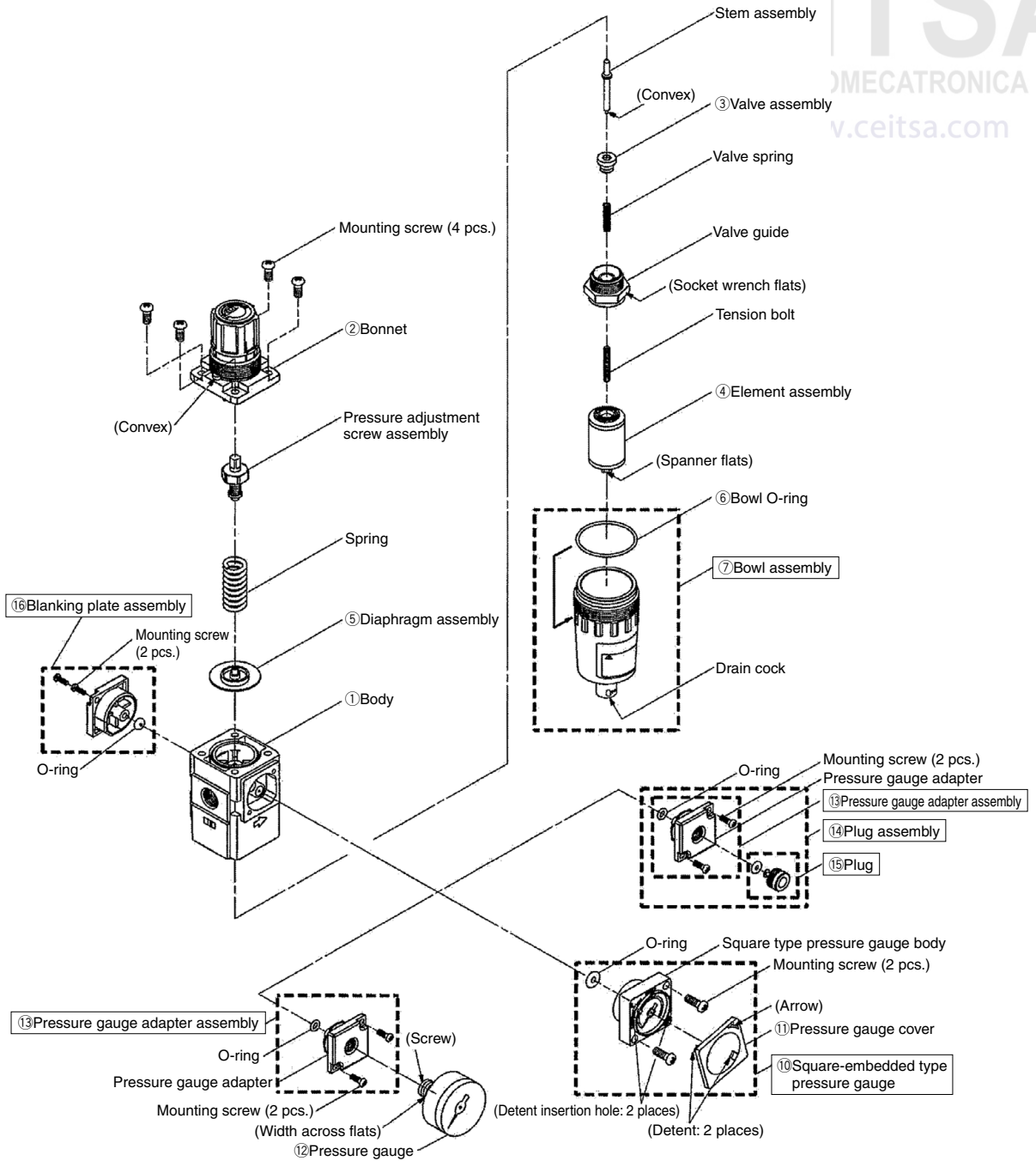
| Applicable model        | Process     | Procedure  | Tools   | Check item   |
|-------------------------|-------------|--|---|--|
| AWM20<br>AWM30<br>AWM40 | Disassembly | 1) Remove the plug.<br>Insert the hexagon wrench key to hexagon hole of hexagon plug. Rotate the plug counterclockwise to remove the plug.   | Hexagon wrench key<br>Nominal:<br>AWM20 4<br>AWM30<br>AWM40 6 | —  |
|                         |             | 2) Remove the pressure gauge adapter.<br>Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the pressure gauge and two mounting screws.                              | Phillips head screwdriver                                     | —  |
|                         | Assembly    | 3) Confirm pressure gauge adapter has O-ring. If not, mount O-ring.  | —   | —  |
|                         |             | 4) Mount pressure gauge adapter.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix pressure gauge adapter.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver)                  | Tightening torque:<br>0.3 ± 0.05 N-m                                       |
|                         |             | 5) Mount plug assembly.<br>Insert hexagon wrench key into hexagon hole on the plug and rotate clockwise to fix the plug.<br>Refer to the "Check item" for tightening torque of two screws.             | Hexagon wrench key<br>Nominal:<br>AWM20 4<br>AWM30<br>AWM40 6 | Tightening torque:<br>AWM20 0.6 ± 0.05 N-m<br>AWM30<br>AWM40 1.0 ± 0.1 N-m |

## 8. Blanking Plate Assembly

| Applicable model        | Process     | Procedure  | Tools  | Check item                           |
|-------------------------|-------------|--|--|--------------------------------------|
| AWM20<br>AWM30<br>AWM40 | Disassembly | 1) Remove the blanking plate. Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the blanking plate and two mounting screws.                             | Phillips head screwdriver                    | —                                    |
|                         | Assembly    | 2) Confirm blanking plate has O-ring. If not, mount O-ring.  | —  | —                                    |
|                         |             | 3) Mount the blanking plate.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix blanking plate.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver) | Tightening torque:<br>0.3 ± 0.05 N-m |

# AWD20 to AWD40 Series Exploded View 1

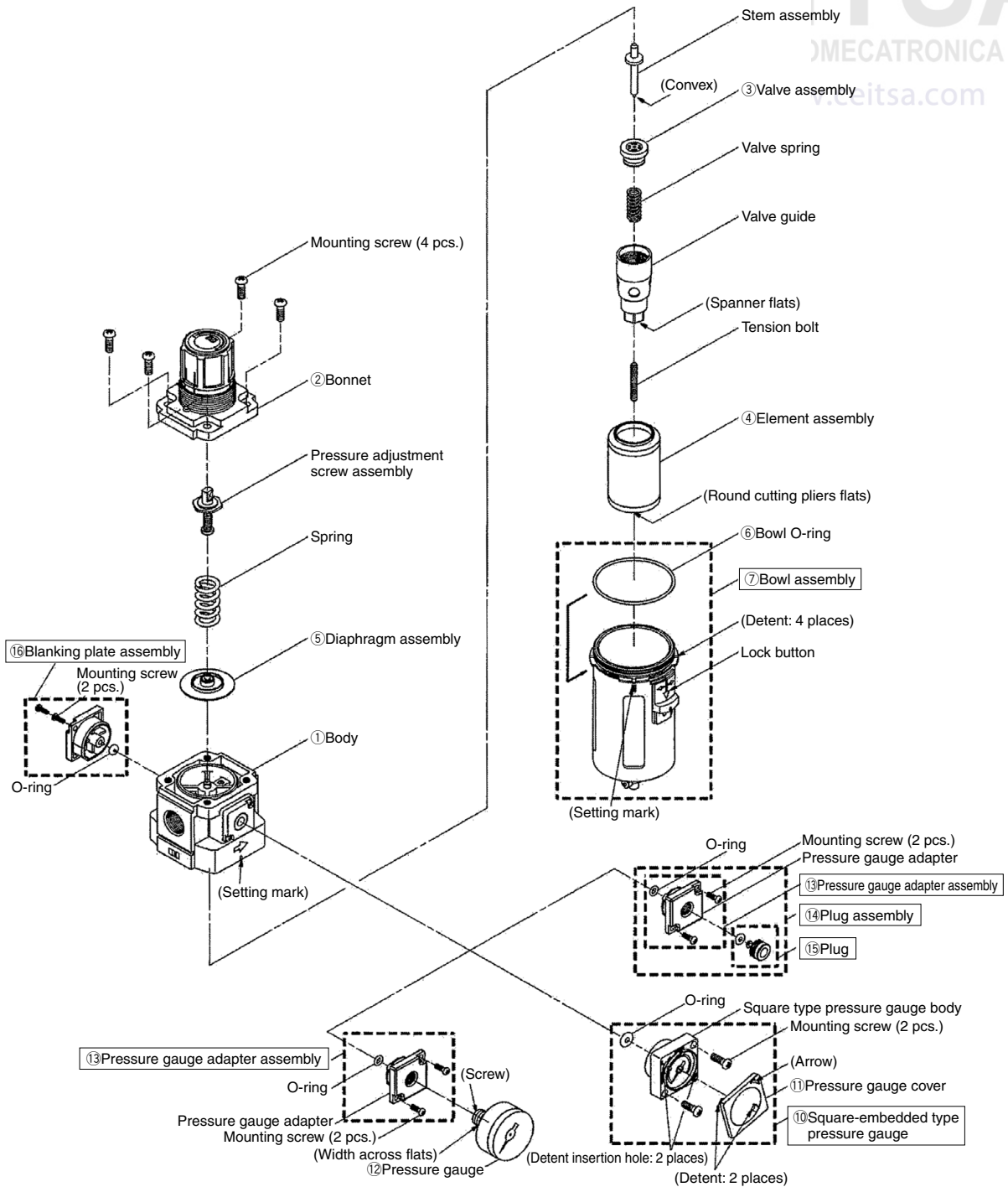
## 1) AWD20



Note) It is possible to mount a ⑩ square-embedded type pressure gauge, a ⑬ pressure gauge adapter assembly, or a ⑭ plug assembly instead of a ①⑥ blanking plate assembly.

# AWD20 to AWD40 Series Exploded View 2

## 2) AWD30/40

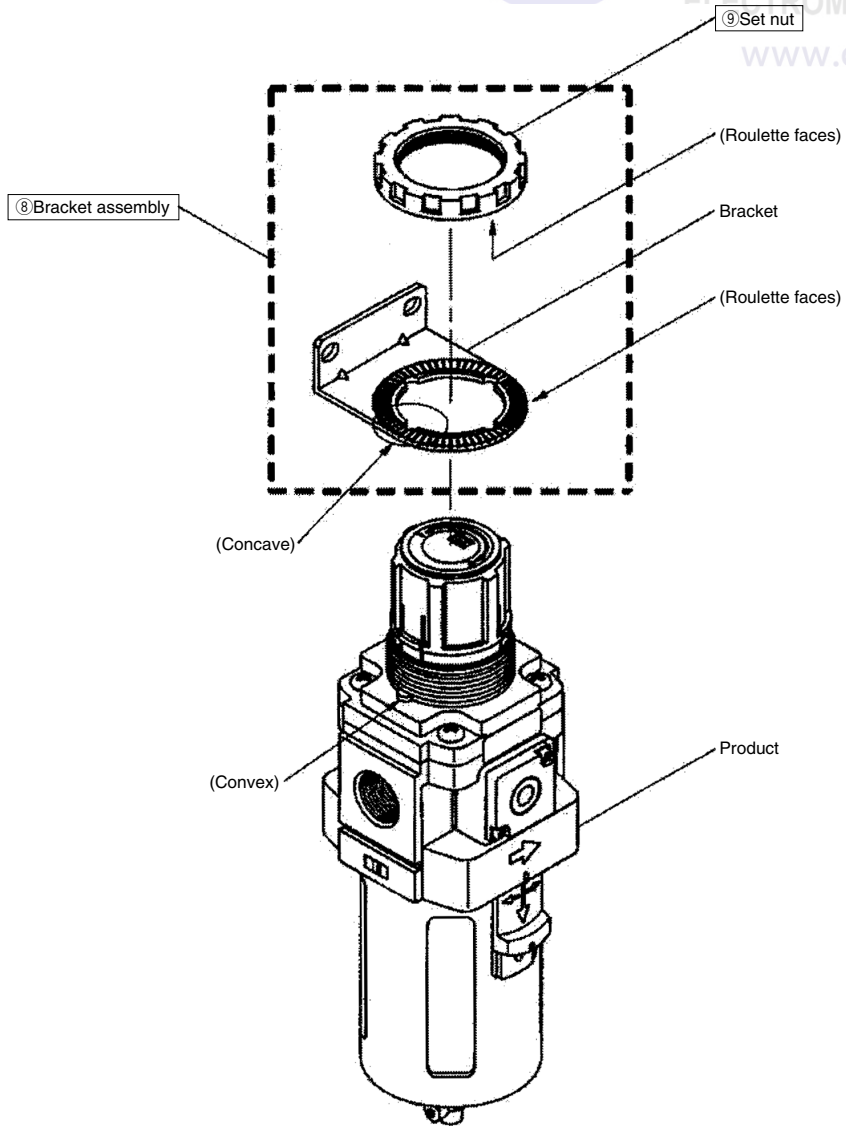


Note) It is possible to mount a ⑩ square-embedded type pressure gauge, a ⑬ pressure gauge adapter assembly, or a ⑭ plug assembly instead of a ①⑥ blanking plate assembly.



# AWD20 to AWD40 Series Exploded View 3

## 3) AWD20/30/40 Bracket assembly, panel mount exploded view





# AWD20 to AWD40 Series Replacement Procedure 1

## Warning

Before replacement, ensure that the regulator is not pressurized.  
 Rotate the pressure adjusting knob to zero.  
 Replace while referring to the "Exploded View."  
 After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Bowl Assembly/Element

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| Applicable model | Process     | Procedure  | Tools                            | Check item                                |
|------------------|-------------|--|----------------------------------|---|
| AWD20            | Disassembly | 1) Remove the bowl assembly.<br>Hold the bowl assembly by hand and rotate counterclockwise to remove the bowl assembly. If the bowl assembly has been tightened too much to be removed, use a hook spanner until it can be loosened by hand.                           | (Hook spanner<br>Nominal: 34/38) | —   |
|                  |             | 2) Remove the element.<br>Hold the element with a spanner to rotate it counterclockwise and remove the element.  | Spanner<br>Nominal: 7            | —   |
|                  | Assembly    | 3) Mount the element.<br>Hold the element with a spanner to rotate it clockwise, and mount the element. Refer to the "Check item" for the tightening torque.   | Spanner<br>Nominal: 7            | Tightening torque:<br>0.35 ± 0.05 N·m     |
|                  |             | 4) Mount the bowl assembly.<br>Hold the bowl assembly by hand and rotate clockwise. Do not use tool for mounting because the bowl may be damaged. Refer to the "Check item" for referential tightening torque.   | —                                | Referential tightening torque:<br>2.2 N·m |
| AWD30<br>AWD40   | Disassembly | 1) Remove the bowl assembly.<br>Push the bowl assembly lock button by hand. Lifting the bowl assembly, rotate the assembly 45 degrees (right or left) to pull out the assembly.  | —                                | —   |
|                  |             | 2) Remove the element.<br>Hold the element with a round cutting to rotate it counterclockwise, and remove the element.   | Round cutting                    | —   |
|                  | Assembly    | 3) Mount the element.<br>Hold the element with a round cutting to rotate it clockwise, and mount the element. Refer to the "Check item" for the tightening torque.   | Round cutting                    | Tightening torque:<br>0.35 ± 0.05 N·m     |
|                  |             | 4) Mount the bowl assembly.<br>Match the mating mark of the body and the bowl assembly to insert the assembly to the body. Rotate the assembly 45 degrees (right or left) until the lock button is tossed up to mount the bowl assembly. Ensure the lock button is up. | —                                | Lock button is up.                        |

## 2. Diaphragm Assembly

| Applicable model        | Process        | Procedure  | Tools                     | Check item  |       |                |       |                |
|-------------------------|----------------|--|---------------------------|---|-------|----------------|-------|----------------|
| AWD20<br>AWD30<br>AWD40 | Disassembly    | 1) Remove the bonnet assembly.<br>Rotate the set screw counterclockwise with Phillips head screwdriver to remove the bonnet from the body.   | Phillips head screwdriver | —   |       |                |       |                |
|                         |                | 2) Remove parts in order of the pressure adjustment screw assembly, spring, and the diaphragm assembly. Please be noted that the diaphragm assembly adheres to the bonnet if disassemble parts with the knob facing downwards.                                       | —                         | —   |       |                |       |                |
|                         | Assembly       | 3) Mount parts to the body in order of the diaphragm assembly, spring, and pressure adjustment screw assembly.   | —                         | Direction of the diaphragm assembly and the pressure adjustment screw assembly  |       |                |       |                |
|                         |                | 4) Mount the bonnet to the body.<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque. | Phillips head screwdriver | Tightening torque:<br><table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: left;">AWD20</td> <td style="text-align: right;">2.15 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;">AWD30</td> <td style="text-align: right;">2.35 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;">AWD40</td> <td style="text-align: right;">3.5 ± 0.3 N·m</td> </tr> </table> | AWD20 | 2.15 ± 0.3 N·m | AWD30 | 2.35 ± 0.3 N·m |
| AWD20                   | 2.15 ± 0.3 N·m |  |                           |   |       |                |       |                |
| AWD30                   | 2.35 ± 0.3 N·m |  |                           |   |       |                |       |                |
| AWD40                   | 3.5 ± 0.3 N·m  |  |                           |   |       |                |       |                |

# AWD20 to AWD40 Series Replacement Procedure 2

## 3. Valve Assembly

| Applicable model | Process     | Procedure   | Tools                                      | Check item   |
|------------------|-------------|---|--|--|
| AWD20            | Disassembly | 1) Remove the valve guide after removing the bowl assembly and element.<br>Hold the valve guide with a socket wrench on the socket wrench flat to rotate it counterclockwise, and remove the valve guide. | Socket wrench<br>Nominal: 18               | —  |
|                  |             | 2) Remove the valve spring.   | —  | —  |
|                  |             | 3) Remove the valve.  | —  | —  |
|                  | Assembly    | 4) Mount the valve.<br>Connect the stem convex and the valve center hole.   | —  | Positioning of the stem and the valve (centering)            |
|                  |             | 5) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —  | —  |
|                  |             | 6) Mount the valve guide.<br>Hold the valve guide with a socket wrench on the socket wrench flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque.  | Socket wrench<br>Nominal: 18               | Tightening torque:<br>40 ± 3.5 N·m                           |
|                  |             | 7) Mount the element and bowl assembly.   | —  | —  |
| AWD30<br>AWD40   | Disassembly | 1) Remove the valve guide after removing the bowl assembly and element. Hold the valve guide with a spanner to rotate it counterclockwise, and remove the valve guide.                                    | Spanner<br>Nominal:<br>AWD30 8<br>AWD40 12 | —  |
|                  |             | 2) Remove the valve spring.   | —  | —  |
|                  |             | 3) Remove the valve.  | —  | —  |
|                  | Assembly    | 4) Mount the valve.<br>Connect the stem convex and the valve center hole.   | —  | Positioning of the stem and the valve (centering)            |
|                  |             | 5) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —  | —  |
|                  |             | 6) Mount the valve guide.<br>Hold the valve guide with a spanner on the spanner flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque.              | Spanner<br>Nominal:<br>AWD30 8<br>AWD40 12 | Tightening torque:<br>AWD30 25 ± 2.5 N·m<br>AWD40 55 ± 5 N·m |
|                  |             | 7) Mount the element and bowl assembly.   | —  | —  |

## 4. Bracket Assembly, Panel Mount

| Applicable model        | Process  | Procedure   | Tools   | Check item  |
|-------------------------|----------|---|---|---|
| AWD20<br>AWD30<br>AWD40 | Assembly | 1) Mount the parts to the bracket (panel).<br>Connect the bracket (panel) concave and the bonnet convex to mount the bracket.   | —   | —   |
|                         |          | 2) Secure the bracket (panel) with the set nut.<br>Rotate the set nut clockwise with a hook spanner to secure the parts to the bracket (panel).<br>Refer to the "Check item" for the tightening torque.<br>The set nut knurling surface should face the bracket.<br>When mounting with a bracket, a manually tightened set nut is adequate for general use. | Hook spanner<br>Nominal:<br>AWD20 34/38<br>AWD30 52/55<br>AWD40 52/55 | Tightening torque:<br>AWD20 2.0 ± 0.2 N·m<br>AWD30 3.5 ± 0.3 N·m<br>AWD40 4.0 ± 0.4 N·m |

## 5. Square-embedded Pressure Gauge

| Applicable model        | Process     | Procedure   | Tools                     | Check item |
|-------------------------|-------------|---|---------------------------|------------|
| AWD20<br>AWD30<br>AWD40 | Disassembly | 1) Remove the pressure gauge cover.<br>Rotate the pressure gauge cover 15 degrees counterclockwise to pull out the pressure gauge cover.                                | —                         | —          |
|                         |             | 2) Remove the pressure gauge.<br>Rotate the 2 mounting screws counterclockwise with a Phillips head screwdriver to remove the pressure gauge and the 2 mounting screws. | Phillips head screwdriver | —          |

# AWD20 to AWD40 Series Replacement Procedure 3

| Applicable model        | Process  | Procedure  | Tools                     | Check item                           |
|-------------------------|----------|--|---------------------------|--------------------------------------|
| AWD20<br>AWD30<br>AWD40 | Assembly | 3) Ensure O-ring is mounted to the pressure gauge. Mount O-ring to the pressure gauge if the ring fall off.  | —                         | Presence of O-ring                   |
|                         |          | 4) Mount the pressure gauge.<br>Rotate two mounting screws clockwise with Phillips head screwdriver to mounting screws temporary. Then secure them with tightening torque in "Check item".   | Phillips head screwdriver | Tightening torque:<br>0.3 ± 0.05 N-m |
|                         |          | 5) Mount the pressure gauge cover.<br>Insert the pressure gauge mating two detent of the pressure gauge and holes for them so that the arrow of the pressure gauge cover comes upper right.<br>Rotate the pressure gauge cover 15 degrees opposite to the arrow to mount the pressure gauge. | —                         | —                                    |

## 6. Circular Pressure Gauge

| Applicable model        | Process     | Procedure  | Tools                  | Check item   |
|-------------------------|-------------|--|------------------------|--|
| AWD20<br>AWD30<br>AWD40 | Disassembly | 1) Remove the pressure gauge.<br>Hold the pressure gauge with a spanner on the width across flat. Then, rotate the gauge counterclockwise to remove the gauge.   | Spanner<br>Nominal: 14 | —  |
|                         |             | 2) Wind the pressure gauge thread with the sealant tape leaving 1.5 to 2 threads from the end.   | —                      | Wind sealant tape leaving 1.5 to 2 threads                                       |
|                         | Assembly    | 3) Mount the pressure gauge.<br>Hold the pressure gauge on the width across flat with a spanner, and rotate it clockwise to mount the circular pressure gauge.<br>Refer to the "Check item" for tightening torque of pressure gauge. | Spanner<br>Nominal: 14 | Tightening torque:<br>AWD20 7 to 9 N-m<br>AWD30 7 to 9 N-m<br>AWD40 12 to 14 N-m |

## 7. Pressure Gauge Adapter, Plug Assembly

| Applicable model        | Process     | Procedure  | Tools   | Check item  |
|-------------------------|-------------|--|---|---|
| AWD20<br>AWD30<br>AWD40 | Disassembly | 1) Remove the plug.<br>Insert the hexagon wrench key to hexagon hole of hexagon plug. Rotate the plug counterclockwise to remove the plug.   | Hexagon wrench key<br>Nominal:<br>AWD20 4<br>AWD30 4<br>AWD40 6 | —   |
|                         |             | 2) Remove the pressure gauge adapter.<br>Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the pressure gauge and two mounting screws.                              | Phillips head screwdriver                                       | —   |
|                         | Assembly    | 3) Confirm pressure gauge adapter has O-ring. If not, mount O-ring.  | —   | —   |
|                         |             | 4) Mount pressure gauge adapter.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix pressure gauge adapter.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver)                    | Tightening torque:<br>0.3 ± 0.05 N-m  |
|                         |             | 5) Mount plug assembly.<br>Insert hexagon wrench key into hexagon hole on the plug and rotate clockwise to fix the plug.<br>Refer to the "Check item" for tightening torque of two screws.             | Hexagon wrench key<br>Nominal:<br>AWD20 4<br>AWD30 4<br>AWD40 6 | Tightening torque:<br>AWD20 0.6 ± 0.05 N-m<br>AWD30 0.6 ± 0.05 N-m<br>AWD40 1.0 ± 0.1 N-m |

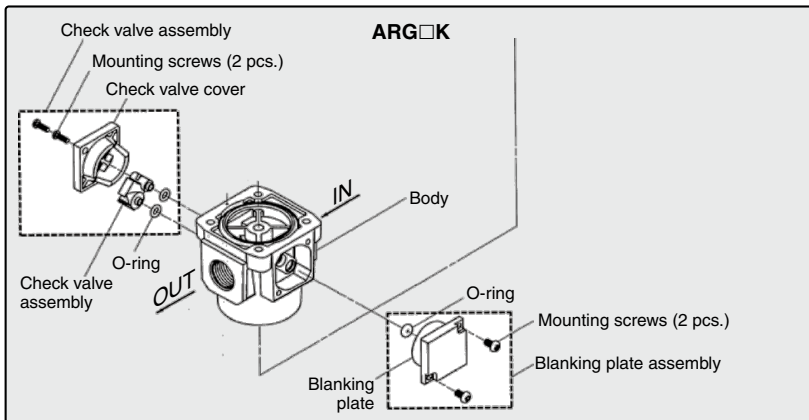
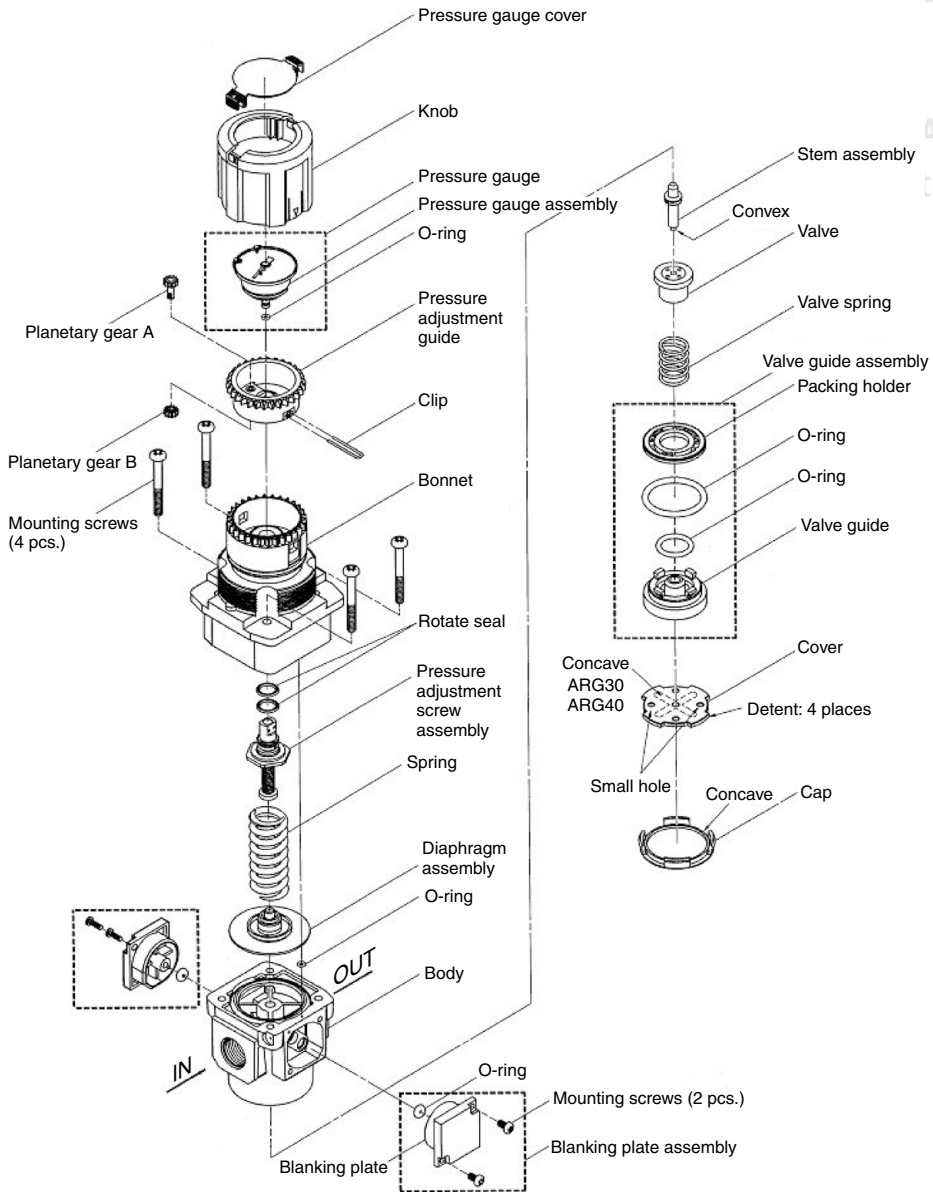
## 8. Blanking Plate Assembly

| Applicable model        | Process     | Procedure  | Tools  | Check item                           |
|-------------------------|-------------|--|--|--------------------------------------|
| AWD20<br>AWD30<br>AWD40 | Disassembly | 1) Remove the blanking plate. Rotate two mounting screws counterclockwise with Phillips head screwdriver to remove the blanking plate and two mounting screws.                             | Phillips head screwdriver                    | —                                    |
|                         |             | 2) Confirm blanking plate has O-ring. If not, mount O-ring.  | —  | —                                    |
|                         | Assembly    | 3) Mount the blanking plate.<br>Rotate two mounting screws clockwise by Phillips head screwdriver to fix blanking plate.<br>Refer to the "Check item" for tightening torque of two screws. | Phillips head screwdriver<br>(Torque driver) | Tightening torque:<br>0.3 ± 0.05 N-m |

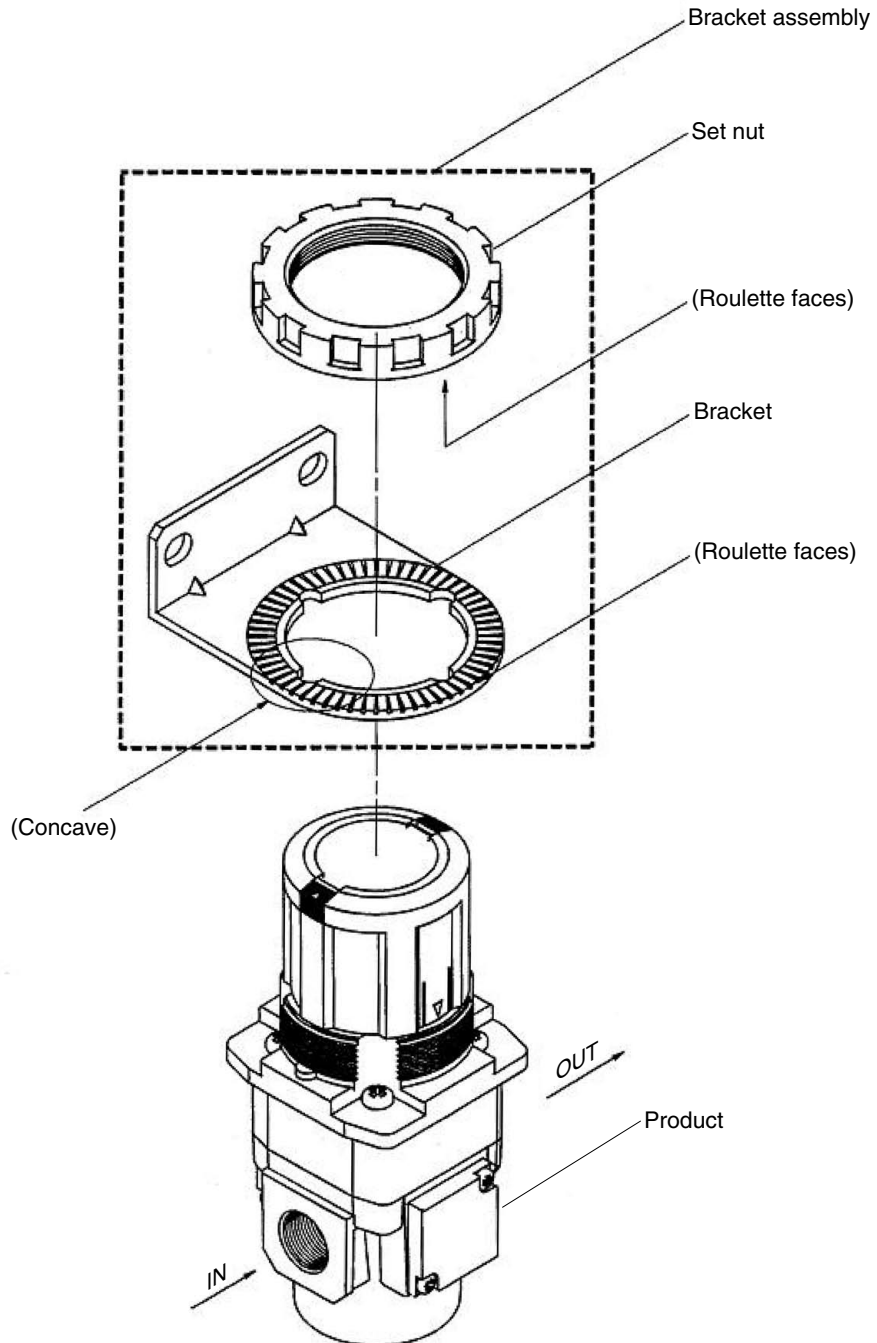
# ARG20(K), 30(K), 40(K) Exploded View 1

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# ARG20(K), 30(K), 40(K) Bracket Assembly, Panel Mount Exploded View 2



Actuators

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# ARG20(K), 30(K), 40(K) Series Replacement Procedure for Diaphragms 1

## Warning

Before replacement, ensure that the regulator is not pressurized.  
Rotate the pressure adjusting knob to zero.

Replace while referring to the “Exploded View.”

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

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## 1. Diaphragm Assembly

| Applicable model                 | Process        | Procedure  | Tools                     | Check item   |                 |                |                 |                |
|----------------------------------|----------------|--|---------------------------|--|-----------------|----------------|-----------------|----------------|
| ARG20(K)<br>ARG30(K)<br>ARG40(K) | Disassembly    | 1) Remove the bonnet assembly.<br>Rotate the mounting screw counterclockwise with Phillips head screwdriver to remove the bonnet from the body.  | Phillips head screwdriver | —  |                 |                |                 |                |
|                                  |                | 2) Remove parts in order of the spring and the diaphragm assembly. Please be noted that the diaphragm assembly adheres to the bonnet if disassemble parts with the knob facing downwards.  | —                         | —  |                 |                |                 |                |
|                                  | Assembly       | 3) Mount the diaphragm assembly first and then spring on the body.   | —                         | Direction of diaphragm assembly  |                 |                |                 |                |
|                                  |                | 4) Mount the bonnet to the body.<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque. | Phillips head screwdriver | Tightening torque:<br><table border="1" style="font-size: small;"> <tr> <td><b>ARG20(K)</b></td> <td>2.15 ± 0.3 N·m</td> </tr> <tr> <td><b>ARG30(K)</b></td> <td>2.35 ± 0.3 N·m</td> </tr> <tr> <td><b>ARG40(K)</b></td> <td>3.5 ± 0.3 N·m</td> </tr> </table> | <b>ARG20(K)</b> | 2.15 ± 0.3 N·m | <b>ARG30(K)</b> | 2.35 ± 0.3 N·m |
| <b>ARG20(K)</b>                  | 2.15 ± 0.3 N·m |  |                           |  |                 |                |                 |                |
| <b>ARG30(K)</b>                  | 2.35 ± 0.3 N·m |  |                           |  |                 |                |                 |                |
| <b>ARG40(K)</b>                  | 3.5 ± 0.3 N·m  |  |                           |  |                 |                |                 |                |

## 2. Valve Guide Assembly, Valve

| Applicable model                 | Process     | Procedure   | Tools                           | Check item   |
|----------------------------------|-------------|---|---------------------------------|--|
| ARG20(K)<br>ARG30(K)<br>ARG40(K) | Disassembly | 1) Remove the cap.<br>Insert the watchmakers screwdriver in the gap between the body and the cap and dig up the cap.  | Watchmakers screwdriver         | —  |
|                                  |             | 2) Remove the cover.<br>Insert the circular pliers into the 2 small holes of the cover, rotate 45 degrees to one side or the other and lift.  | Circular pliers<br>Nominal: 125 | —  |
|                                  |             | 3) Remove the valve guide assembly.<br>Hold the valve guide with a needle nose pliers, and lift it.   | Needle nose pliers              | —  |
|                                  |             | 4) Remove the valve spring.   | —                               | —  |
|                                  |             | 5) Remove the valve.  | —                               | —  |
|                                  | Assembly    | 6) Mount the valve.<br>Connect the stem convex and the valve center hole.   | —                               | Positioning of the stem and the valve (centering)                          |
|                                  |             | 7) Mount the valve spring.<br>Insert the valve spring to the valve hole.  | —                               | —  |
|                                  |             | 8) Mount the valve guide assembly and the cover assembly to the body.<br>Align the body groove and the cover clamp, push in the valve guide and cover assembly, insert the circular pliers into the 2 small holes of the cover and rotate 45 degrees to one side or the other to lock into place. | Circular pliers<br>Nominal: 125 | —  |
|                                  |             | 9) Mount the cap.<br>Connect the convex of the body cover and the concave of the cap, and push them in to secure. Ensure the end of the body and the cap are almost flat.   | —                               | Orientation of the body and the cap. Body end and the cap are almost flat. |

# ARG20(K), 30(K), 40(K) Series Replacement Procedure for Diaphragms 2

## 3. Bracket Assembly, Panel Mount

| Applicable model                 | Process       | Procedure   | Tools  | Check item |       |          |       |          |       |  |                 |               |                 |               |
|----------------------------------|---------------|---|--|------------|-------|----------|-------|----------|-------|--|-----------------|---------------|-----------------|---------------|
| ARG20(K)<br>ARG30(K)<br>ARG40(K) | Assembly      | 1) Mount the parts to the bracket (panel).<br>Connect the bracket (panel) concave and the bonnet convex to mount the bracket.   |  |            |       |          |       |          |       |  |                 |               |                 |               |
|                                  |               | 2) Secure the bracket (panel) with the set nut.<br>Rotate the set nut clockwise with a hook spanner to secure the parts to the bracket (panel).<br>Refer to the "Check item" for the tightening torque. | <b>ARG20(K)/30(K)/40(K)</b><br><b>Hook spanner</b><br><b>Nominal:</b><br><table border="1"> <tr> <td>ARG20(K)</td> <td>52/55</td> </tr> <tr> <td>ARG30(K)</td> <td>58/65</td> </tr> <tr> <td>ARG40(K)</td> <td>65/70</td> </tr> </table> | ARG20(K)   | 52/55 | ARG30(K) | 58/65 | ARG40(K) | 65/70 | Tightening torque:<br><table border="1"> <tr> <td><b>ARG20(K)</b></td> <td>2.5 ± 0.2 N·m</td> </tr> <tr> <td><b>ARG30(K)</b></td> <td>3.5 ± 0.3 N·m</td> </tr> <tr> <td><b>ARG40(K)</b></td> <td>4.0 ± 0.4 N·m</td> </tr> </table> | <b>ARG20(K)</b> | 2.5 ± 0.2 N·m | <b>ARG30(K)</b> | 3.5 ± 0.3 N·m |
| ARG20(K)                         | 52/55         |   |  |            |       |          |       |          |       |  |                 |               |                 |               |
| ARG30(K)                         | 58/65         |   |  |            |       |          |       |          |       |  |                 |               |                 |               |
| ARG40(K)                         | 65/70         |   |  |            |       |          |       |          |       |  |                 |               |                 |               |
| <b>ARG20(K)</b>                  | 2.5 ± 0.2 N·m |   |  |            |       |          |       |          |       |  |                 |               |                 |               |
| <b>ARG30(K)</b>                  | 3.5 ± 0.3 N·m |   |  |            |       |          |       |          |       |  |                 |               |                 |               |
| <b>ARG40(K)</b>                  | 4.0 ± 0.4 N·m |   |  |            |       |          |       |          |       |  |                 |               |                 |               |
|                                  |               | When mounting the bracket for ARG20(K)/30(K)/40(K), ensure that the roulette faces of the set nut and the bracket are mated appropriately.  |  |            |       |          |       |          |       |  |                 |               |                 |               |
|                                  |               | When mounting with a bracket, a manually tightened set nut is adequate for general use. (ARG20(K)/30(K)/40(K))  |  |            |       |          |       |          |       |  |                 |               |                 |               |

Actuators

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Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

Replacement  
Procedure

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Industrial Filters

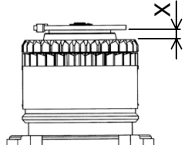


# ARG20(K), 30(K), 40(K) Series Procedure of the Pressure Gauge Replacement and Angle Adjustment 1

## ⚠ Warning

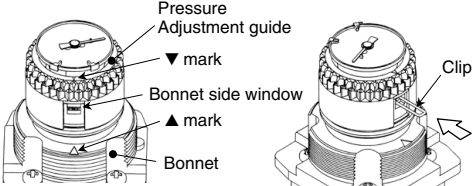
Before replacement, ensure that the regulator is not pressurized.  
Rotate the pressure adjusting knob to zero.

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

| Applicable model                 | Process     | Procedure   | Tools    | Check item  |  |          |          |          |                               |        |        |
|----------------------------------|-------------|---|----------|---|--|----------|----------|----------|-------------------------------|--------|--------|
| ARG20(K)<br>ARG30(K)<br>ARG40(K) | Disassembly | 1) Preparation<br>Release the pressure adjustment knob lock with the pressure adjustment knob completely loosened.  | —        | Orange line can be seen between the pressure adjustment knob and the bonnet.  |  |          |          |          |                               |        |        |
|                                  |             | 2) Removal of the knob<br>Pull out the knob to remove at the position where ▼ mark of the knob and ▲ mark of the bonnet meet.   | —        | —   |  |          |          |          |                               |        |        |
|                                  |             | 3) Removal of the clip<br>The clip becomes visible from the side window of the bonnet if ▲ mark of the bonnet and ▼ mark of the pressure adjustment guide meet, pull out the clip with tweezers.<br>* Rotate the pressure adjustment guide clockwise when matching the mark.  | Tweezers | —   |  |          |          |          |                               |        |        |
|                                  |             | 4) Removal of the pressure gauge<br>Pull out the pressure gauge holding the outer circumference of the dial.<br>* Don't touch the internal component of the pressure gauge (surrounded by dashed line). It may damage the indication accuracy of the pressure gauge.  | —        | —   |  |          |          |          |                               |        |        |
|                                  | Assembly    | 5) Setting the pressure gauge<br>Hold the outer circumference of the dial and set the gauge at specified angle, and push in the gauge lightly. For reference, table 1 shows the gap dimension between the bottom surface of the dial and the top surface of the pressure adjustment guide after mounting the pressure gauge.<br>Note 1) If the gauge does not enter by some interference when setting the pressure gauge, set the gauge by slightly rotating it in rotating direction. (The planet gear of the pressure adjustment guide and the sun gear integrated in the pressure gauge interfere each other.)<br>Note 2) Set the pressure gauge completely.<br>Note 3) The end of the pressure gauge has greased O-ring. Attention should be taken so that dust and particle not enter to the pressure gauge. | —        |  <p>FIG. 1. Gap dimension</p> <table border="1"> <thead> <tr> <th></th> <th>ARG20(K)</th> <th>ARG30(K)</th> <th>ARG40(K)</th> </tr> </thead> <tbody> <tr> <td>X dimension (Reference value)</td> <td>2.6 mm</td> <td>3.3 mm</td> <td>3.3 mm</td> </tr> </tbody> </table> |  | ARG20(K) | ARG30(K) | ARG40(K) | X dimension (Reference value) | 2.6 mm | 3.3 mm |
|                                  | ARG20(K)    | ARG30(K)  | ARG40(K) |   |  |          |          |          |                               |        |        |
| X dimension (Reference value)    | 2.6 mm      | 3.3 mm  | 3.3 mm   |   |  |          |          |          |                               |        |        |



# ARG20(K), 30(K), 40(K) Series Procedure of the Pressure Gauge Replacement and Angle Adjustment 2

| Applicable model                 | Process  | Procedure  | Tools    | Check item |
|----------------------------------|----------|--|----------|------------|
| ARG20(K)<br>ARG30(K)<br>ARG40(K) | Assembly | <p>6) Setting the clip<br/>           Insert the clip from the side window of the bonnet where ▲ mark of the pressure adjustment guide and ▼ mark of the bonnet meet. Use something sharp like tweezers when inserting the clip to the end. If the clip is not inserted to the end the knob may not rotate after setting the knob.</p> <p>Note 1) Clip is slightly tapered to the end to avoid falling off. Slightly open the end of the clip when setting the clip.<br/>           Note 2) Following causes are possible when the clip is stuck in the middle.</p> <p>① The pressure adjustment screw is lower than the original position. (Gap is made between the pressure adjustment nut and the spring. When the pressure adjustment screw is completely loosened, the pressure adjustment screw may be lowered if excessive press force applied to the pressure adjustment screw.)<br/>           Countermeasure ... Turn the pressure adjustment guide approx. 5 times clockwise (pressure rise direction).</p> <p>② Pressure gauge is not properly set.<br/>           Countermeasure...5) See setting the pressure gauge.</p>  | Tweezers | —          |
|                                  |          | 7) Setting the knob<br>Set the knob, and finish.   | —        | —          |

Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

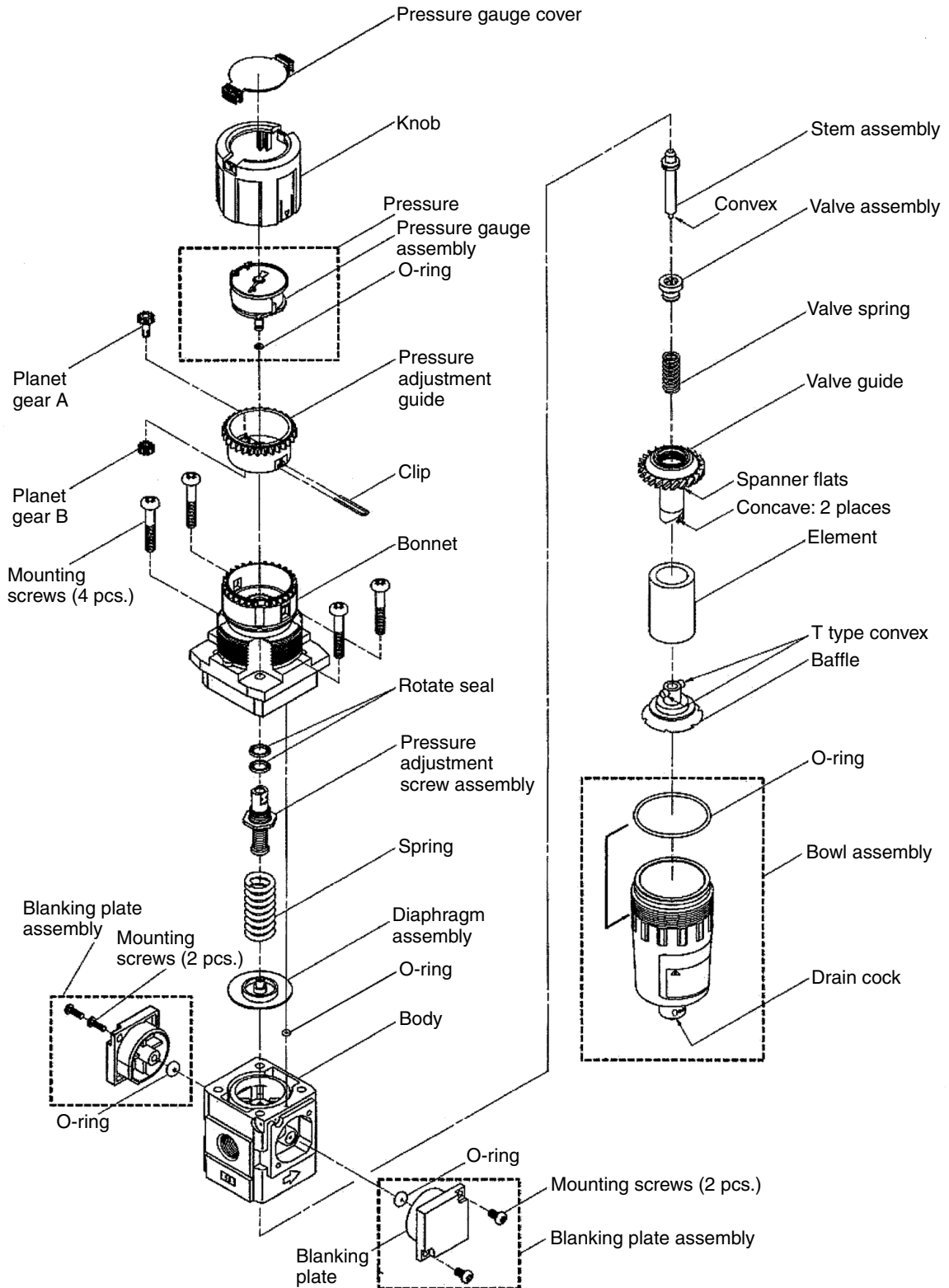
Replacement  
Procedure

Actuators

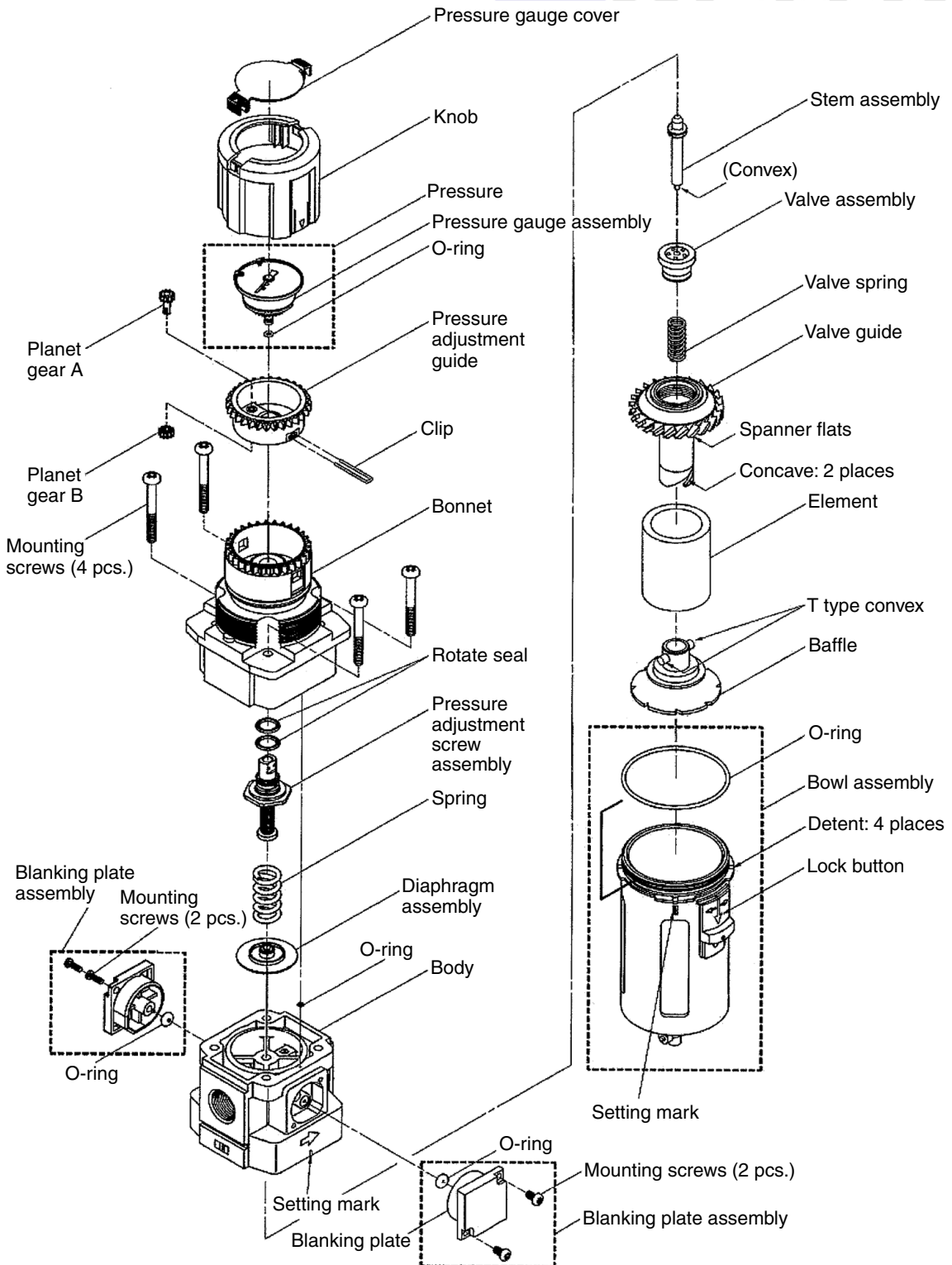
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# AWG20 Exploded View ①



# AWG30, 40 Exploded View 2



Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

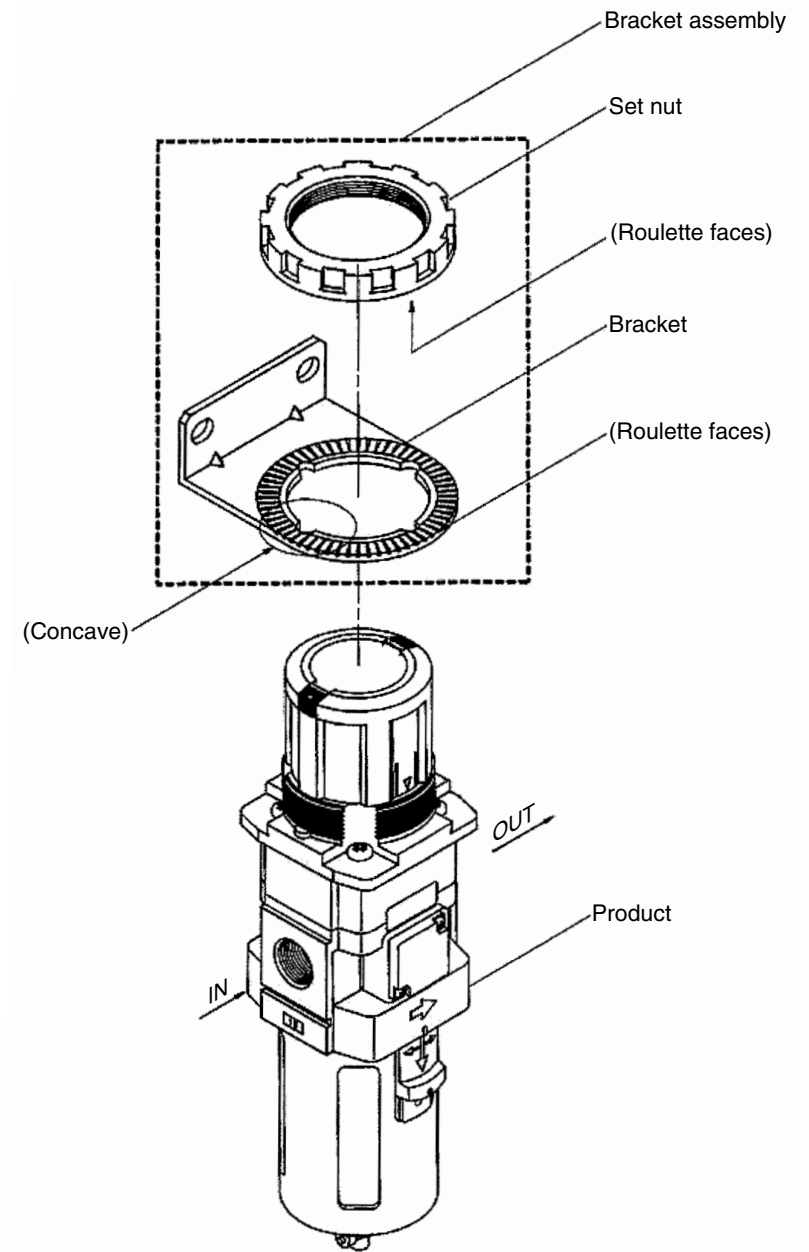
Replacement  
Procedure

Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# AWG20, 30, 40 Bracket Assembly, Panel Mount Exploded View 3



# AWG20, 30, 40 Series Replacement Procedure for Diaphragms 1

## Warning

Before replacement, ensure that the regulator is not pressurized.  
 Rotate the pressure adjusting knob to zero.  
 Replace while referring to the "Exploded View."  
 After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Bowl Assembly/Element

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| Applicable model | Process     | Procedure   | Tools                              | Check item                                       |
|------------------|-------------|---|------------------------------------|--|
| AWG20            | Disassembly | 1) Remove the bowl assembly.<br>Hold the bowl assembly by hand and rotate counterclockwise to remove the bowl assembly. If the bowl assembly has been tightened too much to be removed, use a hook spanner until it can be loosened by hand.                              | (Hook spanner)<br>(Nominal: 34/38) | —  |
|                  |             | 2) Remove the baffle and element.<br>Rotate the baffle by hand and counterclockwise to remove the baffle and element.   | —                                  | —  |
|                  | Assembly    | 3) Mount the element.<br>Mount the element to the valve guide.  | —                                  | —  |
|                  |             | 4) Mount the baffle. Insert the baffle so that concave on the valve guide could meet T convex on the baffle.<br>And rotate it clockwise manually until feeling snap fit (approx. 110°) to fix to the element.   | —                                  | —  |
|                  |             | 5) Mount the bowl assembly.<br>Hold the bowl assembly by hand and rotate clockwise.<br>Do not use tool for mounting because the bowl may be damaged. Refer to the "Check item" for referential tightening torque.   | —                                  | Referential tightening torque:<br>2.2 N·m        |
| AWG30<br>AWG40   | Disassembly | 1) Remove the bowl assembly.<br>Push the bowl assembly lock button. Lifting the bowl assembly, rotate the assembly 45 degrees (right or left) to pull out the assembly.   | —                                  | —  |
|                  |             | 2) Remove the baffle and element.<br>Rotate the baffle by hand and counterclockwise to remove the baffle and element.   | —                                  | —  |
|                  | Assembly    | 3) Mount the element.<br>Mount the element to the valve guide.  | —                                  | —  |
|                  |             | 4) Mount the baffle.<br>Insert the baffle so that concave on the valve guide could meet T convex on the baffle. And rotate it clockwise manually until feeling snap fit (approx. 110°) to fix to the element.   | —                                  | Direction of baffle.<br>For element convex side. |
|                  |             | 5) Mount the bowl assembly.<br>Match the mating mark of the body and the bowl assembly to insert the assembly to the body. Rotate the assembly 45 degrees (right or left) until the lock button is tossed up to mount the bowl assembly.<br>Ensure the lock button is up. | —                                  | Lock button is up.                               |

## 2. Diaphragm Assembly

| Applicable model        | Process        | Procedure  | Tools                     | Check item   |       |                |       |                |
|-------------------------|----------------|--|---------------------------|--|-------|----------------|-------|----------------|
| AWG20<br>AWG30<br>AWG40 | Disassembly    | 1) Remove the bonnet assembly.<br>Rotate the set screw counterclockwise with Phillips head screwdriver to remove the bonnet from the body.   | Phillips head screwdriver | —  |       |                |       |                |
|                         |                | 2) Remove parts in order of the spring, and the diaphragm assembly. Please be noted that the diaphragm assembly adheres to the bonnet if disassemble parts with the knob facing downwards.   | —                         | —  |       |                |       |                |
|                         | Assembly       | 3) Mount parts to the body in order of the diaphragm assembly, spring.   | —                         | Diaphragm  |       |                |       |                |
|                         |                | 4) Mount the bonnet to the body.<br>Mount the convex IN side of the bonnet to the body, and tighten the 4 mounting screws half way with a Phillips head screwdriver. Then, tighten the screws completely in a diagonal pattern with the indicated tightening torque. | Phillips head screwdriver | Tightening torque:<br><table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: left;">AWG20</td> <td style="text-align: center;">2.15 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;">AWG30</td> <td style="text-align: center;">2.35 ± 0.3 N·m</td> </tr> <tr> <td style="text-align: left;">AWG40</td> <td style="text-align: center;">3.5 ± 0.3 N·m</td> </tr> </table> | AWG20 | 2.15 ± 0.3 N·m | AWG30 | 2.35 ± 0.3 N·m |
| AWG20                   | 2.15 ± 0.3 N·m |  |                           |  |       |                |       |                |
| AWG30                   | 2.35 ± 0.3 N·m |  |                           |  |       |                |       |                |
| AWG40                   | 3.5 ± 0.3 N·m  |  |                           |  |       |                |       |                |

# AWG20, 30, 40 Series Replacement Procedure for Diaphragms 2

## 3. Valve Assembly

| Applicable model        | Process     | Procedure   | Tools   | Check item  |
|-------------------------|-------------|---|---|---|
| AWG20<br>AWG30<br>AWG40 | Disassembly | 1) Remove the valve guide after removing the bowl assembly and element.<br>Hold the valve guide with a spanner on the spanner flat to rotate it counterclockwise, and remove the valve guide. | Spanner<br>Nominal:<br><b>AWG20</b>   7<br><b>AWG30</b>   17<br><b>AWG40</b>   21 | —   |
|                         |             | 2) Remove the valve spring.   | —   | —   |
|                         |             | 3) Remove the valve assembly.   | —   | —   |
|                         | Assembly    | 4) Mount the valve assembly.<br>Connect the stem convex and the valve center hole.  | —   | Positioning of the stem and the valve (centering)   |
|                         |             | 5) Mount the valve spring.<br>Insert the valve spring into the valve hole.  | —   | —   |
|                         |             | 6) Mount the valve guide.<br>Hold the valve guide with a spanner on the spanner flat to rotate it clockwise, and mount the valve guide. Refer to the "Check item" for the tightening torque.  | Spanner<br>Nominal:<br><b>AWG20</b>   7<br><b>AWG30</b>   17<br><b>AWG40</b>   21 | Tightening torque:<br><b>AWG20</b>   $0.8 \pm 0.1$ N·m<br><b>AWG30</b>   $2.35 \pm 0.3$ N·m<br><b>AWG40</b>   $3.5 \pm 0.3$ N·m |

## 4. Bracket Assembly, Panel mount

| Applicable model        | Process  | Procedure  | Tools   | Check item   |
|-------------------------|----------|--|---|--|
| AWG20<br>AWG30<br>AWG40 | Assembly | 1) Mount the parts to the bracket (panel)<br>Connect the bracket (panel) concave and the bonnet convex to mount the bracket.   | —   | —  |
|                         |          | 2) Secure the bracket (panel) with the set nut.<br>Rotate the set nut clockwise with a hook spanner to secure the parts to the bracket (panel). Refer to the "Check item" for the tightening torque. Set nut knurling surface should face the bracket (AWG20 to 40). When mounting with bracket, a manually tightened set nut is adequate for general use. (AWG20 to 40) | <b>AWG20/30/40</b><br><b>Hook spanner</b><br>Nominal:<br><b>AWG20</b>   52/55<br><b>AWG30</b>   58/65<br><b>AWG40</b>   65/70 | Tightening torque:<br><b>AWG20</b>   $2.0 \pm 0.2$ N·m<br><b>AWG30</b>   $3.5 \pm 0.3$ N·m<br><b>AWG40</b>   $4.0 \pm 0.4$ N·m |

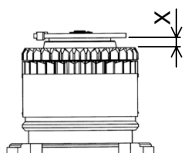
# AWG20, 30, 40 Series

## Procedure of the Pressure Gauge Replacement and Angle Adjustment 1

### ⚠ Warning

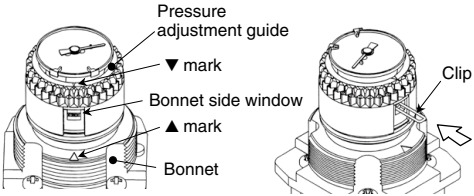
Before replacement, ensure that the regulator is not pressurized.  
Rotate the pressure adjusting knob to zero.

After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

| Applicable model              | Process     | Procedure  | Tools    | Check item   |  |       |       |       |                               |        |        |
|-------------------------------|-------------|--|----------|--|--|-------|-------|-------|-------------------------------|--------|--------|
| AWG20<br>AWG30<br>AWG40       | Disassembly | 1) Preparation<br>Release the knob lock with the pressure adjustment knob completely loosened.   | —        | Orange line can be seen between the knob and the bonnet.   |  |       |       |       |                               |        |        |
|                               |             | 2) Removal of the knob.<br>Pull out the knob to remove at the position where ▼ mark of the knob and ▲ mark of the bonnet meet.   | —        | —  |  |       |       |       |                               |        |        |
|                               |             | 3) Removal of the clip.<br>The clip becomes visible from the side window of the bonnet if ▲ mark of the bonnet and ▼ mark of the pressure adjustment guide meet, pull out the clip with tweezers.<br>* Rotate the pressure adjustment guide clockwise when matching the mark.  | Tweezers | —  |  |       |       |       |                               |        |        |
|                               |             | 4) Removal of the pressure gauge.<br>Pull out the pressure gauge holding the outer circumference of the dial.<br>* Don't touch the internal component of the pressure gauge (surrounded by dashed line). It may damage the indication accuracy of the pressure gauge.  | —        | —  |  |       |       |       |                               |        |        |
|                               | Assembly    | 5) Setting the pressure gauge<br>Hold the outer circumference of the dial and set the gauge at specified angle, and push in the gauge lightly. For reference, table 1 shows the gap dimension between the bottom surface of the dial and the top surface of the pressure adjustment guide after mounting the pressure gauge.<br><br>Note 1) If the gauge does not enter by some interference when setting the pressure gauge, set the gauge by slightly rotating it in rotating direction.<br>(The planet gear of the pressure adjustment guide and the sun gear integrated in the pressure gauge interfere each other.)<br><br>Note 2) Set the pressure gauge completely.<br>Note 3) The end of the pressure gauge has greased O-ring. Attention should be taken so that dust and particle not enter to the pressure gauge. | —        | <br>FIG. 1. Gap dimension <table border="1" style="margin-top: 10px;"> <thead> <tr> <th></th> <th>AWG20</th> <th>AWG30</th> <th>AWG40</th> </tr> </thead> <tbody> <tr> <td>X dimension (Reference value)</td> <td>2.6 mm</td> <td>3.3 mm</td> <td>3.3 mm</td> </tr> </tbody> </table> |  | AWG20 | AWG30 | AWG40 | X dimension (Reference value) | 2.6 mm | 3.3 mm |
|                               | AWG20       | AWG30  | AWG40    |  |  |       |       |       |                               |        |        |
| X dimension (Reference value) | 2.6 mm      | 3.3 mm   | 3.3 mm   |  |  |       |       |       |                               |        |        |

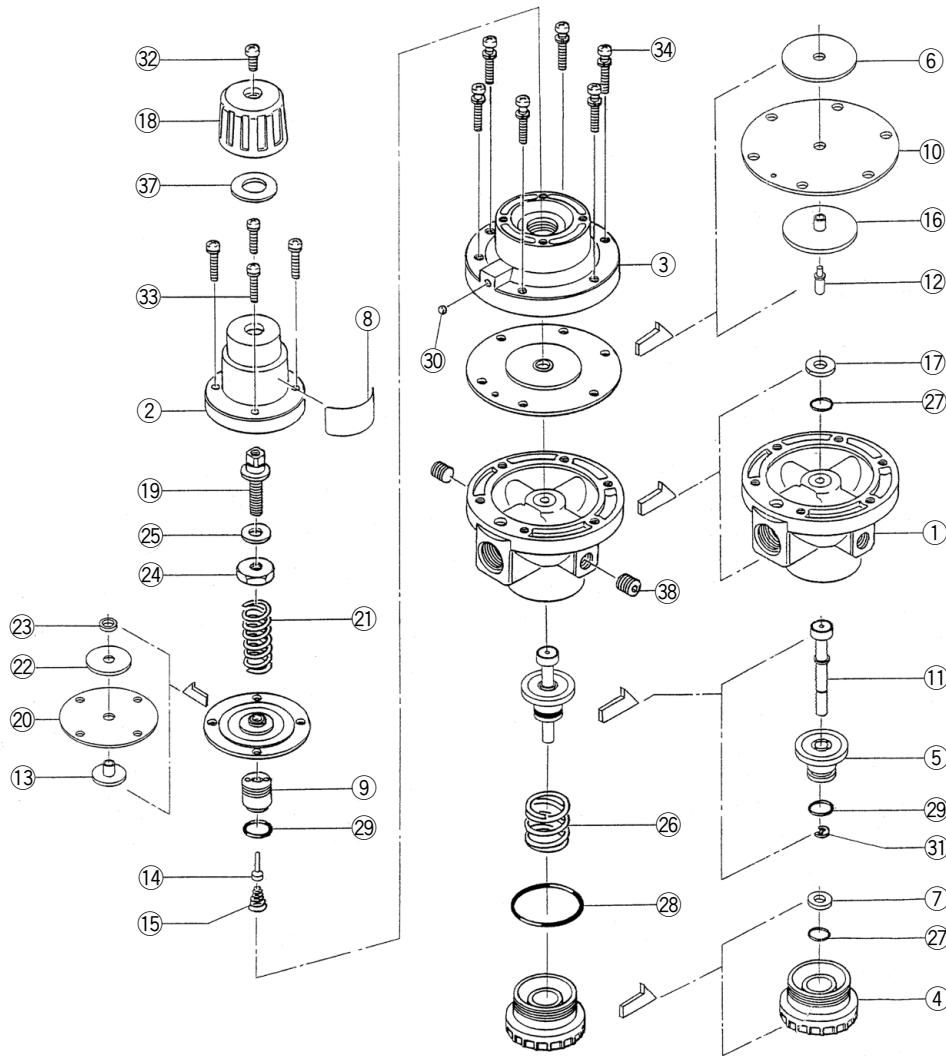
# AWG20, 30, 40 Series

## Procedure of the Pressure Gauge Replacement and Angle Adjustment 2

| Applicable model                             | Process         | Procedure  | Tools    | Check item |
|--|-----------------|--|----------|------------|
| <b>AWG20</b><br><b>AWG30</b><br><b>AWG40</b> | <b>Assembly</b> | <p>6) Setting the clip.</p> <p>Insert the clip from the side window of the bonnet where ▲ mark of the pressure adjustment guide and ▼ mark of the bonnet meet. Use something sharp like tweezers when inserting the clip to the end. If the clip is not inserted to the end the knob may not rotate after setting the knob.</p> <p>Note 1) Clip is slightly tapered to the end to avoid falling off. Slightly open the end of the clip when setting the clip.</p> <p>Note 2) Following causes are possible when the clip is stuck in the middle.</p> <p>① The pressure adjustment screw is lower than the original position. (Gap is made between the pressure adjustment nut and the spring. When the pressure adjustment screw is completely loosened, the pressure adjustment screw may be lowered if excessive press force applied to the pressure adjustment screw.)<br/>           Countermeasure ... Turn the pressure adjustment guide approx. 5 times clockwise (pressure rise direction).</p> <p>② Pressure gauge is not properly set.<br/>           Countermeasure...5) See setting the pressure gauge.</p> <div style="text-align: center;">  </div> | Tweezers | —          |
|  |                 | <p>7) Setting the knob<br/>           Set the knob, and finish.</p>  | —        | —          |



# AR425 Exploded View 1

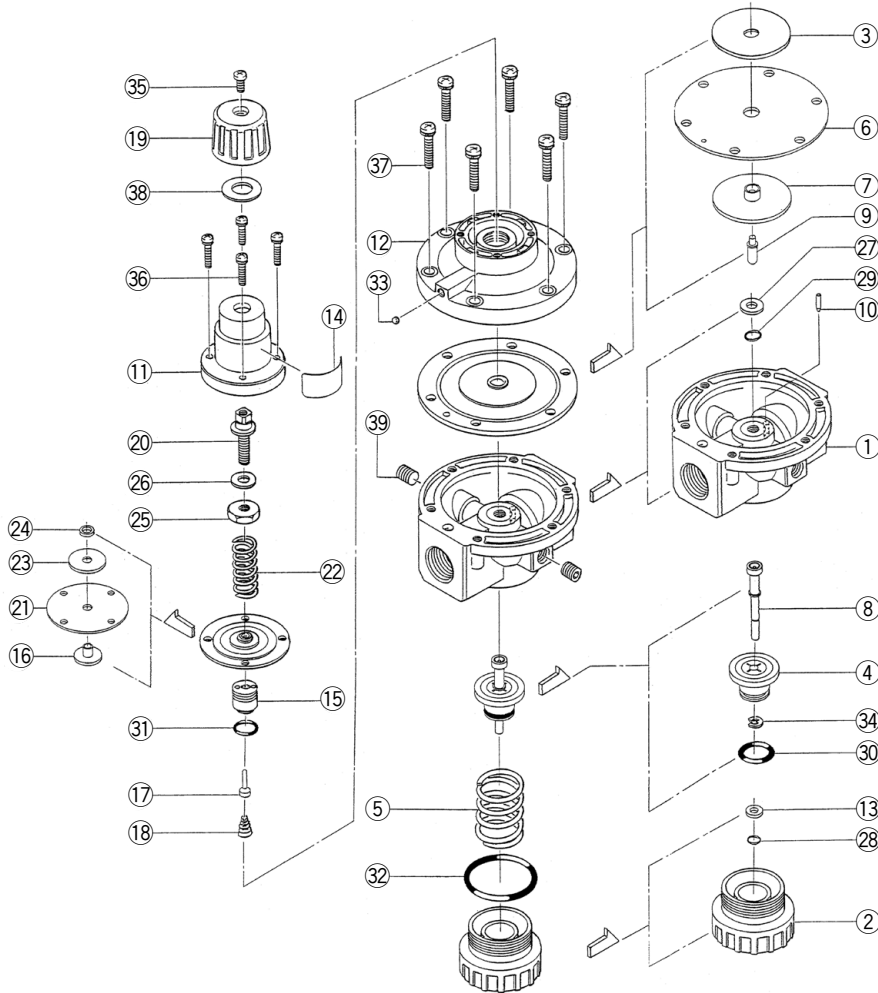


## Component Parts

| Item | Part Name               | Qty | Remarks                        |
|------|-------------------------|-----|--------------------------------|
| ①    | <b>Body</b>             | 1   | Chromate treatment             |
| ②    | <b>Bonnet</b>           | 1   | Chromate treatment             |
| ③    | <b>Chamber</b>          | 1   | Chromate treatment             |
| ④    | <b>Valve guide</b>      | 1   | Chromate treatment             |
| ⑤    | <b>Valve</b>            | 1   | Rubber lining material: HNBR   |
| ⑥    | <b>Diaphragm shell</b>  | 1   | Zinc chromate treatment        |
| ⑦    | <b>O-ring holder</b>    | 1   | Chromate treatment             |
| ⑧    | <b>Name plate</b>       | 1   | Complete product No. indicated |
| ⑨    | <b>Valve seat</b>       | 1   |                                |
| ⑩    | <b>Diaphragm</b>        | 1   |                                |
| ⑪    | <b>Stem</b>             | 1   | Rubber lining material: HNBR   |
| ⑫    | <b>Rod</b>              | 1   |                                |
| ⑬    | <b>Diaphragm holder</b> | 1   |                                |
| ⑭    | <b>Pilot valve</b>      | 1   | Rubber lining material: HNBR   |
| ⑮    | <b>Valve spring</b>     | 1   |                                |
| ⑯    | <b>Diaphragm holder</b> | 1   |                                |
| ⑰    | <b>O-ring holder</b>    | 1   | Chromate treatment             |
| ⑱    | <b>Knob</b>             | 1   |                                |

| Item | Part Name                       | Qty | Remarks                                   |
|------|---------------------------------|-----|---|
| ⑲    | <b>Adjustment screw</b>         | 1   | Zinc chromate treatment                   |
| ⑳    | <b>Diaphragm</b>                | 1   |   |
| ㉑    | <b>Spring</b>                   | 1   | Zinc chromate treatment                   |
| ㉒    | <b>Diaphragm shell</b>          | 1   | Chromate treatment                        |
| ㉓    | <b>Washer</b>                   | 1   |   |
| ㉔    | <b>Spring holder</b>            | 1   | Zinc chromate treatment                   |
| ㉕    | <b>Seal</b>                     | 1   |   |
| ㉖    | <b>Valve spring</b>             | 1   |   |
| ㉗    | <b>O-ring</b>                   | 2   | JIS B2401 P5                              |
| ㉘    | <b>O-ring</b>                   | 1   | JIS B2401 G35                             |
| ㉙    | <b>O-ring</b>                   | 2   | JIS B2401 P10                             |
| ㉚    | <b>Steel ball</b>               | 1   | φ4  |
| ㉛    | <b>Retaining ring</b>           | 1   | JIS B2805 4                               |
| ㉜    | Cross recessed round head screw | 1   | M5 x 0.8 x 8 Black Zn. chromate treatment |
| ㉝    | Cross recessed round head screw | 4   | M4 x 0.7 x 16 Nickel plating              |
| ㉞    | Cross recessed round head screw | 6   | M5 x 0.8 x 22 Nickel plating              |
| ㉟    | <b>Flat washer</b>              | 1   | φ10.5 x φ20 x 1.2 Zinc chromate treatment |
| ㊱    | <b>Hexagon socket head plug</b> | 2   | R(PT) 1/4 Nickel plating                  |

# AR625 Exploded View 2

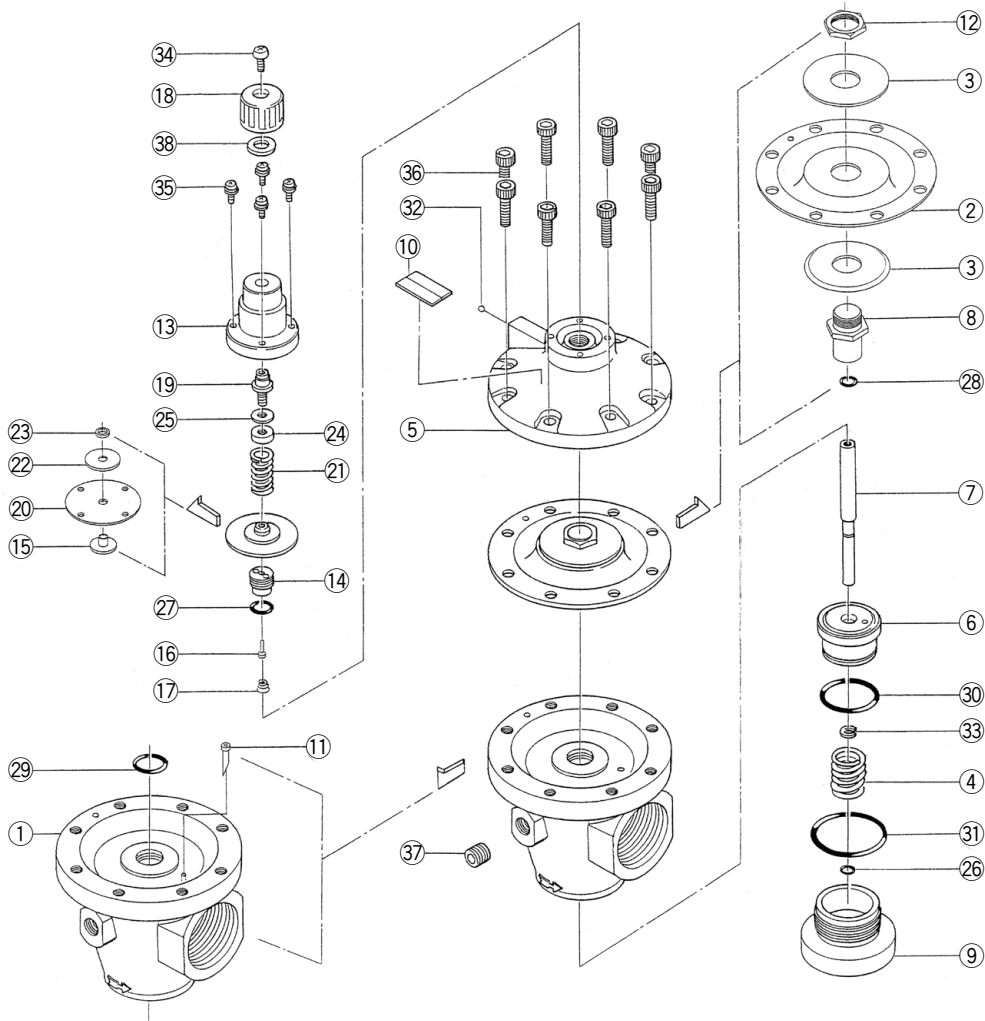


## Component Parts

| Item | Part Name            | Qty | Remarks                        |
|------|----------------------|-----|--------------------------------|
| ①    | Body                 | 1   | Chromate treatment             |
| ②    | Valve guide          | 1   | Chromate treatment             |
| ③    | Diaphragm shell      | 1   | Zinc chromate treatment        |
| ④    | Valve                | 1   | Rubber lining material: HNBR   |
| ⑤    | Valve spring         | 1   |                                |
| ⑥    | Diaphragm            | 1   |                                |
| ⑦    | Diaphragm holder     | 1   |                                |
| ⑧    | Stem                 | 1   | Rubber lining material: HNBR   |
| ⑨    | Rod                  | 1   |                                |
| ⑩    | Static pressure tube | 1   |                                |
| ⑪    | Bonnet               | 1   | Chromate treatment             |
| ⑫    | Chamber              | 1   | Chromate treatment             |
| ⑬    | O-ring holder        | 1   | Chromate treatment             |
| ⑭    | Name plate           | 1   | Complete product No. indicated |
| ⑮    | Valve seat           | 1   |                                |
| ⑯    | Diaphragm holder     | 1   |                                |
| ⑰    | Pilot valve          | 1   | Rubber lining material: HNBR   |
| ⑱    | Valve spring         | 1   |                                |
| ⑲    | Knob                 | 1   |                                |
| ⑳    | Adjustment screw     | 1   | Zinc chromate treatment        |

| Item | Part Name                       | Qty | Remarks                                   |
|------|---------------------------------|-----|---|
| ㉑    | Diaphragm                       | 1   |   |
| ㉒    | Spring                          | 1   | Zinc chromate treatment                   |
| ㉓    | Diaphragm shell                 | 1   | Chromate treatment                        |
| ㉔    | Washer                          | 1   |   |
| ㉕    | Spring holder                   | 1   | Zinc chromate treatment                   |
| ㉖    | Seal                            | 1   |   |
| ㉗    | O-ring holder                   | 1   | Chromate treatment                        |
| ㉘    | O-ring                          | 1   | JIS B2401 P5                              |
| ㉙    | O-ring                          | 1   | JIS B2401 P6                              |
| ㉚    | O-ring                          | 1   | JIS B2401 P16                             |
| ㉛    | O-ring                          | 1   | JIS B2401 P10                             |
| ㉜    | O-ring                          | 1   | JIS B2401 G40                             |
| ㉝    | Steel ball                      | 1   | ø4  |
| ㉞    | Retaining ring                  | 1   | JIS B2805 4                               |
| ㉟    | Cross recessed round head screw | 1   | M5 x 0.8 x 8 Black Zn. chromate treatment |
| ㊱    | Cross recessed round head screw | 4   | M4 x 0.7 x 16 Nickel plating              |
| ㊲    | Cross recessed round head screw | 6   | M6 x 1 x 22 Nickel plating                |
| ㊳    | Flat washer                     | 1   | ø10.5 x ø20 x 1.2 Zinc chromate treatment |
| ㊴    | Hexagon socket head plug        | 2   | R(PT) 1/4 Nickel plating                  |

# AR825 Exploded View 3

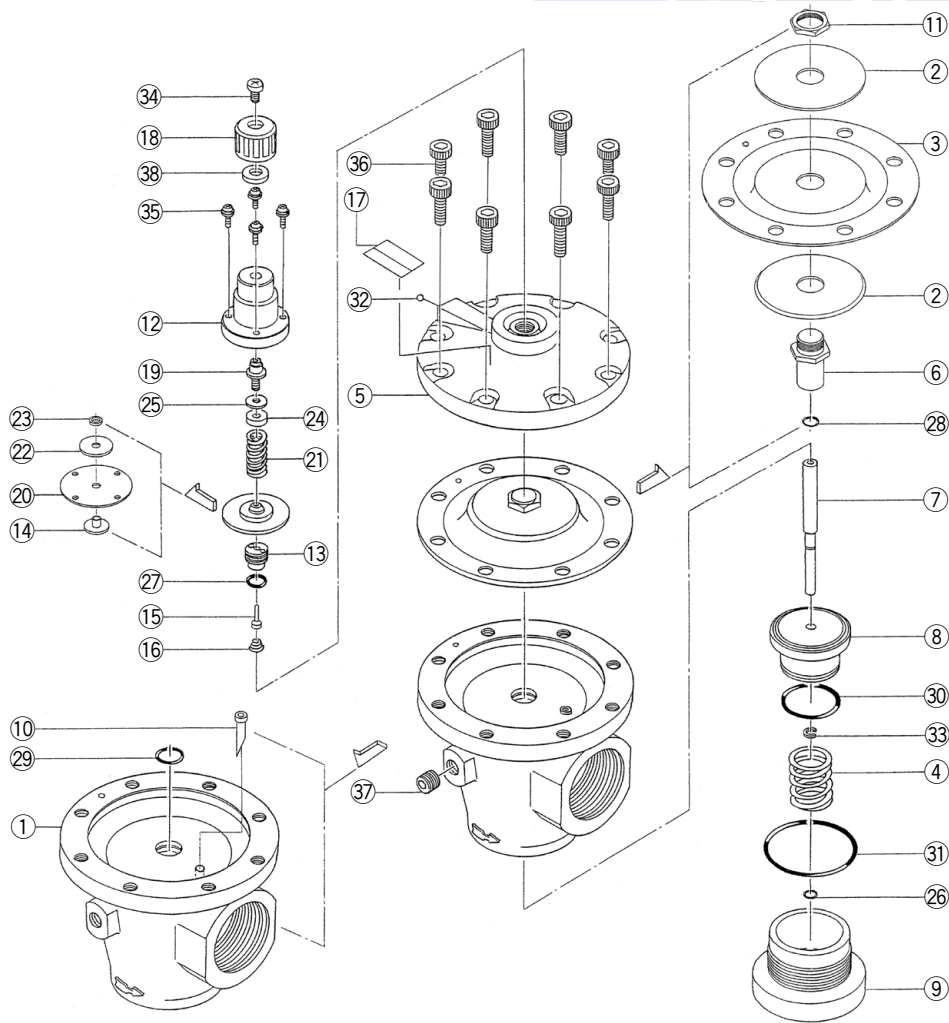


## Component Parts

| Item | Part Name              | Qty | Remarks                        |
|------|------------------------|-----|--------------------------------|
| ①    | Body                   | 1   | Chromate treatment             |
| ②    | Diaphragm              | 1   |                                |
| ③    | Diaphragm shell        | 2   | Zinc Chromate treatment        |
| ④    | Valve spring           | 1   |                                |
| ⑤    | Chamber                | 1   | Chromate treatment             |
| ⑥    | Valve                  | 1   | Rubber lining material: HNBR   |
| ⑦    | Stem                   | 1   |                                |
| ⑧    | Diaphragm shell holder | 1   |                                |
| ⑨    | Valve guide            | 1   | Chromate treatment             |
| ⑩    | Name plate             | 1   | Complete product No. indicated |
| ⑪    | Static pressure tube   | 1   |                                |
| ⑫    | Set nut                | 1   |                                |
| ⑬    | Bonnet                 | 1   | Chromate treatment             |
| ⑭    | Valve seat             | 1   |                                |
| ⑮    | Diaphragm holder       | 1   |                                |
| ⑯    | Pilot valve            | 1   | Rubber lining material: HNBR   |
| ⑰    | Valve spring           | 1   |                                |
| ⑱    | Adjustment screw       | 1   | Zinc Chromate treatment        |

| Item | Part Name                       | Qty | Remarks                                    |
|------|---------------------------------|-----|--|
| ⑳    | Diaphragm                       | 1   |  |
| ㉑    | Spring                          | 1   | Zinc Chromate treatment                    |
| ㉒    | Diaphragm shell                 | 1   | Chromate treatment                         |
| ㉓    | Washer                          | 1   |  |
| ㉔    | Spring holder                   | 1   | Zinc Chromate treatment                    |
| ㉕    | Seal                            | 1   |  |
| ㉖    | O-ring                          | 1   | JIS B2401 P7                               |
| ㉗    | O-ring                          | 1   | JIS B2401 P10                              |
| ㉘    | O-ring                          | 1   |  |
| ㉙    | O-ring                          | 1   | JIS B2401 P20                              |
| ㉚    | O-ring                          | 1   | JIS B2401 P30                              |
| ㉛    | O-ring                          | 1   | JIS B2401 G50                              |
| ㉜    | Steel ball                      | 1   | φ4   |
| ㉝    | Retaining ring                  | 1   | TE-23                                      |
| ㉞    | Cross recessed round head screw | 1   | M5 x 0.8 x 8 Black Zinc chromate treatment |
| ㉟    | Cross recessed round head screw | 4   | M4 x 0.7 x 16 Nickel plating               |
| ㊱    | Hexagon socket head cap screw   | 8   | M8 x 1.25 x 18 Nickel plating              |
| ㊲    | Hexagon socket head plug        | 2   | R(PT) 1/4 Nickel plating                   |
| ㊳    | Flat washer                     | 1   | φ10.5 x φ20 x 1.2 Zinc Chromate treatment  |

# AR925 Exploded View 4



## Component Parts

| Item | Part Name              | Qty | Remarks                        |
|------|------------------------|-----|--------------------------------|
| ①    | Body                   | 1   | Chromate treatment             |
| ②    | Diaphragm shell        | 2   | Zinc chromate treatment        |
| ③    | Diaphragm              | 1   |                                |
| ④    | Valve spring           | 1   |                                |
| ⑤    | Chamber                | 1   | Chromate treatment             |
| ⑥    | Diaphragm shell holder | 1   |                                |
| ⑦    | Stem                   | 1   |                                |
| ⑧    | Valve                  | 1   | Rubber lining material: HNBR   |
| ⑨    | Valve guide            | 1   | Chromate treatment             |
| ⑩    | Static pressure tube   | 1   |                                |
| ⑪    | Set nut                | 1   |                                |
| ⑫    | Bonnet                 | 1   | Chromate treatment             |
| ⑬    | Valve seat             | 1   |                                |
| ⑭    | Diaphragm holder       | 1   |                                |
| ⑮    | Pilot valve            | 1   | Rubber lining material: HNBR   |
| ⑯    | Valve spring           | 1   |                                |
| ⑰    | Name plate             | 1   | Complete product No. indicated |
| ⑱    | Knob                   | 1   |                                |
| ⑲    | Adjustment screw       | 1   | Zinc chromate treatment        |

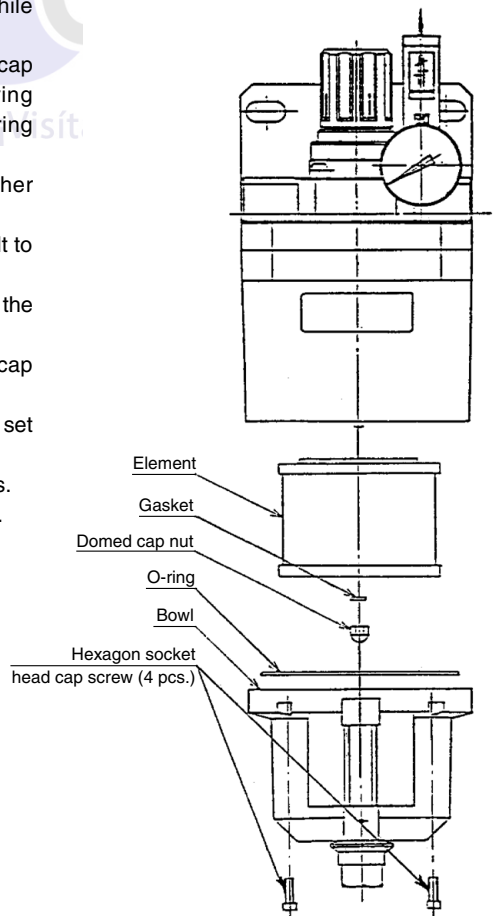
| Item | Part Name                       | Qty | Remarks                                    |
|------|---------------------------------|-----|--|
| ⑳    | Diaphragm                       | 1   |  |
| ㉑    | Spring                          | 1   | Zinc chromate treatment                    |
| ㉒    | Diaphragm shell                 | 1   | Chromate treatment                         |
| ㉓    | Washer                          | 1   |  |
| ㉔    | Spring holder                   | 1   | Zinc chromate treatment                    |
| ㉕    | Seal                            | 1   |  |
| ㉖    | O-ring                          | 1   | JIS B2401 P7                               |
| ㉗    | O-ring                          | 1   | JIS B2401 P10                              |
| ㉘    | O-ring                          | 1   |  |
| ㉙    | O-ring                          | 1   | JIS B2401 P20                              |
| ㉚    | O-ring                          | 1   | JIS B2401 P42                              |
| ㉛    | O-ring                          | 1   | JIS B2401 G70                              |
| ㉜    | Steel ball                      | 1   | φ5   |
| ㉝    | Retaining ring                  | 1   | TE-23                                      |
| ㉞    | Cross recessed round head screw | 1   | M5 x 0.8 x 8 Black Zinc chromate treatment |
| ㉟    | Cross recessed round head screw | 4   | M4 x 0.7 x 16 Nickel plating               |
| ㊱    | Hexagon socket head cap screw   | 8   | M10 x 1.5 x 20 Nickel plating              |
| ㊲    | Hexagon socket head plug        | 2   | R(PT) 1/4 Nickel plating                   |
| ㊳    | Flat washer                     | 1   | φ10.5 x φ20 x 1.2 Zinc chromate treatment  |

# AMR3000 to 6000 Series Replacement Procedure for Elements

## 1. Element Replacement Method

To replace the element, carry out the procedure of 1-1 to 1-8 below while referring to the figure.

- 1-1. Using a hexagonal wrench, loosen the four hexagon socket head cap screws and remove the bowl. At this time, confirm that the O-ring groove in the bowl. If the O-ring is out of place, fit it into the O-ring groove.
- 1-2. Using a spanner, loosen the domed cap nut and remove it together with the gasket.
- 1-3. Pull the element downwards and remove it. If the element is difficult to remove, remove it by pushing it in the horizontal direction.
- 1-4. Coat the top of the element seal with a thin layer of grease, then set the seal so that it is uppermost and pass the tension bolt through it.
- 1-5. Pass the tension bolt through the gasket, then tighten the domed cap nut to fix the gasket in place.
- 1-6. Confirm that the O-ring is fitted in the O-ring groove in the bowl, and set the liquid level gauge so that it is facing the front.
- 1-7. Fix the bowl by tightening the four hexagon socket head cap screws.
- 1-8. Confirm that there is no leakage between the bowl and the housing.



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# ARM5A/5B/5S Series Replacement Procedure for Diaphragms 1

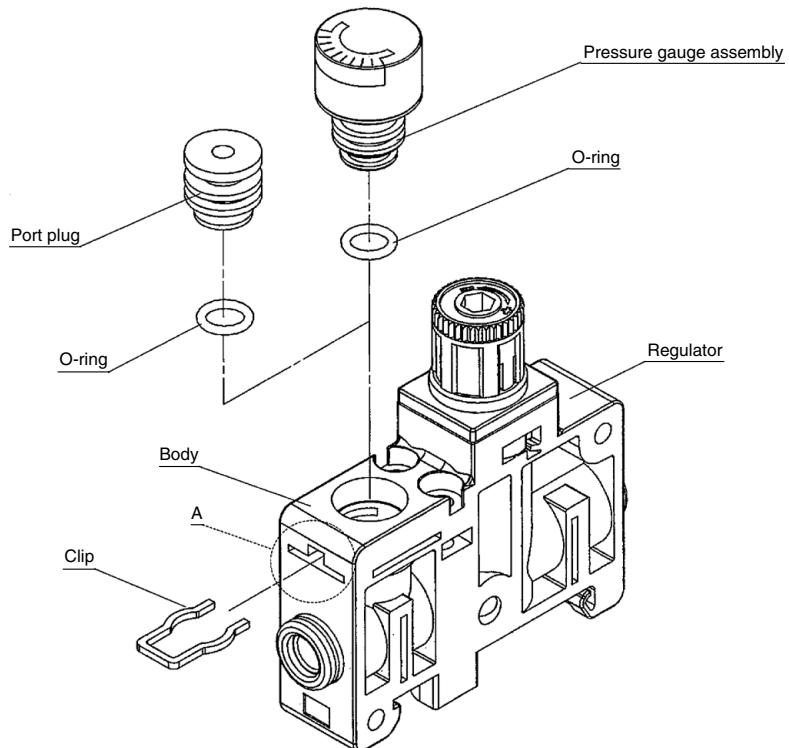
## **⚠ Warning**

Before replacement, ensure that the regulator is not pressurized.  
Fully rotate the pressure adjusting knob counterclockwise and return it to zero.  
After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. Replacement of Pressure Gauge/Port Plug

| Content    | Replacement of pressure gauge/port plug  |  |
|------------|--|--|
| Parts      | Pressure gauge, port plug  |  |
| Tools      | Watchmakers flat blade screwdriver   |  |
| Process    | Disassembly  | Assembly   |
| Procedure  | 1) Insert a watchmakers flat blade screwdriver along with taper of hole A on OUT side of the body.<br>2) Hook the tip of the screwdriver to the inserted clip, and pull out the clip.<br>* As the clip may fly out, pull it slowly as holding it with a hand.<br>3) Pull out the mounted pressure gauge/port plug. | 1) Insert the pressure gauge/port plug all the way in properly.<br>2) Put the clip back to the hole.<br>Use the tip of the watchmakers flat blade screw driver to insert the clip to the end properly. |
| Check item | —  | 1) Presence of the O-ring<br>(If dust or particles are remained on the O-ring it may cause air leakage. Therefore take measures to prevent them from attaching on the O-ring.)                         |

Exploded view



## 2. Replacement of One-touch Fittings

|                      |  |  |
|----------------------|--|--|
| <b>Content</b>       | <b>Exchange of One-touch fittings (IN side and OUT side port)</b>  |  |
| <b>Parts</b>         | <b>One-touch fittings</b>  |  |
| <b>Tools</b>         | <b>Watchmakers flat blade screwdriver</b>  |  |
| <b>Process</b>       | <b>Disassembly</b>   | <b>Assembly</b>  |
| <b>Procedure</b>     | <ol style="list-style-type: none"> <li>1) Insert a watchmakers flat blade screwdriver along with taper of hole B on OUT side of the body.</li> <li>2) Hook the tip of the screwdriver to the inserted clip, and pull out the clip.<br/>* As the clip may fly out, pull it slowly as holding it with a hand.</li> <li>3) Pull out the mounted One-touch fitting.</li> </ol> | <ol style="list-style-type: none"> <li>1) Insert the One-touch fitting all the way in properly.</li> <li>2) Put the clip back to the hole.<br/>Use the tip of the watchmakers flat blade screw driver to insert the clip to the end properly.</li> </ol> |
| <b>Check item</b>    | —  | <ol style="list-style-type: none"> <li>1) Presence of the O-ring<br/>(If dust or particles are remained on the O-ring it may cause air leakage. Therefore take measures to prevent them from attaching on the O-ring.)</li> </ol>                        |
| <b>Exploded view</b> |  |  |
|                      | <p>* If it is hard to remove the fitting, do not remove the release bushing with a strong force. It that case, install the tube and plug, and pull the fitting out together with them.</p>   |  |

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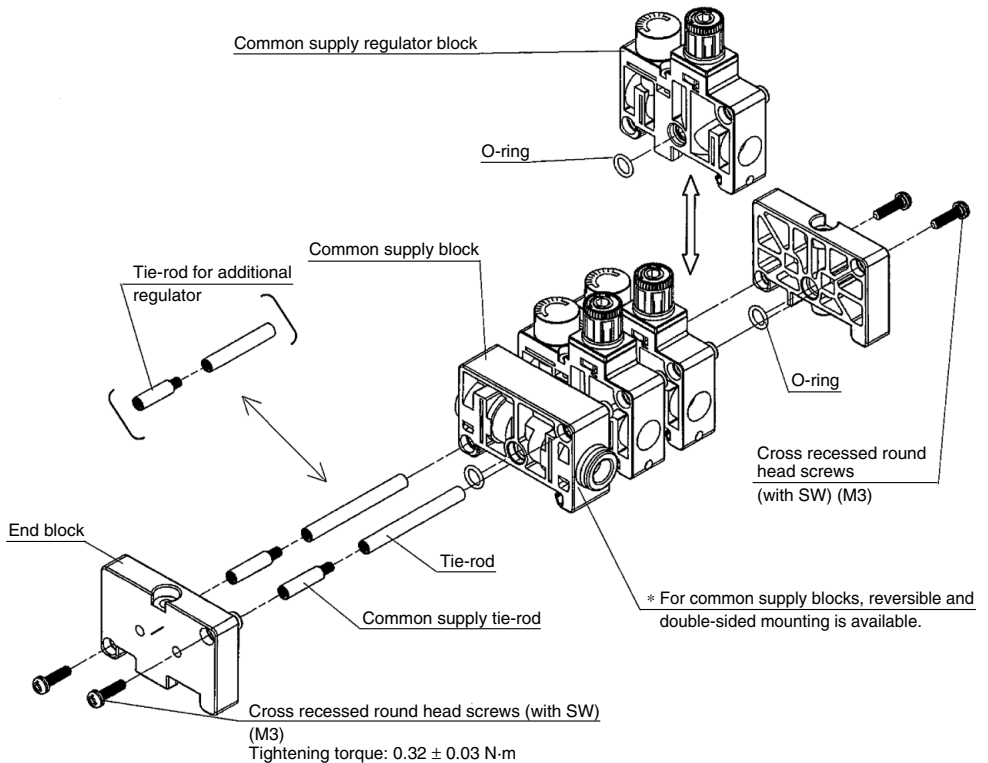


## 3. Replacement of Manifold Stations (Common Supply Specification)

|                   |  |   |
|-------------------|--|---|
| <b>Content</b>    | <b>Change of manifold stations and common supply block</b>   |   |
| <b>Parts</b>      | <b>Regulator block, common supply block</b>  |   |
| <b>Tools</b>      | <b>Phillips head screwdriver</b>   |   |
| <b>Process</b>    | <b>Disassembly</b>   | <b>Assembly</b>   |
| <b>Procedure</b>  | <ol style="list-style-type: none"> <li>1) Loosen and remove the cross recessed round head screw on the corner of the end block.</li> <li>2) Pull out the tie-rod from the end block, common supply block and regulator.</li> </ol> | <ol style="list-style-type: none"> <li>1) Connect the several tie-rods from each other.</li> <li>2) Engage the tie-rods with the upper left side of the end block, and temporarily tighten them with 2 pcs. of cross recessed round head screws.</li> <li>3) Check that O-ring is mounted on the recessed connection of each block of the manifold, and insert the each block to the tie-rods.</li> <li>4) Temporarily tighten the cross recessed round head screws on the right side.</li> <li>5) Tighten the cross recessed round head screws on both sides of manifold within the following specified torque.</li> </ol> |
| <b>Check item</b> | —  | <ol style="list-style-type: none"> <li>1) Presence of the O-ring<br/>(If dust or particles are remained on the O-ring it may cause air leakage. Therefore take measures to prevent them from attaching on the O-ring.)</li> </ol>   |

Note) The length of tie-rod and common supply tie-rod is varied depending on the applicable stations.  
Tie-rods for additional stations, tie-rods for applicable stations or common supply tie-rods are necessary separately.

Exploded view



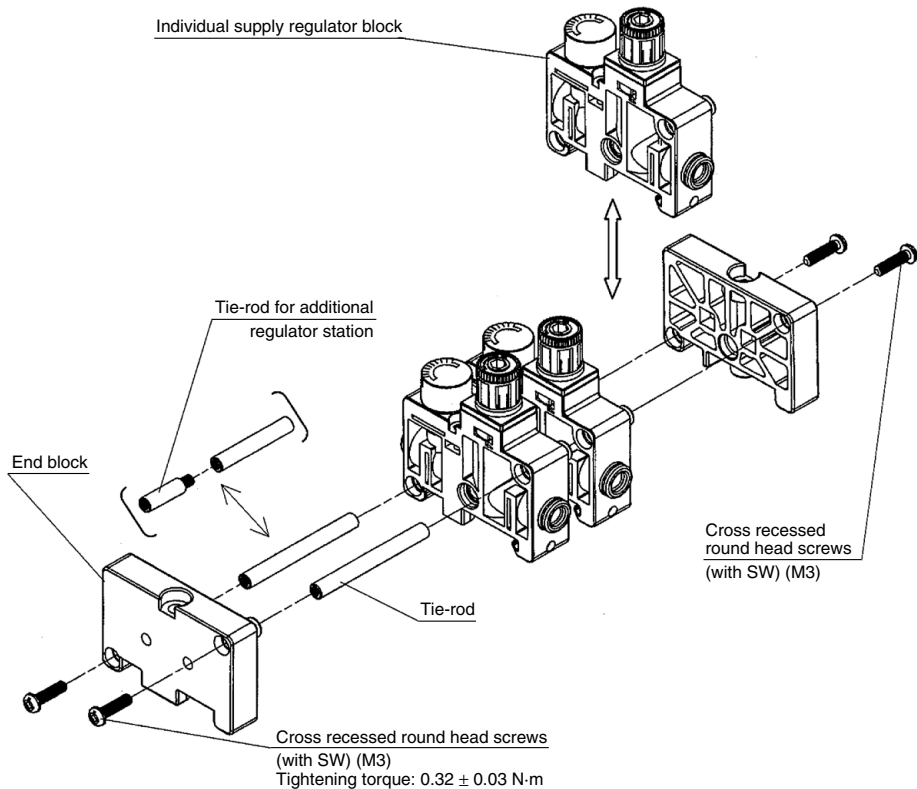


## 4. Replacement of Manifold Stations (Individual Supply Specification)

|                   |  |  |
|-------------------|--|--|
| <b>Content</b>    | <b>Change of manifold stations</b>   |  |
| <b>Parts</b>      | <b>Regulator block</b>   |  |
| <b>Tools</b>      | <b>Phillips head screwdriver</b>   |  |
| <b>Process</b>    | <b>Disassembly</b>   | <b>Assembly</b>  |
| <b>Procedure</b>  | <ol style="list-style-type: none"> <li>1) Loosen and remove the cross recessed round head screw on the corner of the end block.</li> <li>2) Pull out the tie-rod from the end block, common supply block and regulator.</li> </ol> | <ol style="list-style-type: none"> <li>1) Connect the several tie-rods from each other.</li> <li>2) Engage the tie-rods with the upper left side of the end block, and temporarily tighten them with 2 pcs. of cross recessed round head screws.</li> <li>3) Insert each block to the tie-rod.</li> <li>4) Temporarily tighten the cross recessed round head screws (2 pcs.) on the right side.</li> <li>5) Tighten the cross recessed round head screws on both sides of manifold within the following specified torque.</li> </ol> |
| <b>Check item</b> | —  | —  |

Note) The length of tie-rod and common supply tie-rod is varied depending on the applicable stations.  
Tie-rods for additional stations, tie-rods for applicable stations or common supply tie-rods are necessary separately.

**Exploded view**



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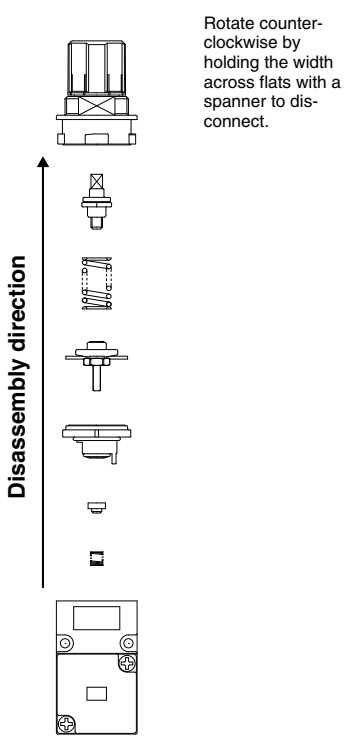
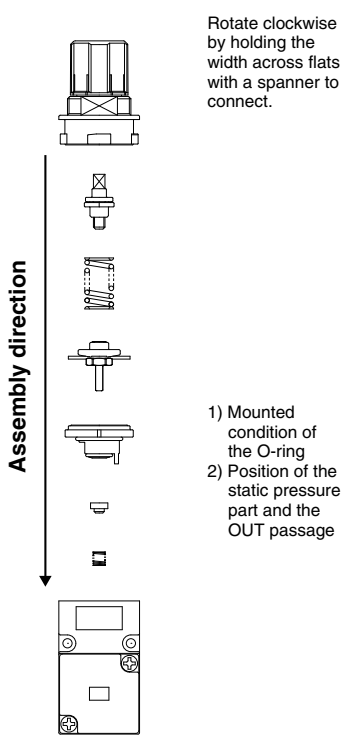
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# ARM10/11A/11B Series Replacement Procedure 1

## ⚠ Warning

Before replacement, ensure that the regulator is not pressurized.  
Fully rotate the pressure adjusting knob counterclockwise and return it to zero.  
After replacement, ensure that the specified function is satisfied and that no external leakage is found before resuming operation.

## 1. ARM10 Regulator

| Content                               | Wash and replacement of diaphragm, O-ring, valve and valve spring.   |  |
|---------------------------------------|--|--|
| Tools                                 | Spanner (18 mm in width), snap ring pliers, tweezers   |  |
| Process                               | Disassembly  | Assembly   |
| Procedure                             | <ol style="list-style-type: none"> <li>1) Rotate the bonnet counterclockwise by holding its width across flats with a spanner to disconnect. (The pressure adjustment screw and spring are to remain mounted on the bonnet.)</li> <li>2) Remove the diaphragm assembly manually.</li> <li>3) Remove the valve seat assembly by holding it with snap ring pliers.</li> <li>4) Remove the valve and valve spring.</li> </ol> | <ol style="list-style-type: none"> <li>1) Mount the valve spring and the valve with tweezers.</li> <li>2) Mount the valve seat assembly (with two O-rings mounted) with snap ring pliers so that the static pressure part of the valve seat and the OUT passage can be in the proper position.</li> <li>3) Hold the valve seat assembly by accessing it from the side opening to prevent it from coming apart.</li> <li>4) Mount the diaphragm assembly.</li> <li>5) Mount the bonnet which has the pressure adjustment screw and the spring installed to its body, and rotate it clockwise by holding the width across flats with a spanner to connect it to the body.</li> </ol> |
| Check item                            | —  | <ol style="list-style-type: none"> <li>1) Presence of the O-ring</li> <li>2) Position of the static pressure part of the valve and the OUT passage</li> </ol>  |
| Disassembly/<br>Assembly<br>procedure |  <p style="text-align: center;">Rotate counter-clockwise by holding the width across flats with a spanner to disconnect.</p> <p style="writing-mode: vertical-rl; transform: rotate(180deg);">Disassembly direction</p>  |  <p style="text-align: center;">Rotate clockwise by holding the width across flats with a spanner to connect.</p> <p style="writing-mode: vertical-rl; transform: rotate(180deg);">Assembly direction</p> <ol style="list-style-type: none"> <li>1) Mounted condition of the O-ring</li> <li>2) Position of the static pressure part and the OUT passage</li> </ol>   |

# ARM10/11A/11B Series Replacement Procedure 2

## 2. ARM11□A/ARM11□C Regulator Block (Knob Position: Top or Bottom Type)

| Content                         | Wash and replacement of gasket, diaphragm, O-ring, valve and valve spring   |  |
|---------------------------------|---|--|
| Tools                           | Phillips head screwdriver, spanner (18 mm in width), snap ring pliers, tweezers   |  |
| Process                         | Disassembly   | Assembly   |
| Procedure                       | <ol style="list-style-type: none"> <li>Loosen and remove round head screws of regulator assembly by Phillips head screwdriver to become the regulator assembly able to be disconnected manually.</li> <li>Rotate the bonnet counterclockwise by holding its width across flats with a spanner to disconnect. (The pressure adjustment screw and spring are to remain mounted on the bonnet.)</li> <li>Remove the diaphragm assembly manually.</li> <li>Remove the valve seat assembly by holding it with snap ring pliers.</li> <li>Remove the valve and valve spring.</li> </ol> | <ol style="list-style-type: none"> <li>Mount the valve spring and the valve with tweezers.</li> <li>Mount the valve seat assembly (with two O-rings mounted) with snap ring pliers so that the static pressure part of the valve seat and character "A" on body can be in the proper position.</li> <li>Hold the valve seat assembly by accessing it from the side opening to prevent it from coming apart.</li> <li>Mount the diaphragm assembly.</li> <li>Mount the bonnet which has the pressure adjustment screw and the spring installed to its body, and rotate it clockwise by holding the spanner flat with a spanner to connect it to the body.</li> <li>Mount regulator assembly on manifold block and hold it by tightening two round screws by Phillips head screwdriver.</li> </ol> |
| Check item                      | —   | <ol style="list-style-type: none"> <li>Presence of the O-ring</li> <li>Position of the static pressure part of the valve seat and character "A" on body.</li> <li>Tightening torque of round screw: <math>0.32 \pm 0.03</math> N-cm</li> </ol>   |
| Disassembly/ Assembly procedure | <p>Rotate counterclockwise by holding the width across flats with a spanner to disconnect.</p> <p style="writing-mode: vertical-rl; transform: rotate(180deg);">Disassembly direction</p>   | <p>Rotate clockwise by holding the width across flats with a spanner to connect.</p> <p style="writing-mode: vertical-rl; transform: rotate(180deg);">Assembly direction</p> <ol style="list-style-type: none"> <li>Mounted condition of the O-ring</li> <li>Position of the static pressure part and the OUT passage</li> </ol>   |

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# ARM10/11A/11B Series Replacement Procedure 3

## 3. ARM11□B Regulator Block (Knob Position: Front Type)

| Content                               | Wash and replacement of gasket, diaphragm, O-ring, valve and valve spring  |  |
|---------------------------------------|--|--|
| Tools                                 | Phillips head screwdriver, spanner (18 mm in width), snap ring pliers, tweezers  |  |
| Process                               | Disassembly  | Assembly   |
| Procedure                             | <ol style="list-style-type: none"> <li>1) Loosen and remove round head screws of regulator assembly by Phillips head screwdriver to become the regulator assembly able to be disconnected manually.</li> <li>2) Rotate the bonnet counterclockwise by holding its width across flats with a spanner to disconnect. (The pressure adjustment screw and spring are to remain mounted on the bonnet.)</li> <li>3) Remove the diaphragm assembly manually.</li> <li>4) Remove the valve seat assembly by holding it with snap ring pliers.</li> <li>5) Remove the valve and valve spring.</li> </ol> | <ol style="list-style-type: none"> <li>1) Mount the valve spring and the valve with tweezers.</li> <li>2) Mount the valve seat assembly (with two O-rings mounted) with snap ring pliers so that the static pressure part of the valve seat and character "B" on body can be in the proper position.</li> <li>3) Hold the valve seat assembly by accessing it from the side opening to prevent it from coming apart.</li> <li>4) Mount the diaphragm assembly.</li> <li>5) Mount the bonnet which has the pressure adjustment screw and the spring installed to its body, and rotate it clockwise by holding the spanner flat with a spanner to connect it to the body.</li> <li>6) Mount regulator assembly on manifold block and hold it by tightening two round screws by Phillips head screwdriver.</li> </ol> |
| Check item                            | —  | <ol style="list-style-type: none"> <li>1) Presence of the O-ring</li> <li>2) Position of the static pressure part of the valve seat and character "B" on body</li> <li>3) Tightening torque of round head screw: <math>0.32 \pm 0.03</math> N·cm</li> </ol>  |
| Disassembly/<br>Assembly<br>procedure | <p>Rotate counterclockwise by holding the width across flat with a spanner to disconnect.</p> <p style="text-align: center;">Disassembly direction</p>   | <p>Rotate clockwise by holding the width across flat with a spanner to connect.</p> <p style="text-align: center;">Assembly direction</p> <ol style="list-style-type: none"> <li>1) Mounted condition of the O-ring</li> <li>2) Position of the static pressure part and the OUT Passage</li> </ol>  |

## 4. ARM10, 11 Regulator, Manifold Block

|  |   |  |
|--|---|--|
| <b>Content</b>                         | Wash, air blowing and replacement of O-ring of fittings   |  |
| <b>Tools</b>                           | Watchmakers flat blade screwdriver  |  |
| <b>Process</b>                         | <b>Disassembly</b>  | <b>Assembly</b>  |
| <b>Procedure</b>                       | <ol style="list-style-type: none"> <li>1) Remove the clip with held by watchmakers flat blade screwdriver.</li> <li>2) Pull the fitting assembly out manually.</li> </ol> | <ol style="list-style-type: none"> <li>1) Push the fitting assembly until it comes to a stop to mount.</li> <li>2) Push the clip until it comes to a stop to mount.</li> </ol>               |
| <b>Check item</b>                      | —   | <ol style="list-style-type: none"> <li>1) Confirmation that the fitting assembly reaches mounting end for it.</li> <li>2) Confirmation that the clip reaches mounting end for it.</li> </ol> |
| <b>Disassembly/ Assembly procedure</b> |   |  |

## 5. ARM11 Regulator Block

|  |  |   |
|--|--|---|
| <b>Content</b>                         | Wash and replacement of O-ring of bushing  |   |
| <b>Tools</b>                           | Watchmakers flat blade screwdriver   |   |
| <b>Process</b>                         | <b>Disassembly</b>   | <b>Assembly</b>   |
| <b>Procedure</b>                       | <ol style="list-style-type: none"> <li>1) Remove the bushing with held by watchmakers flat blade screwdriver.</li> <li>2) Remove the O-ring from the bushing.</li> </ol> | <ol style="list-style-type: none"> <li>1) Mount the O-ring to bushing.</li> <li>2) Push the bushing until it comes to a stop to mount.</li> </ol> |
| <b>Check item</b>                      | —  | <ol style="list-style-type: none"> <li>1) Confirmation that the bushing reaches mounting end for it.</li> </ol>                                   |
| <b>Disassembly/ Assembly procedure</b> |  |   |

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## 6. ARM10 Regulator

| Content                         | Wash and replacement of O-ring of pressure gauge  |   |
|---------------------------------|---|---|
| Tools                           | Phillips head screwdriver   |   |
| Process                         | Disassembly   | Assembly  |
| Procedure                       | <ol style="list-style-type: none"> <li>1) Remove the cover assembly by rotating counterclockwise manually.</li> <li>2) Loosen and remove two round head screw by Phillips head screwdriver.</li> <li>3) Remove the pressure gauge assembly.</li> <li>4) Remove the O-ring.</li> </ol> | <ol style="list-style-type: none"> <li>1) Mount the O-ring.</li> <li>2) Mount the pressure gauge assembly.</li> <li>3) Hold the pressure gauge assembly by tightening two round head screws by Phillips head screwdriver.</li> <li>4) Mount cover assembly by rotating clockwise manually. (Mind direction of cover and position of locating mark and detent.)</li> </ol> |
| Check item                      | —   | <ol style="list-style-type: none"> <li>1) Presence of the O-ring</li> <li>2) Tightening torque of round head screw: <math>0.32 \pm 0.03</math> N-cm</li> </ol>  |
| Disassembly/ Assembly procedure |   |   |

## 7. ARM11 Regulator Block

| Content                         | Wash and replacement of O-ring of pressure gauge  |   |
|---------------------------------|---|---|
| Tools                           | Phillips head screwdriver   |   |
| Process                         | Disassembly   | Assembly  |
| Procedure                       | <ol style="list-style-type: none"> <li>1) Loosen and remove round head screws from regulator assembly by Phillips head screwdriver to become the regulator assembly able to be disconnected.</li> <li>2) Remove the cover assembly by rotating counterclockwise manually.</li> <li>3) Remove two round head screws from pressure assembly by Phillips head screwdriver.</li> <li>4) Remove the pressure gauge assembly.</li> <li>5) Remove the O-ring.</li> </ol> | <ol style="list-style-type: none"> <li>1) Mount the O-ring to bush.</li> <li>2) Mount the pressure gauge assembly.</li> <li>3) Hold the pressure gauge assembly by tightening two round head screws by Phillips head screwdriver.</li> <li>4) Mount cover assembly by rotating clockwise manually. (Mind direction of cover and position of locating mark and detent.)</li> <li>5) Mount regulator assembly to manifold block and hold it by tightening two round screws by Phillips head screwdriver.</li> </ol> |
| Check item                      | —   | <ol style="list-style-type: none"> <li>1) Presence of the O-ring</li> <li>2) Tightening torque of round head screw: <math>0.32 \pm 0.03</math> N-cm</li> </ol>  |
| Disassembly/ Assembly procedure |   |   |

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|                |                                   |               |
|----------------|-----------------------------------|---------------|
| <b>FGD</b>     | Vessel Series                     | <b>p. 537</b> |
| <b>FGE</b>     | Vessel Series                     | <b>p. 538</b> |
| <b>FGET</b>    | Vessel Series                     | <b>p. 540</b> |
| <b>FGG</b>     | Vessel Series                     | <b>p. 543</b> |
| <b>FGA</b>     | Vessel Series                     | <b>p. 545</b> |
| <b>FGB</b>     | Vessel Series                     | <b>p. 549</b> |
| <b>FGC</b>     | Vessel Series                     | <b>p. 553</b> |
| <b>FGF</b>     | Bag Filter                        | <b>p. 555</b> |
| <b>FGH</b>     | High Precision Filter for Liquids | <b>p. 557</b> |
| <b>FQ1</b>     | Quick Change Filter               | <b>p. 559</b> |
| <b>FN1/FN4</b> | Low Maintenance Filter            | <b>p. 560</b> |

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# FGD Series Replacement Procedure for Elements

## 1. Removal of the Element (See Fig. 1)

- 1-1. Stop operation
- 1-2. Check following before maintenance.

### ⚠ Caution

- Confirm that the pressure of the system in which the filter is installed is zero.
- When using the product at a high temperature, be sure to check that the surface temperature of the filter container is not more than 40°C before starting operation in order to prevent burns.

- 1-3. After closing the piping valve on the IN side of the filter, close the piping valve on the OUT side of the filter.
- 1-4. Discharge the residual fluid inside from the drain port.
- 1-5. Loosen the nut and remove the element.
- 1-6. Move the case downward to remove it.
- 1-7. Remove the element.
  - \* When two elements (250 mm) are used, be careful not to lose the joint which seals the elements. It will be reused later.
- 1-8. Clean the inside of the case, gasket, seals and plug with clean fluid or solutions.

## 2. Mounting of the Element (See Fig. 1)

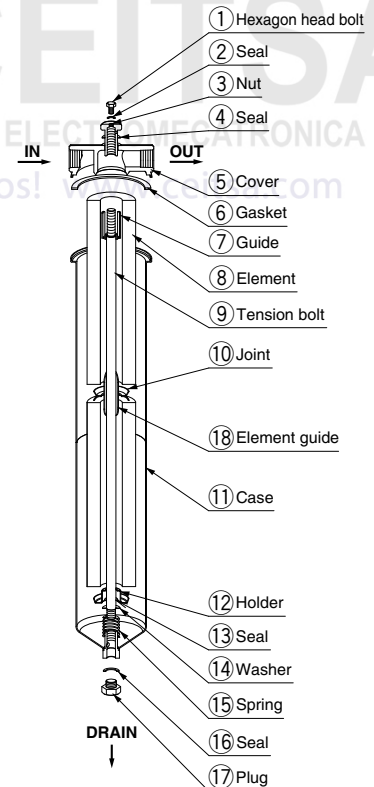
- 2-1. Assemble in the reverse order of [1] Removal of the Element.
- 2-2. Replace any deteriorated or swollen gasket or seals with new ones.
- 2-3. Put the tension bolt through the hole of the element, and insert the element into the case.

### [When two elements (250 mm) are used.]

- \* When inserting the element, do not drop the element until the lower end reaches the element guide.
  - \* Insert the joint between the elements.
- 2-4. Align the tension bolt with the center hole of the cover, and insert the case, in which the element has been inserted, into the cover.
  - 2-5. Push the case from the bottom and tighten the nut from the top of the cover with tightening torque below.  
(Control the torque to avoid leakage.)
    - \* Tightening torque control value: FGDT/F 25 N·m, FGDC/E 15 N·m

## 3. Restart the Operation

- 3-1. After the replacement of the element, check the parts are assembled correctly before restarting operation. In case of fluid leakage, stop the operation immediately. Check the sealing condition and take corrective actions.
- 3-2. When supplying pressure by starting the pump, open the relief port (hexagon bolt) to discharge air. After the air is released, close the air exhaust port (hexagon bolt) and start operation.



**Figure 1 Parts descriptions and functions**  
(Figure shows the product with two FGD□B elements.)



## 1. Removal of the Cover

- 1-1. Stop operation
- 1-2. Close the valve in order of INLET, then, OUTLET.
- 1-3. Zeroes the pressure in the filter.
- 1-4. Open the drain valve for inlet and outlet to discharge all fluid inside.
- 1-5. Pull out the V-band clamping position check pin.
- 1-6. Loosen V-band tightening nut and remove the latch. Then, remove the cover and O-ring for checking,
- 1-7. Rotate the cover counterclockwise and lift it to remove the cover. (In order of (1)(2) in drawing on the right)
- 1-8. If O-ring is swollen, replace it with a new O-ring.

O-ring for replacement Part no.: JISB2401-1A-P185 (NBR)  
Part no.: JISB2401-4D-P185 (FKM)

### ⚠ Warning

Remove V-band/cover after confirming the pressure in the filter is zero.

## 2. Removal of the Element

- 2-1. Remove the wing nut and the washer.
- 2-2. Remove the element retainer.
- 2-3. Remove the element mounting bracket (a part integrating the element holder and the spring).
- 2-4. Take out parts in order of the element, joint (element guide).  
\* It is not a must to take out the element guide.  
Element, and joint can be taken out together by taking out the element guide.  
Note) Joint may not be necessary depending on filter and element type.

### ⚠ Caution

Attention should be taken to avoid burning for high temperature.

## 3. Mounting of the Element

- 3-1. To recycle the micro mesh element and sintered element, eliminate any dust between the end plate and the seal completely.

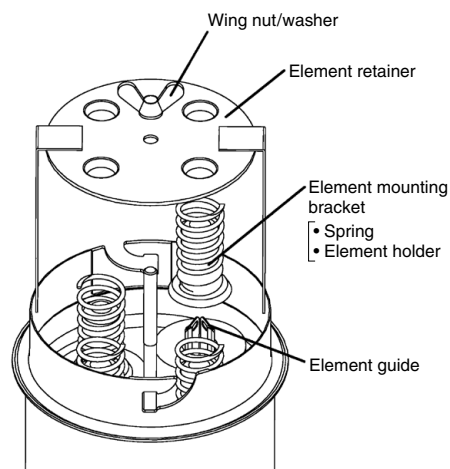
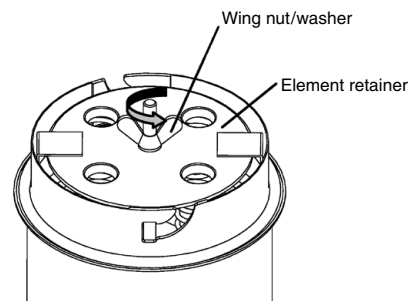
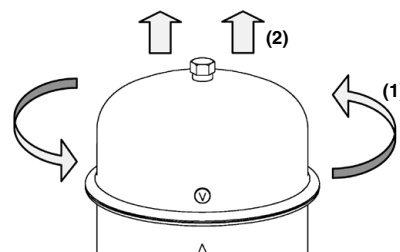
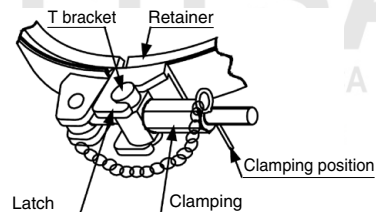
### ⚠ Caution

Replace all equipment using fluoropolymer seal. Recycle of used seal leads to cause sealing leakage.

- 3-2. Mount the element guide if it is removed.
  - 3-3. Insert parts in order of the element, joint, element, then, element mounting bracket so that they are concentric.
- Note) Joint may not be necessary.

### ⚠ Caution

When element is mounted, do not drop the parts from the top of the element guide for mounting.



Actuators

Modular F.R.L.  
Pressure Control Equipment

Air Preparation  
Equipment

Industrial Filters

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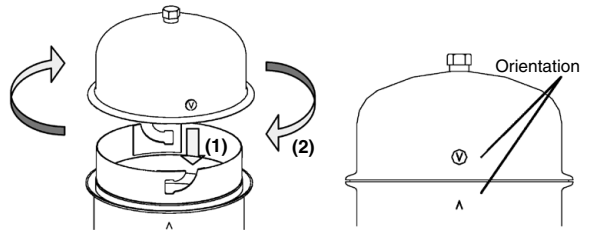
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

- 3-4. When 2 to 3 elements are placed on top of the other, a set in which the element and joint are prepared can be mounted to the element support.
- 3-5. Assemble the element mounting bracket.
- 3-6. Mount the element retainer carefully.

## 4. Mounting of O-ring and Cover

- 4-1. Set O-ring to the case
- 4-2. Rotate the cover clockwise while pushing till the end so that the orientation mark of the case and the cover match. [In order of (1) and (2) on drawing on the right]



## 5. Mounting and Tightening V-band

- 5-1. Mount V-band to the collar of the cover and the case correctly. [Refer Fig. (a), (b)]

### ⚠ Warning

The cover may be fallen off due to incorrect mounting. Mount the cover properly.

- 5-2. Hit the circumference of V-band lightly with plastic hammer for secure mounting.
- 5-3. Mount T-bracket to the latch correctly. [See Fig. (c)]
- 5-4. Tighten the clamping nut to specified position (position from where clamping position check pin can be inserted), and insert the clamping position check pin. [See Fig.(c)]
- 5-5. When clamping nut can not be tightened to specified position(position where clamping position check pin can be inserted), replace V-band and O-ring to new ones. (See table 1).

### ⚠ Caution

Clean V-band and the contact surface between the cover and the case before mounting. Dirty contact surface lead to cause leakage.

### ⚠ Warning

Replace with a new V-band when deformation or worn out by screw is found on the band.

[V-band for replacement] Part no. : CY-24S

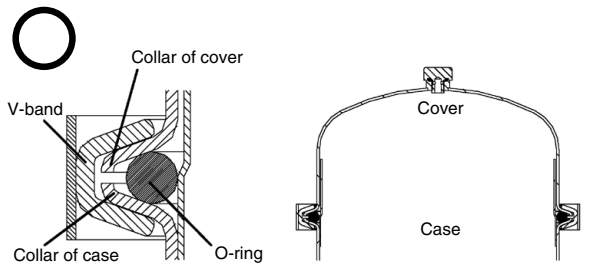


Fig. (a) Correct mounting of V-band

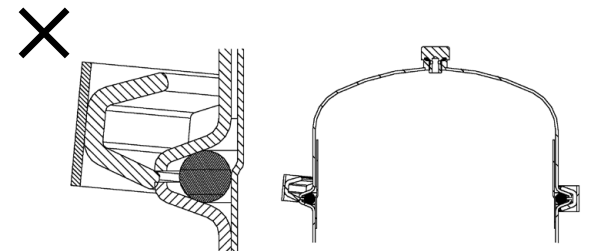


Fig. (b) Incorrect mounting of V-band  
(Not correctly with collar of cover)

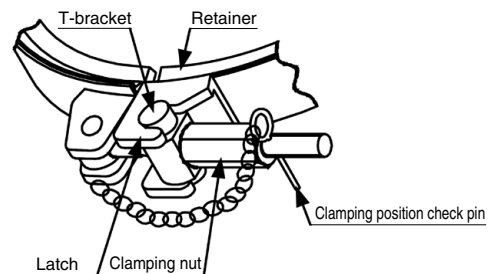
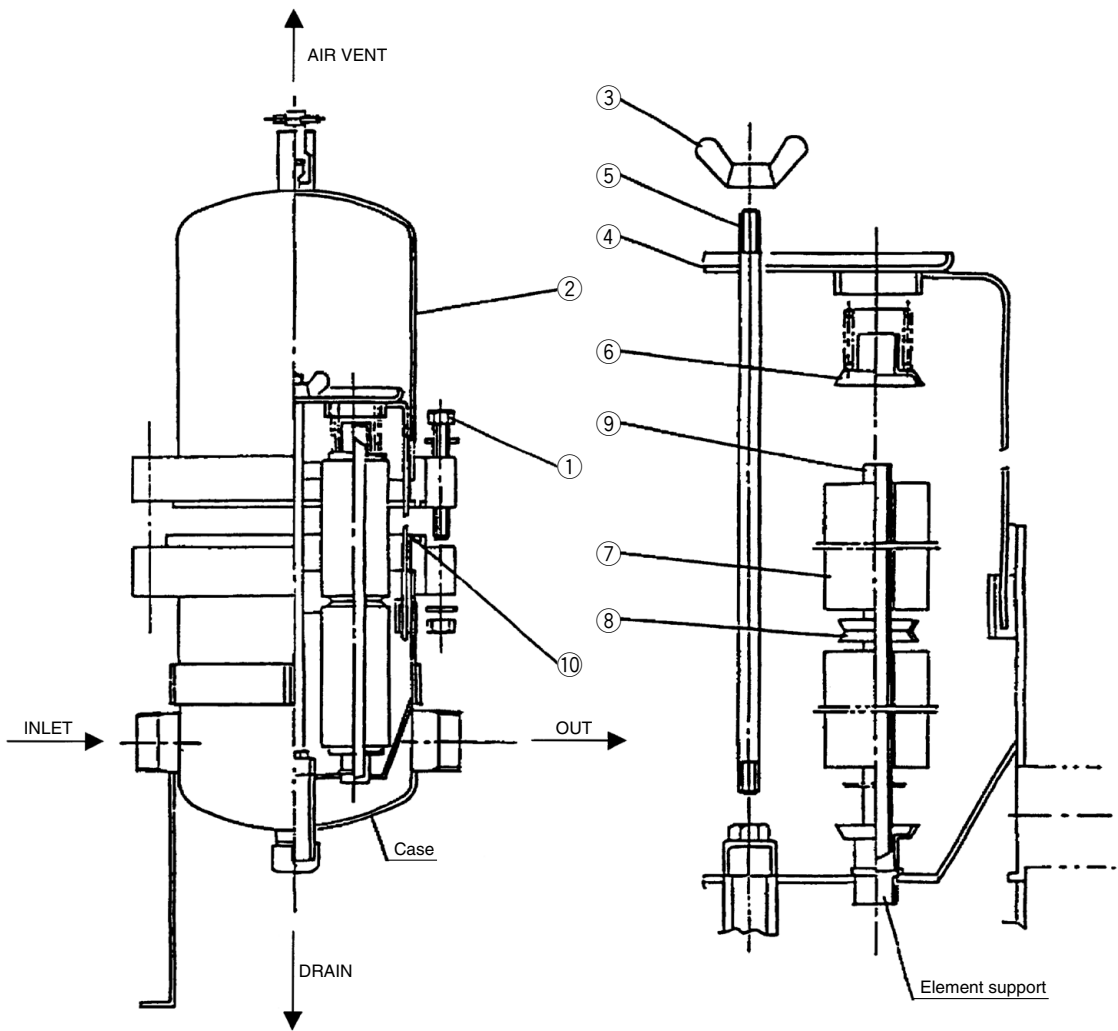


Fig. (c) V-band tightening

## 6. Restart and Air Discharge

- 6-1. When restart the operation after the replacement of the element, mount V-band to specified position. Confirm connecting parts and seal do not leak before start operation.
- 6-2. When restart the operation, open the upper air relief port to **discharge air**.

## 1. Instruction Drawing for Disassembly & Reassembly of Filter



- |                                  |                            |
|----------------------------------|----------------------------|
| ① Hexagon head bolt, nut, washer | ⑥ Element mounting bracket |
| ② Cover                          | ⑦ Element                  |
| ③ Wing nut                       | ⑧ Joint                    |
| ④ Element retainer               | ⑨ Element guide            |
| ⑤ Tension bolt                   | ⑩ Gasket                   |

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## 2. Removal of the Cover

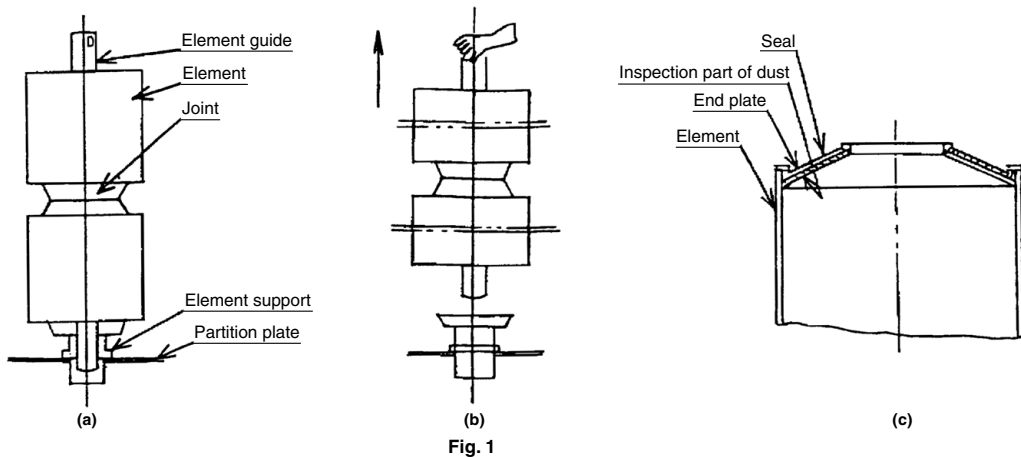
- 2-1. Close the inlet and outlet valves.
- 2-2. Open the drain valve to make the pressure in the filter zero, and open the air vent valve to completely remove the inside fluid.
- 2-3. Loosen the hexagon head bolts and nuts fastening the filter cover to the filter case.
- 2-4. Remove the cover.

## 3. Removal of the Element

- 3-1. Remove the wing nut.
- 3-2. Remove the element retainer.
- 3-3. Take out parts in order of the element mounting bracket, element, joint, and element guide. The element guide may not necessarily be taken out. It is not a must to take out the element guide.

After removal of the element mounting bracket, the elements and joints can be taken out as a unit by taking out the element guide in accordance with instructions shown in Fig. 1.

Note) Joint may not be necessary.



## 4. Cleaning of the Element

- 4-1. Immerse any taken-out element in a cleaning liquid such as trichlene, carbon tetrachloride, volatile oils for 10 to 15 min.
- 4-2. Clean it in trichlene liquid with ultrasonic vibration. If ultrasonic cleaning is impossible, wash them in the following way:
- 4-3. Take out the element from the cleaning liquid and clean the inside and out side of the element thoroughly with a brush (preferably a soft brush such as brass brush.)
- 4-4. Reimmerse the element in the liquid and remove dirty substances on the inside of the element by agitating the liquid.
- 4-5. Take out the element and blow compressed air into the inside of the element to make the dirty substances in the inside come out to the surface.
- 4-6. Brush the element in the cleaning liquid to take away dirty substances on its surface.
- 4-7. Repeat the following (4-4) till the element is free from dirty substances on its surface.
- 4-8. Take out the element and blow compressed air into the inside.
- 4-9. Immerse the element in clean water and agitate the water.
- 4-10. Take out the element from the water and blow compressed air into the inside of the element to blow off moisture therein. Then dry it.

Note 1) Cleaning liquids should be handled in a well ventilated and fire-free place.

Note 2) Use plastic or rubber gloves to prevent the skin from coming into direct contact with washing liquid.

Note 3) Should a loaded element not be normalized by repeated cleaning, send it back to the manufacturer for cleaning.

## 5. Mounting of the Element

(Handle the elements in a clean atmosphere.)

5-1. For fitting a cylindrical or pleat type micromesh element (which does not use spherical seal) or a sintered element, remove dust between the end plate and the seal completely without fail, before fitting. (Refer to Fig. 1 c)

Note) Replace any Teflon seal if used.

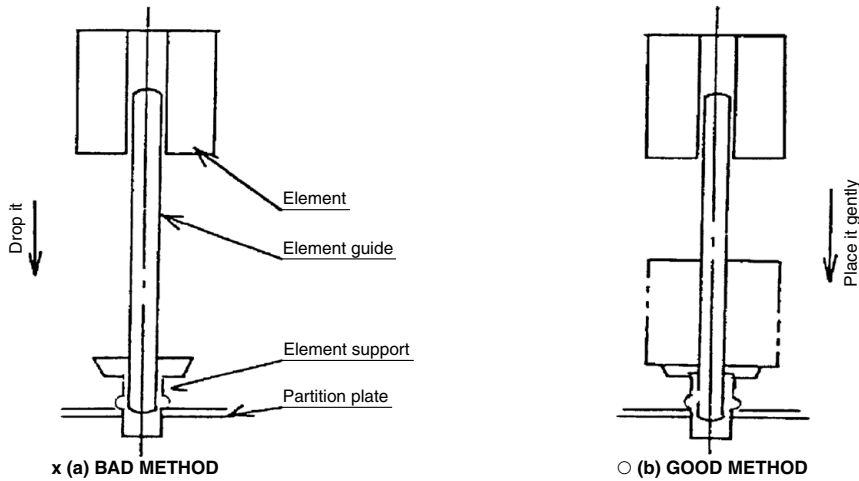
It should be kept in mind that the reuse of Teflon seal can result in poor sealing because of its hardness.

5-2. Mount the element guide if taken off.

5-3. Insert an element, joint, the other element, and element mounting bracket in this order and in such a way that they are exactly concentric.

Note) Some units may not require the joint, does not need according to circumstances.

In incorporating the element to the element guide, do not drop the element from the upper end of the element guide.



Note) When 2 or 3 elements are put one upon another, it is possible to firstly set elements and joints to the element guide and then mount the element guide assembly on the element support. (Refer to Fig. 1, reversely to the order of removal.)

5-4. Incorporate the element mounting bracket.

5-5. Fit the element retainer gently.

## 6. Mounting of the Cover

6-1. After making sure that the gasket is not damage, set it at the given place.

Damaged gasket requires replacement.

6-2. Set the cover at the given place.

6-3. Fasten the hexagon head bolts, nuts and washer.

## 7. Restart and Air Discharge

Make sure that no pressure-leak is exhibited from the seat surface. Then put the unit into regular operation in accordance with the procedure of operation described below.

7-1. Before starting the operation, make sure of the open or close position of each valve in the piping and of being perfectly sealed at the joining parts.

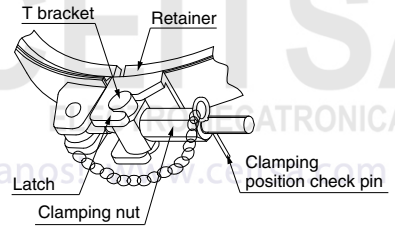
7-2. Open the air discharging valve and supply fluid. Upon air in the container is removed completely, close the air discharging valve. Then start a regular operation.

Note) Since this filter consists of many thin press-formed parts, it must be handled using clean gloves.

# FGG Series Replacement Procedure for Elements 1

## 1. Removal of the Cover

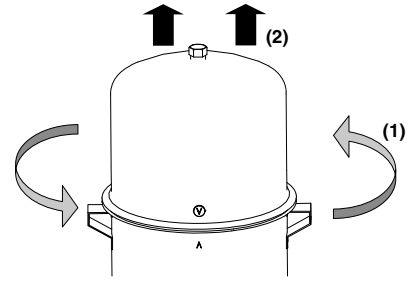
- 1-1. Stop operation.
- 1-2. Close the valve in order of INLET, then, OUTLET.
- 1-3. Zeroes the pressure in the filter.
- 1-4. Open the drain valve for inlet and outlet to discharge all fluid inside.
- 1-5. Pull out the V-band clamping position check pin.
- 1-6. Loosen V-band tightening nut and remove the latch. Then, remove the cover and O-ring for checking,
- 1-7. Rotate the cover counterclockwise and lift it to remove the cover. [In order of (1)(2) in drawing on the right]
- 1-8. If O-ring is swollen, replace it with a new O-ring.



O-ring for replacement Part no.: AL-25S (NBR)  
Part no.: AL-22S (FKM)

### ⚠ Warning

Remove V-band/cover after confirming the pressure in the filter is zero.

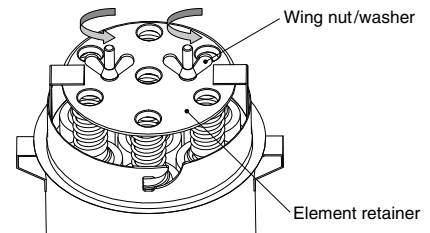


## 2. Removal of the Element

- 2-1. Remove the wing nut and the washer.

### ⚠ Caution

Please remove two wing nuts at the same time. The element retainer might not be able to incline from one side when it is outside and to remove well.



- 2-2. Remove the element retainer.
  - 2-3. Remove the element mounting bracket (a part integrating the element holder and the spring).
  - 2-4. Take out parts in order of the element, then, joint (element guide).
    - \* It is not a must to take out the element guide.
    - Element, and joint can be taken out together by taking out the element guide.
- Note) Joint may not be necessary depending on filter and element type.

### ⚠ Caution

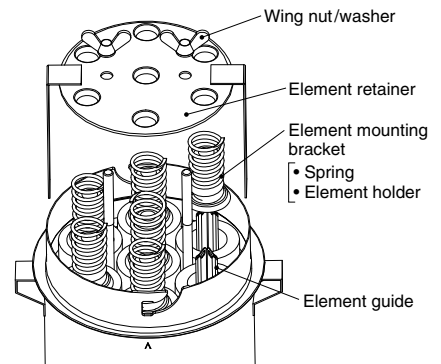
Attention should be taken to avoid burning for high temperature.

## 3. Mounting of the Element

- 3-1. To recycle the micro mesh element and sintered element, eliminate any dust between the end plate and the seal completely.
  - 3-2. Mount the element guide if it is removed.
  - 3-3. Insert parts in order of the element, joint, element, then, element mounting bracket so that they are concentric.
- Note) Joint may not be necessary.

### ⚠ Caution

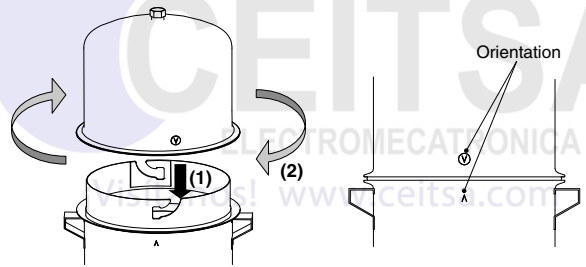
When element is mounted, do not drop the parts from the upper end of the element guide for mounting.



- 3-4. When 2 to 3 elements are placed on top of the other, a set in which the element and joint are prepared can be mounted to the element support.
- 3-5. Assemble the element mounting bracket.
- 3-6. Mount the element retainer carefully.

## 4. Mounting of O-ring and Cover

- 4-1. Set O-ring to the case.
- 4-2. Rotate the cover clockwise while pushing till the end so that the orientation mark of the case and the cover match. [In order of (1) and (2) on drawing on the right]



## 5. Mounting and Tightening of V-band

- 5-1. Mount V-band to the collar of the cover and the case correctly. [Refer Fig. (a), (b)]

### ⚠ Warning

The cover may be fallen off due to incorrect mounting. Mount the cover properly.

- 5-2. Hit the circumference of V-band lightly with plastic hammer for secure mounting.
- 5-3. Mount T-bracket to the latch correctly. [See Fig. (c)]
- 5-4. Tighten the clamping nut to specified position (position from where clamping position check pin can be inserted), and insert the clamping position check pin. [See Fig. (c)]
- 5-5. When clamping nut can not be tightened to specified position (position where clamping position check pin can be inserted), replace V band and O-ring to new ones. (See table 1).

### ⚠ Warning

Replace with a new V-band when deformation or worn out by screw is found on the band

[V-band for replacement] Part no: CY-27S

### ⚠ Caution

Clean V-band and the contact surface between the cover and the case before mounting. Dirty contact surface lead to cause leakage.

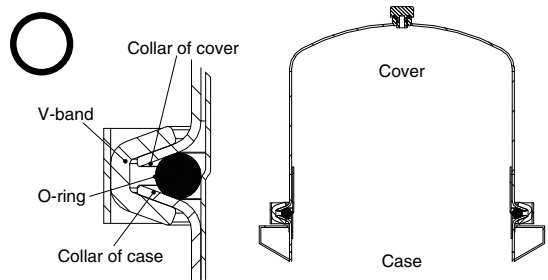


Fig. (a) Correct mounting of V-band

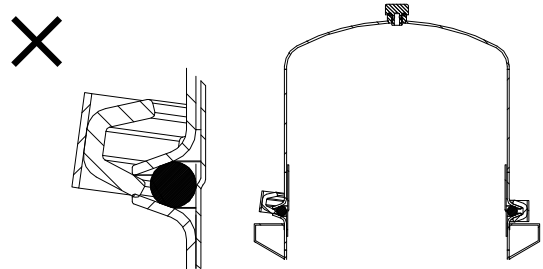


Fig. (b) Incorrect mounting of V-band

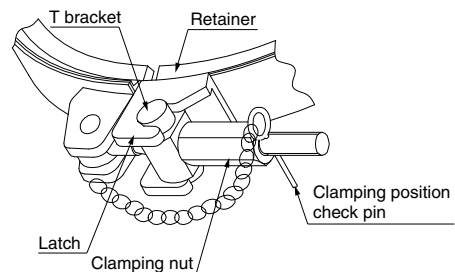


Fig. (c) V-band tightening

## 6. Restart and Air Discharge

- 6-1. When restart the operation after the replacement of the element, follow the procedure of section 4 "Operation".
- 6-2. When restart the operation, open the upper air relief port to **discharge air**.

Actuators

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Pressure Control Equipment

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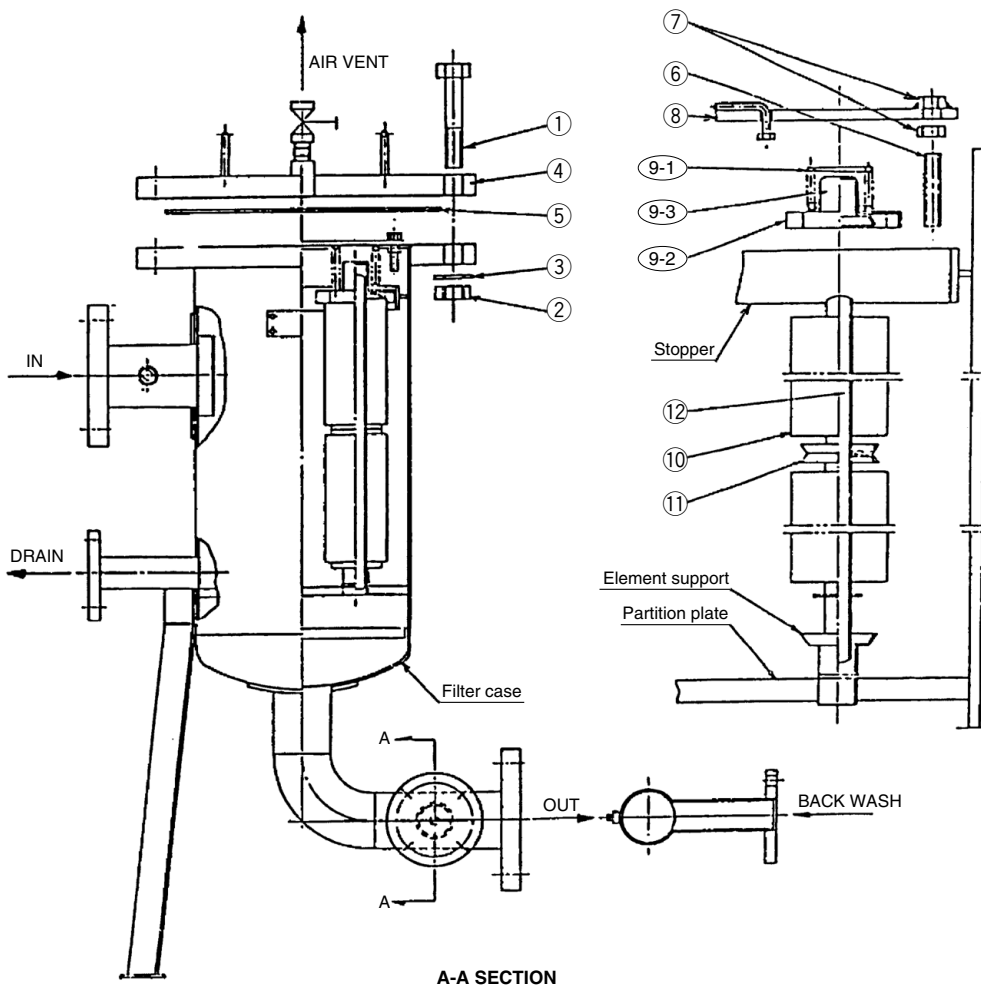
Actuators

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Pressure Control Equipment

Industrial Filters

# FGA Series Replacement Procedure for Elements 1

## 1. Instruction Drawing for Disassembly & Reassembly of Filter



A-A SECTION

- |                     |                            |                    |
|---------------------|----------------------------|--------------------|
| ① Hexagon head bolt | ⑥ Adjustment bolt          | ⑨-2 Vibration stop |
| ② Hexagon nut       | ⑦ Lock nut                 | ⑨-3 Element holder |
| ③ Washer            | ⑧ Element retainer         | ⑩ Element          |
| ④ Cover             | ⑨ Element mounting bracket | ⑪ Joint            |
| ⑤ Gasket            | ⑨-1 Spring                 | ⑫ Element guide    |



## 2. Overhaul

- 2-1. If the differential pressure rises due to clogging and reaches the threshold for element replacement (0.1 MPa), replace the element with the new one.
- 2-2. The removal and mounting of the element at the time of overhauling shall be made in the following sequence.

## 4. Removal of the Element

- 4-1. Remove the element retainer.  
Set the bolt and nut of ⑥ and ⑦ in the plate as it is.  
Please note that it could cause deformation due to the incomplete sealing or overtightened element if it is mounted without any adjustment. For details, refer to section 7, "Adjustment Method for Mounting Other Elements".
- 4-2. Take them out in the element mounting bracket, element, joint, element guide in order.  
The element guide is not required to be taken out forcibly.  
After the element holder is taken out, if the element guide is taken out in such a manner as shown in Fig. 1, the element and joint can be taken out together.  
(Note) In some cases, no joint is required.

## 3. Removal of the Cover

- 3-1. Close the valves at inlet and outlet.
- 3-2. Open the air vent and drain valves and make the pressure inside the filter zero (0) in order to discharge all fluid inside.
- 3-3. Loosen the bolt and nut of ① and ② for tightening the filter cover and filter case meanly little by little.  
When the nut can be turned with hand, remove them one after another in order from the end.
- 3-4. Remove the cover and gasket.

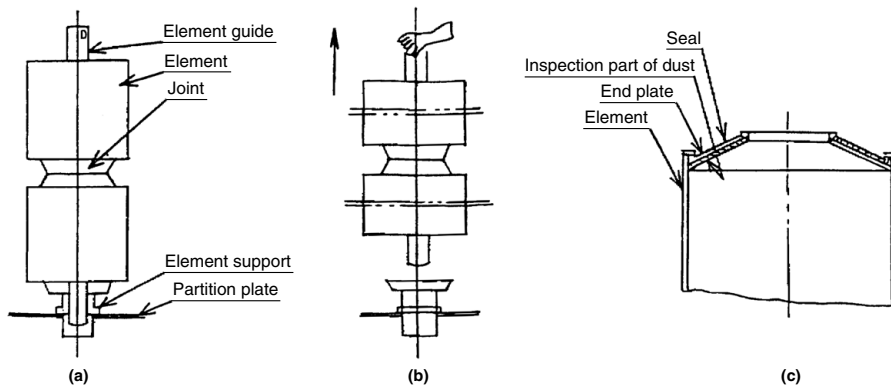


Fig. 1

## 5. Mounting of the Element

- (Be sure to handle at clean surrounding condition)
- 5-1. In the case of micro mesh element (cylindrical or pleat type (spherical seal is not used)) and sintered element, be sure to remove dust completely between end plate and seal completely. (Refer to Fig. 1 (c))  
(Note) When Teflon seal is used, be sure to exchange it for new one.  
As it is hard, as the seal becomes imperfect, attention must be paid to it.
  - 5-2. Mount the element guide if taken off.
  - 5-3. Insert them in the order of element, joint, element, element mounting bracket in order in such a way that they are concentric.  
In some cases, no joint is required.  
(Note) When the element is mounted, be sure to avoid building in it by dropping from the upper end of the element guide.

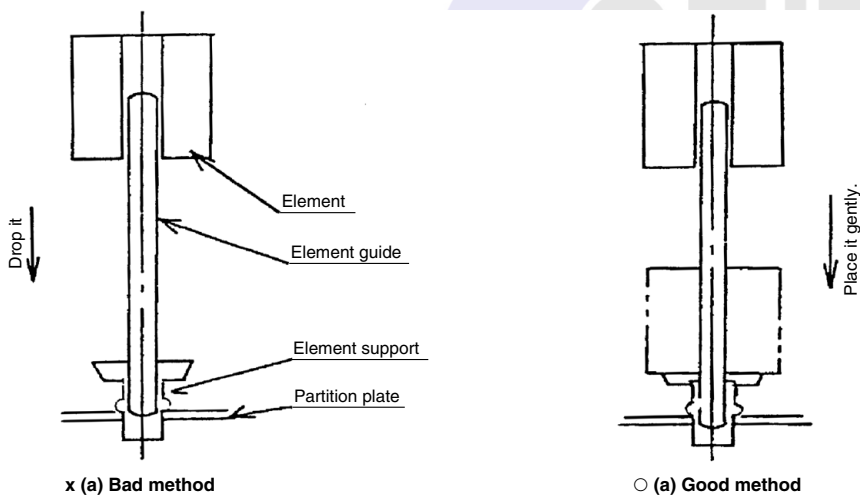
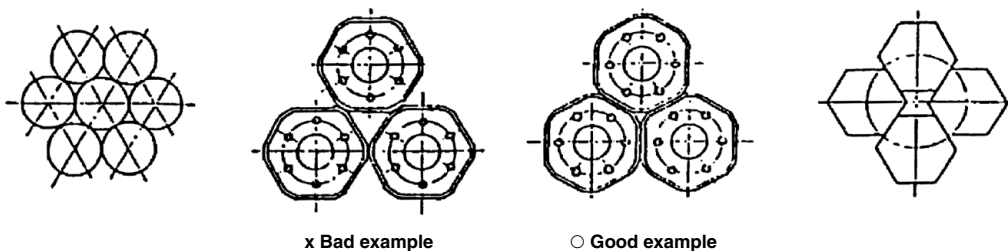


Fig. 2

\* Incidentally, when the number of arrangements is many and the number of piling of elements is 3-4 stages, the one in which element and joint are set in the element guide can be set at element support. [Refer to Fig. 1 for the details: Procedure opposite to that for removal]

5-4. The element mounting bracket must be built in it by such a manner as shown in (b) and (c) of (Fig. 3).



(a) Arranging condition of element.

(b) Arrangement of more 7 pcs.

(c) 4-pcs. arrangement

Fig. 3

Note) Fig. 3 (b) and (c) show the arranging condition of the element mounting bracket (spring, vibration stop, element holder) shown in Fig. 4

5-5. Fit the element retainer gently.

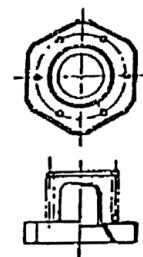


Fig. 4

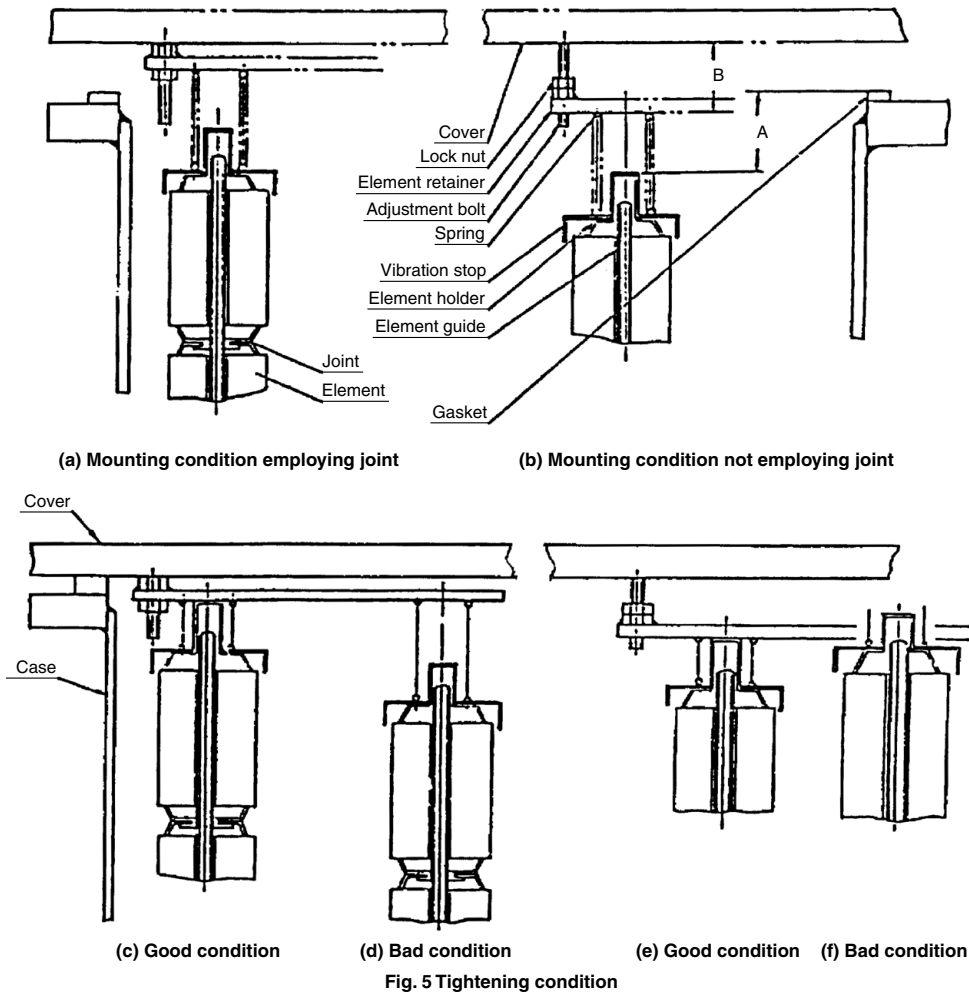
## 6. Mounting of the Cover

6-1. After confirmation that there is no damage in the gasket, set it at specified position and set the bolts of ① ② and ③, washer, nut and tighten it uniformly diagonally.

When the gasket is damaged, exchange it for new one.

6-2. After confirmation that there is no leakage of pressure from the seat surface, start the normal operation.

(Method of operation, please refer to the instruction manual.)



## 7. Adjustment Method for Mounting Other Elements

7-1. Adjust it in such a way that the element retainer and element are at close contact condition when the filter cover is installed, employing the adjustment bolt and lock nut shown in (Fig. 5) [Refer to (c) and (e) of Fig. 5] when the element retainer is installed.

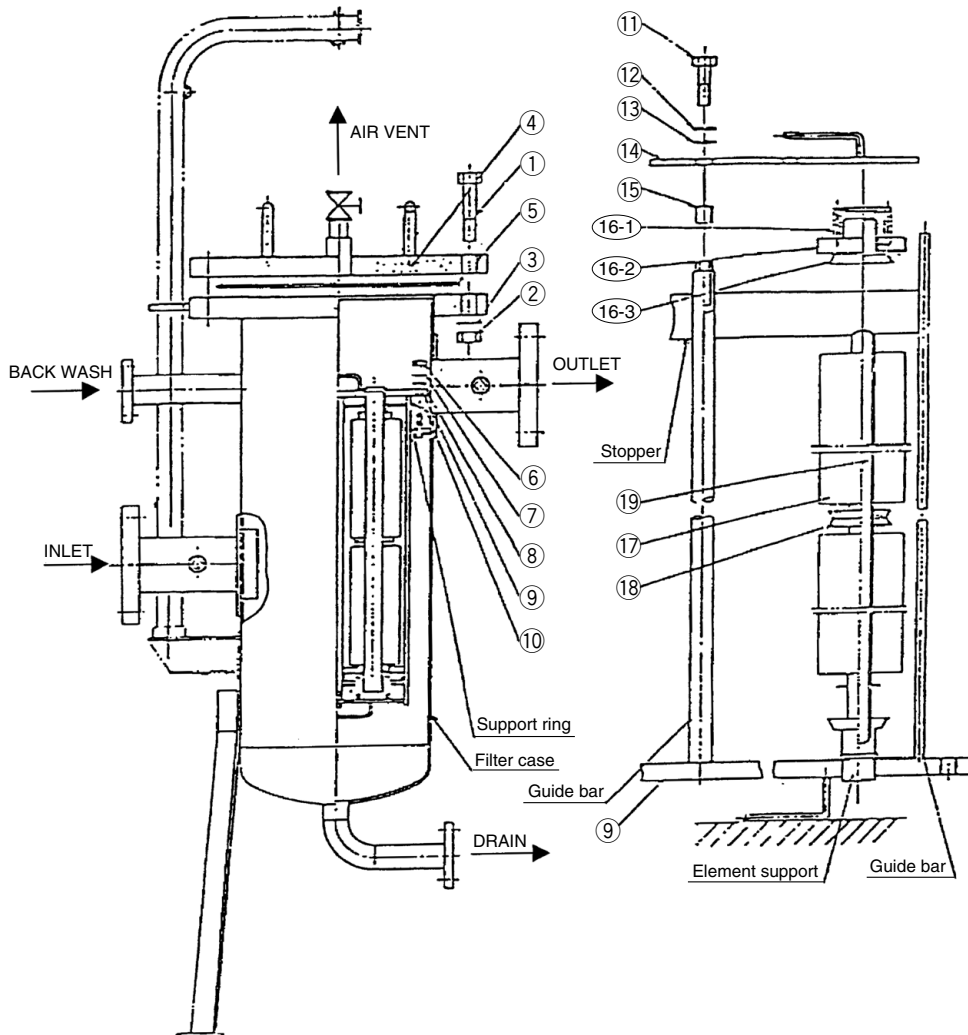
7-2. Adjustment must be made in the following manner.

Make measurement on dimensions A as shown in Fig. 5 (b) and adjust it in such a way that Dimensions A are equal to those B, resulting in being at such a condition as shown in (e) of Fig. 5.

As can be seen in Fig. 5 (a) and (b), the lock nut should be set to the bottom in the installation employing the joint. In the installation not employing the joint, set it to the top.

## 1. Instruction Drawing for Disassembly & Reassembly of Filter

Element assembly exploded view



- |                     |                            |                    |
|---------------------|----------------------------|--------------------|
| ① Hexagon head bolt | ⑨ Partition-plate          | ⑯-⑰ Spring         |
| ② Hexagon nut       | ⑩ Gasket                   | ⑯-⑱ Vibration stop |
| ③ Washer            | ⑪ Hexagon head bolt        | ⑯-⑳ Element holder |
| ④ Cover             | ⑫ Spring washer            | ⑰ Element          |
| ⑤ Gasket            | ⑬ Washer                   | ⑱ Joint            |
| ⑥ Hexagon nut       | ⑭ Element retainer         | ⑲ Element guide    |
| ⑦ Spring washer     | ⑮ Collar                   |                    |
| ⑧ Washer            | ⑯ Element mounting bracket |                    |

## 2. Overhaul

- 2-1. If the differential pressure rises due to clogging and reaches the threshold for element replacement (0.1 MPa), replace the element with the new one.
- 2-2. The removal and mounting of the element at the time of overhauling shall be made in the following sequence.

## 3. Removal of the Cover

- 3-1. Close the valves at inlet and outlet.
- 3-2. Open the air vent and drain valves and make the pressure inside the filter zero (0) in order to discharge all fluid inside.
- 3-3. Loosen the bolt ①, nut ②, the filter cover and filter case uniformly little by little.  
When the nut can be turned with hand, remove them one after in order the end.
- 3-4. Remove the cover and gasket.

## 5. Removal of the Element

- 5-1. Loosen the hexagon head bolt of ① uniformly little by little.  
Remove the spring washer and washer.
  - 5-2. Remove the element retainer.
  - 5-3. Take out the members in the order of collar, element mounting bracket, element, joint and element guide.  
The element guide is not needed to be taken out forcibly. If the element guide is taken out in the procedure after taking out of the element holder (Fig. 1 (b)), both element and joint can be taken out at the same time.
- Note) Joint is not needed in some cases.

## 4. Method for Removal of Element Assembly

- 4-1. Loosen the nut ⑥ little by little uniformly.  
Remove the nut, spring washer and washer.
- 4-2. Lift the element assembly from the container by means of a davit or any other lifting device out of the container.  
Then, lift it vertically so that the guide bar protecting the element does not touch the support ring too much.
- 4-3. Turn the element assembly taken out of the container upside down so that the partition plate is located downwards as illustrated in the disassembly drawing.

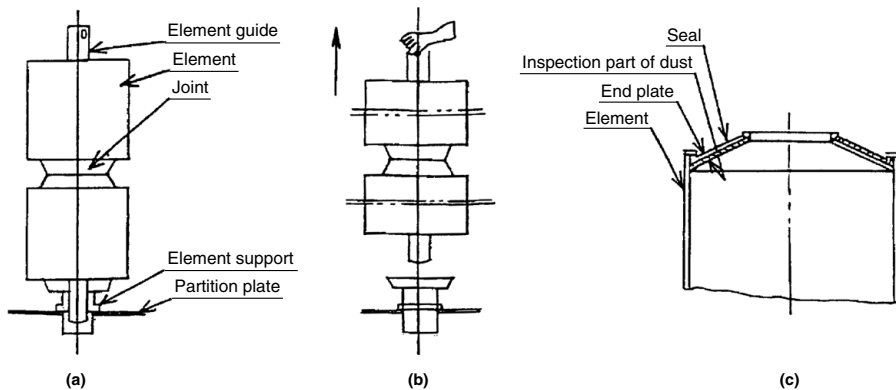


Fig. 1

## 6. Mounting of the Element

(Be sure to handle it in the clean environmental condition.)

6-1. In the case of micromesh element (cylindrical and pleat type (employing no seal)) and sintered element, be sure to remove the dust located between end plate and seal without fail. (Refer to Fig. 1 (c) for the details)

6-2. When the element guide is removed, fit it.

6-3. Insert the members correctly in the order of element, joint, element and element fitting hardware in such a way that concentricity may be obtained.

Note) No joint is needed sometimes.

When the element is installed, do not drop it from the upper end of the element guide and assemble it. (Fig. 2)

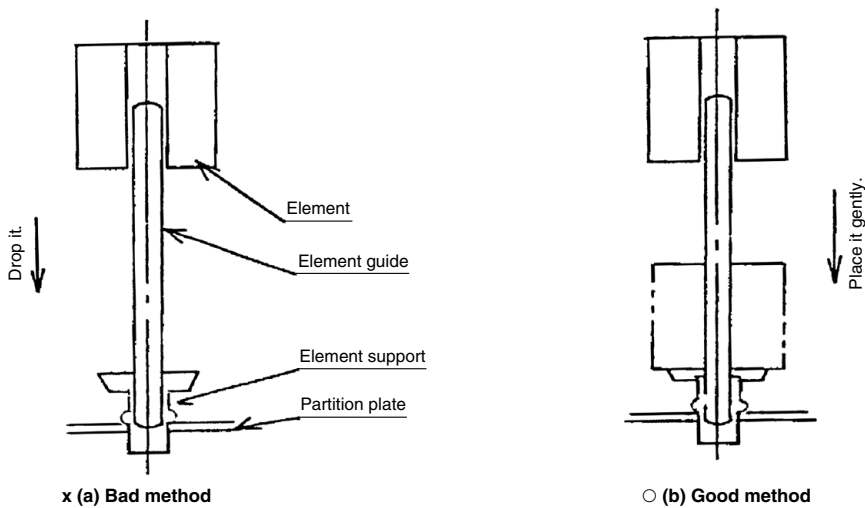


Fig. 2

Note) When the number of arranged ones is many and the number of stacking of elements is 3-4 stages, the element guide to which the element and joint are set can be set to the element support. (Refer to Fig. 1 for the details: Opposite procedure to that for taking out)

6-4. The fitting hardware for element shall be assembled in such a method as shown by (b) and (c) of (Fig. 3).

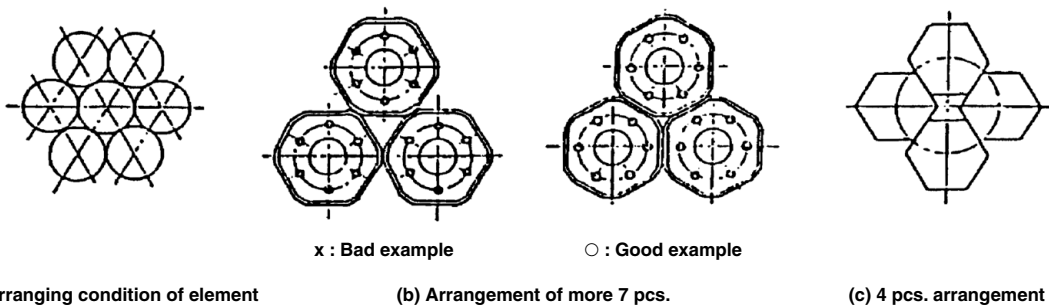


Fig. 3

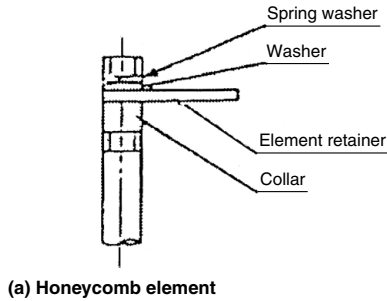
Note) Fig. 3 (b) and (c) show the arranging condition of the element mounting bracket in Fig. 4 (spring, vibration stop, element holder).

# FGB Series Replacement Procedure for Elements 4

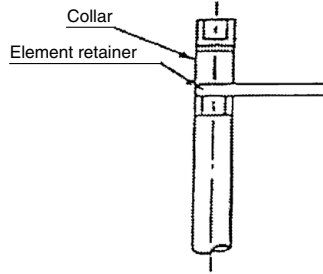
6-5. The collar should be set to the bottom of the element retainer only when the honeycomb element is used. For other elements, it should be set to the top of the retainer.

Note 1) The collar is not used for single element assembly.

Note 2) The collar for honeycomb element cannot be used for other elements.



(a) Honeycomb element



(b) Other elements  
(Sintered, paper, micromesh)

Fig. 5

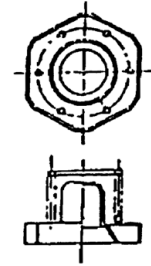
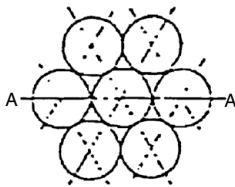
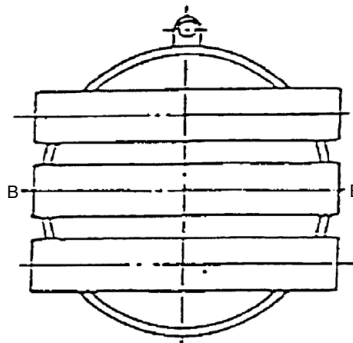


Fig. 4

6-6. The element retainer shall be assembled in such a way that the symbol A-A in (a) of Fig. 6 is overlapped with symbol B-B of element retainer shown in (b) of Fig. 6 in parallel.



(a) Arranging condition of element



(b) Element retainer

View of "c"

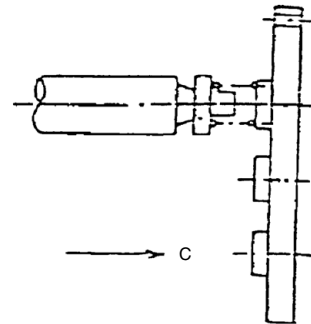


Fig. 6

Note 1) When the element retainer is installed, place it correctly in such a way that the element mounting bracket is not moved.

Note 2) Fit the washer of ⑬ ⑫ and spring washer and tighten the bolt of ⑪ uniformly little by little. Then, tighten it to such an extent that the guide bar comes in close contact with bolt nut, spring washer, washer, element retainer.

## 7. Mounting of the Element Assembly

7-1. Turn the element assembly set at 4-2-4 upside down in such a way that the partition plate comes upside.

7-2. Before the element assembly is installed, be sure to install the gasket at specified position correctly.

7-3. Employing the davit and other lifting devices, assemble it in the same way that the element assembly is taken out.

7-4. Install the washer of ⑧ and ⑦ and spring washer and tighten it uniformly with nut of ⑥.

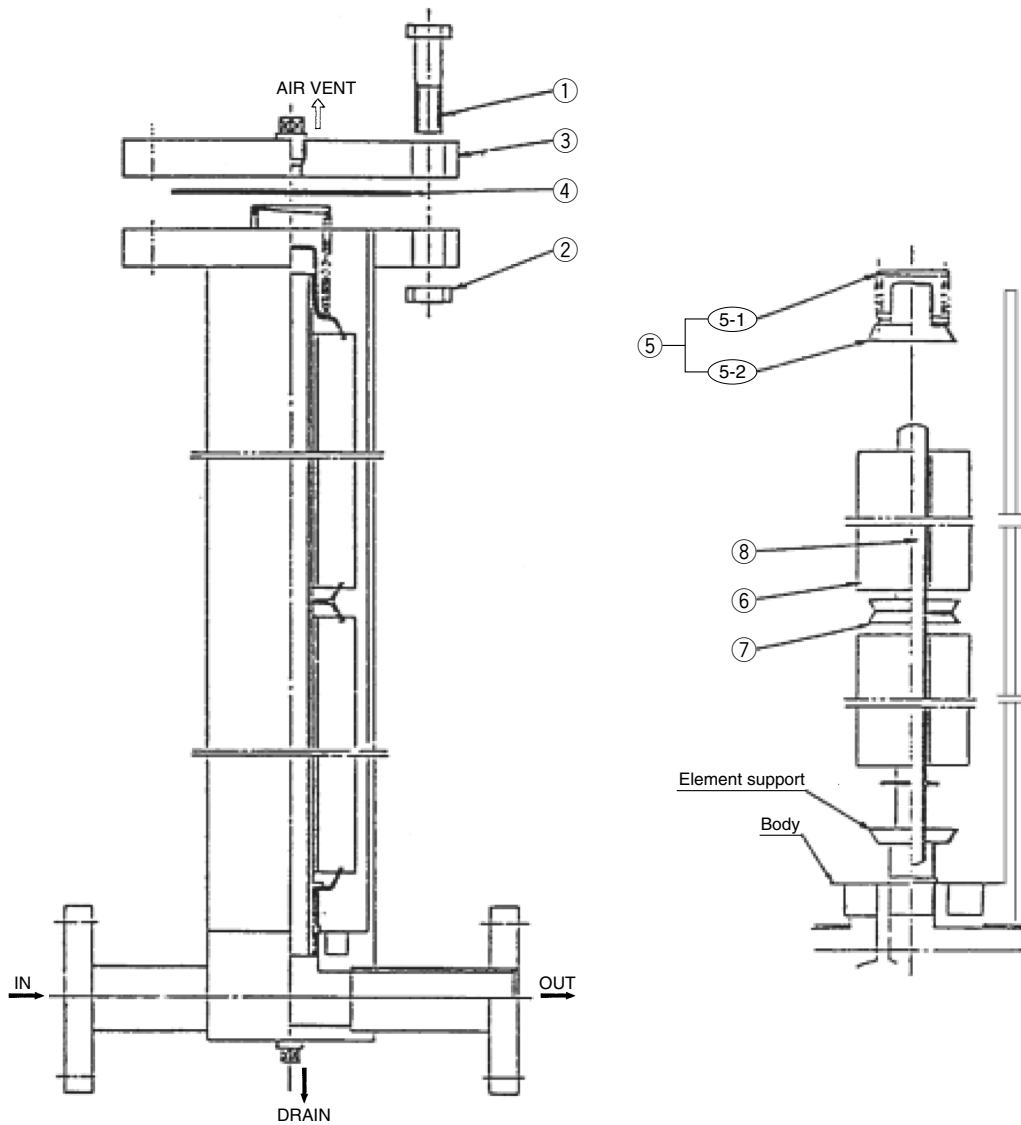
## 8. Mounting of the Cover

8-1. Ensure that the gasket is not damaged, and set it to the specified position. Also set the bolts ①②③, washer and nut, and tighten it evenly from the opposing corners.

If the gasket is damaged, replace it with the new one.

8-2. After ensuring that there is no pressure leakage, start the actual operation.

## 1. Instruction Drawing for Disassembly & Reassembly of Filter



- |                     |                            |                 |
|---------------------|----------------------------|-----------------|
| ① Hexagon head bolt | ⑤ Element mounting bracket | ⑦ Joint         |
| ② Hexagon nut       | ⑤-1 Spring                 | ⑧ Element guide |
| ③ Cover             | ⑤-2 Element holder         |                 |
| ④ Gasket            | ⑥ Element                  |                 |



## 2. Overhaul

- 2-1. If the differential pressure rises due to clogging and reaches the threshold for element replacement (0.1 MPa), replace the element with the new one.
- 2-2. Take out the element at the time of overhauling and carry out the mounting operation in the following sequence.

## 3. Removal of the Cover

- 3-1. Close the valves at inlet and outlet.
- 3-2. Open the air vent valve and drain valve in order make the pressure inside the filter zero (0) and discharge all fluid from the inside.
- 3-3. Loosen the bolt and nut ① and ② for tightening of the filter cover and filter case little by little meanly at first. When the nut can be turned with hand, remove them one after another in order from the end.
- 3-4. Remove the cover and gasket.

## 4. Removal of the Element

- 4-1. Take out the element mounting bracket, element, joint, element guide in order.
- 4-2. It is not required to take out the element forcibly.
- 4-3. After taking out the element holder, the element and joint can be taken out together if the element guide is taken out in such a manner as mentioned in (Fig.1).

Note) In some cases, no joint is required.

## 5. Mounting of the Element (Handle it at clean surrounding condition)

- 5-1. As for the elements except the honeycomb and paper elements, check if there is no dust between the end plate and seal when taking them out. If there is any dust, clean it off. (See Fig. 1 (c).)
- 5-2. Mount it when the element guide is removed:
- 5-3. Insert them in the order of element, joint, element, element mounting bracket in such a way that they are concentric.

Note) No joint is needed in some cases.

When the element is installed, avoid building in it by dropping from the upper end of the element guide when the element is installed.

## 6. Mounting of the Cover

- 6-1. After confirmation that there is no damage in the gasket, set it at specified position and set the bolt and nut ① and ② and tighten it uniformly diagonally.  
When the gasket is damaged, exchange it for new one.
- 6-2. After confirmation that there is no leakage of pressure from the seat surface, start operation.

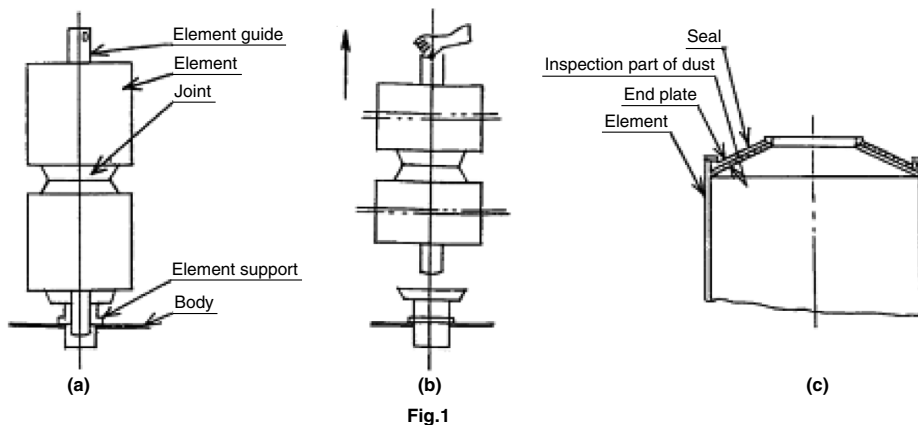


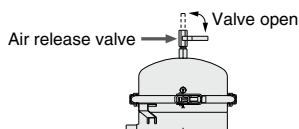
Fig.1

## One element included type

### 1. Removal of the Element

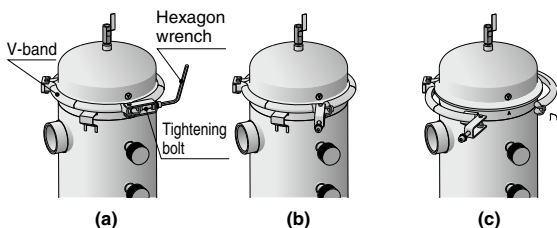
1-1. After stopping the operation, close the valve in the order of inlet and outlet.

1-2. Open the air release valve to let the internal pressure of a filter be zero, and open the liquid discharging valve to let out the internal fluid completely.

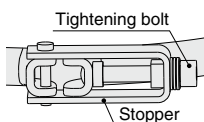


1-3. Loosen the tightening bolts of the V-band and remove the stopper.

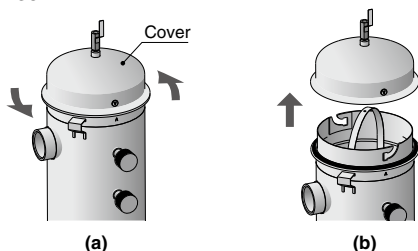
(The tightening bolts can be loosened with a hexagon wrench [width across flats 6 mm].)



\* Check the O-ring and the V-band, and if there is any abnormality, replace it with a new one. (Refer to "Replacement Parts" on page 301.)

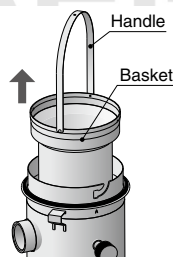


1-4. Remove the cover upward by turning it counterclockwise.

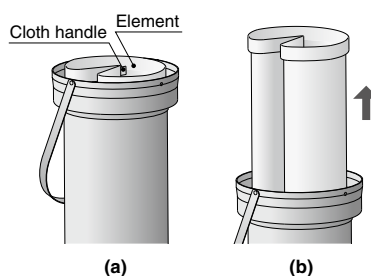


1-5. Using the handle, remove the basket vertically.

\* Inspect the O-ring attached to the holder assembly in the case, and replace it with a new one if it is expanded or there is any abnormality. (Refer to "Replacement Parts" on page 301.)

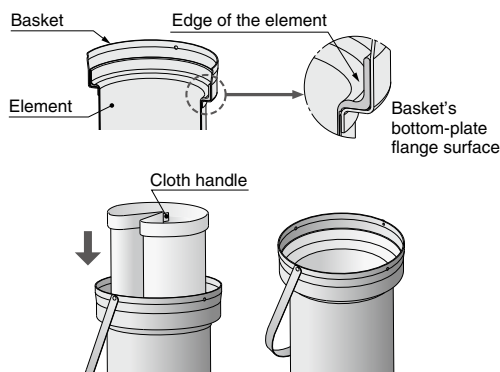


1-6. A handle made of cloth is attached to the element so that elements can be pulled out of the basket by fingers or using sticks, pulling them to the center. (Element for replacement: Refer to "Part number of element for replacement" on page 301.)



### 2. Mounting of the Element

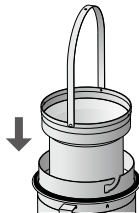
2-1. Pull a new element by the cloth handle toward the center, and put it inside the basket, folding the edge of an element. Further, push the edge of an element to the basket's bottom-plate flange surface thoroughly.



\* Set the handle avoiding attaching it to the notch (guide slit) of the case and INLET.

# FGF Series Replacement Procedure for Elements 2

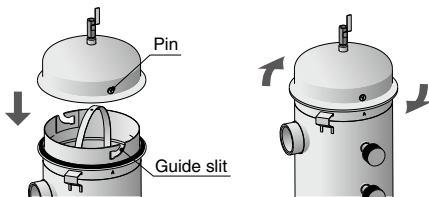
2-2. Grasp the handle and put the basket in the case.



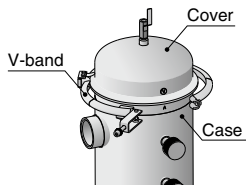
2-3. Set the O-ring to the case.

\* Replace the O-ring with a new one if it is expanded or there is any abnormality. (Refer to "Replacement Parts" on page 301.)

2-4. Adjust the pins (two locations) to the guide slit of the case inside the cover, and push them thoroughly and turning clockwise.

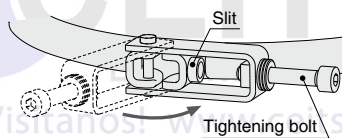


2-5. Install the V-band in the edge of the cover and case correctly.

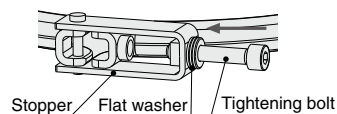


\* Clean the contact surface of the V-band, cover and case prior to the attachment.

2-6. Align the tightening bolts with the slit and fasten properly.



2-7. Tighten the tightening bolts until they cohere to the flat washers.



\* When restarting this product after replacing the elements, be sure to release the air by opening the release valve on the top.

Actuators

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Pressure Control Equipment

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Industrial Filters

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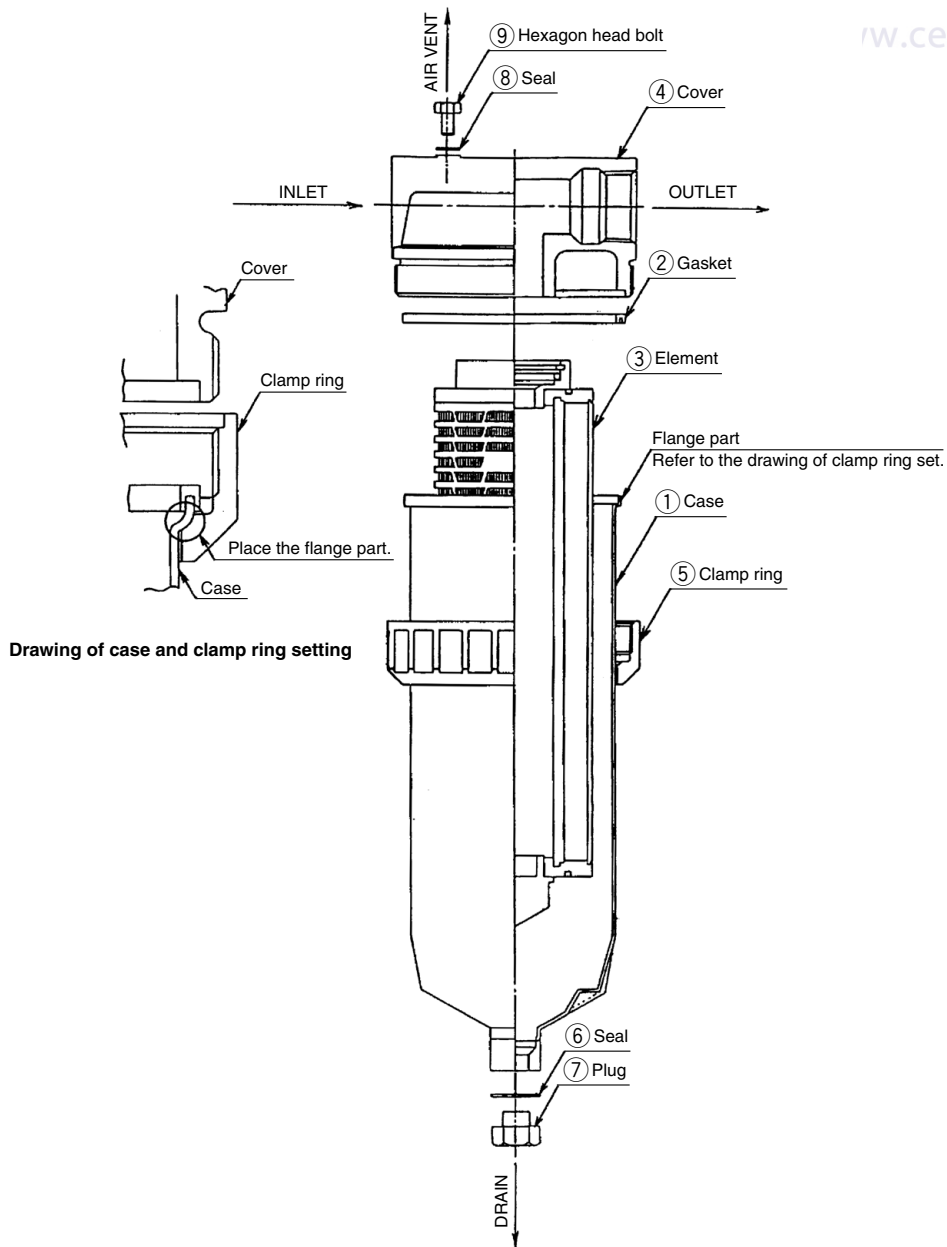
Actuators

Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# FGH Series Replacement Procedure for Elements 1

## 1. Instruction Drawing for Disassembly & Reassembly of Filter



# FGH Series Replacement Procedure for Elements 2

## 1. Removal of the Element

- 1-1. Stop the fluid sent to the filter. (If a valve is installed before or after the filter, close the valve.)
- 1-2. Loosen the air vent (hexagon head bolt ⑨) and completely discharge the pressure in the filter.
- 1-3. Remove drain (plug ⑦) and discharge the fluid from the filter.
- 1-4. A large force is required to loosen clamp ring ⑤. Use a commercially available belt wrench etc. to loosen clamp ring ⑤ so that the tool is not removed, so as to make it turnable by hand. Remove case ① by hand while supporting it, and remove the element together with case ①.
- 1-5. Pull out element ③ from cover ④. Since the PTFE seal is used, a certain amount of force may be necessary to pull out the element. If there is not enough space under case ①, lower case ① by about 100mm, and remove the element together with case ①.
- 1-6. Dispose the removed element.
- 1-7. Clean the inside of case, ①, gasket ②, seal ⑥ and plug ⑦ using clean operation fluid or solvent.

## 2. Mounting of new Element

- 2-1. Check that the sealing surface of case ① is not scarred.
- 2-2. Check whether or not the gasket and seal are damaged or deformed.  
Replace any abnormal one with a new one.
- 2-3. Since the PTFE seal is used for element ③, a certain amount of force is needed to set the element. Set the element in the following procedure. Handle element ③ carefully to keep it clean, for example, open the element package only when the element is mounted.
  - a. Fit the grooved part of gasket ② into the flange part of case ①.
  - b. Place element ③ in case ①. Element ③ must be positioned at the center of case ①.
  - c. Set clamp ring ⑤ to case ①. The tapered part of clamp ring ⑤ must be facing downward.
  - d. Set seal part of the element ③ to the cover ④ while the flange part of case ① is being placed on clamp ring ⑤.
  - e. Since PTFE is used for the material of gasket ②, a large force is required to tighten clamp ring ⑤. After screwing clamp ring ⑤ into cover ④ by hand, use a commercially available belt wrench etc. to tighten the clamp ring so that the tool is not removed and no leakage occurs. (Reference tightening rotation angle: approx. 1/4 to 1/2 turn after tightening by hand)  
\* This makes the element ③ be pushed up as a whole, and the element seal will be installed to the case ① sealing. The element ③ can also be pushed hard by hand to be surely installed before setting the case ①.
- 2-4. Set seal ⑥ on plug ⑦ of drain and tighten hexagon head bolt ⑨ of the air vent so that no leakage occurs.
- 2-5. Start the operation.

Actuators

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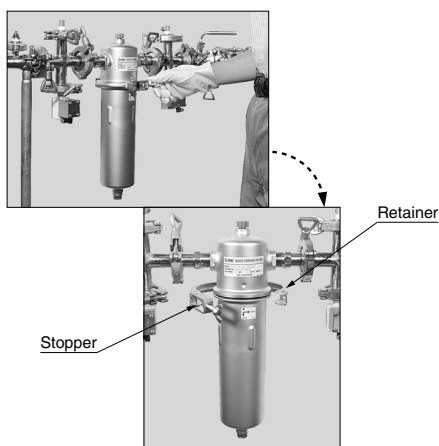
Modular F.R.L.  
Pressure Control Equipment

Industrial Filters

# FQ1 Series Replacement Procedure for Elements

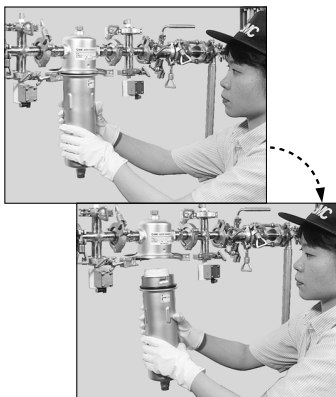
## 1. Removal of the Element

- 1-1. Stop liquid flowing into the filter. (If there are valves before and after the filter, close these valves.)
- 1-2. Release pressure inside the filter completely by loosening the air vent plug.
- 1-3. Discharge fluid inside the filter by removing the drain plug.
- 1-4. Remove the stopper from the retainer by loosening the wing bolt on the V-band.



- 1-5. To extract the element from the case, rotate the case counterclockwise about 20 degrees until it stops, then lower it by about 40 mm and remove it from the cover.

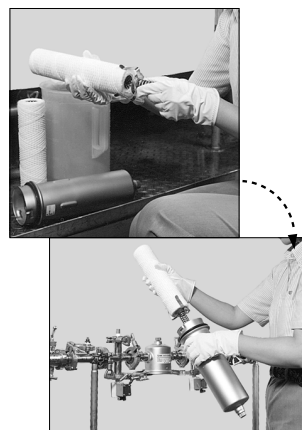
Note) When using two L250 elements, do not discard the intermediate holder since it is used.



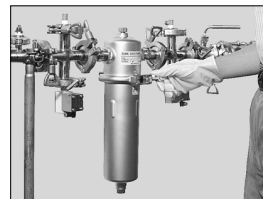
- 1-6. Clean the inside of the case, gaskets, seals, holders, plugs, etc., with a pure fluid or solvent.

## 2. Installing the Element

- 2-1. Make sure that O-rings are not damaged or deformed. If needed, replace with new ones.
- 2-2. Check that the lower holder inside the case is not inclined, and then insert the element.  
[When using two L250 elements]  
Insert the intermediate holder into the lower part of the second element (upper level), and then place one side of the intermediate holder into the case by inserting it into the upper part of the first element (lower level).

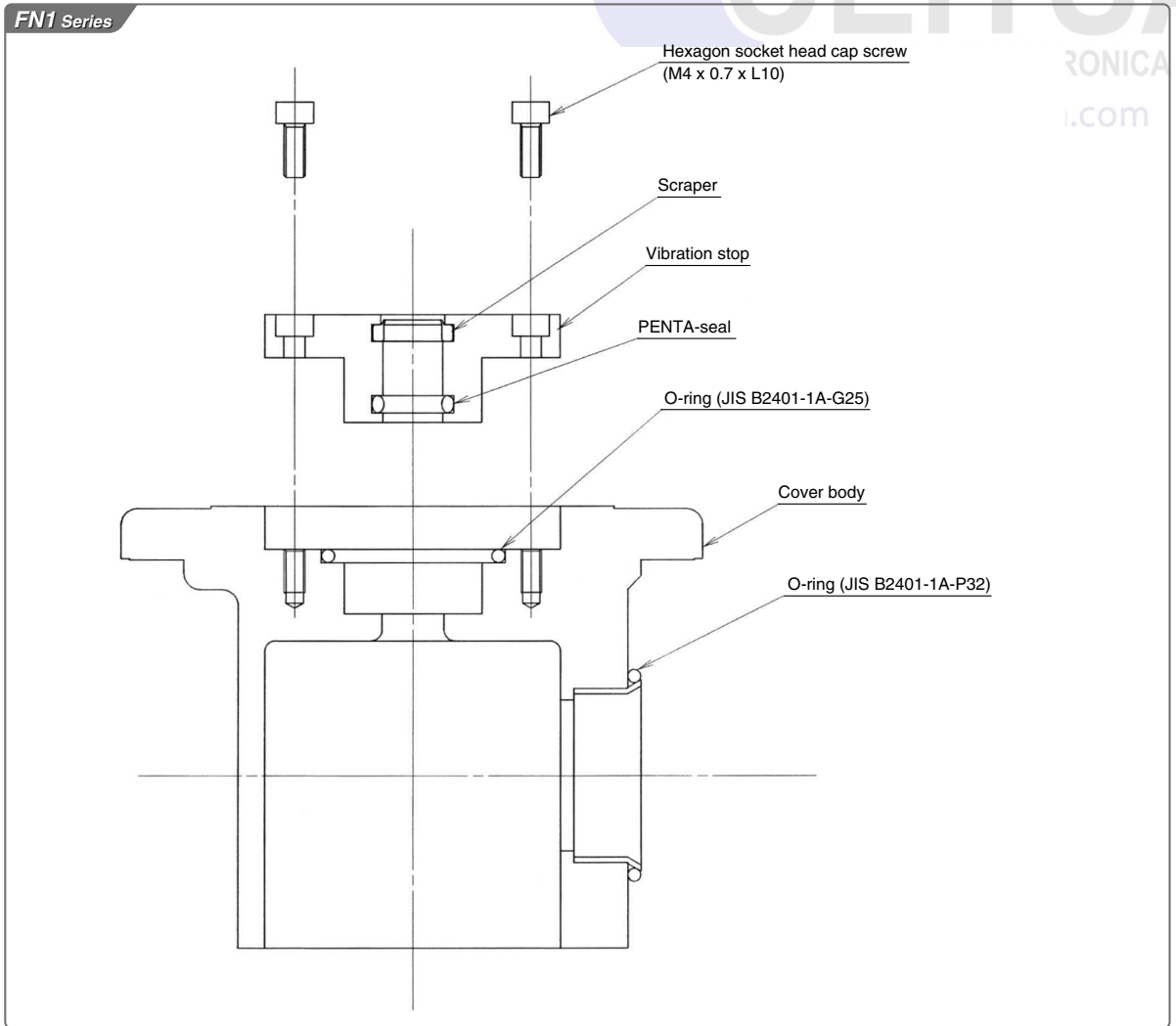


- 2-3. Align the indentations of the case with the projections of the cover, lift the case upward by about 10 mm and rotate it clockwise about 20 degrees.
- 2-4. Mount it in such a way that the entire flanged perimeter of the cover and case are held by the retainer of the V-band.



- 2-5. Set the stopper on the retainer while holding down the V-band outside perimeter, and then tighten the wing bolt to the prescribed position.
- 2-6. Tighten the drain plug.
- 2-7. When air release is completed, tighten the air vent plug.

## 1. Instruction Drawing for Disassembly & Reassembly of Cover Assembly



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## 2. Disassembly

### FN1 Series

- 2-1. Remove the cover [Two M4 hexagon socket head cap screws See Figure 1]
  - 2-2. Remove the cylinder flange fixing screws (four M8 hexagon socket head cap screws), and remove the entire body of the cylinder. [Slide the entire body of the cylinder in the horizontal direction, and remove the cylinder from the joint. See Fig. 2]
  - 2-3. Remove the four struts. [See Fig. 2]
  - 2-4. Pull the cover assembly upward. [Pull out the entire body of the element. See Fig. 3]
  - 2-5. Remove the mounting bracket inside the cover assembly. [Remove the set screw, and turn the mounting bracket. See Fig. 4]
- For FN11□2□-10, two screws are mounted in the middle of the guide assembly [M3 See Fig. 4]
- 2-6. The element can now be pulled out of the cover.

Do not disassemble the element any further.

Note) Reassembly should be performed by reversing the disassembly procedure.

Refer to the schematic drawings for the assembly and disassembly procedures for the cover, seals etc.

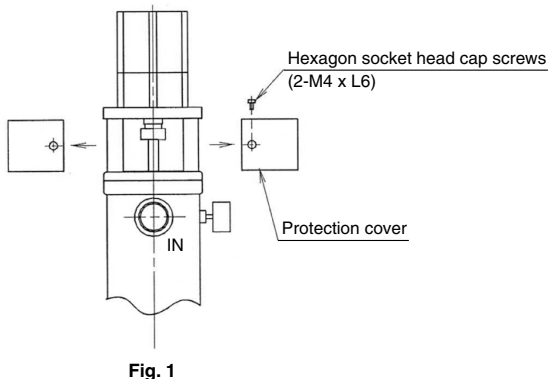
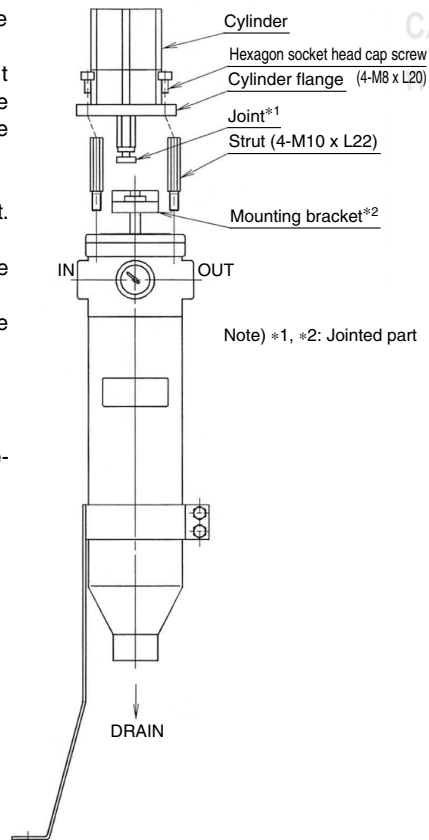


Fig. 1



Note) \*1, \*2: Jointed part

Fig. 2

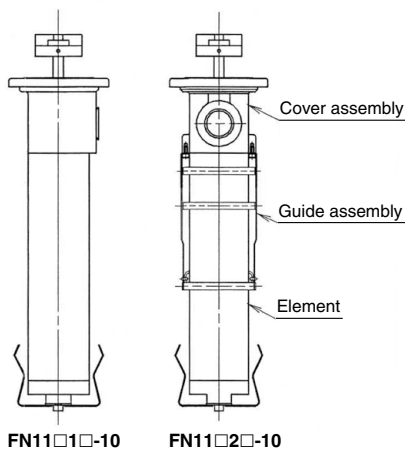


Fig. 3

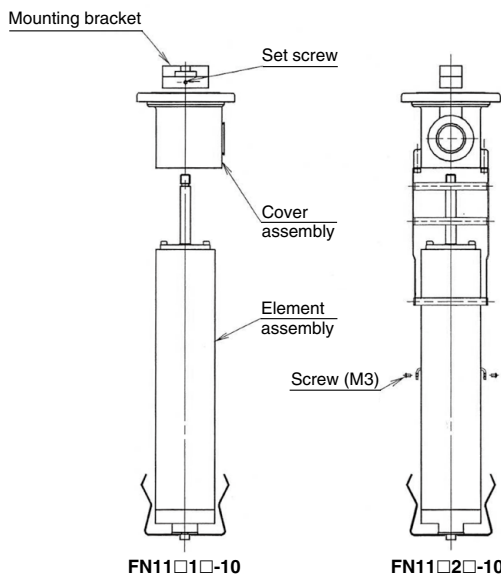


Fig. 4



# FN1/FN4 Series Replacement Procedure for Elements 3

## FN4 Series

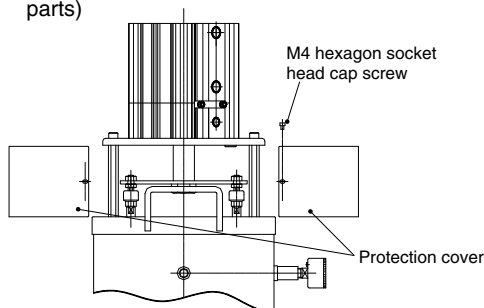
Basically, this filter does not need any maintenance, but if an element needs cleaning (differential pressure cannot be returned as dust adheres) or an element or a seal needs replacement, clean or replace the element by following the dismantling procedure below.

### 2-1. Stopping operation

- a. Stop the operation of filter.
- b. Close the valves at IN and OUT.
- c. Open the DRAIN valve to make the internal pressure zero and to exhaust all the fluid inside.

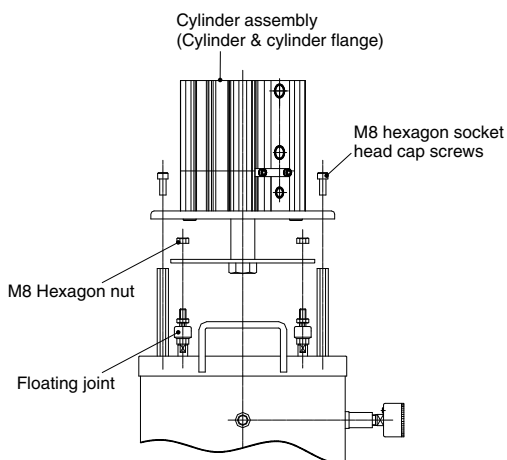
### 2-2. Removing protection cover

- a. Remove the set screws of a protection cover, and slide the cover to the side.  
(M4 hexagon socket head cap screws at two parts)



### 2-3. Removing cylinder

- a. Remove the M8 hexagon nut at four parts.
- b. Remove the cylinder flange holding bolts.  
Holding bolt: M8 hexagon socket head cap screws at four parts up to the cylinder, and remove it.

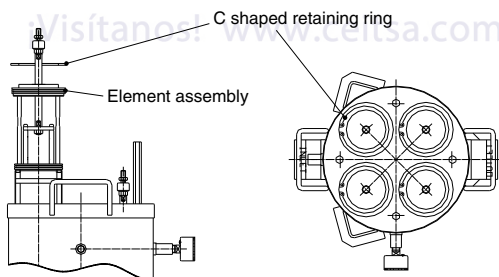


### 2-4. Taking out element assembly

- a. Remove the C shaped retaining ring at four parts.
- b. Withdraw the element assembly upward from the case.  
\* Remove the O-ring to the new one if it has any problems such as swelling.

### [O-ring for replacement]

KT-FN41N (JIS B2401-1A-G90 and G80) (Material: NBR)  
KT-FN41V (JIS B2401-4D-G90 and G80) (Material: FPM)



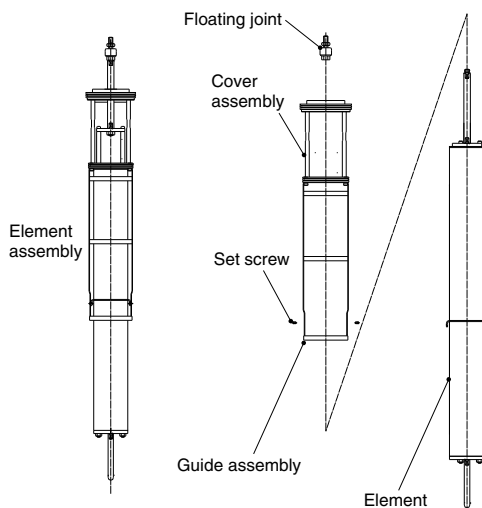
### 2-5. Removing element

- a. Remove the floating joint.
- b. Remove the intermediate screws of the guide assembly.
- c. Withdraw the element from the cover assembly.  
\* Do not dismantle the element further more.

### [Replacement Element]

END400-005 (5  $\mu$ m Type)  
END400-020 (20  $\mu$ m Type)

\* 4 elements are required per unit.



### 2-6. Cleaning element

- a. Clean the element taken out.  
[Cleaning method] Ultrasonic cleaning, solvent cleaning, blowing cleaning, etc  
\* Do not clean it with acid or a hard brush.

### 2-7. Assembling and restarting

- a. Assemble it by following the dismantling procedure backward.
- b. For restarting, follow Section 3 "Operation" in the Operation Manual.

# Checking Whether your Cylinder is a Current or Previous Model

To check whether a product currently in use corresponds to a previous series whose production has been discontinued or to a current series (refreshed product), check the product number and lot number printed on the product name plate or the label affixed to the packing box (bag).

## Cylinders

| Product name  | Previous series | Discontinued date | Lot no. | Current series | Release date | Lot no. |
|---|-----------------|-------------------|---------|----------------|--------------|---------|
| Air Cylinder/Standard Type  | CM2             | Sept. 2013        | RW      | CM2-Z          | Oct. 2013    | RX      |
| Air Cylinder/Smooth Cylinder  | CM2Y            | Sept. 2013        | RW      | CM2Y-Z         | Oct. 2013    | RX      |
| Air Cylinder/Low Speed Cylinder   | CM2X            | Sept. 2013        | RW      | CM2X-Z         | Oct. 2013    | RX      |
| Air Cylinder/Standard Type: Double Rod                                  | CM2W            | Sept. 2013        | RW      | CM2W-Z         | Oct. 2013    | RX      |
| Air Cylinder/Standard Type: Single Acting, Spring Return/Extend         | CM2             | Sept. 2013        | RW      | CM2-Z          | Oct. 2013    | RX      |
| Air Cylinder/Non-rotating Rod Type                                      | CM2K            | Sept. 2013        | RW      | CM2K-Z         | Oct. 2013    | RX      |
| Air Cylinder/Non-rotating Rod Type: Double Rod                          | CM2KW           | Sept. 2013        | RW      | CM2KW-Z        | Oct. 2013    | RX      |
| Air Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend | CM2K            | Sept. 2013        | RW      | CM2K-Z         | Oct. 2013    | RX      |
| Air Cylinder/Direct Mount Type  | CM2R            | Sept. 2013        | RW      | CM2R-Z         | Oct. 2013    | RX      |
| Air Cylinder/Direct Mount, Non-rotating Rod Type                        | CM2RK           | Sept. 2013        | RW      | CM2RK-Z        | Oct. 2013    | RX      |
| Air Cylinder/Standard Type  | CG1             | Sept. 2013        | RW      | CG1-Z          | Oct. 2013    | RX      |
| Air Cylinder/Smooth Cylinder  | CG1Y            | Sept. 2013        | RW      | CG1Y-Z         | Oct. 2013    | RX      |
| Air Cylinder/Standard Type: Double Rod                                  | CG1W            | Sept. 2013        | RW      | CG1W-Z         | Oct. 2013    | RX      |
| Air Cylinder/Standard Type: Single Acting, Spring Return/Extend         | CG1             | Sept. 2013        | RW      | CG1-Z          | Oct. 2013    | RX      |
| Air Cylinder/Non-rotating Rod Type                                      | CG1K            | Sept. 2013        | RW      | CG1K-Z         | Oct. 2013    | RX      |
| Air Cylinder/Non-rotating Rod Type: Double Rod                          | CG1KW           | Sept. 2013        | RW      | CG1KW-Z        | Oct. 2013    | RX      |
| Air Cylinder/Direct Mount Type  | CG1R            | Sept. 2013        | RW      | CG1R-Z         | Oct. 2013    | RX      |
| Air Cylinder/Direct Mount, Non-rotating Rod Type                        | CG1KR           | Sept. 2013        | RW      | CG1KR-Z        | Oct. 2013    | RX      |
| Air Cylinder/Single Rod   | MB              | Sept. 2013        | RW      | MB-Z           | Oct. 2013    | RX      |
| Air Cylinder/Double Rod   | MBW             | Sept. 2013        | RW      | MBW-Z          | Oct. 2013    | RX      |
| Air Cylinder/Non-rotating Rod Type                                      | MBK             | Sept. 2013        | RW      | MBK-Z          | Oct. 2013    | RX      |
| Square Tube Type Air Cylinder/Standard Type                             | MB1             | Apr. 2015         | TR      | MB1-Z          | May 2015     | TS      |
| Square Tube Type Air Cylinder/Standard Type: Double Rod                 | MB1W            | Apr. 2015         | TR      | MB1W-Z         | May 2015     | TS      |
| Square Tube Type Air Cylinder/Non-rotating Rod Type                     | MB1K            | Apr. 2015         | TR      | MB1K-Z         | May 2015     | TS      |
| Air Cylinder/Standard Type  | CA2             | Sept. 2013        | RW      | CA2-Z          | Oct. 2013    | RX      |
| Air Cylinder/Smooth Cylinder  | CA2Y            | Sept. 2013        | RW      | CA2Y-Z         | Oct. 2013    | RX      |
| Air Cylinder/Standard Type  | CA2W            | Sept. 2013        | RW      | CA2W-Z         | Oct. 2013    | RX      |
| Mechanically Jointed Rodless Cylinder/Basic Type                        | MY1B            | Apr. 2013         | RR      | MY1B-Z         | May 2013     | RS      |
| Mechanically Jointed Rodless Cylinder/Linear Guide Type                 | MY1H            | Apr. 2013         | RR      | MY1H-Z         | May 2013     | RS      |
| Magnetically Coupled Rodless Cylinder/Slider Type: Slide Bearing        | CY1S            | Sept. 2013        | RW      | CY1S-Z         | Oct. 2013    | RX      |
| Compact Guide Cylinder  | MGP             | Dec. 2015         | TZ      | MGP-□Z         | Jan. 2016    | Uo      |
| Compact Guide Cylinder/With Air Cushion                                 | MGP-□A          | Dec. 2015         | TZ      | MGP-□AZ        | Jan. 2016    | Uo      |

# Checking Whether your Cylinder is a Current or Previous Model

## Current series

Example) For the CM2 series cylinder

Product name plate

CM2B32-100**Z**-M9BW

Lot number

RX (manufactured in October 2013)

Current series

Identification symbol  
"Z" is present.

RX

Product name plate



R X

• Manufacturing year

| Symbol   | Year        |
|----------|-------------|
| Q        | 2012        |
| <b>R</b> | <b>2013</b> |
| S        | 2014        |
| T        | 2015        |
| U        | 2016        |
| V        | 2017        |

• Manufacturing month

| Symbol   | Month          |
|----------|----------------|
| o        | January        |
| P        | February       |
| Q        | March          |
| R        | April          |
| S        | May            |
| T        | June           |
| U        | July           |
| V        | August         |
| W        | September      |
| <b>X</b> | <b>October</b> |
| y        | November       |
| Z        | December       |

## Previous series (Discontinued product)

Product name plate

CM2B32-100-M9BW

Lot number

ER (manufactured in April 2000)

"Z" is not present.

ER

E R

• Manufacturing year

| Symbol   | Year        | Symbol | Year |
|----------|-------------|--------|------|
| T        | 1989        | H      | 2003 |
| U        | 1990        | i      | 2004 |
| V        | 1991        | J      | 2005 |
| W        | 1992        | K      | 2006 |
| X        | 1993        | L      | 2007 |
| y        | 1994        | M      | 2008 |
| Z        | 1995        | N      | 2009 |
| A        | 1996        | o      | 2010 |
| B        | 1997        | P      | 2011 |
| C        | 1998        | Q      | 2012 |
| D        | 1999        | R      | 2013 |
| <b>E</b> | <b>2000</b> | S      | 2014 |
| F        | 2001        | T      | 2015 |
| G        | 2002        | U      | 2016 |

• Manufacturing month

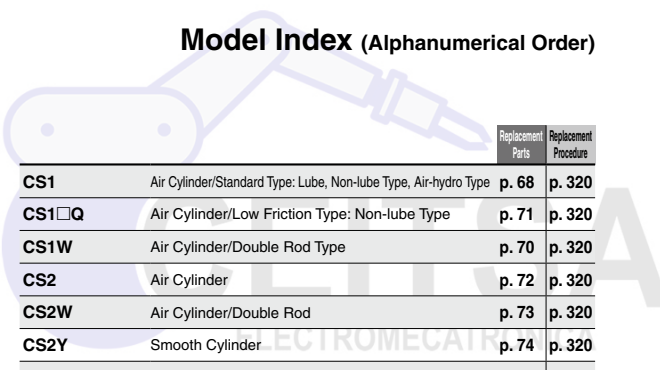
| Symbol   | Month        |
|----------|--------------|
| o        | January      |
| P        | February     |
| Q        | March        |
| <b>R</b> | <b>April</b> |
| S        | May          |
| T        | June         |
| U        | July         |
| V        | August       |
| W        | September    |
| X        | October      |
| y        | November     |
| Z        | December     |

# Maintenance Parts List

## Model Index (Alphanumerical Order)

|                      |  | Replacement<br>Parts | Replacement<br>Procedure |           |   | Replacement<br>Parts | Replacement<br>Procedure |
|----------------------|--|----------------------|--------------------------|-----------|---|----------------------|--------------------------|
| <b>A</b>             |  |                      |                          |           |   |                      |                          |
| AC-A                 | Air Combination  | p. 249               | p. 431                   | CBM2      | Air Cylinder/With End Lock  | p. 26                | p. 313                   |
| AC-B                 | Air Combination  | p. 250               | —                        | CBQ2      | Compact Cylinder/With End Lock  | p. 107               | p. 323                   |
| ACG                  | Air Combination  | p. 251               | —                        | CDS1      | Air Cylinder/With Auto Switch   | p. 69                | p. 320                   |
| AF10-A to AF60-A     | Air Filter   | p. 253               | p. 434                   | ★ CG1     | Air Cylinder/Standard Type: Single Acting, Spring Return/Extend         | p. 36                | p. 314                   |
| AFD20-A to AFD40-A   | Micro Mist Separator   | p. 254               | p. 447                   | ★ CG1     | Air Cylinder/Standard Type: Double Acting, Single Rod                   | p. 34                | p. 314                   |
| AFF                  | Main Line Filter   | p. 279               | p. 279                   | CG1-Z     | Air Cylinder/Standard Type  | p. 27                | p. 314                   |
| AFM20-A to AFM40-A   | Mist Separator   | p. 254               | p. 445                   | CG1-Z     | Air Cylinder/Standard Type: Single Acting, Spring Return/Extend         | p. 29                | p. 314                   |
| AL10-A to AL60-A     | Lubricator   | p. 257               | p. 461                   | ★ CG1K    | Air Cylinder/Non-rotating Rod Type: Double Acting                       | p. 37                | p. 314                   |
| AM                   | Mist Separator   | p. 280               | p. 280                   | CG1K-Z    | Air Cylinder/Non-rotating Rod Type: Double Acting                       | p. 30                | p. 314                   |
| AMD                  | Micro Mist Separator   | p. 281               | p. 281                   | ★ CG1KR   | Air Cylinder/Direct Mount, Non-rotating Rod Type                        | p. 40                | p. 314                   |
| AME                  | Super Mist Separator   | p. 283               | p. 283                   | CG1KR-Z   | Air Cylinder/Direct Mount, Non-rotating Rod Type                        | p. 33                | p. 314                   |
| AMF                  | Odor Removal Filter  | p. 284               | p. 284                   | ★ CG1KW   | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod           | p. 38                | p. 314                   |
| AMG                  | Water Separator  | p. 278               | p. 278                   | CG1KW-Z   | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod           | p. 31                | p. 314                   |
| AMH                  | Micro Mist Separator with Pre-filter                                 | p. 282               | p. 282                   | ★ CG1R    | Air Cylinder/Direct Mount Type: Double Acting                           | p. 39                | p. 314                   |
| AMJ                  | Drain Separator for Vacuum   | p. 277               | p. 277                   | CG1R-Z    | Air Cylinder/Direct Mount Type: Double Acting                           | p. 32                | p. 314                   |
| AMR3000 to 6000      | MR Unit (Regulator with Mist Separator)                              | p. 265               | p. 526                   | ★ CG1W    | Air Cylinder/Standard Type: Double Acting, Double Rod                   | p. 35                | p. 314                   |
| AR10-A to AR40-A     | Regulator  | p. 255               | p. 449                   | CG1W-Z    | Air Cylinder/Standard Type: Double Acting, Double Rod                   | p. 28                | p. 314                   |
| AR20-B to AR60-B     | Regulator  | p. 256               | p. 454                   | ★ CG1Y    | Smooth Cylinder/Double Acting, Single Rod                               | p. 34                | p. 314                   |
| AR20K-B to AR60K-B   | Regulator with Backflow Function                                     | p. 256               | p. 456                   | CG1Y-Z    | Smooth Cylinder   | p. 27                | p. 314                   |
| AR425 to 935         | Pilot Operated Regulator   | p. 264               | p. 522                   | CG3       | Air Cylinder Short Type/Standard: Double Acting, Single Rod             | p. 42                | p. 314                   |
| ARG20(K)/30(K)/40(K) | Regulator with Built-in Pressure Gauge                               | p. 261               | p. 509                   | CG5-S     | Stainless Steel Cylinder  | p. 114               | p. 314                   |
| ARM10                | Regulator/Single Unit Type   | p. 269               | p. 531                   | CH□KD     | JIS Standard Compact Hydraulic Cylinder                                 | p. 233               | p. 425                   |
| ARM11A               | Compact Manifold Regulator/Common Supply Type                        | p. 270               | p. 531                   | CH□KG     | Compact Hydraulic Cylinder  | p. 234               | p. 426                   |
| ARM11A/B             | Compact Manifold Regulator/Options                                   | p. 272               | p. 531                   | CH□QB     | Compact Hydraulic Cylinder/Double Acting, Single Rod                    | p. 231               | —                        |
| ARM11B               | Compact Manifold Regulator/Individual Supply Type                    | p. 271               | p. 531                   | CH□QWB    | Compact Hydraulic Cylinder/Double Acting, Double Rod                    | p. 232               | —                        |
| ARM5A                | Compact Manifold Regulator/Centralized Supply Type                   | p. 266               | p. 527                   | CH2E      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod               | p. 238               | p. 429                   |
| ARM5B                | Compact Manifold Regulator/Individual Supply Type                    | p. 267               | p. 527                   | CH2EW     | JIS Standard Hydraulic Cylinder/Double Acting, Double Rod               | p. 239               | p. 429                   |
| ARM5S                | Regulator/Single Unit Type   | p. 268               | p. 527                   | CH2F      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod               | p. 238               | p. 429                   |
| AW10-A to AW40-A     | Filter Regulator   | p. 258               | p. 469                   | CH2FW     | JIS Standard Hydraulic Cylinder/Double Acting, Double Rod               | p. 239               | p. 429                   |
| AW20-B to AW60-B     | Filter Regulator   | p. 259               | p. 485                   | CH2G      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod               | p. 238               | p. 429                   |
| AW20K-B to AW60K-B   | Filter Regulator with Backflow Function                              | p. 259               | p. 488                   | CH2H      | JIS Standard Hydraulic Cylinder/Double Acting, Single Rod               | p. 238               | p. 429                   |
| AWD20 to AWD40       | Micro Mist Separator Regulator                                       | p. 260               | p. 503                   | CHA       | Tie-rod Type Hydraulic Cylinder/Double Acting, Single Rod               | p. 240               | —                        |
| AWG20/30/40          | Filter Regulator with Built-in Pressure Gauge                        | p. 262               | p. 515                   | CHAW      | Tie-rod Type Hydraulic Cylinder/Double Acting, Double Rod               | p. 241               | —                        |
| AWG20K/30K/40K       | Filter Regulator with Built-in Pressure Gauge with Backflow Function | p. 263               | —                        | CHN       | Small Bore Hydraulic Cylinder   | p. 235               | p. 427                   |
| AWM20 to AWM40       | Mist Separator Regulator   | p. 260               | p. 497                   | CHSD      | ISO Standard Hydraulic Cylinder   | p. 236               | p. 428                   |
|                      |  |                      |                          | CHSG      | ISO Standard Hydraulic Cylinder   | p. 237               | p. 428                   |
| <b>C</b>             |  |                      |                          | CJP       | Pin Cylinder/Single Acting, Spring Return                               | p. 8                 | —                        |
| ★ CA2                | Air Cylinder/Standard Type: Double Acting, Single Rod                | p. 61                | p. 317                   | CJP2      | Pin Cylinder/Double Acting, Single Rod                                  | p. 7                 | p. 311                   |
| CA2-Z                | Air Cylinder/Standard Type: Double Acting, Single Rod                | p. 59                | p. 317                   | CK1       | Clamp Cylinder/Magnetic Field Resistant Auto Switch (Band Mounting)     | p. 215               | —                        |
| CA2□H                | Air-hydro Cylinder/Double Acting, Single Rod                         | p. 66                | —                        | CKG1      | Clamp Cylinder/Magnetic Field Resistant Auto Switch (Band Mounting)     | p. 215               | —                        |
| CA2K                 | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod        | p. 63                | p. 317                   | CKG1      | Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting) | p. 214               | —                        |
| CA2KW                | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod        | p. 64                | p. 317                   | CKP1      | Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting) | p. 214               | —                        |
| ★ CA2W               | Air Cylinder/Standard Type: Double Acting, Double Rod                | p. 62                | p. 317                   | CKQG/CKQP | Guide Pins Assembly/Clamp Arm Assembly Kit Number                       | p. 211               | —                        |
| CA2W-Z               | Air Cylinder/Standard Type: Double Acting, Double Rod                | p. 60                | p. 317                   | CKQG32    | Pin Clamp Cylinder/Compact Cylinder Type                                | p. 212               | —                        |
| CA2W□H               | Air-hydro Cylinder/Double Acting, Double Rod                         | p. 67                | —                        | CKQG(P)D  | Pin Clamp Cylinder D series   | p. 207               | p. 407                   |
| ★ CA2Y               | Smooth Cylinder/Double Acting, Single Rod                            | p. 61                | p. 317                   | CKQG(P)K  | Pin Clamp Cylinder K series   | p. 209               | p. 407                   |
| CA2Y-Z               | Smooth Cylinder/Double Acting, Single Rod                            | p. 59                | p. 317                   | CKQG(P)M  | Pin Clamp Cylinder M series   | p. 210               | p. 407                   |
| CBA2                 | Air Cylinder/With End Lock   | p. 65                | p. 317                   | CKQG(P)U  | Pin Clamp Cylinder U series   | p. 208               | p. 407                   |
| CBG1                 | Air Cylinder/With End Lock   | p. 41                | p. 314                   | CKU32     | Pin Clamp Cylinder/Plate Cylinder Type                                  | p. 213               | —                        |

The products marked with a ★ have been discontinued. As they have been replaced by a new series, please check whether the cylinder is a new or a previous model before ordering replacement parts. For details, refer to "Checking Whether your Cylinder is a Current or Previous Model" on pages 563 and 564.



|                |   | Replacement Parts | Replacement Procedure |
|----------------|---|-------------------|-----------------------|
| <b>CL1</b>     | Lock-up Cylinder/Double Acting, Single Rod                                  | p. 182            | p. 376                |
| <b>CLG1</b>    | Fine Lock Cylinder/Double Acting, Single Rod                                | p. 181            | p. 373                |
| <b>CLS</b>     | Cylinder with Lock/Double Acting, Single Rod                                | p. 189            | p. 391                |
| ★ <b>CM2</b>   | Air Cylinder/Standard Type: Single Acting, Spring Return/Extend             | p. 19             | p. 313                |
| ★ <b>CM2</b>   | Air Cylinder/Standard Type: Double Acting, Single Rod                       | p. 17             | p. 313                |
| <b>CM2-Z</b>   | Air Cylinder/Standard Type: Single Acting, Spring Extend                    | p. 11             | p. 313                |
| <b>CM2-Z</b>   | Air Cylinder/Standard Type: Double Acting, Single Rod                       | p. 9              | p. 313                |
| <b>CM2□P</b>   | Air Cylinder/Centralized Piping Type: Double Acting, Single Rod             | p. 25             | p. 313                |
| ★ <b>CM2K</b>  | Air Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend     | p. 22             | p. 313                |
| ★ <b>CM2K</b>  | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod               | p. 20             | p. 313                |
| <b>CM2K-Z</b>  | Air Cylinder/Non-rotating Rod Type: Single Acting, Spring Extend            | p. 14             | p. 313                |
| <b>CM2K-Z</b>  | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod               | p. 12             | p. 313                |
| ★ <b>CM2KW</b> | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod               | p. 21             | p. 313                |
| <b>CM2KW-Z</b> | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod               | p. 13             | p. 313                |
| ★ <b>CM2R</b>  | Air Cylinder/Direct Mount Type: Double Acting, Single Rod                   | p. 23             | p. 313                |
| <b>CM2R-Z</b>  | Air Cylinder/Direct Mount Type: Double Acting, Single Rod                   | p. 15             | p. 313                |
| ★ <b>CM2RK</b> | Air Cylinder/Direct Mount, Non-rotating Rod Type: Double Acting, Single Rod | p. 24             | p. 313                |
| <b>CM2RK-Z</b> | Air Cylinder/Direct Mount, Non-rotating Rod Type: Double Acting, Single Rod | p. 16             | p. 313                |
| ★ <b>CM2W</b>  | Air Cylinder/Standard Type: Double Acting, Double Rod                       | p. 18             | p. 313                |
| <b>CM2W-Z</b>  | Air Cylinder/Standard Type: Double Acting, Double Rod                       | p. 10             | p. 313                |
| ★ <b>CM2X</b>  | Low Speed Cylinder/Double Acting, Single Rod                                | p. 17             | p. 313                |
| <b>CM2X-Z</b>  | Low Speed Cylinder/Double Acting, Single Rod                                | p. 9              | p. 313                |
| ★ <b>CM2Y</b>  | Smooth Cylinder/Double Acting, Single Rod                                   | p. 17             | p. 313                |
| <b>CM2Y-Z</b>  | Smooth Cylinder/Double Acting, Single Rod                                   | p. 9              | p. 313                |
| <b>CNA2</b>    | Cylinder with Lock/Double Acting, Single Rod                                | p. 186            | p. 384                |
| <b>CNA2W</b>   | Cylinder with Lock/Double Acting, Double Rod                                | p. 187            | p. 384                |
| <b>CNG</b>     | Cylinder with Lock/Double Acting, Single Rod                                | p. 183            | p. 381                |
| <b>CNS</b>     | Cylinder with Lock/Double Acting, Single Rod                                | p. 188            | p. 389                |
| <b>CQ2</b>     | Compact Cylinder/Long Stroke Type: Double Acting, Single Rod                | p. 101            | p. 323                |
| <b>CQ2</b>     | Compact Cylinder/Water Resistant: Double Acting, Single Rod                 | p. 108            | p. 323                |
| <b>CQ2</b>     | Compact Cylinder/Large Bore Size: Double Acting, Single Rod                 | p. 99             | p. 323                |
| <b>CQ2</b>     | Compact Cylinder/Standard Type: Single Acting, Single Rod                   | p. 98             | p. 323                |
| <b>CQ2</b>     | Compact Cylinder/Standard Type: Double Acting, Single Rod                   | p. 96             | p. 323                |
| <b>CQ2</b>     | Compact Cylinder/Anti-lateral Load  | p. 106            | p. 323                |
| <b>CQ2K</b>    | Compact Cylinder/Non-rotating Rod: Double Acting, Single Rod                | p. 102            | p. 323                |
| <b>CQ2KW</b>   | Compact Cylinder/Non-rotating Rod: Double Acting, Double Rod                | p. 103            | p. 323                |
| <b>CQ2W</b>    | Compact Cylinder/Large Bore Size: Double Acting, Double Rod                 | p. 100            | p. 323                |
| <b>CQ2W</b>    | Compact Cylinder/Standard Type: Double Acting, Double Rod                   | p. 97             | p. 323                |
| <b>CQ2X</b>    | Low Speed Cylinder/Double Acting, Single Rod                                | p. 96             | p. 323                |
| <b>CQ2Y</b>    | Smooth Cylinder/Double Acting, Single Rod                                   | p. 96             | p. 323                |
| <b>CQP2</b>    | Compact Cylinder/Axial Piping: Single Acting, Single Rod                    | p. 105            | p. 323                |
| <b>CQP2</b>    | Compact Cylinder/Axial Piping: Double Acting, Single Rod                    | p. 104            | p. 323                |
| <b>CQS</b>     | Compact Cylinder/Standard Type: Single Acting, Single Rod                   | p. 92             | p. 323                |
| <b>CQS</b>     | Compact Cylinder/Standard Type: Double Acting, Single Rod                   | p. 90             | p. 323                |
| <b>CQS□S</b>   | Compact Cylinder/Anti-lateral Load Type                                     | p. 95             | p. 323                |
| <b>CQSK</b>    | Compact Cylinder/Non-rotating Rod Type: Double Acting, Single Rod           | p. 93             | p. 323                |
| <b>CQSKW</b>   | Compact Cylinder/Non-rotating Rod Type: Double Acting, Double Rod           | p. 94             | p. 323                |
| <b>CQSW</b>    | Compact Cylinder/Standard Type: Double Acting, Double Rod                   | p. 91             | p. 323                |
| <b>CQSX</b>    | Low Speed Cylinder/Double Acting, Single Rod                                | p. 90             | p. 323                |
| <b>CQSY</b>    | Smooth Cylinder/Double Acting, Single Rod                                   | p. 90             | p. 323                |
| <b>CQU</b>     | Compact Cylinder/Plate Type: Double Acting, Single Rod                      | p. 110            | —                     |

|               |   | Replacement Parts | Replacement Procedure |
|---------------|---|-------------------|-----------------------|
| <b>CS1</b>    | Air Cylinder/Standard Type: Lube, Non-lube Type, Air-hydro Type                   | p. 68             | p. 320                |
| <b>CS1□Q</b>  | Air Cylinder/Low Friction Type: Non-lube Type                                     | p. 71             | p. 320                |
| <b>CS1W</b>   | Air Cylinder/Double Rod Type  | p. 70             | p. 320                |
| <b>CS2</b>    | Air Cylinder  | p. 72             | p. 320                |
| <b>CS2W</b>   | Air Cylinder/Double Rod   | p. 73             | p. 320                |
| <b>CS2Y</b>   | Smooth Cylinder   | p. 74             | p. 320                |
| <b>CU</b>     | Free Mount Cylinder with Air Cushion  | p. 87             | —                     |
| <b>CU</b>     | Free Mount Cylinder/Long Stroke Type: Double Acting, Single Rod                   | p. 85             | —                     |
| <b>CU</b>     | Free Mount Cylinder/Single Acting, Spring Return/Extend                           | p. 79             | —                     |
| <b>CU</b>     | Free Mount Cylinder/Double Acting, Single Rod                                     | p. 77             | —                     |
| <b>CUJ</b>    | Mini Free Mount Cylinder  | p. 75             | p. 322                |
| <b>CUK</b>    | Free Mount Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend    | p. 83             | —                     |
| <b>CUK</b>    | Free Mount Cylinder/Non-rotating Rod Type: Double Acting, Single Rod              | p. 81             | —                     |
| <b>CUK</b>    | Free Mount Cylinder/Long Stroke Type: Non-rotating Rod, Double Acting, Single Rod | p. 86             | —                     |
| <b>CUKW</b>   | Free Mount Cylinder/Non-rotating Rod Type: Double Acting, Double Rod              | p. 82             | —                     |
| <b>CUW</b>    | Free Mount Cylinder/Double Acting, Double Rod                                     | p. 78             | —                     |
| <b>CUX</b>    | Low Speed Cylinder/Double Acting, Single Rod                                      | p. 85             | —                     |
| <b>CV3</b>    | Valve Mounted Cylinder/Double Acting  | p. 227            | —                     |
| <b>CV3K</b>   | Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting                       | p. 228            | —                     |
| <b>CVM3</b>   | Valve Mounted Cylinder/Single Acting, Spring Return/Extend                        | p. 225            | p. 313                |
| <b>CVM3K</b>  | Valve Mounted Cylinder/Non-rotating Rod Type: Single Acting, Spring Return/Extend | p. 226            | p. 313                |
| <b>CVM5</b>   | Valve Mounted Cylinder/Double Acting, Single Rod                                  | p. 223            | p. 313                |
| <b>CVM5K</b>  | Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting                       | p. 224            | p. 313                |
| <b>CVQ</b>    | Compact Cylinder/With Solenoid Valve  | p. 222            | p. 323                |
| <b>CVS1</b>   | Valve Mounted Cylinder/Double Acting  | p. 229            | —                     |
| <b>CVS1K</b>  | Valve Mounted Cylinder/Non-rotating Rod Type: Double Acting                       | p. 230            | —                     |
| <b>CX2</b>    | Slide Unit/Double Rod Type  | p. 168            | —                     |
| <b>CXS</b>    | Dual Rod Cylinder/With Air Cushion  | p. 178            | p. 372                |
| <b>CXS</b>    | Dual Rod Cylinder/Basic Type  | p. 176            | p. 372                |
| <b>CXS</b>    | Dual Rod Cylinder/With End Lock for Retraction Side                               | p. 179            | p. 372                |
| <b>CXSJ</b>   | Dual Rod Cylinder/Compact Type  | p. 174            | p. 372                |
| <b>CXSW</b>   | Dual Rod Cylinder/Double Rod Type   | p. 180            | p. 372                |
| <b>CXT</b>    | Platform Cylinder   | p. 173            | p. 323                |
| <b>CXWL</b>   | Slide Unit/Built-in Shock Absorber  | p. 171            | —                     |
| <b>CXWM</b>   | Slide Unit/Built-in Shock Absorber  | p. 169            | —                     |
| <b>CY1H</b>   | Magnetically Coupled Rodless Cylinder/Linear Guide Type                           | p. 142            | —                     |
| <b>CY1L</b>   | Magnetically Coupled Rodless Cylinder/Slider Type: Ball Bushing Bearing           | p. 141            | p. 351                |
| <b>CY1S</b>   | Magnetically Coupled Rodless Cylinder/Slider Type: Slide Bearing                  | p. 140            | p. 350                |
| <b>CY1S-Z</b> | Magnetically Coupled Rodless Cylinder/Slider Type: Slide Bearing                  | p. 139            | p. 350                |
| <b>CY3B</b>   | Magnetically Coupled Rodless Cylinder/Basic Type                                  | p. 136            | p. 348                |
| <b>CY3R</b>   | Magnetically Coupled Rodless Cylinder/Direct Mount Type                           | p. 137            | p. 349                |

| <b>F</b>   |                                   |        |             |
|------------|-----------------------------------|--------|-------------|
| <b>FGA</b> | Industrial Filter: Vessel Series  | p. 297 | p. 545      |
| <b>FGB</b> | Industrial Filter: Vessel Series  | p. 298 | p. 549      |
| <b>FGC</b> | Industrial Filter: Vessel Series  | p. 299 | p. 553      |
| <b>FGD</b> | Industrial Filter: Vessel Series  | p. 291 | p. 537      |
| <b>FGE</b> | Industrial Filter: Vessel Series  | p. 293 | p. 538, 540 |
| <b>FGF</b> | Bag Filter                        | p. 300 | p. 555      |
| <b>FGG</b> | Industrial Filter: Vessel Series  | p. 295 | p. 543      |
| <b>FGH</b> | High Precision Filter for Liquids | p. 302 | p. 557      |

The products marked with a ★ have been discontinued. As they have been replaced by a new series, please check whether the cylinder is a new or a previous model before ordering replacement parts. For details, refer to "Checking Whether your Cylinder is a Current or Previous Model" on pages 563 and 564.

|            |                        | Replacement Parts | Replacement Procedure |
|------------|------------------------|-------------------|-----------------------|
| <b>FN1</b> | Low Maintenance Filter | p. 306            | p. 560                |
| <b>FN4</b> | Low Maintenance Filter | p. 306            | p. 560                |
| <b>FQ1</b> | Quick Change Filter    | p. 304            | p. 559                |

## H

|            |  |        |        |
|------------|--|--------|--------|
| <b>HYC</b> | Hygienic Design Cylinder/ISO Standard Type | p. 116 | p. 330 |
| <b>HYG</b> | Hygienic Design Cylinder                   | p. 117 | p. 334 |
| <b>HYQ</b> | Hygienic Design Cylinder/Basic Type        | p. 115 | p. 330 |

## M

|                 |  |        |        |
|-----------------|--|--------|--------|
| ★ <b>MB</b>     | Air Cylinder/Single Rod  | p. 47  | p. 317 |
| <b>MB-Z</b>     | Air Cylinder/Standard Type: Double Acting, Single Rod                          | p. 43  | p. 317 |
| <b>MB□Q</b>     | Air Cylinder/Low Friction Type   | p. 51  | p. 317 |
| ★ <b>MB1</b>    | Square Tube Type Air Cylinder/Standard Type: Double Acting, Single Rod         | p. 56  | p. 317 |
| <b>MB1-Z</b>    | Square Tube Type Air Cylinder/Standard Type: Double Acting, Single Rod         | p. 53  | p. 317 |
| ★ <b>MB1K</b>   | Square Tube Type Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod | p. 58  | p. 317 |
| <b>MB1K-Z</b>   | Square Tube Type Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod | p. 55  | p. 317 |
| ★ <b>MB1W</b>   | Square Tube Type Air Cylinder/Standard Type: Double Acting, Double Rod         | p. 57  | p. 317 |
| <b>MB1W-Z</b>   | Square Tube Type Air Cylinder/Standard Type: Double Acting, Double Rod         | p. 54  | p. 317 |
| <b>MBB</b>      | Air Cylinder/With End Lock   | p. 52  | p. 317 |
| ★ <b>MBK</b>    | Air Cylinder/Non-rotating Rod Type   | p. 49  | p. 317 |
| <b>MBK-Z</b>    | Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod                  | p. 45  | p. 317 |
| ★ <b>MBKW</b>   | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 50  | p. 317 |
| <b>MBKW-Z</b>   | Air Cylinder/Non-rotating Rod Type: Double Acting, Double Rod                  | p. 46  | p. 317 |
| ★ <b>MBW</b>    | Air Cylinder/Double Rod  | p. 48  | p. 317 |
| <b>MBW-Z</b>    | Air Cylinder/Standard Type: Double Acting, Double Rod                          | p. 44  | p. 317 |
| <b>MBY-Z</b>    | Smooth Cylinder/Double Acting, Single Rod                                      | p. 43  | p. 317 |
| <b>MGC</b>      | Guide Cylinder/Compact Type  | p. 163 | —      |
| <b>MGF</b>      | Guide Table  | p. 164 | p. 370 |
| <b>MGG</b>      | Guide Cylinder   | p. 160 | —      |
| <b>MGG</b>      | Guide Cylinder/With End Lock   | p. 162 | —      |
| ★ <b>MGP</b>    | Compact Guide Cylinder   | p. 154 | p. 366 |
| <b>MGP</b>      | Compact Guide Cylinder/With End Lock   | p. 156 | p. 366 |
| <b>MGP</b>      | Common Specifications for Made-to-Order Products (-XB□, -XC□)                  | p. 243 | —      |
| ★ <b>MGP-□A</b> | Compact Guide Cylinder/With Air Cushion  | p. 155 | p. 366 |
| <b>MGP-□Z</b>   | Compact Guide Cylinder   | p. 152 | p. 366 |
| <b>MGP-□Z</b>   | Common Specifications for Made-to-Order Products (-XB□, -XC□)                  | p. 242 | —      |
| <b>MGP□-AZ</b>  | Compact Guide Cylinder/With Air Cushion  | p. 153 | p. 366 |
| <b>MGPS</b>     | Compact Guide Cylinder/Heavy Duty Guide Rod Type                               | p. 157 | p. 366 |
| <b>MGPW</b>     | Compact Guide Cylinder/Wide Type   | p. 158 | p. 366 |
| <b>MGQ</b>      | Compact Guide Cylinder   | p. 159 | p. 366 |
| <b>MGZ</b>      | Non-rotating Double Power Cylinder   | p. 165 | —      |
| <b>MGZ</b>      | Non-rotating Double Power Cylinder/With End Lock on Rod Side                   | p. 166 | —      |
| <b>MGZR</b>     | Double Power Cylinder/Without Non-rotating Mechanism                           | p. 167 | —      |
| <b>MIS</b>      | Escapements/Single Finger Type   | p. 221 | p. 423 |
| <b>MIW</b>      | Escapements/Double Finger Type   | p. 220 | p. 423 |
| <b>MK</b>       | Rotary Clamp Cylinder/Standard   | p. 205 | p. 404 |
| <b>MK2T</b>     | Rotary Clamp Cylinder/Double Guide Type  | p. 206 | p. 404 |
| <b>MNB</b>      | Cylinder with Lock/Double Acting, Single Rod                                   | p. 184 | p. 384 |
| <b>MNBW</b>     | Cylinder with Lock/Double Acting, Double Rod                                   | p. 185 | p. 384 |
| <b>MU</b>       | Plate Cylinder/Single Acting, Spring Return/Extend                             | p. 113 | —      |

|                |  | Replacement Parts | Replacement Procedure |
|----------------|--|-------------------|-----------------------|
| <b>MU</b>      | Plate Cylinder/Double Acting, Single Rod   | p. 111            | —                     |
| <b>MUW</b>     | Plate Cylinder/Double Acting, Double Rod   | p. 112            | —                     |
| <b>MXF</b>     | Low Profile Slide Table  | p. 147            | p. 357                |
| <b>MXP</b>     | Air Slide Table  | p. 149            | p. 359                |
| <b>MXQ</b>     | Air Slide Table  | p. 145            | p. 352                |
| <b>MXQR</b>    | Air Slide Table/Reversible Type  | p. 146            | p. 352                |
| <b>MXS</b>     | Air Slide Table  | p. 144            | p. 352                |
| <b>MXW</b>     | Air Slide Table  | p. 148            | p. 358                |
| <b>MXY</b>     | Air Slide Table  | p. 151            | p. 362                |
| <b>MY1□W</b>   | Mechanically Jointed Rodless Cylinder/With Protective Cover: Slide Bearing Guide Type, Cam Follower Guide Type | p. 128            | p. 339                |
| ★ <b>MY1B</b>  | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 121            | p. 337                |
| <b>MY1B-□Z</b> | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 118            | —                     |
| <b>MY1C</b>    | Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type  | p. 124            | p. 339                |
| ★ <b>MY1H</b>  | Mechanically Jointed Rodless Cylinder/Linear Guide Type  | p. 125            | p. 343                |
| <b>MY1H-□Z</b> | Mechanically Jointed Rodless Cylinder/Linear Guide Type  | p. 119            | —                     |
| <b>MY1M</b>    | Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type   | p. 123            | p. 339                |
| <b>MY2C</b>    | Mechanically Jointed Rodless Cylinder/Cam Follower Guide Type  | p. 129            | p. 344                |
| <b>MY2H</b>    | Mechanically Jointed Rodless Cylinder/Linear Guide/Single Axis Type  | p. 130            | p. 344                |
| <b>MY2HT</b>   | Mechanically Jointed Rodless Cylinder/Linear Guide/Double Axis Type  | p. 130            | p. 344                |
| <b>MY3A</b>    | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 131            | p. 345                |
| <b>MY3B</b>    | Mechanically Jointed Rodless Cylinder/Basic Type   | p. 133            | p. 345                |
| <b>MY3M</b>    | Mechanically Jointed Rodless Cylinder/Slide Bearing Guide Type   | p. 135            | p. 345                |

## R

|             |  |        |        |
|-------------|--|--------|--------|
| <b>REAH</b> | Sine Rodless Cylinder/Linear Guide Type          | p. 196 | —      |
| <b>REAL</b> | Sine Rodless Cylinder/Slider Type                | p. 194 | —      |
| <b>REAR</b> | Sine Rodless Cylinder/Direct Mount Type          | p. 190 | p. 349 |
| <b>REAS</b> | Sine Rodless Cylinder/Slider Type: Slide Bearing | p. 192 | p. 394 |
| <b>REBH</b> | Sine Rodless Cylinder/Linear Guide Type          | p. 200 | —      |
| <b>REBR</b> | Sine Rodless Cylinder/Direct Mount Type          | p. 199 | p. 349 |
| <b>REC</b>  | Sine Cylinder                                    | p. 202 | p. 395 |
| <b>RHC</b>  | High Power Cylinder                              | p. 203 | p. 397 |
| <b>RQ</b>   | Compact Cylinder with Air Cushion                | p. 109 | p. 323 |
| <b>RS2H</b> | Heavy Duty Stopper Cylinder                      | p. 219 | p. 420 |
| <b>RSG</b>  | Stopper Cylinder/Adjustable Mounting Height      | p. 217 | p. 418 |
| <b>RSH</b>  | Heavy Duty Stopper Cylinder                      | p. 218 | p. 420 |
| <b>RSQ</b>  | Stopper Cylinder/Fixed Mounting Height           | p. 216 | p. 418 |
| <b>RZQ</b>  | 3 Position Cylinder                              | p. 204 | p. 400 |


## Z


|             |                                |       |   |
|-------------|--------------------------------|-------|---|
| <b>ZCUK</b> | Free Mount Cylinder for Vacuum | p. 88 | — |
|-------------|--------------------------------|-------|---|




## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

 **Caution:** Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning:** Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **Danger:** Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots – Safety.  
etc.

### Warning

#### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

#### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

#### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.  
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.  
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

#### \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.  
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

### Revision History

| Edition | Content  |
|---------|--|
| C       | * A list of current and previous cylinders, checking methods, and the model index have been added.<br>* Refreshed products (CM2-Z, CG1-Z, CA2-Z series, etc.) have been added to the actuator section.<br>* Refreshed products (AC-A, AF-A, AR-A, B series, etc.) have been added to the modular F.R.L section.<br>* Number of pages has been increased from 488 to 572. |

VZ

## Safety Instructions

Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.